

# AUTOMOBILE MANUFACTURERS ASSOCIATION CONSOLIDATED SPECIFICATION QUESTIONNAIRE

|                     |  |                         |               |
|---------------------|--|-------------------------|---------------|
| <b>MAKE OF CAR:</b> | DODGE  | <b>MODEL NAME</b>       | <b>SYMBOL</b> |
| <b>COMPANY:</b>     | DODGE DIVISION<br>CHRYSLER CORPORATION<br>DETROIT 31, MICHIGAN | Coronet - 6 Cyl. -      | D-72-1        |
|                     |  | Coronet - 8 Cyl. -      | D-72-2        |
|                     |  | Coronet - 8 Cyl. -      | D-66-1        |
|                     |  | Coronet - 8 Cyl. -      | D-66-2        |
| <b>MODEL YEAR:</b>  | 1957   | Royal - 8 Cyl. -        | D-67-1        |
| <b>DATE</b>         | SEPT. 30, 1956 (X)   | Custom Royal - 8 Cyl. - | D-67-2        |
|                     |  | Suburban - 8 Cyl. -     | D-70, D-71    |

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- NOTES: 1. The specifications set forth herein are those in effect at the date of compilation and are subject to change without notice.  
 2. All specifications are standard for the models under which they are listed unless otherwise indicated.  
 3. All dimensions are nominal engineering dimensions unless otherwise indicated.  
 4. Unless otherwise indicated, specifications apply to 5 or 6 passenger, 4-door sedan or equivalent.

## GENERAL SPECIFICATIONS

| Model   | D-72-1                       | D-72-2 | D-66-1 | D-66-2 | D-67-1 | D-67-2 | D-70 | D-71            |             |                   |             |             |
|---|------------------------------|--------|--------|--------|--------|--------|------|-----------------|-------------|-------------------|-------------|-------------|
| Wheelbase   |                              |        |        |        |        |        |      | 122             |             |                   |             |             |
| Tread   | Front                        |        |        |        |        |        |      | 60.9            |             |                   |             |             |
|   | Rear                         |        |        |        |        |        |      | 59.7            |             |                   |             |             |
| Maximum Overall Dimensions                                | Length (L-103)               |        |        |        |        |        |      | 212.2           |             |                   |             |             |
|   | Width (W-103)                |        |        |        |        |        |      | 77.9            |             |                   |             |             |
|   | Height (H-101)               |        |        |        |        |        |      | 56.6            | 56.8        | 57.3              |             |             |
| Steering ratio—overall                                    |                              |        |        |        |        |        |      | 26.8            |             |                   |             |             |
| Turning diameter (curb to curb)                           | (X)                          |        |        |        |        |        |      | 43' 7"          |             |                   |             |             |
| Shipping weight*  | (X)                          |        |        |        |        |        |      | 3470            | 3620        | 3690              | N/A         |             |
| Transmission—<br>(Specify standard, optional, not avail.) | Conventional                 |        |        |        |        |        |      | Standard        |             |                   |             |             |
|   | Overdrive                    |        |        |        |        |        |      | N/A             |             |                   |             |             |
|   | Automatic                    |        |        |        |        |        |      | Optional        |             |                   |             |             |
| Axle ratio  | Conventional                 |        |        |        |        |        |      | 3.90            | 3.73        | ( 3.91            |             |             |
|   | Overdrive                    |        |        |        |        |        |      | N/A             |             |                   |             |             |
|   | Automatic (X)                |        |        |        |        |        |      | 3.73            | (a)         |                   | 3.18        | 3.36        |
| Tire size   |                              |        |        |        |        |        |      | 7.50 x 14       |             | 8.00 x 14         |             |             |
|   | Type                         |        |        |        |        |        |      | In-Line         |             | 90° V             |             |             |
| Engine  | No. of cylinders             |        |        |        |        |        |      | 6               |             | 8                 |             |             |
|   | Valve arrangement            |        |        |        |        |        |      | "L" Head        |             | Overhead, Lateral |             |             |
|   | Bore and stroke              |        |        |        |        |        |      | 3.25 x 4.63     |             | 3.69 x 3.80       |             |             |
|   | Piston displacement, cu. in. |        |        |        |        |        |      | 230             |             | 325               |             |             |
|   | Standard compression ratio   |        |        |        |        |        |      | 8.0             |             | 8.5               |             |             |
|   | Maximum bhp at engine rpm    |        |        |        |        |        |      | (X) 138 at 4000 | 245 at 4400 |                   | 260 at 4400 | 245 at 4400 |
|   | Maximum torque at rpm        |        |        |        |        |        |      | (X) 208 at 1600 | 320 at 2400 |                   | 335 at 2800 | 320 at 2400 |

\*Standard car weight, not including gas and water. (X) REVISED: 12-15-56

(a) PowerLite - 3.36; TorqueLite - 3.18

# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

|              |      |              |        |            |
|--------------|------|--------------|--------|------------|
| <b>MODEL</b> | D-72 | D-66, D-67-1 | D-67-2 | D-70, D-71 |
|--------------|------|--------------|--------|------------|

## ENGINE—GENERAL

|   |                                       |                       |                               |             |             |  |
|---|---------------------------------------|-----------------------|-------------------------------|-------------|-------------|--|
| Type  | V, In-line, other                     | In-Line               | V                             |             |             |  |
|   | Angle of V                            | --                    | 90°                           |             |             |  |
| No. of cylinders                                |                                       | 6                     | 8                             |             |             |  |
| Valve arrangement                               |                                       | "I" Head              | Overhead, Lateral             |             |             |  |
| Bore and stroke                                 |                                       | 3.25 x 4.63           | 3.69 x 3.80                   |             |             |  |
| Piston displacement, cu. in.                    |                                       | 230                   | 325                           |             |             |  |
| Numbering system (front to rear)                | L. Bank                               | --                    | 1 - 3 - 5 - 7                 |             |             |  |
|   | R. Bank                               | --                    | 2 - 4 - 6 - 8                 |             |             |  |
| Firing order                                    |                                       | 1 - 5 - 3 - 6 - 2 - 4 | 1 - 8 - 4 - 3 - 6 - 5 - 7 - 2 |             |             |  |
| Compression ratio                               | Standard Head                         | 8.0                   | 8.5                           |             |             |  |
|   | Optional Head                         |                       | --                            |             |             |  |
| Cylinders                                       | Head                                  | Standard              | Cast Iron                     |             |             |  |
|   | Material                              | Optional              | --                            |             |             |  |
|   | Sleeve—Wet, dry, other, none          |                       | None                          |             |             |  |
| Number of mounting points                       | Front                                 |                       | Two                           |             |             |  |
|   | Rear                                  |                       | One                           |             |             |  |
| Taxable horsepower                              | (Dia. <sup>2</sup> x No. Cyl.)<br>2.5 | 25.4                  | 43.6 (X)                      |             |             |  |
| Advertised max. brake horsepower at engine RPM* | Standard head (X)                     | 138 at 4000           | 245 at 4400                   | 260 at 4400 | 245 at 4400 |  |
|   | Optional head                         |                       | --                            |             |             |  |
|   | With fuel (Octane and method)         | Standard Head         | 87 Motor, 98 Research         |             |             |  |
|   |                                       | Optional Head         | --                            |             |             |  |
| Max. torque (lb. ft. @ RPM)                     | Standard head (X)                     | 208 at 1600           | 320 at 2400                   | 335 at 2800 | 320 at 2400 |  |
|   | Optional head                         |                       | --                            |             |             |  |
| Recommended idle speed (neutral)                |                                       |                       | 450 - 500                     |             |             |  |

## ENGINE—PISTONS

|                          |   |        |  |      |
|--------------------------|---|--------|--|------|
| Material                 | Aluminum Alloy                          |        |  |      |
| Description and finish   | U-Slot, Elliptically Turned, Tin-Plated |        | Slipper Type, Thermally Controlled by Steel Strut, Elliptically Turned, Tin-Plated |      |
| Weight (piston only) oz. | 15.8                                    |        | 18.6   |      |
| Clearance                | Top land                                | .030   |  | .032 |
|                          | Skirt                                   | Top    | --   |      |
|                          |   | Bottom | .0007  |      |
| Ring groove depth        | No. 1 ring                              | .17    |  | .19  |
|                          | No. 2 ring                              | .17    |  | .19  |
|                          | No. 3 ring                              | .17    |  | .19  |
|                          | No. 4 ring                              | .17    |  | --   |

\*Corrected as defined by SAE Engine Test Code, with the following standard power consuming accessories: Generator, Water Pump, Manifold, Fuel Pump (Manifold Heat Off and Manual Spark Advance used).

(X) REVISED: 12-15-56.

# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72 D-66, D-67, D-70, D-71

## ENGINE—RINGS

|                            |                        |                           |                 |
|----------------------------|------------------------|---------------------------|-----------------|
| Type (top to bottom)       | No. 1 oil or comp.     |                           | Compression     |
|                            | No. 2 oil or comp.     |                           | Compression     |
|                            | No. 3 oil or comp.     |                           | Oil             |
|                            | No. 4 oil or comp.     | Oil                       | ---             |
| No. rings above piston pin | Four                   |                           | Three           |
| Compression                | Material               | Piston Ring Iron          |                 |
|                            | Coating                | #1 - Chromium<br>#2 - Tin | Tin             |
|                            | Width                  | .093                      | .078            |
|                            | Gap                    | .010 - .020               |                 |
|                            | Maximum wall thickness | .16                       | .18             |
| Oil                        | Material               | Piston Ring Iron          |                 |
|                            | Coating                | None                      |                 |
|                            | Width                  | .155                      | .186            |
|                            | Gap                    | .010 - .020               | .010 - .020 (a) |
|                            | Maximum wall thickness | .15                       | .14             |
| Location of expanders      | None                   |                           | Oil Ring        |

## ENGINE—PISTON PINS

|                            |  |                           |                 |
|----------------------------|--|---------------------------|-----------------|
| Material                   | High Manganese Steel                     |                           |                 |
| Length                     | 2.75                                     | 3.07                      |                 |
| Diameter                   | .859                                     | .922                      |                 |
| Type                       | Locked in rod, in piston, floating, etc. | Floating                  |                 |
|                            | Bushing                                  | Rod                       |                 |
|                            |  | In rod or piston Material | Bronze on Steel |
| Clearance                  | In piston                                | .0000 - .0005             |                 |
|                            | In rod                                   | .0001 - .0002             | .0001 - .0004   |
| Direction offset in piston | None                                     | .06 - Right               |                 |

## ENGINE—CONNECTING RODS

Material High Manganese Forging Steel

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957

**MODEL** D-72 D-66, D-67, D-70, D-71

## ENGINE—CRANKSHAFT (cont.)

|  |   |                           |                                |             |
|--|---|---------------------------|--------------------------------|-------------|
| Vibration damper type                    |   | Rubber - Dynamic          | None                           |             |
| End thrust taken by bearing (No.)        |   | #4 - Rear                 | #3 - Center                    |             |
| Crankshaft end play                      |   | .003 - .007               | .002 - .007                    |             |
| Main bearing                             | Material                                  | Tin Base Babbitt on Steel | Lead Base Babbitt on Steel (a) |             |
|  | Type (cast-in or removable)               | Removable, Precision      |                                |             |
|  | Clearance                                 | .0005 - .0015             |                                |             |
|  | Journal dia. and bearing effective length | No. 1                     | 2.50 x 1.09                    | 2.50 x .73  |
|  |   | No. 2                     | 2.50 x .89                     | 2.50 x .73  |
|  |   | No. 3                     | 2.50 x .89                     | 2.50 x .72  |
|  |   | No. 4                     | 2.50 x 1.43                    | 2.50 x .73  |
|  |   | No. 5                     |                                | 2.50 x 1.19 |
| No. 6                                    |   | ---                       |                                |             |
| No. 7                                    |   | ---                       |                                |             |
| Direction offset from cyl. bore          |   | Right                     | None                           |             |
| Connecting rod crankpin journal diameter |   | 2.06                      | 2.25                           |             |

## ENGINE—CAMSHAFT

|               |                                      |  |                            |               |
|---------------|--------------------------------------|--|----------------------------|---------------|
| Material      |                                      | Special Cast Iron with Cams, Distributor and Oil Pump Drive Gear Cast Integrally |                            |               |
| Bearings      | Material                             | (b)  | Lead Base Babbitt on Steel |               |
|               | Number                               | Four   | Five                       |               |
| Type of drive | Gear or chain                        |  | Chain                      |               |
|               | Crankshaft gear or sprocket material |  | High Manganese Steel       |               |
|               | Camshaft gear or sprocket material   |  | Cast Iron                  |               |
|               | Timing chain                         | Make   |                            | Morse, Silent |
|               |                                      | No. of links   | 48                         | 68            |
|               |                                      | Width  | 1.02                       | 1.12          |
| Pitch         |                                      | .50  | .375                       |               |

## ENGINE—VALVE SYSTEM

|  |         |                  |                              |
|--|---------|------------------|------------------------------|
| Hydraulic lifters (yes, no)                            |         | No               | Yes                          |
| Special provision for valve rotation (intake, exhaust) |         | --               | Low Friction Lock on Exhaust |
| Rocker ratio   |         | --               | 1.50 to 1                    |
| Operating tappet clearance (indicate hot or cold)      | Intake  | .010 Hot         | 0                            |
|  | Exhaust | .010 Hot         | 0                            |
| Tappet clearance for timing                            | Intake  | .014             | Valve Train Solid            |
|  | Exhaust | .014             | Valve Train Solid            |
| Timing marks on fly-wheel, damper, other               |         | Vibration Damper | Fan Drive Pulley             |

(a) Main Bearing #3 is Tin Base Babbitt on Steel.

(b) #1, #2, #3 - Lead Base Babbitt on Steel; #4 - Cast Iron.

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MODEL D-72 D-66, D-67, D-70, D-71

## ENGINE—VALVE SYSTEM (cont.)

|        |         |               |        |        |
|--------|---------|---------------|--------|--------|
| Timing | Intake  | Opens (°BTC)  | 12 BTC | 10 BTC |
|        |         | Closes (°ABC) | 44 ABC | 58 ABC |
|        | Exhaust | Opens (°BBC)  | 50 BBC | 56 BBC |
|        |         | Closes (°ATC) | 6 ATC  | 16 ATC |

|        |                                      |                             |                        |             |
|--------|--------------------------------------|-----------------------------|------------------------|-------------|
| Intake | Material                             |                             | Silicon Chromium Steel |             |
|        | Overall length                       |                             | 4.84                   | 4.31        |
|        | Actual overall head dia.             |                             | 1.53                   | 1.84        |
|        | Angle of seat                        |                             | 45°                    |             |
|        | Seat insert material                 |                             | ---                    |             |
|        | Stem diameter                        |                             | .34                    | .37         |
|        | Stem to guide clearance              |                             | .002                   |             |
|        | Lift                                 |                             | .365 (X)               | .389        |
|        | Outer spring<br>press. and<br>length | Valve closed<br>(lb. @ in.) | 42 at 1.75             | 72 at 1.69  |
|        |                                      | Valve open<br>(lb. @ in.)   | 115 at 1.38            | 166 at 1.31 |
|        | Inner spring<br>press. and<br>length | Valve closed<br>(lb. @ in.) | ---                    |             |
|        |                                      | Valve open<br>(lb. @ in.)   | ---                    |             |

|         |                                      |                             |                           |             |
|---------|--------------------------------------|-----------------------------|---------------------------|-------------|
| Exhaust | Material                             |                             | XCR Chromium Nickel Steel |             |
|         | Overall length                       |                             | 4.89                      | 4.31        |
|         | Actual overall head dia.             |                             | 1.41                      | 1.47        |
|         | Angle of seat                        |                             | 45°                       |             |
|         | Seat insert material                 |                             | Alloy Iron                |             |
|         | Stem diameter                        |                             | .34                       | .37         |
|         | Stem to guide clearance              |                             | .004                      |             |
|         | Lift                                 |                             | .365 (X)                  | .389        |
|         | Outer spring<br>press. and<br>length | Valve closed<br>(lb. @ in.) | 42 at 1.75                | 72 at 1.69  |
|         |                                      | Valve open<br>(lb. @ in.)   | 115 at 1.38               | 166 at 1.31 |
|         | Inner spring<br>press. and<br>length | Valve closed<br>(lb. @ in.) | ---                       |             |
|         |                                      | Valve open<br>(lb. @ in.)   | ---                       |             |

## ENGINE—LUBRICATION SYSTEM

|  |                      |                   |          |
|--|----------------------|-------------------|----------|
| Type of<br>lubrication<br>(splash,<br>pressure,<br>nozzle) | Main bearings        | Pressure          |          |
|  | Connecting rods      | Pressure          |          |
|  | Piston pins          | Metered Jet Spray |          |
|  | Camshaft bearings    | Pressure          |          |
|  | Tappets              | Jet Spray         | Pressure |
|  | Timing gear or chain | Metered Flow      |          |
|  | Cylinder walls       | Metered Jet Spray |          |

(X) REVISED: 12-15-56.

# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

|       |      |              |            |        |
|-------|------|--------------|------------|--------|
| MODEL | D-72 | D-66, D-67-1 | D-70, D-71 | D-67-2 |
|-------|------|--------------|------------|--------|

## ENGINE—LUBRICATION SYSTEM (cont.)

|   |   |                                   |  |
|---|---|-----------------------------------|--|
| Oil pump type   | Rotary  |                                   |  |
| Normal oil pressure (lb. @ rpm)                             | 40 to 45 at 1500  | 50 to 65 at 1500                  |  |
| Oil pressure gage type (electric or mechanical)             | Mechanical  |                                   |  |
| Type oil intake (floating, stationary)                      | Stationary  |                                   |  |
| Oil filter type (full flow, partial flow)                   | By-Pass Type<br>Replaceable Element   | Shunt Type<br>Replaceable Element |  |
| Capacity of crankcase, less filter—refill (qt.)             | Five  |                                   |  |
| Oil grade recommended (SAE viscosity and temperature range) | Not Lower than +32° F. - SAE 30<br>As Low as +10° F. - SAE 20W<br>As Low as -10° F. - SAE 10W<br>Below -10° F. - SAE 5W |                                   |  |
| Oil type recommended  | Per A. P. I. Classification   |                                   |  |

## ENGINE—FUEL SYSTEM

| Recommended      | Standard head   | Regular  | Premium   |
|------------------|---|--|---|
| Fuel             | <del>Standard</del> Power Pkg.  | Premium  | ---   |
| Fuel Tank        | Capacity (gals.)<br>Filler Location   | 20<br>Left Rear Fender   | 22<br>20  |
| Fuel Filter      | Type<br>Location  | Plastic<br>Fuel Tank   | Plastic and Ceramic<br>Fuel Tank and Carburetor |
| Fuel pump        | Type (elec. or mech.)<br>Location<br>Pressure range<br>Vacuum booster (std., optl., none) | Mechanical<br>Right Front of Engine<br>4 - 6      6 to 7<br>None |   |
| Carburetor       | Make  | Stromberg  | Stromberg (a)<br>Carter                         |
|                  | Model number  | WW3 -159 (b)   | WW3 - 149 (a) (c)<br>WCFB-2532S                 |
|                  | Number used   | One  |   |
|                  | Type  | Downdraft  |   |
|                  | Intake manifold heat control (manual, auto., none)  | Automatic  |   |
|                  | Automatic choke type (integral, other)  | Integral   | Remote in Manifold Crossover                    |
| Air cleaner type | Standard<br>Optional  | Paper Element<br>---   |   |

## ENGINE—EXHAUST SYSTEM

|  |              |                           |        |
|--|--------------|---------------------------|--------|
| Type (single, single with cross-over, dual, other) | Single       | Single with Crossover (a) | Dual   |
| Muffler type (rev. flow, str. thru, sep.resonator) | Reverse Flow |                           |        |
| Exhaust pipe dia.                                  | Branch       | 1-7/8"                    | 1-7/8" |
|  | Main         | 2"                        | 1-7/8" |
| Tail pipe diameter                                 | 1-3/4"       | 2"                        | 1-3/4" |

- (a) With Power Package - Carter 4-Bbl Carburetor, Model WCFB 2532S and Dual Exhaust.
- (b) With Automatic Transmission - WW3-160.
- (c) With Automatic Transmission - WW3-150.

