

Make of Car **BUICK** Model **1940 SERIES 40** Date **Sept. 18, 1939**

CRANKSHAFT

Vibration dampener used—yes or no..... **Yes**
 Type..... **Laminated steel flywheel supported on steel leaf springs.**
 Crankshaft counterweights used, number of..... **8**
 Which main bearing takes thrust..... **Center**
 Crankshaft end play **.004" to .008"**

Main bearing—

Type: Cast-in or **Slip-in** **Yes**
 If slip-in: Removable from below **Yes**
 Necessary to align ream..... **Yes (except in sets)**
 Material..... **Steel Backed Babbitt**
 Clearance **.0007" to .0022"**
 Shim—solid, laminated or none **Solid**

Main bearing journal diameter x length—

No. 1. **2-5/16" x 1-17/64"**
 No. 2. **2-3/8" x 15/16"**
 No. 3. **2-7/16" x 1-5/8"**
 No. 4. **2-1/2" x 15/16"**
 No. 5. **2-9/16" x 1-25/32"**
 No. 6.
 No. 7.
 No. 8.
 No. 9.

Crankshaft gear or sprocket—

Make **Own**
 Material **C.D.S. 1112**

CAMSHAFT

Camshaft gear or sprocket—

Make **Own**
 Material **Cast Iron - 13M**

Timing chain—

Make **Link Belt**
 Number of links **49**
 Width **1"**
 Pitch **.500"**
 Adjustment—none, automatic or manual **None**

VALVES

INTAKE VALVE—

Make **Thompson or Rich**
 Material **3140 or 1050**
 Overall length **5.1"**
 Actual overall diameter of head **1-17/32"**
 Angle of seat **45°**
 Is valve seat an insert? **No** Material.....
 Stem diameter **.3720"**
 Stem to guide clearance **.0015" to .0035"**

VALVES (cont'd)

Lift **.548"**
 Spring pressure and length—
 Outer—
 With valve closed—lb..... **29** ins. **1-15/16**
 With valve open—lb..... **70** ins. **1-19/32**
 Length out of engine—ins..... **2-5/16**
 Inner—
 With valve closed—lb..... **18** ins. **1-21/32**
 With valve open—lb..... **48** ins. **1-5/16**
 Length out of engine—ins..... **1-7/8**

EXHAUST VALVE—

Make **Thompson**
 Material **XCR**
 Overall length **5.1"**
 Actual overall diameter of head **1-11/32"**
 Angle of seat **45°**
 Is valve seat an insert? **No** Material.....
 Stem diameter **.3715"**
 Stem to guide clearance **.0021" to .0039"**
 Lift **.348"**
 Spring pressure and length—
 Outer—
 With valve closed—lb..... **29** ins. **1-15/16**
 With valve open—lb..... **70** ins. **1-19/32**
 Length out of engine—ins..... **2-5/16**
 Inner—
 With valve closed—lb..... **18** ins. **1-21/32**
 With valve open—lb..... **48** ins. **1-5/16**
 Length out of engine—ins..... **1-7/8**

Operating tappet clearance (hot or cold)—intake..... **.015" Hot**
 Tappet clearance for valve timing—intake.....
 Operating tappet clearance (hot or cold)—exhaust..... **.015" Hot**
 Tappet clearance for valve timing—exhaust.....
 Hydraulic valve lifters—yes or no..... **No**
 Valve timing—
 Intake opens **13** degrees BUDC piston travel.....
 Intake closes **68** " ALDC " "
 Exhaust opens **55** " BLDC " "
 Exhaust closes **22** " AUDC " "
 Valve Timing Marks on Flywheel, Vibration Damper, None..... **None**

LUBRICATION

Lubricating system type—pressure or splash **Pressure**
 Oil pressure to—
 Main bearings—yes or no **Yes**
 Connecting rods—yes or no **Yes**

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LUBRICATION (cont'd)

