

AUTOMOBILE MANUFACTURERS ASSOCIATION CONSOLIDATED SPECIFICATION QUESTIONNAIRE

MAKE OF CAR:	DODGE	MODEL NAME	SYMBOL
COMPANY:	Dodge Division Chrysler Corporation Detroit 31, Michigan	Coronet - (6-Cyl)...	D-56-1
		Coronet - (V-8)....	D-55-1
		Royal - (V-8)....	D-55-2
		Custom Royal - (V-8)....	D-55-3
MODEL YEAR:	1955	DATE	11-1-54

TABLE OF CONTENTS

General Specifications.....	1	Frame.....	16
Engine.....	2	Front Suspension.....	16
Electrical.....	8	Steering.....	17
Drive Units.....	12	Rear Suspension.....	18
Brakes.....	15	Body.....	19
Index.....	24		

- NOTES: 1. The specifications set forth herein are those in effect at the date of compilation and are subject to change without notice.
 2. All specifications are standard for the models under which they are listed unless otherwise indicated.
 3. All dimensions are nominal engineering dimensions unless otherwise indicated.
 4. Unless otherwise indicated, specifications apply to 5 or 6 passenger, 4-door sedan or equivalent.

GENERAL SPECIFICATIONS

Model	D-56-1	D-55-1	D-55-2	D-55-3
Wheelbase	120			
Tread	Front 58.9			
	Rear 59.1			
Maximum Overall Dimensions	Length (L-103) 212.1			
	Width (W-103) 74.5			
	Height (H-101) 60.3		60.6	
Steering ratio—overall	N/A			
Turning diameter (curb to curb)	42' 10"		42' 3"	
Shipping weight*	3295	3395	3425	3485
Transmission— (Specify standard, optional, not avail.)	Conventional Standard			
	Overdrive Optional			
	Automatic Optional			
Axle ratio	Conventional 3.9		3.73	
	Overdrive 4.3		4.1	
	Automatic 3.73		3.54	
Tire size	6.70 x 15		7.10 x 15	
Engine	Type In-Line 90° V			
	No. of cylinders 6 8			
	Valve arrangement "L" Head		OHV Lateral	
	OHV Laterally Incl.			
	Bore and stroke 3.25 x 4.63		3.63 x 3.256	
	Piston displacement, cu. in. 230		270	
	Standard compression ratio 7.4 to 1		7.6 to 1	
	Maximum bhp at engine rpm 123 at 3600		175 at 4400 (a)	
Maximum torque at rpm 194 at 1600		245 at 2400 (a)		

*Standard car weight, not including gas and water.

(a) With Special Equipment Power Package: 193 Bhp at 4400 rpm
 245 lb ft at 2800 rpm

AMA Consolidated Specification Questionnaire

Page 2

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL	D-56-1	D-55-1, D-55-2	D-55-3
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ENGINE—GENERAL

Type	V, In-line, other	In-Line	V	
	Angle of V	---	90°	
No. of cylinders		6	8	
Valve arrangement		"L" Head	OHV Lateral	
Bore and stroke		3.25 x 4.63	3.63 x 3.256	
Piston displacement, cu. in.		230	270	
Numbering system (front to rear)	L. Bank	---	1-3-5-7	
	R. Bank	---	2-4-6-8	
Firing order		1-5-3-6-2-4	1-8-4-3-6-5-7-2	
Compression ratio	Standard Head	7.4 to 1	7.6 to 1	
	Optional Head	---	---	
Cylinders	Head Material	Standard	Cast Iron	
		Optional	---	
	Sleeve—Wet, dry, other, none	None		
Number of mounting points	Front	One		
	Rear	Two		
Taxable horsepower	(Dia. ² x No. Cyl.) 2.5	25.4	42.2	
Advertised max. brake horsepower at engine RPM*	Standard head	123 at 3600	175 at 4400 (a) 183 at 4400 (a)	
	Optional head	---		
	With fuel (Octane and method)	Standard Head	85 Motor	
		Optional Head	---	
Max. torque (lb. ft. @ RPM)	Standard head	194 at 1600	240 at 2400 (a) 245 at 4400 (a)	
	Optional head	---		
Recommended idle speed (neutral)		450-500		

ENGINE—PISTONS

Material	Aluminum Alloy		
Description and finish	U-Slot, Elliptically-Turned, Tin Plated	Thermally Controlled by Steel Band, Elliptically-Turned, Tin Plated	
Weight (piston only) oz.	15.8	16.2	
Clearance	Top land	.030	
	Skirt	Top	.0007
		Bottom	.001
Ring groove depth	No. 1 ring	.169	
	No. 2 ring	.169	
	No. 3 ring	.172	
	No. 4 ring	.172	

*Corrected as defined by SAE Engine Test Code, with the following standard power consuming accessories: Generator, Water Pump, Manifolds, Fuel Pump, Manual Spark Advance, Manifold Heat Off.

(a) With Special Equipment Power Package: 193 bhp at 4400 rpm
245 lb ft at 2800 rpm

AMA Consolidated Specification Questionnaire

MAKE OF CAR	DODGE	MODEL YEAR	1955
MODEL	D-56-1	D-55-1, D-55-2	D-55-3

ENGINE—RINGS

Type (top to bottom)	No. 1 oil or comp.	Compression	
	No. 2 oil or comp.	Compression	
	No. 3 oil or comp.	Oil	
	No. 4 oil or comp.	Oil	---
No. rings above piston pin		4	3
Compression	Material	Piston Ring Iron	
	Coating	Upper (#1) Chromium Intermediate (#2) Tin	Tin
	Width	.094	.078
	Gap	.012	.015
	Maximum wall thickness	.162	.173
Oil	Material	Piston Ring Iron	
	Coating	None	
	Width	.156	.186
	Gap	.012	.015
	Maximum wall thickness	.150	.135
Location of expanders		None	On No. 3 Ring

ENGINE—PISTON PINS

Material		High Manganese Steel	
Length		2.746	2.88
Diameter		.859	
Type	Locked in rod, in piston, floating, etc.	Floating	
	Bushing	In rod or piston	Rod
Clearance	In piston	Bronze on Steel 0 to .0005	
	In rod	.0001 to .0004 (Selective)	
Direction offset in piston		None	Right .06

ENGINE—CONNECTING RODS

Material		High Manganese Forging Steel	
Weight (oz.)		27.9	21.2
Length (center to center)		7.81	5.94
Bearing	Material	Lead Base Babbitt on Steel	
	Type (cast-in or removable)	Removable Precision	
	Effective length	.93	.81
	Clearance	.0005 - .0015 (Desired)	
End play		.006 - .011	.006 - .011 (2 Rods)

ENGINE—CRANKSHAFT

Material	Drop Forged Steel
Weight (lb.)	N/A

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

ENGINE—CRANKSHAFT (cont.)

