

**Automobile Manufacturers Association**  
**Consolidated Specification Questionnaire**  
**For 1941 Models**  
**Mechanical Details**

Make of Car ..... Pontiac ..... Model ... Deluxe Torpedo Eight. (1941-27) .....

Name of Maker ... Pontiac Motor Division ..... Address ..... Pontiac, Michigan .....

Date.....

**NOTE: (1) Subject to Correction:** It is understood that the following data are subject to correction in the case of cars not in production at the time this compilation was requested.

**(2) Only standard equipment included in Factory Delivered price should be included in this questionnaire.**

**PERFORMANCE**

Car Weight per cubic inch piston displacement .....

Horsepower per cubic inch .....

Car Weight per horsepower .....

(A) Engine Revolutions per mile Direct .....

Overdrive .....

(B) Piston Displacement per mile=A x Piston displacement .....

Direct .....

Overdrive .....

Piston Displacement per mile per pound = B .....

Car Weight .....

Direct .....

Overdrive .....

Car Weight per square inch of brake lining area .....

**(NOTE: Car Weight, for performance figure, is shipping weight for five-passenger, four-door sedan, plus 500 pounds for liquids and passengers.)**

**ENGINE**

No. of cylinders ..... 8 .....

Valve arrangement ..... "L". Head .....

Bore ..... 3 1/4" ..... Stroke... 3 3/4" .....

Cylinder head, cast iron or aluminum ..... Cast. iron .....

Piston displacement ..... 248.9. cu.in. ....

Taxable horsepower ..... 33.8 .....

Maximum brake horsepower at R.P.M. ..105. at 3500 .....

Maximum torque (lbs.-ft.) at R.P.M. ..190. at 3200 .....

Compression Ratio—

Standard ..... 6.5 ..... Optional ..... 7.5 .....

Standard compression pressure—pounds—

At cranking speed ..... 155 .....

At what R.P.M. ..... 1000 .....

**PISTONS and RINGS**

Piston

Make ..... Own .....

Material ..... Chrome Nickel Alloy .....

**PISTONS and RINGS (cont'd)**

Features—split skirt, invar strut, oval, tin-plated, aluminum oxide finish, auto-thermic, V-Bridge, etc... Tin-plated .....

Weight—ounces—without rings, pin or bushing 24.5/8 .....

Length ..... 3.19/32" .....

Clearance—

Top land ..... .0175" ..... to ..... .0295" .....

Skirt ..... .002" ..... to .....

Piston ring groove depth—

Oil ..... .189" ..... Compression ..... .167" .....

No. of oil rings used per piston ..... 1 .....

Width of oil rings ..... 3/16" .....

Width of oil ring gap ..... .007" ..... .017" .....

No. of compression rings used per piston ..... 2 .....

Width of compression rings ..... 3/32" .....

Width of compression ring gap ..... .009" ..... .014" .....

Maximum wall thickness of oil rings ..... .150" .....

Maximum wall thickness of compression rings ..... .150" .....

**RODS and PINS**

Wristpin— 494998

Material Steel. GM. #X-1315A. (Fine. Grain) .....

Length ... 2 7/8" ..... Diameter ... 15/16" .....

Locked in rod, piston or floating . Piston .....

Clearance in piston Press. fit ..... .200. to .300. lbs.

Clearance in rod ..... .0005" ..... to ..... .0005" .....

Hole finish—reamed, diamond bored, broached on ground .....

Connecting rod— 499628

Length—center to center ..... 7.9/16" .....

Material ..... Drop. Forged. Steel .....

Weight—ounces .. 1.98. lbs. ....

Crankpin journal—

Diameter ..... 2" ..... Length ..... 1.1/16" .....

Lower bearing— 505556

Material Steel. Backed. White. Bearing. Metal. Alloy .....

Clearance ..... .0001" ..... to ..... .0021 .....

End play ..... .007" ..... to ..... .012 .....

Shim—solid, laminated or none ..... None .....

Spun or separate ..... Separate .....

Rods and pistons removed from above or below ..... Above .....

Make of Car ..... Model ..... Date .....

