

Automobile Manufacturers Association

Consolidated Specification Questionnaire

For 1946 Models

Mechanical Details

Make of Car PONTIAC Model 1946-25

Name of Maker Pontiac Motor Division Address 196 Oakland Ave., Pontiac, Mich.

Date. October 25, 1945

NOTE: (1) Subject to Correction: It is understood that the following data are subject to correction in the case of cars not in production at the time this compilation was requested.

(2) Only standard equipment included in Factory Delivered price should be included in this questionnaire.

ENGINE

No. of cylinders 6

Valve arrangement ^{"L"} Head Head

Bore $3 \frac{9}{16}$ Stroke $4 \frac{1}{4}$

Cylinder head, cast iron or aluminum ... Cast Iron

Cylinder sleeve, Yes No

Piston displacement 239.2

Taxable horsepower 30.4

Horsepower rating—

To be based on actual performance corrected to 60°F. at sea level (barometric pressure 29.92 inches of mercury) with standard fuel. (Octane No. of fuel... 76

—With Bare Engine—

Maximum brake hp. ... $9 \frac{1}{2}$ at 3400 R.P.M.

—With Standard Accessories—*

Maximum brake hp. ... $8 \frac{7}{8}$ at 3200 R.P.M.

*Those standard accessories needed for normal operation including fan, generator, starter, air cleaner, muffler, manifolds, fuel and water pumps.

Maximum torque—

With bare engine, lb. ft. 186 at 1400 R.P.M.

With standard accessories,* lb. ft. 186 at 1100 R.P.M.

Compression Ratio—

Standard 6.5 Optional 7.5

Standard compression pressure —pounds—

At cranking speed 160

At what R.P.M. 1000

PISTONS and RINGS

Piston

Make Own

Material Chrome Nickel Alloy

Features—split skirt, invar strut, oval, tin-plated, aluminum oxide finish, auto-thermic, V-Bridge, porous chrome plate, etc. Electroplated

Weight—ounces—without rings, pin or bushing 27.1

Length $3 \frac{19}{32}$

Clearance—

Top land 0.0175 to 0.0295

Skirt, top 0.002 bottom 0.002

PISTONS and RINGS (cont'd)

Piston ring groove depth—

Oil 0.1942 Compression 0.1922

No. of oil rings used per piston 1

Width of oil rings $3/16$

Width of oil ring gap $0.007-0.017$

No. of compression rings used per piston 2

Width of compression rings $3/32$

Width of compression ring gap $0.006-0.013$

Maximum wall thickness of oil rings 0.150

Maximum wall thickness of compression rings 0.175

Are ring expanders used, Yes No

RODS and PINS

Wristpin—

Material GMX-1315-A

Length $3 \frac{1}{16}$ Diameter $15/16$

Locked in rod, piston or floating Piston

Clearance in piston Press. Fit to

Clearance in rod 0.0004 to 0.0006

Connecting rod—

Length—center to center $7 \frac{9}{16}$

Material GM 1045

Weight—ounces 37

Crankpin journal—

Diameter $2 \frac{1}{8}$ Length $1 \frac{9}{32}$

Lower bearing—

Material Babbitt

Clearance 0.0001 to 0.0021

End play 0.007 to 0.030

Shipped solid, laminated or none None

Spun or separate Separate

Rods and pistons removed from above or below

CRANKSHAFT

Material GM-1045

Weight—stripped 86.5

Vibration dampener used—yes or no Yes

Type Harmonic

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CRANKSHAFT (cont'd)

Crankshaft counterweights used, number of 9
 Which main bearing takes thrust #3
 Crankshaft end play .003 .007
 Main bearing—
 Type: Cast-in or Slip-in X
 If slip-in: Removable from below Yes
 Necessary to align ream No
 Material Brabbitt
 Clearance .0003 .0023
 Shim—solid, laminated or none
 Main bearing journal diameter x length—
 No. 1 2 1/8 x 1 1/2
 No. 2 2 17/32 x 1 3/16
 No. 3 2 19/32 x 1 1/8
 No. 4 2 5/8 x 1 9/16
 No. 5
 No. 6
 No. 7
 No. 8
 No. 9
 Crankshaft gear or sprocket—
 Make Own
 Material Case hardened steel

CAMSHAFT

Camshaft gear or sprocket—
 Make Own
 Material Chrome Nickel Alloy Iron
 Timing chain—
 Make Morse
 Number of links 56
 Width 1
 Pitch 3/8

