

# Automobile Manufacturers Association

## Consolidated Specification Questionnaire

### For 1949 Models

### Mechanical Details

Make of Car CADILLAC Model 60, 61, 62, 75  
 Name of Maker CADILLAC MOTOR CAR DIVISION Address 2360 CLARK AVENUE

Date October 20, 1948

**NOTE: (1) Subject to Correction:** It is understood that the following data are subject to correction in the case of cars not in production at the time this compilation was requested.

**(2) Only standard equipment included in Factory Delivered price should be included in this questionnaire.**

#### ENGINE

No. of cylinders Eight  
 Valve arrangement 90° V - Overhead  
 Bore 3-13/16 Stroke 3-5/8  
 Cylinder head, cast iron or aluminum Cast Iron  
 Cylinder sleeve, Yes No X  
 Piston displacement 331  
 Taxable horsepower 46.5  
 Horsepower rating —

To be based on actual performance corrected to 60°F. at sea level (barometric pressure 29.92 inches of mercury) with standard and No. of fuel 88 Research

—With Bare Engine—  
 Maximum brake hp. 140 at 3800 R.P.M.

—With Standard Accessories—\*  
 Maximum brake hp. 141 at 3400 R.P.M.

\*Those standard accessories needed for normal operation including fan, generator, starter, air cleaner, muffler, manifolds, fuel and water pumps.

Maximum torque —  
 With bare engine, lb. ft. 312 at 1800 R.P.M.  
 With standard accessories, lb. ft. 297 at 1800 R.P.M.

Compression Ratio—  
 Standard 7.5-1 Optional

Standard compression pressure —pounds—  
 At cranking speed 120 - 140  
 At what R.P.M. 194 at 1000 RPM

#### PISTONS and RINGS

Piston  
 Make Alcoa - Bohn  
 Material Aluminum Alloy  
 Features—split skirt, in-rod strut, oval, tin-plated, aluminum oxide finish, anti-thermic, V-Bridge, porous chrome plate, etc. TT Slot - Stanate Finish  
 Weight—ounces—without rings, pin or bushing 19.296  
 Length 3-15/16  
 Clearance—  
 Top land .0305 to .0355  
 Skirt, top .0021 bottom .0005  
 \*Export - - 6.70-1

#### PISTONS and RINGS (cont'd)

Piston ring groove depth—  
 Oil .157 Compression .157  
 No. of oil rings used per piston 1  
 Width of oil rings 3/16  
 Width of oil ring gap .010 - .020  
 No. of compression rings used per piston Two  
 Width of compression rings 5/16  
 Width of compression ring gap .010 - .020  
 Maximum wall thickness of oil rings .165  
 Maximum wall thickness of compression rings .184  
 Are ring expanders used, Yes No X

#### RODS and PINS

Write pin—  
 Material 1045 Steel  
 Length 2-3/4 Diameter 1  
 Locked in rod, piston or floating Floating  
 Clearance in piston .00005 to .0001 @ 70°F.  
 Clearance in rod .00015 to .00045

Connecting rod—  
 Length—center to center 6-5/8  
 Material 1035 Steel  
 Weight—ounces 24.53

Crankpin journal—  
 Diameter 2-1/16" Length 2" (2 rods per pin)

Lower bearing—  
 Material Moraine Durex  
 Clearance .001 to .0035  
 End play .008 to .014 (Total 2 rods)  
 Slip—solid, laminated or none None  
 Spun or separate Separate  
 Rods and pistons removed from above or below Above

#### CRANKSHAFT

Material 1145 steel  
 Weight—stripped 61.5  
 Vibration dampener used—yes or no Yes  
 Type Laminated Spring - Torsional

to of Car

CADILLAC

Model 60, 61, 62, 75

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CRANKSHAFT (cont'd)

Crankshaft counterweights used, number of **Six**  
 Which main bearing takes thrust **Rear**  
 Crankshaft end play **.001 - .005**

Main bearing—

Type: Cast-in or Slip-in **X**  
 If slip-in: Removable from below **Yes**  
 Necessary to align ream **No**

Material **Moraine Durex**  
 Clearance **.0015 - .0025**

Shim—solid, laminated or none **None**

Main bearing journal diameter x length—

No. 1 **2-1/2 x 1**  
 No. 2 **2-1/2 x 1-1/16**  
 No. 3 **2-1/2 x 1-1/16**  
 No. 4 **2-1/2 x 1-1/16**  
 No. 5 **2-1/2 x 1-7/8**  
 No. 6  
 No. 7  
 No. 8  
 No. 9