Wristpins—yes or no No
 Camshaft bearings—yes or no Yes
 Timing gear or chain lubrication—positive or splash Positive
 Oil pump type Gear
 Oil grade recommended—SAE viscosity and temperature range—
 Not lower than 32°F. 20W of SAE 20
 As low as plus 10°F. 20W
 As low as minus 10°F. 10W
 Below minus 10°F. 10W plus 10% Kerosene
 Normal oil pressure—lbs. at M.P.H. 45 at 35
 Pressure at which relief valve opens 45
 Capacity of oil reservoir—quarts, dry 8 refill 6
 Oil pressure gauge make AC
 Oil reservoir level gauge type Stick
 External oil filter make AC
 Oil cooler make None
 Chassis lubrication—
 Type High Pressure
 Make Lincoln

FUEL

Gasoline tank—capacity 17 Gallons
 Fuel feed—
 Type—vacuum tank, electric pump, gravity vacuum
 pump or camshaft pump Camshaft Pump
 Make AC Model
 Carburetor—
 Make Stromberg Model A-AV-16
 Size 1"
 Type—
 Up or down draft Down Single or dual Dual
 Intake manifold heat control—manual, automatic or none Automatic
 Automatic choke, make Stromberg Model
 Air cleaner—intake silencer make AC
 Muffler make Hayes

COOLING

Radiator Pressure Control Valve . . . 7#
 Water pump—
 Type Centrifugal (Ball Brg.-Spg.Loaded Seal)
 Drive Belt
 Is pump equipped with packing nut No
 Water circulation thermostat make Harrison
 By-pass for recirculation—yes or no Yes
 Radiator shutter—Make None
 Radiator core—

COOLING (cont'd)

Type Vee-Cellular
 Make Harrison
 Cooling system—capacity, quarts
 Water jackets full length of cylinders—yes or no No
 Lower radiator hose—
 Inside diameter 1-7/16" Length Elbow Type
 Upper radiator hose—
 Inside diameter 1-9/16" Length Elbow Type
 Fan belt—
 Make Various
 Number used 1
 Angle of vee
 Length, outside Width, maximum
 Fan—
 Make Hayes Industries

IGNITION

Ignition unit—
 Make Delco-Remy Model 1110801
 Manual or octano selector, degrees advance retard
 Maximum automatic advance, degrees 22-26 at flywheel
 Vacuum advance, degrees 10-12 at flywheel
 Breaker gap015"
 Cam angle 31 deg.
 Timing—Breaker points open 4 degrees crankshaft travel
 before top center
~~.....~~
 Timing marks on flywheel, vibration dampener or none Flywheel
 Firing order 1 - 6 - 2 - 5 - 8 - 3 - 7 - 4
 Amperage draw of ignition coil—
 With engine stopped 4-1/2
 With engine idling 2-1/2
 Ignition lock make Delco-Remy, and, Briggs Stratton
 Spark plug—
 Thread—10 m.m., 14 m.m. or 18 m.m. 14
 Make AC Model 46
 Gap025"
 Ignition cable make Peckard

BATTERY

Make Delco-Remy
 Capacity—ampere hours 115 @ 20 hour rate
 Number of plates per cell 17
 Beach charging rate—
 Start 2 or Higher Finish If gassing not more
 Which battery terminal is grounded Negative (then 7
 Location of battery Under Hood

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STARTING MOTOR

Make Delco-Remy Model 1107005
 Normal engine cranking speed
 Lock test—
 Amperage draw 575
 Volts 3.4
 Torque in pounds feet 12
 No load test—
 Amperage draw 65
 Volts 5 R.P.M. 5000
 Type of drive—~~DELCO~~ sliding gear with overrunning clutch
 Starter operation—check items required to start engine
 1. Turn on ignition Yes
 2. Depress starter pedal
 3. Depress accelerator pedal Yes
 4. Depress clutch pedal
 5. Operate button on dash
 6. Pull out throttle Either item 3 or 6 (not both)
 Starting motor pinion meshes front or rear Front
 No. of teeth in flywheel 146
 Face width of flywheel teeth 35/64"
 Flywheel teeth integral or steel ring Steel Rings
 Gear ratio between starter armature and flywheel 16.22 : 1

