

Automobile Manufacturers Association

Consolidated Specification Questionnaire

For 1941 Models

Mechanical Details

Make of Car NASH Model 4180

Name of Maker _____ Address _____

Date 8-29-40

NOTE: (1) Subject to Correction: It is understood that the following data are subject to correction in the case of cars not in production at the time this compilation was requested.

(2) Only standard equipment included in Factory Delivered price should be included in this questionnaire.

PERFORMANCE

Car Weight per cubic inch piston displacement

Horsepower per cubic inch

Car Weight per horsepower

(A) Engine Revolutions per mile Direct 2939.7

Overdrive 2177.67

(B) Piston Displacement per mile = A x Piston displacement

Direct

Overdrive

Piston Displacement per mile per pound = $\frac{B}{\text{Car Weight}}$

Direct

Overdrive

Car Weight per square inch of brake lining area

(NOTE: Car Weight, for performance figure, is shipping weight for five-passenger, four-door sedan, plus 500 pounds for liquids and passengers.)

ENGINE

No. of cylinders 8

Valve arrangement In head

Bore 3 1/8 Stroke 4 1/4

Cylinder head, cast iron or aluminum Cast Iron

Piston displacement 260.8

Taxable horsepower 31.25

Maximum brake horsepower at R.P.M. 115 @ 3400

Maximum torque (lbs.-ft.) at R.P.M. 200 @ 1600

Compression Ratio—

Standard 6.30 to 1 Optional

Standard compression pressure—pounds—

At cranking speed

At what R.P.M. 110 @ 350

PISTONS and RINGS

Piston

Make

Material Aluminum

PISTONS and RINGS (cont'd)

Features—split skirt, ~~hydro-protect~~ oval, tin-plated, ~~aluminum nitride~~ finish, auto-thermic, ~~Kaloder~~, etc.

Weight—ounces—without rings, pin or bushing... 16

Length 3 11/16

Clearance—

Top land

Skirt .001 to .002

Piston ring groove depth—

Oil .175 Compression .155

No. of oil rings used per piston 2

Width of oil rings 3rd. .124 4th. .186

Width of oil ring gap .010 .020

No. of compression rings used per piston 2

Width of compression rings .124

Width of compression ring gap .020

Maximum wall thickness of oil rings .130

Maximum wall thickness of compression rings .140

RODS and PINS

Wristpin—

Material

Length 2.574 Diameter .8747

Locked in rod, piston or floating floating

Clearance in piston select. to .0001

Clearance in rod select. to

Hole finish—reamed, diamond bored, broached or ground.

Connecting rod—

Length—center to center 8 3/4

Material Steel

Weight—ounces 34

Crankpin journal—

Diameter 2.0015 Length 1.2395

Lower bearing—

Material Steel shell babbit lined

Clearance .0015 to .0025

End play .008 to .012

Shim—solid, laminated or none None

Spun or separate Separate

Rods and pistons removed from above or below Above

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CRANKSHAFT

Material

Vibration dampener used—yes or no Yes

Type Rubber friction

Crankshaft counterweights used, number of None

Which main bearing takes thrust Center

Crankshaft end play004

Main bearing—

Type: Cast-in or Slip-in Yes

If slip-in: Removable from below Yes

Necessary to align room No

Material Steel shell babbit lined

Clearance002

Shim—solid, adjustable or none None

Main bearing journal diameter x length—

No. 1.	2-31/64	X	1-1/2
No. 2.	"		12/16
No. 3.	"		1-1/16
No. 4.	"		13/16
No. 5.	"		1-5/8
No. 6.	"		13/16
No. 7.	"		1-1/16
No. 8.	"		13/16
No. 9.	"		2-5/32

Crankshaft gear or sprocket—

Make Gen

Material Steel

CAMSHAFT

Camshaft gear or sprocket—

Make Gen

Material Special Cast Iron

Timing chain—

Make

Number of links 62

Width 9/16

Pitch 3/8

Adjustment—none, automatic or manual

VALVES**INTAKE VALVE—**

Make

Material

Overall length 5.1/2

Actual overall diameter of head 1.21/32

Angle of seat 45 deg

Is valve seat an insert? No

Stem diameter3725

Stem to guide clearance002 to .004

VALVES (cont'd)