Crankshaft gear or sprocket— **Sprocket**

Make **Own**  
 Material **1115 Steel**

CAKSHAFT

Camsheft gear or sprocket— **Sprocket**

Make **Own**  
 Material **1115 Steel**

Timing ch.—

Make **Link Belt**  
 Number of links **46**  
 Width **1 1/16**  
 Pitch **.500**

VALVES

INTAKE VALVE—

Make **Rich Mfg. Co.**  
 Material **3140 steel**  
 Overall length **4.539-4.559**  
 Actual overall diameter of head **1.750**  
 Minimum port diameter **1-5/8**  
 Angle of seat **44°**  
 Is valve seat on insert? **No**  
 Stem diameter **11/32**  
 Stem to guide clearance **.0015 to .0025**  
 Lift **.330**  
 Spring pressure and length—  
 Outer—

VALVES (cont'd)

With valve closed—lb. **60** ins. **1.696**  
 With valve open—lb. **135** ins. **1.366**  
 Length out of engine—ins. **1.968**  
 Inner—  
 With valve closed—lb. ins.  
 With valve open—lb. ins.  
 Length out of engine—ins.

EXHAUST VALVE—

Make **Rich Mfg. Co.**  
 Material **Head: N-82120 Stem: 8729**  
 Overall length **4.539 - 4.559**  
 Actual overall diameter of head **1.437**  
 Minimum port diameter **1-5/16**  
 Angle of seat **44°**  
 Is valve seat on insert? **No** Material **—**  
 Stem diameter **11/32**  
 Stem to guide clearance **.0015 to .0035**  
 Lift **.330**  
 Spring pressure and length—  
 Outer—  
 With valve closed—lb. **60** ins. **1.696**  
 With valve open—lb. **135** ins. **1.366**  
 Length out of engine—ins. **1.968**  
 Inner—  
 With valve closed—lb. ins.  
 With valve open—lb. ins.  
 Length out of engine—ins.

Operating tappet clearance (hot or cold)—intake **Automatic**  
 Tappet clearance for valve timing—intake **.001**  
 Operating tappet clearance (hot or cold)—exhaust **Automatic**  
 Tappet clearance for valve timing—exhaust **.001**

Hydraulic valve lifters—yes or no **Yes**

Valve timing— **3 .001 Tappet Lift**

Intake opens	120° BTDC	Exhaust	60° BTDC	Piston travel	0.121	inches	TDC
Intake closes	83° ATDC	"	ALDC	"	1.365	inches	BDC
Exhaust opens	53° BTDC	"	BLDC	"	3.025	inches	TDC
Exhaust closes	49° ATDC	"	AUDC	"	0.775	inches	BDC

Valve Timing Marks—on Flywheel, Vibration Damper. **None**

LUBRICATION

Lubricating system type—pressure or splash **Pressure**  
 Oil pressure to—  
 Main bearings—yes or no **Yes**  
 Connecting rods—yes or no **Yes**  
 Wristpins—yes or no **No**  
 Camshaft bearings—yes or no **Yes**  
 Tappets—yes or no **Yes**

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**LUBRICATION (cont'd)**

Timing gear or chain lubrication—positive or splash Splash  
 Oil pump type GEAR  
 Oil grade recommended—SAE viscosity and temperature range—  
+ 32°F. 20W. or SAE 20  
+ 10°F. 20W.  
- 10°F. 10W.  
Below - 10°F. 10W + 10% Kerosene  
 Normal oil pressure—lbs. at M.P.H. 35 @ 30 MPH  
 Pressure at which relief valve opens 40 lbs.  
 Capacity of oil reservoir—quarts, dry 5 refill—  
 Oil pressure gauge make A.C.  
 Oil reservoir level gauge type Dip Stick  
 Floating type oil intake—yes or no Yes  
 External oil filter make None  
 Other type of oil cleaner None  
 Oil cooler make None  
 Chassis lubrication—Make Lincoln

