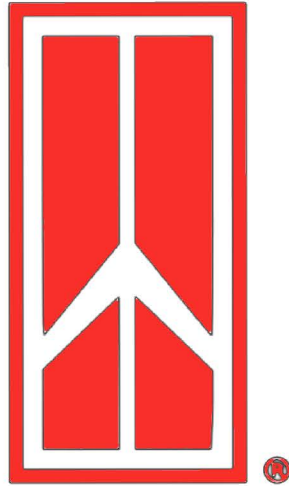


1976

F-85 / Cutlass / 4-4-2



Oldsmobile

ASSEMBLY
MANUAL

PRODUCT INFORMATION MANUAL

- INDICATES CROSS REFERENCING OF PART NUMBERS OR NOTES.
- INDICATES TORQUE.
- INDICATES A REVISION.
- INDICATES APPLIED MATERIALS.
- EXISTING ITEM(S) OR PART OF AN ASSEMBLY.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
		8-1-75	A	RE ISSUED-NO CHANGE	REC.			JAN. 8, 1975	DR BEAUDOIN	
									CK <i>[Signature]</i>	
									APPR <i>[Signature]</i>	
									REF	
								Oldsmobile		
							YEAR 1976		UPC 0A	SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

QUANTITY

QUANTITY WHEN SHOWN, REPRESENTS FULL AMOUNT PER VEHICLE FOR USAGE INDICATED.

QUANTITY OF STAPLES REPRESENTS NUMBER REQUIRED PER PART.

QUANTITY OF LUBES, SEALER AND MISCELLANEOUS BULK ITEMS IS SHOWN AT POINT OF APPLICATION WHENEVER A MEASURABLE AMOUNT CAN PRACTICALLY BE DETERMINED.

LOOSE PARTS STOWAGE

PERTAINS TO LOOSE ITEMS SHIPPED WITH VEHICLE FROM ASSEMBLY PLANTS-ITEMIZED IN "O".

BELT TENSION

Ⓑ ALL BELT TENSION SPECIFICATIONS ARE SHOWN IN SECTION 6.

Ⓐ

FLUID CARRYING PIPES


PIPES CARRYING FLUIDS SUCH AS GASOLINE, OIL, BRAKE FLUID, ETC., MUST BE FREE OF ALL INCLUSIONS PRIOR TO INSTALLATION.

CLEARANCE DIMENSIONS

DIMENSIONS SHOWN ARE NOMINAL UNLESS OTHERWISE SPECIFIED.

LUBRICANT GREASE

LUBRICATION OPERATIONS ON ALL AFFECTED PARTS (E.G. SWIVELS, RODS, BUSHINGS, BOLTS, OR SHAFTS) MUST BE ACCOMPLISHED PRIOR TO SUB-ASSEMBLY, EXCEPT FOR ITEMS INCORPORATING LUBRICATION FITTINGS.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	R.E.C.	W.M.B.		JAN. 8, 1975	ASSEMBLY NOTES
		11-5-75	B	NOTE WORDING REV	3403	SP	BT		
								DR. BEAUDOIN	
								CK. J. L. G. W.	
								APPR. J. L. G. W.	
								APPR. J. L. G. W.	
								REF.	
								Oldsmobile	
									PART NO. 552392-3-4-5
									SERIES A-B-C-E-X
									YEAR 1976
									UPC 0A
									SHEE 3

⚠ FULLY DRIVEN, SEATED AND NOT STRIPPED

QUANTITY

QUANTITY WHEN SHOWN, REPRESENTS FULL AMOUNT PER VEHICLE FOR USAGE INDICATED.

QUANTITY OF STAPLES REPRESENTS NUMBER REQUIRED PER PART.

QUANTITY OF LUBES, SEALER AND MISCELLANEOUS BULK ITEMS IS SHOWN AT POINT OF APPLICATION WHENEVER A MEASURABLE AMOUNT CAN PRACTICALLY BE DETERMINED.

LOOSE PARTS STOWAGE

PERTAINS TO LOOSE ITEMS SHIPPED WITH VEHICLE FROM ASSEMBLY PLANTS-ITEMIZED IN "O".

BELT TENSION

ALL BELT TENSION SPECIFICATIONS ARE SHOWN IN 6K.

FLUID CARRYING PIPES

PIPES CARRYING FLUIDS SUCH AS GASOLINE, OIL, BRAKE FLUID, ETC., MUST BE FREE OF ALL INCLUSIONS PRIOR TO INSTALLATION.

CLEARANCE DIMENSIONS

DIMENSIONS SHOWN ARE NOMINAL UNLESS OTHERWISE SPECIFIED.

LUBRICANT GREASE

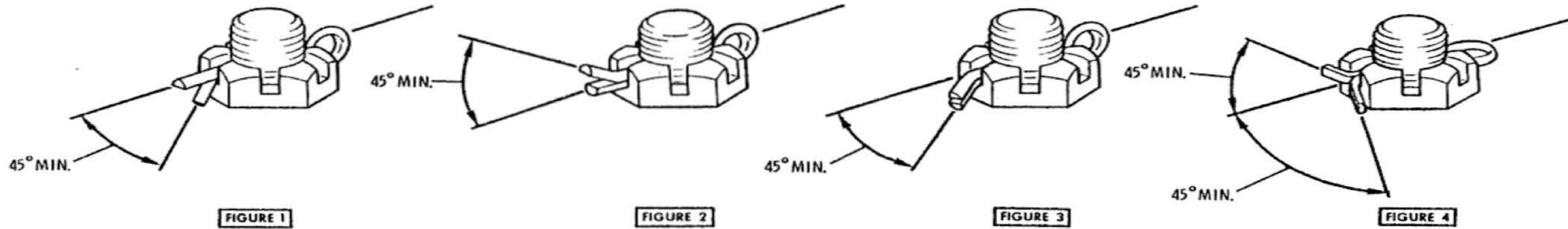
LUBRICATION OPERATIONS ON ALL AFFECTED PARTS (E.G. SWIVELS, RODS, BUSHINGS, BOLTS, OR SHAFTS) MUST BE ACCOMPLISHED PRIOR TO SUB-ASSEMBLY, EXCEPT FOR ITEMS INCORPORATING LUBRICATION FITTINGS.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	R.E.C.	1/15/75	MB	JAN. 8, 1975	ASSEMBLY NOTES
								DR BEAUDOIN	
								CK <i>[Signature]</i>	
								APPR <i>[Signature]</i>	
								REF.	
								Oldsmobile	
								YEAR 1976	UPC 0A
								PART NO. 552392-3-4-5	SHEE 3
									SERIES A-B-C-E-X

 FULLY DRIVEN, SEATED AND NOT STRIPPED

SLOTTED NUT AND COTTER PIN INSTALLATIONS

AFTER REACHING TORQUE REQUIRED, NUT MUST ALWAYS BE TIGHTENED (UP TO 1/6 TURN) FURTHER, NEVER BACK-OFF, TO INSERT COTTER PIN. INSTALL COTTER PIN TIGHTLY INTO NUT SLOT AND BEND ONE OR BOTH LEGS A MINIMUM OF 45° IN ANY DIRECTION, UNLESS OTHERWISE SPECIFIED.