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957

**MODEL** D-72 D-66, D-67, D-70, B-71

## ENGINE—COOLING SYSTEM

|   |                                     |                                    |                         |
|---|-------------------------------------|------------------------------------|-------------------------|
| Type (pressure system, atmospheric, other)      |                                     | Pressure-Vent                      |                         |
| Radiator cap relief valve press.                |                                     | 14 psi                             |                         |
| Circulation thermostat                          | Type (choke, bypass)                | Pellet                             |                         |
|   | Starts to open at                   | 157-162                            |                         |
| Water pump                                      | Type (centrifugal, other)           | Centrifugal                        |                         |
|   | Number of pumps                     | One                                |                         |
|   | Drive (V-belt, other)               | V-Belt                             |                         |
|   | Bearing type                        | Sealed Ball Bearing                |                         |
| By-pass recirculation type (internal, external) |                                     | Internal                           |                         |
| Radiator core type (cellular, tube and fin)     |                                     | Cellular Tubular or Fin and Tube   |                         |
| Cooling system capacity                         | With heater (qt.)                   | 14                                 | 21                      |
|   | Without heater (qt.)                | 13                                 | 20                      |
| Water jackets full length of cylinder (yes, no) |                                     | Yes                                |                         |
| Water all around cylinder (yes, no)             |                                     | No                                 | Yes                     |
| Radiator hose                                   | Lower                               | Number and type (molded, straight) | One, Molded             |
|   |                                     | Inside diameter and length         | 1.5                     |
|   | Upper                               | Number and type (molded, straight) | One, Molded             |
|   |                                     | Inside diameter and length         | 1.5                     |
|   | By-pass                             | Number and type (molded, straight) | None                    |
|   |                                     | Inside diameter and length         | --                      |
| Drive belts                                     | Fan                                 | Number used                        | One (a)                 |
|   |                                     | Angle of V                         | 36° 30'                 |
|   |                                     | Outside length                     | 40.0 (b)      57.38 (b) |
|   |                                     | Width                              | .380                    |
|   | Generator                           | Angle of V                         | 36° 30'                 |
|   |                                     | Outside length                     | 40.0 (b)      57.38 (b) |
| Fan   | Number of blades and spacing        | Four, 76° - 104° (c)               |                         |
|   | Diameter                            | 17 in. (square tip)                | 18 in. (curved tip)     |
|   | Ratio—fan to crankshaft revolutions | .95                                |                         |
|   | Bearing type                        | See Water Pump                     |                         |

- (a) Total of two belts with Power Steering; three belts with Air Conditioning; four belts with Power Steering and Air Conditioning.
- (b) One belt used for fan and generator drive.
- (c) With Air Conditioning: Six, 45° - 75° - 60°.

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MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72 D-66, D-67, D-70, D-71

## ELECTRICAL—SUPPLY SYSTEM

|  |  |   |
|--|--|---|
| Battery  | Make and Model <u>Auto-Lite 11-HS-50 or Willard HO-11-50</u> <u>Gould 11-OE-53</u> |   |
|  | Voltage Rtg. & Plates/cell <u>12 V, 9</u>  |   |
|  | SAE Designation & Amp Hr. Rtg. <u>None, 50</u> <u>None, 53</u>                     |   |
|  | Location <u>Under Hood, Left Side</u>  |   |
| Terminal grounded <u>Negative</u>                          |  |   |
| Generator  | Make <u>Auto-Lite</u>  |   |
|  | Model <u>GJC-7012-A</u>  |   |
|  | Type <u>Shunt Wound</u>  |   |
| Ratio—Gen. to Cr/s rev. <u>2.12</u> <u>2.0 (a)</u>         |  |   |
| Regulator  | Make <u>Auto-Lite</u>  |   |
|  | Model <u>VRX-6201-A</u>  |   |
|  | Type <u>Current and Voltage Control</u>  |   |
|  | Cutout relay   | Closing voltage @ generator rpm <u>13.0 - 13.8 at 1300</u>  |
|  |  | Reverse current to open <u>Contact open at 0-6 amp. discharge at 8.2 - 9.3 volts after 10 amp. charge</u> |
|  | Regulated  | Voltage <u>14.28 - 14.88</u>  |
|  |  | Current <u>30 - 40</u>  |
| Min. Gen. rpm required <u>1300 Cut-In; 2300 Max. (Hot)</u> |  |   |
| Voltage test conditions                                    | Temperature <u>70° F.</u>  |   |
|  | Load <u>Run 15 min. at 7.0 amp. - Voltage Regulator Check</u>                      |   |
|  | Other <u>Additional 15 min. at rated output - Current Regulator Check</u>          |   |

## ELECTRICAL—STARTING SYSTEM

|  |   |  |
|--|---|--|
| Starting motor   | Make <u>Auto-Lite</u>   |  |
|  | Model <u>MDM 600L (b)</u> <u>MDL 6003</u>   |  |
|  | Rotation (drive and view) <u>Clockwise</u>  |  |
|  | Engine cranking speed <u>35 rpm (Cold), 150 rpm (Hot)</u>   |  |
|  | Test conditions <u>Cold - SAE 5W at -20° F.</u><br><u>Hot - SAE 30 with completely warmed engine</u>                        |  |
|  | Lock test   | Amps <u>210 (d)</u> <u>225</u>         |
|  |   | Volts <u>4 (d)</u> <u>4</u>            |
|  |   | Torque (lb. ft.) <u>5 (d)</u> <u>6</u> |
|  | No load test  | Amps <u>50 (e)</u> <u>60</u>           |
|  |   | Volts <u>11 (e)</u> <u>11</u>          |
| RPM (min.) <u>3600 (e)</u> <u>3400</u>                 |   |  |
| Switch (solenoid, manual) <u>Bendix (Anti-Kickout)</u> |   |  |
| Motor control  | Starting procedure <u>Depress accelerator pedal about one-third and turn ignition key beyond "Ignition On" Position</u> (c) |  |

- (a) With Air Conditioning - 2.12  
 (b) With PowerFlite transmission - MDL-6004.  
 (c) On D-66, D-67, D-70, and D-71 models equipped with TorqueFlite, depress accelerator pedal about one-third and push Neutral transmission push button to "Extreme In" position.  
 (d) With PowerFlite transmission - 225 amps, 4 volts, 6 lb.ft.  
 (e) With PowerFlite transmission - 60 amps, 11 volts, 3400 rpm.



# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72 D-66, D-67-1, D-70, D-71 D-67-2

## ELECTRICAL—STARTING SYSTEM (cont.)

|                           |                             |          |                              |
|---------------------------|-----------------------------|----------|------------------------------|
| Motor drive               | Engagement type             |          | Inertia Follow Through Drive |
|                           | Pinion meshes (front, rear) |          | Front                        |
|                           | Number of teeth             | Pinion   | 9                            |
|                           |                             | Flywheel | 172                          |
| Flywheel tooth face width |                             | .375     |                              |

## ELECTRICAL—IGNITION SYSTEM

|                           |   |                                 |   |   |                 |
|---------------------------|---|---------------------------------|---|---|-----------------|
| Coil                      | Make                                      |                                 | Auto-Lite   |   |                 |
|                           | Model                                     |                                 | CAG-400L  | CAH-400L  |                 |
|                           | Amps                                      | Engine stopped                  | 2.4   | 3.1   |                 |
| Engine idling             |   | 1.8                             | 2.5   |   |                 |
| Distributor               | Make                                      |                                 | Auto-Lite   |   |                 |
|                           | Model                                     |                                 | IBR-400L  | IBP-4002 (a)      IBP-4002-B                            |                 |
|                           | Spark advance data (at distributor shaft) | Centr. advance start (rpm)      | 250-450   | 370-540 (b)   | 300-400         |
|                           |   | Centr. advance max. deg. @ rpm  | 7.5° to 9.5° at 1800                                | 7.5° to 9.5° at 1700(c)                                 | 7° to 9° at 850 |
|                           |   | Vacuum advance start (in. Hg.)  | 0° at 5.3" to 6.8" hg.                              | 0° at 6.5" to 7.75" hg.                                 |                 |
|                           |   | Vac. adv. (max. deg. @ in. Hg.) | 8.5° to 10.5° at 16" hg.      12° to 14° at 18" hg. |   |                 |
|                           | Breaker gap (in.) (X)                     |                                 | .020  | .017, +.001, -.002                                      |                 |
|                           | Cam angle (deg.)                          |                                 | 39° ±3  | 29° - 32°   |                 |
| Breaker arm tension (oz.) |   | 17 - 20                         |   |   |                 |
| Timing                    | C/S deg. @ rpm                            |                                 | 0° TDC at 500                                       | 6° BTC at 500   |                 |
|                           | Mark location                             |                                 | Vibration Damper                                    | Fan Drive Pulley  |                 |
|                           | Cylinder numbering system (see page 2)    |                                 | ---   | Left Bank - 1 - 3 - 5 - 7<br>Right Bank - 2 - 4 - 6 - 8 |                 |
|                           | Firing order (see page 2)                 |                                 | 1 - 5 - 3 - 6 - 2 - 4                               | 1 - 8 - 4 - 3 - 6 - 5 - 7 - 2                           |                 |
| Spark plug                | Make and model                            |                                 | Auto-Lite Resistor                                  |   |                 |
|                           |   |                                 | AR-51   | AR-42   |                 |
|                           | Thread (mm)                               |                                 | 14  |   |                 |
|                           | Tightening torque (lb. ft.)               |                                 | 30 - 32   |   |                 |
| Cable                     | Gap                                       |                                 | .035  |   |                 |
|                           | Conductor type                            |                                 | Stranded Copper                                     |   |                 |
|                           | Insulation type                           |                                 | Rubber with Neoprene Jacket                         |   |                 |
|                           | Spark plug protector                      |                                 | Neoprene Cover                                      |   |                 |

## ELECTRICAL—SUPPRESSION

|             |  |
|-------------|--|
| Description | Spark Plugs - 10,000 OHM Resistor (Integral) |
|             | Distributor - 10,000 OHM Resistor (Integral) |

With Power Package the following data applies:

- (a) IBP-4002-B
- (b) 300 - 400
- (c) 7° to 9° at 850

(X) REVISED: 12-15-56.