**FUEL**

Gasoline tank capacity 20 Gal.  
 Fuel feed—  
 Type—vacuum tank, electric pump, gravity vacuum pump or camshaft pump Camshaft Pump  
 Make A.R. Model ---  
 Carburetor—  
 Make Carter Model 1st # WCD-6828  
722-8 After #  
 Number used One  
 Size 1 1/4  
 Type—  
 Up or down draft Down Single or dual Dual  
 Intake manifold heat control—manual, automatic or none Automatic  
 Automatic choke, make Carter Model ---  
 Air cleaner—intake silencer make A.C.  
 Type—dry felt; oil bath; oil coated fibre Oil Bath  
 Heavy Duty type—Make None Model ---  
 Muffler make Walker, Michigan  
 Tail pipe diameter 2"

**COOLING**

Water pump—  
 Type Centrifugal - Dual Outlet  
 Drive Belt  
 Is pump equipped with peaking nut No  
 Water circulation thermostat make Fulton, Siphon or Dole  
 Pressure relief valve—yes or no No  
 By-pass for recirculation—yes or no Yes  
 Radiator core—  
 Type Tube & Fin  
 Make Harrison Radiator Division

**COOLING (cont'd)**

Cooling system—capacity, quarts 18  
 Water jackets full length of cylinders—yes or no Yes  
 Water all around cylinder—yes or no Yes  
 Lower radiator hose—  
 Inside diameter 1 3/4 Length 8 7/16 Moulded  
 Upper radiator hose—  
 Inside diameter 1 3/4 Length 8 7/16 Moulded  
 Fan belt—  
 Make Gates & Goodyear - Wedge Type  
 Angle of vee 40° Inc. ---  
 Length outside 57" Width, maximum 380  
 Fan—  
 Make HAYES No. of Blades 60-61-62-75  
4 5

**IGNITION**

Ignition units—  
 Make Delco Remy Model 1110812  
 Manual or octane selector, degrees advance --- retard ---  
 Maximum centrifugal advance crankshaft, degrees 34 ---  
at 3550 engine R.P.  
 Inches of Mercury Necessary to operate Vacuum Advance (Plus or minus (inch) 7 Start 14 Full Adv.  
 Maximum Vacuum advance crankshaft, degrees 18 22°  
 Breaker gap 0.125 - 0.175 Breaker arm tension 19-23 oz.  
 Cam angle 31° ± 1 1/2° deg.  
 Timing—Breaker points open 5° BTC 2 degrees crankshaft rotation  
or --- inches piston travel (after or before) top center  
with octane selector in the --- position  
 Timing mark location—fanhead, vibration dampener or vee  
 Firing order 1-8-4-3-6-5-7-2  
 Amperage draw of ignition coil—  
 With engine stopped 4.5 - 5.5  
 With engine idling 2 - 3  
 Spark plug—  
 Thread—10 m.m., 14 m.m. or 18 m.m. 14 m.m.  
 Make A.C. Model 46-5  
 Gap .035  
 Ignition cable make Packard Electric

**BATTERY**

Make Delco Model K4W  
 Capacity—amperes hours 115 @ 20 hour rate  
 Number of plates per cell 17  
 Bench charging rate—  
 Start 10 Rate 8  
 Which battery terminal is grounded Negative  
 Location of battery Under hood, outside right  
Frame Sidebar

Model of Car **CADILLAC** Model **60, 61, 62, 75** Date **October 20, 1948**

**STARTING MOTOR**

Make **Delco** Model **1107945**  
 Normal engine cranking speed ---  
 Brush spring tension **24 - 28 oz.**  
 Lock test—  
     Ampere draw **500 Max.**  
     Volts **3.0 Max.**  
     Torque in pounds feet **16**  
 No load test—  
     Ampere draw **65 amps.**  
     Volts **5.67** R.P.M. **5500**  
 Type of drive—**Beardix or sliding gear with overrunning clutch**  
 Starting device—**Solenoid, manual, etc.** **Solenoid**  
 Starter operation—check items required to start engine  
 1. Turn on ignition **X**  
 2. Depress starter pedal  
 3. Depress accelerator pedal **Recommended**  
 4. Depress clutch pedal **Recommended**  
 5. Operate button on dash **X**  
 6. Pull out throttle  
 Starting motor pinion meshes front or rear **Front**  
 No. of teeth in flywheel **145**  
     width of flywheel teeth **.500**  
 Gear ratio between starter armature and flywheel **16.1 - 1**