OPTIONAL INSTALLATIONS OF COTTER PIN

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED—NO CHANGE	REC. MB	MB	MB	JAN. 8, 1975	GENERAL FASTENER INFORMATION
								DR. BEAUDOIN	
								CK. <i>[Signature]</i>	PART NO. 552392-3-4-5
								APPR. <i>[Signature]</i>	SERIES A-B-C-E-X
								REF. <i>[Signature]</i>	YEAR 1976
								Oldsmobile	UPC 0A
									SHEET 5

FULLY DRIVEN, SEATED AND NOT STRIPPED

APPLICATION	UPC GROUP	RESIDUAL CHECKING TORQUE
BODY MOUNTING BOLTS	1B1	40 LB. FT. MIN.
FUEL TANK TO UNDERBODY- "A" AND "B" S.W. ONLY	8A	50 LB. IN. MIN.
K30 REGULATOR TO FILLER PLATE SCREW #6270160	6N4	8 LB. FT. MIN.
FENDER FILLER PLATES, SHROUDS, STONE SHIELDS, ETC. WHERE SCREW #3960314 OR #3891800 IS USED IN ATTACHMENT OF PLASTIC COMPONENTS WITH AN INSTALLATION TORQUE OF 15-22 LB. FT.	11E-13E	8 LB. FT. MIN.
FILLER PLATE TO FRAME SCREW #390379 - "E" CAR	11E	12 LB. FT. MIN.
FILLER PLATE TO FILLER PLATE EXTENSION SCREW #3992648 B-C-E	11E	5 LB. FT. MIN.
FILLER PLATE TO SHROUD SCREW #3968523-A	11E	8 LB. FT. MIN.

△ RESIDUAL CHECKING TORQUE: IN SOME INSTANCES, THE DESIGN OF THE JOINT OR THE CHARACTERISTICS OF THE MATERIALS TO BE CLAMPED CAUSE A VERY RAPID DROP IN THE TORQUE REMAINING ON A FASTENER AFTER INSTALLATION. IN THESE CASES, A MINIMUM RESIDUAL CHECKING TORQUE WILL BE SPECIFIED. RESIDUAL CHECKING TORQUE IS MEASURED IMMEDIATELY AFTER INSTALLATION USING A HAND TORQUE WRENCH IN THE SAME MANNER AS IS SPECIFIED FOR HAND CHECKING TORQUE. IF THE MEASURED RESIDUAL CHECKING TORQUE IS BELOW THE SPECIFIED VALUE, THE ATTACHMENT SHOULD BE RETIGHTENED TO THE SPECIFIED MINIMUM RESIDUAL CHECKING TORQUE. THE MAXIMUM HAND CHECKING TORQUE SPECIFIED FOR INSTALLATION REMAINS IN EFFECT FOR THESE APPLICATIONS.

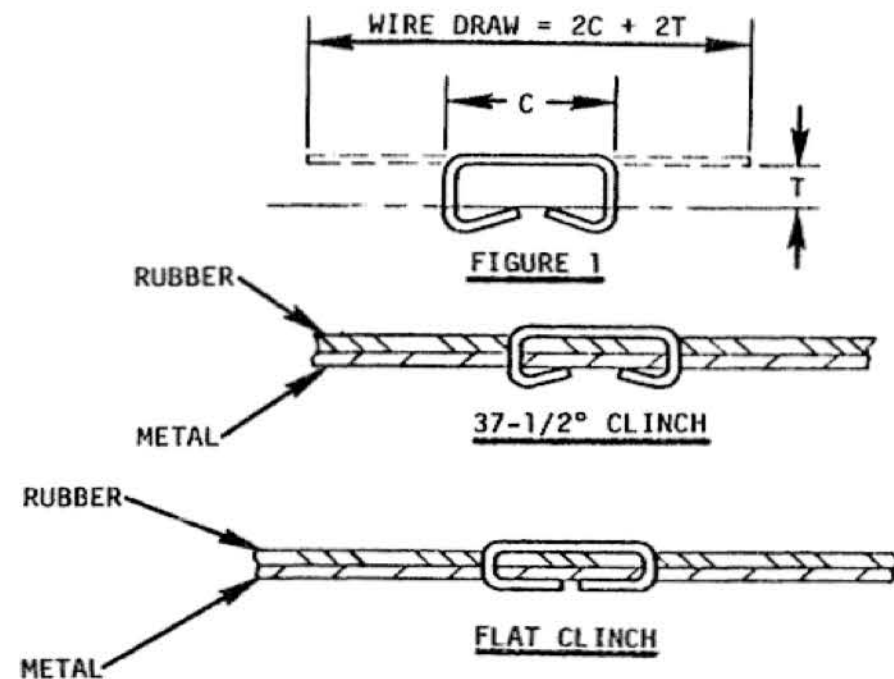
NOTE

PRODUCT ENGINEERING CAN ASSURE PRODUCT RELIABILITY ONLY WHEN ASSEMBLY LINE INSTALLATION TORQUES ARE WITHIN THE SPECIFIED RANGES. RESIDUAL CHECKING TORQUE IS IN NO WAY INTENDED TO RELAX OR AFFECT ASSEMBLY LINE INSTALLATION TORQUE.