VALVES

INTAKE VALVE—

Make Optional
 Material Optional
 Overall length 5 23/32
 Actual overall diameter of head 1 19/32
 Minimum port diameter 1 3/8
 Angle of seat 30°
 Is valve seat an insert? No - Taper Guide
 Stem diameter 5/16
 Stem to guide clearance Free to .0006
 Lift 19/64
 Spring pressure and length—
 Outer—

VALVES (cont'd)

With valve closed—lb. 59 1/2 ins. 1 29/32
 With valve open—lb. 101 ins. 1 19/32
 Length out of engine—ins.
 Inner—
 With valve closed—lb. ins.
 With valve open—lb. ins.
 Length out of engine—ins.

EXHAUST VALVE—

Make Optional
 Material Optional
 Overall length 5 23/32
 Actual overall diameter of head 1 15/32
 Minimum port diameter 1 5/16
 Angle of seat 45°
 Is valve seat an insert? No Material Taper Guide
 Stem diameter 5/16
 Stem to guide clearance Free to .0006
 Lift 19/64
 Spring pressure and length—

Outer—
 With valve closed—lb. 59 1/2 ins. 1 29/32
 With valve open—lb. 101 ins. 1 19/32
 Length out of engine—ins.
 Inner—
 With valve closed—lb. ins.
 With valve open—lb. ins.
 Length out of engine—ins.

Operating tappet clearance (hot or cold)—intake .011-.013
 Tappet clearance for valve timing—intake Same
 Operating tappet clearance (hot or cold)—exhaust .011-.013
 Tappet clearance for valve timing—exhaust Same
 Hydraulic valve lifters—yes or no No

Valve timing—

Intake opens 5 degrees BUDC piston travel inches
 Intake closes 39 " ALDC " " inches
 Exhaust opens 45 " BLDC " " inches
 Exhaust closes 5 " AUDC " " inches

Valve Timing Marks—on Flywheel, Vibration Damper, None
 Crankshaft & Camshaft Sprockets

LUBRICATION

Lubricating system type—pressure or splash Pressure
 Oil pressure to—
 Main bearings—yes or no Yes
 Connecting rods—yes or no Yes
 Wristpins—yes or no Yes
 Camshaft bearings—yes or no Yes
 Tappets—yes or no No

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STARTING MOTOR

Make Delco Remy Model 1107032
 Normal engine cranking speed 13 RPM at 0° 10 W oil
 Brush spring tension 24-28 oz.
 Lock test—
 Amperage draw 525
 Volts 3.37
 Torque in pounds feet 12
 No load test—
 Amperage draw 65
 Volts 5 R.P.M. 5000
 Type of drive—Bendix or sliding gear with overrunning clutch. Bendix
 Starting device—Solenoid, manual, etc. Manual
 Starter operation—check items required to start engine
 1. Turn on ignition X
 2. Depress starter pedal X
 3. Depress accelerator pedal X
 4. Depress clutch pedal X
 5. Operate button on dash
 6. Pull out throttle
 Starting motor pinion meshes front or rear REAR
 No. of teeth in flywheel
 Face width of flywheel teeth
 Gear ratio between starter armature and flywheel 15.55-1

GENERATOR

Make Delco Remy Model 1102665
 Type—third brush, shunt, etc. Shunt
 Brush spring tension 22-26 oz.
 Current regulator, voltage regulator or current and voltage control unit Current & voltage
 Maximum controlled charging rate
 Temperature Hot
 Amperes 32-34
 Voltage 7.2 - 7.4
 R.P.M. 1140 (25 & 27)
 Cutout relay—
 Voltage at closing 6.2 - 6.7
 Amperes to open, reverse current 0-4
 Air gap .020
 Voltage regulator—
 Volts 7.2 - 7.4
 Temperature Hot
 Air gap .070 - .075
 Current regulator—
 Amperes 32-34
 Temperature Hot
 Air gap .080-085
 Car speed for maximum charging rate 25
 Ammeter or charge indicator make A.G.