GENERATOR

Make Delco-Remy Model 1102662
 Field fuse capacity
 Type—third brush, shunt, etc. Shunt
 Current regulator, voltage regulator or current and voltage control unit Current and Voltage
 Cutout relay—
 Voltage at closing 6.3 to 6.9
 Armature speed at closing 880 Rot
 Car speed at closing 8-10 m.p.h.
 Amperes to open 0 to 3-1/2 Discharge
 Maximum charging rate cold—
 Temperature
 Amperes 32 - 34
 Voltage 8
 R.P.M. 2000
 Maximum charging rate hot—
 Temperature
 Amperes 32 - 34
 Voltage 8
 R.P.M. 2400
 Car speed for maximum charging rate 20 APPROX.
~~Charge indicator make~~ AC

LAMPS

Lighting switch make Delco-Remy
 Are tail and dash lights in series. No
 Headlight—
 Make Guide
 Location—in fender, in catwalk, on radiator shell. Fender
 Candlepower of bulb 45 - 35 Watts
 Type of bulb Sealed Beam
 Parking or fender light make Guide
 Tail and stop light make Guide
 Horn—
 Type—vibrator or motor Vibrator No. used 2
 Make Delco-Remy
 Amperage draw of each 16 and 17

CLUTCH

Make Own (Disc make - Long)
 Semi-centrifugal No
 Power operated unit—make None
 Vibration insulation or neutralizer—fabric, rubber blocks or springs Springs
 No. of clutch driving discs 1 and flywheel
 No. of clutch driven discs 1
 Clutch facing—
 Material—woven or moulded asbestos, cork Woven
 inside diameter 6-3/4"
 Outside diameter 10"
 Thickness 1/8"
 No. required 2

TRANSMISSION

Transmission—
 Make Own Model Series 40
 No. of forward speeds 3
 Shift lever location—dash, steering column, floor Steer. Column
 if steering column gearshift—
 Are gears meshed by rod linkage or cable Rod Linkage
 Are gears selected by rod linkage or cable Rod Linkage
 Automatic or auxiliary shifting mechanism—
 Make None
 Type—centrifugal, vacuum, electric or hydraulic
 Automatic overdrive—
 Make None
 Oil capacity—pints
 Oil grade recommended—S.A.E. viscosity
 Summer Winter
 Gear ratio in high—standard 5-passenger
4-door sedan Direct

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TRANSMISSION (Cont'd)

Transmission ratio—
 In overdrive in second **1.68 - 1**
 In low **2.67 - 1** In reverse **3.02 - 1**
 Constant mesh gears on second. **Yes**
 Spur or helical gears—
 For second speed **Helical**
 For first speed **Helical**
 For reverse speed **Helical**
 Synchronous meshing second and third gears. **Yes**
 Transmission oil—
 Capacity—pints **1-3/4**
 Grade recommended—S.A.E. viscosity **Below minus 10° F.**
 Above minus 10° F.
 Summer **SAE 90 EP** Winter **SAE 80 EP**
 Universal joints—
 Make **G.M. or Spicer**
 Number used **1**
 Type—fabric, rubber, metal with anti-friction **Metal with**
 bearing or metal with plain bearing. **plain bearing.**
 Lubricated with **Trans. Lubricant**
 Drive taken through springs, torque arm, torque tube or
 radius rods **Torque Tube**
 Torque taken through springs, torque arm, torque
 tube or radius rods **Torque Tube**

TIRES and WHEELS

Tires—
 Make **U.S. - Firestone - Goodyear**
 Size **16" x 6.50"** Na. of plies **4**
 Inflation pressure—Front **25 Cold** Rear **30 Cold**
 Rim—Diameter **16"** Width **5.00" 34 Warm**
 Axle clearance for jack—tires inflated
 Front Rear
 Wheels—
 Type **Demountable Steel Disc**
 Make **Motor Wheel**