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957  
**MODEL** D-72, D-66, D-67, D-70, D-71

## ELECTRICAL—INSTRUMENTS AND SWITCHES

|                             |   |   |
|-----------------------------|---|---|
| Speed-ometer                | Make  | Stewart Warner  |
|                             | Trip odometer (yes, no)                             | No  |
| Charge indicator—type       |   | Ammeter   |
| Temperature indicator—type  |   | Electric, Magnetic  |
| Oil pressure indicator—type |   | Bourdon Tube  |
| Fuel indicator—type         |   | Electric, Magnetic  |
| Ignition switch             | Identify positions in order and circuits controlled | Center Position - Off<br>1st Position Clockwise - Ignition and Accessory Circuit Only<br>2nd Position Clockwise - Starter and Ignition Circuit Only (a)<br>1st Position Counter-clockwise - Accessory Circuit Only  |
|                             | Provision for illumination                          | Yes   |
|                             | Location  | Right of Steering Column  |
|                             | Theft protection type                               | None  |
| Main lighting switch        | Identify positions and lights controlled            | Left Position - Off<br>1st Position Clockwise - Instrument, Tail, License Plate, Parking and Ignition Switch Lamps<br>2nd Position Clockwise - Instrument, Head, Tail, and License Plate Lamps  |
|                             | Locations and lamps controlled                      | Instrument Lamp Switch - Left of steering column on instrument panel concentric with headlamp switch, variable all instruments;<br>Stop Lamp Switch - In master cylinder; Dome Lamp - Manual switch on instrument panel, automatic switches in front doors (on all doors of Custom Royals); Direction Signal Switch - Lever on steering column below wheel. |
| Other switches              | Locations and devices controlled                    | Windshield Wiper Switch - One-Speed, right of steering column (Variable Speed Special Equipment).<br>Heater Switch - Two-Speed, right of steering column.<br>Defroster Control - Right of steering column.<br>Starter Switch - Neutral Push Button (Extreme In Position) (b)  |
| Windshield wiper            | Make  | Auto-Lite   |
|                             | Type  | Electric  |
|                             | Vacuum booster provision                            | None  |
|                             | Washer provision                                    | None  |
| Horn                        | Type  | Air Note - Sea Shell  |
|                             | Number used   | 2   |
|                             | Amp draw (each)                                     | 9 - 10  |

- (a) Models with Powerflite or manual transmission only.  
 (b) Models with TorqueFlite transmission only.

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957

**MODEL** D-72, D-66, D-67, D-70, D-71

## ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-4030.  
Indicate accessories which are not standard equipment by an asterisk following the numbers.

|                         |           |         |
|-------------------------|-----------|---------|
| Headlamp                |           | 2-5400  |
| Headlamp beam indicator |           | 1-57    |
| Parking light           |           | 2-1034  |
| Tail light              |           | 2-1034i |
| Stop light              |           | 2-1034  |
| Direction indicator     | Front     | 2-1034  |
|                         | Rear      | 2-1034  |
|                         | Tell-Tale | 2-57    |
| License plate light     |           | 1-67    |
| Instrument light        |           | 2-57    |
| Ignition lock light     |           | --      |
| Map light               |           | 1-1004* |
| Dome light              |           | 1-1004  |
| Clock light             |           | 1-57*   |
| Radio dial light        |           | 1-1891* |
| Glove compartment light |           | 1-57*   |
| Courtesy light          |           | 1-1004* |
| Trunk compartment light |           | --      |
| Other Back-Up Light     |           | 2-1073* |
| Speedometer             |           | 3-57    |
| Transmission Control    |           | 1-57    |
| Hand Brake Indicator    |           | 1-90*   |

## ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFE-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking light: SFE-10 (a), Direction indicator: same as (a).

|                         |                                   |
|-------------------------|-----------------------------------|
| Headlamp                | 20 CB (a)                         |
| Headlamp beam indicator | Same as (a)                       |
| Parking light           | Same as (a)                       |
| Tail light              | 15 CB (b)                         |
| Stop light              | Same as (b)                       |
| Direction indicator     | None                              |
| License plate light     | Same as (b)                       |
| Instrument light        | Same as (b)                       |
| Ignition light          | Same as (a)                       |
| Map light               | Same as (b)                       |
| Dome light              | Same as (b)                       |
| Clock                   | SFE-2                             |
| Clock light             | Same as (b)                       |
| Radio                   | SFE-7.5                           |
| Glove compartment light | Same as (b)                       |
| Courtesy light          | Same as (b)                       |
| Trunk compartment light | --                                |
| Other                   |                                   |
| Windshield Wiper        | 5 CB (c); Variable Speed 6 CB (d) |
| Window Lift             | 30 CB (e)                         |
| Seat Adjuster           | 10 CB (f)                         |

# AMA Consolidated Specification Questionnaire

|                    |       |                        |      |
|--------------------|-------|------------------------|------|
| <b>MAKE OF CAR</b> | DODGE | <b>MODEL YEAR</b>      | 1957 |
| <b>MODEL</b>       | D-72  | D-66, D-67, D-70, D-71 |      |

## DRIVE UNITS—CLUTCH (PEDAL OPERATED)

|   |                                     |                                |              |  |
|---|-------------------------------------|--------------------------------|--------------|--|
| <b>Make</b>   |                                     | Borg & Beck (a)                | Borg & Beck  |  |
| <b>Type (dry or wet plate)</b>                      |                                     | Dry                            |              |  |
| <b>In combination with fluid coupling (yes, no)</b> |                                     | No                             |              |  |
| <b>Semi-centrifugal (yes, no)</b>                   |                                     | No                             |              |  |
| <b>Type pressure plate springs</b>                  |                                     | Coil                           |              |  |
| <b>Total plate pressure (lb.)</b>                   |                                     | 1206 (b)                       | 2013         |  |
| <b>No. of clutch driven discs</b>                   |                                     | One                            |              |  |
| <b>Clutch facing</b>                                | <b>Material</b>                     | Molded Woven Asbestos          |              |  |
|   | <b>Inside diameter</b>              | 6.00                           |              |  |
|   | <b>Outside diameter</b>             | 9.25 (X)                       | 10.00        |  |
|   | <b>Total eff. area (sq. in.)</b>    | 77.8                           | 100.5        |  |
|   | <b>Thickness</b>                    | .125 (c)                       | .125         |  |
|   | <b>Number required</b>              | Two                            |              |  |
|   | <b>Engagement cushioning method</b> | Flat Springs, Crimped          |              |  |
|   | <b>Release bearing</b>              | <b>Type</b>                    | Ball         |  |
|   |                                     | <b>Method of lubrication</b>   | Sealed       |  |
|   | <b>Torsional damping</b>            | <b>Method (springs, other)</b> | Coil Springs |  |
| <b>Frict. mat.</b>                                  |                                     | --                             |              |  |

## DRIVE UNITS—TRANSMISSIONS

|   |          |
|---|----------|
| <b>Conventional (std. or opt.)</b>                | Standard |
| <b>Conventional with overdrive (std. or opt.)</b> | N/A      |
| <b>Automatic (std. or opt.)</b>                   | Optional |

## DRIVE UNITS—CONVENTIONAL TRANSMISSION

|   |                   |            |      |
|---|-------------------|------------|------|
| <b>Number of forward speeds</b>                           |                   | 3          |      |
| <b>Transmission ratios</b>                                | <b>In first</b>   | 2.50       | 2.31 |
|   | <b>In second</b>  | 1.68       | 1.55 |
|   | <b>In third</b>   | 1.00       |      |
|   | <b>In fourth</b>  | --         |      |
|   | <b>In reverse</b> | 3.20       | 2.96 |
| <b>Constant mesh gears in 2nd (yes, no)</b>               |                   | Yes        |      |
| <b>Spur gear used in (indicate speeds)</b>                |                   | None       |      |
| <b>Helical gears used in (indicate speeds)</b>            |                   | All Speeds |      |
| <b>Synchronous meshing in 2nd and 3rd gears (yes, no)</b> |                   | Yes        |      |

- (a) Auburn Clutch optional.
- (b) Auburn Clutch = 1280
- (c) Auburn Clutch = .114

(X) REVISED; 12-15-56.

