

AUTOMOBILE MANUFACTURERS ASSOCIATION CONSOLIDATED SPECIFICATION QUESTIONNAIRE

MAKE OF CAR:	CADILLAC	MODEL NAME	SYMBOL
COMPANY:	CADILLAC MOTOR CAR DIVISION GENERAL MOTORS CORPORATION 2860 CLARK AVENUE DETROIT 32, MICHIGAN	SEDAN	6219
		COUPE	6237
		COUPE DEVILLE	6237D
		COUPE CONV.	6267
		ELDORADO	6267S
MODEL YEAR:	1955	DATE	11-18-54
		SEDAN	6019
		SEDAN	7523
		SEDAN IMP.	7533

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- NOTES:**
1. The specifications set forth herein are those in effect at the date of compilation and are subject to change without notice.
 2. All specifications are standard for the models under which they are listed unless otherwise indicated.
 3. All dimensions are nominal engineering dimensions unless otherwise indicated.
 4. Unless otherwise indicated, specifications apply to 5 or 6 passenger, 4-door sedan or equivalent.

GENERAL SPECIFICATIONS

Model	6267S	6267	6219	6237	6237D	6019	75
Wheelbase (L-101)	129					133	149.8
Tread	Front (W-101)		60				
	Rear (W-102)		63.1				
Maximum Overall Dimensions	Length (L-103)		223.3	216.3	223.3	227.3	237.1
	Width (W-103)		79.8				
	Height (H-101)		60.2	60.0	62.0	59.6	62.0
Steering ratio—overall			21.3:1				
Turning diameter (curb to curb)			43.4			45.0	51.7
Shipping weight*			4809	4627	4370	4358	4424
Transmission— (Specify standard, optional, not avail.)	Conventional		N.A.				
	Overdrive		N.A.				
	Automatic		STANDARD				
Axle ratio	Conventional		N.A.				
	Overdrive		N.A.				
	Automatic		3.36:1 **				
Tire size	(L-102)		***	8.00 x 15 - TUBELESS 4 PLY RATING—BLACK ***			****
Engine	Type		90° - V				
	No. of cylinders		8				
	Valve arrangement		OVERHEAD				
	Bore and stroke		3.8125 x 3.625				
	Piston displacement, cu. in.		331				
	Standard compression ratio		9:1				
	Maximum bhp at engine rpm		270 @ 4800	250 @ 4600			
Maximum torque at rpm		345 @ 3200	345 @ 2800				

*Standard car weight, not including gas and water.

** 3.07:1 OPTIONAL

*** 8.20 x 15 WHITE SIDEWALL TUBELESS 4 PLY RATING - OPTIONAL ON OTHER ~~62-60~~ SERIES.

**** 8.20 x 15 TUBELESS 6 PLY RATING.

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ENGINE—GENERAL

Type	V, In-line, other	V		
	Angle of V	90°		
No. of cylinders		8		
Valve arrangement		OVERHEAD		
Bore and stroke		3.8125x 3.625		
Piston displacement, cu. in.		331		
Numbering system (front to rear)	L. Bank	1-3-5-7		
	R. Bank	2-4-6-8		
Firing order		1-8-4-3-6-5-7-2		
Compression ratio	Standard Head	9:1		
	Optional Head	NONE		
Cylinders	Head	Standard	CAST IRON	
	Material	Optional	NONE	
	Sleeve—Wet, dry, other, none		NONE	
Number of mounting points	Front	TWO		
	Rear	ONE		
Taxable horsepower	(Dia. ³ x No. Cyl.) 2.5	46.5		
Advertised max. brake horsepower at engine RPM*	Standard head	250 @ 4600 (EXCEPT ELDORADO)	270 @ 4800 (ELDORADO)	
	Optional head	NONE		
	With fuel (Octane and method)	Standard Head	94 RESEARCH	
		Optional Head	NONE	
Max. torque (lb. ft. @ RPM)	Standard head	345 @ 2800 (EXCEPT ELDORADO)	345 @ 3200 (ELDORADO)	
	Optional head	NONE		
Recommended idle speed (neutral)		400 RPM (DRIVE RANGE)		

ENGINE—PISTONS

Material	ALUMINUM ALLOY		
Description and finish	T SLOT - CAM GROUND - STANNATE COATED		
Weight (piston only) oz.	20.000		
Clearance	Top land	.0265-.0295	
	Skirt	Top	.0009
		Bottom	-.0007
Ring groove depth	No. 1 ring	.187	
	No. 2 ring	.187	
	No. 3 ring	.190	
	No. 4 ring	NONE	

*Corrected as defined by SAE Engine Test Code, with the following standard power consuming accessories: GENERATOR, WATER PUMP, MANIFOLD, FUEL PUMP, MANUAL SPARK ADVANCE, AND MANIFOLD HEAT OFF.

** EXPORT 7.75:1

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ENGINE—RINGS

Type (top to bottom)	No. 1 oil or comp.	COMP.
	No. 2 oil or comp.	COMP.
	No. 3 oil or comp.	OIL
	No. 4 oil or comp.	NONE
No. rings above piston pin		3
Compression	Material	STEEL NO. 1 CAST IRON NO. 2
	Coating	CHROME PLATED NO. 1 LUBRITED NO. 2
	Width	.0781
	Gap	.010 - .020
	Maximum wall thickness	.165 STEEL .184 CAST IRON
Oil	Material	CAST IRON
	Coating	NONE
	Width	.1875
	Gap	.010 - .020
	Maximum wall thickness	.165
Location of expanders		NONE

ENGINE—PISTON PINS

Material		1045 STEEL	
Length		3.093	
Diameter		1.00"	
Type	Locked in rod, in piston, floating, etc.	LOCKED IN ROD	
	Bushing	In rod or piston	NONE
		Material	NONE
Clearance	In piston	.00005 - .0001"	
	In rod	0	
Direction offset in piston		1/16 TOWARD MAX. THRUST SIDE	

ENGINE—CONNECTING RODS

Material		1041 STEEL
Weight (oz.)		23.49
Length (center to center)		6.625
Bearing	Material	DUREX - 400
	Type (cast-in or removable)	REMOVABLE
	Effective length	.755 - .880
	Clearance	.0005 - .0021
	End play	.008 - .014 (TOTAL TWO RODS)

ENGINE—CRANKSHAFT

Material		1145 STEEL
Weight (lb.)		70#

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ENGINE—CRANKSHAFT (cont.)