Lift 11/32

Spring pressure and length—

Outer—

With valve closed—lb. 38 ins. 1.11/16

With valve open—lb. 95 ins. 1.11/32

Length out of engine—ins. 2

Inner—

With valve closed—lb. 21 ins. 1.3/8

With valve open—lb. 51 ins. 1.1/32

Length out of engine—ins. 1.21/32

EXHAUST VALVE—

Make

Material

Overall length 5.1/2

Actual overall diameter of head 1.15/32

Angle of seat 45 deg

Is valve seat an insert? No Material

Stem diameter3725

Stem to guide clearance002 to .004

Lift 11/32

Spring pressure and length—

Outer—

With valve closed—lb. 38 ins. 1.11/16

With valve open—lb. 95 ins. 1.11/32

Length out of engine—ins. 2

Inner—

With valve closed—lb. 21 ins. 1.3/8

With valve open—lb. 51 ins. 1.1/32

Length out of engine—ins. 1.21/32

Operating tappet clearance (hot or cold)—intake015

Tappet clearance for valve timing—intake015

Operating tappet clearance (hot or cold)—exhaust015

Tappet clearance for valve timing—exhaust015

Hydraulic valve lifters—yes or no No

Valve timing—

Intake opens 19 deg. 56' 56" BUDC piston travel inches

Intake closes 73. -55' 20" ALDC " " inches

Exhaust opens 44-59' 40" " BLDC " " inches

Exhaust closes 10-0' 20" " AUDC " " inches

Valve Timing Marks on ~~Block~~, Vibration Damper, ~~Block~~

LUBRICATION

Lubricating system type—pressure or splash Pressure

Oil pressure to—

Main bearings—yes or no Yes

Connecting rods—yes or no Yes

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LUBRICATION (cont'd)

Wristpins—yes or no Yes
 Camshaft bearings—yes or no Yes
 Timing gear or chain lubrication—positive or splash Positive
 Oil pump type Gear
 Oil grade recommended—SAE viscosity and temperature range—
 SAE 30 Above plus 80 deg.
 SAE 20 plus 40 deg. to plus 80
 SAE 10W minus 10 deg. to plus 40
 SAE 10W plus 10% Below minus 10 deg.
 Korobond
 Normal oil pressure—lbs. at M.P.H. 30 at 20
 Pressure at which relief valve opens 30
 Capacity of oil reservoir—quarts, dry 7 refill 7
 Oil pressure gauge make
 Oil reservoir level gauge type Blade
 Floating type oil intake—yes or no
 External oil filter make
 Oil cooler make None
 Chassis lubrication—Make

FUEL

Gasoline tank capacity 20 gals.
 Fuel feed—
 Type—~~mechanical~~ camshaft pump
 Make Model
 Carburetor—
 Make Carter Model WDO. 4653
 Size 1"
 Type—
 Up or down draft Down Single or dual Dual.
 Intake manifold heat control—manual, automatic or none
 Automatic choke, make Carter Model
 Air cleaner—intake silencer make
 Heavy Duty type—Make Model
 Muffler make
 Tail pipe diameter

COOLING

Water pump—
 Type Centrifugal
 Drive From Generator
 Is pump equipped with packing nut Yes
 Water circulation thermostat make Fulton
 Pressure relief valve yes or no No
 By-pass for recirculation—yes or no
 Radiator shutter—Make None

COOLING (cont'd)

Radiator core—
 Type Fin. & Tube
 Make
 Cooling system—capacity, quarts 16 without heater
 Water jackets full length of cylinders—yes or no
 Water all around cylinder—yes or no
 Lower radiator hose—
 Inside diameter Length
 Upper radiator hose—
 Inside diameter Length
 Fan belt—
 Make
 Angle of vee 32 deg.
 Length, outside 45 Width, maximum 25/32
 Fan—
 Make Schwitzer Curmin No. of Blades

IGNITION

Ignition unit—
 Make Auto Lite Model
 Manual or octane selector, degrees advance retard
 Maximum automatic advance crankshaft, degrees 24
 at engine R.P.M.
 Inches of Vacuum Necessary to operate
 Vacuum Advance (Plus or minus 1 inch) Torqueomatic retard—
 Maximum Vacuum advance crankshaft, degrees 2 1/2
 Breaker gap .020 Breaker arm tension gr.
 Cam angle
 Timing—Breaker points open 9 degrees crankshaft rotation
 or
 Timing mark location—~~fluctuation~~ vibration dampener
 Firing order 1-6-2-5-3-7-4
 Amperage draw of Ignition coil—
 With engine stopped
 With engine idling
 Ignition lock make
 Spark plug—
 Thread—10 m.m., 14 m.m. or 18 m.m. 14 m.m.
 Make A.C. Model
 Gap023027