**GENERATOR**

Make **Delco** Model **1102700**  
 Type—**bird brush, shunt, etc.** **Shunt**  
 Brush spring tension **24 - 28 oz.**  
 Current regulator, voltage regulator or current and voltage control unit **Current & Voltage**  
 Maximum controlled charging rate  
     Temperature **150°F**  
     Amperes **40 - 46**  
     Voltage **8.0**  
     R.P.M. **2400**  
 Cutout relay—  
     Voltage at closing **5.9 - 6.8 (Adjust to 6.4)**  
     Amperes to open, reverse current **0 - 3**  
     Air gap **.020**  
 Voltage regulator—  
     Volts **7.0 - 7.7 (Adjust to 7.4)**  
     Temperature **150°F.**  
     Air gap **.075**  
 Current regulator—  
     Amperes **40 - 46 (Adjust to 42)**  
     Temperature **150°F.**  
     Air gap **.075**  
     ~~speed for maximum charging rate~~ **28 MPH**  
 Ammeter or charge indicator make **A.C.**

**LAMPS**

Lighting switch make **Delco**  
 Are tail and dash lights in series **No**  
 Headlights—  
     Make **Guide - sealed beam**  
     Location—in fender, in cutaway, or radiator shell **Fender**  
 Parking or fender light make **Guide**  
 Tail and stop light make **Guide**  
 Horn—  
     Type—vibrator or motor **Vibrator** No. used **Two**  
     Make **Delco**  
     Amperage draw of each **Low note 21 High 19**

**CLUTCH**

Make **Long Mfg.**  
 Drive type—  
     Direct to flywheel face **Yes**  
     Through fluid flywheel  
 Semi-centrifugal **Yes**  
 Power operated unit—make **None**  
 Vibration insulation or neutralizer—**fabric, rubber blocks or springs** **Springs**  
 No. of clutch driving discs **Flywheel & one pressure plate**  
 No. of clutch driven discs **One**  
 Clutch facing—  
     Material—woven or moulded asbestos, cork **Woven**  
     Inside diameter **7"**  
     Outside diameter **60-61-62 (10-1/2") 75 (11")**  
     Thickness **.137**  
     No. required **Two**

**TRANSMISSION**

Transmission—**Std. Conventional Three Speed**  
 Make **Own** Model ---  
 No. of forward speeds **Three**  
 Manual shift—yes, no **Yes**  
 Automatic or auxiliary shifting mechanism—yes **Optional**  
     If yes, Make **Hydraulic Transmission**  
     Type—centrifugal, vacuum, electric or hydraulic  
 Automatic overdrive—  
     Make **None**  
     Oil capacity—pints  
     Oil grade recommended—S.A.E. viscosity  
         Summer  
         Winter  
 Gear ratio in high—standard 3-passenger  
     4-door sedan **Direct Drive**  
 Transmission ratio—  
     In overdrive  
     In third **Direct**  
     In low **2.39-1**  
     In second **1.53-1**  
     In fourth  
     In reverse **2.39-1**

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**TRANSMISSION (cont'd)**

Constant mesh gears on second **Yes**  
 Spur or helical gears—  
     For second speed  
     For first speed  
     For reverse speed  
     For all speeds **Helical**  
 Synchronous meshing ~~2nd. & 3rd.~~ **2nd. & 3rd.**  
 Transmission oil—  
     Capacity—pints **3.75**  
     Grade recommended—S.A.E. viscosity  
         Summer **SAE 90** Winter **Same**  
 Universal joints—  
     Make **Mechanics 3-C**  
     Number used **Two**  
     Type—metal with anti-flexion  
         bearing or metal with plain bearing **Needle Bearing**  
     Lubricated with **Grease pre-packed**  
 Drive taken through springs, torque arm, torque tube or radius rods **Springs**  
 Torque taken through springs, torque arm, torque tube or radius rods **Springs**

**REAR AXLE**

Rear axle—  
     Make **GM** Model **Semi**  
     Type—Semi, full or three-quarter floating **Semi**  
 Minimum road clearance under center of rear axle—tire inflated **61-62-60 (8) 75 (9)**  
 Rear axle oil—  
     Capacity—pints **Five**  
     Grade and type recommended—S.A.E. viscosity  
         Summer **SAE 90** Winter **Same**  
 Type of gearing—spiral bevel, worm, hypoid **Hypoid**  
 Gear ratio—standard 5-passenger 4-door sedan **60-61-62 75**  
     Optional gear ratios **\*\* (See below) 3.77 4.27**  
 Number of teeth—**60-61-62 75 60-61-62 75**  
     \*\* In ring gear **69 17 13 11**  
     How is pinion adjusted—screw or shims **None**  
     How is pinion bearing adjusted—screw or shims **None**  
     Are pinion bearings carried in sleeve **No**  
     Backlash between pinion and ring gear **.003 to .010"**