LAMPS

Lighting switch make Delco Remy
 Are tail and dash lights in series No
 Headlights—
 Make Guide
 Location—in fender, in cutwalk, or radiator shell in fender
 Parking or fender light make Guide
 Tail and stop light make Guide
 Horn—
 Type—vibrator or motor. Vibrator. No. used 2
 Make Delco Remy
 Amperage draw of each 18-21

CLUTCH

Make Inland
 Drive type—
 Direct to flywheel face Yes
 Through fluid flywheel
 Semi-centrifugal
 Power operated unit—make
 Vibration insulation or neutralizer—fabric, rubber blocks or springs Springs
 No. of clutch driving discs None
 No. of clutch driven discs One
 Clutch facing—
 Material—woven or moulded asbestos, cork, moulded
 Inside diameter 6
 Outside diameter 9 3/8
 Thickness 1/8
 No. required 2

TRANSMISSION

Transmission—
 Make OWN Model
 No. of forward speeds 3
 Manual shift—yes, no Yes
 Automatic or auxiliary shifting mechanism—yes no X
 If yes, Make
 Type—centrifugal, vacuum, electric or hydraulic
 Automatic overdrive—
 Make
 Oil capacity—pints
 Oil grade recommended—S.A.E. viscosity
 Summer Winter
 Gear ratio in high—standard 5-hastenger 4-door sedan 4.1
 Transmission ratio—
 In overdrive 1.66
 In third Direct In fourth
 In low 2.67 In reverse 3.02

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TRANSMISSION (cont'd)

Constant mesh gears on second Yes
 Spur or helical gears—
 For second speed
 For first speed
 For reverse speed
 For all speeds Helical
 Synchronous meshing and third gears
 Transmission oil—
 Capacity—pints 1 3/4
 Grade recommended—S.A.E. viscosity
 Summer EP 80 or 90 Winter EP 80 or 90
 Universal joints—
 Make Mechanics
 Number used
 Type—metal with anti-friction X
 bearing or metal with plain bearing
 Lubricated with Semi fluid viscous chassis lubricant
 Drive taken through springs, torque arm, torque tube or radius rods Springs
 Torque taken through springs, torque arm, torque tube or radius rods Springs

REAR AXLE

Rear axle—
 Make Own Model
 Type—Semi, full or three-quarter floating Semi floating
 Minimum road clearance under center of rear axle—tires inflated - 8 1/8
 Rear axle oil—
 Capacity—pints 3 1/4
 Grade and type recommended—S.A.E. viscosity
 All Year 90 Pass. Car duty Hypoid
 Summer Winter
 Type of gearing—spiral bevel, worm, hypoid Hypoid
 Gear ratio—standard 5-passenger 4-door sedan - 4.1
 Optional gear ratios 3.9 & 4.55
 Number of teeth—
 In ring gear 41 In pinion 10
 How is pinion adjusted—screw or shims Shims
 How is pinion bearing adjusted—screw or shims NONE
 Are pinion bearings carried in sleeve Yes
 Backlash between pinion and ring gear .003 to .012

TIRES and WHEELS (Cont'd)

Inflation pressure—Front 30 Cold Rear 30 Cold
 Rim—Diameter 16 Width 5"

SPRINGS

FRONT SPRING—

Independent or conventional suspension Independent
 Type—coil, semi-elliptic, transverse, torsion Coil
 Make Own
 Material G.M. 9260 M
 Torsional stabilizer at front Yes
 If leaf—
 Length Width
 Number of leaves—5-passenger, 4-door sedan
 Are radius rods used on axle No
 If coil—
 Free length
 Length under curb weight

REAR SPRING—

Independent or conventional suspension Conventional
 Type—coil, semi-elliptic, transverse, torsion Semi-elliptic
 Make Own
 Material
 Torsional stabilizer at rear No
 If leaf—
 Length 52 Width 2
 Number of leaves—5-passenger, 4-door sedan 8
 Spring leaves lubricated with Chassis lubricant
 Spring cover, Yes Yes No
 Spring shackles—
 Front—Type Make
 Rear—Type Threaded Make
 Spring bolts—
 Type Threaded
 If coil—
 Free length
 Length under curb weight
 Rate for above pounds per inch
 Shock absorbers—
 Make Delco Lovejoy
 Type, one way with lever, two way with lever, or direct acting
 Front 2 way
 Rear Direct acting
 Fluid capacity (oz.)—front rear 6 3/4 oz.