**CRANKSHAFT**

Material D. E. Steel. (GMC #1045).....  
 Vibration damper used—yes or no..... Yes  
 Type Harmonic Balancer.....  
 Crankshaft counterweights used, number of..... 8  
 Which main bearing takes thrust ..... Rear Center  
 Crankshaft end play ..003" to .008"  
 Main bearing— 505550  
 Type: Cast-in or..... Slip-in .... Yes.  
 If slip-in: Removable from below ..... Yes  
 Necessary to align ream..... No  
 Material Steel Backed White Bearing Metal Alloy  
 Clearance ..... .0005" to .0025"  
 Shim—solid, laminated or none ..... None  
 Main bearing journal diameter x length—  
 No. 1. .... 2 3/8" x 1 1/4"  
 No. 2. .... 2 13/32" x 1 3/16"  
 No. 3. .... 2 7/16" x 1 7/16"  
 No. 4. .... 2 15/32" x 1 3/16"  
 No. 5. .... 2 1/2" x 1 7/8"  
 No. 6. ....  
 No. 7. ....  
 No. 8. ....  
 No. 9. ....  
 Crankshaft gear or sprocket—  
 Make ..... Own  
 Material .. Hardened Steel.....

**CAMSHAFT**

Camshaft gear or sprocket—  
 Make ..... Own  
 Material Chrome-Nickel Alloy-Hardened.....  
 Timing chain—  
 Make ..... Morse.....  
 Number of links ..... 56.....  
 Width ..... 3/4"  
 Pitch ..... 3/8"  
 Adjustment—none, automatic or manual ... None.....

**VALVES****INTAKE VALVE— 499608**

Make ..... Own  
 Material .... Silicon Chromium.....  
 Overall length ..... 5 17/32"  
 Actual overall diameter of head ..... 1.15/32"  
 Angle of seat ..... 30°  
 Is valve seat an insert? .... No  
 Stem diameter ..... 5/16"  
 Stem to guide clearance Free fit..... to .0006" MAX

**VALVES (cont'd)**

Lift ..... 19/64".....  
 Spring pressure and length— 499618  
 Outer—  
 With valve closed—lb.... 59  $\frac{1}{2}$  ..... ins. 1 29/32..  
 With valve open—lb.... 101 ..... ins. 1 19/32..  
 Length out of engine—ins.....  
 Inner— None  
 With valve closed—lb..... ins.....  
 With valve open—lb..... ins.....  
 Length out of engine—ins.....

**EXHAUST VALVE—499609**

Make .... Own.....  
 Material Chrome-Nickel-Silicon.....  
 Overall length ..... 5 17/32"  
 Actual overall diameter of head ..... 1 11/32"  
 Angle of seat ..45°.....  
 Is valve seat an insert? .... No..... Material.....  
 Stem diameter .... 5/16"  
 Stem to guide clearance . Free fit ..... to .0006" MAX  
 Lift ..... 19/64".....  
 Spring pressure and length— 499618

Outer—  
 With valve closed—lb.... 59  $\frac{1}{2}$  ..... ins. 1 29/32..  
 With valve open—lb.... 101 ..... ins. 1 19/32..  
 Length out of engine—ins.....  
 Inner— None  
 With valve closed—lb..... ins.....  
 With valve open—lb..... ins.....  
 Length out of engine—ins.....

Operating tappet clearance (hot or cold) ..... intake .015"..... running .015".....

Tappet clearance for valve timing—intake ..... .015"

Operating tappet clearance (hot or cold) ..... intake .015"..... running .015".....

Tappet clearance for valve timing—exhaust .. .015"

Hydraulic valve lifters—yes or no ..... No.....

Valve timing—

Intake opens ..5..... degrees BDC piston travel..... inches

Intake closes .39..... " ALDC " " ..... inches

Exhaust opens 45..... " BLDC " " ..... inches

Exhaust closes .5..... " AUDC " " ..... inches

Valve Timing Marks on Flywheel, Vibration Damper, Nonflywheel

**LUBRICATION**

Lubricating system type—pressure or splash..... Pressure.....

Oil pressure to—

Main bearings—yes or no ..... Yes.....

Connecting rods—yes or no..... Yes.....

Make of Car ..... Model ..... Date .....