Vibration damper type		RUBBER ABSORPTION	
End thrust taken by bearing (No.)		REAR MAIN	
Crankshaft end play		.001 - .005	
Main bearing	Material	OPTIONAL MORAINÉ 400 OR 100 1-4 BEARINGS (REAR-MORAINÉ DUREX 100)	
	Type (cast-in or removable)	REMOVABLE	
	Clearance	.0008 - .0025	
	Journal dia. and bearing effective length	No. 1	2.5 x .907
		No. 2	"
		No. 3	"
		No. 4	"
		No. 5	2.5 x 1.622
No. 6	NONE		
No. 7	NONE		
Direction offset from cyl. bore		NONE - SEE PISTON	
Connecting rod crankpin journal diameter		2.25	

ENGINE—CAMSHAFT

Material		GM 120 M CAST IRON	
Bearings	Material	STEEL BACKED BABBITT	
	Number	5	
Type of drive	Gear or chain	CHAIN	
	Crankshaft gear or sprocket material	1118 OR 1115 STEEL	
	Camshaft gear or sprocket material	1115 STEEL	
	Timing chain	Make	LINK BELT
		No. of links	46
		Width	.6875
Pitch		.500	

ENGINE—VALVE SYSTEM

Hydraulic lifters (yes, no)		YES
Special provision for valve rotation (intake, exhaust)		NO
Rocker ratio		1.65:1
Operating tappet clearance (indicate hot or cold)	Intake	AUTOMATIC
	Exhaust	"
Tappet clearance for timing	Intake	---
	Exhaust	---
Timing marks on fly-wheel, damper, other		VIBRATION DAMPER .

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ENGINE—VALVE SYSTEM (cont.)

Timing	Intake	Opens (°BTC)	WITHOUT RAMP 19°	
		Closes (°ABC)	" " 70°	
	Exhaust	Opens (°BBC)	" " 60°	
		Closes (°ATC)	" " 30°	
Intake	Material		3140 STEEL (RICH) (EATON) 8645	
	Overall length		4.628 - 4.648 4.628 - 4.653	
	Actual overall head dia.		1.750	
	Angle of seat		44°	
	Seat insert material		NONE	
	Stem diameter		.3415 - .3425	
	Stem to guide clearance		.0005 - .0025	
	Lift		.411	
	Outer spring press. and length	Valve closed (lb. @ in.)	65 - 1.696"	
		Valve open (lb. @ in.)	157 - 1.285	
	Inner spring press. and length	Valve closed (lb. @ in.)	NONE	
		Valve open (lb. @ in.)	--	
	Exhaust	Material		81940 (EATON) AND (RICH) HEAD - N82120 STEM - 8729
		Overall length		4 21/32
Actual overall head dia.		1.562		
Angle of seat		44°		
Seat insert material		NONE		
Stem diameter		.3415 - .3420		
Stem to guide clearance		.001 - .0025		
Lift		.411		
Outer spring press. and length		Valve closed (lb. @ in.)	65 - 1.696	
		Valve open (lb. @ in.)	157 - 1.285	
Inner spring press. and length		Valve closed (lb. @ in.)	NONE	
		Valve open (lb. @ in.)	--	

ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	PRESSURE
	Connecting rods	"
	Piston pins	SPLASH
	Camshaft bearings	PRESSURE
	Tappets	"
	Timing gear or chain	METERED CENTRIFUGAL FLOW
	Cylinder walls	INTERMITTENT JET

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MODEL _____ ALL _____

ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	GEAR
Normal oil pressure (lb. @ rpm)	30-35 @ 30 MPH
Oil pressure gage type (electric or mechanical)	ELECTRIC TELL TALE
Type oil intake (floating, stationary)	FLOATING
Oil filter type (full flow, partial flow)	PARTIAL FLOW
Capacity of crankcase, less filter—refill (qt.)	5
Oil grade recommended (SAE viscosity and temperature range)	+32° F. 20W OR SAE 20
	+10° F. 20W
	-10° F. 10W
	BELOW -10° F. 5W
Oil type recommended	FOR SERVICE MS OR DG

ENGINE—FUEL SYSTEM

Recommended fuel	Standard head	PREMIUM	
	Optional head	NONE	
Fuel Tank	Capacity (gals.)	20	
	Filler Location	LEFT HAND TAIL LAMP	
Fuel Filter	Type	A.C.	
	Location	RIGHT HAND FRONT OF ENGINE	
Fuel pump	Type (elec. or mech.)	MECHANICAL	
	Location	TOP RIGHT FRONT	
	Pressure range	4 P.S.I. to 5.25 P.S.I. @ 1800 RPM	
	Vacuum booster (std., optl., none)	STD. (ON OIL PUMP)	
Carburetor	Make	CARTER AND ROCHESTER PRODUCTS	
	Model number	W.C.F.B. 2185-S* & 2266-S** 7007970	
	Number used	1 (EXCEPT ELDORADO) *** 2 (ELDORADO)	
	Type	Downdraft, side inlet, other	DOWN DRAFT - TOP INLET
		Single or dual	4 BARREL
	Intake manifold heat control (manual, auto., none)	AUTOMATIC	
	Automatic choke type (integral, other)	INTEGRAL	
	Air cleaner type	Standard	AC OIL BATH
		Optional	NONE

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	DUAL	
Muffler type (rev. flow, str. thru, sep.resonator)	REVERSE FLOW MUFFLERS AND STRAIGHT THRU RESONATORS	
Exhaust pipe dia.	Branch	--
	Main	2"
Tail pipe diameter	1.75"	

* AIR COND. W.C.F.B. 2186-S & 2267-S

** AIR COND. 7007971 - *** ELDORADO
 STD. FRONT = 7007240
 STD. REAR = 7007241
 A.C. REAR = 7007942

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MODEL 60-62 75

ENGINE—COOLING SYSTEM

Type (pressure system, atmospheric, other)		PRESSURE	
Radiator cap relief valve press.		12-15 LBS.	
Circulation thermostat	Type (choke, bypass)	CHOKE	
	Starts to open at	163° - 168°	
Water pump	Type (centrifugal, other)	CENTRIFUGAL - DUAL OUTLET	
	Number of pumps	1	
	Drive (V-belt, other)	V-BELT	
	Bearing type	DOUBLE ROW BALL BEARING	
By-pass recirculation type (internal, external)		INTERNAL	
Radiator core type (cellular, tube and fin)		TUBE & CENTER	
Cooling system capacity	With heater (qt.)	20.34	22.84
	Without heater (qt.)	18.09	18.09
Water jackets full length of cylinder (yes, no)		YES	
Water all around cylinder (yes, no)		YES	
Radiator hose	Lower	Number and type (molded, straight)	1 - MOLDED
		Inside diameter and length	1 3/4 x 8 7/16
	Upper	Number and type (molded, straight)	1 - MOLDED
		Inside diameter and length	1 3/4 x 9 1/2
	By-pass	Number and type (molded, straight)	NONE
		Inside diameter and length	NONE
Drive belts	Fan	Number used	1
		Angle of V	40°
		Outside length	57"
		Width	.380
	Generator	Angle of V	SAME AS FAN
		Outside length	" " "
		Width	" " "
Fan	Number of blades and spacing	4 @ 76°	4 @ 76°
	Diameter	18	18
	Ratio—fan to crankshaft revolutions	.95-1	
	Bearing type	NONE	

