

AMA Specifications—Passenger Car

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown below. This uniform specification form was developed by the automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

MANUFACTURER	CAR NAME	
CHECKER MOTORS CORPORATION		CHECKER AEROBUS
MAILING ADDRESS	MODEL YEAR	ISSUED: 9-1-68
2016 N. PITCHER ST., KALAMAZOO, MICH.	1969	REVISED (e)

NOTES:

1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

TABLE OF CONTENTS

Car & Body Dimensions	1,2	Drive Units	14	Suspensions	21
Engine - Mechanical	4	Brakes.....	18, 19	Weights	24
Electrical.....	12	Steering	20	Index	27

BODY – TYPES AND STYLE NAMES –		Body type, style names; use manufacturer's code for series & body style.
CHECKER AEROBUS SERIES A-12W6M		6 DOOR STATION WAGON 9 PASSENGER
CHECKER AEROBUS SERIES A-12W8M		8 DOOR STATION WAGON 12 PASSENGER.

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for:
4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

MODEL	SAE Ref. No.	A-12W6M	A-12W8M
-------	--------------	---------	---------

WIDTH

Track - Front	W101	62.00	
Track - Rear	W102	65.05	
Maximum overall car width	W103	76.00	
Body width at No. 2 pillar	W117	73.38	

LENGTH

Body "O" to front of dash	L 30	0	
Wheelbase	L101	154.50	189.00
Overall car length	L103	235.25	269.75
Overhang - front	L104	34.00	
Overhang - rear	L105	46.75	
Body upper structure length	L123	169.12	203.62
Body "O" line to C of rear wheel	L127	141.50	176.00
Body "O" line to w/s cowl point	L130	9.44	

HEIGHT PASS.DIST.FRT.& REAR
TRUNK CARGO LOAD

Passenger Distribution (front & rear)		64.37	
Trunk/Cargo load (lbs.)		46.80	
Overall height	H101		
Cowl height	H114	9.80	
Deck height	H138		
Rocker panel - front	To ground	9.80	
	From front wheel C		
Rocker panel - rear	To ground		
	From rear wheel C		
Windshield slope angle	H122	42°	

GROUND CLEARANCE

Bumper to ground - front	H102	10.00	
Bumper to ground - rear	H104	15.00	
Angle of approach	H106	18°	
Angle of departure	H107	17°	
Ramp breakover angle	H147	12.5°	10.5°
Min. running clearance (Specify)	H156	7.00	

AMA Specifications—Passenger CarMAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)**CAR AND BODY DIMENSIONS**

See Pages 25, 26 for SAE Dimension Definitions
 (All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	
		A-12W6M
		A-12W8M

FRONT COMPARTMENT

Effective head room	H61	36.00
Max. eff. leg room — accelerator	L34	36.00
H Point to Heel point	H30	12.00
H Point travel	L17	4.00
Shoulder room	W 3	59.00
Hip room	W 5	62.25
Upper body opening to ground	H50	58.20

REAR COMPARTMENT

H Point couple distance	L50	41.00
Effective head room	H63	37.00
Min. effective leg room	L51	40.00 (LAST SEAT)
H Point to Heel point	H31	13.00
Min. knee room	L48	10.00
Rear Compartment room	L 3	33.00
Shoulder room	W 4	58.00
Hip room	W 6	64.00
Upper body opening to ground	H51	57.70

LUGGAGE COMPARTMENT

NOT APPLICABLE

Usable luggage capacity	V 1	
Liftover height	H195	
Position of spare tire storage		
Method of holding lid open		

STATION WAGON — THIRD SEAT

NOT APPLICABLE

Shoulder Room	W85	
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
Seat facing direction		

STATION WAGON — CARGO SPACE

Cargo length at floor — front seat	L202	N.A.
Cargo length at belt — front seat	L204	N.A.
Cargo width — Wheelhouse	W201	49.62
Opening width at belt	W204	45.50
Maximum cargo height	H201	33.62
Rear opening height	H202	26.62
Cargo volume index (cu. ft.) W4 x L204 x H201 1728	V2	40.00

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)

POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP RPM	Torque RPM		
A-12W6M	350	2 BBL D.D.	8:1	200 @ 4000	325 @ 2000	3-SPEED MANUALLY SHIFTED	4.10:1 POWRLOK OPTION
A-12W8M						DUAL RANGE AUTOMATIC	3.54:1 POWRLOK OPTION

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)

MODEL A-12W6M, A-12W8M

ENGINE - GENERAL

Type, no. cyls., valve arr.	<u>90° V-8 O.H.V.</u>	
Bore and stroke (nominal)	<u>4.00 BORE x 3.48 STROKE</u>	
Piston displacement, cu. in.	<u>350 C.I.D.</u>	
Bore spacing (L to L)	<u>4.4</u>	
No. system (front to rear)	L. Bank	<u>1-3-5-7</u>
	R. Bank	<u>2-4-6-8</u>
Firing order	<u>1-8-4-3-6-5-7-2</u>	
Compres. ratio (nominal)	<u>8.00:1</u>	
Cylinder Head Material	<u>CAST ALLOY IRON</u>	
Cylinder Block Material	<u>CAST ALLOY IRON.</u>	
Cyl. Sleeve-Wet,dry,none	<u>NONE</u>	
Number of mtg. points	Front	<u>2</u>
	Rear	<u>1</u>
Engine installation angle	<u>6°</u>	
Taxable horsepower	<u>Dia²xNo. Cyl.</u>	<u>51.2</u>
Publishing max. bhp*	<u>185 B.H.P. @ 4000 RPM</u>	
@ eng. RPM		
Publishing max. torque *	<u>325 LB. FT. @ 2000 RPM</u>	
(lb. ft. @ RPM)		
Recommended fuel regular - premium	<u>REGULAR</u>	

ENGINE - PISTONS

Material	<u>CAST ALUMINUM ALLOY WITH STEEL STRUT</u>	
Description and finish	<u>FLAT, NOTCHED HEAD: SLIPPER SKIRT</u>	
Weight (piston only) oz.	<u>23.5</u>	
Clearance (limits)	Top land	<u>.0295-.0365</u>
	Skirt Top	<u>.0010-.0016</u>
	Bottom	<u>- -</u>
Ring groove depth	No. 1 ring	<u>.2075-.2145</u>
	No. 2 ring	<u>.2075-.2145</u>
	No. 3 ring	<u>.1895-.1965</u>
	No. 4 ring	<u>NONE</u>

* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)MODEL A-12W6M, A-12W8M

ENGINE - RINGS

Function (top to bottom)	No. 1, oil or comp.	COMPRESSION
	No. 2, oil or comp.	COMPRESSION
	No. 3, oil or comp.	OIL
	No. 4, oil or comp.	NONE
Compression	Description - material, coating, etc.	CAST ALLOY IRON, INSIDE BEVEL UPPER-FLASH CHROME PLATE LOWER-WEAR RESISTANT COATING
	Width	.0775-.0780 UPPER; .0770-.0780 LOWER
	Gap	.010-.020
Oil	Description - material, coating, etc.	MULTI-PIECE (2 RAILS AND ONE SPACER EXPANDER) SPACER EXPANDER-STEEL RAILS-STAINLESS STEEL, CHROME PLATED O.D.
	Width	.1840-.1880 ASSEMBLED
	Gap	.015-.055
Expanders		IN OIL RING ASSEMBLY

ENGINE - PISTON PINS

Material	CHROMIUM STEEL
Length	2.990-3.010
Diameter	.9270-.9273
Type	Locked in rod, in piston, floating, etc.
	LOCKED IN ROD
Bush- ing	In rod or piston
	NONE
Clearance	In piston
	.0015-.0025
Direction & amount offset in piston	In rod
	NONE
MAJOR THRUST SIDE-.06	

ENGINE - CONNECTING RODS

Material	DROP FORGED STEEL
Weight (oz.)	20.80
Length (center to center)	5.699-5.701
Bearing	Material & Type
	STEEL BACKED BABBITT OR COPPER LEAD ALLOY
	Overall length
	.807
Clearance (limits)	
.0007-.0027	
End play	
.009-.013	

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)

MODEL A-12W6M, A-12W8M

ENGINE—CRANKSHAFT

Material	<u>DROP FORGED STEEL</u>	
Vibration damper type	<u>RUBBER MOUNTED INERTIA</u>	
End thrust taken by bearing (No.)	<u>FIVE</u>	
Crankshaft end play	<u>.002-.006</u>	
Material & type	<u>BABBITT ON STEEL OR COPPER LEAD ALLOY</u>	
Clearance	<u>.0003-.0029</u>	
Main bearing Journal dia. and bearing overall length	No. 1	<u>2.4502 DIA. x .752</u>
	No. 2	<u>2.4502 DIA. x .752</u>
	No. 3	<u>2.4502 DIA. x .752</u>
	No. 4	<u>2.4502 DIA. x .752</u>
	No. 5	<u>2.4502 DIA. x 1.177</u>
	No. 6	<u>— —</u>
	No. 7	<u>— —</u>
Dir. & amt. cyl. offset	<u>NONE</u>	
Crankpin journal diameter	<u>2.099-2.100</u>	

ENGINE—CAMSHAFT

Location	<u>CENTER OF V., ABOVE CRANK</u>	
Material	<u>CAST ALLOY IRON</u>	
Bearings	Material	<u>BABBITT ON STEEL</u>
	Number	<u>FIVE</u>
Type of Drive	Gear or chain	<u>CHAIN</u>
	Crankshaft gear or sprocket material	<u>STEEL</u>
	Camshaft gear or sprocket material	<u>CAST IRON</u>
	Timing chain	<u>46</u>
		<u>.875</u>
		<u>.50</u>

ENGINE—VALVE SYSTEM

Hydraulic lifters (Std., opt., NA)	<u>STANDARD</u>	
Valve rotator, type (intake, exhaust)	<u>EXHAUST VALVES ONLY</u>	
Rocker ratio	<u>1.5:1</u>	
Operating tappet clearance (indicate hot or cold)	Intake	<u>ZERO</u>
	Exhaust	<u>ZERO</u>

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)MODEL A-12W6M, A-12W8M

ENGINE - VALVE SYSTEM (cont.)

Timing (based on top of ramp points)	Intake	Opens ($^{\circ}$ BTC)	280°
		Closes ($^{\circ}$ ABC)	72°
		Duration - deg.	280°
	Exhaust	Opens ($^{\circ}$ BBC)	78°
		Closes ($^{\circ}$ ATC)	30°
		Duration - deg.	288°
	Valve opening overlap		58°
	Material		
	ALUMINIZED HIGH ALLOY STEEL		
Intake	Overall length		
	$4.870-4.889$		
	Actual overall head dia.		
	1.95		
	Angle of seat & face		
	46° (SEAT)- 45° (FACE)		
	Seat insert material		
	NONE		
	Stem diameter		
	$.3410-.3417$		
	Stem to guide clearance		
	$.0010-.0027$		
Exhaust	Lift (@ zero lash)		
	$.3945$		
	Outer spring press. & length	Valve closed (lb. @ in.)	$78-86 @ 1.66$
		Valve open (lb. @ in.)	$194-206 @ 1.26$
	Inner spring press. & length	Valve closed (lb. @ in.)	SPRING DAMPER
		Valve open (lb. @ in.)	SPRING DAMPER
	Material		
	STELLITE FACED HIGH ALLOY STEEL		
	Overall length		
	$4.913-4.933$		
	Actual overall head dia.		
	1.51		
	Angle of seat & face		
	46° (SEAT)- 45° (FACE)		
	Seat insert material		
	INDUCTION HARDENED SEATS (NO INSERT)		
	Stem diameter		
	$.3410-.3417$		
	Stem to guide clearance		
	$.0010-.0027$		
	Lift (@ zero lash)		
	$.3945$		
Intake	Outer spring press. & length	Valve closed (lb. @ in.)	$78-86 @ 1.66$
		Valve open (lb. @ in.)	$194-206 @ 1.26$
	Inner spring press. & length	Valve closed (lb. @ in.)	SPRING DAMPER
		Valve open (lb. @ in.)	SPRING DAMPER

ENGINE - LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	PRESSURE
	Connecting rods	PRESSURE
	Piston pins	SPLASH
	Camshaft bearings	PRESSURE
	Tappets	PRESSURE
	Timing gear or chain	JET
	Cylinder walls	PRESSURE, JET CROSS SPRAYED

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)MODEL A-12W6M, A-12W8M

ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	GEAR
Normal oil pressure (lb. engine rpm)	50-65 P.S.I. @ 2000 R.P.M. (BENCH TEST-NO FLOW CONDITIONS)
Oil press. sending unit (elect. or mech.)	ELECTRIC
Type oil intake (floating, stationary)	STATIONARY
Oil filter system (full flow, part., other)	FULL FLOW
Filter replacement (element, complete)	COMPLETE
Capacity of c 'case, less filter-refill (qt.)	5
Oil grade recommended (SAE viscosity and temperature range)	32°F AND ABOVE---SAE 20W, SAE 20, OR SAE 10W-30 0°F TO 32°F --- SAE 10W, OR SAE 10W-30 BELOW 0°F --- SAE 5W, OR SAE 5W-30
Engine Service Reqmt. (MM, MS, etc.)	MS OR DG

