

**Automobile Manufacturers Association**  
**Consolidated Specification Questionnaire**  
**For 1941 Models**  
**Mechanical Details**

Make of Car ..... Pontiac..... Model ..... Custom.Torpedo.Six.(1941-24).....

Name of Maker ....Pontiac.Motor.Division..... Address .....Pontiac, Michigan.....

Date.....

**NOTE: (1) Subject to Correction:** It is understood that the following data are subject to correction in the case of cars not in production at the time this compilation was requested.

**(2) Only standard equipment included in Factory Delivered price should be included in this questionnaire.**

**PERFORMANCE**

Car Weight per cubic inch piston displacement .....

Horsepower per cubic inch .....

Car Weight per horsepower .....

(A) Engine Revolutions per mile Direct .....

Overdrive .....

(B) Piston Displacement per mile=A x Piston displacement.....

Direct .....

Overdrive .....

Piston Displacement per mile per pound =  $\frac{B}{\text{Car Weight}}$  .....

Direct .....

Overdrive .....

Car Weight per square inch of brake lining area.....

(NOTE: Car Weight, for performance figure, is *shipping weight for five-passenger, four-door sedan, plus 500 pounds for liquids and passengers.*)

**ENGINE**

No. of cylinders ..... 6.....

Valve arrangement ..... "L"..... Head .....

Bore ... 3... 9/16".... Stroke..... 4"

Cylinder head, cast iron or aluminum .....

Piston displacement ..... 239.2.....

Taxable horsepower ..... 30.4.....

Maximum brake horsepower at R.P.M. .90. at 3200 R.P.M.....

Maximum torque (lbs.-ft.) at R.P.M. 175. at 1400 R.P.M.....

Compression Ratio—

Standard ..... 6.5..... Optional ..... 7.5.....

Standard compression pressure—pounds—

At cranking speed ..... 155.....

At what R.P.M. ..... 1000.....

**PISTONS and RINGS**

Piston

Make ..... Own.....

Material ....Chrome Nickel Alloy.....

**PISTONS and RINGS (cont'd)**

Features—split skirt, invar struts, oval, tin-plated, aluminum oxide finish, auto-thermic, V-Bridge, etc..... Tin Plated

Weight—ounces—without rings, pin or bushing..... 27.....

Length ... 3... 19/32".....

Clearance—

Top land ..0175"..... to ..... 0295.....

Skirt ..... 0021"..... to ..... 0024".....

Piston ring groove depth—

Oil ..... 193"..... Compression ..... 187"

No. of oil rings used per piston ..... 1.....

Width of oil rings ..... 3/16"

Width of oil ring gap ..... 007"..... to ..... 017"

No. of compression rings used per piston ..... 2.....

Width of compression rings ... 3/32".....

Width of compression ring gap ... 009"..... to ..... 014"

Maximum wall thickness of oil rings..... 155"

Maximum wall thickness of compression rings ..... 175"

**RODS and PINS**

Wristpin—

Material Steel. GM #X-1315A. (Fine Grain).....

Length ... 3... 1/16"..... Diameter ..... 15/16".....

Locked in rod, piston or floating ..... Pivoton.....

Clearance in piston Press-fit to ..... 200. to 300. lbs.

Clearance in rod ..... 0003"..... to ..... 0005".....

Hole finish—reamed, diamond bored, broached or ground.....

Connecting rod—

Length—center to center.. 7... 9/16".....

Material ....Drop Forged Steel.....

Weight—ounces ..... 2.31 lbs.....

Crankpin journal—

Diameter ... 2.1/8"..... Length ..... 1.9/32".....

Lower bearing—

Material Steel. Backed. White. Bearing. Metal. Alloy

Clearance ... 0001"..... to ..... 0021.....

End play ... 007"..... to ..... 012".....

Shim—solid, laminated or none ..... None.....

Spun or separate ..... Separate.....

Rods and pistons removed from above or below.... Above.....

Make of Car ..... Model ..... Date .....