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957

**MODEL** D-72 D-66 D-67, D-70, D-71

### DRIVE UNITS—CONVENTIONAL TRANSMISSION (cont.)

|                  |                      |        |                |
|------------------|----------------------|--------|----------------|
| <b>Lubricant</b> | Capacity (pt.)       |        | 2 - 3/4        |
|                  | Type recommended     |        | Gear Lubricant |
|                  | SAE viscosity number | Summer | 80             |
|                  |                      | Winter | 80             |
| Extreme cold     |                      | 80     |                |

### DRIVE UNITS—CONVENTIONAL TRANSMISSION WITH OVERDRIVE

For transmission data see conventional transmission section

|                  |   |                           |        |     |
|------------------|---|---------------------------|--------|-----|
| <b>Overdrive</b> | Type (planetary or other)               |                           | ---    |     |
|                  | If planetary, No. of pinions            |                           | ---    |     |
|                  | Manual lockout (yes, no)                |                           | ---    |     |
|                  | Downshift accelerator control (yes, no) |                           | ---    |     |
|                  | Minimum cut-in speed                    |                           | ---    |     |
|                  | Gear ratio                              |                           | ---    |     |
|                  | <b>Lubricant</b>                        | Capacity (O.D. only)      |        | --- |
|                  |   | Separate filter (yes, no) |        | --- |
|                  |   | Type recommended          |        | --- |
|                  |   | SAE viscosity number      | Summer | --- |
| Winter           |   |                           | ---    |     |
| Ext. cold        | ---                                     |                           |        |     |

### DRIVE UNITS—AUTOMATIC TRANSMISSION

|  |  |   |             |   |   |  |  |  |   |   |   |   |   |  |  |
|--|--|---|-------------|---|---|--|--|--|---|---|---|---|---|--|--|
| <b>Trade name</b>  | PowerFlite   | PowerFlite<br>or TorqueFlite  | TorqueFlite |   |   |  |  |  |   |   |   |   |   |  |  |
| <b>Type (fluid coupling with gears, torque converter with gears, other)</b>                              | Torque Converter with Gears  |   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| <b>Manual selector positions, left to right (show symbols and define, e.g., N- Neutral)</b>              | <div style="border: 1px solid black; padding: 5px; display: inline-block;"> <table style="width: 100%; text-align: center;"> <tr><td>R</td><td>N</td><td>D</td></tr> <tr><td>L</td><td></td><td></td></tr> </table> </div> <p>PowerFlite (a)</p> | R   | N           | D | L |  |  | <div style="border: 1px solid black; padding: 5px; display: inline-block;"> <table style="width: 100%; text-align: center;"> <tr><td>R</td><td>N</td><td>D</td></tr> <tr><td>1</td><td>2</td><td></td></tr> </table> </div> <p>TorqueFlite (b)</p> | R | N | D | 1 | 2 |  |  |
| R  | N  | D   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| L  |  |   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| R  | N  | D   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| 1  | 2  |   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| <b>List gear ratios in each drive position (range)</b>   | <b>PowerFlite:</b><br>R - Reverse - 2.39<br>N - Neutral - -<br>D - Drive - 1.00<br>L - Low - 1.72  | <b>TorqueFlite:</b><br>R - Reverse - 2.20<br>N - Neutral - -<br>1 - Low - 2.45<br>2 - Second - 1.45<br>D - Drive - 1.00 |             |   |   |  |  |  |   |   |   |   |   |  |  |
| <b>Shifting within drive position range by accelerator control and speed limiting governor (yes, no)</b> | Yes  |   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| <b>By governor—forced shift (yes, no)</b>  | Yes  |   |             |   |   |  |  |  |   |   |   |   |   |  |  |
| <b>Downshift of gears in high range possible up to (mph)</b>   | 55   |   |             |   |   |  |  |  |   |   |   |   |   |  |  |

(a) PowerFlite available on D-72 and D-66 Models.

(b) TorqueFlite available on D-66, D-67, D-70, and D-71.

# AMA Consolidated Specification Questionnaire

|             |       |            |                      |
|-------------|-------|------------|----------------------|
| MAKE OF CAR | DODGE | MODEL YEAR | 1957                 |
| MODEL       | D-72  | D-66       | D-67      D-70, D-71 |

## DRIVE UNITS—AUTOMATIC TRANSMISSION (cont.)

|                             |  |                                |                                       |                     |                    |  |
|-----------------------------|--|--------------------------------|---------------------------------------|---------------------|--------------------|--|
| Torque convertor            | Number of elements                                       |                                | Three                                 |                     |                    |  |
|                             | Max. ratio at stall at engine rpm                        |                                | 2.6 at 1330(d)                        | 2.6 at 1860 (a) (d) | 2.7 at 1860 (a)(d) |  |
|                             | Mechanical lockup  | Provided (yes, no)             | No                                    |                     |                    |  |
|                             |  | Speed range                    | --                                    |                     |                    |  |
|                             |  | Releases at (speed range, mph) | --                                    |                     |                    |  |
|                             | Type of cooling (forced air, oil cooler and type, other) |                                | Air                                   |                     |                    |  |
| Anti-creep device (yes, no) |  | No                             |                                       |                     |                    |  |
| Lubricant                   | Capacity—refill (pt.)                                    |                                | 20                                    | (b)                 | 18                 |  |
|                             | Type recommended   |                                | Automatic Transmission Fluid Type "A" |                     |                    |  |
|                             | Grade  | Summer                         | --                                    |                     |                    |  |
|                             |  | Winter                         | --                                    |                     |                    |  |
| Extreme cold                |  | --                             |                                       |                     |                    |  |

## DRIVE UNITS—PROPELLER SHAFT

|   |  |   |                    |                     |  |
|---|--|---|--------------------|---------------------|--|
| Number used   |  | One   |                    |                     |  |
| Type (exposed, torque tube)                         |  | Exposed   |                    |                     |  |
| Outer diameter x length* x wall thickness           | Conventional trans.                    | 3.5x58.81x.065  | 3.5 x 59.02 x .065 |                     |  |
|   | Overdrive trans.                       | --  |                    |                     |  |
|   | Automatic trans.                       | 3.0x58.81x.065  | 3.5x59.02x.065 (c) | 3.25 x 58.96 x .065 |  |
| Intermediate bearing                                | Type (plain, anti-friction)            | --  |                    |                     |  |
|   | Lubri. (fitting, prepack)              | --  |                    |                     |  |
| Universal joints                                    | Make                                   |   | Own (Detroit)      |                     |  |
|   | Number used                            |   | Two                |                     |  |
|   | Type (ball and trunnion, cross, other) |   | Front              | - Ball and Trunnion |  |
|   |  |   | Rear               | - Cross             |  |
| Bearing   | Type (plain, anti-friction)            | Anti-Friction   |                    |                     |  |
|   | Lubric. (fitting, prepack)             | Cross - Prepack; Ball and Trunnion - Clean and Repack |                    |                     |  |
| Drive taken through (torque tube or arms, spring)   |  | Rear Springs  |                    |                     |  |
| Torque taken through (torque tube or arms, springs) |  | Rear Springs  |                    |                     |  |

\*Centerline to centerline of joints or centerline of rear attachment point.

- (a) 2.7 at 1870 on D-67-2 standard models and on D-66, D-67-1, D-70 and D-71 models equipped with power package.
- (b) PowerFlite - 20; TorqueFlite - 18.
- (c) PowerFlite only; TorqueFlite models use 3.25 x 58.96 x .065
- (d) This check should not be performed in car.

# AMA Consolidated Specification Questionnaire

|                    |                   |      |      |            |
|--------------------|-------------------|------|------|------------|
| <b>MAKE OF CAR</b> | <b>MODEL YEAR</b> |      |      |            |
| <b>MODEL</b>       | D-72              | D-66 | D-67 | D-70, D-71 |

### DRIVE UNITS—REAR AXLE

|  |                             |                                     |              |                              |  |
|--|-----------------------------|-------------------------------------|--------------|------------------------------|--|
| <b>Type (semi-floating, other)</b>       |                             | Semi-Floating                       |              |                              |  |
| <b>Gear type (hypoid, other)</b>         |                             | Hypoid                              |              |                              |  |
| <b>Gear ratio and No. of teeth</b>       | Conventional trans.         | 3.9 (39-10)                         | 3.73 (41-11) | 3.91 (43-11)                 |  |
|  | Overdrive trans.            | N/A                                 |              |                              |  |
|  | Automatic trans.            | 3.73 (41-11)                        | (a)          | 3.18 (35-11)<br>3.36 (37-11) |  |
| <b>Pinion adjustment (shim, other)</b>   |                             | Solid Shim (Washer)                 |              |                              |  |
| <b>Pinion bearing adj. (shim, other)</b> |                             | Shims                               |              |                              |  |
| <b>Lubricant</b>                         | <b>Capacity (pt.)</b>       | 3.25                                | 3.5          |                              |  |
|  | <b>Type recommended</b>     | Multi-Purpose Hypoid Gear Lubricant |              |                              |  |
|  | <b>SAE viscosity number</b> | Summer                              | SAE 90       |                              |  |
|  |                             | Winter                              | SAE 90       |                              |  |
| Extreme cold                             |                             | SAE 80                              |              |                              |  |

### DRIVE UNITS—WHEELS

|                                   |                            |                   |           |
|-----------------------------------|----------------------------|-------------------|-----------|
| <b>Type (disc, other)</b>         |                            | Disc              |           |
| <b>Rim (size and flange type)</b> |                            | 14 x 5K           | 14 x 5.5K |
| <b>Attachment</b>                 | <b>Type (bolt or stud)</b> | Stud              |           |
|                                   | <b>Circle diameter</b>     | 4 - 1/2           |           |
|                                   | <b>Number and size</b>     | 5, 1/2 - 20 N. F. |           |

### DRIVE UNITS—TIRES

|                                |          |                            |                            |
|--------------------------------|----------|----------------------------|----------------------------|
| <b>Size and ply rating</b>     | Standard | 7.50 x 14 (Tubeless) 4 Ply | 8.00 x 14 (Tubeless) 4 Ply |
|                                | Optional | 8.00 x 14 (Tubeless) 4 Ply | 8.50 x 14 (Tubeless) 4 Ply |
| <b>Rev/mile at 30 mph</b>      |          | 775                        | 760                        |
| <b>Inflation press. (cold)</b> | Front    | 24                         | 22                         |
|                                | Rear     | 22                         |                            |

### BRAKES—SERVICE

|   |                          |                                  |                |
|---|--------------------------|----------------------------------|----------------|
| <b>Type</b>                             |                          | Hydraulic - Internal Expanding   |                |
| <b>Booster type</b>                     |                          | Vacuum - Available at Extra Cost |                |
| <b>Effective area (sq. in.)</b>         |                          | 207                              | 207 (b)<br>230 |
| <b>Percent brake effectiveness—rear</b> |                          | 35                               | 35 (b)<br>40   |
| <b>Drum</b>                             | <b>Diameter</b>          | Front                            | 11             |
|   |                          | Rear                             | 11             |
|   | <b>Type and material</b> |                                  | Composite      |

- (X) REVISED: 12-15-56.
- (a) PowerFlite - 3.36 (37-11); TorqueFlite - 3.18 (35-11).
- (b) For 4-Door Hardtops and Convertibles - 230 sq. in. effective area and 40% rear brake effectiveness.