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	SINGLE, WITH CROSS OVER
Muffler No. & type (reverse flow, straight thru, separate resonator)	ONE, REVERSE FLOW (SEPARATE RESONATOR ON A-12W8M)
Exhaust pipe dia. (O.D., wall thick.)	2.00 x .057-.069
Branch	2.00 x .057-.069
Main	2.00 x .049
Tail pipe dia. (O.D. & wall thickness)	

ENGINE—CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	VENTILATES TO INDUCTION SYSTEM
Standard	—
Optional	
Control Unit	
Make and model	AC SPARK PLUG-7424251
Location	LEFT FRONT ROCKER COVER
Energy source (manifold vacuum, carburetor air stream, other)	MANIFOLD VACUUM
Control method (variable orifice, fixed orifice, other)	VARIABLE ORIFIGE
Complete system	
Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	AT CARBURETOR BASE
Air inlet (breather cap, carburetor air cleaner, other)	CARBURETOR AIR CLEANER
Flame arrestor (screen, check valve, other)	SCREEN

AMA Specifications—Passenger Car

MAKE OF CAR	CHECKER	MODEL YEAR	1969	DATE ISSUED	9-1-68	REVISED	
MODEL	A-12W6M, A-12W8M						
ENGINE - EXHAUST EMISSION CONTROL		OPTIONAL (STD.-CALIF. CARS)					
Type (Air injection, engine modifications, other)		AIR INJECTION					
Air Injection Pump	Type	SEMI-ARTICULATED VANE TYPE					
	Displacement	19.3					
	Drive ratio	1.15:1					
	Drive type	CRANKSHAFT PULLEY					
	Relief valve (type)	DIVERTER VALVE-SEPARATE FROM PUMP					
	Filter (describe)	CENTRIFUGAL AIR CLEANER					
Air Injection System	Air distribution (head, manifold, etc.)	MANIFOLD					
	Point of entry	EXHAUST PORTS					
	Injection tube I.D.	.2565					
	Check valve type	PRESSURE (PLATE TYPE)					
	Backfire protection (type)	DIVERTER VALVE					
Carburetor	Make						
	Model						
	Barrel size						
	Idle speed	Drive					
		Neutral					
idle A/F mixture							
Aux, Adv. Systems (type)							
Make							
Model							
Distributor	Centrifugal adv. in crank degrees @ eng. rpm	Start (rpm)					
		Intermed. points deg. @ rpm	SAME AS ENGINE WITHOUT AIR INJECTION				
		Max.deg.@ rpm					
	Vacuum adv. in crank degrees @ eng. rpm	Start (in Hg)					
		Intermed. points deg. @ in. Hg					
Vacuum Source							
Timing - Crank degrees @ rpm							
Cooling System							
Exhaust System							

AMA Specifications—Passenger Car

MAKE OF CAR CHEQUER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (•)

MODEL		<u>A-12W6M, A-12W8M</u>
ENGINE - FUEL SYSTEM		(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)
Induction type: Carburetor, fuel injection, supercharger.		CARBURETOR
Fuel Tank	Refill capacity (U.S. gals.)	23 APPROXIMATELY
	Filler location	REAR
Fuel Pump	Type (elec. or mech.)	MECHANICAL
	Locations	RIGHT FRONT OF ENGINE
	Pressure range	5.25-6.50 P.S.I.
Vacuum booster (std., optional, none)		NONE
Fuel Filter	Type	SCREEN AND SINTERED BRONZE
	Locations	FUEL TANK AND BETWEEN PUMP & CARBURETOR
	Choke type	MANUAL
Intake manifold heat control (exhaust or water)		EXHAUST
Carburetor	Air cleaner type	PAPER
	Optional	NONE
	Idle speed (spec. neutral or drive)	700 IN NEUTRAL
	Manual	700 IN NEUTRAL
	Automatic	NOT SPECIFIED

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
ALL	350	ALL	ROCHESTER	7029124	ONE 2 BBL. D.D.	1.68

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (*)MODEL A-12W6M, A-12W8M

ENGINE - COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)	PRESSURE	
Radiator cap relief valve pressure	<u>13 + 1 P.S.I. STD.</u>	
Circula- tion thermostat	Type (choke, bypass)	CHOKE
	Starts to open at (°F)	<u>192° - 198°</u>
	Type (centrifugal, other)	CENTRIFUGAL
Water pump	GPM @ 1000 pump rpm	<u>53 G.P.M. @ 4200 RPM</u>
	Number of pumps	ONE
	Drive (V-belt, other)	V-BELT
	Bearing type	PERMANENTLY LUBRICATED DOUBLE ROW BALL
By-pass recirculation type (inter., ext.)	INTERNAL	
Radiator core type (cellular, tube and fin, other)	TUBE AND FIN	
Cooling system capacity	With heater (qt.)	<u>17</u>
	Without heater (qt.)	<u>16</u>
	Opt. equipment specify (qt.)	UNDERSEAT HEATERS-2 UNITS-9 QTS.
Water jackets full length of cyl. (yes, no)	YES	
Water all around cylinder (yes, no)	YES	
Radiator hose	Lower Number and type (molded, straight)	ONE-MOLDED
	Inside diameter	<u>1.75 INCHES</u>
	Upper Number and type (molded, straight)	ONE-MOLDED
	Inside diameter	<u>1.50 INCHES</u>
Fan	By-pass Number and type (molded, straight)	ONE-MOLDED
	Inside diameter	<u>.610</u>
*Drive belts (indicate belt used by letter)	Number of blades & spacing	5 BLADES STAGGERED
	Diameter	<u>18</u>
	Ratio-fan to crankshaft rev.	<u>.95:1</u>
	Fan cutout type	NONE
	Bearing type	SEE WATER PUMP
	Fan	A
	Generator or alternator	A
	Water Pump	A
	Power Steering	B
	Air Conditioning	C-OPTIONAL

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	—	380-420	—								
Nominal length (SAE)	44.25	36.00	54.33								
Width	—	.380	—								