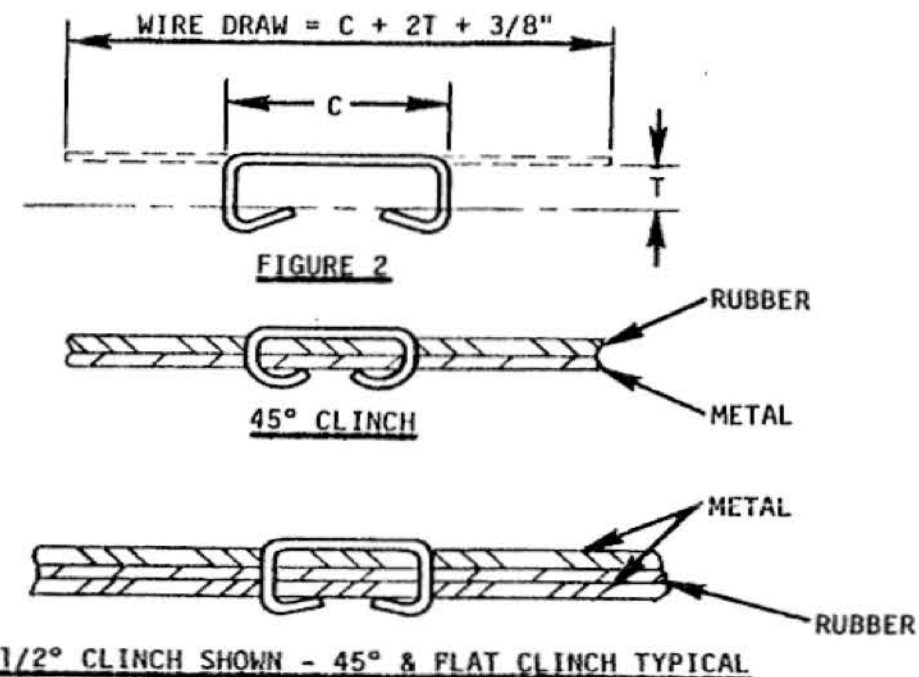
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								NOV. 4, 1974	CHART - RESIDUAL CHECKING TORQUE
								DR. DON MALKIN	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392-3-4
								REF. R.E. Cornell	SERIES A-B-C-E
								<i>Oldsmobile</i>	YEAR 1976
									UPC OA
									SHEET 6

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

STAPLING



C = CROWN SIZE
T = THICKNESS OF WORK



NOTE: STAPLES MUST NOT BE COUNTERSUNK IN THE RUBBER MORE THAN TWICE THE DIAMETER OF THE STAPLE WIRE TO AVOID TEARING RUBBER.

IN ORDER TO INSURE QUALITY STITCHING IT IS ESSENTIAL THAT THE WIRE DRAW (AMOUNT OF WIRE FED FOR EACH STITCH) BE THE CORRECT LENGTH FOR THE WORK TO BE STITCHED. THE LENGTH OF THE WIRE DRAW IS DEPENDENT UPON THE CROWN SIZE OF THE STAPLE TO BE USED AND THE THICKNESS OF THE WORK TO BE STITCHED.

AS A GENERAL RULE, STITCHES HAVING A CROWN WIDTH SIZE WITHIN THE RANGE OF .175 THROUGH .50 SHOULD HAVE SUFFICIENT WIRE DRAW SO THAT THE CLINCHED LEGS OF THE STAPLE JUST ABOUT MEET. (SEE FIG. 1). FOR STITCHES IN THIS RANGE OF CROWN SIZES THE CORRECT LENGTH OF WIRE DRAW WOULD BE: TWICE THE CROWN SIZE PLUS TWICE THE THICKNESS OF WORK TO BE STITCHED OR, WHEN REDUCED TO A FORMULA: $WIRE\ DRAW = 2C + 2T$.

FOR EXAMPLE: IF CROWN SIZE OF STITCH IS 7/16" AND THE THICKNESS OF WORK TO BE STITCHED IS 3/16", 2 TIMES 7/16" (OR 7/8") PLUS 2 TIMES 3/16" (OR 3/8"), EQUALS 1-1/4" WIRE DRAW.

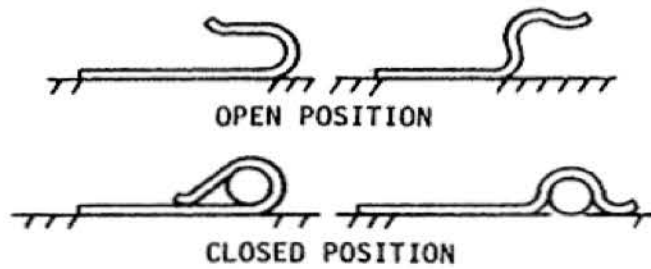
STITCHES HAVING CROWN SIZES GREATER THAN .50 SHOULD HAVE SUFFICIENT WIRE DRAW SO THAT EACH CLINCHED LEG OF THE STAPLE IS 3/16" IN LENGTH. (SEE FIG. 2). FOR STITCHES IN THIS RANGE OF CROWN SIZES THE CORRECT WIRE DRAW WOULD BE: CROWN SIZE PLUS TWICE THE THICKNESS OF WORK TO BE STITCHED PLUS 3/8", OR WHEN REDUCED TO A FORMULA: $WIRE\ DRAW = C + 2T + 3/8"$.

FOR EXAMPLE: IF CROWN SIZE OF STITCH IS 1-1/8" AND THE THICKNESS OF WORK TO BE STITCHED IS 1/2", THE CORRECT WIRE DRAW WOULD BE 1-1/8", PLUS 2 TIMES 1/2", (OR 1"), PLUS 3/8", EQUALS 2-1/2" WIRE DRAW.

THE ABOVE FORMULAS DO NOT TAKE INTO CONSIDERATION THE TYPE OF MATERIAL TO BE STITCHED. SOME MATERIALS MIGHT REQUIRE STAPLE LEG LENGTHS DIFFERENT THAT THOSE SHOWN IN FIGS. 1 & 2. HOWEVER, AS A GENERAL RULE THE FORMULA GIVEN IN FIG. 1 CAN BE USED FOR STITCHES HAVING CROWN SIZE WITHIN THE RANGE OF .175 THROUGH .50, WHILE THE FORMULA GIVEN IN FIG. 2 CAN BE USED FOR STITCHES HAVING CROWN SIZES GREATER THAN .50.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△	△	8-1-75	A	REISSUED NO CHANGE	REC.	JFK	MB	JAN. 11, 1975	STAPLING INSTRUCTIONS
								DR. BEAUDOIN	
								APPR. J. Zito	PART NO
								APPR. Fred Janetz	552392-3-4
								REF.	SERIES
									A-B-C-E
									YEAR
									1976
									UPC
									0A
									SHEET
									7