* POWER STEERING BELT - 40° V 57" OUTSIDE LENGTH .380 WIDTH

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ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		DELCO REMY
	Voltage Rtg. & Plates/cell		3EM 60W
	SAE Designation & Amp Hr. Rtg		60 AMP. HR. @ 20 HOURS
	Location		UNDER HOOD ON TRAY ATTACHED TO RIGHT FRONT DASH TO FRAME BRACKET
	Terminal grounded		NEGATIVE
Generator	Make		DELCO REMY
	Model		1102002
	Type		12 VOLT
	Ratio—Gen. to Cr/s rev.		2.15:1
Regulator	Make		DELCO REMY
	Model		1118826
	Type		CURRENT & VOLTAGE CONTROL
	Cutout relay	Closing voltage @ generator rpm	11.8 - 13.6 ADJ. 12.8
		Reverse current to open	.0 - 4
	Regulated	Voltage	14.0 - 15.0 ADJ. 14.5
		Current	27-33 ⁰ @ OPERATING TEMP. -- ADJ. 30 ⁰
	Min. Gen. rpm required		2150
Voltage test conditions	Temperature	HOT - RUN GEN. 15 MIN. AT FULL ELECTRIC LOAD BEFORE TESTING.	
	Load	8-10 AMPS VARIABLE RESISTANCE METHOD.	
	Other	1 1/2 OHM FIXED RESISTANCE METHOD.	

ELECTRICAL—STARTING SYSTEM

Starting motor	Make		DELCO REMY
	Model		1107629
	Rotation (drive end view)		CLOCKWISE
	Engine cranking speed		60 RPM @ 0° F.
	Test conditions		N.A.
	Lock test	Amps	460 AMPS. MAX.
		Volts	5.2 VOLTS. MAX.
		Torque (lb. ft.)	11.5 FT. LBS* MIN.
	No load test	Amps	75 AMPS. MAX.
		Volts	10.3
RPM (min.)		6500	
Motor control	Switch (solenoid, manual)		SOLENOID
	Starting procedure		COLD START - DEPRESS ACCELERATOR ALL THE WAY AND REMOVE FOOT - TURN IGNITION KEY TO FULL RIGHT POSITION TO START. WARM START - DEPRESS ACCELERATOR PEDAL HALFWAY - HOLD UNTIL ENGINE STARTS.

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ELECTRICAL—STARTING SYSTEM (cont.)

Motor drive	Engagement type		SPIRAL SPLINE & OVER-RUNNING CLUTCH
	Pinion meshes (front, rear)		FRONT
	Number of teeth	Pinion	9
		Flywheel	176
Flywheel tooth face width		.500	

ELECTRICAL—IGNITION SYSTEM

Coil	Make		DELCO REMY
	Model		1115082, RESISTOR #1927809
	Amps	Engine stopped	3.0
Engine idling		1.25	
Distributor	Make		DELCO REMY
	Model		1110852
	Spark advance data (at distributor shaft)	Centr. advance start (rpm)	400 - 500
		Centr. advance max. deg. @ rpm	10.75 - 12.75 @ 2000
		Vacuum advance start (in. Hg.)	6.5 - 8.5" Hg
		Vac. adv. (max. deg. @ in. Hg.)	13° - 14.5° @ 15" - 16" Hg
	Breaker gap (in.)		.016 - .021 ORIGINAL - .016 SERVICE
	Cam angle (deg.)		31° + 1 1/2°
	Breaker arm tension (oz.)		19 - 23 oz.
	C/S deg. @ rpm		2 1/2° BTC
Mark location		CRANKSHAFT BALANCER	
Timing	Cylinder numbering system (see page 2)		L. 1-3-5-7 R. 2-4-6-8
	Firing order (see page 2)		1-8-4-3-6-5-7-2
Spark plug	Make and model		A.C. 44-5 (EXCEPT ELDORADO USES 43-5)
	Thread (mm)		14
	Tightening torque (lb. ft.)		20-25
	Gap		.035
Cable	Conductor type		7 MM
	Insulation type		NEOPRENE JACKET
	Spark plug protector		NEOPRENE JACKET

ELECTRICAL—SUPPRESSION

Description	DIST. ROTOR GEN. CONDENSER COIL CONDENSER REG. CONDENSER
	10,000 OHM RESISTOR .3 MFD CONDENSER ON GENERATOR (ARM TERM.) .3 MFD CONDENSER ON COIL (FEED TERM.) .5 MFD CONDENSER ON BATTERY TERM. OF REG.

2 ENGINE GROUND STRAPS -- FROM BACK OF EACH HEAD TO DASH.

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ELECTRICAL—INSTRUMENTS AND SWITCHES