TIRES and WHEELS

Tires—
 Make Optional
 Size 16x 6-00 4

Make of Car..... Pontiac Model 46 - 25 Date 1946

STEERING

Steering gear—
 Type Worm & roller
 Make Saginaw Model
 Ratio 19:1
 Lubricant recommended All season steering gear
 Steering wheel diameter 18
 Drag link longitudinal or transverse Transverse
 Tie rod—one or two 2
 Is intermediate steering arm used Yes
 Number of turns of steering wheel for full left
 to right swing of wheels 19 1/4
 Car turning radius—feet—right, left or both 19 1/4
 Caster—degrees 1/2 to -1
 Camber—degrees or + 1/4 inches to -1/4
 Toe-in—inches 0 to 1/16
 Crosswise inclination of kingpin—degrees 4 3/8 - 4 7/8
 Front axle—
 Make Model
 Section type—I-beams, tubular or none
 End type—Elliott or reverse Elliott
 Minimum road clearance—tires inflated 8 11/16

BRAKES

Foot brakes—
 Make Bendix Duo-servo
 Type of mechanism, hydraulic or mechanical hydraulic
 If vacuum booster is standard, state make
 Brake lining moulded, semi-moulded or woven—
 Primary shoe Moulded
 Secondary shoe Moulded
 Drum—
 Material Steel & cast iron 11"
 Lining—
 Length per wheel 21 5/16

BRAKES (cont'd)

Width F=2" R=1-3/4 Thickness 3/16
 Clearance—see brake chart
 Total foot braking area 159 Sq. in.
 Percent braking power on rear wheels 44
 Hand lever operates on—transmission, separate rear brakes, rear service brakes or all four service brakes rear service
 Hand brake, if separate from service brake—
 Internal or external
 Drum diameter
 Lining—
 Length per drum
 Width Thickness
 Clearance

FRAME and OTHER GENERAL DATA

Frame—
 Depth—maximum 6 1/8
 Thickness—maximum 7/64
 Flange width—maximum 2 1/2
 Wheelbase = 119
 Tread—
 Front 58
 Rear 61 1/2
 Weight of standard 5-passenger, four-door sedan—
 Shipping 3330 Estimated
 Curb 3472 Estimated
 Price of standard 5-passenger, 4-door sedan
 First serial number, this series P6LA-1001
 Serial number location Left front side dash
 Overall length of car—
 With bumpers and bumper guards 20 1/2
 Overall width of car 75 3/4
 Overall height, road to roof with no load 66

Make of Car.....PONTIAC.....Model.....1946-25.....Date.....1946.....

NOTE—In giving bearing dimensions, kindly use the following order: inside diameter, outside diameter and width. Where cup and cone bearings are used, give both cup and cone numbers.

BEARINGS

Water pump bearing—
 Make or typeNew Departure.....
 Size or number954210.....

Fan bearing—
 Make or type
 Size or number

Starting motor commutator end bearing—
 Make or typePlain.....
 Size or numberI.D. 9/16 Length 15/16.....

Starting motor drive end bearing—
 Make or type
 Size or number

Starting motor outboard bearing—
 Make or typeBronze Bushing.....
 Size or number $\frac{1}{2}$ x 9/16 x 25/32.....

Generator commutator end bearing—
 Make or typeBronze Bushing.....
 Size or number9/16 x 25/32 x 53/64.....

Generator drive end bearing—
 Make or typeNew Departure.....
 Size or number903203.....

Transmission main drive gear front pilot bearing—
 Make or typeNew Departure.....
 Size or number907109.....

Clutch throwout bearing—
 Make or typeNew Departure.....
 Size or number2140122.....

Transmission main drive gear rear bearing—
 Make or typeNew Departure.....
 Size or number954144.....

Transmission main shaft front pilot bearing—
 Make or typeRollers.....
 Size or number14-7/32 x 17/32.....

Transmission main shaft rear bearing—
 Make or typeNew Departure.....
 Size or number907506.....

Transmission countershaft front bearing—
 Make or typeRollers.....
 Size or number25 - 1/8 x 13/16.....

Transmission countershaft rear bearing—
 Make or typeRollers.....
 Size or number25 1/8 x 13/16.....

Transmission reverse idler bearing—
 Make or typePlain Bronze Bushing.....

BEARINGS (cont'd)

Size or number55/64 x 63/64 x 3/4.....

Overdrive shaft rear bearing—
 Make or type
 Size or number

Overdrive shaft pilot bearing—
 Make or type
 Size or number

Main shaft extension bearing—
 Make or type
 Size or number

Rear axle pinion shaft front bearing—
 Make or typeNew Departure.....
 Size or number905306.....

Rear axle pinion shaft rear bearing—
 Make or typeHyatt.....
 Size or number107391.....

Differential right bearing—
 Make or typeHyatt Taper Roller.....
 Size or number179243.....