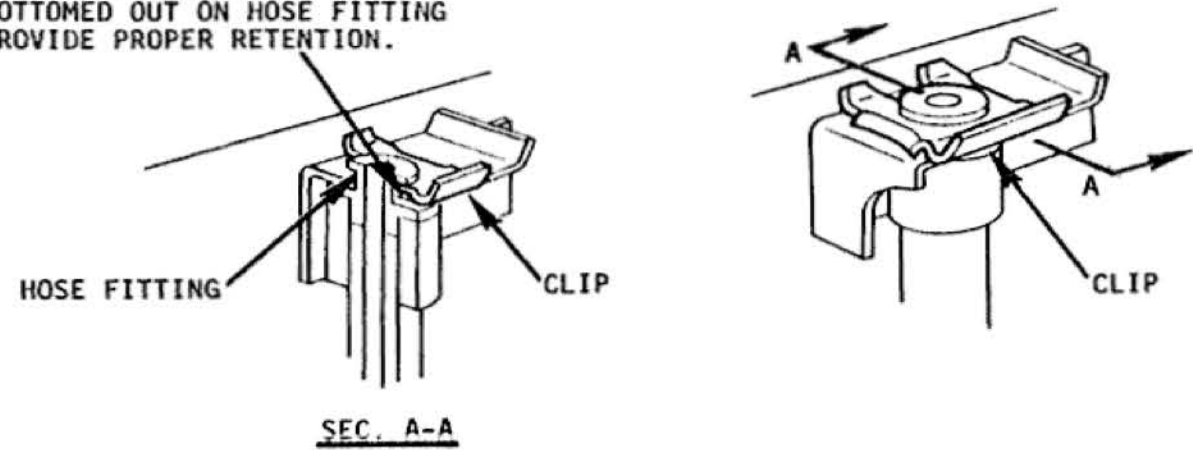
△ FULLY DRIVEN, SEATED AND NOT STRIPPED



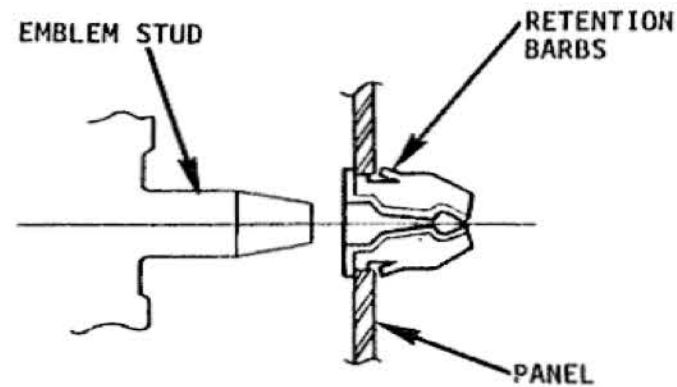
ALL NON-HARDENED STEEL CLIPS ARE TO BE CLINCHED CLOSED AFTER WIRES, TUBES OR BOWDEN CABLES ARE INSTALLED.

CLIP CLINCHING

NOTE: ALL SPECIAL CLIPS MUST BE BOTTOMED OUT ON HOSE FITTING TO PROVIDE PROPER RETENTION.

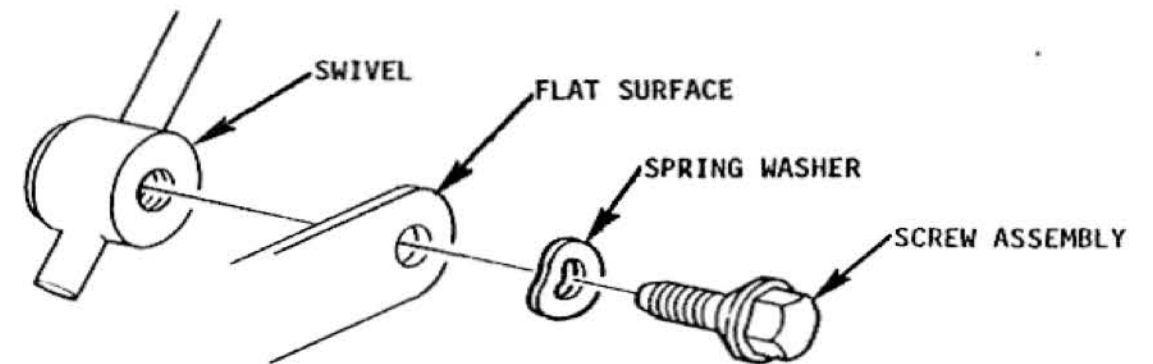


SPRING YOKE BRAKE CLIP



INSTALL TUBULAR CLIP IN HOLE IN PANEL SO THAT RETENTION BARBS ARE ENGAGED ON BACK OF PANEL, THEN PUSH STUD INTO CLIP UNTIL BACK OF EMBLEM CONTACTS PANEL.

TUBULAR CLIP



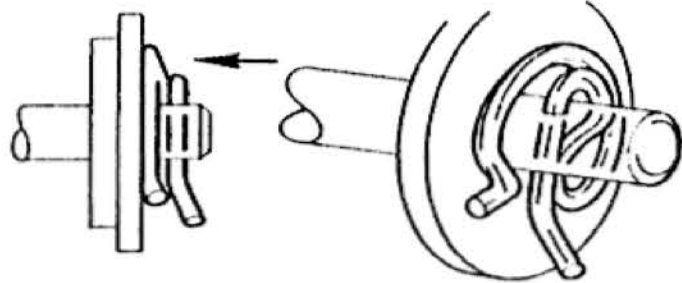
INSTALL SPRING WASHER WITH CONCAVE SIDE AGAINST FLAT SURFACE TO PROVIDE PROPER TENSION.