SPRINGS

FRONT SPRING—

Independent or conventional suspension **Independent**
 Type—coil, semi-elliptic or transverse **Coil**
 Make **Own**
 Material **Steel 9260**
 Sway eliminators—torsional, lateral, none **Torsional**
 If leaf—
 Length Width
 Number of leaves—5-passenger, 4-door sedan
 Are radius rods used on axle
 Shocked front or rear
 Anti-shock shockle location
 If coil—
 Free length **14-1/2"**
 Length under ~~standard~~ **Normal Load - 9-1/2"**
 Rate for above **98 at Wheel** pounds per inch

REAR SPRING—

Independent or conventional suspension **Coil Spg. Suspen.**
 Type—coil, semi-elliptic or transverse **Coil**
 Make **Own**
 Material **Steel 9260**
 Sway eliminators—torsional, lateral, none **Torsional**
 If leaf—
 Length Width
 Number of leaves—5-passenger, 4-door sedan
 Spring leaves lubricated with
 Spring cover make
 Spring shackles—
 Front—Type Make
 Rear—Type Make
 Spring bolts—
 Type
 If coil—
 Free length **18-1/4"**
 Length ~~at normal load~~ **at Normal Load - 10"**

REAR AXLE

Rear axle—
 Make **Own** Model **Series 40**
 Type—semi, full or three-quarter floating **Semi**
 Minimum road clearance under center of rear
 axle—tires inflated **7-11/16"**
 Rear axle oil—
 Capacity—pints **3**
 Grade and type recommended—S.A.E. viscosity
 Summer **SAE 90 Hypoid** Winter *****
 Type of gearing—spiral bevel, worm, hypoid **Hypoid**
 Gear ratio—standard 5-passenger 4-door sedan **4.4 - 1**
 Optional gear ratios **3.9 - 1**
 Number of teeth—
 In ring gear **44** In pinion **10**
 How is pinion adjusted—screw or shims **Shims**
 How is pinion bearing adjusted—screw or shims **None**
 Are pinion bearings in sleeve **No**
 Backlash between pinion and ring gear. **.008"** to **.010"**
 Are pinion bearings preloaded **Yes**
 How is pinion bearing preload obtained **At Manufacturing**
 Are differential bearings preloaded **Yes**
 How is differential bearing preload obtained **Screw**

* For temperatures above minus 10 deg. F. use SAE 90 Hypoid.
 For temperatures below minus 10 deg. F. use SAE 80 Hypoid.

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SPRINGS (cont'd)

Rate for above **134 at Wheel** pounds per inch
 Shock absorbers—
 Make **Delco**
 Type—*one way, two way* **Two Way**
 Fluid capacity—front rear

STEERING

Steering gear—
 Type **Worm and Double Roller**
 Make **Saginaw** Model **Series 40**
 Ratio **19 to 1**
 Lubricant recommended **Steer. Gear Lubr. GM 4568-M**
 Steering wheel diameter **18"**
 Drag link longitudinal or transverse **None**
 Tie rod—one or two **2**
 Is intermediate steering arm used **No**
 Number of turns of steering wheel for full left
 to right swing of wheels. **4-1/4**
 Turning radius—*left, right, both* **20-1/2**
 Caster—degrees **Pos. a. 3/8 ± 3/8** to
 Camber—degrees **Rev. 1/4** to **Pos. 1**
 Toe-in—*inches* **0** to **1/16**
 Crosswise inclination of kingpin—degrees. **3-1/2 to 4-1/2**
 Front axle—
 Make Model
 Section type—*I-beams, tubular or none*
 End type—*Elliott or reverse Elliott*
 Minimum road clearance—*tires inflated*

BRAKES

Foot brakes—
 Make **Bendix or Delco**
 Type of mechanism. *hydraulic or mechanical* **Hydraulic**
 If vacuum booster is standard, state make
 Brake lining moulded, semi-moulded or woven **Woven on primary**
~~none~~ **and moulded on secondary.**