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (•)MODEL A-12W6M, A-12W8M

ELECTRICAL - SUPPLY SYSTEM

Battery	Make and Model	WILLARD MODEL SMR-5SH
	Voltage Rtg. & Total Plates	12V-54 PLATES
	SAE Designation & Amp. Hr. Rtg.	80 AMP. HR. @ 20 HOUR RATE
	Location	RIGHT FRONT ENGINE COMPARTMENT
Generator or Alternator	Terminal grounded	NEGATIVE
	Make	MOTOROLA
	Model	70D44791B
	Type and rating	HEAVY DUTY
	Output at engine idle (neutral)	15 AMPS. @ 500 RPM
	Ratio—Gen. to Cr/s rev.	2.76:1
	Make	MOTOROLA
	Model	
Regulator	Type	TRANSESTOR
	Cutout relay	Closing voltage - generator rpm
		NONE
		Reverse current to open
	Regulated	Voltage
		14.5 APPROX.
		Current
Voltage test conditions	Temperature	HOT
	Load	10 AMPS.
	Other	

ELECTRICAL - STARTING SYSTEM

Starting Motor	Make	DELCO-REMY	
	Model	1108361 AUTO. TRANS.-1108360 STD. TRANS.	
	Rotation (drive end view)	CLOCKWISE	
Motor control	Switch (solenoid, manual)	SOLENOID	
	Starting procedure	DISENGAGE CLUTCH OR SELECT N OR P PULL CHOKE CONTROL, TURN IGNITION KEY TO "START;" RELEASE KEY WHEN ENGINE STARTS: ADJUST CHOKE TO BEST RUNNING: PUSH IN AS SOON AS POSSIBLE	
Motor Drive	Engagement type	POSITIVE SHIFT SOLENOID	
	Pinion meshes (front, rear)	REAR	
	Number of teeth	Pinion	9
		Flywheel	168
	Flywheel tooth face width	Manual	153
		Auto.	.4010-.4130
			.4100-.4220

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)MODEL A-12W6M, A-12W8M

ELECTRICAL—IGNITION SYSTEM

Type	Conventional — Std., Opt., N.A.	STD.
	Transistorized — Std., Opt., N.A.	N.A.
	Other (specify)	
Coil	Make	DELCO-REMY
	Model	1115204
	Amps	4.0
	Engine stopped	
	Engine idling	1.8
Distributor	Make	DELCO-REMY
	Model	1111338
	Cent'fgal adv. in c/shaft degrees @ engine rpm (nominal)	Start (rpm) 800
		Intermediate points deg. @ rpm
		Max. deg. @ rpm 28° @ 4100
	Vacuum adv. in c/shaft degrees @ in. Hg. (nominal)	Start (in. Hg.) NONE
		Intermediate points, deg. @ in. Hg.
		Max. deg. in. Hg. NONE
	Breaker gap (in.)	.019
	Cam angle (deg.)	28° to 32°
	Breaker arm tension (oz.)	19 TO 23 OZ.
Timing	Crankshaft deg. @ rpm	4° BTDC @ 700
	Mark location	CRANK PULLEY HUB
Spark Plug	Make	A.C.
	Model	CR-43
	Thread (mm)	14 MM
	Tightening torque (lb. ft.)	25 LB. FT.
	Gap	.033-.038
Cable	Conductor type	NON-METALLIC
	Insulation type	RUBBER WITH NEOPRENE JACKET
	Spark plug protector	NEOPRENE

ELECTRICAL—SUPPRESSION

Locations & type NON-METALLIC HI-TENSION CABLES

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (•)

MODEL A-12W6M, A-12W8M

ELECTRICAL—INSTRUMENTS AND EQUIPMENT

Speed- ometer	Type	STEWART WARNER
	Trip odometer (yes,no)	NO
Charge indicator — type		AMMETER
Temperature indicator — type		THERMAL GAGE
Oil pressure indicator — type		THERMAL GAGE
Fuel indicator — type		THERMAL GAGE
Other		
Wind- shield wiper	Type — Standard	TRICO-PRESTOLITE
	Type — Optional	NONE
Wind- shield washer	Type — Standard	ELECTRICAL-MANUAL CONTROL
	Type — Optional	NONE
	Type	ELECTROMAGNETIC VIBRATOR
Horn	Number used	2
	Amp draw (each)	10 AMPS AT 12 VOLTS

DRIVE UNITS—CLUTCH (Manual Transmission)

Make & type	H.D. SINGLE DRY DISC										
Type pressure plate springs	COIL										
Total spring load (lb.)	1877										
No. of clutch driven discs	ONE										
Clutch facing	<table> <tr> <td>Material</td> <td>WOVEN ASBESTOS COMPOSITION</td> </tr> <tr> <td>Outside & inside dia.</td> <td>11.88 & 6.75</td> </tr> <tr> <td>Total eff. area (sq.in.)</td> <td>149.74</td> </tr> <tr> <td>Thickness</td> <td>.140</td> </tr> <tr> <td>Engagement cushioning method</td> <td>FLAT WAVE SPRINGS</td> </tr> </table>	Material	WOVEN ASBESTOS COMPOSITION	Outside & inside dia.	11.88 & 6.75	Total eff. area (sq.in.)	149.74	Thickness	.140	Engagement cushioning method	FLAT WAVE SPRINGS
Material	WOVEN ASBESTOS COMPOSITION										
Outside & inside dia.	11.88 & 6.75										
Total eff. area (sq.in.)	149.74										
Thickness	.140										
Engagement cushioning method	FLAT WAVE SPRINGS										
Release bearing	BALL BEARING, PERMANENTLY LUBRICATED										
Torsional damping	COIL SPRINGS										

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)MODEL A-12W6M, A-12W8M

DRIVE UNITS - TRANSMISSIONS

Manual 3-speed (std. or opt.)	STANDARD
Manual 4-speed (std. or opt.)	OPT.
Manual with overdrive (std. or opt.)	N.A.
Automatic (std. or opt.)	OPTIONAL

DRIVE UNITS - MANUAL TRANS.