SPRING WASHER

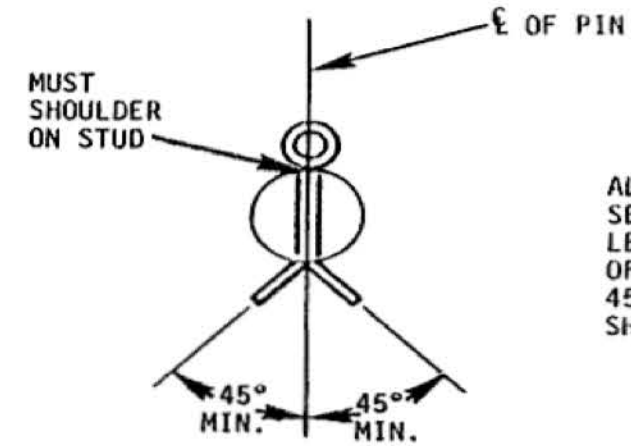
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		R-175	H	REISSUED—NO CHANGE	R.E.C.	J.A.M.B.		JAN. 11, 1975	CLIP INSTRUCTIONS
								DR. BEAUDOIN	
								CK. <i>[Signature]</i>	PART NO. 552392-3-4
								APPR. <i>[Signature]</i>	SERIES A-B-C-E
								REF. <i>[Signature]</i>	YEAR 1976
									UPC 0A
									SHEET 8

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

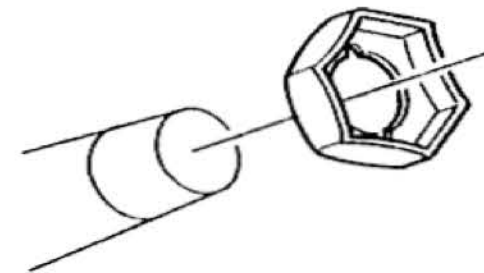
Oldsmobile



ALL SPECIAL RETAINERS MUST BE INSTALLED AS SHOWN TO PROVIDE END LOAD IN DIRECTION OF ARROW.

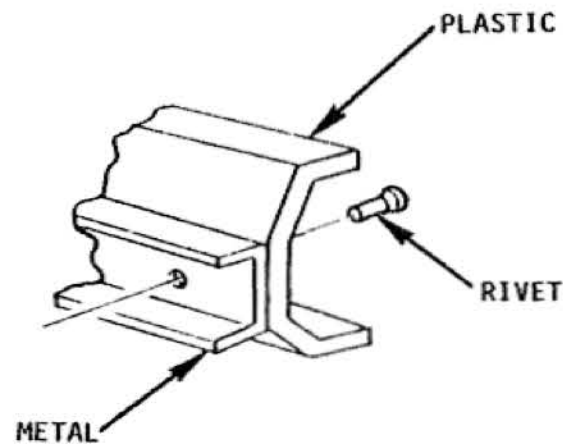


ALL COTTER PINS MUST BE SECURED BY SPREADING EACH LEG AWAY FROM CENTERLINE OF THE PIN NOT LESS THAN 45° WITH HEAD OF PIN SHOULDERED ON STUD.

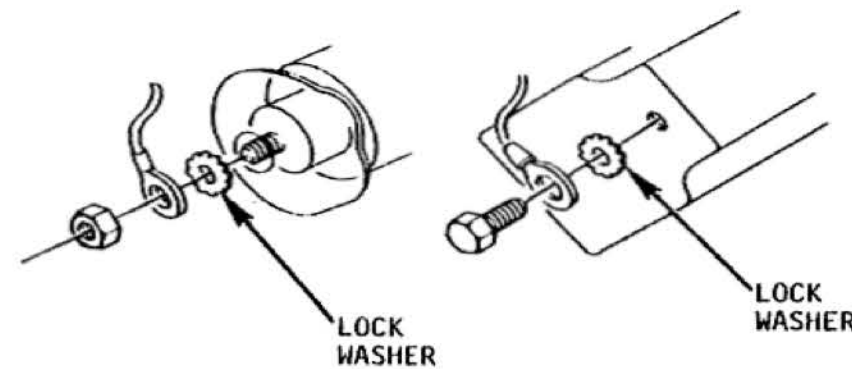


ASSEMBLE ALL TYPE "R AND SR STAMPED NUTS" WITH OPEN END UP.

CAUTION: IF NUT IS ASSEMBLED WITH OPEN END DOWN IT WILL STRIP MATING STUD BEFORE PROPER INSTALLATION TORQUE IS OBTAINED.



RIVET ATTACHMENT BETWEEN PLASTIC & METAL MUST BE UP-SET ON METAL SIDE.



LOCK WASHERS MUST BE POSITIONED AS SHOWN TO INSURE A PROPER GROUND.

Ⓐ

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		1-23-75	A	PART NO. ADDED FOR "X" CAR	2817	HP	BY	JAN. 11, 1975	RETAINER INSTRUCTIONS
								DR BEAUDOIN	
								CK [Signature]	
								APPR [Signature]	PART NO.
								REF [Signature]	552392-3-4-5
									SERIES
									A-B-C-E-X
									YEAR
									1976
									UPC
									0A
									SHEET
									9

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

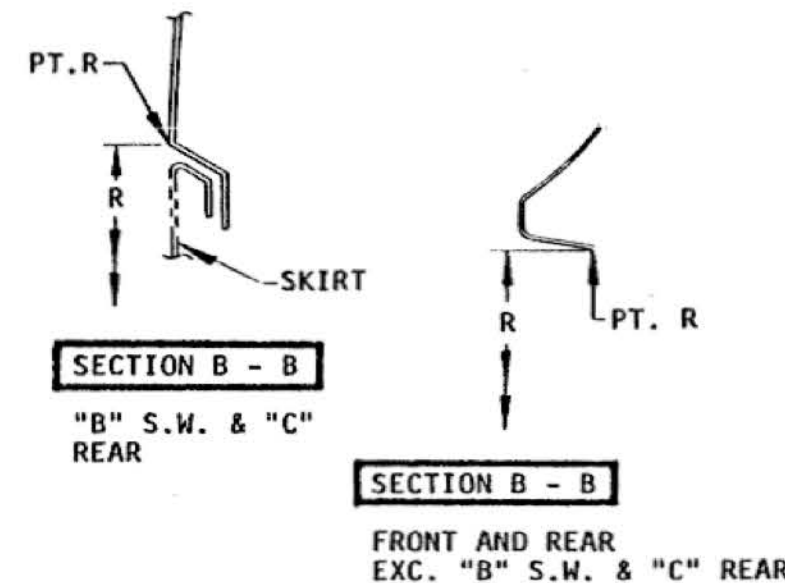
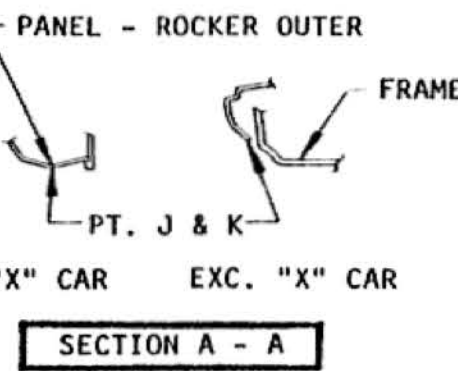
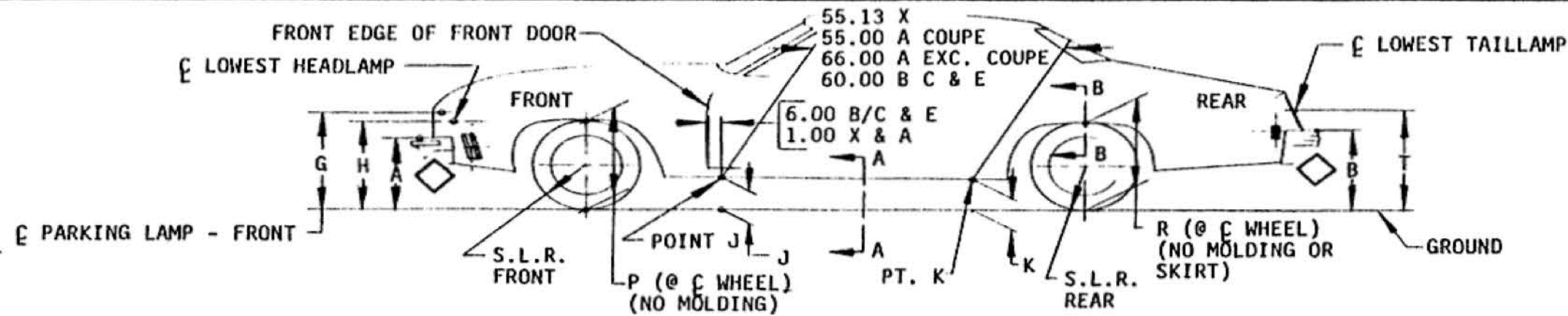


