

AMA Specifications – Passenger Car

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MANUFACTURER Chevrolet Motor Division General Motors Corporation	CAR NAME Corvette	
MAILING ADDRESS Chevrolet Engineering Center Box 7346, N. End Station, Detroit 2, Mich.	MODEL YEAR 1963	ISSUED: 10-1-62 REVISED (e)

NOTES:

1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. **UNLESS OTHERWISE INDICATED:**
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

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BODY—TYPES AND STYLE NAMES—

Body type, number of passenger & style names; use manufacturer's code for series & body style.

Model 0867 2-door convertible, 2-passenger
 Model 0837 2-door sport coupe, 2-passenger

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GENERAL SPECIFICATIONS

(All dimensions in inches unless otherwise indicated)

MODEL	Corvette	Additional Information Page No.	0867	0837
Wheelbase (L101)		23	98.0	
Tread	Front (W101)	22	56.3	
	Rear (W102)	22	57.0	
Maximum Overall Dimensions	Length (L103)	23	175.3	
	Width (W103)	22	69.6	
	Height (H101)	24	Soft Top 49.8 Hard Top 49.3	49.8
Transmission— (Specify trade name - opt., not available)	Manual	15	3-speed std. with all engines; 4-speed opt. with all engine	
	Overdrive	16	Not available	
	Automatic	16	Powerglide opt. with 250 and 300 HP engines	
Std. conventional Axle ratio	Manual 3-speed	17	3.36:1	
	Overdrive	17	Not available	
	Automatic	17	3.36:1	
Tire size		18	6.70 x 15	
Standard Engine	Type, no. cyl., valve arr.	2	90° V-8, Valve-In-Head	
	Fuel system (Carb., other)	8	carburetor	
	Bore and stroke	2	4.00, 3.25	
	Piston displ., cu.in.	2	327	
	Std. compression ratio	2	10.5:1	
	Max. hp of engine rpm (GROSS)	2	250 @ 4400	
	Max. torque of rpm (GROSS, lb-ft)	2	350 @ 2800	

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MODEL <u>Corvette</u>	250 HP	300 HP	340 HP
			360 HP

ENGINE—GENERAL

Type, no. cyls., valve arr.	90° V-8 Valve-In-Head			
Bore and stroke (nominal)	4.00, 3.25			
Piston displacement, cu. in.	327			
Bore spacing (C/L to C/L)	4.40			
No. system (front to rear)	L. Bank	1-3-5-7		
	R. Bank	2-4-6-8		
Firing order	1-8-4-3-6-5-7-2			
Compres. ratio (nominal)	10.5:1		11.25:1	
Cylinder Head Material	cast iron alloy			
Cylinder Block Material	cast iron alloy			
Cylinder Sleeve-Wet, dry, none	None			
Number of mounting points	Front	2		
	Rear	1 (on transmission extension)		
Engine installation angle	+3°			
Torque $\frac{\text{Dia.}^2 \times \text{No. Cyl.}}{\text{horsepower}}$	51.2			
Published max. bhp* @ eng. RPM (gross)	250 @ 4400	300 @ 5000	340 @ 6000	360 @ 6000
Published max. torque* (lb. ft. @ RPM) (gross)	350 @ 2800	360 @ 3200	344 @ 4000	352 @ 4000
Recommended fuel regular - premium	premium			
Idle speed (spec. neutral or drive)	Manual	500 RPM (neutral)		700 RPM (neutral)
	Automatic	475 RPM (drive)		---

ENGINE—PISTONS

Material	aluminum alloy		
Description and finish	flat head slipper skirt with machined relief for valve clearance	impact extruded, domed	
Weight (piston only) oz.	21.34	19.82	
Clearance (Hmins)	Top land	.0365-.0455 (Diametral)	
	Skin	Top	.0024-.0030
		Bottom	
Ring groove depth	No. 1 ring	.2218-.2283	
	No. 2 ring	.2218-.2283	
	No. 3 ring	.2038-.2103	
	No. 4 ring	None	

* Max. bhp (brake horsepower) and max. torque corrected as defined by SAE Engine Test Code.

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POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY Corvette Engines	ENGINE					TRANSMISSION	AXLE RATIO (Std. first)	
	Displ. cu. in.	Carburetor	Comp. Ratio	BHP @ RPM	Torque @ RPM		Axle	
							Con- ventional	Positraction optional
250 HP Standard		4-bbl.	10.5:1	250 @ 4400	350 @ 2800	3-speed	3.36:1(a)	3.36:1
						4-speed opt.		3.08:1
						Powerglide opt.		3.36:1
300 HP Optional		Large 4-bbl. (AFB)	10.5:1	300 @ 5000	360 @ 3200	3-speed	3.36:1(a)	3.36:1
						4-speed opt.		3.08:1
						Powerglide opt.		3.36:1
340 HP Optional	327	Large 4-bbl. (AFB)	11.25:1	340 @ 6000	344 @ 4000	3-speed	3.70:1	3.36:1
						4-speed opt.		3.08:1
						4-speed opt.		3.55:1
360 HP Optional		Fuel Injection	11.25:1	360 @ 6000	352 @ 4000	3-speed	3.70:1	3.36:1
						4-speed opt.		3.08:1
						4-speed opt.		3.55:1

(a) 3.08:1 opt. with 4-speed

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MODEL Corvette All engines except as noted (a)

ENGINE—RINGS

Function (top to bottom)	No. 1, oil or comp.	compression
	No. 2, oil or comp.	compression
	No. 3, oil or comp.	oil
	No. 4, oil or comp.	none
Compression	Description - material, type, coating, etc.	inside bevel cast iron alloy chrome plated OD
	Width	upper .0775-.0780; lower .0770-.0775
	Gap	upper .0013-.0023; lower .0013-.0025
Oil	Description - material, type, coating, etc.	Multi-piece (2 rails and spacer expander) rails - spring steel, chrome plated OD Spacer - expander - steel alloy (high chrome)
	Width	.184-.189
	Gap	.015-.055
Expanders		in oil ring assembly

ENGINE—PISTON PINS

Material	Steel Alloy (high chrome)	
Length	2.990-3.010	
Diameter	.9270-.9273	
Type	Locked in rod, in piston, floating, etc.	Locked in rod
	Bushing in rod on piston Material	None
Clearance	In piston	.00015-.00025
	In rod	None
Direction & amount offset in piston	major thrust side, .055-.065 (a)	

ENGINE—CONNECTING RODS

Material	drop forged steel	
Weight (oz.)	20.32	
Length (center to center)	5.699-5.701	
Bearing	Material & Type	premium aluminum, removable
	Overall length	.807 (effective length)
	Clearance (limits)	.0007-.0028
	End play	.009-.013

(a) Pin on center in 340 and 360 HP engines.

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MODEL Corvette All engines except as noted (a)(b)

ENGINE—CRANKSHAFT

Material		forged steel	
Vibration damper type		inertia, rubber mounted	
End thrust taken by bearing (No.)		5	
Crankshaft end play		.002-.006	
Main bearing	Material & type	All except upper rear, premium aluminum, removable; upper rear, steel backed babbitt, removable	
	Clearance	No. s 1 thru 4, .0008-.0034; No. 5, .0010-.0036	
	Journal dia. and bearing overall length	No. 1	2.3009 (theoretical), 0.752 (effective length)
		No. 2	
		No. 3	
		No. 4	
		No. 5	
No. 6	2.3006 (theoretical), 1.1824 (effective length)		
No. 7	None		
Dir. & amt. cyl. offset			
Crankpin journal diameter		1.999-2.000	

ENGINE—CAMSHAFT

Location		In block above crankshaft	
Material		cast iron alloy	
Bearings	Material	extra-life steel-backed babbitt	
	Number	5	
Type of Drive	Gear or chain	chain	
	Crankshaft gear or sprocket material	Steel sprocket	
	Camshaft gear or sprocket material	cast iron alloy	
	Timing chain	No. of links	—
		Width	.875
Pitch		.500	

ENGINE—VALVE SYSTEM

Hydraulic lifters (Std, opt, NA)		Hydraulic std. for 250 and 300 HP engines (a)
Valve rotator, type (intake, exhaust)		none
Rocker ratio		1.5:1
Operating tappet clearance (indicate hot or cold)	Intake	Zero for 250 and 300 HP engines (b)
	Exhaust	Zero for 250 and 300 HP engines (b)
Timing marks on flywheel, damper, other		damper

(a) Mechanical std. for 340 and 360 HP engines.

(Continued)

(b) For 340 and 360 HP engines, .008 intake (hot), .018 exhaust (hot).

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MODEL <u>Corvette</u>	250 HP	300 HP	340 HP	360 HP

ENGINE—VALVE SYSTEM (cont.)

Timing (a) (b)	Intake	Opens (^o BTDC)	32° 30'	35°	
		Closes (^o ABDC)	87° 30'	72°	
		Duration - deg.	300°	287°	
	Exhaust	Opens (^o BBC)	74° 30'	76°	
		Closes (^o ATC)	45° 30'	31°	
		Duration - deg.	300°	287°	
	Valve opening overlap		78°	66°	
	Intake	Material		carbon steel	steel alloy
		Overall length		4,902-4,922	4,870-4,889
		Actual overall head dia.		1,935-1,945	
Angle of seat & face		46°, 45°			
Seat insert material		none			
Stem diameter		.3410-.3417			
Stem to guide clearance		.001-.0027			
Lift (@ zero lash)		.3987	.39975		
Outer spring press. and length		Valve closed (lb. @ in.)	78-86 @ 1.66		
		Valve open (lb. @ in.)	170-180 @ 1.26		
Inner spring press. and length		Valve closed (lb. @ in.)	valve spring damper 5-10 lb.		
		Valve open (lb. @ in.)			
Exhaust		Material		valve steel (aluminized faces)	
		Overall length		4,913-4,933	4,891-4,910
		Actual overall head dia.			
	Angle of seat & face		46°, 45°		
	Seat insert material		None		
	Stem diameter		.3410-.3417		
	Stem to guide clearance		.001-.0027		
	Lift (@ zero lash)		.3987	.39975	
	Outer spring press. and length	Valve closed (lb. @ in.)	see intake		
		Valve open (lb. @ in.)	see intake		
	Inner spring press. and length	Valve closed (lb. @ in.)	see intake		
		Valve open (lb. @ in.)			

ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	pressure
	Connecting rods	pressure
	Piston pins	splash
	Camshaft bearings	pressure
	Tappets	pressure
	Timing gear or chain	nozzle spray
	Cylinder walls	pressure, jet cross spray

(a) Including cam ramps.

(Continued)

(b) With .008 intake lash (hot) and .018 exhaust (hot) lash for 340 and 360 HP engines.

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MODEL _____

ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	gear
Normal oil pressure (lb. @ engine rpm)	50 @ 2000
Oil pressure sending unit (elect. or mech.)	direct pressure to bourdon tube
Type oil intake (floating, stationary)	stationary
Oil filter system (full flow, partial, other)	full flow
Filter replacement (element, complete)	element
Capacity of crankcase, less filter-refill (qt.)	4 for 250 and 300 HP engines (a)
Oil grade recommended (SAE viscosity and temperature range)	32°F and warmer - SAE 20W, 20, 10W-30 0°F and warmer - SAE 10W, 10W-30 colder than 0°F - SAE 5W, 5W-20 sustained high speed warmer than 90°F - SAE 30
Engine Service Requirement (MM, MS, etc.)	MS or DG

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	dual
Muffler No. & type (reverse flow, straight thru, separate resonator)	two, reverse flow no resonators
Exhaust pipe dia. (O.D. & wall thickness)	250 HP engine, and 300 HP engine with Powerglide
Branch	
Main	
Tail pipe diameter (O.D. & wall thickness)	2.00, .023

ENGINE—CRANKCASE VENTILATION SYSTEM

	Standard	positive - closed
Type (ventilates to atmos., induction system, other)	Optional	(air cleaner to crankcase, crankcase to induction system)
Control unit	Make and model	AC
	Location	carburetor base
	Energy source (manifold vacuum, carburetor air stream, other)	manifold vacuum
	Control method (variable orifice, fixed orifice, other)	variable orifice
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	carburetor base (intake manifold)
	Air inlet (breather cap, carburetor air cleaner, other)	filtered side of carburetor air cleaner
	Flame arrestor (screen, check valve, other)	Check Valve

(a) 5 qts. for 340 and 360 HP engines.

(b) 2.50, .07 for 300, 340 and 360 HP engines with 3 and 4-speed.

(c) See Supplementary Information to page 8 on fuel injection for fuel injection ventilation system.

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MODEL Corvette All engines, except fuel injection

ENGINE—FUEL SYSTEM

(See Supplement to Page 8 for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.		carburetor, downdraft
Fuel Tank (a)	Capacity (gals.)	20
	Filler location	center of rear deck
Fuel Pump	Type (elec. or mech.)	mechanical
	Location	lower right front of engine
	Pressure range	5.25-6.50 psi
Vacuum booster (std., optional, none)		none
Fuel Filter (b)	Type	sintered bronze for 250 HP engine (c)
	Locations	carburetor inlet for 250 HP engine (c)
Carburetor	Choke type	automatic
	Intake manifold heat control (exhaust or water)	exhaust
	Air clev. type	oil wetted, polyurethane
	Optional	none

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Throttle Bore
			Make	Model		
Standard 250 HP	327	3-speed	3826003	Carter	1 4-bbl.	1.4375 (p)
		4-speed Powerglide				1.4375 (s)
Optional 300 HP		3-speed	3826004	Carter	1 Large 4-bbl. (AFB)	1.5625 (p)
		4-speed	3826004			1.6875 (s)
		Powerglide	3826006			
Optional 340 HP		3-speed	3826004	Carter	1 Large 4-bbl. (AFB)	1.5625 (p)
	4-speed		1.6875 (s)			

(a) See Page 19A for special performance equipment.

(b) Additional plastic mesh filter in fuel tank.

(c) In line with paper element, between fuel pump and carburetor for 300 and 340 HP eng

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ENGINE—COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		pressure with surge tank	
Radiator cap relief valve pressure		13 psi ± 1 psi	
Circulation thermostat	Type (choke, bypass)	choke	
	Starts to open at (°F)	167 - 172	
Water pump	Type (centrifugal, other)	centrifugal	
	GPM @ 1000 pump rpm	1	
	Number of pumps	1	
	Drive (V-belt, other)	V-belt	
	Bearing type	Permanently lubricated, single row ball	
By-pass recirculation type (internal, external)		Internal for 250 and 300 HP engines etc	
Radiator core type (cellular, tube and fin, other)		aluminum, cross-flow	
Cooling system capacity	With heater (qt.)	16.5	
	Without heater (qt.)	15.5	
	Opt. equipment—specify (qt.)	none	
Water jackets full length of cylinder (yes, no)		yes	
Water all around cylinder (yes, no)		yes	
Radiator hose	Lower	Number and type (molded, straight)	one, molded
		Inside diameter	1.75
	Upper	Number and type (molded, straight)	one, molded
		Inside diameter	1.50
	By-pass	Number and type (molded, straight)	none
		Inside diameter	
Fan	Number of blades & Spacing		5; from vertical, 22-1/2°, 115°, 180°, 245°, 337-1/2°
	Diameter		17.12
	Ratio—fan to crankshaft rev.		.95
	Fan cutout type		thermo-modulated fluid coupling
	Bearing type		see Water Pump
* Drive belts (indicate belt used by letter)	Fan		AB CD
	Generator		A C
	Water Pump		AB CD
	Power Steering		B
	Air Conditioning		
	Idler		D

* Drive Belt Dimensions	A (a)	B (a)	C (b)	D (b)
Angle of V	40°	40°	40°	40°
Nominal length (SAE)	55.0	35.0	55.5	38.5
Width @ PL	3/8	3/8	3/8	3/8

- (a) A and B for 250 and 300 HP engines.
- (b) C and D for 340 and 360 HP engines.
- (c) External for 340 and 360 HP engines.

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MODEL Corvette All engines except as noted (a) (b)

ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		Delco, 1980558	
	Voltage Rtg. & Total Plates		12V, 66	
	SAE Designation & Amp Hr. Rtg		2,5ND, 61 @ 20 HR	
	Location		Engine compartment, in cavity to rear of right front wheel house	
	Terminal grounded		Negative	
Generator	Make		Delco-Remy	
	Model		1100628	
	Type		Diode rectified	
	Ratio—Gen. to Cr/s rev.		2.30:1 for 250 and 300 HP engines (a)	
	Gen. cut-in (hot)—engine rpm		391 for 250 and 300 HP engines (b)	
Regulator	Make		Delco-Remy	
	Model		1119512	
	Type		Vibrator	
	Cutout relay	Closing voltage @ generator rpm	None	
		Reverse current to open		
	Regulated	Voltage	13.8-14.8 @ 85°F	
		Current	33-37	
	Voltage test conditions	Temperature	Operating	
		Load	3-8 amp	
Other		None		

ELECTRICAL—STARTING SYSTEM

Starting motor	Make		Delco-Remy	
	Model		1107242	
	Rotation (drive and view)		Clockwise	
	Engine cranking speed			
	Test conditions		Engine at operating temperature	
	Lock test	Amps	435	
		Volts	5.8	
		Torque (lb. ft.)	10.5 lb-ft min	
	No load test	Amps	65-100	
		Volts	10.6	
RPM (min.)		3600		
Motor control	Switch (solenoid, manual)		Solenoid	
	Starting procedure		<p><u>3 and 4-speed</u> - Place gearshift in neutral and depress clutch to floor</p> <p><u>Powerglide</u> - Place control lever in N or P</p> <p><u>To Start</u> - Depress accelerator pedal to floor once and release. Turn ignition switch to start; release w engine starts.</p>	

(Continued)

(a) 2.0:1 for 340 and 360 HP engines.

(b) 450 for 340 and 360 HP engines.

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MODEL Corvette All engines except as noted (a) (b)

ELECTRICAL—STARTING SYSTEM (cont.)

Motor Drive	Engagement type		Positive shift solenoid
	Pinion meshes (front, rear)		Rear
	Number of teeth	Pinion	9
		Flywheel	153
Flywheel tooth face width		.4375	

ELECTRICAL—IGNITION SYSTEM

Coil	Make		Delco-Remy
	Model		1115091
	Amps	Engine stopped	4.0
		Engine idling	1.8
Distributor	Make		Delco-Remy
	Model		111124 for 250, 300 and 340 HP engines (a)
	Cent'fgal adv. in crankshaft degrees @ engine rpm (nominal)	Start (rpm)	700
		Intermediate points deg. @ rpm	11° @ 1600 rpm
		Max deg. @ rpm	24° @ 2400 rpm
	Vacuum adv. in crankshaft degrees @ in. Hg. (nominal)	Start (in Hg)	8
		Intermediate points, deg @ in Hg	
		Max. deg. in. Hg.	15° @ 15.5
	Breaker gap (in.)		.016-.019
	Cam angle (deg.)		28-32
Breaker arm tension (oz.)		19-23	
Timing	Crankshaft deg. @ rpm.		4° BTC @ 500 rpm for 250 HP engine; 8° BTC @ 500 rpm for 300 HP
	Mark location		Harmonic balancer (engine (b))
	Cylinder numbering system (see page 2)	Front	Right bank 2-4-6-8 Left bank 1-3-5-7
		Firing order (see page 2)	
Spark Plug	Make and model		AC 44
	Thread (mm)		14
	Tightening torque (lb. ft.)		25
	Gap		.033-.038
Cable	Conductor type		Linen core impregnated with electrical conducting material
	Insulation type		Rubber with neoprene jacket
	Spark plug protector		Hypalon jacket

ELECTRICAL—SUPPRESSION

Locations & type	Non-metallic high tension ignition cable
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(a) 1111022 for 360 HP engines.
 (b) 10° BTC @ 700 rpm for 340 and 360 HP engines.