**CRANKSHAFT**

Material .... D.A.F., Steel..(GMC. #.1045).....  
 Vibration damper used—yes or no..... Yes.....  
 Type ..... Harmonic Balanceer.....  
 Crankshaft counterweights used, number of..... 9.....  
 Which main bearing takes thrust ..... Rear. Camber.....  
 Crankshaft end play ..003". to ..008".....  
 Main bearing—  
   Type: Cast-in or..... Slip-in ..Yes.....  
   If slip-in: Removable from below .... Yes.....  
     Necessary to align ream..... No.....  
 Material .Steel Backed White Bearing Metal Alloy  
 Clearance ..... .0003". to ..0023".....  
 Shim—solid, laminated or none ..... None.....  
 Main bearing journal diameter x length—  
   No. 1 ... 2.1/2" x ... 1.3/4".....  
   No. 2 ... 2.17/32" x ... 1.3/16".....  
   No. 3 ... 2.19/32" x ... 1.3/16".....  
   No. 4 ... 2.5/8" x ... 1.9/16".....  
   No. 5.....  
   No. 6.....  
   No. 7.....  
   No. 8.....  
   No. 9.....  
 Crankshaft gear or sprocket—  
   Make ..... Own.....  
   Material ..... Hardened Steel.....

**CAMSHAFT**

Camshaft gear or sprocket—  
   Make ..... Own.....  
   Material Chrome Nickel Alloy-Hardened.....  
 Timing chain—  
   Make ..... Morse.....  
 Number of links ..... 56.....  
 Width ..... 1".....  
 Pitch ..... 3/8".....  
 Adjustment—none, automatic or manual ..None.....

**VALVES**

INTAKE VALVE—  
   Make ..... Own.....  
   Material ..... Silicon Chromium.....  
 Overall length ..... 5...23/32".....  
 Actual overall diameter of head .... 1.19/32".....  
 Angle of seat ..... 30°.....  
 Is valve seat an insert? ..No.....  
 Stem diameter ..... 5/16".....  
 Stem to guide clearance ..Free. Fit.... to ..0006" MAX

**VALVES (cont'd)**

Lift ..... 19/64".....  
 Spring pressure and length—  
   Outer—  
     With valve closed—lb.... 59.  $\frac{1}{2}$ ..... ins... 1.29/32.....  
     With valve open—lb.... 101..... ins. 1.19/32.....  
   Length out of engine—ins.....  
   Inner—  
     With valve closed—lb.... None..... ins.....  
     With valve open—lb..... ins.....  
   Length out of engine—ins.....

**EXHAUST VALVE—**

Make ..... Own.....  
 Material .... Chrome-nickel-silicon.....  
 Overall length .... 5...23/32".....  
 Actual overall diameter of head .... 1...15/32".....  
 Angle of seat ..... 45°.....  
 Is valve seat an insert? ..No..... Material.....  
 Stem diameter .... 5/16".....  
 Stem to guide clearance ..Free. Fit.... to ..0006" MAX  
 Lift ..... 19/64".....  
 Spring pressure and length—

Outer—  
   With valve closed—lb.... 59.  $\frac{1}{2}$ ..... ins... 1.29/32.....  
   With valve open—lb.... 101..... ins. 1.19/32.....  
   Length out of engine—ins.....

Inner—  
   With valve closed—lb.... None..... ins.....  
   With valve open—lb..... ins.....  
   Length out of engine—ins.....  
 and running.....  
 Operating tappet clearance (hot or cold) —intake..... 0.011"-.013".....

Tappet clearance for valve timing—intake..... 0.015".....  
 and running.....  
 Operating tappet clearance (hot or cold) —exhaust..... 0.011"-.013".....

Tappet clearance for valve timing—exhaust..... 0.015".....  
 Hydraulic valve lifters—yes or no..... No.....  
 Valve timing—

Intake opens ... 5..... degrees BUDC piston travel..... inches  
 Intake closes ... 58..... " ALDC " " ..... inches  
 Exhaust opens ... 45.... " BLDC " " ..... inches  
 Exhaust closes ... 5.... " AUDC " " ..... inches  
 Valve Timing Marks on Flywheel, Vibration Damper, None Flywheel

**LUBRICATION**

Lubricating system type—pressure or splash Pressure.....  
 Oil pressure to—  
   Main bearings—yes or no ..... Yes.....  
   Connecting rods—yes or no..... Yes.....

Make of Car ..... Model ..... Date .....