	THREE SPEED	FOUR SPEED
Number of forward speeds	3	4
Transmis- sion ratios	In first	2.975
	In second	1.753
	In third	1.000
	In fourth	NONE
	In reverse	3.769
Synchronous meshing, specify gears	SECOND & THIRD	SECOND & THIRD & FOURTH
Shift lever location	STEERING COLUMN	FLOOR MOUNTED
Lubricant	Capacity (pt.)	
	Type recommended	MULTI-PURPOSE GEAR LUBRICANT
	SAE vis- Summer	SAE 90
	cosity Winter	SAE 90
	number Extreme cold	SAE 90

DRIVE UNITS - MANUAL TRANS. W/OVERDRIVE

(For transmission data see manual transmission section)	N.A.
Type (planetary or other)	
Manual lockout (yes, no)	
Downshift accelerator control (yes, no)	
Minimum cut-in speed	
Gear ratio	
Lubricant	Capacity (pt.) (Overdrive only)
	Separate filler (yes, no)
	Type recommended
	SAE vis- Summer
	cosity Winter
	number Extreme cold

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68REVISED (e)

MODEL	<u>A-12W6M</u>	<u>A-12W8M</u>
-------	----------------	----------------

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	<u>WARNER GEAR MODEL 8 D.R.</u>									
Type describe	<u>TORQUE CONVERTER WITH HYDRAULICALLY OPERATED PLANETARY GEAR TRANSMISSION</u>									
Selector location	<u>STEERING COLUMN LEVER</u>									
List gear ratios Selector Pattern and indicate which are used in each selector position	PARK	R	N	D ₂	D ₁	L				
	--	2.00:1	-	1.47:1	2.40:1	2.40:1				
	--		-	1.00:1	1.47:1					
	--		-			1.00:1				
Max. upshift speed—drive range	<u>1-2 @ 42</u>		<u>2-3 @ 65</u>							
Max. kickdown speed—drive range	<u>3-2 @ 59</u>		<u>2-1 @ 21</u>							
Torque converter	Number of elements	<u>THREE</u>								
	Max. ratio at stall	<u>2.1:1</u>								
	Type of cooling (air, liquid)	<u>CIRCULATED AIR PLUS LIQUID COOLER IN RADIATOR</u>								
	Nominal diameter	<u>12"</u>								
Lubricant	Capacity—refill (pt.)	<u>19</u>								
	Type recommended	<u>TYPE A AUTO. TRANS. SUFFIX A</u>								
Special transmission features										

DRIVE UNITS—PROPELLER SHAFT

Number used	<u>THREE</u>					
Type (straight tube, tube-in-tube, internal-external damper, etc.)	<u>EXPOSED</u>					
Outer diam. x length* x wall thickness	Manual 3-speed trans.	FRONT 2.50 x 30.156 x .065 CENTER 2.50 x 34.906 x .065 REAR 2.50 x 27.187 .065				
	Manual 4-speed trans.	<u>SAME AS 3 SPEED</u>				
	Overdrive transmission	<u>N.A.</u>				
	Automatic transmission	<u>SAME AS 3 SPEED</u>				

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68REVISED (e)MODEL A-12W6M, A-12W8M

DRIVE UNITS—PROPELLER SHAFT (cont.)

Intermediate bearing	Type (plain, anti-friction)	ANTI-FRICTION
	Lubrication (fitting, prepack)	PREPACK
Slip Yoke	Type	2 SLEEVE YOKES SQUARE SPLINE
	Number of teeth	16
	Spline O.D.	1.28
Universal joints	Make and Mfg. No.	DANA 1311
	Number used	FOUR
	Type (ball and trunnion, cross)	CROSS
	Rear attach.(u-bolt, clamp, etc.)	U-BOLT
	Bearing	ANTI-FRICTION
	Lubric. (fitting, prepack)	FITTING
Drive taken through (torque tube or arms, springs)		REAR SPRINGS
Torque taken through (torque tube or arms, springs)		REAR SPRINGS

DRIVE UNITS—AXLE

Type (front, rear)	REAR	
Description	SEMI-FLOATING DANA 60-2	
Limited Slip differential, type	TORQUE BIAS, CAM OPERATED DISC CLUTCHES	
Drive Pinion Offset	1.125	
No. of differential pinions	STANDARD-2	
Pinion adjustment (shim, other)	SHIMS	
Pinion bearing adj. (shim, other)	SHIMS	
Wheel bearing type	TAPERED ROLLER BEARING	
Capacity (pt.)	6	
Type recommended	MULTIPURPOSE TYPE GEAR LUBRICANT-API SERVICE-G14	
Lubricant	SAE viscosity number	Summer
	SAE viscosity number	Winter
	SAE viscosity number	Extreme cold

AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio	4.10:1	3.54:1
No. of teeth	Pinion	13
	Ring gear	46
Ring Gear O.D.		9.75

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)MODEL A-12W6M, A-12W8M

DRIVE UNITS—WHEELS

Type & material	DISC, PRESSED STEEL	
Rim (size & flange type)	Std.	15 x 6 $\frac{1}{2}$ L
	Opt.	NONE
Attachment	Type (bolt or stud)	STUD
	Circle diameter	5.50
	Number and size	FIVE, 9/16-18 NF

MODEL

DRIVE UNITS—TIRES

Standard	Size, ply rating, & ply		8.20 x 15 8 P.R.
	Type (bias, radial, etc.)		BIAS
	Full rated Inflation	Front	32
	Press.	Rear	32
	Rev./Mile at 50 MPH		705
Optional		NO OPTIONS	
		Size, ply rating, & ply	

BRAKES—PARKING

Type of control	PEDAL - MANUAL RELEASE	
Location of control	LEFT SIDE	
Operates on	REAR WHEELS	
If separate from service brakes	Type (internal or external)	
	Drum diameter	
	Lining size (length x width x thickness)	

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (•)MODEL A-12W6M, A-12W8M

BRAKES — SERVICE

Type (drum) or (disc & no. of pistons)		DRUM			
Self adjusting (std., opt., N.A.)		STANDARD			
Special Valving	Type (proportion, delay, metering, other)				
Power brake make & type (remote, int., etc.)	Std. Opt.	DELCO-INTEGRAL, VACUUM SUSPENDED			
Effective area (sq. in.) *		235			
Gross lining area (sq. in.) **		259			
Swept area (sq. in.) ***		415			
Front to Rear Effectiveness Relationship		57			
Drum	Diameter (nominal)	Front	11.00		
		Rear	11.00		
Type and material		CENTRIFUSE CAST IRON			
Rotor	Outer working diameter				
	Inner working diameter				
	Working width				
Material & type (vented/solid)					
Wheel cylinder bore	Front		1.125		
	Rear		1.000		
Master Cylinder	Bore		1.000		
	displacement	Front %	55		
	distribution	Rear %	45		
Pedal arc ratio		2.8:1			
Line pressure at 100 lb. pedal load		900			
Shoe Clearance	Front	NO MAJOR ADJUSTMENT REQUIRED			
	Rear	NO MAJOR ADJUSTMENT REQUIRED			
Brake lining	Bonded or riveted		RIVETED		
	Material		MOLDED ASBESTOS		
	Front Wheel	Size (length x width x thickness)	Prim. or out-board		
			Second. or in-board		
		9.39 x 3.00 x .22			
		12.21 x 3.00 x .28			
		ONE			
	Material		MOLDED ASBESTOS		
Rear Wheel	Material	Size (length x width x thickness)	Prim. or out-board		
			Second. or in-board		
		9.39 x 3.00 x .22			
		12.21 x 3.00 x .28			
		ONE			