Speed-ometer	Make Trip odometer (yes, no)	A.C. YES
Charge indicator—type		TELL TALE LIGHT
Temperature indicator—type		ELECTRIC INDICATOR
Oil pressure indicator—type		TELL TALE LIGHT
Fuel indicator—type		ELECTRIC INDICATOR
Ignition switch	Identify positions in order and circuits controlled	CLOCK OFF CLOCKWISE 1ST POSITION - ALL CIRCUITS ON 2ND POSITION - IGN. & STARTER CIRCUITS ON COUNTERCLOCKWISE 1ST POSITION - ALL ACCESSORIES ONLY
	Provision for illumination	YES
	Location	RIGHT OF STEERING COLUMN IN INSTRUMENT CLUSTER
	Theft protection type	NO
Main lighting switch	Identify positions and lights controlled	PULL OUT - 1ST POSITION - PARKING OR FOG, INSTRUMENT, TAIL. 2ND POSITION - FULL OUT -- INSTRUMENT, HEAD & TAIL LIGHT. RHEOSTAT - CLOCKWISE TO DECREASE INTENSITY OF INSTRUMENT LIGHTS.
Other light switches	Locations and lamps controlled	FOG LIGHT SWITCH MOUNTED TO MAIN LIGHT SWITCH CONTROLLED BY SECONDARY RING KNOB. SELECTS PARKING OR FOG LAMPS WHEN HEAD LIGHT SWITCH IS IN 1ST POSITION. FRONT DOOR SWITCH - MAP & COURTESY LIGHTS ON PANEL-SEDANS-DOME ON COUPES REAR DOOR SWITCH - DOME - SEDANS ONLY. REAR DOOR PILLARS - 75 SERIES - DOME & COURTESY. LEFT CENTER PILLAR - SEDANS ONLY. REAR LEFT QUARTER PANEL - CONV.-BOW
Other switches	Locations and devices controlled	SIDE DOME - SWITCH - COUPE DEVILLE - LEFT QUARTER ARM REST. DOME LAMP. GLOVE BOX LIGHT SWITCH - UPPER LEFT HAND CORNER OF DOOR. BRAKE LIGHT SWITCH - LOCATED ON BRAKE LEVER - LT. IN INST. PANEL. TURN SIGNAL - SWITCH - IN STEERING COLUMN. HEATER SWITCHES - INST. PANEL RADIO - SWITCH - INTEGRAL PART OF VOLUME CONTROL IN RADIO.
Windshield wiper	Make	TRICO
	Type	VACUUM
	Vacuum booster provision	YES
	Washer provision	YES
Horn	Type	VIBRATOR
	Number used	* TWO
	Amp draw (each)	LOW 8.5 - 10.5 HIGH 7.5 - 9.5

* THREE ON ELDORADO ONLY.

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ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-4030.
Indicate accessories which are not standard equipment by an asterisk following the numbers.

Headlamp	2	SEALED BEAM UNIT		
Headlamp beam indicator	1	57		
Parking light	2	1034 32-4 C.P.	FOG PARKING	2 2
Tail light	2	1034 32-4 C.P.		1026 67
Stop light	2	1034 32-4 C.P.		
Direction indicator	Front	SEE UNDER PARKING LIGHT		
	Rear	SEE UNDER TAIL LAMPS		
	Tell-Tale	2	57	
License plate light	2	67		
Instrument light	4	57		
Ignition lock light & CIGAR LIGHTER	1	53		
Map light	1	90		
Dome light	1	1004 CHAUFFEURS COMPT.	75 IMP.	- 1 - 90
Clock light	2	57		
Radio dial light	1	57		
Glove compartment light	1	57		
Courtesy light	2	90 75 SERIES		
Trunk compartment light	1	89		
Other OIL TELL TALE	1	57 -- HYD. SHIFT IND.	1 - 57	
GEN. TELL TALE	1	57 -- BACK UP LIGHT	2 - 1073 32 C.P.	
HAND BRAKE TELL TALE	1	57 -- SEALED BEAM SPOTLIGHT		
BOW DOME LAMP	1	90 CONV. ONLY		
CORNER LAMP	2	90 75 SERIES		
ASH TRAY LIGHT	1	53		

ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFB-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking light: SFB-10 (a), Direction indicator: same as (a).

Headlamp	22A C.B. - LIGHT SWITCH
Headlamp beam indicator	"
Parking light	"
Tail light	"
Stop light	"
Direction indicator	6A FUSE - ON DASH INSIDE CAR
License plate light	22 A.C.B.
Instrument light	"
Ignition light	"
Map light	"
Dome light	"
Clock	"
Clock light	"
Radio	7.5 A
Glove compartment light	22 A.C.B.
Courtesy light	"
Trunk compartment light	"
Other	BACK UP - 9A
HEATER	20A
BODY FEED	22A.C.B.
FOG LIGHT	"

SPOT LIGHT 9A
ELECTRIC WINDOW CONTROLS 40 A.C.B.

W/S WASHER 6A
INSTRUMENT CIRCUIT 9A

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DRIVE UNITS—CLUTCH (PEDAL OPERATED)

Make		N. A.	
Type (dry or wet plate)			
In combination with fluid coupling (yes, no)			
Semi-centrifugal (yes, no)			
Type pressure plate springs			
Total plate pressure (lb.)			
No. of clutch driven discs			
Clutch facing	Material		
	Inside diameter		
	Outside diameter		
	Total eff. area (sq. in.)		
	Thickness		
	Number required		
	Engagement cushioning method		
	Release bearing	Type	
		Method of lubrication	
	Torsional damping	Method (springs, other)	
Frict. mat.			

DRIVE UNITS—TRANSMISSIONS

Conventional (std. or opt.)	N. A.
Conventional with overdrive (std. or opt.)	N. A.
Automatic (std. or opt.)	STD.

DRIVE UNITS—CONVENTIONAL TRANSMISSION

N. A.

Number of forward speeds		
Transmission ratios	In first	
	In second	
	In third	
	In fourth	
	In reverse	
Constant mesh gears in 2nd (yes, no)		
Spur gear used in (indicate speeds)		
Helical gears used in (indicate speeds)		
Synchronous meshing in 2nd and 3rd gears (yes, no)		

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DRIVE UNITS—CONVENTIONAL TRANSMISSION (cont.) N.A.

Lubricant	Capacity (pt.)		
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
Extreme cold			

DRIVE UNITS—CONVENTIONAL TRANSMISSION WITH OVERDRIVE

For transmission data see conventional transmission section N.A.

Overdrive	Type (planetary or other)			
	If planetary, No. of pinions			
	Manual lockout (yes, no)			
	Downshift accelerator control (yes, no)			
	Minimum cut-in speed			
	Gear ratio			
	Lubricant	Capacity (O.D. only)		
		Separate filter (yes, no)		
		Type recommended		
		SAE viscosity number	Summer	
Winter				
Ext. cold				

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	HYDRAMATIC - DUAL RANGE
Type (fluid coupling with gears, torque converter with gears, other)	FLUID COUPLING WITH GEARS
Manual selector positions, left to right (show symbols and define, e.g., N- Neutral)	N - NEUTRAL DR- FIRST POSITION (1-2-3-4 SHIFT) SECOND " (1-2-3 SHIFT) LO -LOW RANGE R - REVERSE
List gear ratios in each drive position (range)	LOW - 4.08 SECOND - 2.634 THIRD - 2.55 FOURTH - DIRECT REVERSE - 4.304
Shifting within drive position range by accelerator control and speed limiting governor (yes, no)	YES
By governor—forced shift (yes, no)	YES
Downshift of gears in high range possible up to (mph)	4-3 TO APPROX. 70 MPH -- 3-2 TO APPROX. 20 MPH

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MAKE OF CAR CADILLAC **MODEL YEAR** 1955

MODEL 62-60 75

DRIVE UNITS—AUTOMATIC TRANSMISSION (cont.)