## LUBRICATION (cont'd)

Wristpins—yes or no	Yes
Camshaft bearings—yes or no	Yes
Timing gear or chain lubrication—positive or splash	Positive
Oil pump type	Gear
Oil grade recommended—SAE viscosity and temperature range	
... 10W ± 10%. Kerosene	—30° F. to + 20° F.
... 10X	—10° F. to + 70° F.
... 20W	—10° F. to + 110° F.
... 20	—32° F. to + 110° F.
Normal oil pressure—lbs. at M.P.H.	35-40 lbs. Above 40 MPH
Pressure at which relief valve opens	40 lbs.
Capacity of oil reservoir—quarts, dry	6..... refill 2.....
Oil pressure gauge make	AC.....
Oil reservoir level gauge type	Rod.....
Floating type oil intake—yes or no	No.....
External oil filter make	ACCESORY - AC.....
Oil cooler make	
Chassis lubrication—Make	

## FUEL

Gasoline tank—capacity	17. Gals.....
Fuel feed—	
Type—vacuum tank, electric pump, gravity vacuum pump or camshaft pump	Camshaft Pump.....
Make	AC..... Model AH inverted.....
Carburetor—	
Make	Carter..... Model HAL-4945.....
Size	1. $\frac{1}{4}$ " Nominal.....
Type—	
Up or down draft	Down..... Single or dual. Single.....
Intake manifold heat control—manual, automatic or none	thermostatic
Automatic choke, make	Carter..... Model.....
Air cleaner—intake silencer make	AC.....
Heavy Duty type—Make	AC..... Model.....
Muffler make	Various.....
Tail pipe diameter	1. 3/4"

## COOLING

Water pump—	
Type	Centrifugal.....
Drive	"V" Belt.....
Is pump equipped with packing nut	No.....
Water circulation thermostat make	Harrison.....
Pressure relief valve	yes or no
... Yes	.....
Bypass for recirculation—yes or no	Yes.....
Radiator shutter—Make	None.....

## COOLING (cont'd)

Radiator core—	
Type	CELLULAR.....
Make	Harrison.....
Cooling system—capacity, quarts	18.....
Water jackets full length of cylinders—yes or no	Yes.....
Water all around cylinder—yes or no	No.....
Lower radiator hose—	
Inside diameter	1. $\frac{1}{8}$ "..... Length 16. $\frac{3}{8}$ ".....
Upper radiator hose—	
Inside diameter	1. 3/4"..... Length 18. $\frac{1}{2}$ ".....
Fan belt—	
Make	Various.....
Angle of rise	32°.....
Length, outside	48. 1/4"..... Width, maximum 3/4".....
Fan—	
Make	Own..... No. of Blades 4.....
IGNITION	
Ignition unit—	
Make	Delco Remy..... Model 647-D.....
Manual or octane selector, degrees advance	10..... retard 10.....
Maximum automatic advance crankshaft, degrees	28 $\frac{1}{2}$ .....
at	4000 engine R.P.M.
Inches of Vacuum Necessary to operate	.7 to .9.....
Vacuum Advance (Plus or minus 1 inch)	13 to 16.....
Maximum Vacuum advance crankshaft, degrees	17.....
Breaker gap	.020..... Breaker arm tension 17 to 21 oz.
Cam angle	37°.....
Timing—Breaker points open	2... + 6 degrees crankshaft rotation
	or
	. inches piston travel (after or before) top center
	with octane selector in the zero position
Timing mark location—flywheel, vibration damper or none	flywheel
Firing order	1-5-3-6-2-4.....
Amperage draw of ignition coil—	
With engine stopped	.....
With engine idling	.....
Ignition lock make	Delco Remy.....
Spark plug—	
Thread	10 m.m., 14 m.m. or 18 m.m..... 14.....
Make	AC..... Model 45.....
Gap	.023" + .028"
Ignition cable make	Packard.....
BATTERY	
Make	Delco..... Model 15-EZ-W.....
Capacity—ampere hours	100..... @ 20 hour rate
Number of plates per cell	15.....
Bench charging rate—	
Start	..... Finish .....
Which battery terminal is grounded	negative.....
Location of battery	Under hood.....

Make of Car ..... Model ..... Date .....

**STARTING MOTOR**

Make .... Delco Remy ..... Model. 1107032 .....  
 Normal engine cranking speed 42-44 RPM @ 0° F. .... 10W. oil  
 Brush spring tension .24. to .28. oz .....  
 Lock test—  
 Amperage draw ..... 525 .....  
 Volts ..... 3.37 .....  
 Torque in pounds feet ..... 12. ....

No load test—

Amperage draw ..... 65 .....  
 Volts ..... 5 ..... R.P.M. .... 5000. ....

Type of drive—Baudin or sliding gear with overrunning clutch .....

Starting device—Solenoid, manual, etc. .... **MANUAL** .....