BRAKES (cont'd)

Drum Material **Centrifuse** Diameter **12"**
 Lining—
 Length per wheel **22-11/16"**
 Width **1-3/4"** Thickness **3/16"**
 Clearance—*see* **.008" to .010"** *heel* **.008" to .010"**
 Total foot braking area **158.7 sq. in.**
 Percent braking power on rear wheels. **47%**
 Hand brake location, ~~under cowl as left~~
 Hand lever operates on ~~rear service~~ **rear service**
 vice brakes ~~.....~~ **Rear Service**
 Hand brake—
 Internal or external **Internal**
 Drum diameter **12"**
 Lining—
 Length per drum **22-11/16"**
 Width **1-3/4"** Thickness **3/16"**
 Clearance **.008" to .010"**

FRAME

Frame—
 Make **Midland**
 Type **Double Drop**
 Depth—*maximum* **7-1/8"**
 Thickness—*maximum* **1/8" (5/32" on Convertible)**
 Flange width—*maximum* **2-1/8"**
 Wheelbase **121"**
 Tread—
 Front **58-7/32"**
 Rear **59-5/32"**
 Weight of standard 5-passenger four-door sedan—
 Shipping
 Curb
 Per cent on front axle
 Price of standard 5-passenger, 4-door sedan
 * First serial number, this series. **Flint, Mich. #13596807**
 Serial number location **Right side top of frame**
 by dash
 Overall length of car—
 With bumpers and bumper guards **203-15/16"**

*South Gate, Cal. - #23601856
 Linden, N. J. - #33611856

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NOTE—In giving bearing dimensions, kindly use the following order: inside diameter, outside diameter and width. Where cup and cone bearings are used, give both cup and cone numbers.

BEARINGS and Fan

Water pump bearing—
 Make or type **New Departure**
 Size or number **954208**

Fan bearing—
 Make or type
 Size or number

Starting motor commutator end bearing—
 Make or type **Cast Iron**
 Size or number **.563" x 31/32"**

Starting motor drive end bearing—
 Make or type **Oilless Bushing**
 Size or number **.500" x .562" x 25/32"**

Starting motor outboard bearing—
 Make or type
 Size or number

Generator commutator end bearing—
 Make or type **Bushing**
 Size or number **.5625" x .7835" x 51/64"**

Generator drive end bearing—
 Make or type **New Departure**
 Size or number **903203**

Super-charger—
 Make or type
 Size or number

Clutch throwout bearing—
 Make or type **New Departure**
 Size or number **954222**

Clutch pilot bearing—
 Make or type **New Departure**
 Size or number **907109**

Transmission main shaft pilot bearing—
 Make or type **Roller 14 Required**
 Size or number **1294780**

Transmission reverse idler bearing—
 Make or type **Split Bushing**
 Size or number **1307898 (.850" x .987" x 3/4")**

Transmission main shaft front bearing—
 Make or type **New Departure**
 Size or number **954144**

Transmission main shaft rear bearing—
 Make or type **New Departure**
 Size or number **903206**

Transmission countershaft front bearing—
 Make or type **Roller**
 Size or number **1302154**

Transmission countershaft rear bearing—
 Make or type **Roller**
 Size or number **1302154**

Overdrive shaft rear bearing—
 Make or type
 Size or number

BEARINGS (cont'd)

Overdrive shaft pilot bearing—
 Make or type
 Size or number

Main shaft extension bearing—
 Make or type
 Size or number

Rear axle pinion shaft front bearing—
 Make or type **New Departure**
 Size or number **905607**

Rear axle pinion shaft rear bearing—
 Make or type **Hyatt**
 Size or number **126047**

Differential right bearing—
 Make or type **Hyatt**
 Size or number **149520**

Differential left bearing—
 Make or type **Hyatt**
 Size or number **149520**

Rear wheel inner bearing—
 Make or type **Hyatt**
 Size or number **111121 (Inner Race 111122)**