Vibration damper type		Rubber Dynamic	None	
End thrust taken by bearing (No.)		#4 (Rear)	#3	
Crankshaft end play		.003 to .007	.002 to .007	
Main bearing	Material	Lead Base Babbitt on Steel		
	Type (cast-in or removable)	Removable Precision		
	Clearance	.0005 to .0015		
	Journal dia. and bearing effective length	No. 1	2.50 x 1.20	2.38 x .81
		No. 2	2.50 x 1.00	2.38 x .81
		No. 3	2.50 x 1.00	2.38 x .81
		No. 4	2.50 x 1.59	2.38 x .81
		No. 5	---	2.38 x 1.53
No. 6		---	---	
No. 7		---	---	
Direction offset from cyl. bore		Right	None	
Connecting rod crankpin journal diameter		2.06	1.94	

ENGINE—CAMSHAFT

Material		Special Cast Iron With Cams, Distributor and Oil Pump Drive Gear Cast Integrally		
Bearings	Material	(a)	Lead Base Babbitt on Steel	
	Number	4	5	
Type of drive	Gear or chain		Silent Chains	
	Crankshaft gear or sprocket material		High Manganese Steel	
	Camshaft gear or sprocket material		Cast Iron	
	Timing chain	Make	---	---
		No. of links	48	68
		Width	1.0	1.12
Pitch		.50	.38	

ENGINE—VALVE SYSTEM

Hydraulic lifters (yes, no)		No	Yes
Special provision for valve rotation (intake, exhaust)		No	
Rocker ratio		---	1.5 to 1
Operating tappet clearance (indicate hot or cold)	Intake	.010 Hot	0
	Exhaust	.010 Hot	0
Tappet clearance for timing	Intake	.014	Valve Train Solid
	Exhaust	.014	Valve Train Solid
Timing marks on fly-wheel, damper, other		Vibration Damper	Crankshaft Drive Pulley

(a) Bearings #1, #2, #3 Lead Base Babbitt on Steel; #4 is Cast Iron

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

ENGINE—VALVE SYSTEM (cont.)

Timing	Intake	Opens (°BTC)	12 BTC	14 BTC	
		Closes (°ABC)	44 ABC	50 ABC	
	Exhaust	Opens (°BBC)	50 BBC	52 BBC	
		Closes (°ATC)	6 ATC	12 ATC	
Intake	Material		Silicon Chromium Steel		
	Overall length		4.84	4.25	4.83
	Actual overall head dia.		1.53	1.72	1.75
	Angle of seat		45°		
	Seat insert material		---		
	Stem diameter		.34	.37	
	Stem to guide clearance		.002		
	Lift		.365	.360	
	Outer spring press. and length	Valve closed (lb. @ in.)	42 at 1.75	53 at 1.69	40 at 1.69
		Valve open (lb. @ in.)	115 at 1.38	140 at 1.31	105 at 1.31
	Inner spring press. and length	Valve closed (lb. @ in.)	---		25 at 1.56
		Valve open (lb. @ in.)	---		42 at 1.19
	Exhaust	Material		XCR Chromium Nickel Steel	
		Overall length		4.84	4.20
Actual overall head dia.		1.41	1.47	1.41	
Angle of seat		45°			
Seat insert material		Alloy Cast Iron	---		
Stem diameter		.34	.37		
Stem to guide clearance		.004	.003		
Lift		.365	.360		
Outer spring press. and length		Valve closed (lb. @ in.)	42 at 1.75	53 at 1.69	40 at 1.69
		Valve open (lb. @ in.)	115 at 1.38	140 at 1.31	105 at 1.31
Inner spring press. and length		Valve closed (lb. @ in.)	---		25 at 1.56
		Valve open (lb. @ in.)	---		42 at 1.19

ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure		
	Connecting rods	Pressure		
	Piston pins	Metered Jet Spray		
	Camshaft bearings	Pressure		
	Tappets	Jet Spray	Metered Pressure	
	Timing gear or chain	Metered Flow		
	Cylinder walls	Metered Jet Spray		

AMA Consolidated Specification Questionnaire

Page 6
Rev. 8-53

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	Rotary		
Normal oil pressure (lb. @ rpm)	40 to 45 at 1500	50 to 65 at 1500	
Oil pressure gage type (electric or mechanical)	Mechanical		
Type oil intake (floating, stationary)	Floating		
Oil filter type (full flow, partial flow)	By-Pass Type Replaceable Element	Shunt Type Replaceable Element	
Capacity of crankcase, less filter—refill (qt.)	5		
Oil grade recommended (SAE viscosity and temperature range)	Not Lower Than +32° F SAE 30 As Low As +10° F SAE 20W As Low As -10° F SAE 10W Below -10° F SAE 5W		
Oil type recommended	No Recommendation		

ENGINE—FUEL SYSTEM

Recommended fuel	Standard head	Regular	
	Optional head	---	
Fuel Tank	Capacity (gals.)	17	
	Filler Location	Right Rear Fender	
Fuel Filter	Type	Oilite	
	Location	Fuel Tank	
	Type (elec. or mech.)	Mechanical	
Fuel pump	Location	Right Front of Engine	
	Pressure range	4.0 to 6.5	5.0 to 6.5
	Vacuum booster (std., optl., none)	None	
	Make	Stromberg	
	Model number	WW3-124	WW3-131 (a) WW3-120 (a)
	Number used	One	
Carburetor	Type	Downdraft	
	Downdraft, side Inlet, other	Dual	
	Single or dual	Automatic	
	Intake manifold heat control (manual, auto., none)	Integral	
	Automatic choke type (Integral, other)	Oil Bath	
	Air cleaner type	---	
	Standard	---	
	Optional	---	

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single	Single with Cross-Over (a)	
Muffler type (rev. flow, str. thru, sep. resonator)	Reverse Flow		
Exhaust pipe dia.	Branch	---	1.9
	Main	2	2.2
Tail pipe diameter	1.8	2	

(a) With Special Equipment Power Package: Carter 4-Barrel Model WCFB-2253S carburetor and dual exhaust system.