TABLE I

CURB HEIGHT															
VEHICLE CHECKED WITH TIRE PRESSURES SHOWN, FULL FUEL TANK OR EQUIVALENT WEIGHT IN THE TRUNK. NO PASSENGERS OR ADDED WEIGHT IN CAR. FRONT SEAT IN REAR POSITION. TRUNK MUST BE EMPTY EXCEPT FOR SPARE TIRE AND JACK OR SIMULATED FUEL LOAD.															
SERIES	MODEL	TIRE	TIRE PRESSURE		TIRE RADIUS		SUSPENSION		ROCKER		WHEEL OPENING		LAMPS		
			FRONT	REAR	S.L.R. FRONT	S.L.R. REAR	Z	D	J	K	P	R	H	G	T
X	ALL	E78	26	26	12.28	12.39	1.50	4.40	9.6	9.5	27.1	25.5	27.8		26.4
		ER78	26	26	11.62	11.84	2.17	4.95							
		FR78	24	24	11.83	12.08	1.96	4.72							
A	EXC. S.W.	FR78	26	26	12.18	12.37	2.32	5.68	10.4	10.5	* 28.5 ● 27.9	* 27.7 ● 27.2	* 29.5 ● 30.5		* 30.2 ● 27.0
		G78	26	26	12.62	12.82	1.92	5.26							
		GR78			12.48	12.72	2.05	5.32							
		GR70			12.45	12.73	2.07	5.31							
		S.W.	HR78	22	26	12.68	12.83	1.96	4.56	10.5	10.6	28.0	27.3	29.6	
B	EXC. S.W.	H78			13.24	13.34	2.54	5.74	9.5	9.5	28.0	24.7	29.6		28.9
		HR78	26	26	12.80	12.93	2.97	6.15							
		S.W.	LR78	22	26	13.03	13.07	3.31	6.14	10.1	10.2	28.6	25.8	30.1	
C	ALL	JR78	24	24	12.81	12.93	3.15	6.33	9.7	9.7	28.2	25.2	29.8		28.2
E	ALL	JR78	26	20	12.78	12.93	3.09	6.09	9.0	9.2	28.1	27.2	28.9		25.3

Ⓐ

* COUPE ◇ FOR BUMPER SPECIFICATIONS SEE SECTION 14Z PAGE 3.
● SEDAN FOR BALANCE OF INFORMATION SEE SHEET 2.

TABLE III

ROCKER PANEL SLOPE MUST BE MAINTAINED WITHIN LIMITS SHOWN BELOW IN ORDER TO COMPLY WITH MOTOR VEHICLE SAFETY STANDARD NO. 111

CHECK AT 5 PASSENGER LOAD - SAME CONDITIONS FOR CURB AT LEFT EXCEPT ADD 300 LB. IN FRONT AND 450 LB. IN REAR SEAT.

ROCKER SLOPE LIMITS ARE: "A" COUPE - K - J +1.00
-1.60
"X" - K - J +1.00 ALL OTHERS - K - J +1.00
-1.75 -1.80

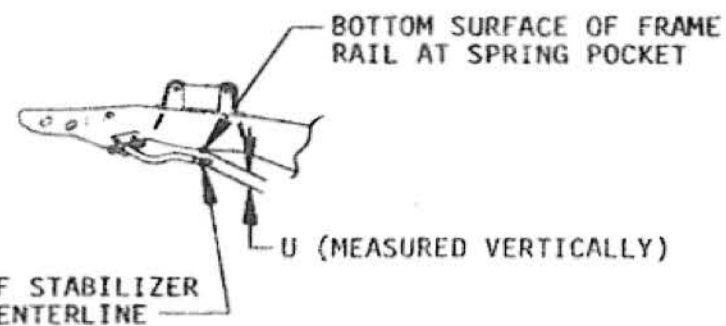
DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		10/28/75	A	"X" REAR SUSP VALUES REVISED				APRIL 2, 1975	CHART - CARRYING HEIGHT SPECIFICATIONS	553950	A-B-C-E-X	1976	OA	10
								DR. T. CHAPMAN						
								CK. C. [Signature]						
								APPR. W. R. Baldwin						
								APPR. [Signature]						
								REF.						
								Oldsmobile						