Differential left bearing—
 Make or typeSame.....
 Size or number

Rear wheel inner bearing—
 Make or type
 Size or number

Rear wheel outer bearing—
 Make or typeNew Departure.....
 Size or number954172.....

Front wheel inner bearing—
 Make or typeNew Departure.....
 Size or number909052.....

Front wheel outer bearing—
 Make or typeNew Departure.....
 Size or number909001.....

Kingpin upper bearing—
 Make or typeBronze Bushing.....
 Size or number55/64 x 1-1/16 x 1-15/64.....

Kingpin lower bearing—
 Make or typeSame.....
 Size or number

Kingpin thrust bearing—
 Make or typeBall.....
 Size or number230679.....

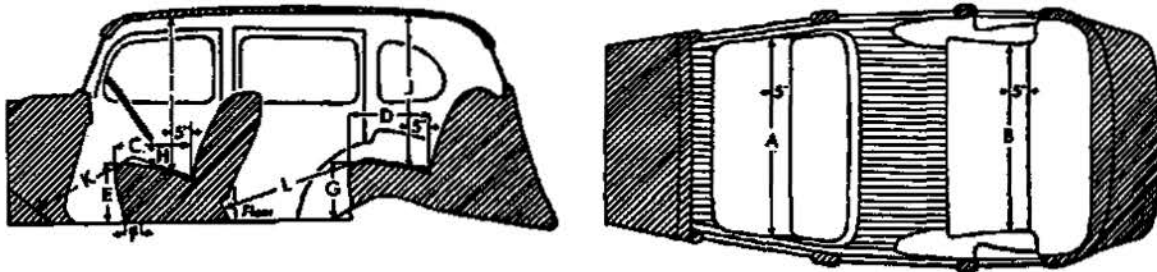
Make of Car.....PONTIAC..... Model25..... Date1946.....

NOTE: (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed with its additional price.
 (2) Enter on top line your own model name, or series mark corresponding to Standard, DeLuxe or Custom.

EQUIPMENT	Models		
	Standard	DeLuxe	Custom
Catalog Designation of Model	Torpedo		
Lacquer make	Duco		
Body finish, <i>lacquer or synthetic enamel</i>	Lacquer		
Fender finish, <i>lacquer or synthetic enamel</i>	Lacquer		
Hardware make	Ternstedt		
Speedometer make	AC		
Gasoline gauge make	AC		
Thermometer make	AC		
Car lock make	Rochester		
Car lock operates on <i>ignition or ignition and steering</i>	Ignition		
Clock make JAGGER <i>mechanical or electrical</i> electrical	electrical		
Cigar lighter makeGARO.....			
Safety glass make	LOF PLATE		
Safety glass type, <i>laminated or tempered</i>	LAMINATED		
In windshield	YES		
In side windows	YES		
In rear window	TEMPERED		
Bumper make	GENERALSPRING & BUMPER CO.		
Bumper guard make	BROWN, LIPE, CHAPIN, DIV.		
Car heater makeOWN..... Type UNDERSEAT			
Direction signal makeGUIDELAMP.....			
Front-yes or no			
Rear-yes or no			
No. of tail lights included	2		
No. of visors included	2		
No. of horns included	2		
No. of windshield wipers included	2		
No. of spare tires included			

Make of Car..... PONTIAC Model 25 Date 1946

BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)



INTERIOR

All interior body dimensions taken with front seat in its rear position

Width of front seat cushion, measured 5 inches from back (A)	57 ¹ / ₈
Width of rear seat cushion, measured 5 inches from back (B)	49
Depth of front seat cushion (C)	18 ¹ / ₄
Depth of rear seat cushion (D)	18 ¹ / ₈
Height of front seat cushion measured 12 1/2 inches from center line of body (E)	14 ¹ / ₈
Front seat horizontal adjustment, inches (F)	4 ¹ / ₈
Front seat vertical adjustment, inches	3/4
Height of rear cushion measured 12 1/2 inches from center line of body (G)	13 ¹ / ₄
Vertical distance steering wheel and seat cushion (H)	6 3/8
Head room at front seat, measured 5 inches from back (I)	36 3/4
Head room at rear seat, measured 5 inches from back (J)	36 3/4
Leg room in front seat, measured from 6 inches up on toe board, following contour of seat cushion (K)	42 ¹ / ₈
Leg room in rear seat, measured from center of foot rest, following contour of seat cushion (L)	41 ¹ / ₈
Trunk capacity, cubic feet	17 ¹ / ₈
Width of left front pillar on diagonal with door closed	4 19/32