AMA Consolidated Specification Questionnaire

Page 7

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL	D-56-1	D-55-1, D-55-2	D-55-3
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ENGINE—COOLING SYSTEM

Type (pressure system, atmospheric, other)		Pressure-Vent			
Radiator cap relief valve press.		7 psi (a)			
Circulation thermostat	Type (choke, bypass)	Choke; Permanent By-Pass			
	Starts to open at	160° to 165° F			
Water pump	Type (centrifugal, other)	Centrifugal			
	Number of pumps	One			
	Drive (V-belt, other)	V-Belt			
	Bearing type	Bushings			
By-pass recirculation type (internal, external)		Internal			
Radiator core type (cellular, tube and fin)		Cellular			
Cooling system capacity	With heater (qt.)	14	20		
	Without heater (qt.)	13	19		
Water jackets full length of cylinder (yes, no)		Yes			
Water all around cylinder (yes, no)		No	Yes		
Radiator hose	Lower	Number and type (molded, straight)	One, Molded		
		Inside diameter and length	1.5, Curved		
	Upper	Number and type (molded, straight)	One, Molded		
		Inside diameter and length	1.8, Curved		
	By-pass	Number and type (molded, straight)	None		
		Inside diameter and length	----		
Drive belts	Fan	Number used	One	One (a) (b)	Two (a)
		Angle of V	36°		
		Outside length	49	63.8	38
		Width	.38		
	Generator	Angle of V	Same as Fan Belt		
		Outside length	----		
		Width	----		
			.38		
Fan	Number of blades and spacing	Six - 60° and 75° 45°	Four - 76° and 104° (a)		
	Diameter	17	18		
	Ratio—fan to crankshaft revolutions	.90 to 1	.95 to 1		
	Bearing type	See Water Pump			

- (a) With Air Conditioning, the following data apply to all D-55 models:
 Radiator Cap Relief Valve Pressure: 14 psi
 Drive Belts - Number Used: Three
 Fan: Six Blades - 18" Diameter
- (b) Two Drive Belts used with Power Steering for D-55-1 and D-55-2.

AMA Consolidated Specification Questionnaire

Page 8
REV. 7-52

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56-1 | D-55-1, D-55-2 | D-55-3

ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		Auto-Lite 1H-105-D, or Willard HW-1-105-C (a)			
	Voltage Rtg. & Plates/cell		6V, 15			
	SAE Designation & Amp Hr. Rtg		1H, 105 (a)			
	Location		Under Hood Left Side			
Terminal grounded		Positive				
Generator	Make		Auto-Lite			
	Model		GGW-6001	GGW-6012	GGW-6001	
	Type		Shunt Wound			
	Ratio—Gen. to Cr/s rev.		1.96 to 1			
Regulator	Make		Auto-Lite			
	Model		VBE-6001-A			
	Type		Current and Voltage Control			
	Cutout relay	Closing voltage @ generator rpm		6.3 to 6.8 at 1000		
		Reverse current to open		4.1 to 4.8		
	Regulated	Voltage		7.1 to 7.4		
		Current		45 to 47 (b)		
	Min. Gen. rpm required		1000 Hot			
Voltage test conditions	Temperature		70°			
	Load		Run 15 Min at 10 Amp			
	Other					

ELECTRICAL—STARTING SYSTEM

Starting motor	Make		Auto-Lite			
	Model		MCH-6205	MCH-6206		
	Rotation (drive end view)		Clockwise			
	Engine cranking speed		35-110 rpm			
	Test conditions		SAE 5W at -20° F and SAE 30 with completely warmed engine			
	Lock test	Amps		500		
		Volts		3.0		
		Torque (lb. ft.)		11		
No load test	Amps		50 - 65			
	Volts		5.5			
	RPM (min.)		4900			
Motor control	Switch (solenoid, manual)		Bendix (Anti-Kickout)			
	Starting procedure		Turn Ignition Key Beyond "Ignition On" Position			

- (a) D-56 cars with PowerFlite Transmission have a 2H-120-D Battery; SAE Designation, 2H; Amp Hr. Rating 120
- (b) High value denotes initial, temporary capacity rating. By-Metal hinge reduces output to lower value after warm-up period.

AMA Consolidated Specification Questionnaire

MAKE OF CAR	DODGE	MODEL YEAR	1955
MODEL	D-56-1	D-55-1, D-55-2	D-55-3

ELECTRICAL—STARTING SYSTEM (cont.)

Motor drive	Engagement type	Bendix			
	Pinion meshes (front, rear)	Front			
	Number of teeth	Pinion	9		
		Flywheel	146		
Flywheel tooth face width		.375			

ELECTRICAL—IGNITION SYSTEM

Coil	Make	Auto-Lite			
	Model	CR-4001	CR-6015		
	Amps	Engine stopped	5		
		Engine idling	2.25		
Distributor	Make	Auto-Lite			
	Model	IAT-4101-B	IAZ-4003-G	IAZ-4003-F	
	Spark advance data (at distributor shaft)	Centr. advance start (rpm)	300 - 500	300 - 400	
		Centr. advance max. deg. @ rpm	7°-9° at 1350	15°-17° at 1650	11°-13° at 1625
		Vacuum advance start (in. Hg.)	1° at 5.5" - 6.5" hg		
		Vac. adv. (max. deg. @ in. Hg.)	7°-9° at 14" hg	3°-5° at 8.5" hg	6°-8° at 11" hg
	Breaker gap (in.)	.020	.017		
	Cam angle (deg.)	39° ± 3°	26°-28°		
	Breaker arm tension (oz.)	17-20			
	Timing	C/S deg. @ rpm	2° BTC	4° BTC	
Mark location		Vibration Damper	Fan Drive Pulley		
Cylinder numbering system (see page 2)		---	Left Bank: 1-3-5-7 Right Bank: 2-4-6-8		
Firing order (see page 2)		1-5-3-6-2-4	1-8-4-3-6-5-7-2		
Spark plug	Make and model	Auto-Lite Resistor LS-140	Auto-Lite Resistor LS-165		
	Thread (mm)	14			
	Tightening torque (lb. ft.)	30-32			
	Gap	.035			
Cable	Conductor type	Stranded Copper			
	Insulation type	Rubber with Neoprene Jacket			
	Spark plug protector	Rubber Cap Integral with Spark Plug Lead Wire			

ELECTRICAL—SUPPRESSION

Description	Spark Plugs - 10,000 ohm Resistor (Integral) Distributor - 10,000 ohm Resistor (Integral)
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AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