Rear wheel outer bearing—
 Make or type
 Size or number

Front wheel inner bearing—
 Make or type **New Departure**
 Size or number **909052 (Cup 909602; Cone 909552)**

Front wheel outer bearing—
 Make or type **New Departure**
 Size or number **909001 (Cup 909601; Cone 909501)**

Kingpin upper bearing—
 Make or type **Split Bushing**
 Size or number **1266949 (.863" x .987" x 1-1/4")**

Kingpin lower bearing—
 Make or type **Split Bushing**
 Size or number **1266949 (.863" x .987" x 1-1/4")**

Kingpin thrust bearing—
 Make or type **Nice or Hoover**
 Size or number **134630 or 148393**

Front spring—Bolt—
 Bushing size
 Bushing type

Shackles—
 Upper end
 Lower end

Rear spring—Bolt—
 Bushing size
 Bushing type

Shackles—
 Upper end
 Lower end

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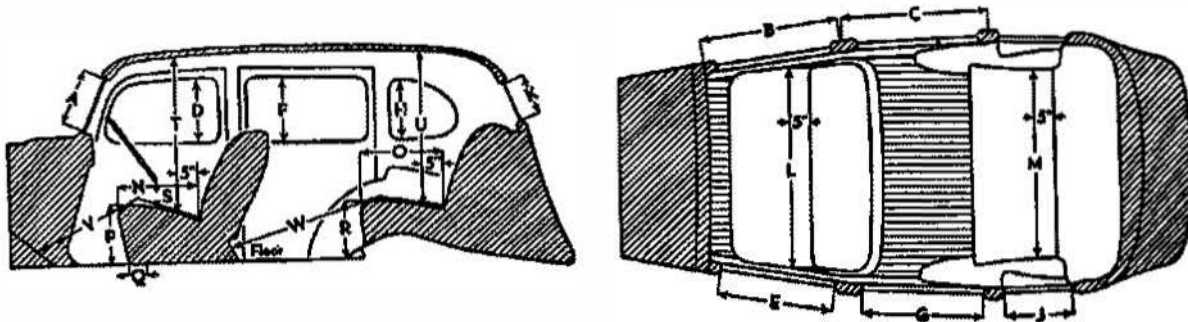
NOTE: (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed with its additional price.

(2) Enter on top line year own model name, or series mark corresponding to Standard, Deluxe or Custom.

EQUIPMENT	Models		
	Standard	Deluxe	Custom
Catalog Designation of Model.....	Series 40		
Lacquer make	Duco		
Body finish, lacquer or synthetic enamel	Lacquer		
Fender finish, lacquer or synthetic enamel	Lacquer		
Hardware make	Turnstedt		
Speedometer make	AC		
Gasoline gauge make	AC		
Thermometer make	AC		
Car lock make	Briggs & Stratton, or, Delco-Remy		
Car lock operates on ignition or ignition and steering	Ignition		
Clock make	Borg	\$ 2	
Cigar lighter make	Casco		
Safety glass make	L.O.F.		
Safety glass type, laminated or tempered	Safety Plate Glass		
In windshield	Laminated		
In side windows	Laminated		
In rear window	Laminated		
Bumper make	Gordon Mfg. Co. or Std. Steel, or, U.S. Spg. & Bumper		
Bumper guard make	Guide Lamp		
Car heater make	Harrison		
No. of tail lights included	2		
No. of visors included	2		
No. of horns included	2		
No. of windshield wipers included	2		
No. of windshield washers included	0		
No. of spare tires included	1		

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BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)