**TIRES and WHEELS**

Tires—  
     Make **U.S., Firestone & Goodrich**  
     Size **60-61-62 75 8.25-15 7.50-15** No. of plies **4 - 75**  
     \*\* With Hydra. Trans. **60-61-62 75 3.75 4.7**

**TIRES and WHEELS (Cont'd)**

Inflation pressure—Front **24**  
 Rim—Diameter **61-62-60 75** Width **60-61-62 75 32**  
     **15" 16" 6.00" 5.00"**

**SPRINGS**

**FRONT SPRING—**

Independent or conventional suspension **Independent**  
 Type—coil, semi-elliptic, transverse, torsion **Coil**  
 Make **Eaton Mfg.**  
 Material **9250 Steel**  
 Torsional stabilizer at front **Torsion Rod**  
 If leaf—  
     Length **None** Width  
     Number of leaves—5-passenger, 4-door sedan.  
     Are radius rods used on axle  
 If coil—  
     Free length **61-62 60 75**  
     Length under curb weight **16-1/16 16-3/8 15-3/4**  
     Normal **9-11/16**

**REAR SPRING—**

Independent or conventional suspension **Conventional**  
 Type—coil, semi-elliptic, transverse, torsion **Semi-Elliptic**  
 Make **Eaton Mfg.**  
 Material **9260 Steel**  
 Torsional stabilizer at rear **No**  
 If leaf—  
     Length **60-61-62 75** Width **2"**  
     **54-1/2 56 1/2**  
     Number of leaves—5-passenger, 4-door sedan **61-62 60 75**  
     Spring leaves lubricated with **Wax Impregnated Liners**  
     Spring cover, Yes **No** X  
 Spring shackles—  
     Front—Type **None** Make  
     Rear—Type **Compression Link** Make **Morris Bushing**  
 Spring bolts—  
     Type **U-Bolt**  
 If coil—  
     Free length  
     Length under curb weight  
     Rate for above **pounds per inch**

**Shock absorbers—**

Make **Delco Products**  
 Type, one way with lever, two way with lever, or direct acting  
     Front **Double Action - End to End**  
     Rear **Double Action - End to End**  
 Fluid capacity **144-152** front rear **161.14**  
     C.C.

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**STEERING**

Steering gear—  
 Type Recirculating Ball  
 Make Saginaw Model  
 Ratio 61-62-60 (21.3) 75 (23.6)  
 Lubricant recommended 5-200 Strg. Gear Lub.  
 Steering wheel diameter 18"  
 Drag link longitudinal or transverse Transverse  
 Tie rod—one or two Two  
 Is intermediate steering arm used No  
 Number of turns of steering wheel for full left  
 to right swing of wheels 3.24  
 \*\*\* Car turning radius—feet—right, left or both 61-62 60 75  
25.39 24.29 24.4  
 Caster—degrees Neg. 1/2° Pos. 1/2°  
 Camber—degrees or 3/8° inches Pos. 3/8°  
Neg. 1/32" 3/32"  
 Crossed inclination of kingpin—degrees 5°51' @ 0° Camber  
 Front axle— Independent Suspension  
 Make CWD Model  
 Section type—I-beam, tubular or waco  
 End type—Elliptic or reverse Elliptic  
 Minimum road clearance—tires inflated

**BRAKES**

Foot brakes—  
 Make Bendix  
 Type of mechanism, hydraulic or mechanical Hydraulic  
 If vacuum booster is standard, state make None  
 Brake lining moulded, semi-moulded or woven—  
 Primary shoe Moulded  
 Secondary shoe Moulded  
 Drum—  
 Material Composite Diameter 12"  
 Lining—  
 Length per wheel 24 1/2"  
 \*\*\* (Outside) Bumper to Bumper Sweep  
 \* Curb 61 62 60 75  
4082 4108 4281 4737