ELECTRICAL—INSTRUMENTS AND SWITCHES

Speedometer	Make	Auto-Lite
	Trip odometer (yes, no)	No
Charge Indicator—type		Ammeter
Temperature Indicator—type		Electric, Magnetic
Oil pressure Indicator—type		Bourdon Tube
Fuel Indicator—type		Electric, Magnetic
Ignition switch	Identify positions in order and circuits controlled	Center Off 1st Position Clockwise All Circuits On 2nd Position Clockwise Starter Only 1st Position Counterclockwise Accessory Circuit Only
	Provision for illumination	Yes
	Location	Right of Steering Column
	Theft protection type	None
Main lighting switch	Identify positions and lights controlled	Left Position Off 1st Position Clockwise Instruments, Tail, Parking, and Ignition Lamps 2nd Position Clockwise Instruments, Head, Tail, and License Lamps
	Locations and lamps controlled	Rotary, Variable, left of steering column on instrument panel --all instrument lights integral manual in dome lamp. Right "A" and "B" post automatic switches. (a)
Other light switches		(c) (b)
Other switches	Locations and devices controlled	Windshield wiper switch, single speed, right of steering column on instrument panel. Heater motor switch and defroster motor switch left of steering column. Rotary variable type
Windshield wiper	Make	Auto-Lite or Redmond
	Type	Electric
	Vacuum booster provision	None
	Washer provision	None
Horn	Type	Vibrator, Sea Shell
	Number used	Two
	Amp draw (each)	15 Amp

- (a) Available on D-55-1, D-55-2, D-56-1, D-56-2.
- (b) Four automatics and integral manual in map lamp.
- (c) Lights located above junction of door and quarter window, both sides for Special Club Coupe.

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-4030.
Indicate accessories which are not standard equipment by an asterisk following the numbers.

Headlamp		2-2122	
Headlamp beam indicator		1-55	
Parking light	2-63	2-63	2-1154
Tail light		2-1154	
Stop light		2-1154	
Direction Indicator	Front	2-1154*	2-1154
	Rear	2-1154*	2-1154
	Tell-Tale	1-55 *	1-55
License plate light		2-63	
Instrument light		2-55	
Ignition lock light		1-51	
Map light		1-88 *	
Dome light		1-210	
Clock light		1-55 *	
Radio dial light		1-55 *	
Glove compartment light	1-55 *		1-55
Courtesy light		2-1130	
Trunk compartment light		1-87 *	
Other			
Speedometer		2-55	
Back-Up Lamp	2-1129*		2-1129
Under-Hood			

ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFE-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking light SFE-10 (a), Direction Indicator: same as (a).

Headlamp		25 C. B. (a)	
Headlamp beam indicator		Same as (a)	
Parking light		Same as (a)	
Tail light		10 C. B. (b)	
Stop light		10 C. B. (c)	
Direction Indicator		None	
License plate light		Same as (b)	
Instrument light		Same as (b)	
Ignition light		Same as (a)	
Map light		None	
Dome light		Same as (c)	
Clock		SFE-3	
Clock light		Same as (b)	
Radio		SFE-11	
Glove compartment light		Same as (c)	
Courtesy light		Same as (c)	
Trunk compartment light		Same as (c)	
Other			
Back-Up Lamp		10 C. B. (Same as Windshield Wiper)	

AMA Consolidated Specification Questionnaire

MAKE OF CAR	DODGE	MODEL YEAR	1955
MODEL	D-56-1	D-55-1, D-55-2	D-55-3

DRIVE UNITS—CLUTCH (PEDAL OPERATED)

Make		Borg & Beck or Auburn		Borg & Beck.	
Type (dry or wet plate)		Dry			
In combination with fluid coupling (yes, no)		No			
Semi-centrifugal (yes, no)		No			
Type pressure plate springs		Coil			
Total plate pressure (lb.)		(a)	1639		
No. of clutch driven discs		One			
Material		Molded, Woven, Asbestos			
Inside diameter		6			
Outside diameter		9-1/4	10		
Total eff. area (sq. in.)		77.8	100.5		
Thickness		.125 (b)	.125		
Number required		Two			
Engagement cushioning method		Springs, Flat, Crimped			
Clutch facing	Release bearing	Type		Ball	
		Method of lubrication		Sealed	
	Torsional damping	Method (springs, other)		Coil Springs	
		Frict. mat.		---	

DRIVE UNITS—TRANSMISSIONS

Conventional (std. or opt.)	Standard
Conventional with overdrive (std. or opt.)	Optional
Automatic (std. or opt.)	Optional - PowerFlite

DRIVE UNITS—CONVENTIONAL TRANSMISSION

Number of forward speeds		Three
Transmission ratios	In first	2.57
	In second	1.83
	In third	1.00
	In fourth	---
	In reverse	3.48
Constant mesh gears in 2nd (yes, no)		Yes
Spur gear used in (Indicate speeds)		None
Helical gears used in (Indicate speeds)		All Speeds
Synchronous meshing in 2nd and 3rd gears (yes, no)		Yes

- (a) Borg and Beck: Up to Cars, 1411; After Cars, 1389
 Auburn: 1412
 (b) Auburn, .115"

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

DRIVE UNITS—CONVENTIONAL TRANSMISSION (cont.)

Lubricant	Capacity (pt.)		2-3/4	
	Type recommended		Engine Oil	
	SAE viscosity number	Summer	SAE LOW	
		Winter	SAE LOW	
Extreme cold		SAE LOW		

DRIVE UNITS—CONVENTIONAL TRANSMISSION WITH OVERDRIVE

For transmission data see conventional transmission section

Overdrive	Type (planetary or other)		Planetary		
	If planetary, No. of pinions		Three		
	Manual lockout (yes, no)		Yes		
	Downshift accelerator control (yes, no)		Yes		
	Minimum cut-in speed		25	26	
	Gear ratio		0.7		
	Lubricant	Capacity (O.D. only)		3/4 pt	
		Separate filter (yes, no)		No	
		Type recommended		Engine Oil	
		SAE viscosity number	Summer	SAE LOW	
Winter			SAE LOW		
Ext. cold		SAE LOW			

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	PowerFlite									
Type (fluid coupling with gears, torque convertor with gears, other)	Torque Converter with Gears									
Manual selector positions, left to right (show symbols and define, e.g., N- Neutral)	<table style="display: inline-table; border: none;"> <tr> <td style="border: 1px solid black; padding: 2px;">R</td> <td rowspan="4" style="border: none; padding: 0 10px;">}</td> <td>Reverse</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">N</td> <td>Neutral</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">D</td> <td>Drive</td> </tr> <tr> <td style="border: 1px solid black; padding: 2px;">L</td> <td>Low</td> </tr> </table>	R	}	Reverse	N	Neutral	D	Drive	L	Low
R	}	Reverse								
N		Neutral								
D		Drive								
L		Low								
List gear ratios in each drive position (range)	<table style="border: none;"> <tr> <td>R - Reverse</td> <td style="text-align: right;">2.39</td> </tr> <tr> <td>N - Neutral</td> <td style="text-align: right;">---</td> </tr> <tr> <td>D - Drive</td> <td style="text-align: right;">1.72 and 1.00</td> </tr> <tr> <td>L - Low</td> <td style="text-align: right;">1.72</td> </tr> </table>	R - Reverse	2.39	N - Neutral	---	D - Drive	1.72 and 1.00	L - Low	1.72	
R - Reverse	2.39									
N - Neutral	---									
D - Drive	1.72 and 1.00									
L - Low	1.72									
Shifting within drive position range by accelerator control and speed limiting governor (yes, no)	No									
By governor—forced shift (yes, no)	Yes									
Downshift of gears in high range possible up to (mph)	55									

AMA Consolidated Specification Questionnaire

Page 14

MAKE OF CAR DODGE **MODEL YEAR** 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

DRIVE UNITS—AUTOMATIC TRANSMISSION (cont.)