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957

**MODEL** D-72 D-66, D-67 D-70, D-71

## BRAKES—SERVICE (cont.)

|                                     |                   |                                   |             |                      |                  |
|-------------------------------------|-------------------|-----------------------------------|-------------|----------------------|------------------|
| <b>Brake lining</b>                 | Bonded or riveted |                                   | Bonded      |                      |                  |
|                                     | Primary           | Material                          |             | Molded Asbestos      |                  |
|                                     |                   | Size (length x width x thickness) | Front wheel | 11.5 x 2.5 x .20     |                  |
|                                     |                   |                                   | Rear wheel  | 11.5 x 2.0 x .20 (d) | 11.5 x 2.5 x .20 |
|                                     |                   | Segments per shoe                 |             | One                  |                  |
|                                     | Secondary         | Material                          |             | Molded Asbestos      |                  |
|                                     |                   | Size (length x width x thickness) | Front wheel | 11.5 x 2.5 x .20     |                  |
|                                     |                   |                                   | Rear wheel  | 11.5 x 2.0 x .20 (d) | 11.5 x 2.5 x .20 |
| Segments per shoe                   |                   | One                               |             |                      |                  |
| Wheel cylinder bore                 | Front             | 1.125                             |             |                      |                  |
|                                     | Rear              | 1.125                             |             |                      |                  |
| Master cylinder bore                |                   | 1.125                             |             |                      |                  |
| Available pedal travel              |                   | 6" (b)                            |             |                      |                  |
| Line pressure at 100 lb. pedal load |                   | 750 (c)                           |             |                      |                  |
| Shoe clearance adjustment           |                   | No Major Adjustment Required      |             |                      |                  |

## BRAKES—PARKING

|                                 |  |   |
|---------------------------------|--|---|
| Type of control                 |  | T-Handle, Multiple Pawl Ratchet                 |
| Location of control             |  | Under Instrument Panel, Left of Steering Column |
| Operates on                     |  | Transmission Output Shaft                       |
| If separate from service brakes | Type (internal or external)              | External (a)                                    |
|                                 | Drum diameter                            | 6 (a)   |
|                                 | Lining size (length x width x thickness) | 15.38 x 2 x .16 (a)                             |

## FRAME

|                      |  |
|----------------------|--|
| Type and description | Welded, Double Channel Box Section<br>Side Rails, Lateral Crossmembers |
|----------------------|--|

## FRONT SUSPENSION

|                      |   |
|----------------------|---|
| Type and description | Independent, Lateral Non-Parallel<br>Control Arms with Torsion Bars |
|----------------------|---|

- (a) With automatic transmission, a 7" internal parking brake is used with a lining size of 13.44 x 2 x .16.
- (b) With Power Brakes - 4-5/8".
- (c) With Power Brakes - 1200 psi.
- (d) For 4-Door Hardtops and Convertibles - 11.5 x 2.5 x .20



# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72, D-66 D-67-1 D-67-2 D-70, D-71

## FRONT SUSPENSION (cont.)

|                                  |   |                      |                     |
|----------------------------------|---|----------------------|---------------------|
|                                  |   | Torsion Bar          |                     |
|                                  |   | Chromium Alloy Steel |                     |
| Spring                           | Size (length x width x No. leaves or coll I.D.) | Length - 44.6        | Length - 44.6       |
|                                  |   | Diameter - 1.04      | Diameter - 1.00     |
|                                  | Spring rate (lb. per in.)                       | Not Applicable       |                     |
|                                  | Rate at wheel (lb. per in.) (X)                 | 120 (without tires)  | 105 (without tires) |
| Normal load (lb. @ rated length) |   | Not Applicable       |                     |
| Shock absorbers                  | Manufacturer                                    | Own                  |                     |
|                                  | Type (direct or lever)                          | Direct               |                     |
|                                  | Piston diameter                                 | One                  |                     |
| Stabilizer                       | Type (link, linkless, frameless)                | None                 | Linkless            |
|                                  | Material  | --                   | Steel               |

## STEERING

|  |               |                            |        |
|--|---------------|----------------------------|--------|
| Type used (Standard or optional)             |               | Standard                   |        |
|  |               | Optional                   |        |
| Wheel diameter                               |               | 17                         |        |
| Turning diameter                             | Outside front | Wall to wall (r. & l.) (X) | 46' 2" |
|  |               | Curb to curb (r. & l.) (X) | 43' 7" |
|  | Inside rear   | Wall to wall (r. & l.) (X) | 27' 2" |
|  |               | Curb to curb (r. & l.) (X) | 32' 4" |
| Inside wheel angle with outside wheel at 20° |               | 21° 37'                    |        |

|                    |   |  |   |      |  |
|--------------------|---|--|---|------|--|
| Mechanical         | Gear  | Type   | Worm and Three-Tooth Roller                     |      |  |
|                    |   | Make   | Own   |      |  |
|                    |   | Ratios   | Gear  | 18.2 |  |
|                    |   |  | Overall   | 26.8 |  |
| No. wheel turns    |   | 4.8  |   |      |  |
| Power              | Type  | Integral "Coaxial"                             |   |      |  |
|                    | Make  | Own  |   |      |  |
|                    | Trade name  |  | Full Time Power Steering                        |      |  |
|                    | Gear  | Type   | Rack and Gear Sector and Recirculating Ball Nut |      |  |
|                    |   | Ratios   | Gear  | 16.3 |  |
|                    |   |  | Overall   | 19.8 |  |
|                    | Pump driven by                                      |  | Fan Drive Pulley                                |      |  |
|                    | Overall torque ratio                                |  | N/A   |      |  |
| Number wheel turns |   | 3.4  |   |      |  |
| Linkage            | Type  | Symmetrical Idler Arm<br>Equal Length Tie Rods |   |      |  |
|                    | Location (front or rear of wheels)                  | Rear   |   |      |  |
|                    | Drag link (trans. or long)<br>Tie rods (one or two) | Transverse<br>Two                              |   |      |  |

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# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** DODGE **MODEL YEAR** 1957

**MODEL** D-72 D-66, D-67 D-70, D-71

## STEERING (cont.)

|  |                                   |  |   |
|--|-----------------------------------|--|---|
| <b>STEERING<br/>KXGGXX<br/>AXIS</b>            | Inclination at camber (deg.)      |  | 6-1/2° at 0°  |
|  | Diameter                          |  | --  |
|  | Bearings<br>(type)                | Upper                                    | Ball Joint  |
|  |                                   | Lower                                    | Ball Joint  |
| Thrust   |                                   | Oil Impregnated, Sintered Metal Bearings |   |
| Wheel<br>alignment<br>(range and<br>preferred) | Caster (deg.)                     |  | Manual Steering: -3/4° ± 3/4°<br>Power Steering: +3/4° ± 3/4° (a)       |
|  | Camber (deg.)                     |  | Left: +1/4° ± 1/4° (+3/8° Preferred)<br>Right: 0° ± 1/4° (0° Preferred) |
|  | Toe-in (outside tread-<br>inches) |  | 1/8", ± 1/32"   |
| Steering knuckle type                          |                                   |  | Ball Socket Joints  |
| Wheel<br>spindle                               | Diameter                          | Inner bearing                            | 1.25  |
|  |                                   | Outer bearing                            | .75   |
|  | Thread size                       |  | 3/4 - 16 N. F.  |
|  | Bearing type                      |  | Tapered Roller  |

## REAR SUSPENSION

|   |  |                             |   |   |   |   |
|---|--|-----------------------------|---|---|---|---|
| <b>Type</b>                                 |  | Parallel, Longitudinal Leaf |   |   |   |   |
| Drive and torq. taken through (see page 14) |  | Rear Springs                |   |   |   |   |
| Spring                                      | <b>Type</b>  |                             | Semi-Elliptical   |   |   |   |
|   | <b>Material</b>                                    |                             | Steel   |   |   |   |
|   | Size (length x width x<br>No. leaves or coil I.D.) |                             | 55 x 2.5 x 4  | 55 x 2.5 x 5                                  |   |   |
|   | Spring rate (lb. per in.)                          |                             | 90 - 100  | 120 - 130                                     |   |   |
|   | Rate at wheel (lb. per in.)                        |                             | 130 (without tires)   | 165 (W/O Tires) (X)                           |   |   |
|   | Normal load (lb. at rated<br>length)               |                             | Right: 680 at -.38" Opening<br>Left: 720 at -.38" Opening   | Right: 720 at -.38"<br>Left: 760 at -.38" (b) |   |   |
|   | <b>Mounting insulation type</b>                    |                             | Rubber  |   |   |   |
|   | If<br>leaf   | No. of leaves               |   | 4   | 5 | 6 |
|   |  | Covers (yes, no)            |   | No  |   |   |
|   |  | Lubricated (yes, no)        |   | No  |   |   |
| Inserts                                     |  | Type and size               | 2.5 x 2.5 (front interliners); 2.5 x 3.5 (rear interliners) |   |   |   |
|   | Material   | Wax Impregnated Fabric      |   |   |   |   |
| Shackle (comp. or tens.)                    |  | Compression                 |   |   |   |   |
| Shock<br>absorbers                          | <b>Manufacturer</b>                                |                             | Own   |   |   |   |
|   | Type (direct or lever)                             |                             | Direct  |   |   |   |
|   | Piston diameter                                    |                             | One   |   |   |   |
| Stabilizer                                  | Type (link, linkless, frameless)                   |                             | None  |   |   |   |
|   | Material   |                             | --  |   |   |   |
| Track bar type                              |  | None                        |   |   |   |   |

- (a) Caster should be held as nearly equal as possible on right and left wheels.  
 (b) 2-Door Suburban - 880 (right) and 920 (left) at -.38" opening.  
 4-Door Sta. Wgn - 920 (right) and 960 (left) at -.38" opening.  
 (X) REVISED: 12-15-56.