BATTERY

Make Auto Lite Model
 Capacity—ampere hours 120 @ 20 hour rate
 Number of plates per cell 17
 Bench charging rate—
 Start Finish
 Which battery terminal is grounded Positive
 Location of battery Under Seat

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STARTING MOTOR

Make Auto Lite Model
 Normal engine cranking speed 160
 Brush spring tension
 Lock test—
 Amperage draw 165-170
 Volts 5
 Torque in pounds feet
 No load test—
 Amperage draw 50
 Volts 6 R.P.M.
 Type of drive—Bendix or sliding gear
 Starting device—Solenoid, manual, etc.
 Starter operation—check items required to start engine
 1. Turn on Ignition X
 2. Depress starter pedal
 3. Depress accelerator pedal
 4. Depress clutch pedal X
 5. Operate button on dash
 6. Pull out throttle
 Starting motor pinion meshes front or rear REAR
 No. of teeth in flywheel 113
 Face width of flywheel teeth 19/32
 Gear ratio between starter armature and flywheel 11.3 to 1

GENERATOR

Make Auto Lite Model
 Type—third brush, shunt, etc. shunt
 Brush spring tension
 Current regulator, voltage regulator or current and
 voltage control unit A. I. A.
 Maximum controlled charging rate
 Temperature
 Amperes 35
 Voltage
 R.P.M.
 Cutout relay—
 Voltage at closing
 Amperes to open, reverse current
 Air gap
 Voltage regulator—
 Volts
 Temperature
 Air gap
 Current regulator—
 Amperes
 Temperature
 Air gap
 Car speed for maximum charging rate
 Ammeter or charge indicator make Auto Lite

LAMPS

Lighting switch make
 Are tail and dash lights in series NO
 Headlight—
 Make Hall
 Location—in fender, in front of radiator shell
 Candlepower of bulb 40-32
 Type of bulb Sealed Beam G. E.
 Parking or fender light make
 Tail and stop light make COOPER-TRON
 Horn—
 Type—vibrator or motor No. used
 Make Delco-Remy
 Amperage draw of each

CLUTCH

Make Borg & Beck
 Semi-centrifugal
 Power operated unit—make
 Vibration insulation or neutralizer—fabric,
rubber blocks or springs springs
 No. of clutch driving discs 1
 No. of clutch driven discs 1
 Clutch facing—
 Material—wood or molded asbestos, cork
 Inside diameter 7
 Outside diameter 10
 Thickness 1.33
 No. required 2

TRANSMISSION

Transmission—
 Make GM Model
 No. of forward speeds 5
 Shift lever location—dash steering column, floor
 If steering column gearshift—
 Are gears meshed by rod linkage axle
 Are gears selected by rod linkage axle
 Automatic or auxiliary shifting mechanism—
 Make None
 Type—centrifugal, vacuum, electric or hydraulic
 Automatic overdrive—Special Equipment
 Make Warner
 Oil capacity—quarts 2
 Oil grade recommended—S.A.E. viscosity Motor Oil
 Summer 70 Winter 50
 Gear ratio in high—standard 5-passenger
4-door sedan Direct
 4.1 - 1 or 4.44 - 1

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TRANSMISSION (Cont'd)

Transmission ratio—
 In overdrive $1.722 = 1$ In second $1.55 = 1$
 In low 2.57 In reverse $3.48 = 1$
 Constant mesh gears on second Yes
 Spur or helical gears—
 For second speed Helical
 For first speed "
 For reverse speed "
 Synchronous meshing second and third gears Yes
 Transmission oil—
 Capacity—pints .. 4. (with O.D.A. = 8 pts)
 Grade recommended—S.A.E. viscosity Motor Oil
 Summer 70 Winter 50
 Universal joints—
 Make Nash. Nash. Co.
 Number used 2
 Type—metal with anti-friction
 bearing or metal with plain bearing
 Lubricated with Initial
 Drive taken through springs, torque arm, torque tube or
 radius rods Springs
 Torque taken through springs, torque arm, torque
 tube or radius rods Springs