Starter operation—check items required to start engine

1. Turn on ignition ..... x
2. Depress starter pedal ..... x
3. Depress accelerator pedal .....
4. Depress clutch pedal ..... x
5. Operate button on dash.....
6. Pull out throttle ..... x

Starting motor pinion meshes front or rear ..... front .....

No. of teeth in flywheel ..... 140. ....

Face width of flywheel teeth ..... 1/2". ....

Gear ratio between starter armature and flywheel .. 15.56. to. 1. ....

**GENERATOR**

Make ..... Delco Remy. Model ... 1102665. ....  
 Type—third brush, shunt, etc. .... Shunt. Wound. ....  
 Brush spring tension .... 22. to .26. oz. ....

Current regulator, voltage regulator or current and  
voltage control unit ... Current. and.. Voltage.. Reg  
Maximum controlled charging rate

Temperature ..... Operating. temperature.....  
 Amperes ..... 34. ....  
 Voltage ..... 7.2. ~ 7.4. ....  
 R.P.M. ....

Cutoff relay—

Voltage at closing ..... 6.2. to .6.7. ....  
 Amperes to open, reverse current ..... 0. to .4. ....  
 Air gap ..... .020". ....

Voltage regulator—

Volts ..... 7.2. to 7.4. ....  
 Temperature Operating. temperature.....  
 Air gap ..... .070". to ..075"....

Current regulator—

Amperes ..... 32. to .34. ....  
 Temperature Operating. temperature.....  
 Air gap ... .080". to ..085"....

Car speed for maximum charging rate Approx. 35 MPH .....

Ammeter or charge indicator make .... AC. ....

**LAMPS**

Lighting switch make....Delco Remy.....  
 Are tail and dash lights in series....No.....  
 Headlight—  
 Make ..... Guide Lamp.....  
 Location—in fender, in catwalk, on radiator shell. in. fender  
 Watts. .... 15. ....  
 Life of bulb ..... 35-45. ....  
 Type of bulb ..... Package.....  
 Parking or fender light make .... Guide Lamp.....  
 Tail and stop light make..... Guide Lamp.....  
 Horn—  
 Type—vibrator or motor. Vibrator.... No. used...g....  
 Make ..Delco.....  
 Amperage draw of each.. 17. to .19. High Note.....  
 19 to 21 Low Note

**CLUTCH**

Make .... Inland.....  
 Semi-centrifugal .....  
 Power operated unit—make ..... None.....  
 Vibration insulation or neutralizer—fabric,  
rubber blocks or springs..... Springs.....  
 No. of clutch driving discs.....  
 No. of clutch driven discs..... One.....  
 Clutch facing—  
 Material—woven or moulded asbestos, cork.... Moulded....  
 Inside diameter ..... 6". ....  
 Outside diameter ..... 9.1/8". ....  
 Thickness ..... 1/8". ....  
 No. required ..... Two.....

**TRANSMISSION**

Transmission—  
 Make ..... Own..... Model .....

No. of forward speeds..... 3. ....

Shift lever location—dash, steering column, floor. Steering. Col.

If steering column gearshift—  
 Are gears meshed by rod linkage or cable...Rod. Linkage..  
 Are gears selected by rod linkage or cable...Rod. Linkage..

Automatic or auxiliary shifting mechanism—  
 Make ..... None.....  
 Type—centrifugal, vacuum, electric or hydraulic.....

Automatic overdrive—  
 Make ..... None.....  
 Oil capacity—pints .....

Oil grade recommended—S.A.E. viscosity  
 Summer ..... Winter .....

Gear ratio in high—standard 5-passenger  
 4-door sedan ..... 4.3.....

Make of Car ..... Model ..... Date .....

### TRANSMISSION (Cont'd)

#### Transmission ratio—

In overdrive ..... In second ..... 1.66 to 1.  
In low ..... 2.57 to 1 ..... In reverse ..... 3.02 to 1.

Constant mesh gears on second ..... Yes.

#### Spur or helical gears—

For second speed ..... Helical .....  
For first speed ..... Helical .....  
For reverse speed ..... Helical .....

Synchronous meshing second and third gears ..... Yes.

#### Transmission oil—

Capacity—pints ..... 1.3/4 .....  
Grade recommended—*S.A.E. viscosity*  
Summer SAE 140 ..... Winter SAE 90 .....