**BRAKES (cont'd)**

Front 2-1/4"  
 Rear Width 61-62-60 (2 1/2) 75 Thickness 3/16"  
 Clearance—see .007-.010 See .007-.010  
 Total foot braking area 61-62-60 (220 sq. in.) 75 (233 sq. in.)  
 Percent braking power on rear wheels 44.2%  
 Hand lever operates on—transmission, separate rear brakes, rear service brakes or all four service brakes Rear Service  
 Hand brake, if separate from service brake—  
 Internal or external  
 Drum diameter  
 Lining—  
 Length per drum  
 Width Thickness  
 Clearance

**FRAME and OTHER GENERAL DATA**

Frame—  
 Depth—maximum 60-61-62 (6 5/8") 75 (7 7/8")  
 Thickness—maximum 61-62 (9/64") 60-75 (5/32")  
 Flange width—maximum 61-62-60 (2") 75 (2-1/4")  
 Wheelbase 61-62 (126) 60-(133) 75-(136 1/4")  
 Tread— 60-61-62 75  
 Front (59") (58 1/2")  
 Rear (63) (62 1/2")  
 Weight of standard 5-passenger, four-door sedan—  
 Shipping See Page 1.0  
 Curb \*  
 Price of standard 5-passenger, 4-door sedan See Page 1.0  
 First serial number, this series (61) 496100000 (62) 496200000  
 \*\* Serial number location (60) 496000000 (75) 497500000  
 Overall length of car— 61-62 60 75  
 With bumpers and bumper guards 215 3/32 226 15/16 226  
 Overall width of car (61-62) 70 15/16 (60) 70 3/16  
 Overall height, road to roof with load (61-62-60)  
 Normal 63 7/16 72

\*\* Number Location -- Upper right corner on front face of right hand block. Numbered at right angles to crankshaft.  
 The Chassis unit number of each car will be stamped in two places on the frame, one on the top flange of the right hand side bar to the rear of engine mounting bracket, and one on the top flange of the right hand side bar, about midway in the chassis where it will be covered by the body. These numbers to be identical with the engine serial numbers.

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NOTE—in giving bearing dimensions, kindly use the following order: inside diameter, outside diameter and width. Where cap and cone bearings are used, give both cap and cone numbers.

**BEARINGS**

Water pump bearing—  
 Make or type N. D. Ball  
 Size or number 954553

Fan bearing—  
 Make or type N. D. Ball  
 Size or number 954553

Starting motor commutator end bearing—  
 Make or type Durox Bushing  
 Size or number 3/4" x 5/8" x 9/16"

Starting motor drive end bearing—  
 Make or type Bronze Bushing  
 Size or number 3/4" x 13/16" x 23/32"

Starting motor outboard bearing—  
 Make or type Durox Bushing  
 Size or number 9/16" x 5/8" x 3/4"

Generator commutator end bearing—  
 Make or type Bronze Bushing  
 Size or number 9/16" x 3/4" x 3/4"

Generator drive end bearing—  
 Make or type N. D. Ball  
 Size or number 954378

Transmission main drive gear front pilot bearing—  
 Make or type Durox Bushing  
 Size or number 412562

Clutch throwout bearing—  
 Make or type Bearing Co. of America  
 Size or number 1421681

Transmission main drive gear rear bearing—  
 Make or type New Departure Ball  
 Size or number 954381

Transmission main shaft front pilot bearing—  
 Make or type Roller  
 Size or number 1294780

Transmission main shaft rear bearing—  
 Make or type New Departure Ball  
 Size or number 954383

Transmission countershaft front bearing—  
 Make or type Roller  
 Size or number 1298445

Transmission countershaft rear bearing—  
 Make or type Roller  
 Size or number 1298445

Transmission reverse idler bearing—  
 Make or type Plain babbitt bushing

**BEARINGS (cont'd)**

Size or number 1433125

Overdrive shaft rear bearing—  
 Make or type  
 Size or number

Overdrive shaft pilot bearing—  
 Make or type  
 Size or number

Main shaft extension bearing—  
 Make or type Plain babbitt bushing  
 Size or number 1442073

Rear axle pinion shaft front bearing—  
 Make or type Tapered Roller  
 Size or number 1422450

Rear axle pinion shaft rear bearing—  
 Make or type Tapered Roller  
 Size or number (60-61-62) 1422451 (75) 1440000

Differential right bearing—  
 Make or type Tapered Roller  
 Size or number 1440844