Torque convertor	Number of elements		
	Max. ratio at stall at engine rpm		
	Mechanical lockup	Provided (yes, no)	
		Speed range	
		Releases at (speed range, mph)	
Type of cooling (forced air, oil cooler and type, other)			
Anti-creep device (yes, no)			
Lubricant	Capacity—refill (pt.)		22 Pts. REFILL
	Type recommended		AUTOMATIC TRANS. FLUID, TYPE A - AQ # --- OR CAD. HYD. FLUID
	Grade	Summer	
		Winter	
		Extreme cold	

DRIVE UNITS—PROPELLER SHAFT

Number used		1	2	
Type (exposed, torque tube)		EXPOSED		
Outer diameter x length* x wall thickness	Conventional trans.			
	Overdrive trans.			
	Automatic trans.	2.5 x 52.66 x .065 - SER. 62 3.00 x 56.66 x .065 - SER. 60	2.5 - 2.25 x 27.59 x .065 FRT. SHAFT 2.5 - 2.25 x 44.94 x .065 REAR SHAFT	
Inter-mediate bearing	Type (plain, anti-friction)	--	ANTI-FRICTION	
	Lubri. (fitting, prepack)	--	PRE-PACKED	
Universal joints	Make	MECHANICS & SAGINAW	MECHANICS	
	Number used	2	3	
	Type (ball and trunnion, cross, other)		CROSS & TRUNNION	
	Bearing	Type (plain, anti-friction)	NEEDLE	
		Lubric. (fitting, prepack)	PRE-PACKED	
Drive taken through (torque tube or arms, spring)		SPRINGS		
Torque taken through (torque tube or arms, springs)		SPRINGS		

*Centerline to centerline of joints or centerline of rear attachment point

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MODEL	60-62		75

DRIVE UNITS—REAR AXLE

Type (semi-floating, other)		SEMI-FLOATING		
Gear type (hypoid, other)		HYPOID		
Gear ratio and No. of teeth	Conventional trans.	N. A.		
	Overdrive trans.	N. A.		
	Automatic trans.	*3.36	3.77	
Pinion adjustment (shim, other)		NONE		
Pinion bearing adj. (shim, other)		COLLAPSABLE SPACER		
Lubricant	Capacity (pt.)	5		
	Type recommended	G. M. 4655M HYPOID LUB.		
	SAE viscosity number	Summer	90	
		Winter	90	
		Extreme cold	80	

DRIVE UNITS—WHEELS

Type (disc, other)		** SLOTTED STEEL DISC	
Rim (size and flange type)		15 x 6L	
Attachment	Type (bolt or stud)	STUD	
	Circle diameter	5"	
	Number and size	5-1/2 - 20	

DRIVE UNITS—TIRES

Size and ply rating	Standard	8.00 x 15 - 4 PLY RATING - BLACK	8.20 x 15 - 6 PLY RATING - BLACK
	Optional	8.20 x 15 - 4 PLY RATING - WHITE	" " " " " - WHITE
Rev/mile at 30 mph		***	***
Inflation press. (cold)	Front	24	28
	Rear	24	28

BRAKES—SERVICE

Type		HYDRAULIC DUO SERVO	
Booster type		BENDIX HYDROVAC (OPTIONAL)	
Effective area (sq. in.)		221.96	233.64
Percent brake effectiveness—rear		44.2	44.2
Drum	Diameter	Front	12"
		Rear	12"
Type and material		COMPOSITE RIBBED CAST IRON	

* 3.07:1 RATIO OPTIONAL

** EXCEPT ELDORADO USES SABRE-SPOKE WHEELS

60-62 SERIES

75 SERIES

	<u>8.20 x 15</u>	<u>8.00 x 15</u>	<u>8.20 x 15</u>
***FIRESTONE TUBELESS	706	711	706
U.S. ROYAL TUBELESS	712	720	712
GOODRICH TUBELESS	706	717	706

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BRAKES—SERVICE (cont.)

Bonded or riveted			RIVETED		
Brake lining	Primary	Material	MOLDED ASBESTOS		
		Size (length x width x thickness)	Front wheel	11.52 x 2.5 x .25	12.98 x 2.5 x .25
			Rear wheel	11.52 x 2.5 x .25	12.98 x 2.5 x .25
		Segments per shoe		1	
	Secondary	Material	MOLDED ASBESTOS		
		Size (length x width x thickness)	Front wheel	12.98 x 2.5 x .25	
Rear wheel			12.98 x 2.5 x .25		
Segments per shoe		1			
Wheel cylinder bore	Front	1 1/8"			
	Rear	1"			
Master cylinder bore		1"			
Available pedal travel		* 5.65			
Line pressure at 100 lb. pedal load		** 575 P.S.I.			
Shoe clearance adjustment		.010 TOP .015 BOTTOM			

BRAKES—PARKING

Type of control		T-HANDLE
Location of control		LEFT OF STEERING COLUMN
Operates on		REAR SERVICE BRAKES
If separate from service brakes	Type (internal or external)	NONE
	Drum diameter	--
	Lining size (length x width x thickness)	--

FRAME

Type and description	CHANNEL SIDE BARS WITH I-BEAM X-MEMBER
----------------------	--

FRONT SUSPENSION

Type and description	INDEPENDENT COIL SUSPENSION
----------------------	-----------------------------

* 4.72 POWER BRAKE
** 900 P.S.I. WITH POWER BRAKE

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MAKE OF CAR CADILLAC MODEL YEAR 1955

MODEL	60	62	75
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FRONT SUSPENSION (cont.)