## LUBRICATION (cont'd)

Wristpins—yes or no	Yes
Camshaft bearings—yes or no	Yes
Timing gear or chain lubrication—positive or splash	Positive
Oil pump type	Gear
Oil grade recommended—SAE viscosity and temperature range—	
.10. W. + .10% Karasene	-30° F. to +420° F.
.10. W.	-10° F. to +70° F.
.20. W.	10° F. to 110° F.
.20.	32° F. to 110° F.
Normal oil pressure—lbs. at M.P.H.	35-40 # Above 40 MPH
Pressure at which relief valve opens	40 lbs.
Capacity of oil reservoir—quarts, dry	6 refill 2
Oil pressure gauge make	AC
Oil reservoir level gauge type	Rod
Floating type oil intake—yes or no	No
External oil filter make	Accessory - AC
Oil cooler make	
Chassis lubrication—Make	

## FUEL

Gasoline tank—capacity	17. gals.
Fuel feed—	
Type—vacuum tank, electric pump, gravity vacuum pump or camshaft pump	Camshaft Pump
Make	AC Model AH Inverted
Carburetor	504594
Make	Carter Model WDO-469SM
Size	1 1/2" nominal
Type—	
Up or down draft	down Single or dual dual
Intake manifold heat control	manual, automatic or none thermostatic
Automatic choke, make	Carter Model
Air cleaner—intake silencer make	AC
Heavy Duty type—make	AC Model
Muffler make	Various
Tail pipe diameter	1 3/4"

## COOLING

Water pump—	
Type	Centrifugal
Drive	"V" Belt
Is pump equipped with packing nut	No
Water circulation thermostat make	Harrison
Pressure relief valve	yes or no yes
By-pass for recirculation—yes or no	yes
Radiator shutter—make	none

## COOLING (cont'd)

Radiator core—	
Type	Cellular
Make	Harrison
Cooling system—capacity, quarts	19 1/2
Water jackets full length of cylinders—yes or no	yes
Water all around cylinder—yes or no	yes
Lower radiator hose—	
Inside diameter	1 1/2"
Length	13. 1/8"
Upper radiator hose—	
Inside diameter	1. 3/4"
Length	8. 1/2"
Fan belt—500064	
Make	Various
Angle of vee	32°
Length, outside	48. 1/4"
Width, maximum	3/4"
Fan—	
Make	Open
No. of Blades	4
IGNITION	
Ignition unit	1110804
Make	Delco Remy
Model	1110804
Manual or octane selector, degrees advance	10° retard 10°
Maximum automatic advance crankshaft, degrees	28°
at	4000, engine R.P.M.
Inches of Vacuum Necessary to operate	.7. to .9.....
Vacuum Advance (Plus or minus 1 inch)	.14. + .5. to .17. 5.....
Maximum Vacuum advance crankshaft, degrees	.18. to .22....
Breaker gap	.015" Breaker arm tension .19. to .23. oz.
Cam angle	.31°
Timing—Breaker points open	.29. - .6° degrees crankshaft rotation
or	.inches piston travel (after or before) top center with octane selector in the zero position.
Timing mark location—flywheel, vibration damper or none flywheel	
Ring order	1-5-2-4-3-7-6
Amperage draw of ignition coil—	
With engine stopped	
With engine idling	
Ignition lock make	Delco Remy
Spark plug—	
Thread	10 m.m., 14 m.m. or 18 m.m. 14. m.m.
Make	AC
Model	45
Gap	.023" - .028"
Ignition cable make	Packard
BATTERY	
Make	Delco
Model	15EZ-W
Capacity—ampere hours	100 @ 20 hour rate
Number of plates per cell	15
Bench charging rate—	
Start	Finish
Which battery terminal is grounded	Negative
Location of battery	Under Hood

Make of Car ..... Model ..... Date .....

### STARTING MOTOR 1107921

Make ... Delco. Remy ..... Model..... 1107921 ..... Normal engine cranking speed .50-.55. rpm. @ 0° F. - 10W. oil

Brush spring tension ..... 24. to 28. oz.

Lock test—

Amperage draw ..... 600.

Volts ..... 3.

Torque in pounds foot ..... 15.

No load test—

Amperage draw ..... 60.

Volts ..... 5. .... R.P.M. .... 600.

Type of drive—Bendix or sliding gear with overrunning clutch.

Starting device—Solenoid, manual, etc. .... manual.

Starter operation—check items required to start engine

1. Turn on ignition ..... X.

2. Depress starter pedal ..... X.

3. Depress accelerator pedal .....

4. Depress clutch pedal ..... X.

5. Operate button on dash.

6. Pull out throttle ..... X.

Starting motor pinion meshes front or rear. .... Front.