Differential left bearing—  
 Make or type Tapered Roller  
 Size or number 1419355 (60-61-62) 1440010 (75)

Rear wheel inner bearing—  
 Make or type New Departure Ball  
 Size or number 954172

Rear wheel outer bearing—  
 Make or type  
 Size or number

Front wheel inner bearing—  
 Make or type N. D. Ball  
 Size or number 909062

Front wheel outer bearing—  
 Make or type N. D. Ball  
 Size or number 909025

Klinglin upper bearing—  
 Make or type Steel backed bronze bushing  
 Size or number 59/64 x 1-1/16 x 1-1/4

Klinglin lower bearing—  
 Make or type Steel backed bronze bushing  
 Size or number 59/64 x 1-1/16 x 1-1/4

Klinglin thrust bearing—  
 Make or type Hoover Ball Bearing Co.  
 Size or number 1428440

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NOTE: (1) List only that equipment which is included in the factory delivered price. Special equipment which is fitted, but not included in the factory delivered price should be listed with its additional price.  
 (2) Enter on top line year own model name, or series mark corresponding to Standard, Deluxe or Custom.

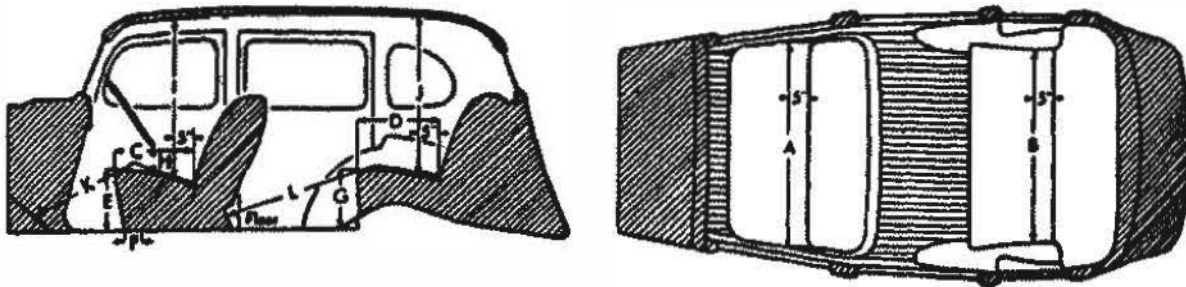
EQUIPMENT	Models		
	Standard	Deluxe	Custom
Catalog Designation of Model	61-62-60-75		
Lacquer make <u>Rinsed-Mason-DuPont</u>	"		
Body finish, lacquer or synthetic enamel <u>Lacquer</u>	"		
Fender finish, lacquer or synthetic enamel <u>Lacquer</u>	"		
Hardware make <u>Ternstedt</u>	"		
Speedometer make <u>A.C.</u>	"		
Gasoline gauge make <u>A.C.</u>	"		
Thermometer make <u>A.C.</u>	"		
Car lock make <u>Briggs &amp; Stratton</u>	"		
Car lock operates on ignition or ignition and steering			
Clock make <u>Delco...mechanical or electrical</u> <u>Electric</u>	"		
Cigar lighter make <u>Casco</u>	"		
Safety glass make <u>Libbey Owens Ford</u>	"		
Safety glass type, <u>Laminated or tempered</u>			
in windshield <u>Laminated</u>	"		
in side windows <u>Laminated</u>	"		
in rear window <u>Safety Plate</u>	"		
Bumper make <u>Own</u>	"		
Bumper guard make <u>Own</u>	"		
* Car heater make <u>Type</u>	"		
Direction signal make <u>Delco</u>	"		
Front—yes or no <u>Yes</u> Rear—yes or no <u>Yes</u>	"		
No. of tail lights included <u>Two</u>	"		
No. of visors included <u>Two</u>	"		
No. of horns included <u>Two</u>	"		
No. of windshield wipers included <u>Two</u>	"		
No. of spare tires included <u>One</u>	"		

\* Not included in Factory Delivered Price  
 Underseat Heaters - Harrison Radiator Division  
 Blower and Dash Heater - Eaton Mfg. Co.