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ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-5400 S, dual headlight 2-4001, 2-4002.
Indicate accessories which are not standard equipment by an asterisk following the numbers.

Headlamps & arrangement	Dual, 2-4002 (outer), 2-4001 (inner), horizontal	
Headlamp beam indicator	1-53	
Parking	2-1034	
Tail	4-1034	
Stop	4-1034	
Direction signal	Front	2-1034
	Rear	4-1034
	Indicator	2-1816
License plate	1-67	
Instrument	3-1816	
Ignition lock	1-53	
Back up	None	
Dome	1-90, model 837 only	
Clock	2-1816	
Radio	1-1816*	
Glove compartment	1-57	
Courtesy		
Instrument panel	2-90	
Rear compartment	1-90	
Cig. lighter	1-53	
Fuel and batt. gages	1-1816 (shared)	
Headlamps position flasher	1-257	
Parking brake flasher	1-257	
Speedometer	1-1816	
Tachometer	1-1816	
Temperature and oil gages	1-1816 (shared)	

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MODEL Corvette

ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFE-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking lamp SFE-10 (a), Direction indicator same as (a).

Headlamp	15 C. B. (a)	Headlamp position
Headlamp beam indicator	(a)	Flasher - (g)
Parking lamp	(a)	Power windows - 40 C. B.
Tail lamp	AGC-10 (c)	Windshield wiper- thermal
Stop lamp	AGC-20 (d)	overload
Direction indicator	Interrupter	
License plate lamp	(c)	
*Instrument lamp	AGC-4 (b)	
Ignition lamp	(b)	
Back up lamp	Not available	
Dome lamp (Model 887 only)	(d)	
Clock	(d)	
Clock lamp	(b)	
Radio and radio dial lamp	AGC-7.5	
Glove compartment lamp	(d)	
* Cigarette lighter, fuel and battery gages, general lighting, speedo., tach., temperature and oil gages		
Parking brake flasher	AGC-10 (e)	
Fuel gage	(e)	
Courtesy-instrument panel	(d)	
Courtesy-rear compartment	(d)	
Temp. gage	(e)	
Direction lamps	Interrupter	
Deluxe heater	AGC-1 (f)	
Headlamp position motors	C. B. (g)	

ELECTRICAL—LOCATION OF OUTSIDE LAMPS

Height above ground to center of bulb	Tail	Lowest	21.76
		Highest	21.76
	Stop		21.76
	Backup		---
	License, rear		21.30
	Directional	Front	15.05
		Rear	21.76
	Headlamp	Inside	24.36
		Outside*	24.36
	Distance from C/L of car to center of bulb	Tail	Inside
Outside			24.00
Stop			19.00 and 24.00
Backup			---
License, rear			.32
Direction		Front	28.32
		Rear	19.00 and 24.00
Headlamp		Inside	15.36
		Outside*	21.66

* If single headlamps are used enter here.

AMA Specifications – Passenger Car

MAKE OF CAR Chevrolet MODEL YEAR 1963 DATE ISSUED 10-1-62 REVISED (e)

MODEL Corvette All models except as noted (a)

DRIVE UNITS—CLUTCH (Manual Transmission)

Make & type	Chevrolet, single disk, dry plate, centrifugally assisted		
Type pressure plate springs	Diaphragm		
Effective plate pressure (lb.)	2300-2600		
No. of clutch driven discs	one with two facings		
Clutch facing	Material	premium woven asbestos composition	
	Outside & inside dia.	10.0 x 6.5	
	Total eff. area (sq.in.)	90.7 (gross)	
	Thickness	.135 ea.	
	Engagement cushioning method	flat springs	
Release bearing	Type & method of lubrication	ball bearing, sealed	
Torsional damping	Methods: springs, friction material	coil springs	

DRIVE UNITS—TRANSMISSIONS

Manual (std. or opt.)	3-speed std.; 4-speed opt.		
Manual with overdrive (std. or opt.)	not available		
Automatic (std. or opt.)	optional with 250 and 300 HP engines		

DRIVE UNITS—MANUAL TRANSMISSION

Number of forward speeds	3-speed - 3		For 250 and 300 HP engines (a)	
Transmission ratios	In first	2.47:1	2.54:1	
	In second	1.53:1	1.89:1	
	In third	1.00:1	1.51:1	
	In fourth	---	1.00:1	
	In reverse	2.80:1	2.61:1	
Synchronous meshing, specify gears	2nd and 3rd		all forward gears	
Shift lever location	floor			
Lubricant	Capacity (pt.)	2.0	2.5	
	Type recommended	Military MIL-L-2105-B		
	SAE viscosity number	Summer	---	
		Winter	---	
	Extreme cold	---		

(a) For 340 and 360 HP engines, 2.20:1, 1.64:1, 1.31:1, 1.00:1 and 2.26:1.

AMA Specifications – Passenger Car

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MODEL Corvette

DRIVE UNITS—MANUAL TRANSMISSION WITH OVERDRIVE - Not Available

For transmission data see manual transmission section

Overdrive	Type (planetary or other)		
	Manual lockout (yes, no)		
	Downshift accelerator control (yes, no)		
	Minimum cut-in speed		
	Gear ratio		
Lubricant	Capacity (qt.) (Overdrive only)		
	Separate filter (yes, no)		
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
		Ext. cold	

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	Powerglide	
Type describe	torque converter with planetary gears	
Method of Selection (Lever, Push Button or other)	lever	
Selector Pattern	P R N D	
List gear ratios Selector Pattern and indicate which are used in each selector position	drive 1.76:1 and 1:1 low and reverse 1.76:1	
Max. upshift speed—drive range	67 mph	
Max. kickdown speed—drive range	64 mph	
Torque converter	Number of elements	3
	Max. ratio at stall	2.10:1
	Type of cooling (air, water)	none
Lubricant	Capacity—refill (qt.)	3
	Type recommended	A suffix A
Special transmission features	No cooling	

DRIVE UNITS—PROPELLER SHAFT

Number used	1	
Type (exposed, torque tube)	tubular, exposed	
Outer diameter x length ^a x wall thickness	Manual transmission 3 & 4 speed	2 x 26.5 x .095
	Overdrive transmission	not available
	Automatic transmission	2 x 26.5 x .095

^aCenter to center of universal joints, or to centerline of rear attachment.

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MODEL Corvette All Engines except as noted (a)

DRIVE UNITS—PROPELLER SHAFT (cont.)

Inter-mediate bearing	Type (plain, anti-friction)	none	
	Lubrication (fitting, prepack)		
Universal joints	Make	Chevrolet	
	Number used	2	
	Type (ball and trunnion, cross, other)	yoke and yoke trunnion	
	Bearing	Type (plain, anti-friction)	anti-friction
		Lubric. (fitting, prepack)	prepack
Drive taken through (torque tube or arms, springs)		Torque control arms	
Torque taken through (torque tube or arms, springs)		Torque control arms	

DRIVE UNITS—REAR AXLE

Description (see instructions)	conventional-semi-floating, overhung pinion gear			
Limited Slip differential, type	conventional with disk clutches			
Drive Pinion Offset	1.5			
No. of differential pinions	conventional-2; limited slip-4			
Gear ratios (Std. equip.)	Manual transmission	3-speed-3.36:1; 4-speed-3.36:1 for 250 and 300 HP engines (a)		
	Overdrive transmission	not available		
	Automatic transmission	3.36:1		
Ring gear O.D. (std. ratio)	8.375			
Pinion adjustment (shim, other)	shim			
Pinion bearing adj. (shim, other)	none			
Wheel bearing type	taper roller			
Lubricant	Capacity (qt.)	3.7		
	Type recommended	MIL-L-2105-B		
	SAE viscosity number	Summer	-	
		Winter	-	
		Extreme cold	-	

REAR AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio	conventional	3.08:1 (optional)	3.36:1 (standard)	3.70:1 (standard)
No. of teeth	Pinion	12	11	10
	Ring gear	37	37	37

(a) 3.70:1 with 340 and 360 HP engines.

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MODEL Corvette

DRIVE UNITS—WHEELS

See Supplement to Page 19 for Special Performance Wheels

Type & material		short spoke spider, steel (a)
Rim (size and flange type)	Std.	15 x 5.5K
	Opt.	15 x 6L
Attachment (b)	Type (bolt or stud)	stud
	Circle diameter	4.75
	Number and size	5 hex nuts, 7/16-20 UNF-2B

DRIVE UNITS—TIRES

Standard (List option below)	Size & ply	6.70 x 15-4 Ply
	Type - Nylon, etc.	Blackwall rayon tubeless
Rev./mile at 50 mph.		760
Inflation press. (cold)	Front	24 psi
	Rear	24 psi
Optional tires - size and ply		6.70 x 15 - 4 Ply Highway nylon tubeless (b/wall) 6.70 x 15 - 4 Ply Highway rayon tubeless (w/wall)

BRAKES—SERVICE

See Supplementary Information to page 18 for metallic brake
See Supplement to Page 19 for Special Performance Brakes

Type (duo-servo, disc, balanced, etc.)		duo-servo, 4 wheel hydraulic
Self adjusting (std., opt., N.A.)		std.
Hydraulic system type (single, dual, etc.)		single
Power brake make & type (remote, integral, etc.)		Bendix, Delco-Moraine, vacuum power unit integral with an assisting master cylinder; integral.
Effective area (sq. in.) [*]		185.2
Gross lining area (sq. in.) ^{**}		200.4
Swept drum area (sq. in.) ^{***}		328.0
Percent brake effectiveness—front		58.5
Drum	Diameter	11.0
		11.0
Type and material		composite, web (steel) cast into rim (cast iron)
Wheel cylinder bore	Front	1.1875
	Rear	1.00
Master cylinder bore		8.75
Available pedal travel		5.00 W/O Power; 4.12 with Power
Line pressure at 100 lb. pedal load		
Shoe clearance adjustment		

(Continued)

- * Excludes rivet holes, grooves, chamfers, etc.
- ** Includes rivet holes, grooves, chamfers, etc.
- *** Total swept areas for four brakes

Widest lining contact width for each brake x its drum circumference.