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68REVISED (e)MODEL A-12W6M, A-12W8M

STEERING

Manual (std., opt., NA)			N.A.	
Power (std., opt., NA)			STANDARD	
Adjustable steering wheel (tilt, swing, other)	Type and description (std., opt., NA)		N.A.	
Wheel diameter	Manual		17.25	
	Power			
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)	49 ¹ 5"	
		Curb to curb (l. & r.)	47 ¹ 3"	
	Inside rear	Wall to wall (l. & r.)	32 ¹ 6"	
		Curb to curb (l. & r.)	32 ¹ 11"	
			17 ⁰ 30'	
Manual	Gear	Type	N.A.	
		Make	N.A.	
		Ratios	Gear	
			Overall	
No. wheel turns (stop to stop)			N.A.	
Type (coaxial, linkage, etc.)			COAXIAL ROTARY VALVE	
Make			SAGINAW	
Power	Gear	Type	RECIRCULATING BALL NUT	
		Ratios	Gear	
			17.5:1	
			19.0:1	
Pump driven by			CRANKSHAFT PULLEY BELT	
No. wheel turns (stop to stop)			4.12	
Linkage	Type			
	Location (front or rear of wheels, other)			
	Drag link (trans. or longit.)			
	Tie rods (one or two)			
Steering Axis	Inclination at camber (deg.)			
	Bearings (type)	Upper	BALL JOINT - METALLIC LINER	
		Lower	BALL JOINT - METALLIC LINER	
		Thrust	BALL BEARING IN LOWER	
Whl. Align. (range of curb wt. & preferred)	Caster (deg.)			
	Camber (deg.)			
	Toe-in (outside track inches)			
Steering spindle & joint type			FORGED STEEL, BALL JOINT TYPE	
Wheel Spindle	Diameter	Inner bearing	1.375	
		Outer bearing	.8437	
	Thread size		3/4 - 16	
	Bearing type		TAPERED ROLLER	

AMA Specifications—Passenger Car

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68REVISED (e)MODEL A-12W6M, A-12W8M

SUSPENSION—GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling	<u>NONE</u>	
Provision for brake dip control	<u>NONE</u>	
Provision for acc. squat control	<u>NONE</u>	
Special provisions for car jacking	<u>NONE</u>	
Shock absorber front & rear	Type	<u>DOUBLE ACTING HYDRAULIC</u>
	Make	<u>MONROE</u>
	Piston dia.	<u>1.625</u>
Other special features	<u>--</u>	

SUSPENSION—FRONT

Type and description	<u>INDEPENDENT, WITH SHORT UPPER AND LONG LOWER CONTROL ARMS, BALL JOINTS, AND COIL SPRING SEATED ON LOWER ARMS</u>	
Spring	Type	<u>COIL</u>
	Material	<u>HIGH ALLOY STEEL</u>
	Size (coil design height & I.D. bar length x dia.)	<u>9.98 x 4.03 I.D.</u>
	Spring rate (lb. per in.)	<u>400</u> <u>500</u>
Stabilizer	Rate at wheel (lb. per in.)	<u>200</u> <u>250</u>
	Type (link, linkless, frameless)	<u>LINK</u>
	Material & bar diameter	<u>SAE 1090 SPRING STEEL - .750 DIA.</u>

SUSPENSION—REAR

Type and description	<u>HOTCHKISS REAR SPRINGS</u>	
Drive and torque taken through	<u>LEAF</u>	
Spring	Type	<u>HIGH ALLOY STEEL</u>
	Material	
	Size (length x width, coil design height & I.D.; bar length & dia.)	<u>56.00 x 2.50</u>
	Spring rate (lb. per in.)	<u>190</u> <u>240</u>
Stabilizer	Rate at wheel (lb. per in.)	<u>199</u> <u>251</u>
	Mounting insulation type	<u>RUBBER BUSHINGS</u>
Track bar type	If leaf	<u>COMPRESSION</u>
	No. of leaves	<u>6</u> <u>9</u>
	Shackle (comp. or tens.)	
Stabilizer	Type (link, linkless, frameless)	<u>NONE</u>
	Material	<u>NONE</u>
	Track bar type	<u>NONE</u>

MAKE OF CAR CHECKER MODEL YEAR 1969 DATE ISSUED 9-1-68 REVISED (e)

MODEL **A-12W6M, A-12W8M**

FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)	SEPARATE FRAME - "X" MEMBERED WITH TUBULAR CROSMEMBERS 2 IN FRONT - 1 IN REAR STEEL CHANNEL FORMING BOX FRONT AND REAR	
BODY - MISCELLANEOUS INFORMATION		
Drs. hinged (front, rr.)	Front doors Rear doors	FRONT FRONT
Type of finish (lacquer, enamel, other)		LACQUER
Hood counterbalanced (yes, no)		YES
Hood release control (internal, external)		EXTERNAL
Vehicle Indent. No. location	LEFT SIDE UNDER HOOD ON DASH & LEFT TOP INST. PANEL	
Engine No. location	ON ABOVE PLATE AND ON PAD FRONT RH SIDE CRANKCASE	
Theft protection - type	IGNITION & DOOR LOCKS	
Vent window control method (crank, friction pivot)	Front	FRiction PIVOT
	Rear	NONE
Seat cushion type	Front	POLYURETHANE FOAM WITH COIL WIRE SPRINGS
	Rear	SAME AS FRONT 2ND, 3RD & 4TH
	3rd seat	
Seat back type	Front	COTTON PAD WITH COIL WIRE SPRINGS
	Rear	SAME AS FRONT 2ND & 3RD & 4TH
	3rd seat	
Windshield glass type (i.e., single curved - laminated plate)	SINGLE CURVED - LAMINATED PLATE	
Side glass type (i.e., curved - tempered plate)	DOOR-FLAT LAMINATED PLATE	QUARTER-CURVED TEMP.
Backlight glass type (i.e., compound curved - tempered plate, three piece)	CURVED - ONE PIECE	
Windshield glass exposed surface area	1100.00	
Side glass exposed surface area	3863.62	4322.34
Backlight glass exposed surface area	592.92	
Total glass exposed surface area	5556.56	6015.28