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MAKE OF CAR DODGE MODEL YEAR 1957

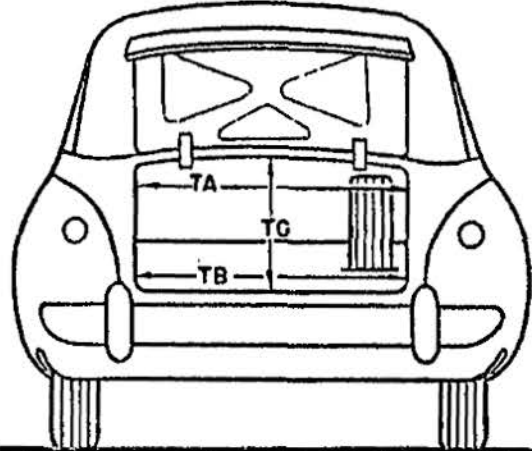
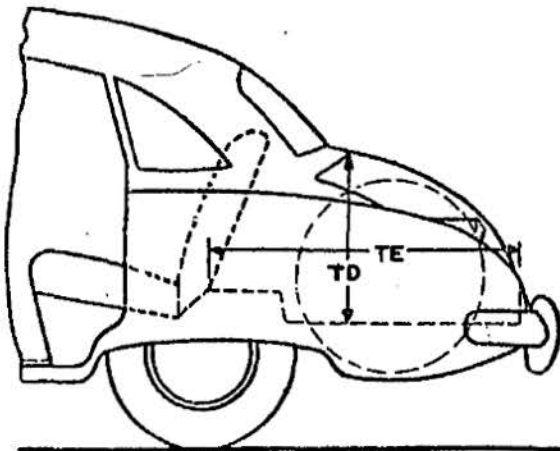
## BODY—GENERAL DEFINITIONS

NOTE: Included in the dimension definitions listed on this and the following pages are those which have been proposed for adoption by the SAE. These are indicated by a number following the type of dimension, e.g., L 3. Additional dimensions have been added by the AMA Specifications Body Sub-Committee for inclusion in the Questionnaire. These are shown by an additional letter, e.g., HA. The dimensions are developed from the following basic points:

1. Front and rear seat "A" points are taken 5" forward of vertical tangent to seat back 15" from center of body.
2. Front seat is in the rear position.
3. Loaded position—5 passengers, front 300 lb., rear 450 lb., includes spare wheel, tire and tools, and full complement of gas, oil, water, etc. and tires to recommended pressure, etc.
4. C. L. (centerline).
5. D. L. O. (daylight opening, exposed glass dimension).
6. Ramp breakover angle (page 20-A) is the supplement of the included ramp angle (180° minus the included ramp angle) over which a car can pass without hanging up.

|       |                  |            |
|-------|------------------|------------|
| MODEL | D-72, D-66, D-67 | D-70, D-71 |
|-------|------------------|------------|

## BODY—TRUNK OPENING DIMENSIONS



|   |                              |     |
|---|------------------------------|-----|
| TA—Width across the top   | 58.4                         | --- |
| TB—Width across the bottom  | 51.2                         | --- |
| TC—Diagonal dimension at CL from top of opening to bottom                             | 39.2                         | --- |
| TD—Vertical height of opening (floor to top, inside edge of opening)                  | 21.1                         | --- |
| TE—Max. horizontal depth (forward from vertical projection of inside edge of opening) | 65.1                         | --- |
| Position of spare tire stowage  | Horizontal on Trunk Kick-up. | (a) |
| Method of holding lid open  | Torsion Bar                  | --- |

(a) Two-Seat Suburban - Under the Floor Pan; Three-Seat Suburban - Right Rear Quarter Panel.

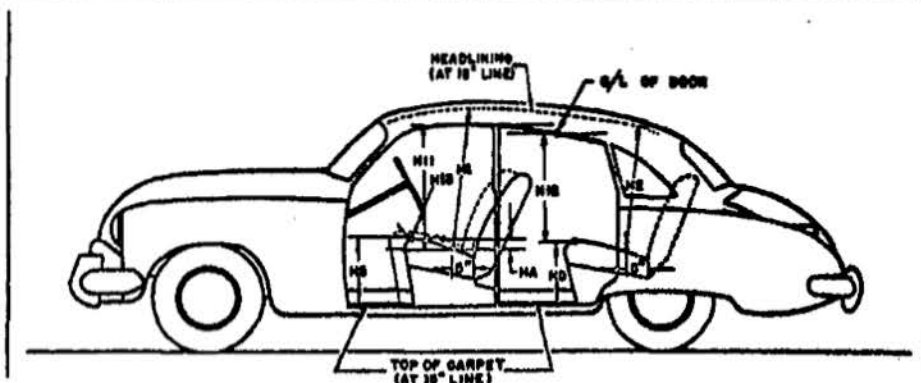
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MODEL D-72, D-66, D-67 D-70, D-71

## BODY—HEIGHT DIMENSIONS—INTERIOR



|   |      |      |
|---|------|------|
| H1. Front headroom—from "A" pt. to headlining at 8° back of vertical on 15" line. (For "A" pt. see note 1, page 19) | 34.8 | 35.4 |
| H2. Rear headroom—from "A" pt. to headlining at 8° back of vertical on 15" line.                                    | 34.2 | 35.0 |
| H3. Front seat height to floor carpet on 15" line (front edge of cushion).  | 11.0 |      |
| H8. Rear seat height to floor carpet on 15" line (front edge of cushion).   | 12.2 | 13.8 |
| H11. Entrance—front—cushion "A" point to bottom windcord vertical.  | 30.2 | N/A  |
| H12. Entrance—rear—top of cushion to bottom windcord vertical at C/L of rear door.                                  | 27.3 | N/A  |
| H13. Steering wheel clearance to seat cushion taken on arc.   | 5.5  |      |
| HA. Front seat vertical rise at "A" pt. (inches.)   | 1.1  |      |

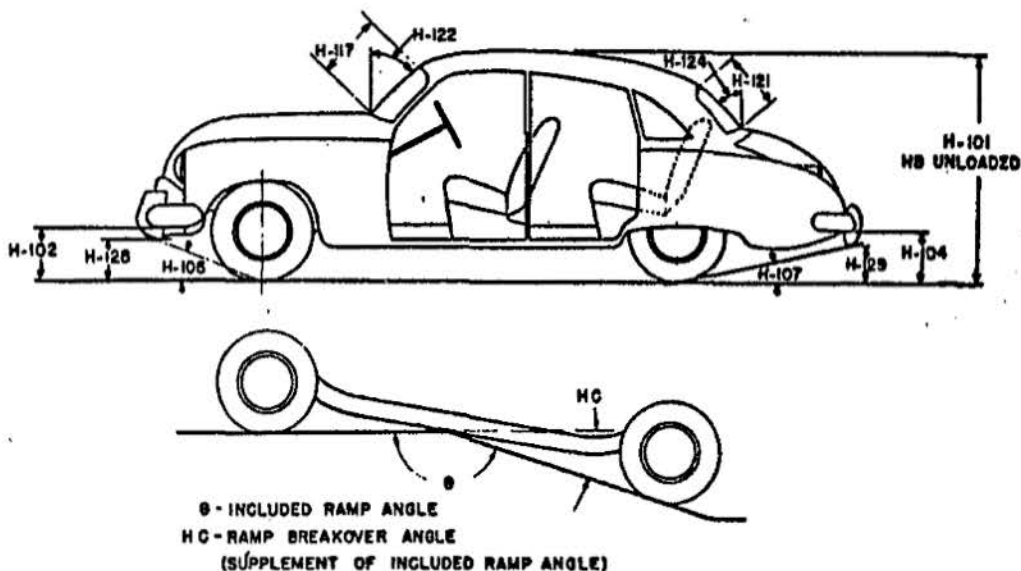
# AMA Consolidated Specification Questionnaire

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MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72 D-66 D-67 D-70, D-71

## BODY—HEIGHT DIMENSIONS—EXTERIOR



|  |                         |      |         |         |
|--|-------------------------|------|---------|---------|
| H101. Overall height.  | 56.6                    |      | 56.8    | 57.3    |
| HD. Overall height—unloaded.   | 58.2                    |      | 58.4    | 59.1    |
| H102. Front bumper bottom to ground at normal section.   | 12.9                    |      | 13.0    | 13.7    |
| H104. Rear bumper bottom to ground at normal section.  | 11.1                    |      | 11.3    | 11.8    |
| H106. Angle of approach—from the tire rolling radius to lowest point on front bumper or guard. | 21.6                    | 21.5 | 23.4    | 22.7    |
| H107. Angle of departure—from the tire rolling radius to lowest point on rear bumper or guard. | 9.7                     | 9.6  | 9.9     | 12.6    |
| HC. Ramp breakover angle.*   | 10.0                    |      | 10.2    | 11.0    |
| H117. Windshield DLO—slant height.   | 22.3                    |      |         |         |
| H121. Backlight DLO*—Max., slant height.   | 19.7                    |      |         | --      |
| H122. Windshield slope angle to vertical line on car axis.                                     | 50°                     |      |         |         |
| H124. Backlight slope angle to vertical line on car axis.                                      | 53°                     |      |         | --      |
| H128. Ground to bottom of front bumper guard.  | 12.9                    |      | 13.0    | 13.7    |
| H129. Ground to bottom of rear bumper guard.   | 16.8                    |      | 14.5    | 15.0    |
| HD. Min. road clearance (location and dimension).  | 5.3 (Frame Side Member) |      | 5.4 (a) | 5.9 (a) |
| HE. Min. road clearance at rear axle.  | 7.3                     |      | 7.5     |         |