Spring	Type	COIL		
	Material	9260 STEEL		
	Size (length x width x No. leaves or coil I.D.)	(1) 16.38 x 4	(2) 16.62 x 4	16.88 x 4
	Spring rate (lb. per in.)	350	350	400
	Rate at wheel (lb. per in.)			
	Normal load (lb. @ rated length)	2210 @ 10.20	2165 @ 10.20	2445 @ 10.46
Shock absorbers	Manufacturer	DELCO PRODUCTS		
	Type (direct or lever)	HYDRAULIC DIRECT ACTING		
	Piston diameter	1"		
Stabilizer	Type (link, linkless, frameless)	LINK		
	Material	STEEL		

STEERING

Type used (Standard or optional)	Mechanical	N.A.				
	Power	STANDARD				
Wheel diameter		18"				
Turning diameter	Outside front	Wall to wall (r. & l.)	47.4	45.8	} See '54 Specs	54.1
		Curb to curb (r. & l.)	45.0	43.4		51.7
	Inside rear	Wall to wall (r. & l.)			} SPEC	
		Curb to curb (r. & l.)				
Inside wheel angle with outside wheel at 20°		22° 40'				
Mechanical	Gear	Type	N.A.			
		Make				
		Ratios	Gear			
			Overall			
No. wheel turns						
Power	Type	HYDRAULIC POWER				
	Make	SAGINAW				
	Trade name	CADILLAC POWER STEERING				
	Gear	Type	BALL NUT AND SECTOR			
		Ratios	Gear	19.2:1		
			Overall	21.3:1		
	Pump driven by		BELT			
	Overall torque ratio		118:1 (AT PARKING) - See '54 Specs			
	Number wheel turns		4.25 - formerly 4.0			
	Linkage	Type	PARALLEL DRAG LINK			
Location (front or rear of wheels)		REAR				
Drag link (trans. or long)		TRANSVERSE				
	Tie rods (one or two)	TWO				

(1) 6219 - 6237 - 37D
(2) 6019 - 6267 - 67S

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MAKE OF CAR CADILLAC **MODEL YEAR** 1955

MODEL 60 62 75

STEERING (cont.)

Kingpin	Inclination at camber (deg.)		5° 51' @ 0 CAMBER
	Diameter		.924
	Bearings (type)	Upper	BRONZE
		Lower	"
		Thrust	BALL
Wheel alignment (range and preferred)	Caster (deg.)		0 TO -1°
	Camber (deg.)		-3/8° TO +3/8° (*)
	Toe-in (outside tread-inches)		3/16 - 1/4
Steering knuckle type			REVERSE ELLIOT
Wheel spindle	Diameter	Inner bearing	2.9630
		Outer bearing	2.25
	Thread size		3/4 - 20 NS-3
	Bearing type		BALL

REAR SUSPENSION

Type		LEAF		
Drive and torq. taken through (see page 14)		REAR SPRINGS		
Type		SEMI-ELLIPTIC		
Material		SAE 9260	OR SAE 5155 STEEL	
Size (length x width x No. leaves or coil I.D.)		56 1/2 x 2 1/2 x 5	56 1/2 x 2 1/3 x 6	
Spring rate (lb. per in.)		115 (1) 115 (2) 120 (3)	140	
Rate at wheel (lb. per in.)				
Spring	Normal load (lb. at rated length)		1190 @ -.78 (1) 1190 @ -.78 (2) 1230 @ .78 (3) 1440 @ +.12	
	Mounting insulation type			RUBBER
	If leaf	No. of leaves		5 6
Covers (yes, no)		NO		
Lubricated (yes, no)		NO		
Inserts		Type and size		FULL LENGTH
	Material		WAX IMPREGNATED	
Shackle (comp. or tens.)		COMPRESSION LINK		
Shock absorbers	Manufacturer		DELCO	
	Type (direct or lever)		HYDRAULIC DIRECT ACTING	
	Piston diameter		1.0"	
Stabilizer	Type (link, linkless, frameless)		NONE	
	Material		"	
Track bar type		"		

(1) 6019, 6237D
 (2) 6219, 6237
 (3) 6267, 6267S

Spring rate - 115 lb/in
Load - 1190 lb.

(*) LEFT SIDE TO BE +1/4 TO +1/2 GREATER THAN RIGHT SIDE

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MAKE OF CAR CADILLAC MODEL YEAR 1955

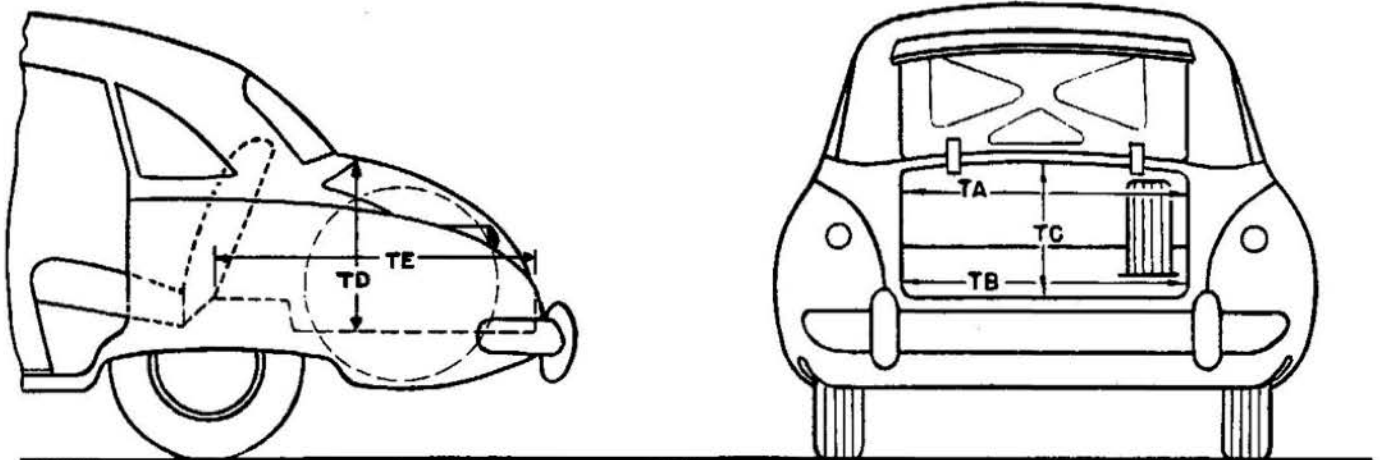
BODY—GENERAL DEFINITIONS

NOTE: Included in the dimension definitions listed on this and the following pages are those which have been proposed for adoption by the SAE. These are indicated by a number following the type of dimension, e.g., L 3. Additional dimensions have been added by the AMA Specifications Body Sub-Committee for inclusion in the Questionnaire. These are shown by an additional letter, e.g., HA. The dimensions are developed from the following basic points:

1. Front and rear seat "A" points are taken 5" forward of vertical tangent to seat back 15" from center of body.
2. Front seat is in the rear position.
3. Loaded position—5 passengers, front 300 lb., rear 450 lb., includes spare wheel, tire and tools, and full complement of gas, oil, water, etc. and tires to recommended pressure, etc.
4. C. L. (centerline).
5. D. L. O. (daylight opening, exposed glass dimension).
6. Ramp breakover angle (page 20-A) is the supplement of the included ramp angle (180° minus the included ramp angle) over which a car can pass without hanging up.