OLDSMOBILE DIVISION

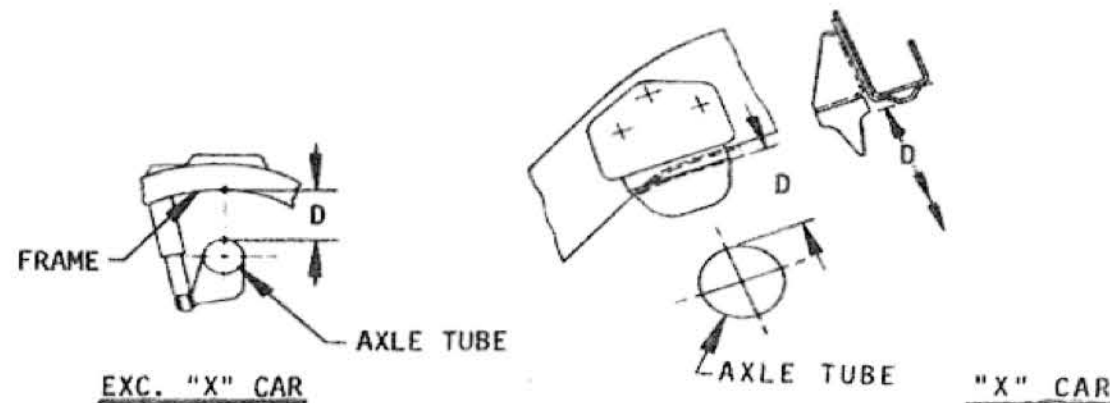
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

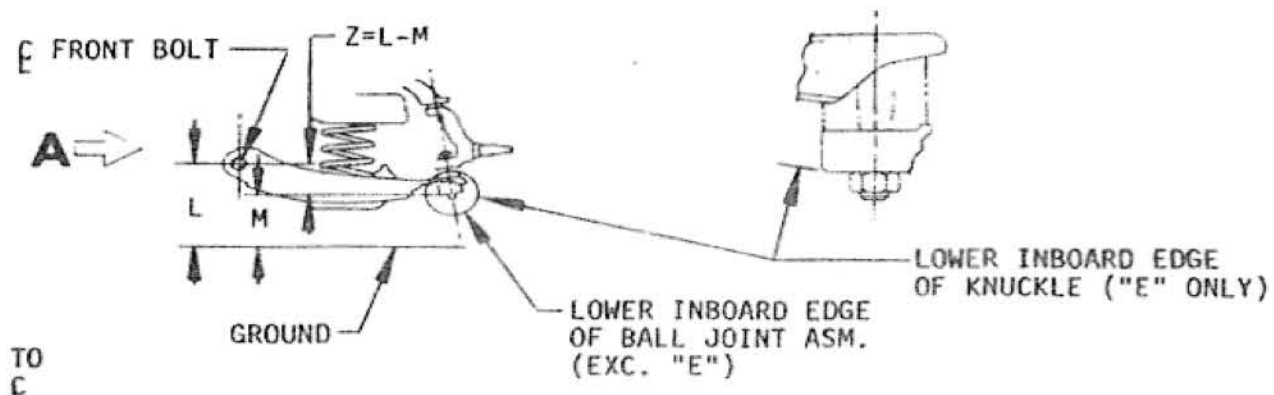
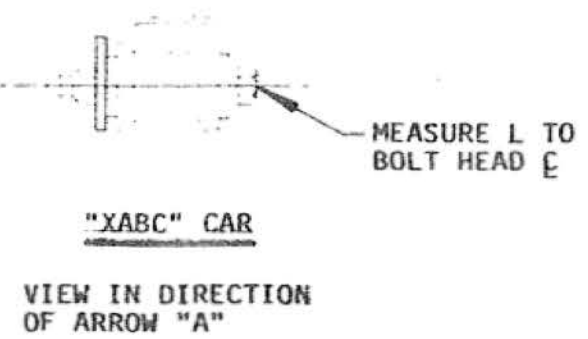
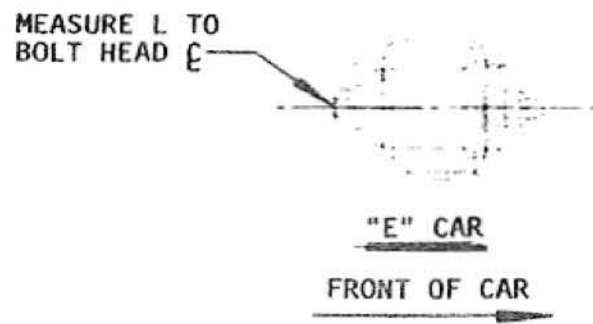
□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING



FRONT STABILIZER SHAFT TIGHTENING POSITION



REAR SUSPENSION SIDE VIEW SHOWING D DIMENSION



FRONT SUSPENSION FRONT VIEW SHOWING Z DIMENSION

TABLE II

SUSPENSION POSITIONS FOR BUSHING & STABILIZER SHAFT TIGHTENING ONLY

SERIES	Z ± .25	D ± .25	U ± .50
X	2.10	5.25	-.35
A	2.20	4.95	.25
B-C	2.90	5.80	.69
E	2.20	5.40	5.31

OPTIONAL PROCEDURES:
 REAR LEAF SPRINGS ON "X" & "B" - S.W. MAY BE TIGHTENED AT "AS SHIPPED" HEIGHT.
 FRONT LOWER CONTROL ARMS ON "A", "B" & "C" MAY BE TIGHTENED AT "AS SHIPPED" HEIGHT EXCEPT WITHOUT ENGINE COOLANT.

DYNAMIC (Installation)—LBS.	ROAD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	SHEET
								APRIL 4, 1975	CHART - CARRYING HEIGHT SPECIFICATIONS	2
								DR. T. CHAPMAN		
								CK. <i>[Signature]</i>		
								APPR. <i>[Signature]</i>	PART NO. 553950	SERIES A-B-C-E-X
								REF. <i>[Signature]</i>	YEAR 1976	UPC OA
								Oldsmobile		SHEET 11

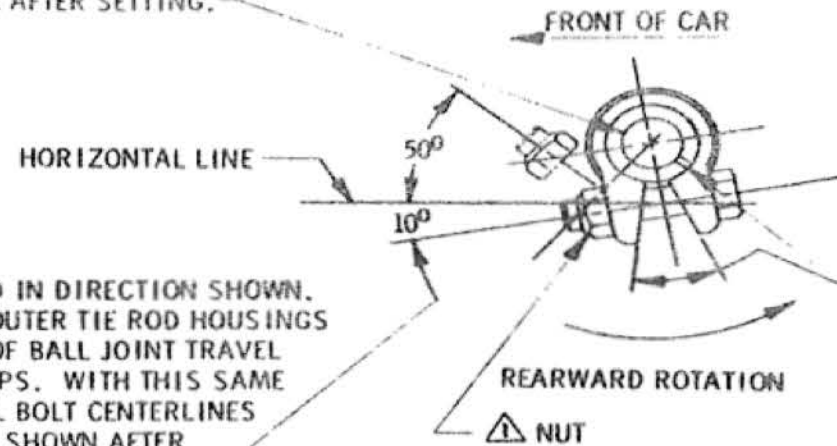
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