No. of teeth in flywheel ..... 140.

Face width of flywheel teeth .....  $\frac{1}{8}$ ".

Gear ratio between starter armature and flywheel 15.56. to 1.

### GENERATOR 1102665

Make .. Delco. Remy ..... Model .. 1102665.

Type—third brush, shunt, etc. .... Shunt. Wound.

Brush spring tension ..... 22. to 26. oz.

Current regulator, voltage regulator or current and voltage control unit. .... Current. and. Voltage. Regulator

Maximum controlled charging rate

Temperature ..... Operating. temperature.

Ampers ..... 34.

Voltage ..... 7.2. to 7.4.

R.P.M. ....

Cutout relay—

Voltage at closing ..... 6.2. to 6.7.

Ampers to open, reverse current ..... 0. to 4.

Air gap ..... .020".

Voltage regulator—

Volts ..... 7.2. to 7.4.

Temperature .. Operating. temperature.

Air gap ..... .070". to .075".

Current regulator—

Ampers ..... 32. to 34.

Temperature Operating. temperature.

Air gap ..... .080". to .088".

Car speed for maximum charging rate. Approx. 35 MPH.

Ammeter or charge indicator make ..... AC.

### LAMPS

Lighting switch make..... Delco. Remy.

Are tail and dash lights in series..... No.

Headlight—

Make .. Guide. Lamp.

Location—in fender, in catwalk, on radiator shell.in fender

Wattage—Watt of bulb ..... 35. to 45.

Type of bulb ..... Package.

Parking or fender light make ..... Guide. Lamp.

Tail and stop light make.... Guide. Lamp.

Horn—

Type—vibrator or motorvibrator. .... No. used...2.

Make ..... Delco.

Amperage draw of each... 17. to 19. High note.

19 to 21 low note

### CLUTCH

Make .... Inland.

Semi-centrifugal .....

Power operated unit—make .... None.

Vibration insulation or neutralizer—fabric,

rubber blocks or springs. .... Springs.

No. of clutch driving discs. ....

No. of clutch driven discs. .... One.

Clutch facing—

Material—woven or molded asbestos, cork. Moulded.

Inside diameter ..... 6".

Outside diameter ..... 9  $\frac{1}{2}$ ".

Thickness ..... 1/8".

No. required ..... Two.

### TRANSMISSION

Transmission—

Make ..... Own. .... Model .....

No. of forward speeds ..... 3.

Shift lever location—dash, steering column, floor. steering. column

If steering column gearshift—

Are gears meshed by rod linkage or cable.... Rod. linkage.

Are gears selected by rod linkage or cable...Rod. linkage.

Automatic or auxiliary shifting mechanism—

Make .... None.

Type—centrifugal, vacuum, electric or hydraulic.

Automatic overdrive—

Make .... None.

Oil capacity—pints .....

Oil grade recommended—S.A.E. viscosity

Summer ..... Winter .....

Gear ratio in high—standard 5-passenger

4-door sedan ..... 4.1 .....

Make of Car ..... Model ..... Date .....

## TRANSMISSION (Cont'd)

## Transmission ratio—

In overdrive ..... In second 1.66 to 1....

In low 2.67 to 1..... In reverse 3.02 to 1....

Constant mesh gears on second ..... Yes .....

## Spur or helical gears—

For second speed ..... Helical.....

For first speed ..... Helical.....

For reverse speed ..... Helical.....

Synchronous meshing second and third gears ..... Yes .....

## Transmission oil—

Capacity—pints ..... 1.3/4.....

Grade recommended—S.A.E. viscosity

Summer SAE 140..... Winter SAE 90.....

## Universal joints—

Make SAGINAW and Mechanics. (Two sources.)

Number used ..... 2.....

Type—metal with anti-friction

bearing or metal with plain bearing. Roller Bearing

Lubricated with ..... Lubricated for life.....

Drive taken through springs, torque arm, torque tube or

radius rods ..... Springs.....

Torque taken through springs, torque arm, torque

tube or radius rods ..... Springs.....

## REAR AXLE

## Rear axle—

Make ..... Own ..... Model .....

Type—semi, full or three-quarter floating ..... Semi.....