- (a) Ribbed integral casting, aluminum, available optionally
- (b) For opt. wheel, adapter and spinner cap (2-5/8 - 8 UN 2B)

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SUPPLEMENTARY INFORMATION

MODEL Corvette

BRAKES - SERVICE

METALLIC - Same as BRAKES-SERVICE except as follows:

Effective area (sq. in.)	134.9
Gross lining area (sq. in.)	134.9
Shoe clearance adjustment	Self-adjusting
Brake lining	
Bonded or rivet	Welded
Front shoe	
Material	Sintered iron segments
Size (LxWxT)	
Front wheel	1.64 x 1.37 x .175
Rear wheel	2.00 x 1.00 x .175
Segments per shoe	6
Rear shoe	
Material	Sintered iron segments
Size (LxWxT)	
Front wheel	1.64 x 1.37 x .295
Rear wheel	2.00 x 1.00 x .295
Segments per shoe	
Front wheel	12
Rear wheel	10

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MODEL Corvette

BRAKES—SERVICE (cont.)

Brake lining	Bonded or riveted		bonded		
	Front Shoe	Material		full molded asbestos composition	
		Size (length x width x thickness)	Front wheel	9.34 x 2.75 x .168	
			Rear wheel	9.34 x 2.00 x .168	
		Segments per shoe		1	
	Rear Shoe	Material		full molded asbestos composition	
		Size (length x width x thickness)	Front wheel	11.75 x 2.75 x .168	
			Rear wheel	11.75 x 2.00 x .168	
Segments per shoe		1			

BRAKES—PARKING

Type of control	Hand operated pull rods and cables
Location of control	T handle at right of steering column
Operates on	Rear service brakes
If separate from service brakes	Type (internal or external)
	Drum diameter
	Lining size (length x width x thickness)

FRAME or UNITIZED CONSTRUCTION

Type and description **All welded, full length, ladder constructed frame with 5 cross-members. Front section flat; rear section contoured over rear axle. Side rails and intermediate crossmembers box construction. Rear crossmember "C" shaped; front crossmember concaved for engine clearance.**

SUSPENSION—GENERAL (See Supplemental page 19 for details on Air Suspension)* (a)

Provision for car leveling	Front stabilizer bar	
Provision for brake dip control	mounting angle of front upper control arms	
Provision for acc. squat control	none	
Special provisions for car jacking	Front-5 inches forward of front edge of door opening, under frame; Rear-3 inches forward of wheel opening, under frame	
Shock absorber front & rear	Type	Direct, double acting, hydraulic, with freon envelope
	Make	Delco
	Piston dia.	1.0
Other special features	full independent rear suspension	

SUSPENSION—FRONT

Type and description **Independent, each wheel spherically-jointed to frame-hinged upper and lower control arms. Frame-secured coil spring and shock absorber (inside coil spring) attached to lower control arm**

* Air Suspension: Normal operating pressures (Continued)
 Air spring type spring rates
 Compressor data leveling data
 type
 make
 drive ratio

(a) See page 19A for Special Performance equipment.

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SUPPLEMENTARY INFORMATION

MODEL 837

SPECIAL PERFORMANCE EQUIPMENT

Items shown same as items listed in report proper except as follows:

ENGINE FUEL SYSTEM

Fuel Tank
Capacity, gallons ----- 36.5

DRIVE UNITS-WHEELS

Type and Material ----- Ribbed integral casting,
Aluminum
Rim (size and flange type) ----- 15 x 6L
Attachment ----- Adapter and
Spinner Cap (2-5/8-8 UN 2B)

SPECIAL PERFORMANCE BRAKES

Type ----- Provisions for cooling, divided output master cylinder
(to front and rear brakes) assisted by vacuum power unit
Hydraulic system type ----- Dual
Effective area (sq. in.) ----- 144.9
Gross lining area (sq. in.) ----- 144.9
Swept drum area (sq. in.) ----- 334.3
Drum
Diameter
Front ----- 11.2
Rear ----- 11.2
Type and material ----- Composite, steel web and cast iron alloy rim, finned
Master cylinder bore ----- 1.00 each
Line pressure at 100 lb. pedal load -----
Shoe clearance adjustment ----- Self-adjusting
Brake linings
Bonded or riveted ----- Welded
Front Shoe
Material ----- Sintered-iron segments
Size (LxWxT)
Front wheel ----- 1.64 x 1.37 x .388
Rear wheel ----- 2.00 x 1.00 x .388
Segments per shoe ----- 6

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Page 1

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SUPPLEMENTARY INFORMATION

MODEL 837

SPECIAL PERFORMANCE BRAKES - (cont'd)

Rear Shoe

Material	Sintered iron segments
Size (LxWxT)	
Front wheel	1.64 x 1.37 x .388
Rear wheel	2.00 x 1.00 x .388
Segments per shoe	
Front wheel	12
Rear wheel	10

SUSPENSION-GENERAL

Shock absorber, front and rear

Piston dia.

Front	1.00
Rear	1.375

SUSPENSION-FRONT

Spring

Size (Design height and ID Bar length and dia.)	8.56.
3.80, 100, 16, .680	
Spring rate	550
Rate at wheel	
Design load	1255 @ 8.56

STABILIZER

Material and bar dia.	Steel, .94
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AMA Specifications – Passenger Cars

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MODEL Corvette

SUSPENSION FRONT (cont.)

Spring	Type		Coil
	Material		Steel alloy
	Size (coil design height & I.D.; bar length x dia.)		8.56 x 3.80 96.982 x .552
	Spring rate (lb. per in.)		260
	Rate at wheel (lb. per in.)		80.5
	Design load (lb. @ design height)		1340 @ 8.56
Stabilizer	Type (link, linkless, frameless)		Link
	Material & bar diameter		Steel, .6875

STEERING

Provision for road or street, or fast ratio with mechanical; three-inch axial steering column adjustment

	Mechanical (std., opt., NA)		Standard
	Power (std., opt., NA)		Optional with 250 and 300 HP engines
	Wheel diameter		16.0
Turning diameter	Outside front	Wall to wall (l. & r.)	Left, 41.3 ft.; Right, 41.9 ft.
		Curb to curb (l. & r.)	Left, 39.4 ft.; Right, 40.4 ft.
	Inside rear	Wall to wall (l. & r.)	Left, 25.1 ft.; Right, 26.2 ft.
		Curb to curb (l. & r.)	Left, 25.1 ft.; Right, 26.2 ft.

Outside wheel angle with inside wheel at 20°

Mechanical	Gear	Type		Semi-reversible, recirculating ball
		Make		Saginaw
		Ratios	Gear	16:1
			Overall	20.2:1 road or street; 17:6:1 fast
		No. wheel turns		3.4 lock to lock, road or street; 2.92 fast
Power	Type (coaxial, linkage, etc.)		Hydraulic, power cylinder in linkage	
	Make		Saginaw	
	Trade name		None	
	Gear	Type		Semi-reversible, recirculating ball
		Ratios	Gear	16:1
			Overall	17:6:1
	Pump driven by		Belt from crankshaft	
	Number wheel turns		2.92 lock to lock	
Linkage	Type		Relay, damped	
	Location (front or rear of wheels, other)		Rear	
	Drag link (trans. or longit.)		None	
	Tie rods (one or two)		Two	

(Continued)

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MODEL Corvette

STEERING (cont)

Steering Axis	Inclination of camber (deg.)		7° 11'
	Bearings (type)	Upper	ball stud with non-metallic liner
		Lower	ball stud with non-metallic liner
	Thrust	none required	
Wheel alignment (range and preferred)	Caster (deg.)		+2° ± 0° 30' (Design)
	Camber (deg.)		+0° 30' ± 0° 30' (Design)
	Toe-in (outside tread-inches)		± 1/16, per wheel (Design)
Steering spindle & joint type			<u>forged steel with integral brake cyl. mtg., detach. steer. ar.</u>
Wheel spindle	Diameter	Inner bearing	1.2493 - 1.2498
		Outer bearing	.7492 - .7497
	Thread size		3/4-20 NEF-3 (modified)
	Bearing type		taper roller

SUSPENSION—REAR

Type and description			(a)
Drive and torque taken through (see page 17)			<u>torque control arms</u>
Spring	Type		<u>multi-leaf</u>
	Material		<u>chrome carbon steel</u>
	Size (length x width,")		<u>46.36 X 2.25</u>
	Spring rate (lb. per in.)		<u>162</u>
	Rate at wheel (lb. per in.)		
	Design load (lb. at design height)		<u>1360 at - .352 camber</u>
	Mounting insulation type		<u>solid at differential; free at shackles</u>
If leaf	No. of leaves		<u>9</u>
	Inserts	Type and size	<u>7 liners; 2.25(wide) X, 44.58, 39.08, 33.58, 29.08, 24.58, 20.0</u>
		Material	<u>polyethylene with graphite</u>
Shackle (comp. or tors.)		<u>restricts movement to vertical only</u>	
Stabilizer	Type (link, linkless, frameless)		<u>none</u>
	Material		<u>none</u>
Track bar type			<u>none</u>