Torque converter	Number of elements		Three
	Max. ratio at stall at engine rpm		2.6
	Mechanical lockup	Provided (yes, no)	None
		Speed range	---
		Releases at (speed range, mph)	---
	Type of cooling (forced air, oil cooler and type, other)		Air Cooled
Anti-creep device (yes, no)		No	
Lubricant	Capacity—refill (pt.)		20 pts
	Type recommended		Automatic Transmission Fluid, Type "A"
	Grade	Summer	---
		Winter	---
		Extreme cold	---

DRIVE UNITS—PROPELLER SHAFT

Number used		One	
Type (exposed, torque tube)		Exposed	
Outer diameter x length* x wall thickness	Conventional trans.	3 x 59.5 x .065	
	Overdrive trans.	3 x 59.5 x .065 3.5 x 59.5 x .065	
	Automatic trans.	3 x 59.5 x .065	
Intermediate bearing	Type (plain, anti-friction)	---	
	Lubri. (fitting, prepack)	---	
Universal joints	Make		---
	Number used		Two
	Type (ball and trunnion, cross, other)		Ball and Trunnion
	Bearing	Type (plain, anti-friction)	Anti-Friction
		Lubric. (fitting, prepack)	Prepack
Drive taken through (torque tube or arms, spring)		Rear Springs	
Torque taken through (torque tube or arms, springs)		Rear Springs	

*Centerline to centerline of joints or centerline of rear attachment point.

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

DRIVE UNITS—REAR AXLE

Type (semi-floating, other)		Semi-Floating		
Gear type (hypoid, other)		Hypoid		
Gear ratio and No. of teeth	Conventional trans.	3.9 (39-10)	3.73 (41-11)	
	Overdrive trans.	4.3 (43-10)	4.1 (41-10)	
	Automatic trans.	3.73 (41-11)	3.54 (39-11)	
Pinion adjustment (shim, other)		Solid Shim		
Pinion bearing adj. (shim, other)		Shims		
Lubricant	Capacity (pt.)	3.25		
	Type recommended	Multi-Purpose Hypoid Gear Lubricant		
	SAE viscosity number	Summer	SAE 90	
		Winter	SAE 90	
Extreme cold		SAE 80		

DRIVE UNITS—WHEELS

Type (disc, other)		Disc	
Rim (size and flange type)		15 x 4.5 K	15 x 5 K (a)
Attachment	Type (bolt or stud)	Stud	
	Circle diameter	4.5	
	Number and size	5, 1/2 - 20 Am Nat Thd	

DRIVE UNITS—TIRES

Size and ply rating	Standard	6.70 x 15 - 4 (b)	7.10 x 15 - 4 (b)
	Optional	7.10 x 15 - 4 (b)	7.60 x 15 - 4 (b)
Rev/mile at 30 mph		748	733
Inflation press. (cold)	Front	24	
	Rear	24	

BRAKES—SERVICE

Type		Hydraulic, Internal Expanding Drum	
Booster type		Available at Extra Cost	
Effective area (sq. in.)		158	173-1/2
Percent brake effectiveness—rear		40	
Drum	Diameter	Front	11
		Rear	11
	Type and material	Cast Iron	

- (a) Special on D-56 with 7.10 x 15.
- (b) Tubeless tires standard; tires with tubes are available as optional equipment at no extra cost.

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

BRAKES—SERVICE (cont.)

Brake lining	Bonded or riveted		Bonded		
	Primary	Material		Molded Asbestos	
		Size (length x width x thickness)	Front wheel	11.5 x 2 x .200	
			Rear wheel	11.5 x 2 x .200	
		Segments per shoe		One	
	Secondary	Material		Molded Asbestos	
		Size (length x width x thickness)	Front wheel	11.5 x 2 x .200	
			Rear wheel	8.8 x 2 x .200	
		Segments per shoe		One	
	Wheel cylinder bore	Front	1.12		
Rear		1.12			
Master cylinder bore		1.12			
Available pedal travel		7			
Line pressure at 100 lb. pedal load		817			
Shoe clearance adjustment		.006, Heel & Toe			

BRAKES—PARKING

Type of control		T-Handle, Multiple Pawl Ratchet	
Location of control		Under Instrument Panel, Left of Steering Column	
Operates on		Transmission Drive Shaft	
If separate from service brakes	Type (internal or external)	External (a)	
	Drum diameter	6 (a)	
	Lining size (length x width x thickness)	15.38 x 2 x .16 (a)	

FRAME

Type and description	Welded, Double-Channel Box Section Side Rails, Lateral Cross Members
----------------------	---

FRONT SUSPENSION

Type and description	Independent, Lateral Non-Parallel Control With Coil Springs
----------------------	--

(a) When PowerFlite is used, an internal type brake with 7" drum is used; lining size: 13.06 x 2 x .16.

AMA Consolidated Specification Questionnaire

Page 17
Rev. 8-53

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56-1 D-55-1, D-55-2 D-55-3

FRONT SUSPENSION (cont.)

Spring	Type	Coil	
	Material	Steel	
	Size (length x width x No. leaves or coil I.D.)	4 I.D.	
	Spring rate (lb. per in.)	415	445
	Rate at wheel (lb. per in.)	N/A	
	Normal load (lb. @ rated length)	Right 1400 at 11" Left 1475 at 11"	Right 1575 at 11" Left 1660 at 11"
	Manufacturer	Own	
Shock absorbers	Type (direct or lever)	Direct	
	Piston diameter	1	
Stabilizer	Type (link, linkless, frameless)	Linkless	
	Material	Steel	

STEERING

Type used (Standard or optional)	Mechanical	Standard		
	Power	Optional		
Wheel diameter		18		
Turning diameter	Outside front	Wall to wall (r. & l.)	43' 0"	
		Curb to curb (r. & l.)	42' 10" 42' 3"	
	Inside rear	Wall to wall (r. & l.)	23' 8"	
		Curb to curb (r. & l.)	24' 4"	