Minimum road clearance under center of rear

axle—tires inflated ..... 8.1/8".....

## Rear axle oil—

Capacity—pints ..... 3.1/4.....

Grade and type recommended—S.A.E. viscosity

Summer Hypoid 140..... Winter Hypoid 90....

Type of gearing—spiral bevel, worm, hypoid ..... Hypoid

Gear ratio—standard 5-passenger 4-door sedan ..... 4.1.....

Optional gear ratios. Economy 3.9—Mountain 4.55

## Number of teeth—

In ring gear ..... 41..... In pinion ..... 10.....

How is pinion adjusted—screw or shims ..... Shims .....

How is pinion bearing adjusted—screw or shims ..... Shims .....

Are pinion bearings carried in sleeve ..... No .....

Backlash between pinion and ring gear .006" to .012"....

Are pinion bearings preloaded ..... Yes—Front .....

How is pinion bearing preload obtained ..... Internally .....

Are differential bearings preloaded ..... Yes .....

How is differential bearing preload obtained Adjusting Nuts .....

## TIRES and WHEELS

## Tires—

Make Firestone, Goodyear, U.S.A.....

Size 6.00 x 16..... No. of plies ..... 4 .....

Inflation pressure—Front 28..... Rear 28.....

Rim—Diameter 16"..... Width 4 $\frac{1}{2}$ ".....

## Wheels—

Type Steel.....

Make Kelsey-Hayes-Motor Wheel .....

## SPRINGS

## FRONT SPRING—505944

Independent or conventional suspension. Independent.....

Type—coil, semi-elliptic or transverse. Coil.....

Make ..... Own .....

Material GM v. 9260 M .....

Torsional stabilizer at front ..... Yes .....

## If leaf—

Length ..... Width .....

Number of leaves—5-passenger, 4-door sedan .....

Are radius rods used on axle .....

Shackled front or rear .....

## If coil—

Free length 15.3/16".....

Length under curb weight ..... 10".....

Rate for above ..... 290..... pounds per inch .....

## REAR SPRING—505604

Independent or conventional suspension. Variable Rate .....

Type—coil, semi-elliptic or transverse. Semi-Elliptic .....

Make .....

Material Silico or Chrome Manganese .....

Torsional stabilizer at rear ..... None .....

## If leaf—

Length ..... 52"..... Width ..... 2".....

Number of leaves—5-passenger, 4-door sedan ..... 8 .....

Spring leaves lubricated with Graphite Grease .....

Spring cover make ..... Metal .....

Spring shackles—

Front—Type None..... Make .....

Rear—Type Compression ..... Make ..... Own .....

Spring bolts—

Type Threaded .....

If coil—

Free length .....

Length under curb weight .....

Make of Car ..... Model ..... Date .....

**SPRINGS (cont'd)**

Rate for above .....	<i>pounds per inch</i>
Shock absorbers—	
Make ..... Delco-Lovejoy .....	
Type, one way with lever, two way with lever, or direct acting	
Front ..... Double Acting .....	
Rear ... Two-way Direct Acting .....	
Fluid capacity—front ..125 C.C.... rear ..6.7/8.ounces	
5352332                   5352430	

**STEERING**

Steering gear—	266846
Type ... Worm and Roller .....	
Make .. Saginaw..... Model 420.-D.-131.....	
Ratio ..... 19 to 1 .....	
Lubricant recommended ..SSG #06 .....	
Steering wheel diameter ..... 18"	
Drag link longitudinal or transverse ..... transverse .....	
Tie rod—one or two ..... TWO .....	
Is intermediate steering arm used ..... No .....	
Number of turns of steering wheel for full left to right swing of wheels..... 4. $\frac{1}{2}$ .....	
Car turning radius—feet—right, left or both .. 38! .7!" .....	
Caster—degrees .... Neg. $\frac{1}{2}$ ..... to ..... $1^{\circ}$ . Neg. ....	
Camber—degrees or $Q^2$ ..... inches ..... to .....	
Toe-in—Inches ... 0 ..... to ..... 1/16" .....	
Crosswise inclination of kingpin—degrees..... 4.5/8° .....	
Front axle—	
Make ..... None ..... Model .....	
Section type—I-beams, tubular or none .....	
End type—Elliott or reverse Elliott .....	
Minimum road clearance—tires inflated..... 8.11/16" .....	