REAR AXLE

Rear axle—
 Make Own Model
 Type—semi, full or three-quarter floating
 Minimum road clearance under center of rear
 axle—tires inflated 8 1/2
 Rear axle oil—Hypoid
 Capacity—pints 4
 Grade and type recommended—S.A.E. viscosity
 Summer 90 Winter 90
 Type of gearing—~~standard~~ hypoid
 Gear ratio—standard 5-passenger 4-door sedan. 4.1 to 3
 Optional gear ratios. 4.44 to 1.9 to 40
 Number of teeth—
 In ring gear 41 In pinion 10
 How is pinion adjusted—screw or shims Shims
 How is pinion bearing adjusted—screw or shims Shims
 Are pinion bearings carried in sleeves No
 Backlash between pinion and ring gear0
 Are pinion bearings preloaded
 How is pinion bearing preload obtained
 Are differential bearings preloaded
 How is differential bearing preload obtained

TIRES and WHEELS

Tires—
 Make
 Size 8.50 X 16 No. of plies 4
 Inflation pressure—Front 26 Rear 26
 Rim—Diameter Width 5
 Wheels—
 Type Steel Disc
 Make Motor Wheel

SPRINGS

FRONT SPRING—

Independent or conventional suspension Independent
 Type—coil, semi-elliptic or transverse Coil
 Make
 Material
 Torsional stabilizer at front
 If leaf—
 Length Width
 Number of leaves—5-passenger, 4-door sedan
 Are radius rods used on axle
 Shocked front or rear
 If coil—
 Free length 15 3/8
 Length under curb weight 9-1/4 in. 2040
 Rate for above 350 pounds per inch

REAR SPRING—

Independent or conventional suspension
 Type—coil, semi-elliptic or transverse
 Make
 Material
 Torsional stabilizer at rear
 If leaf—
 Length .. 54 1/8 Width 1 3/4
 Number of leaves—5-passenger, 4-door sedan 8
 Spring leaves lubricated with
 Spring cover make
 Spring shackles—
 Front—Type None Make
 Rear—Type Make
 Spring bolts—
 Type
 If coil—
 Free length
 Length under curb weight

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SPRINGS (cont'd)

Rate for above pounds per inch
 Shock absorbers—
 Make Dodge
 Type, ~~coil spring with lever, torsion bar, or direct acting~~
 Front
 Rear
 Fluid capacity—front rear

STEERING

Steering gear—
 Type Worm & roller
 Make Gummor Model
 Ratio 20.25 to 1
 Lubricant recommended
 Steering wheel diameter 18"
 Drag link longitudinal or transverse
 Tie rod—one or two 2
 Is intermediate steering arm used
 Number of turns of steering wheel for full left
 to right swing of wheels
 Car turning radius—feet—right, left or both 19.3/4
 Caster—degrees 0 deg. to 1/2 deg.
 Camber—degrees or 1/4 degrees to 3/4 deg.
 Toe-in—1/32 to 3/32
 Crosswise inclination of kingpin—degrees 4 1/2 deg.
 Front axle—
 Make Nash Model
 Section type—I-beams, tubular or none
 End type—Elliott or reverse Elliott
 Minimum road clearance—tires inflated 8.3/4

BRAKES

Foot brakes—
 Make Dodge
 Type of mechanism, hydraulic or mechanical
 If vacuum booster is standard, state make No
 Brake lining moulded, ~~with metal backing~~
 Primary shoe
 Secondary shoe

BRAKES (cont'd)

Drum—
 Material Cast Iron Diameter 10
 Lining—
 Length per wheel 22
 Width 2 Thickness 3/16
 Clearance—for 0.10 heel 0.10
 Total foot braking area 176
 Percent braking power on rear wheels 17
 Hand lever operates on ~~rear service brakes or all four service brakes~~
 Hand brake, if separate from service brake—
 Internal or ~~external~~
 Drum diameter
 Lining—
 Length per drum
 Width Thickness
 Clearance

FRAME

Frame—
 Depth—maximum
 Thickness—maximum
 Flange width—maximum
 Wheelbase 121
 Tread—
 Front 57
 Rear 61 1/4
 Weight of standard 5-passenger four-door sedan—
 Shipping 3450 approx.
 Curb
 Price of standard 5-passenger, 4-door sedan
 First serial number, this series B 110001
 Serial number location Under Hood R#
 Overall length of car—
 With bumpers and bumper guards 200.3/4

Make of Car WASH Model 1130 Date 8/29/40

NOTE—In giving bearing dimensions, kindly use the following order: inside diameter, outside diameter and width. Where cup and cone bearings are used, give both cup and cone numbers.