(a) Full independent with fixed differential, transverse multi-leaf spring, lateral struts and universally-jointed axle drive shafts.
 Camber (Design), (-) 1° 30' ± 30'
 Toe-in (Per wheel, Design), ± 1/16

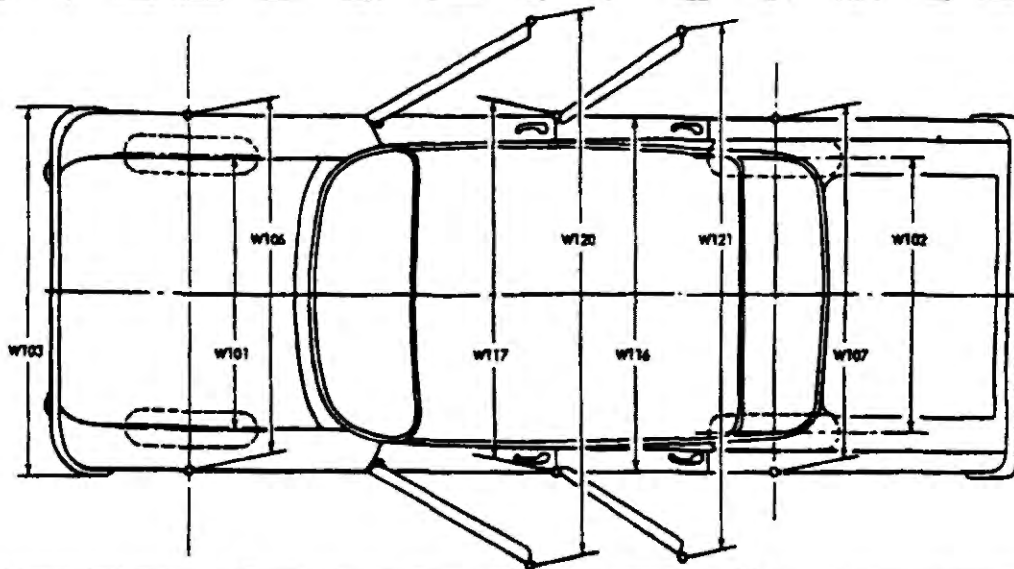
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CAR AND BODY DIMENSIONS—GENERAL

NOTE: Included in the dimension definitions listed on pages 34–36 are those which have been adopted by SAE. These are indicated by a number following the type of dimension, e.g., L3. Additional dimensions have been added by the AMA Specifications Review Committee. These are shown by an additional letter, e.g., M67a. The symbol "a" has been added as a suffix to denote a dimension adopted by the AMA and submitted to the SAE for approval. The dimensions are developed from the following basic points:

1. Body dimensions are for all body styles.
2. All interior dimensions are taken with manikin 15.0 inches outboard of car centerline unless otherwise stated.
3. All interior dimensions are measured with the front seat in the lowest and rearmost position.
4. Unless otherwise specified, all exterior height dimensions are taken with a full design load which consists of 5 passengers, 300 lbs. front, 450 lbs. rear; includes spare wheel, tire and tools, and full complement of gas, oil, water and tires to recommended pressure, etc.
5. The SAE manikin with 90th percentile leg length will be used for recording purposes.
6. The H Point is the pivot center of the manikin's torso and thigh.
7. The Torso Line is a line parallel to the small of manikin's back and extending through the H Point.

EXTERIOR WIDTH DIMENSIONS

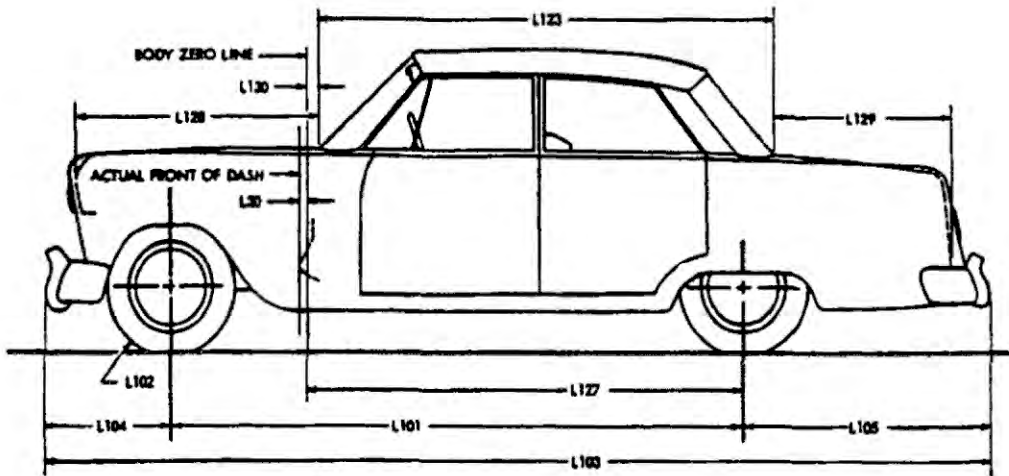


MODEL	Corvette	Ref. No.	0867	0837
Tread - front		W101	56.3	
Tread - rear		W102	57.0	
Maximum overall front bumper width		W103	69.2	
Maximum overall body width		W116	see W106	
Maximum body width at #2 pillar		W117	---	
Front fender overall width		W106	69.6 (maximum width of body)	
Rear fender overall width		W107	67.3	
Maximum overall car width - front doors open		W120a	139.3	
Maximum overall car width - rear doors open		W121a	---	

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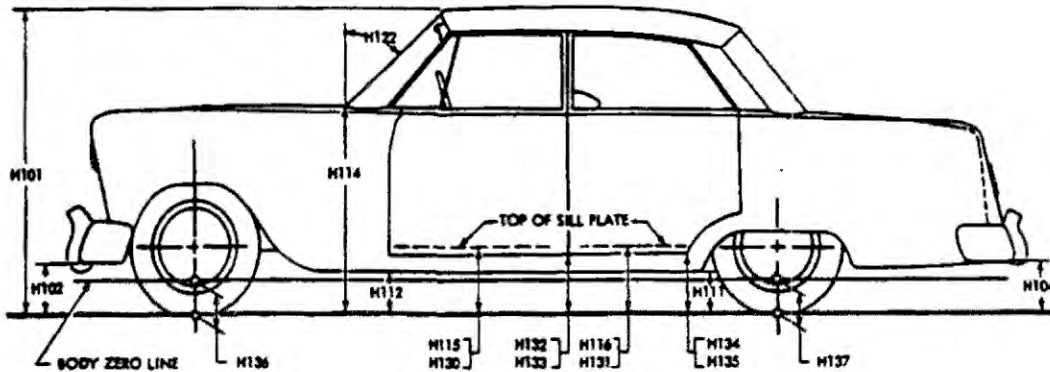
EXTERIOR LENGTH DIMENSIONS



MODEL	Corvette	Ref. No.	0867	0837
Body zero line to actual front of dash		L30	2.57 (zero line fore of dash)	
Wheelbase		L101	98.0	
Overhang - front		L104	32.0	
Overhang - rear		L105	45.3	
Overall length		L103	175.3	
Hood length at car centerline		L128a	52.6	
Body upper structure length at car centerline		L123	66.8 convertible 69.2 hardtop	77.9
Deck length at car centerline		L129a	39.7 convertible 37.3 hardtop	28.6
Body zero line to centerline of rear wheels		L127	72.0	
Body zero line to windshield cowl point		L130a	8.98	
Tire size		L102	6.70 x 15	

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EXTERIOR HEIGHT DIMENSIONS

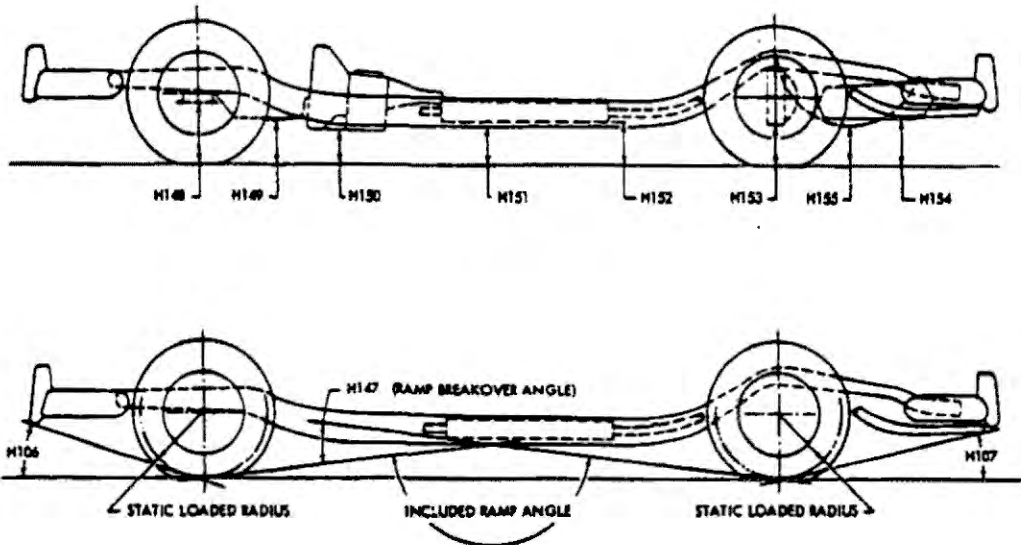


MODEL Corvette	Ref. No.	0867	0837
Overall height	H101	Soft top 49.8 Hard top 49.3	49.8
Hood at rear to ground	H114		34.9
Rocker panel to ground - front	H112a		7.95
Rocker panel to ground - rear	H111		7.95
Step height - front (design load)	H115		14.0
Step height - rear (design load)	H116		---
Step height - front (curb load)	H130		16.2
Step height - rear (curb load)	H131		---
Bottom of door to ground, open - front	H132		13.5
Bottom of door to ground, closed - front	H133		12.5
Bottom of door to ground, open - rear	H134		---
Bottom of door to ground, closed - rear	H135		---
Front bumper to ground	H102		18.0 (excluding guards)
Rear bumper to ground	H104		16.6 (excluding guards)
Windshield slope angle	H122		56° 30'
Body zero to ground - front	H136a		7.7
Body zero to ground - rear	H137a		7.7