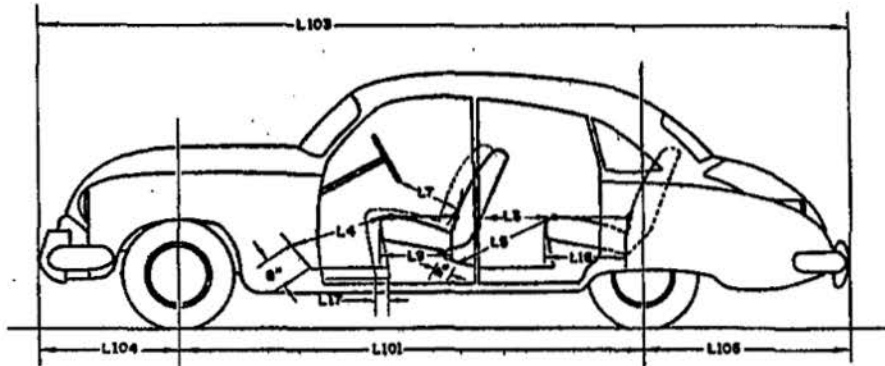
\*See Notes, page 19. (a) Frame Side Member.

# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72, D-66, D-67 D-70, D-71

## BODY—LENGTH DIMENSIONS



|          |   |       |         |
|----------|---|-------|---------|
|          | L3. Rear compartment back of front seat back to rear seat back.                             | 31.3  | 28.7    |
|          | L4. Leg room—front—diagonal—ball of foot to top of seat to front seat back—15° line.        |       | 45.5    |
|          | L5. Leg room—rear—diagonal— from ball of foot to top of rear seat cushion and to seat back. | 42.5  | 40.2    |
| Interior | L7. Steering wheel clearance to seat back taken on arc.                                     |       | 14.9    |
|          | L9. Front seat depth (front edge to vert. tan. to seat back on 15° line).                   |       | 18.1    |
|          | L16. Depth of rear seat (front edge to seat back).  | 17.5  | 17.7    |
|          | L17. Total adjustment of front seat at floor.   |       | 5.0 (a) |
|          | L101. Wheel base.   |       | 122.0   |
|          | L103. Overall length (bumper to bumper inc. guards).  | 212.2 | 214.4   |
| Exterior | L104. Overhang—front including bumper guards.   | 33.5  | 33.5    |
|          | L105. Overhang—rear including bumper guards.  | 56.7  | 58.9    |

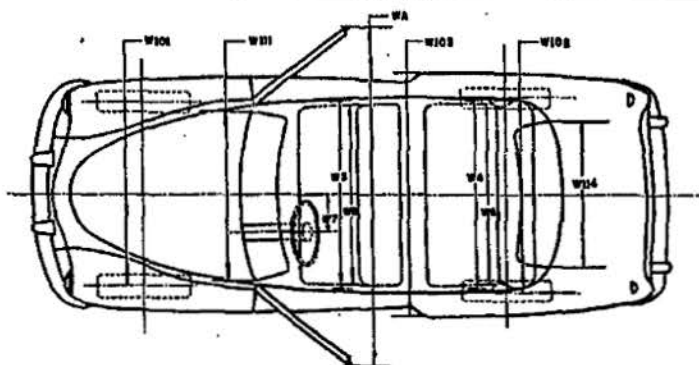
(a) At Curved Track Surface.

# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

MODEL D-72, D-66, D-67 D-70, D-71

## BODY—WIDTH DIMENSIONS



|   |  |                              |      |
|---|--|------------------------------|------|
| Interior  | W3. Front shoulder room, at garnish moulding height or nearest interference 5" forward of seat back. | 60.5                         |      |
|   | W4. Rear shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.  | 60.4                         | N/A  |
|   | W5. Front hip room, at top of seat 5" forward of vert. tan. to seat back.                            | 63.0                         |      |
|   | W6. Rear hip room, at top of seat 5" forward of vert. tan. to seat back.                             | 62.7                         | N/A  |
|   | W7. Steering wheel center to center of body.   | 16.1                         |      |
|   | Exterior   | W101. Front tread at ground. | 60.9 |
| W102. Rear tread at ground.                                     |  | 59.7                         |      |
| W103. Max. overall width of car including bumpers or mouldings. |  | 77.9                         |      |
| WA. Max. overall width of car with doors open.                  |  | 156.8                        | N/A  |
| W111. Windshield DLO, max. width.                               |  | 63.2                         |      |
| W114. Back window DLO, max. width.                              |  | 60.4                         | N/A  |

# AMA Consolidated Specification Questionnaire

MAKE OF CAR DODGE MODEL YEAR 1957

|       |      |        |        |        |        |      |      |
|-------|------|--------|--------|--------|--------|------|------|
| MODEL | D-72 | D-66-1 | D-66-2 | D-67-1 | D-67-2 | D-70 | D-71 |
|-------|------|--------|--------|--------|--------|------|------|

## BODY—MISCELLANEOUS INFORMATION

|  |                                       |                 |       |
|--|---------------------------------------|-----------------|-------|
| Doors hinged (front, rear)   | Front                                 | Front           | Front |
|  | Rear                                  | Front           | Front |
| Type of finish (lacquer, enamel)                                   | Synthetic Enamel                      |                 |       |
| Hood opening (front, side, semi-full, full, half)                  | Front, Full                           |                 |       |
| Hood counterbalanced (yes, no)                                     | Yes                                   |                 |       |
| Hood release control (internal, external)                          | External                              |                 |       |
| Vent window control method (crank, friction, pivot)                | Pivot                                 |                 |       |
| Windshield (one piece, two piece, curved, flat)                    | One Piece, Curved - Double Wraparound |                 |       |
| Rear window type (one piece, two piece, three piece, curved, flat) | One Piece, Curved                     | One Piece, Flat |       |
| Windshield glass area  | 1444                                  | N/A             |       |
| Backlight glass area   | 1173                                  | N/A             |       |
| Total glass area   | 4148                                  | N/A             |       |

## BODY—TYPES AND STYLE NAMES

|   |          |          |          |          |          |            |           |
|---|----------|----------|----------|----------|----------|------------|-----------|
| Body type, number of passengers, and style names (use letter code shown below followed by passenger capacity and style name e.g., N-6 Ranchwagon) | G-6      | G-6      | G-6      | G-6      | G-6      | N-6        | P-6       |
|   | 4-Dr Sdn | 4-Dr Sdn | 4-Dr Sdn | 4-Dr Sdn | 4-Dr Sdn | Sub        | Cust Sier |
|   | D-6      | D-6      | D-6      | K-6      | K-6      | P-6        | P-9       |
|   | Club Sdn | Club Sdn | Club Sdn | Lancer   | Lancer   | Sierra (X) | Cust Sier |
|   |          | K-6      | K-6      | J-6      | J-6      | P-9        |           |
|   |          | Lancer   | Lancer   | Lancer   | Lancer   | Sierra (X) |           |
|   |          | J-6      | J-6      |          | L-6      |            |           |
|   |          | Lancer   | Lancer   |          | Conv.    |            |           |
|   |          | L-6      |          |          |          |            |           |
|   |          | Conv.    |          |          |          |            |           |

### Body type code

- |  |   |
|--|---|
| A—Coupe—2 door flatback<br>B—Coupe—2 door notchback<br>C—Sedan—2 door flatback<br>D—Sedan—2 door notchback<br>E—Sedan—4 door flatback (4 windows)<br>F—Sedan—4 door flatback (6 windows)<br>G—Sedan—4 door notchback (4 windows)<br>H—Sedan—4 door notchback (6 windows)<br>J—Hardtop—2 door<br>K—Hardtop—4 door | L—Convertible—2 door<br>M—Convertible—4 door<br>N—Station wagon—2 door<br>P—Station wagon—4 door<br>Q—Combined passenger and utility—2 door<br>R—Combined passenger and utility—4 door<br>S—Sedan delivery<br>T—Limousine |
|--|---|

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| Firing order, cylinder numbering..... | 2, 9         | Transmission                     |                  |
| General information.....              | 1, 2         | Automatic.....                   | 13, 14           |
| Lubrication.....                      | 5, 6         | Conventional.....                | 12, 13           |
| Type.....                             | 1, 2         | Conventional with overdrive..... | 13               |
| Exhaust system.....                   | 6            | Ratios.....                      | 12               |
| Fan.....                              | 7            | Types.....                       | 1, 12, 13        |
| Frame.....                            | 16           | Tread.....                       | 1, 22            |
| Fuel.....                             | 6            | Turning diameter.....            | 1, 17            |
| Fuel pump.....                        | 6            | Universal joints.....            | 14               |
| Fuel system.....                      | 6            | Valves, intake and exhaust.....  | 4, 5             |
| Fuses.....                            | 11           | Voltage regulator.....           | 8                |
| Generator.....                        | 8            | Water pump.....                  | 7                |
| Horns.....                            | 10           | Weight, shipping.....            | 1                |
| Horsepower                            |              | Wheel alignment.....             | 18               |
| Maximum brake.....                    | 1, 2         | Wheelbase.....                   | 1, 21            |
| Taxable.....                          | 2            | Wheels.....                      | 15               |
| Ignition system.....                  | 9            | Wheel spindle.....               | 18               |
| Instruments.....                      | 10           | Windshield wiper.....            | 10               |