#### Universal joints—

Make Saginaw and Mechanias. (two sources)  
Number used ..... 2 .....  
Type—metal with anti-friction  
bearing or metal with plain bearing. Roller bearing  
Lubricated with ... Lubricated for life.....  
Drive taken through springs, torque arm, torque tube or  
radius rods ..... springs .....

Torque taken through springs, torque arm, torque  
tube or radius rods ..... springs .....

### REAR AXLE

#### Rear axle—

Make ... OWL ..... Model .....  
Type—semi, full or three-quarter floating ..... semi .....

Minimum road clearance under center of rear

axle—tires inflated ..... 8...3/8".

#### Rear axle oil—

Capacity—pints ..... 3  $\frac{1}{4}$  .....  
Grade and type recommended—*S.A.E. viscosity*  
Summer Hypoid 140 ..... Winter Hypoid 90 .....

Type of gearing—spiral bevel, worm, hypoid ..... hypoid .....

Gear ratio—standard 5-passenger 4-door sedan ..... 4.3 .....

Optional gear ratios. Economy 3.9. - Mountain 4.55

#### Number of teeth—

In ring gear .43 ..... In pinion ..... 10 .....

How is pinion adjusted—screw or shims ..... Shims .....

How is pinion bearing adjusted—screw or shims ..... shims .....

Are pinion bearings carried in sleeve ..... no .....

Backlash between pinion and ring gear .006" ..... to .012"

Are pinion bearings preloaded ..... yes .....

How is pinion bearing preloaded obtained ..... internally .....

Are differential bearings preloaded ..... yes .....

How is differential bearing preloaded obtained ..... adjusting nuts .....

### TIRES and WHEELS

#### Tires—

McBride, Firestone, Goodrich, U.S. ....  
Size .6 x 50 x 16 ..... No. of plies ..... 4 .....

Inflation pressure—Front ..... 28 ..... Rear ..... 28 .....

Rim—Diameter ..... 16" ..... Width ..... 4  $\frac{1}{2}$ " .....

#### Wheels—

Type ..... Steel .....

Make Kelsey Hayes ..... Motor Wheel .....

### SPRINGS

#### FRONT SPRING—

Independent or conventional suspension ..... Independent ..  
Type—coil, semi-elliptic or transverse ..... Coil .....

Make ..... Own .....

Material ..... CH-3260-M .....

Torsional stabilizer at front ..... Yes .....

#### If leaf—

Length ..... Width .....

Number of leaves—5-passenger, 4-door sedan .....

Are radius rods used on axle .....

Shackled front or rear .....

#### If coil—

Free length ..... 15.3/16" .....

Length under curb weight ..... 10" .....

Rate for above ..... 290 ..... pounds per inch .....

#### REAR SPRING—

Independent or conventional suspension. Variable Rate .....

Type—coil, semi-elliptic or transverse. Semi-Elliptic .....

Make .....

Material Silico. or Chrome Manganese .....

Torsional stabilizer at rear ..... None .....

#### If leaf—

Length ..... 52" ..... Width ..... 2" .....

Number of leaves—5-passenger, 4-door sedan ..... 8 .....

Spring leaves lubricated with Graphite Grease .....

Spring cover make ..... Metal .....

#### Spring shackles—

Front—Type ..... None ..... Make .....

Rear—Type Compression ..... Make ..... own .....

#### Spring bolts—

Type Threaded .....

#### If coil—

Free length .....

Length under curb weight .....

Make of Car ..... Model ..... Date .....

## SPRINGS (cont'd)

Rate for above ..... pounds per inch  
 Shock absorbers—  
 Make ..... Delco. Lovejoy.....  
 Type, one way with lever, two way with lever, or direct acting  
 Front ..... Double acting.....  
 Rear ..... Two-way Direct Acting.....  
 Fluid capacity—front .125 C.C. .... rear ..6.7/8.ounces

## STEERING 266849

Steering gear—  
 Type Worm and Roller.....  
 Make ..Saginaw..... Model 420-D-133.....  
 Ratio ..... 19 to 1.....  
 Lubricant recommended ..... SSG #06.....  
 Steering wheel diameter ..... 18".....  
 Drag link longitudinal or transverse ..Transverse.....  
 Tie rod—one or two ..... Two.....  
 Is intermediate steering arm used ..... No.....  
 Number of turns of steering wheel for full left  
     to right swing of wheels.....  $\frac{4}{3}$ .....  
 Car turning radius—feet—right, left or both..... Both .40-.8".....  
 Caster—degrees Neg.  $\frac{10}{2}$  ..... to Neg. 1.....  
 Camber—degrees or ..09..... inches..... to.....  
 Toe-in—inches ..... 0 ..... to ..... 1/16.....  
 Crosswise inclination of kingpin—degrees..... 4 5/8°.....  
 Front axle—  
 Make ..... None..... Model.....  
 Section type—I-beams, tubular or none.....  
 End type—Elliott or reverse Elliott.....  
 Minimum road clearance—tires inflated... 8-15/16"