Inside wheel angle with outside wheel at 20°

Mechanical	Gear	Type		Worm and Three-Tooth Roller		
		Make		Gemmer		
		Ratios	Gear	18.2		
			Overall	N/A		
	No. wheel turns		4	5		
Power	Type		Coaxial			
	Make		Chrysler			
	Trade name		Full-Time Power Steering			
	Gear	Type		Rack and Sector and Recirculating Ball Nut		
		Ratios	Gear	16.2		
			Overall	N/A		
	Pump driven by		Generator			
	Overall torque ratio		N/A			
Number wheel turns		3.5				
Linkage	Type		Direct, Long and Short Tie Rods	Symmetrical Idler Arm; Equal Length Tie Rods		
	Location (front or rear of wheels)		Rear			
	Drag link (trans. or long)		None	Transverse		
Tie rods (one or two)		Two				

AMA Consolidated Specification Questionnaire

MAKE OF CAR	DODGE	MODEL YEAR	1955
MODEL	D-56-1	D-55-1, D-55-2	D-55-3

STEERING (cont.)

Kingpin	Inclination at camber (deg.)		5.5° at 0°
	Diameter		.795
	Bearings (type)	Upper	Roller
		Lower	Steel Backed Lead-Bronze
		Thrust	Ball
Wheel alignment (range and preferred)	Caster (deg.)		-2° to 0°, -2° Preferred with Manual Steering -0° Preferred with Power Steering (a)
	Camber (deg.)		1/4° ± 3/8° (b)
	Toe-in (outside tread-inches)		0 - 1/16, 0 Preferred
Steering knuckle type			Reverse Elliott
Wheel spindle	Diameter	Inner bearing	1.25
		Outer bearing	.75
	Thread size		3/4 - 16 Am Nat Thd
	Bearing type		Tapered Roller

REAR SUSPENSION

Type		Non-Parallel, Longitudinal Leaf		
Drive and torq. taken through (see page 14)		Rear Springs		
Type		Semi-Elliptic		
Material		Steel		
Size (length x width x No. leaves or coll I.D.)		52 x 2.5 x 5		
Spring rate (lb. per in.)		88	90	
Rate at wheel (lb. per in.)		N/A		
Spring	Normal load (lb. at rated length)		680 at -38 Opening 720 at -.38 Opening	
	Mounting insulation type			Rubber Bushing
If leaf	No. of leaves		4 5	
	Covers (yes, no)		No	
	Lubricated (yes, no)		No	
	Inserts	Type and size	3.5 x 2.5	
		Material	Wax Impregnated Fabric	
Shackle (comp. or tens.)		Compression		
Shock absorbers	Manufacturer		Own	
	Type (direct or lever)		Direct	
	Piston diameter		1	
Stabilizer	Type (link, linkless, frameless)		None	
	Material		---	
Track bar type			None	

- (a) Within these limits, it is recommended that the left side caster be between 0° and 3/4° more negative than the right side caster.
- (b) Preferred Setting: Left Side, + 1/2°
Right Side, 0°

AMA Consolidated Specification Questionnaire

Page 19
Rev. 8-53

MAKE OF CAR DODGE MODEL YEAR 1955

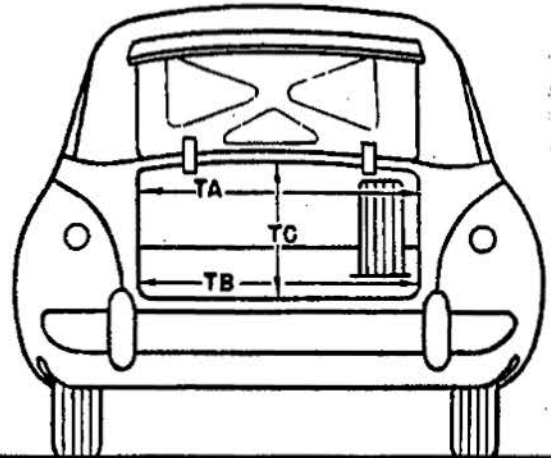
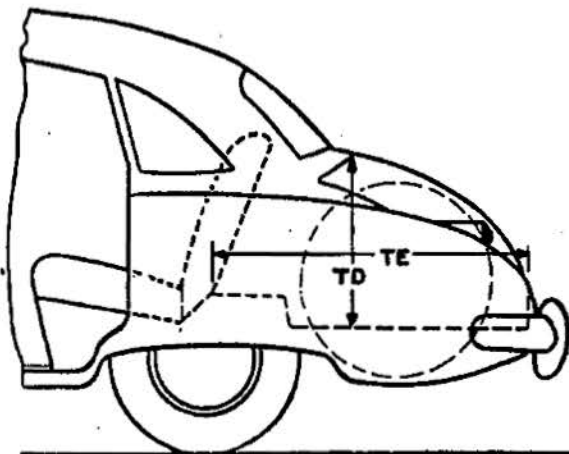
BODY—GENERAL DEFINITIONS

NOTE: Included in the dimension definitions listed on this and the following pages are those which have been proposed for adoption by the SAE. These are indicated by a number following the type of dimension, e.g., L 3. Additional dimensions have been added by the AMA Specifications Body Sub-Committee for inclusion in the Questionnaire. These are shown by an additional letter, e.g., HA. The dimensions are developed from the following basic points:

1. Front and rear seat "A" points are taken 5" forward of vertical tangent to seat back 15" from center of body.
2. Front seat is in the rear position.
3. Loaded position—5 passengers, front 300 lb., rear 450 lb., includes spare wheel, tire and tools, and full complement of gas, oil, water, etc. and tires to recommended pressure, etc.
4. C. L. (centerline).
5. D. L. O. (daylight opening, exposed glass dimension).
6. Ramp breakover angle (page 20-A) is the supplement of the included ramp angle (180° minus the included ramp angle) over which a car can pass without hanging up.