AMA Specifications—Passenger Car

Page 23

Page 23

MAKE OF CAR CHECKER **MODEL YEAR** 1969 **DATE ISSUED** 9-1-68 **REVISED (•)**

MODEL A-12W6M, A-12W8M

CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	N.A.
	Vent windows	N.A.
	Backlight or tailgate	N.A.
Power seats (specify type as well as availability)		N.A.
Reclining front seat back (R-L or both)		N.A.
Front seat head restrainer (R-L or both)		N.A.
Radios (specify type as well as availability)		OPT.-DELUXE PUSH BUTTON AM OR DELUXE PUSH BUTTON AM-FM OPTIONAL
Rear seat speaker		N.A.
Power antenna		N.A.
Clock		OPTIONAL
Air conditioner (specify type and availability)		OPTIONAL-SINGLE FRONT UNIT OR FRONT & REAR DUAL ENGINE SPEED WARNING LIGHT
Speed warning device		
Speed control device		N.A.
Ignition lock lamp		N.A.
Dome lamp		STANDARD
Glove compartment lamp		N.A.
Luggage compartment lamp		N.A.
Underhood lamp		N.A.
Courtesy lamp		N.A.
Map lamp		N.A.
Auto. trans. quad. lamp		STANDARD
Cornering light lamp		N.A.

LAMP HEIGHT AND SPACING

Height above ground to center of bulb or marker	Headlamp	Highest "	35.60	
		Lowest	35.60	
	Tail	Highest	36.50	
		Lowest	36.50	
Distance from C/L of car to center of bulb	Sidemarker	Front		
		Rear		
Distance from C/L of car to center of bulb	Headlamp	Inside	24.60	
		Outside "	31.00	
	Tail	Inside	--	
		Outside	31.50	
	Directional	Front	27.70	
		Rear	31.50	

* If single headlamps are used enter here.

AMA Specifications—Passenger Car

MAKE OF CAR **CHECKER** **MODEL YEAR** **1969** **DATE ISSUED** **9-1-68 REVISED (e)**

WEIGHTS

Model	CURB WEIGHT * POUNDS			% PASS. WEIGHT DISTRIBUTION				LIQUID WEIGHT	
	Front	Rear	Total	Pass. In Front		Pass. In Rear		Fuel	Coolant
				Front	Rear	Front	Rear		
AEROBUS A-12W6M 9 PASSENGER	2535	2135	4670					150	50
AEROBUS A-12W8M	2740	2565	5305					150	50
Accessories & Equipment Differential Weights								Remarks	
AXLE-POWR-LOK		+18	+18						
RADIO & ANTENNA	+12		+12						
AIR CONDITIONER	+65	+37	+102						
AUTO TRANSMISSION	+85	+15	+100						

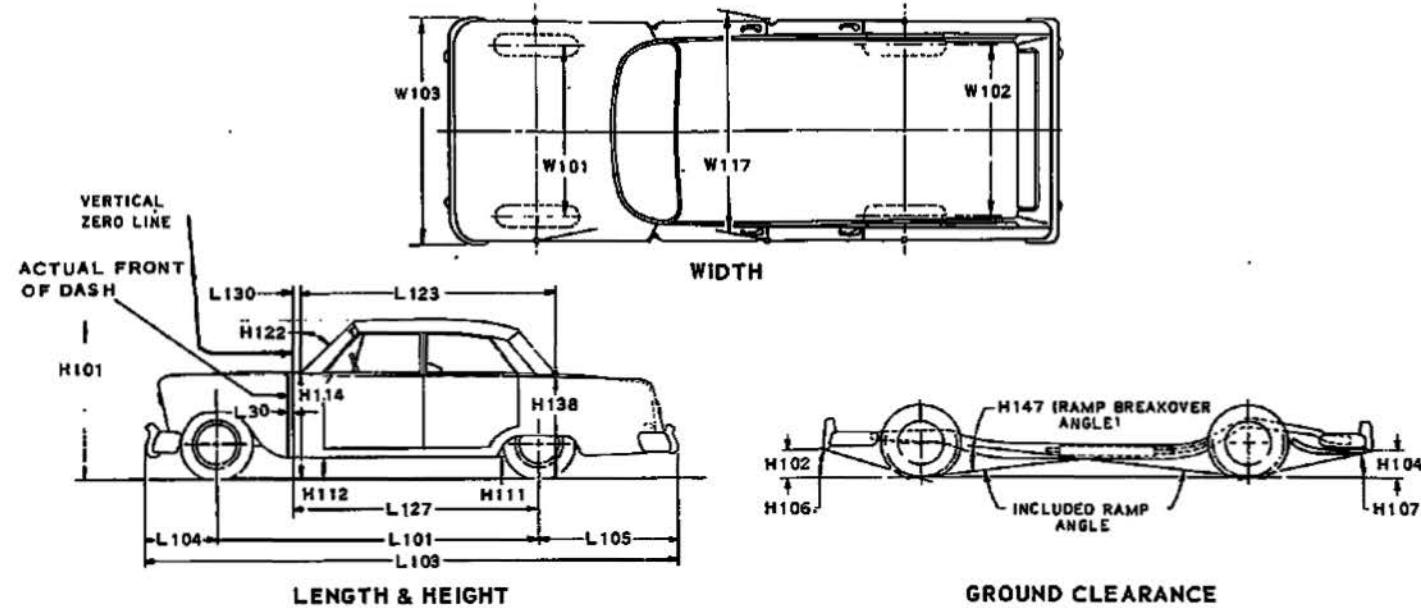
*Reference – SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