## BRAKES

Foot brakes—  
 Make ..... Bantix Duo-Servo.....  
 Type of mechanism, hydraulic or mechanical hydraulic.....  
 If vacuum booster is standard, state make.....  
 Brake lining moulded, semi-moulded or woven—  
 Primary shoe ..... Moulded.....  
 Secondary shoe ..... Moulded.....

## BRAKES (cont'd)

Drum—  
 Material Chrome Nickel... Diameter ...11".....  
 Lining—  
 Length per wheel ..... 21 ...5/16".....  
 Width ..... 1 3/4"..... Thickness 3/16".....  
 Clearance—*Toe* ..... .015 ..... *heel* .. .015.....  
 Total foot braking area ..... 149 sq.in.....  
 Percent braking power on rear wheels..... 4.7%.....  
 Hand lever operates on—transmission, separate rear brakes, rear service brakes or all four service brakes. Rear service—  
 Hand brake, if separate from service brake—  
 Internal or external .....  
 Drum diameter .....  
 Lining—  
 Length per drum .....  
 Width ..... Thickness .....  
 Clearance .....

## FRAME

Frame—  
 Depth—maximum ..... 6.1/8".....  
 Thickness—maximum ..... 7/64".....  
 Flange width—maximum ..... 2  $\frac{1}{2}$ ".....  
 Wheelbase ..... 122".....  
 Tread—  
 Front ..... 58".....  
 Rear ..... 61  $\frac{1}{2}$ ".....  
 Weight of standard 5-passenger four-door sedan—  
 Shipping .....  
 Curb .....  
 Price of standard 5-passenger, 4-door sedan.....  
 First serial number, this series.... P6JC-1001.....  
 Serial number location...Front of Dash L.H.  
     ...Side under hood.....  
 Overall length of car—  
 With bumpers and bumper guards ...211  $\frac{1}{2}$ ".....

Make of Car ..... Model ..... Date .....

**NOTE**—In giving bearing dimensions, kindly use the following order: Inside diameter, outside diameter and width. Where cup and cone bearings are used, give both cup and cone numbers.

**BEARINGS**

Water pump bearing—

  Make or type ... New Departure .....

  Size or number ..... 954210 .....

Fan bearing—

  Make or type .....

  Size or number .....

Starting motor commutator end bearing—

  Make or type ... Cast. iron .....

  Size or number ..... 5625. I.D. x .31/32" .....

Starting motor drive end bearing—

  Make or type ..... oilless .....

  Size or number ... 500. x .. 562. x .25/32" .....

Starting motor outboard bearing—

  Make or type ..... None .....

  Size or number .....

Generator commutator end bearing—

  Make or type ..... Durex .....

  Size or number ..... 812823 .....

Generator drive end bearing—

  Make or type ... New. departure. ball .....

  Size or number ..... 903203 .....

Super-charger—

  Make or type ..... None .....

  Size or number .....

Clutch throwout bearing—

  Make or type ..... Graphite. Ring .....

  Size or number ... 1. 1/2". x 2. 3/8". x .3/4" .....

Transmission main drive gear front pilot bearing—

  Make or type ... New. Departure. Ball .....

  Size or number ..... 954144 .....

Transmission main drive gear rear bearing—

  Make or type ... New. Departure. Ball .....

  Size or number ..... 907506 .....

Transmission reverse idler bearing—

  Make or type ..... Bronze .....

  Size or number ... .850". x .987" x .3/4" .....

Transmission main shaft front pilot bearing—

  Make or type ... Hyatt. Roller .....

  Size or number ..... 1294780 .....

Transmission main shaft rear bearing—

  Make or type ... New. Departure. Ball .....

  Size or number ..... 907506 .....

Transmission countershaft front bearing—

  Make or type ..... Roller. Bearing .....

  Size or number ..... 1302154 .....

Transmission countershaft rear bearing—

  Make or type ..... Roller. Bearing .....

  Size or number ..... 1302154 .....