BEARINGS

Water pump bearing—
 Make or type Plain
 Size or number

Fan bearing—
 Make or type Plain
 Size or number

Starting motor commutator end bearing—
 Make or type Auto-Lite
 Size or number

Starting motor drive end bearing—
 Make or type Auto-Lite
 Size or number

Starting motor outboard bearing—
 Make or type Auto-Lite
 Size or number

Generator commutator end bearing—
 Make or type Auto-Lite
 Size or number

Generator drive end bearing—
 Make or type Auto-Lite
 Size or number

Super-charger—
 Make or type
 Size or number

Clutch throwout bearing—
 Make or type Ball
 Size or number A-899

Transmission main drive gear front pilot bearing—
 Make or type 14 rollers
 Size or number 2-131 X .531

Transmission main drive gear rear bearing—
 Make or type
 Size or number

Transmission reverse idler bearing—
 Make or type
 Size or number864 X 1.00 X .1-9/32

Transmission main shaft front pilot bearing—
 Make or type Ball
 Size or number 7207 G

Transmission main shaft rear bearing—
 Make or type Ball
 Size or number 7207

Transmission countershaft front bearing—
 Make or type
 Size or number864 X 1.00 X 1-1/2

Transmission countershaft rear bearing—
 Make or type
 Size or number864 X 1.00 X 1-1/2

Overdrive shaft rear bearing—
 Make or type Ball
 Size or number 1207

BEARINGS (cont'd)

Overdrive shaft pilot bearing—
 Make or type
 Size or number

Main shaft extension bearing—
 Make or type
 Size or number

Rear axle pinion shaft front bearing—
 Make or type roller
 Size or number 31520-31590

Rear axle pinion shaft rear bearing—
 Make or type T
 Size or number 3820-3877

Differential right bearing—
 Make or type T
 Size or number 25523-25580

Differential left bearing—
 Make or type T
 Size or number 25523-25580

Rear wheel inner bearing—
 Make or type T
 Size or number 2798T-2729

Rear wheel outer bearing—
 Make or type
 Size or number

Front wheel inner bearing—
 Make or type T
 Size or number 14138A

Front wheel outer bearing—
 Make or type T
 Size or number 12580

Kingpin upper bearing—
 Make or type Bushing
 Size or number

Kingpin lower bearing—
 Make or type Bushing
 Size or number

Kingpin thrust bearing—
 Make or type Ball
 Size or number 3125B

Front spring—Bolt—
 Bushing size
 Bushing type

Shackles—
 Upper end
 Lower end

Rear spring—Bolt—
 Bushing size
 Bushing type

Shackles—
 Upper end
 Lower end

1941 MODEL SPECIFICATIONS

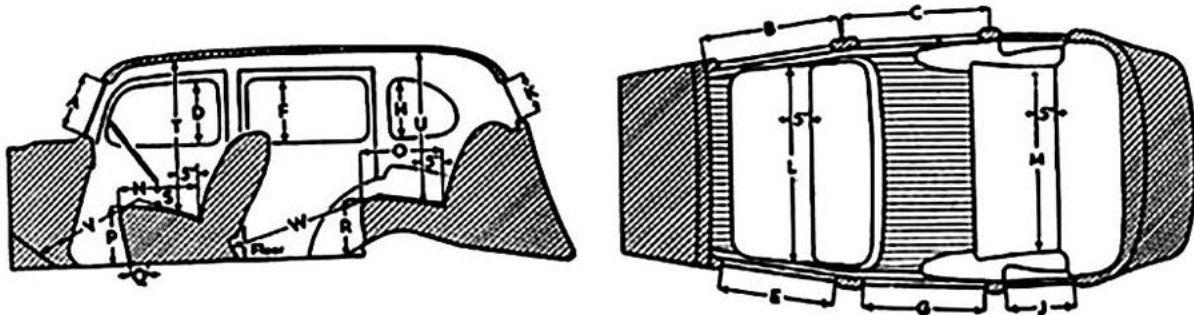
Make of Car ... NASH Model 4180 Date 8/29/40

NOTE: (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed with its additional price.
(2) Enter on top line your own model name, or series mark corresponding to Standard, DeLuxe or Custom.