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GROUND CLEARANCE DIMENSIONS

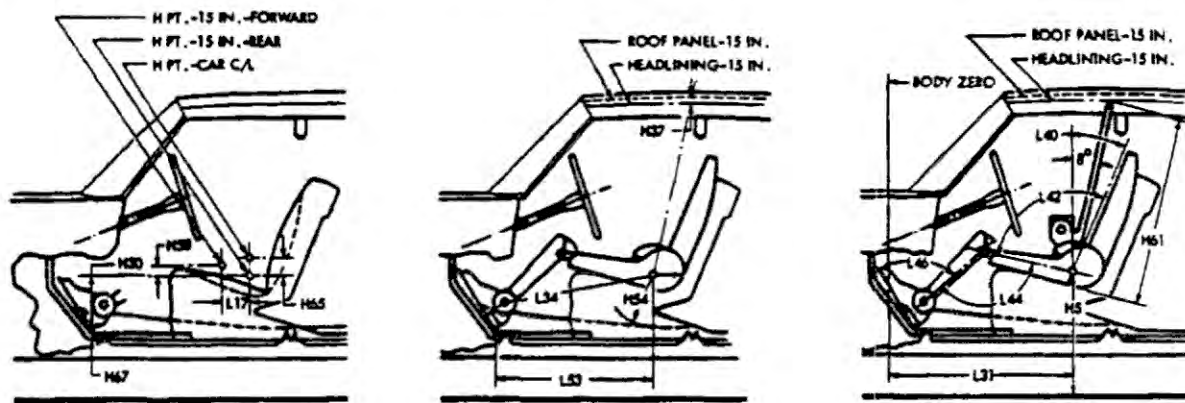


MODEL	Ref. No.	0867	0837
Angle of approach	H106		26° 39'
Angle of departure	H107		17° 21'
Ramp breakover angle	H147		11° 45'
Front suspension to ground	H148		8.0
Oil pan to ground	H149		6.0
Flywheel housing to ground	H150		5.9
Frame structure to ground	H151		5.5
Exhaust system to ground	H152		5.0
Rear axle differential to ground	H153		7.8
Fuel tank to ground	H154		
Spare tire well to ground	H155		6.1
Minimum running ground clearance	H156		5.0

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FRONT COMPARTMENT DIMENSIONS

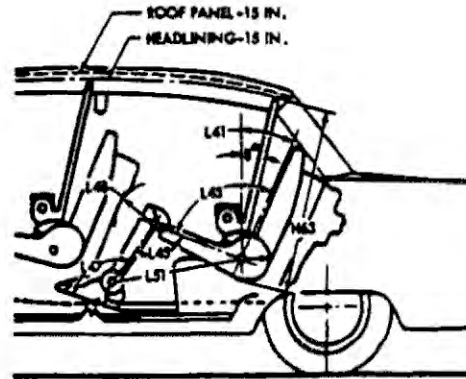
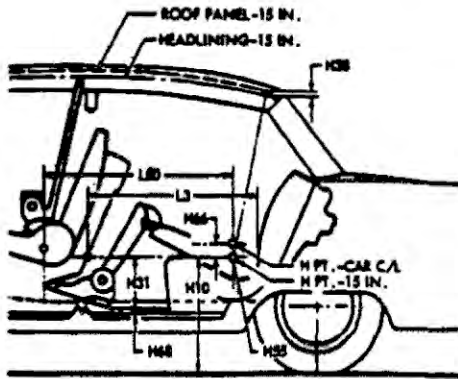


MODEL	Corvette	Ref. No.	0867	0837
H Point to body zero line		L31a	44.2	
H Point to ground		H5a	15.8	
Effective head room		H61a	Soft top 38.1 Hard top 36.9	37.0
Headlining to roof height		H37		
Maximum effective leg room - accelerator		L34a	41.6	
H Point to heel point		H30a	8.3	
Depressed floor covering thickness		H67a		
Back angle		L40a	25°	
Hip angle		L42a	95°	
Knee angle		L44a	126°	
Foot angle		L46a	71°	
H Point differential, side to center		H65a	--	
H Point to tunnel		H54a	2.47	
H Point to accelerator floor point		L53a	34.9	
H Point travel		L17a	4.0	
H Point rise		H58a	.32	

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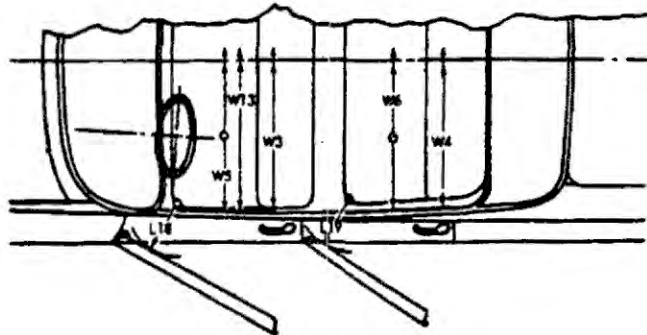
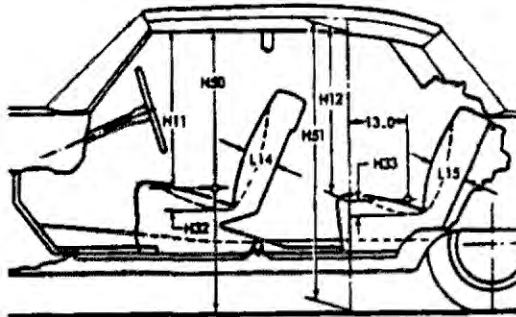
REAR COMPARTMENT DIMENSIONS



MODEL	Corvette	Ref. No.	
H Point couple distance		L90a	Does not apply
H Point to ground		H10a	
Effective head room		H63a	
Headlining to roof height		H38	
Minimum effective leg room		L51a	
H Point to heel point		H31a	
Depressed floor covering thickness		H68a	
Minimum knee room		L48a	
Rear compartment room		L3	
Back angle		L41a	
Hip angle		L43a	
Knee angle		L45a	
Foot angle		L47a	
H Point differential, side to center		H66a	
H Point to tunnel		H55a	↓

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SEAT AND ENTRANCE DIMENSIONS

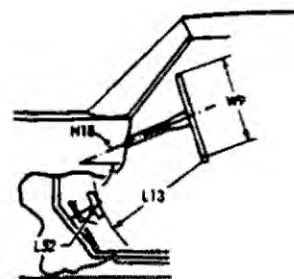
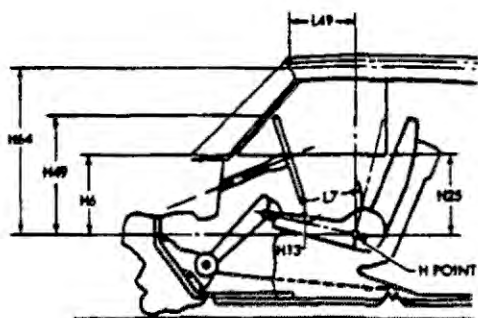


MODEL	Corvette	Ref. No.	0867	0837
Shoulder room - front		W3a	48.2	
Hip room - front		W5a	52.4	
Seat width - front		W16a	20.8 (each bucket seat)	
Upper body opening to ground - front		H50a	45.6	46.8
Entrance height - front		H11a	29.8	32.0
Entrance foot clearance - front		L18		
Seat cushion deflection - front		H32a	2.98	
Seat back thickness - front		L14	4.0	
Shoulder room - rear		W4a	Does not apply	
Hip room - rear		W6a		
Upper body opening to ground - rear		H51a		
Entrance height - rear		H12a		
Entrance foot clearance - rear		L19		
Seat cushion deflection - rear		H33a		
Seat back thickness - rear		L15		

AMA Specifications – Passenger Car

MAKE OF CAR Chevrolet MODEL YEAR 1963 DATE ISSUED 10/1/62 REVISED (o)

VISION AND CONTROL DIMENSIONS



MODEL Corvette	Ref. No.	0867	0837
H Point to windshield bottom DLO	H6a		19.8
H Point to windshield upper DLO	H64a		30.5
H Point to windshield upper DLO	L49a		16.9
Belt height - front	H25a		17.6
Steering wheel center to centerline of car	W7		12.9
Steering wheel maximum outside diameter	W9		16.0
Steering column angle - horizontal	H18		15° 23'
H Point to top of steering wheel	H49a		27.5
Steering wheel torso clearance	L7a		12.2
Steering wheel thigh clearance	H13a		2.82
Brake pedal knee clearance	L13		24.5
Brake pedal to accelerator	L52a		1.48
Tumble-home	W122a		