EXTERIOR

Overall height, roof to roof with no load	68"
Minimum height of floor in front compartment, no load	16-13/16"
Minimum height of floor in rear compartment, no load	16-5/16"
Distance between hinge centers, front door	20"
Distance between hinge centers, rear door	7-5/8"
Windshield opening height (A)	15-1/4"
Windshield opening width, to center strip if divided	23-3/4" Each
Width of front door, at handle (B)	34-7/8"
Width of rear door, at handle (C)	29-7/16"
Height of front door, maximum	47"
Height of rear door, maximum	47"
Height of window opening in front door, maximum (D)	13-9/16"
Width of window opening in front door, maximum (E)	27"
Height of window opening in rear door, maximum (F)	13-5/8"
Width of window opening in rear door, maximum (G)	24-3/4"
Height of rear quarter window opening, maximum (H)	12-3/8"
Width of rear quarter window opening, maximum (I)	20"
Height of rear window opening, maximum (K)	10-1/2"
Width of rear window opening, maximum (if divided list each)	35-5/8"

INTERIOR

All interior body dimensions taken with front seat in its rear position

Width of front seat cushion, measured 5 inches from back (L)	51-1/2"
Width of rear seat cushion, measured 5 inches from back (M)	48"
Depth of front seat cushion (N)	18-3/8"
Depth of rear seat cushion (O)	19-3/8"
Height of front seat cushion (P)	14-1/8"
Front seat horizontal adjustment, inches (Q)	4-5/16"
Front seat vertical adjustment, inches	3/4"
Height of rear seat cushion (R)	15"
Vertical distance between steering wheel and seat cushion (S)	5-1/2"
Head room at front seat, measured 5 inches from back (T)	37-1/8"
Head room at rear seat, measured 5 inches from back (U)	35-1/2"
Leg room in front seat, measured from 6 inches up on toe board (V)	41-5/8"
Leg room in rear seat, measured from center of foot rest (W)	42-1/4"
Width of left front pillar on diagonal with door closed	4-1/4"

Note: Cushion height and headroom taken 12" from centerline of car.

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BODY DETAIL AND EQUIPMENT FORMS

DIRECTIONS

Only standard equipment included in the Factory Delivered price shown in column 3 should be listed on this sheet. Please arrange body types in an ascending price scale with the lowest priced type at the top and the highest priced type at the bottom.

IMPORTANT — To save your time, where an item is common to several types, use arrows to indicate the fact as shown in diagrams.

Standard abbreviations may be used where space limitations make this necessary. Where sub-headings such as those shown in column for Body Make are identified with numerals, these numerals may be used in filling in form.

Make	Body Model	Body Make
Crescent S-40	Re-seater	Fisher
	Phaeton	
	Two-door sedan	
	Four-door sedan	
	Coupe	
Crescent S-50	Coupe with rumble	
	Diablot	
	Re-seater	Fisher
	Phaeton	
	Two-door sedan	
	Four-door sedan	
	Coupe	
	Coupe with rumble	
	Cabriolet	
	Limousine	Firstwood
	Landaulet	LeBaron

MAKE AND MODEL	BODY TYPE List Types on Ascending Price Scale Beginning with the Lowest Price	Factory Delivered Price Including Federal Tax and Handling Charge	Number of Passengers	Wheel-base	Shipping Weight	Seating Arrangement Number See Diagram	No. of Doors	Body Make	Frame Work Steel or Wood	Top Panel		Luggage Compartment		SPARE WHEEL LOCATION 1 Back of Seat 2 Internal rear 3 External rear 4 Fender-well
										1 Integral With Roof Rails 2 Separate From Roof Rails	3 Both	1 Behind Front Seat 2 In Rear Deck 3 Both	Capacity Cu. ft.	
Special 46	Buc. Coupe		2	121		1	2	Fisher	Steel	1	3		2	
Special 46S	Sport Coupe		5			*					2			
Special 48	2-D Tour. Sed.					3						17 ³ / ₄		
Special 41	4-D Tour. Sed.					4	4					17 ³ / ₄		
Special 460	Conv. Coupe					*	2							
Special 410	Conv. Phaeton					4	4							

* Full Rear Seat.

SEATING ARRANGEMENT DIAGRAM