Overdrive shaft rear bearing—

  Make or type .....

  Size or number .....

**BEARINGS (cont'd)**

Overdrive shaft pilot bearing—

  Make or type .....

  Size or number .....

Main shaft extension bearing—

  Make or type .....

  Size or number .....

Rear axle pinion shaft front bearing—

  Make or type ... New. Departure. Ball .....

  Size or number ..... 905306 .....

Rear axle pinion shaft rear bearing—

  Make or type ... Hyatt. Roller .....

  Size or number ..... 107391 .....

Differential right bearing—

  Make or type ... Hyatt. Roller .....

  Size or number ..... 179243 .....

Differential left bearing—

  Make or type ... Hyatt. Roller .....

  Size or number ..... 179243 .....

Rear wheel inner bearing—

  Make or type ... New. Departure .....

  Size or number ..... 95472 .....

Rear wheel outer bearing—

  Make or type .....

  Size or number .....

Front wheel inner bearing—

  Make or type ... New. Departure .....

  Size or number ..... 902052 .....

Front wheel outer bearing—

  Make or type ... New. Departure .....

  Size or number ..... 909001 .....

Kingpin upper bearing—

  Make or type ... Bronze .....

  Size or number ... .863" x 1.054" x 1 1/4" .....

Kingpin lower bearing—

  Make or type ... Bronze .....

  Size or number ... .863" x 1.054" x 1 1/4" .....

Kingpin thrust bearing—

  Make or type ... Ball. Bearing .....

  Size or number ..... 230679 .....

Front spring—Bolt—

  Bushing size .....

  Bushing type .....

  Shackles—

    Upper end .....

    Lower end .....

Rear spring—Bolt—

  Bushing size .....

  Bushing type ... Threaded .....

  Shackles—

    Upper end ..... Threaded. Pin .....

    Lower end ..... Threaded. Pin .....

Make of Car ..... Model ..... Date .....

**NOTE:** (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed with its additional price.  
 (2) Enter on top line your own model name, or series mark corresponding to Standard, Deluxe or Custom.

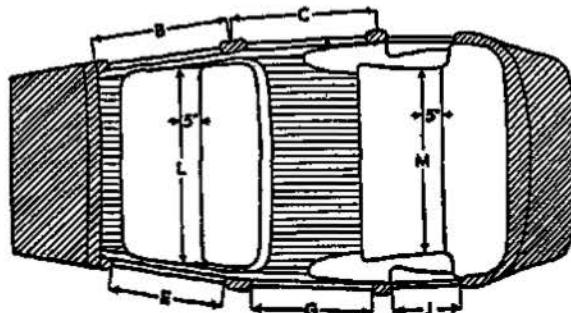
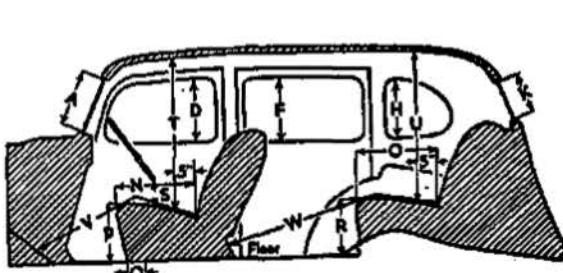
**EQUIPMENT**

Catalog Designation of Model.....  
 Lacquer make .....  
 Body finish, lacquer or synthetic enamel .....  
 Fender finish, lacquer or synthetic enamel .....  
 Hardware make .....  
 Speedometer make .....  
 Gasoline gauge make .....  
 Thermometer make .....  
 Car lock make .....  
 Car lock operates on ignition or ignition and steering .....  
 Clock make ..... mechanical or electrical .....  
 Cigar lighter make .....  
 Safety glass make .....  
 Safety glass type, laminated or tempered .....  
     In windshield .....  
     In side windows .....  
     In rear window .....  
 Bumper make .....  
 Bumper guard make .....  
 Car heater make ..... Type US .....  
 Direction signal make .....  
     Front—yes or no... YES Rear—yes or no... YES  
 No. of tail lights included .....  
 No. of visors included .....  
 No. of horns included .....  
 No. of windshield wipers included .....  
 No. of spare tires included .....