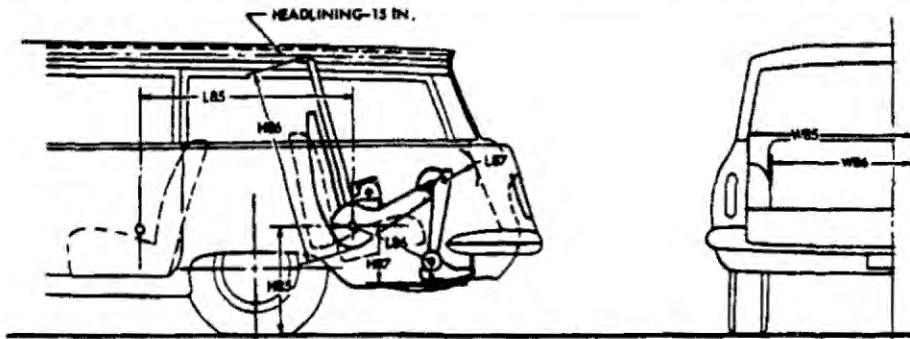
AMA Specifications – Passenger Car

MAKE OF CAR Chevrolet MODEL YEAR 1963 DATE ISSUED 10/1/62 REVISED(•) _____

LUGGAGE COMPARTMENT

MODEL <u>Corvette</u>	Ref. No.	867	837
Usable luggage capacity (See instructions)		8.4FT ³	10.5FT ³
Liftover height*	H301a		
Position of spare tire storage		Under Fuel Tank	
Method of holding lid open			

THIRD SEAT DIMENSIONS



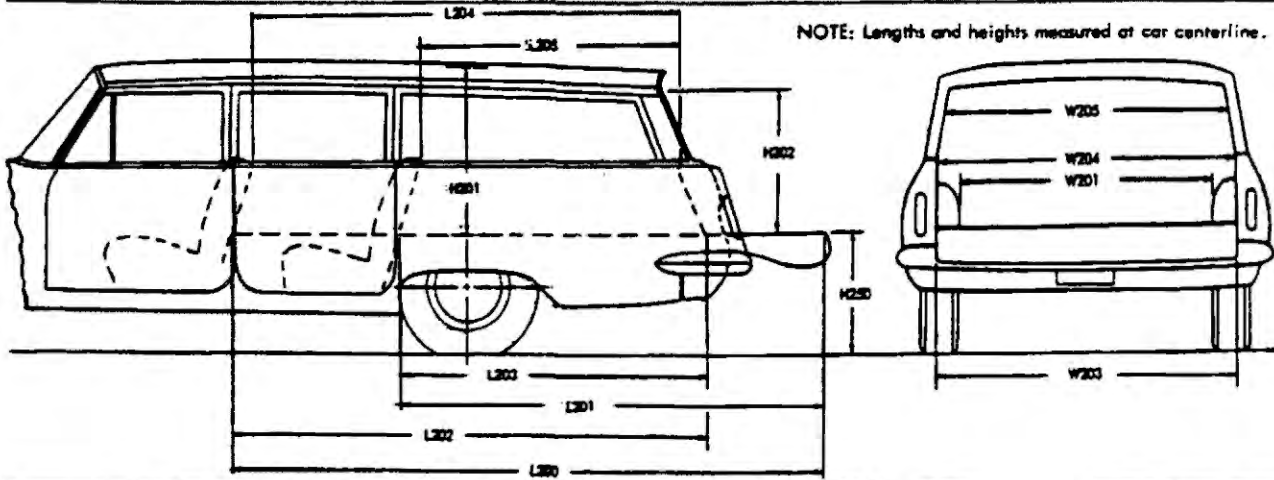
MODEL <u>Corvette</u>	Ref. No.		
Seat facing direction		Does not apply	
Shoulder room	W85a		
Hip room	W86a		
H Point couple distance	L85a		
H Point to ground	H85a		
Effective head room	H86a		
Effective leg room	L86a		
H Point to heel point	H87a		
Knee room	L87a		
Back angle	L88a		
Hip angle	L89a		
Knee angle	L90a		
Foot angle	L91a		↓

* Vertical dimension from luggage compartment lower opening to ground.

AMA Specifications—Passenger Car

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STATION WAGON—CARGO SPACE DIMENSIONS



MODEL	Corvette	Ref. No.	
Floor length from back of front seat at floor level to end of lowered tail gate or floor	L200		Does not apply
Floor length from back of second seat at floor level to end of lowered tail gate or floor	L201		
Floor length from back of front seat at floor level to inside of closed tail gate	L202		
Floor length from back of second seat at floor level to inside of closed tail gate	L203		
Minimum horizontal distance from top rear of front seat back to inside of tail gate or belt	L204		
Minimum horizontal distance from top rear of second seat back to inside of tail gate or belt	L205		
Maximum width of cargo space at floor - specify location	W200a		
Minimum distance between wheel houses at floor level	W201		
Rear end opening width at floor	W203		
Rear end opening width at belt	W204		
Maximum width of rear opening above belt	W205		
Maximum height - floor covering to headlining at centerline of rear axle	H201		
Maximum height of rear opening - tail and lift gates open	H202		
Platform height from ground to top of tail gate floor covering at rear most edge of tail gate - curb weight	H203		
Rear end closure (e.g., one piece door, hinged left - sliding glass, drop tail gate)			
Cargo volume index (cu. ft.) W4 x L204 x H201			↓
1728			

AMA Specifications – Passenger Car

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MODEL Corvette 867 837

BODY—MISCELLANEOUS INFORMATION

Drs. hinged (front, rear)	Front doors	front
	Rear doors	---
Type of finish (lacquer, enamel, other)		Acrylic Lacquer
Hood hinge location (front, rear)		front
Hood counterbalanced (yes, no)		no
Hood release control (internal, external)		internal
Vehicle (Serial) No. Location		1) Right hand side of hinge pillar cross brace, under glove box 2) With engine no.
Engine No. Location		Front right side of cylinder block
Theft protection - type		outside door key locks
Vent window control method (crank, friction pivot)	Front	crank
	Rear	---
Seat cushion type	Front	Bucket, polyurethane padding
	Rear	---
Seat back type	Front	Bucket, polyurethane padding
	Rear	---
Windshield type (single curved, compound curved, other)		Single, curved
Rear window type (flat curved, one piece, three piece)		867 - convert: flat, 1 867 - hardtop: curved 1 837 - sport coupe: compound curved, 2
Side glass type (curved, flat)		compound curved
Side glass exposed surface area		550.1 Sq. In. 620.1 Sq. In.
Windshield glass exposed surface area		789.7 Sq. In.
Backlight glass exposed surface area		Soft top 440.5 Sq. In. 724.1 Sq. In.
Total glass exposed surface area		Soft top 1780.3 Sq. In. 2133.9 Sq. In.

DIMENSION DEFINITIONS

- W3a SHOULDER ROOM - FRONT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- W4a SHOULDER ROOM - REAR. Measured in the same manner as W3a.
- W5a HIP ROOM - FRONT. The lateral dimension through H Point to trimmed surfaces.
- W6a HIP ROOM - REAR. Measured in the same manner as W5a.
- W7 STEERING WHEEL CENTER TO CENTERLINE OF CAR. Measured horizontally from steering wheel center to centerline of car. The point at steering wheel center is located in the surface plane of wheel.
- W9 STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. Define if other than round.
- W16a SEAT WIDTH - FRONT. The maximum trimmed width of front seat cushion.
- W85a SHOULDER ROOM - THIRD SEAT. Measured in the same manner as W3a.
- W86a HIP ROOM - THIRD SEAT. Measured in the same manner as W5a.
- W101 TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
- W102 TREAD - REAR. Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions.
- W106 FRONT FENDER OVERALL WIDTH. Measured at centerline of front wheels, excluding moldings.
- W107 REAR FENDER OVERALL WIDTH. Measured at centerline of rear wheels, excluding moldings.
- W116 MAXIMUM OVERALL BODY WIDTH. Measured across body, excluding hardware and applied moldings, but including fenders when integral with body.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.
- W120a MAXIMUM OVERALL CAR WIDTH, FRONT DOORS OPEN. Measured with front doors in maximum hold-open position.
- W121a MAXIMUM OVERALL CAR WIDTH, REAR DOORS OPEN. Measured in same manner as W120a.
- W122a TUMBLE-HOME. The angle from vertical to the front door glass outer surface or the chord of a curved door glass, measured at the front H Point station.
- L3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at a height tangent to the top of rear seat cushion.
- L7a STEERING WHEEL TORSO CLEARANCE. The minimum distance from the back edge of steering wheel, in straight-ahead position, to the Torso Line.
- L13 BRAKE PEDAL KNEE CLEARANCE. The minimum dimension from the lower edge of the steering wheel to the brake pedal face centerline.
- L14 SEAT BACK THICKNESS - FRONT. The maximum thickness of the seat back, excluding bolsters.
- L15 SEAT BACK THICKNESS - REAR. Measured in the same manner as L14.
- L17a H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.
- L18 ENTRANCE FOOT CLEARANCE - FRONT. The minimum horizontal dimension between seat and normal line of door or pillar at a height between the sill plate bead and 4.0 inches above the bead. Door should be in the maximum hold-open position.
- L19 ENTRANCE FOOT CLEARANCE - REAR. Measured in the same manner as L18 on four-door models. On two-door styles, the minimum dimension between rear corner of front seat, with front seat back tilted forward, and trimmed lock pillar, built-in quarter armrest panel, or rear seat cushion at a height between the sill plate bead and 4.0 inches above the bead.
- L30 BODY ZERO LINE TO ACTUAL FRONT OF DASH. If actual front of dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L31a H POINT TO BODY ZERO LINE - FRONT. Horizontal dimension.
- L34a MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. Measured with the right foot on accelerator pedal.
- L40a BACK ANGLE - FRONT. The angle between a vertical line through the H Point and the Torso Line.
- L41a BACK ANGLE - REAR. Measured in the same manner as L40a.
- L42a HIP ANGLE - FRONT. The angle between Torso Line and a line extending from knee pivot center to H Point.
- L43a HIP ANGLE - REAR. Measured in the same manner as L42a.
- L44a KNEE ANGLE - FRONT. The angle between a line from H Point to knee pivot center and a line from the knee pivot center to the ankle pivot center.
- L45a KNEE ANGLE - REAR. Measured in the same manner as L44a.
- L46a FOOT ANGLE - FRONT. The angle between a line extended from the knee pivot center through the ankle pivot center and a line tangent to the sole and heel of manikin bare foot.
- L47a FOOT ANGLE - REAR. Measured in the same manner as L46a.
- L48a MINIMUM KNEE ROOM - REAR. The minimum dimension from the knee pivot center to the back of front seat back.
- L49a H POINT TO WINDSHIELD UPPER DLO. The horizontal dimension from H Point to the point of tangency of horizontal line of vision (described in dimension H64a) with body upper structure.