MODEL	D-56	D-55
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BODY—TRUNK OPENING DIMENSIONS



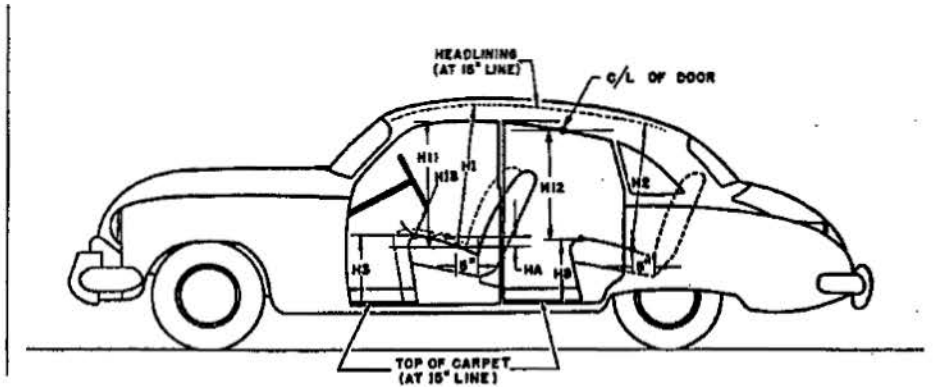
TA—Width across the top		58.0
TB—Width across the bottom		50.5
TC—Diagonal dimension at CL from top of opening to bottom		36.0
TD—Vertical height of opening (floor to top, inside edge of opening)		24.0
TE—Max. horizontal depth (forward from vertical projection of inside edge of opening)		55.0
Position of spare tire stowage	Right Hand Side - Inclined	
Method of holding lid open	Torsion Bar	

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56 D-55

BODY—HEIGHT DIMENSIONS—INTERIOR



H1. Front headroom—from "A" pt. to headlining at 8° back of vertical on 15" line. (For "A" pt. see note 1, page 19)	35.5
H2. Rear headroom—from "A" pt. to headlining at 8° back of vertical on 15" line.	34.9
H3. Front seat height to floor carpet on 15" line (front edge of cushion).	13.4
H8. Rear seat height to floor carpet on 15" line (front edge of cushion).	12.8
H11. Entrance—front—cushion "A" point to bottom windcard vertical.	29.0
H12. Entrance—rear—top of cushion to bottom windcard vertical at C/L of rear door.	27.3
H13. Steering wheel clearance to seat cushion taken on arc.	5.4
HA. Front seat vertical rise at "A" pt. (inches.)	1.1

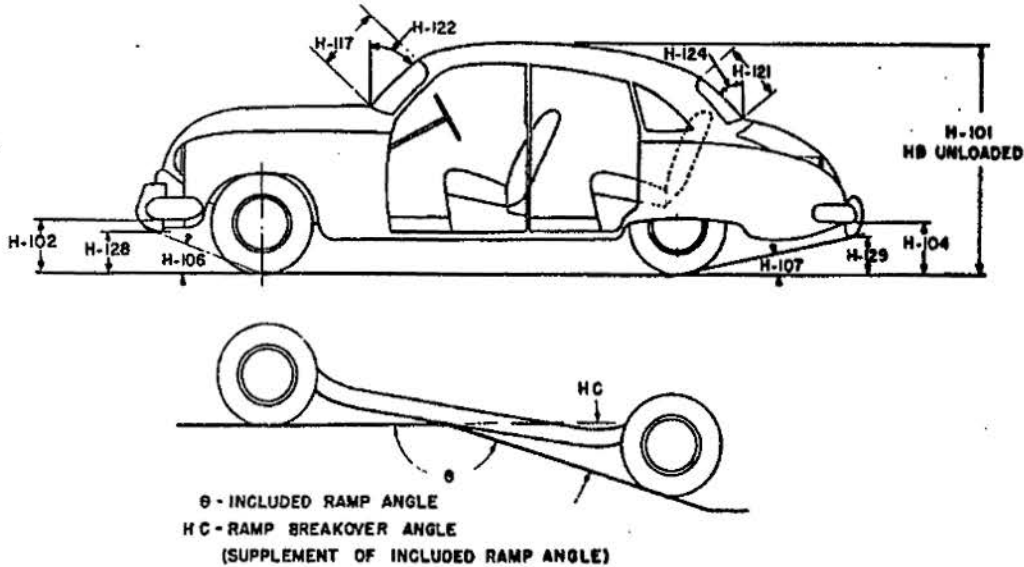
AMA Consolidated Specification Questionnaire

Page 20-A
Rev. 8-53

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56 D-55

BODY—HEIGHT DIMENSIONS—EXTERIOR



H101. Overall height.	60.3	60.6
HB. Overall height—unloaded.	62.4	62.6
H102. Front bumper bottom to ground at normal section.	12.1	12.4
H104. Rear bumper bottom to ground at normal section.	11.4	11.6
H106. Angle of approach—from the tire rolling radius to lowest point on front bumper or guard.		18°
H107. Angle of departure—from the tire rolling radius to lowest point on rear bumper or guard.		12°
HC. Ramp breakover angle.*		11°
H117. Windshield DLO-slant height.		16.5
H121. Backlight DLO*—Max., slant height.		18.8
H122. Windshield slope angle to vertical line on car axis.		45° 30'
H124. Backlight slope angle to vertical line on car axis.		52°
H128. Ground to bottom of front bumper guard.	10.8	11.0
H129. Ground to bottom of rear bumper guard.	10.5	10.8
HD. Min. road clearance (location and dimension).	5.0 at Oil Pan	5.0 at Converter Housing
HE. Min. road clearance at rear axle.	8.0	8.2

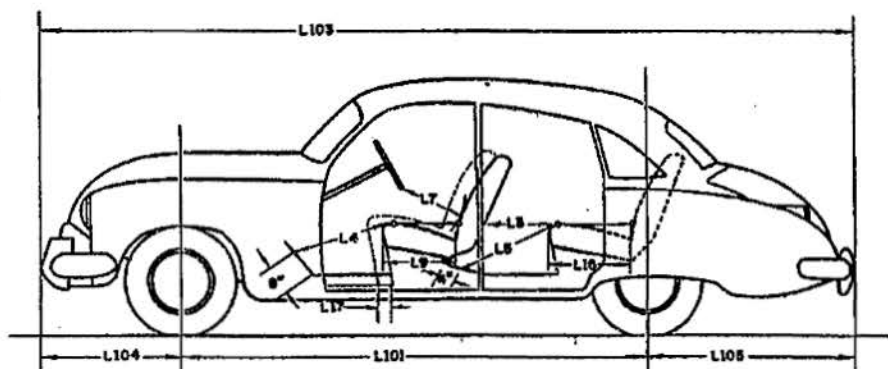
*See Notes, page 19.