Make of Car: CADILLAC Model 60, 61, 62, 75 Date October 20, 1948

BODY DIMENSIONS (Five-Passenger, Four-Door Sedan)



INTERIOR

All interior body dimensions taken with front seat in its rear position

	61	62	60	75
Width of front seat cushion, measured 5 inches from back (A)	63-3/4	63-3/4	63-3/4	60-3/8
Width of rear seat cushion, measured 5 inches from back (B)	52-1/2	52-1/2	55-3/4	50-1/4
Depth of front seat cushion (C)	18-1/16	18-1/16	18-1/16	18-1/2
Depth of rear seat cushion (D)	20-3/16	20-3/16	20-3/16	20
Height of front seat cushion measured 13 1/2 inches from center line of body (E)	13-3/16	13-3/16	13-3/16	1-1/2
Front seat horizontal adjustment, inches (F)	4-1/2	4-1/2	4-1/2	1/2
Front seat vertical adjustment, 1 inches	1/4	Rise on full forward movement	max	
Height of rear cushion measured 12 1/2 inches from center line of body (G)	13	13	13	14-3/4
Vertical distance steering wheel and seat cushion (H)	5-1/2	5-1/2	5-1/2	6
Head room at front seat, measured 5 inches from back (I) 8° From Vertical	36-13/32	36-13/32	36-13/32	36-3/4
Head room at rear seat, measured 5 inches from back (J) 8° From Vertical	35-3/16	35-3/16	35-3/16	35-3/8
Leg room in front seat, measured from 6 inches up on toe board, following contour of seat cushion (K)	42-1/4	42-1/4	42-1/4	42
Leg room in rear seat, measured from center of foot rest, following contour of seat cushion (L)	39-9/16	39-9/16	39-9/16	
Trunk capacity, cubic feet				
Width of left front pillar on diagonal with door closed	3-1/4	3-1/4	3-1/4	4-1/8

**BODY DETAIL AND EQUIPMENT FORMS**

**DIRECTIONS**

Only standard equipment included in the Factory Delivered price shown in column 3 should be listed on this sheet. Please arrange body types in an ascending price scale with the lowest priced type at the top and the highest priced type at the bottom.

**IMPORTANT**—To save your time, where an item is common to several types, use arrows to indicate the fact as shown in diagrams.

Standard abbreviations may be used where space limitations make this necessary. Where sub-headings such as those shown in column for Body Make are identified with numerals, these numerals may be used in filling in form.

Body Make	Body Make	Body Make
1	2	3
4	5	6
7	8	9
10	11	12
13	14	15
16	17	18
19	20	21
22	23	24
25	26	27
28	29	30
31	32	33
34	35	36
37	38	39
40	41	42
43	44	45
46	47	48
49	50	51
52	53	54
55	56	57
58	59	60
61	62	63
64	65	66
67	68	69
70	71	72
73	74	75
76	77	78
79	80	81
82	83	84
85	86	87
88	89	90
91	92	93
94	95	96
97	98	99
100		

MAKE AND MODEL	BODY TYPE List Types on Ascending Price Scale Beginning with the Lowest Price	Factory Delivered Price Including Federal Tax and Handling Charge	Number of Pass- engers	Wheel- base	Shipping Weight	Seating Arrange- ment Number  See Below	Body Make **
Cadillac 6107	Dyn. Coupe		5	126	3836	3	Fisher
6169	4-Door Sedan		5	126	3911	4	"
6217	Dyn. Coupe		5	126	3858	3	"
6249	4-Door Sedan		5	126	3852	4	"
6267	Conv. Coupe		5	126	4214	3	"
6269	4-Door Sedan		5	133	4125	4	Fleetwood
7519	4-Door Sedan		5	136	4581	4	"
7523	4-Door Sedan		7	136	4682	4	"
7533	4-Dr. Imp. Sedan		7	136	4646	4	"
7523L	4-Dr. Busn. Sedan		5	136	4492	4	"
7533L	4-Dr. Busn. Imp. Sedan		9	136	4543	4	"
** Interior	by Fleetwood						

**SEATING ARRANGEMENT NUMBERS**

- 1—Two-door car with no rear seat.
- 2—Two-door car with rumble seat.
- 3—Two-door car with conventional rear cushion.
- 4—Four-door car with cushions front and rear.
- 5—Four-door car with cushions front and rear plus two auxiliary seats folding into front seat back.
- 6—Two-door car with two opera seats folding into sides of body.
- 7—Two-door car with two opera seats folding into rear of body.
- 8—Two-door car with one opera seat folding into rear of body and other seat stationary.
- 9—Two-door car with rear stationary seat for one passenger.