AMA Specifications—Passenger Car

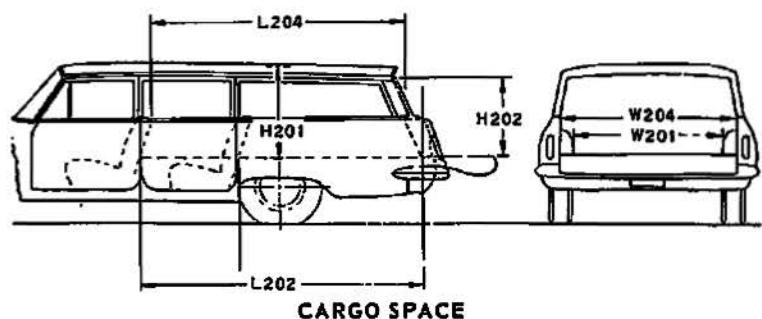
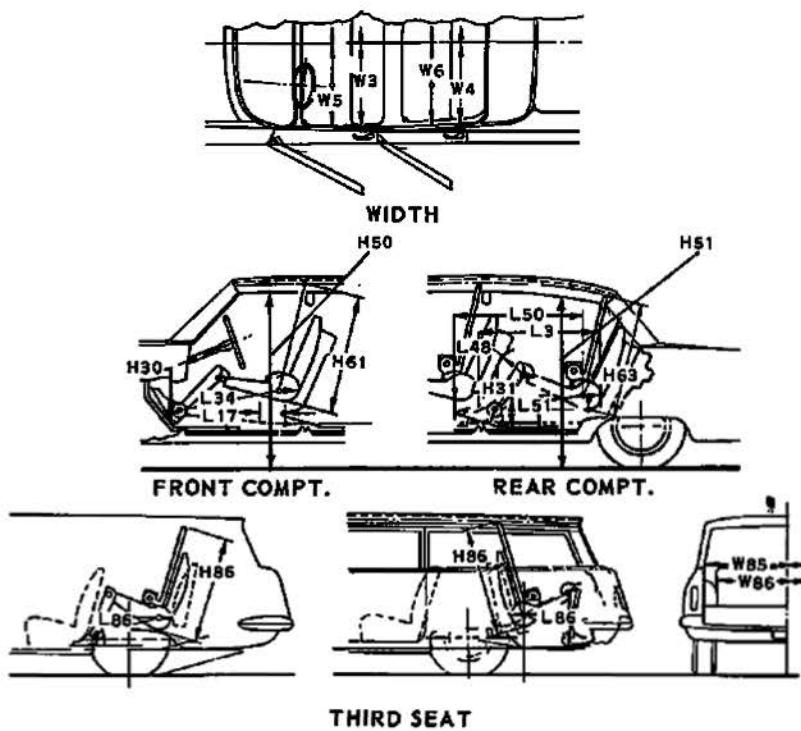
CAR AND BODY DIMENSIONS

KEY SHEET

EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



AMA Specifications—Passenger Car

CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
- W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L101 WHEELBASE.
- L103 OVERALL LENGTH. Include bumper guards if standard equipment.
- L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
- L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
- L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
- H114 COWL POINT TO GROUND. Measured at vehicle centerline.
- H138 DECK POINT TO GROUND. Measured at vehicle centerline.
- H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
- H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 8° and the shoe touching the pedal.
- H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
- L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
- W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
- H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
- H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
- H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
- L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
- L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
- W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
- W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
- L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
- L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
- W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhouses at floor level.
- W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
- H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
- H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and lift-gates fully open.
- V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

$W4 \times L204 \times H201$

1728

AMA Specifications—Passenger Car

INDEX

SUBJECT	PAGE NO.	SUBJECT	PAGE NO.
Automatic Transmission.....	16	Kingpin (Steering Axis)	20
Axis, Steering	20	Lamp height and spacing	23
Axle, Rear	17	Legroom	2
Battery	12	Lengths – Car and Body.....	1
Bearings, Engine	5, 6, 7	Lifters, valve	6
Belts – Fan, Generator, Water Pump	11	Linings – Clutch, Brake	14, 19
Brakes – Parking, Service Power	18, 19	Lubrication	7, 8, 14, 15, 16, 17
Camber	20	Luggage Compartment	2
Camshaft	6	Motor, Starting	12
Capacities		Muffler	8
Cooling System	11	Overdrive	15
Fuel Tank	10	Piston Pins & Rings	4, 5
Lubricants		Pistons	4, 5
Engine Crankcase	8	Power Brakes	19
Transmission and Overdrive	15, 16	Power Steering	20
Rear Axle	17	Power Teams	3
Car and Body Dimensions		Propeller Shaft, Universal Joints	16, 17
Width	1	Pumps – Oil, Fuel	8, 10
Length	1	Water	11
Height	1	Radiator, Hoses	11
Ground Clearance	1	Ratios – Axle	3, 17
Front Compartment	2	Compression	3, 4
Rear Compartment	2	Steering	20
Luggage Compartment	2	Transmission	15, 16
Station Wagon – Third Seat	2	Rear Axle	3, 17
Station Wagon – Cargo Space	2	Regulator – Generator	12
Carburetor	3, 9, 10	Rims	18
Caster	20	Rings, Piston	5
Choke, Automatic	10	Rods – Connecting	5
Clutch – Pedal Operated	14	Shock Absorbers, Front & Rear	21
Coil, Ignition	13	Spark Plugs	13
Connecting Rods	5	Speedometer	14
Convenience Equipment	23	Springs – Front & Rear Suspension	21
Cooling System	11	Valve, Engine	6
Crankcase Ventilation System	8	Stabilizer (Sway Bar) – Front & Rear	21
Crankshaft	6	Starting System	12
Cylinders and Cylinder Head	4	Steering	20
Dimension Definitions		Supply System	12
Key Sheet	25	Suppression – Ignition, Radio	13
Exterior & Interior	26	Suspension – Front & Rear	21
Distributor – Ignition	13	Tail Pipe	8
Electrical System	12, 13, 14	Thermostat, Cooling	11
Engine		Timing, Engine & Valve	6, 7, 13
Bore, Stroke, Displacement, Type	4	Tires	18
Compression Ratio	4	Toe in	20
Firing Order, Cylinder Numbering	4	Torque Converter	16
General Information, H.P. & Torque	4	Torque – Engine, Rated	3, 4
Lubrication	7, 8	Transmission – Types	3, 10, 15, 16
Power Teams	3	Automatic	3, 10, 15, 16
Exhaust Emission Control	9	Manual & Overdrive	3, 10, 15
Exhaust System	8	Ratios	15, 16
Equipment Availability	22	Track	1
Fan, Cooling	11	Trunk Luggage Capacity	2
Filters – Engine Oil, Fuel System	8, 10	Turning Diameter	20
Frame	22	Unitized Construction	22
Front Suspension	21	Universal Joints, Propeller Shaft	16, 17
Fuel, Fuel Pump, Fuel System	4, 10	Valves – Intake & Exhaust	6, 7
Fuel Injection	10	Vibration Damper	6
Generator and Regulator	12	Voltage Regulator	12
Glass	22	Water Pump	11
Height (Lamps)	14	Weights	24
Headroom – Body	2	Wheel Alignment	20
Heights – Car and Body	1	Wheelbase	1
Horns	14	Wheels & Tires	18
Horsepower – Brake	3, 4	Wheel Spindle	20
Ignition System	13	Widths – Car and Body	1
Inflation – Tires	18	Windshield	22
Instruments	14	Windshield Wiper	14