MODEL	6237 6237D	6219	6267S 6267	6019	75
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BODY—TRUNK OPENING DIMENSIONS

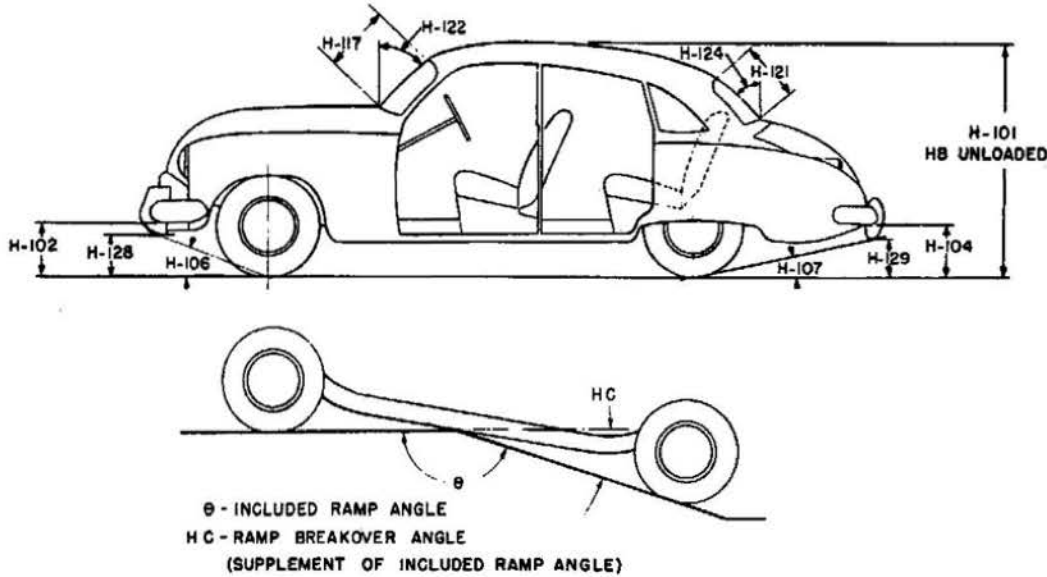


TA—Width across the top	57.9	57.9	57.9	57.9	57.9
TB—Width across the bottom	53.8	53.8	53.8	53.8	53.8
TC—Diagonal dimension at CL from top of opening to bottom	43.6	33.6	43.6	43.6	33.6
TD—Vertical height of opening (floor to top, inside edge of opening)	24.7	24.7	24.7	24.7	24.7
TE—Max. horizontal depth (forward from vertical projection of inside edge of opening)	63.7	49.6	64.5	60.6	49.6
Position of spare tire stowage	VERTICAL				
Method of holding lid open	TORSION BAR				

MAKE OF CAR CADILLAC MODEL YEAR 1955

MODEL	6237	6237D	6219	6267	6267S	6019	7523	7533
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BODY—HEIGHT DIMENSIONS—EXTERIOR



H101. Overall height.	59.6	59.6	62.0	60.0	60.2	62.0	63.9	63.9
HB. Overall height—unloaded.	61.7	61.7	64.1	62.2	62.4	64.1	66.2	66.2
H102. Front bumper bottom to ground at normal section.	13.3	13.3	13.3	13.3	13.5	13.3	14.4	14.4
H104. Rear bumper bottom to ground at normal section.	11.1	11.1	11.1	11.1	11.3	11.1	12.2	12.2
H106. Angle of approach—from the tire rolling radius to lowest point on front bumper or guard.	19°-51'	19°-51'	19°-51'	19°-51'	19°-51'	19°-51'	22°-0'	22°-0'
H107. Angle of departure—from the tire rolling radius to lowest point on rear bumper or guard.	11°-45'	11°-45'	13°-30'	11°-45'	12°-0'	11°-45'	14°-45'	14°-45'
HC. Ramp breakover angle.*	11.6°	11.6°	11.6°	11.6°	11.6°	11.6°	11.6°	11.6°
H117. Windshield DLO—slant height.	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5
H121. Backlight DLO*—Max., slant height.	16.8	16.8	16.5	14.0	14.0	16.5	12.9	12.9
H122. Windshield slope angle to vertical line on car axis.	47°	47°	47°	47°	47°	47°	47°	47°
H124. Backlight slope angle to vertical line on car axis.	52°	52°	47°	48°	48°	47°	48°	48°
H128. Ground to bottom of front bumper guard.	18.0	18.0	18.0	18.0	18.2	18.0	19.1	19.1
H129. Ground to bottom of rear bumper guard.	10.3	10.3	10.3	10.3	10.5	10.3	11.4	11.4
HD. Min. road clearance (location and dimension).	(1) 6.1	(1) 6.1	(1) 6.1	(2) 5.95	(2) 6.1	(1) 6.1	(3) 6.7	(3) 6.7
HE. Min. road clearance at rear axle.	7.5	7.5	7.5	7.55	7.7	7.5	7.6	7.6

*See Notes, page 19.