Models		
Standard	Deluxe	Custom
Custom Torpedo Six.....		
Duco.....		
Lacquer.....		
Lacquer.....		
Ternstadt.....		
AC.....		
AC.....		
AC.....		
Briggs Stratton.....		
Ignition.....		
Jaeger.....		
Casco.....		
Libby Owen Ford.....		
Laminated.....		
".....		
".....		
Tempered.....		
Eaton Mfg. Gen. Spring & Bumper.....		
"....."	"....."	"....."
Harrison.....		
Guide Lamp.....		
2.....		
2.....		
2.....		
2.....		
1.....		

41-24

Make of Car ..... Model.....Custom Torpedo Six.... Date .....

**BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)****EXTERIOR**

Overall height, road to roof with no load .....	66.13/16
Minimum height of floor in front compartment, no load .....	15 $\frac{1}{2}$
Minimum height of floor in rear compartment, no load .....	15 $\frac{1}{2}$
Distance between hinge centers, front door .....	18.3/8
Distance between hinge centers, rear door .....	16.1/2
Windshield opening height (A) .....	15.1/4
Windshield opening width, to center strip if divided .....	23 $\frac{1}{2}$
Width of front door, at handle (B) .....	40.1/16
Width of rear door, at handle (C) .....	35.7/16
Height of front door, maximum .....	60 $\frac{1}{2}$
Height of rear door, maximum .....	60 $\frac{1}{2}$
Height of window opening in front door, maximum (D) .....	13.1/8
Width of window opening in front door, maximum (E) .....	31.1/16
Height of window opening in rear door, maximum (F) .....	13
Width of window opening in rear door, maximum (G) .....	30.15/16
Height of rear quarter window opening, maximum (H) .....	
Width of rear quarter window opening, maximum (J) .....	12.11/32
Height of rear window opening, maximum (K) .....	38.7/16
Width of rear window opening, maximum (if divided 1/2 each) .....	

**INTERIOR***All interior body dimensions taken with front seat in its rear position*

Width of front seat cushion, measured 5 inches from back (L) .....	60
Width of rear seat cushion, measured 5 inches from back (M) .....	51
Depth of front seat cushion (N) .....	18.1/8
Depth of rear seat cushion (O) .....	19."
Height of front seat cushion (P) .....	13.1/4"
Front seat horizontal adjustment, inches (Q) .....	4.3/4
Front seat vertical adjustment, inches .....	1/2 down
Height of rear seat cushion (R) .....	13."
Vertical distance between steering wheel and seat cushion (S) .....	6.3/8
Head room at front seat, measured 5 inches from back (T) .....	37 $\frac{1}{2}$
Head room at rear seat, measured 5 inches from back (U) .....	36 $\frac{1}{2}$
Leg room in front seat, measured from 6 inches up on toe board (V) .....	43"
Leg room in rear seat, measured from center of foot rest (W) .....	41"
Width of left front pillar on diagonal with door closed .....	3.3/4

Make of Car ..... Model ..... Date .....

## BODY DETAIL AND EQUIPMENT FORMS

## DIRECTIONS

Only standard equipment included in the Factory Delivered price shown in column 3 should be listed on this sheet. Please arrange body types in an ascending price scale with the lowest priced type at the top and the highest priced type at the bottom.

**IMPORTANT**—To save your time, where an item is common to several types, use arrows to indicate the fact as shown in diagrams.

Standard abbreviations may be used where space limitations make this necessary. Where sub-headings such as those shown in column for Body Make are identified with numerals, these numerals may be used in filling in form.

Make	Body Model	Body Make
Crescent 6-80	Roadster	Fisher
	Phaeton	
	Two-door sedan	
	Four-door sedan	
	Coupe	Murray
	Coupe with rumble	
	Cabriolet	
	Roadster	Fisher
	Phaeton	
	Two-door sedan	
	Four-door sedan	
	Coupe	Budd
	Coupe with rumble	
	Cabriolet	
	Limousine	
	Landaulet	
		Fleetwood
		LeBaron

## **SEATING ARRANGEMENT NUMBERS**

- |   |   |
|---|---|
| 1—Two-door car with no rear seat.   | 6—Two-door car with two opera seats folding into sides of body.                         |
| 2—Two-door car with rumble seat.  | 7—Two-door car with two opera seats folding into rear of body.                          |
| 3—Two-door car with conventional rear cushion.  | 8—Two-door car with one opera seat folding into rear of body and other seat stationary. |
| 4—Four-door car with cushions front and rear.   | 9—Two-door car with rear stationary seat for one passenger.                             |
| 5—Four-door car with cushions front and rear plus two auxiliary seats folding into front seat back. |   |