DIMENSION DEFINITIONS (cont.)

- L50a H POINT COUPLE DISTANCE.** The horizontal dimension from the front seat H Point to the rear seat H Point.
- L51a MINIMUM EFFECTIVE LEG ROOM - REAR.** Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. Measured with the foot positioned to nearest interference between seat structure and toe, instep or lower leg.
- L52a BRAKE PEDAL TO ACCELERATOR.** The minimum dimension from center of brake pedal face to accelerator. Measured in the side view.
- L53a H POINT TO ACCELERATOR FLOOR POINT.** The horizontal dimension from intersection of accelerator and depressed floor covering to the H Point.
- L85a H POINT COUPLE DISTANCE - THIRD SEAT.** The horizontal dimension from the second seat H Point to the third seat H Point.
- L86a EFFECTIVE LEG ROOM - THIRD SEAT.** Measured in the same manner as L51a. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- L87a KNEE ROOM - THIRD SEAT.** Measured in the same manner as L48a. With rear-facing third seat, dimension is measured to rear closure.
- L88a BACK ANGLE - THIRD SEAT.** Measured in the same manner as L40a.
- L89a HIP ANGLE - THIRD SEAT.** Measured in the same manner as L42a.
- L90a KNEE ANGLE - THIRD SEAT.** Measured in the same manner as L44a.
- L91a FOOT ANGLE - THIRD SEAT.** Measured in the same manner as L46a.
- L101 WHEELBASE.**
- L102 TIRE SIZE.**
- L103 OVERALL LENGTH.** Include bumper guards if standard equipment.
- L104 OVERHANG - FRONT.** Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG - REAR.** Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE.** The horizontal dimension from the theoretical intersection of extended windshield glass plane and normal cowl surface to the theoretical intersection of extended back window glass plane and normal deck surface; or in the case of a Fastback roof or Station Wagon, to back glass lower reveal molding, or rubber when molding is not used.
- L127 BODY ZERO LINE TO CENTERLINE OF REAR WHEELS.** A horizontal dimension.
- L128a HOOD LENGTH AT CAR CENTERLINE.** The horizontal dimension from the foremost point on sheet metal hood surface, excluding series identification or ornamentation, to the theoretical intersection of extended windshield glass plane and normal cowl surface.
- L129a DECK LENGTH AT CAR CENTERLINE.** The horizontal dimension from the rearmost point of the body sheet metal (visible above bumper), excluding series identification or ornamentation, to the theoretical intersection of extended back window glass plane and normal deck surface.
- L130a BODY ZERO LINE TO WINDSHIELD COWL POINT.** The horizontal dimension from body zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.
- H5a H POINT TO GROUND - FRONT.** Vertical dimension.
- H6a H POINT TO WINDSHIELD BOTTOM DLO.** Vertical dimension.
- H10a H POINT TO GROUND - REAR.** Vertical dimension.
- H11a ENTRANCE HEIGHT - FRONT.** The vertical dimension from H Point to upper trimmed body opening.
- H12a ENTRANCE HEIGHT - REAR.** The vertical dimension from H Point to the upper trimmed body opening at a section 13.0 inches forward of the H Point.
- H13a STEERING WHEEL THIGH CLEARANCE.** The minimum dimension from the bottom of steering wheel, in straight-ahead position, to centerline of thigh.
- H18 STEERING COLUMN ANGLE - HORIZONTAL.** The angle the centerline of steering column makes with the horizontal.
- H25a BELT HEIGHT - FRONT.** The vertical dimension from H Point to bottom of side window DLO.
- H30a H POINT TO HEEL POINT - FRONT.** The vertical dimension from the H Point to the manikin accelerator heel point on the depressed floor covering.
- H31a H POINT TO HEEL POINT - REAR.** The vertical dimension from the H Point to the manikin heel point on the depressed floor covering.
- H32a SEAT CUSHION DEFLECTION - FRONT.** The vertical dimension from a point on the undepressed seat cushion to the depressed seat cushion. Measured at the H Point station.
- H33a SEAT CUSHION DEFLECTION - REAR.** Measured in the same manner as H32a.
- H37 HEADLINING TO ROOF HEIGHT - FRONT.** The dimension from the intersection of the headlining and the extended effective head room line to the roof panel. Measured perpendicularly to the roof panel.
- H38 HEADLINING TO ROOF HEIGHT - REAR.** Measured in the same manner as H37.
- H49a H POINT TO TOP OF STEERING WHEEL.** The vertical dimension from the H Point to top of steering wheel, in straight-ahead position.
- H50a UPPER BODY OPENING TO GROUND - FRONT.** The vertical dimension from a point on the trimmed body opening to the ground. Measured at the H Point station.

DIMENSION DEFINITIONS (cont.)

- H51a UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground. Measured 13.0 inches forward of the H Point.
- H54a H POINT TO TUNNEL - FRONT. The minimum dimension from the H Point, at car centerline, to top of tunnel.
- H55a H POINT TO TUNNEL - REAR. Measured in the same manner as H54a.
- H58a H POINT RISE. The vertical dimension between the H Point in the most forward and rearward seat positions.
- H61a EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8" to rear of vertical.
- H63a EFFECTIVE HEAD ROOM - REAR. Measured in the same manner as H61a.
- H64a H POINT TO WINDSHIELD UPPER DLO. Vertical dimension from H Point to highest horizontal line of vision through windshield at 15 inch section.
- H65a H POINT DIFFERENTIAL, SIDE TO CENTER - FRONT. The vertical dimension from side occupant H Point to center occupant H Point.
- H66a H POINT DIFFERENTIAL, SIDE TO CENTER - REAR. Measured in the same manner as H65a.
- H67a DEPRESSED FLOOR COVERING THICKNESS - FRONT. The vertical dimension from manikin accelerator heel point normally to underbody sheet metal immediately below heel point.
- H68a DEPRESSED FLOOR COVERING THICKNESS - REAR. Measured same as H67a.
- H85a H POINT TO GROUND - THIRD SEAT. Vertical dimension.
- H86a EFFECTIVE HEAD ROOM - THIRD SEAT. Measured in the same manner as H61a.
- H87a H POINT TO HEEL POINT - THIRD SEAT. Measured in the same manner as H31a.
- H101 OVERALL HEIGHT. Measured with full design load.
- H102 FRONT BUMPER TO GROUND. Minimum dimension.
- H104 REAR BUMPER TO GROUND. Minimum dimension.
- H106 ANGLE OF APPROACH. Minimum angle between ground and a line tangent to arc of front tire static loaded radius and touching the limiting point of interference on front bumper, bumper guard, or gravel deflector.
- H107 ANGLE OF DEPARTURE. Minimum angle between ground and a line tangent to arc of rear tire static loaded radius and touching the limiting point of interference on rear bumper, bumper guard, gravel deflector, tail pipe, fender or other interfering structure.
- H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured at front of rear wheel opening.
- H112a ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured at foremost point of rocker panel.
- H114 HOOD AT REAR TO GROUND. Measured from hood opening line on shroud, exclusive of moldings.
- H115 STEP HEIGHT - FRONT (DESIGN LOAD). The vertical dimension from top of sill plate bead, at C/L of front door sill plate, to ground.
- H116 STEP HEIGHT - REAR (DESIGN LOAD). Measured in same manner as dimension H115.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.
- H130 STEP HEIGHT - FRONT (CURB LOAD). The vertical dimension from top of sill plate, at C/L of front door sill plate, to ground.
- H131 STEP HEIGHT - REAR (CURB LOAD). Measured in same manner as H130.
- H132 BOTTOM OF DOOR TO GROUND, OPEN - FRONT. Measured from bottom outside corner of door with door in maximum hold-open position.
- H133 BOTTOM OF DOOR TO GROUND, CLOSED - FRONT. Same point on door as H132 dimension, with door closed.
- H134 BOTTOM OF DOOR TO GROUND, OPEN - REAR. Measured in same manner as H132.
- H135 BOTTOM OF DOOR TO GROUND, CLOSED - REAR. Measured in same manner as H133.
- H136a BODY ZERO TO GROUND - FRONT. A vertical dimension measured at front wheel centerline.
- H137a BODY ZERO TO GROUND - REAR. A vertical dimension measured at rear wheel centerline.
- H147 RAMP BREAKOVER ANGLE. Supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
- H148 FRONT SUSPENSION TO GROUND. Minimum clearance measured from lower control arm inner shaft or lowest point on the car centerline.
- H149 OIL PAN TO GROUND. Minimum clearance measured from sheet metal or drain plug.
- H150 FLYWHEEL/CONVERTER HOUSING AND TRANSMISSION ASSEMBLY TO GROUND. Minimum clearance.
- H151 FRAME STRUCTURE TO GROUND. Minimum clearance measured approximately midway between front and rear axles. In this measurement, cross bars and X-members shall be considered part of frame.
- H152 EXHAUST SYSTEM TO GROUND. Minimum clearance. Specify location.
- H153 REAR AXLE DIFFERENTIAL SYSTEM TO GROUND. Minimum clearance.
- H154 FUEL TANK TO GROUND. Minimum clearance measured from sheet metal or drain plug, but excluding supports or straps.
- H155 SPARE TIRE WELL TO GROUND. Minimum clearance.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.