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56 D-55

BODY—LENGTH DIMENSIONS



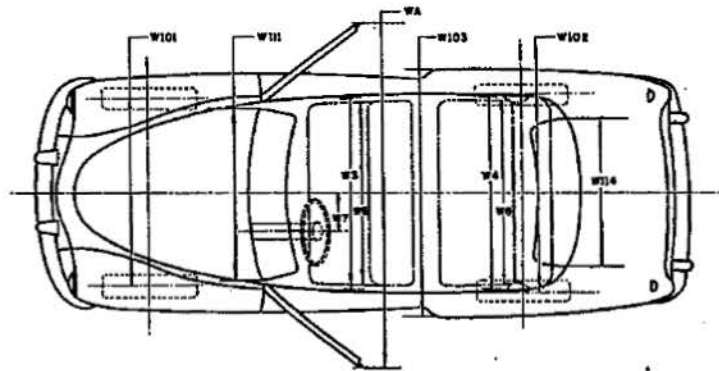
	L3. Rear compartment back of front seat back to rear seat back.	31.5
	L4. Leg room—front—diagonal—ball of foot to top of seat to front seat back—15" line.	44.5
	L5. Leg room—rear—diagonal—from ball of foot to top of rear seat cushion and to seat back.	45.0
Interior	L7. Steering wheel clearance to seat back taken on arc.	14.7
	L9. Front seat depth (front edge to vert. tan. to seat back on 15" line).	18.0
	L16. Depth of rear seat (front edge to seat back).	17.8
	L17. Total adjustment of front seat at floor.	5.0
	L101. Wheel base.	120
	L103. Overall length (bumper to bumper inc. guards).	212.1
Exterior	L104. Overhang—front including bumper guards.	39.3
	L105. Overhang—rear including bumper guards.	52.8

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL D-56 D-55

BODY—WIDTH DIMENSIONS



Interior	W3. Front shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	58.0
	W4. Rear shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	57.8
	W5. Front hip room, at top of seat 5" forward of vert. tan. to seat back.	62.5
	W6. Rear hip room, at top of seat 5" forward of vert. tan. to seat back.	62.8
	W7. Steering wheel center to center of body.	15.0
	Exterior	W101. Front tread at ground.
W102. Rear tread at ground.		59.1
W103. Max. overail width of car including bumpers or mouldings.		74.5
WA. Max. overall width of car with doors open.		151.4
W111. Windshield DLO, max. width.		59.5
W114. Back window DLO, max. width.		58.5

AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1955

MODEL	D-56-1	D-55-1	D-55-2	D-55-3
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BODY—MISCELLANEOUS INFORMATION

Doors hinged (front, rear)	Front	Front
	Rear	Front
Type of finish (lacquer, enamel)		Synthetic Enamel
Hood opening (front, side, semi-full, full, half)		Front, Full
Hood counterbalanced (yes, no)		Yes
Hood release control (internal, external)		External
Vent window control method (crank, friction, pivot)		Pivot
Windshield (one piece, two piece, curved, flat)		One Piece, Curved
Rear window type (one piece, two piece, three piece, curved, flat)		One Piece, Curved
Windshield glass area		1063
Backlight glass area		1134
Total glass area		3452

BODY—TYPES AND STYLE NAMES

Body type, number of passengers, and style names (use letter code shown below followed by passenger capacity and style name e.g., N-6 Ranchwagon)

	G-6 Four-Door Sedan	
	D-6 Club Sedan	L-6 Convertible
	J-6 Lancer	J-6 Royal Lancer
	N-6 Suburban	
	P-6 Sierra (2-Seat)	
	P-8 Sierra (3-Seat)	

Body type code

- A—Coupe—2 door flatback
- B—Coupe—2 door notchback
- C—Sedan—2 door flatback
- D—Sedan—2 door notchback
- E—Sedan—4 door flatback (4 windows)
- F—Sedan—4 door flatback (6 windows)
- G—Sedan—4 door notchback (4 windows)
- H—Sedan—4 door notchback (6 windows)
- J—Hardtop—2 door
- K—Hardtop—4 door

- L—Convertible—2 door
- M—Convertible—4 door
- N—Station wagon—2 door
- P—Station wagon—4 door
- Q—Combined passenger and utility—2 door
- R—Combined passenger and utility—4 door
- S—Sedan delivery
- T—Limousine

INDEX

SUBJECT	PAGE	SUBJECT	PAGE
Battery.....	8	Kingpin.....	18
Belts, drive.....	7	Lamp bulbs.....	11
Body		Linings—clutch, brake.....	12, 16
General Body Information.....	19, 23	Lubrication.....	5, 6, 13, 14, 15
Height dimensions.....	20	Muffler.....	6
Length dimensions.....	21	Overdrive.....	13
Overall dimensions.....	1	Piston pins.....	3
Trunk opening dimensions.....	19	Pistons.....	2
Width dimensions.....	22	Propeller shaft.....	14
Types.....	23	Radiator, radiator hoses.....	7
Brakes		Rear axle.....	1, 15
Parking.....	16	Rims.....	15
Service.....	15, 16	Rings.....	3
Camber.....	18	Shock absorbers	
Camshaft.....	4	Front.....	17
Capacities		Rear.....	18
Cooling system.....	7	Spark plugs.....	9
Fuel tank.....	6	Springs	
Lubricants		Front.....	17
Crankcase.....	6	Rear.....	18
Overdrive.....	13	Valve.....	5
Transmissions.....	13, 14	Stabilizer	
Rear axle.....	15	Front.....	17
Carburetor.....	6	Rear.....	18
Caster.....	18	Valve.....	5
Choke, automatic.....	6	Starting motor.....	8
Circuit breakers.....	11	Steering.....	1, 17, 18
Clutch (pedal operated).....	12	Suppression.....	9
Coil, ignition.....	9	Suspension:	
Connecting rods.....	3	Front.....	16, 17
Cooling system.....	7	Rear.....	18
Crankshaft.....	3, 4	Switches.....	10
Cylinders, cylinder head.....	2	Tailpipe.....	6
Distributor.....	9	Timing, engine.....	4, 5, 9
Electrical System.....	8, 9, 10, 11	Tires.....	1, 15
Engine		Toe-in.....	18
Bore and stroke, displacement.....	1, 2	Torque converter.....	14
Compression ratio.....	1, 2	Torque, maximum.....	1, 2
Firing order, cylinder numbering.....	2, 9	Transmission	
General information.....	1, 2	Automatic.....	13, 14
Lubrication.....	5, 6	Conventional.....	12, 13
Type.....	1, 2	Conventional with overdrive.....	13
Exhaust system.....	6	Ratios.....	12
Fan.....	7	Types.....	1, 12, 13
Frame.....	16	Tread.....	1, 22
Fuel.....	6	Turning diameter.....	1, 17
Fuel pump.....	6	Universal joints.....	14
Fuel system.....	6	Valves, intake and exhaust.....	4, 5
Fuses.....	11	Voltage regulator.....	8
Generator.....	8	Water pump.....	7
Horns.....	10	Weight, shipping.....	1
Horsepower		Wheel alignment.....	18
Maximum brake.....	1, 2	Wheelbase.....	1, 21
Taxable.....	2	Wheels.....	15
Ignition system.....	9	Wheel spindle.....	18
Instruments.....	10	Windshield wiper.....	10