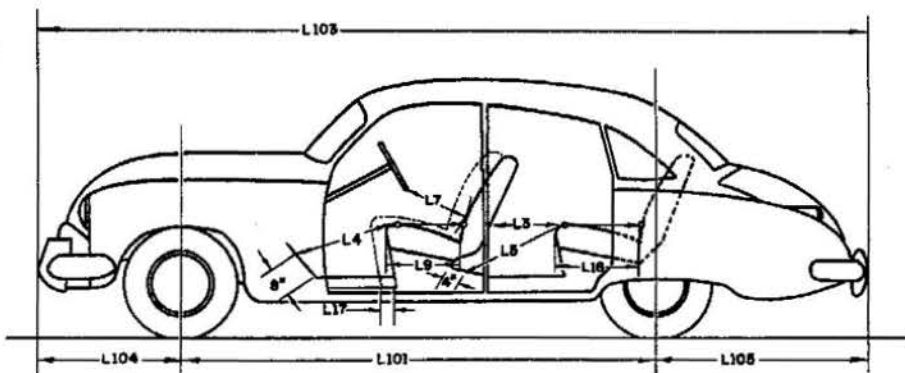
- (1) KICK-UP - FRONT OF FRAME
- (2) REAR X-MEMBER
- (3) EXHAUST RESONATOR

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BODY—LENGTH DIMENSIONS



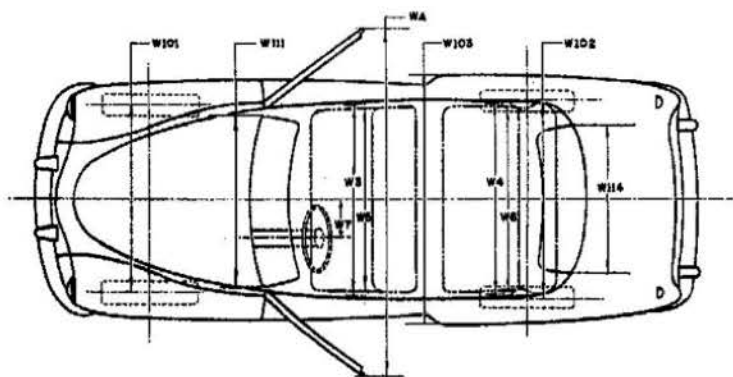
	6237	6237D	6219	6267	6267S	6019	7523	7533	
Interior	L3. Rear compartment back of front seat back to rear seat back.	32.3	31.9	35.7	31.6	30.8	35.7	53.5 25.4	53.5 25.4 (Aux)
	L4. Leg room—front—diagonal—ball of foot to top of seat to front seat back—15" line.	42.8	42.8	43.3	42.6	42.8	43.3	43.4	43.4
	L5. Leg room—rear—diagonal—from ball of foot to top of rear seat cushion and to seat back.	42.2	41.8	46.3	40.8	40.8	46.3	--	--
	L7. Steering wheel clearance to seat back taken on arc.	13.9	13.9	14.1	13.6	14.0	14.1	14.2	14.3
	L9. Front seat depth (front edge to vert. tan. to seat back on 15" line).	18.3	18.3	18.0	18.0	18.3	18.0	18.5	18.8
	L16. Depth of rear seat (front edge to seat back).	18.3	17.9	17.8	18.5	18.7	17.8	18.8	18.8
	L17. Total adjustment of front seat at floor.	4	4	4	4	4	4	4	4
Exterior	L101. Wheel base.	129	129	129	129	129	133	149.8	149.8
	L103. Overall length (bumper to bumper inc. guards).	223.3	223.3	216.3	223.3	223.3	227.3	237.1	237.1
	L104. Overhang—front including bumper guards.	34.8	34.8	34.8	34.8	34.8	34.8	34.8	34.8
	L105. Overhang—rear including bumper guards.	59.5	59.5	52.5	59.5	59.5	59.5	52.5	52.5

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MODEL	6237	6237D	6219	6267	6267S	6019	7523	7533
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BODY—WIDTH DIMENSIONS



	6237	6237D	6219	6267	6267S	6019	7523	7533
Interior	W3. Front shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	59	59.0	59.4	59.0	59.0	59.4	59.3
	W4. Rear shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	58.9	58.9	58.9	49.6	49.6	58.9	58.4
	W5. Front hip room, at top of seat 5" forward of vert. tan. to seat back.	63.9	63.9	64.3	63.9	64.1	64.3	64.4
	W6. Rear hip room, at top of seat 5" forward of vert. tan. to seat back.	56.4	56.3	65.2	52.9	52.6	65.2	59.1
	W7. Steering wheel center to center of body.	15.5	15.5	15.5	15.5	15.5	15.5	15.5
Exterior	W101. Front tread at ground.	60	60	60	60	60	60	60
	W102. Rear tread at ground.	63.1	63.1	63.1	63.1	63.1	63.1	63.2
	W103. Max. overall width of car including bumpers or mouldings.	79.8	79.8	79.8	79.8	79.8	79.8	79.8
	WA. Max. overall width of car with doors open.	164.0	164.0	152.4	164.0	164.0	152.4	150.7
	W111. Windshield DLO, max. width.	61.0	61.0	61.0	61.0	61.0	61.0	61.0
	W114. Back window DLO, max. width.	61.4	61.4	58.4	46.5	46.5	58.4	38.4

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MODEL	6237 6237D	6219	6267 6267S	6019	75
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BODY—MISCELLANEOUS INFORMATION

Doors hinged (front, rear)	Front					FRONT
	Rear					"
Type of finish (lacquer, enamel)					LACQUER	
Hood opening (front, side; semi-full, full, half)					FRONT	
Hood counterbalanced (yes, no)					YES	
Hood release control (internal, external)					EXTERNAL	
Vent window control method (crank, friction, pivot).					CRANK	
Windshield (one piece, two piece; curved, flat)					ONE PIECE CURVED	
Rear window type (one piece, two piece, three piece; curved, flat)	ONE PIECE CURVED		ONE PIECE FLAT	ONE PIECE CURVED	ONE PIECE FLAT	
Windshield glass area (NOT DLO)	1180	1206	1180	1206		
Backlight glass area (NOT DLO)	1205.8	1069.1	708.7*	1069.1	497.7	
Total glass area	3950.3	4170.8	3254.2	4264.0	3997.8	

BODY—TYPES AND STYLE NAMES

*PLASTIC

Body type, number of passengers, and style names (use letter code shown below followed by passenger capacity and style name e.g., N-6 Ranchwagon)	62 SERIES	6219 - H-5 SEDAN 6237 - J-5 COUPE 6237D - J-5 COUPE DEVILLE 6267 - L-5 CONVERTIBLE 6267S - L-5 CONVERTIBLE ELDORADO
	60 SERIES	6019 - H-5 SEDAN
	75 SERIES	7523 - H-8 SEDAN 7533 - T-8 IMPERIAL SEDAN

Body type code

- A—Coupe—2 door flatback
- B—Coupe—2 door notchback
- C—Sedan—2 door flatback
- D—Sedan—2 door notchback
- E—Sedan—4 door flatback (4 windows)
- F—Sedan—4 door flatback (6 windows)
- G—Sedan—4 door notchback (4 windows)
- H—Sedan—4 door notchback (6 windows)
- J—Hardtop—2 door
- K—Hardtop—4 door

- L—Convertible—2 door
- M—Convertible—4 door
- N—Station wagon—2 door
- P—Station wagon—4 door
- Q—Combined passenger and utility—2 door
- R—Combined passenger and utility—4 door
- S—Sedan delivery
- T—Limousine

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