**BRAKES**

Foot brakes—	
Make ..... Bendix Duo-Servo .....	
Type of mechanism, hydraulic or mechanical... Hydraulic .....	
If vacuum booster is standard, state make.....	
Brake lining moulded, semi-moulded or woven—	
Primary shoe ..... Moulded .....	
Secondary shoe ..... Moulded .....	

**BRAKES (cont'd)**

Drum—	
Material .. Chrome Nickel .. Diameter .. 11" ..	
Lining—	
Length per wheel .. 21.5/16"	
Width ... 1.3/4" ..... Thickness ..... 3/16" .....	
Clearance—tot .. 015 ..... heel .. 015 .....	
Total foot braking area .. 149 sq.in.	
Percent braking power on rear wheels..... 47% .....	
Hand lever operates on—transmission, separate rear brakes, rear service brakes or all four service brakes. Rear Service....	
Hand brake, if separate from service brake—	
Internal or external .....	
Drum diameter .....	
Lining—	
Length per drum .....	
Width .....	Thickness .....
Clearance .....	

**FRAME**

Frame—	
Depth—maximum .. 6.1/8" ..	
Thickness—maximum .. 7/64" ..	
Flange width—maximum .. 2.1/2" ..	
Wheelbase .. 119" ..	
Tread—	
Front ..... 58"	
Rear ..... 31. $\frac{1}{2}$ " ..	
Weight of standard 5-passenger four-door sedan—	
Shipping .....	
Curb .....	
Price of standard 5-passenger, 4-door sedan.....	
First serial number, this series... P8JA .. 1001 ..	
Serial number location Front. of Dash. L. H. .... Side under hood .....	
Overall length of car—	
With bumpers and bumper guards .. 201. $\frac{1}{2}$ " ..	

Make of Car ..... Model ..... Date .....

**NOTE**—In giving bearing dimensions, kindly use the following order: Inside diameter, outside diameter and width. Where cup and cone bearings are used, give both cup and cone numbers.

**BEARINGS**

Water pump bearing—

    Make or type ..... New Departure.....  
    Size or number ..... 954210.....

Fan bearing—

    Make or type .....  
    Size or number .....

Starting motor commutator end bearing—

    Make or type ..... Cast Iron.....  
    Size or number ..... 5625.I.D. x .31/32".....

Starting motor drive end bearing—

    Make or type Oilless.....  
    Size or number ..... 500.x.562.x.25/32".....

Starting motor outboard bearing—

    Make or type ..... None.....  
    Size or number .....

Generator commutator end bearing—

    Make or type ..... Durex.....  
    Size or number ..... 812823.....

Generator drive end bearing—

    Make or type ..... New Departure Ball.....  
    Size or number ..... 903203.....

Super-charger—

    Make or type ..... None.....  
    Size or number .....

Clutch throwout bearing—

    Make or type ..... Graphite Ring.....  
    Size or number ..... 1 1/2".x.2 3/8".x.3/4".....

Transmission main drive gear front pilot bearing—

    Make or type ..... New Departure Ball.....  
    Size or number ..... 954144.....

Transmission main drive gear rear bearing—

    Make or type ..... New Departure Ball.....  
    Size or number ..... 907506.....

Transmission reverse idler bearing—

    Make or type ..... Bronze.....  
    Size or number ..... 850".x.987".x.3/4".....

Transmission main shaft front pilot bearing—

    Make or type ..... Hyatt Roller.....  
    Size or number ..... 1294780.....

Transmission main shaft rear bearing—

    Make or type ..... New Departure Ball.....  
    Size or number ..... 907506.....

Transmission countershaft front bearing—

    Make or type ..... Roller Bearing.....  
    Size or number ..... 1302154.....

Transmission countershaft rear bearing—

    Make or type ..... Roller Bearing.....  
    Size or number ..... 1302154.....

Overdrive shaft rear bearing—

    Make or type .....  
    Size or number .....

**BEARINGS (cont'd)**

Overdrive shaft pilot bearing—

    Make or type .....

    Size or number .....

Main shaft extension bearing—

    Make or type .....

    Size or number .....

Rear axle pinion shaft front bearing—

    Make or type ...New Departure Ball.....  
    Size or number ..... 905306.....

Rear axle pinion shaft rear bearing—

    Make or type ...Hyatt Roller.....  
    Size or number ..... 107391.....