EQUIPMENT	Models		
	Standard	DeLuxe	Custom
Catalog Designation of Model.....			
Lacquer make			
Body finish, lacquer or synthetic enamel	<u>Synthetic enamel</u>		
Fender finish, lacquer or synthetic enamel.....			
Hardware make			
Speedometer make			
Gasoline gauge make			
Thermometer make			
Car lock make			
Car lock operates on ignition or ignition and steering			
Clock make <i>mechanical or electrical</i>			
Cigar lighter make			
Safety glass make			
Safety glass type, <i>laminated or tempered</i>			
In windshield			
In side windows			
In rear window			
Bumper make			
Bumper guard make			
Car heater make Type			
Direction signal make			
Front— <i>yes or no</i> Rear— <i>yes or no</i>			
No. of tail lights included			
No. of visors included			
No. of horns included			
No. of windshield wipers included			
No. of spare tires included			

Make of Car NASH Model 4180 Date 8/25/40

BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)



EXTERIOR

Overall height, road to roof with no load	56 1/2
Minimum height of floor in front compartment, no load	15 1/2
Minimum height of floor in rear compartment, no load	17 1/2
Distance between hinge centers, front door	21
Distance between hinge centers, rear door	5 1/2
Windshield opening height (A)	14
Windshield opening width, to center strip if divided	2 X 23
Width of front door, at handle (B)	34
Width of rear door, at handle (C)	30 1/4
Height of front door, maximum	47 1/2
Height of rear door, maximum	47 1/2
Height of window opening in front door, maximum (D)	13 1/4
Width of window opening in front door, maximum (E)	27
Height of window opening in rear door, maximum (F)	13 1/4
Width of window opening in rear door, maximum (G)	24 1/2
Height of rear quarter window opening, maximum (H)	12
Width of rear quarter window opening, maximum (I)	15
Height of rear window opening, maximum (K)	11 1/2
Width of rear window opening, maximum (if divided list each)	38

INTERIOR

All interior body dimensions taken with front seat in its rear position

	COUPE	SEDAN
Width of front seat cushion, measured 5 inches from back (L)	57 5/8	57 5/8
Width of rear seat cushion, measured 5 inches from back (M)	57	50
Depth of front seat cushion (N)	18	18
Depth of rear seat cushion (O)	17	18 1/2
Height of front seat cushion (P)	15	15
Front seat horizontal adjustment, inches (Q)	4	4
Front seat vertical adjustment, inches	1 1/2	1 1/2
Height of rear seat cushion (R)	15	15
Vertical distance between steering wheel and seat cushion (S)	7	7
Head room at front seat, measured 5 inches from back (T)	38	38
Head room at rear seat, measured 5 inches from back (U)	35	35 1/4
Leg room in front seat, measured from 6 inches up on toe board (V)	42	42
Leg room in rear seat, measured from center of foot rest (W)	42	42
Width of left front pillar on diagonal with door closed	4	4

Make of Car Model Date

BODY DETAIL AND EQUIPMENT FORMS

DIRECTIONS

Only standard equipment included in the Factory Delivered price shown in column 3 should be listed on this sheet. Please arrange body types in an ascending price scale with the lowest priced type at the top and the highest priced type at the bottom.

IMPORTANT—To save your time, where an item is common to several types, use arrows to indicate the fact as shown in diagrams.

Standard abbreviations may be used where space limitations make this necessary. Where sub-headings such as those shown in column for Body Make are identified with numerals, these numerals may be used in filling in form.

Make	Body Model	Body Make
Crescent 8-60	Roadster	Fisher
	Phantom	↓
	Two-door sedan	↓
	Four-door sedan	↓
	Coupe	↓
	Coupe with rumble	↓
	Cabriolet	↓
	Blindfold	↓
Crescent 8-60	Phantom	Fisher
	Two-door sedan	↓
	Four-door sedan	↓
	Coupe	↓
	Coupe with rumble	↓
	Cabriolet	↓
	Limousine	↓
	Landaulet	↓
		Fleetwood
		LaSalle

MAKE AND MODEL	BODY TYPE List Types on Ascending Price Scale Beginning with the Lowest Price	Factory Delivered Price Including Federal Tax and Handling Charge	Number of Pass- engers	Wheel- base	Shipping Weight	Seating Arrange- ment Number See Below	Body Make

SEATING ARRANGEMENT NUMBERS

- | | |
|--|--|
| <p>1—Two-door car with no rear seat.</p> <p>2—Two-door car with rumble seat.</p> <p>3—Two-door car with conventional rear cushion.</p> <p>4—Four-door car with cushions front and rear.</p> <p>5—Four-door car with cushions front and rear plus two auxiliary seats folding into front seat back.</p> | <p>6—Two-door car with two opera seats folding into sides of body.</p> <p>7—Two-door car with two opera seats folding into rear of body.</p> <p>8—Two-door car with one opera seat folding into rear of body and other seat stationary.</p> <p>9—Two-door car with rear stationary seat for one passenger.</p> |
|--|--|