Differential right bearing—

    Make or type ...Hyatt Roller.....  
    Size or number ..... 179243.....

Differential left bearing—

    Make or type ...Hyatt Roller.....  
    Size or number ..... 179243.....

Rear wheel inner bearing—

    Make or type ...New Departure.....  
    Size or number ..... 954172.....

Rear wheel outer bearing—

    Make or type .....

    Size or number .....

Front wheel inner bearing—

    Make or type ...New Departure.....  
    Size or number ..... 909002.....

Front wheel outer bearing—

    Make or type ...New Departure.....  
    Size or number ..... 909052.....

Kingpin upper bearing—

    Make or type ..... Bronze.....  
    Size or number ...863".x.1.054".x.1 1/2".....

Kingpin lower bearing—

    Make or type ..... Bronze.....  
    Size or number ...863".x.1.054".x.1 1/2".....

Kingpin thrust bearing—

    Make or type ..... Ball Bearing.....  
    Size or number ..... 230679.....

Front spring—Bolt—

    Bushing size .....

    Bushing type .....

Shackles—

    Upper end .....

    Lower end .....

Rear spring—Bolt—

    Bushing size .....

    Bushing type ..... Threaded.....

Shackles—

    Upper end ..... Threaded pin.....

    Lower end ..... Threaded pin.....

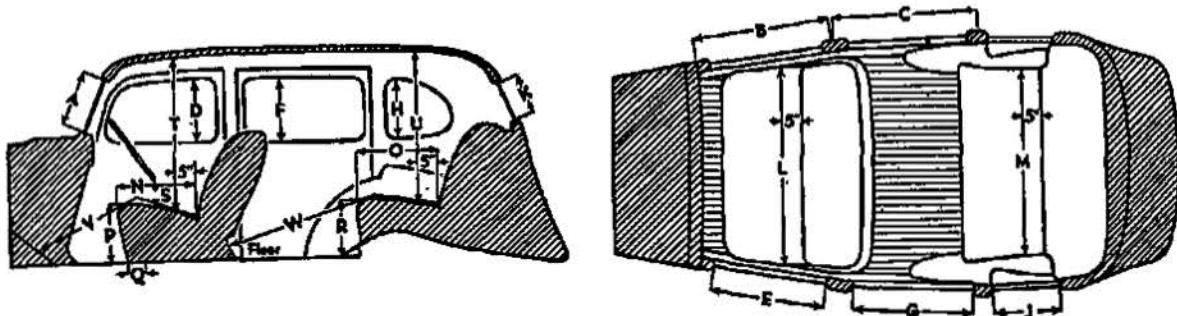
Make of Car ..... Model ..... Date .....

**NOTE:** (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed with its additional price.  
 (2) Enter on top line your own model name, or series mark corresponding to Standard, DeLuxe or Custom.

EQUIPMENT	Models		
	Standard	DeLuxe	Custom
Catalog Designation of Model.....	Deluxe Torpedo Eight.....		
Lacquer make .....	Duco.....		
Body finish, lacquer or synthetic enamel .....	Lacquer.....		
Fender finish, lacquer or synthetic enamel.....	".....		
Hardware make .....	Ternstart.....		
Speedometer make .....	AC.....		
Gauge gauge make .....	AC.....		
Thermometer make .....	AC.....		
Car lock make .....	Briggs Stratton.....		
Car lock operates on ignition or ignition and steering .....	Ignition.....		
Clock make .....	Jaeger.....		
Cigar lighter make .....	Casco.....		
Safety glass make .....	Libby-Owen-Ford.....		
Safety glass type, laminated or tempered.....	Laminated.....		
In windshield .....	".....		
In side windows .....	".....		
In rear window .....	Tempered.....		
Bumper make .....	Eaton Mfg.; Gen. Spring & Bumper.....		
Bumper guard make .....	" " " " "		
Car heater make .....	Harrison.....		
Direction signal make .....	Guide Lamp.....		
Front—yes or no... yes.. Rear—yes or no... yes .....			
No. of tail lights included .....	2.....		
No. of visors included .....	2.....		
No. of horns included .....	2.....		
No. of windshield wipers included .....	2.....		
No. of spare tires included .....	1.....		

(1941-27)

Make of Car ..... Pontiac ..... Model Deluxe Torpedo Eight ..... Date .....

**BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)****EXTERIOR**

Overall height, road to roof with no load .....	67. 3/4.....
Minimum height of floor in front compartment, no load .....	14. 1/4.....
Minimum height of floor in rear compartment, no load .....	15. 11/16.....
Distance between hinge centers, front door .....	38. 7/8.....
Distance between hinge centers, rear door .....	32. 9/16.....
Windshield opening height (A) .....	15. 3/16.....
Windshield opening width, to center strip if divided .....	23. 1/8.....
Width of front door, at handle (B) .....	33. 15/16.....
Width of rear door, at handle (C) .....	28. 3/8.....
Height of front door, maximum .....	61. 7/32.....
Height of rear door, maximum .....	61. 7/32.....
Height of window opening in front door, maximum (D) .....	12.....
Width of window opening in front door, maximum (E) .....	25. 1/8.....
Height of window opening in rear door, maximum (F) .....	12. 3/8.....
Width of window opening in rear door, maximum (G) .....	22. 1/8.....
Height of rear quarter window opening, maximum (H) .....	11. 1/4.....
Width of rear quarter window opening, maximum (I) .....	19. 9/16.....
Height of rear window opening, maximum (K) .....	12. 7/8.....
Width of rear window opening, maximum (if divided list each) .....	36. 1/4.....

**INTERIOR***All interior body dimensions taken with front seat in its rear position*

Width of front seat cushion, measured 5 inches from back (L) .....	57. 1/2.....
Width of rear seat cushion, measured 5 inches from back (M) .....	51.....
Depth of front seat cushion (N) .....	18. 5/16.....
Depth of rear seat cushion (O) .....	18. 15/16.....
Height of front seat cushion (P) .....	14. 7/8.....
Front seat horizontal adjustment, inches (Q) .....	4. 3/4.....
Front seat vertical adjustment, inches .....	1/4 down
Height of rear seat cushion (R) .....	13. 5/16.....
Vertical distance between steering wheel and seat cushion (S) .....	6. 3/8.....
Head room at front seat, measured 5 inches from back (T) .....	37. 1/2.....
Head room at rear seat, measured 5 inches from back (U) .....	36. 3/4.....
Leg room in front seat, measured from 6 inches up on toe board (V) .....	42. 1/4.....
Leg room in rear seat, measured from center of foot rest (W) .....	41. 5/8.....
Width of left front pillar on diagonal with door closed .....	4. 9/16.....

**Make of Car** ..... **Model** ..... **Date** .....

## BODY DETAIL AND EQUIPMENT FORMS

## DIRECTIONS

Only standard equipment included in the Factory Delivered price shown in column 3 should be listed on this sheet. Please arrange body types in an ascending price scale with the lowest priced type at the top and the highest priced type at the bottom.

**IMPORTANT**—To save your time, where an item is common to several types, use arrows to indicate the fact as shown in diagrams.

Standard abbreviations may be used where space limitations make this necessary. Where sub-headings such as those shown in column for Body Make are identified with numerals, these numerals may be used in filling in form.

<b>Make</b>	<b>Body Model</b>	<b>Body Make</b>
<b>Crescent 6-80</b>		
	Roadster	Fisher
	Phaeton	
	Two-door sedan	
	Four-door sedan	Murray
	Coupe	
	Coupe with rumble	
	Cabriolet	V
<b>Crescent 6-80</b>		Fisher
	Roadster	
	Phaeton	
	Two-door sedan	
	Four-door sedan	Budd
	Coupe	
	Coupe with rumble	
	Cabriolet	
	Limousine	Fleetwood
	Landaulet	LeBaron

## **SEATING ARRANGEMENT NUMBERS**

- |   |   |
|---|---|
| 1—Two-door car with no rear seat.   | 6—Two-door car with two opera seats folding into sides of body.                         |
| 2—Two-door car with rumble seat.  | 7—Two-door car with two opera seats folding into rear of body.                          |
| 3—Two-door car with conventional rear cushion.  | 8—Two-door car with one opera seat folding into rear of body and other seat stationary. |
| 4—Four-door car with cushions front and rear.   | 9—Two-door car with rear stationary seat for one passenger.                             |
| 5—Four-door car with cushions front and rear plus two auxiliary seats folding into front seat back. |   |