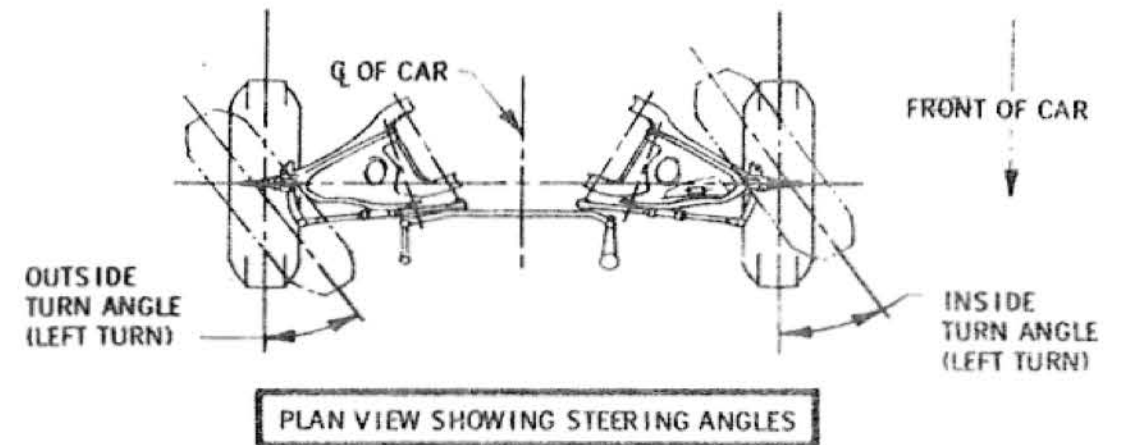
A MINIMUM OF ONE FULL THREAD AT EACH END OF ADJUSTER SLEEVE MUST BE VISIBLE AFTER SETTING.



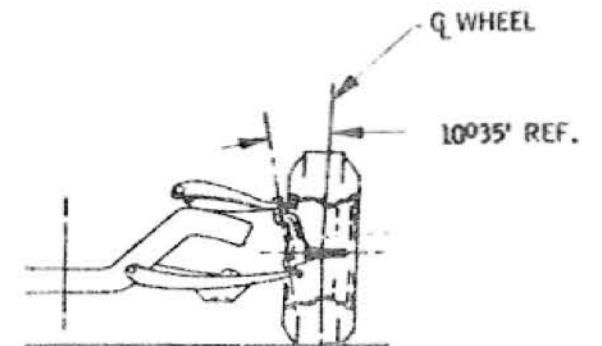
BOLTS MUST BE INSTALLED IN DIRECTION SHOWN. ROTATE BOTH INNER AND OUTER TIE ROD HOUSINGS REARWARD TO THE LIMIT OF BALL JOINT TRAVEL BEFORE TIGHTENING CLAMPS. WITH THIS SAME REARWARD ROTATION, ALL BOLT CENTERLINES MUST BE BETWEEN ANGLES SHOWN AFTER TIGHTENING CLAMPS.

SLOT IN ADJUSTER SLEEVE MUST NOT BE WITHIN THIS AREA OF CLAMP JAWS.

TIE ROD CLAMP SIDE VIEW



PLAN VIEW SHOWING STEERING ANGLES



FRONT VIEW SHOWING KNUCKLE ANGLE

STEERING ANGLE SPECIFICATIONS				
STEERING LINKAGE	FULL TURN		PARTIAL TURN	
	INSIDE TURN ANGLE	OUTSIDE TURN ANGLE	INSIDE TURN ANGLE	OUTSIDE TURN ANGLE
EXC. Y78 (5.47 PITMAN)	34°53'	33°35'	20°	19°05'
Y78 (5.80 PITMAN)	34°53'	33°08'	20°	18°59'

L. T. - LEFT TURN R. T. - RIGHT TURN
DESIGN ANGLES SHOWN

TRACK AT GROUND (WITH ALIGNMENT)	
61.11 FRONT	60.68 REAR

SHIM EFFECT		
SHIM THICKNESS	ONE SHIM ADDED TO OR SUBTRACTED FROM BOTH BOLTS WILL CHANGE CAMBER	ONE SHIM ADDED TO OR SUBTRACTED FROM ONE BOLT ONLY WILL CHANGE CASTER
.030	5/32°	3/16°
.060	9/32°	3/8°
.120	19/32°	25/32°

SHEET 2 OF 2

▲ 19-24 LB. FT.
▲
▲
▲
▲
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
						FEB. 19, 1975	CHART-FRONT SUSPENSION WHEEL ALIGNMENT
						DR. Jack L. Smith	PART NO. 553632
						CK. John P. Smith	SERIES A
						APPR. W.R. Colburn	YEAR 1976
						APPR. [Signature]	UPC OA
						REF.	SHEET 13
						Oldsmobile	

<h1>A</h1> <p>FOR VEHICLE DESCRIPTION SUMMARY, SEE ADVANCE ENGINEERING ORDER NUMBER 76-511</p>	<h1>BC</h1> <p>FOR VEHICLE DESCRIPTION SUMMARY, SEE ADVANCE ENGINEERING ORDER NUMBER 76-4</p>	<h1>E</h1> <p>FOR VEHICLE DESCRIPTION SUMMARY, SEE ADVANCE ENGINEERING ORDER NUMBER 76-2005</p>	<h1>X</h1> <p>FOR VEHICLE DESCRIPTION SUMMARY, SEE ADVANCE ENGINEERING ORDER NUMBER 76-1004</p>
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<h1>H</h1> <p>FOR VEHICLE DESCRIPTION SUMMARY, SEE ADVANCE ENGINEERING ORDER NUMBER 76-3001.</p>	<p>FOR ENGINEERING BODY STYLE AND CAR CODES, SEE ENGINEERING ORDER NUMBER 76-515.</p>
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DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE <i>OCT. 30, 1974</i>	TITLE
FOR CANADIAN BUILT MODEL SPECIAL PARTS USAGE, SEE 1976 PARTS LIST SECTION 96.								DR. <i>DON MALKIN</i>	VEHICLE DESCRIPTION SUMMARY—GENERAL REFERENCES
								CK. <i>Oldsmobile</i>	PART NO.
								APPR. <i>[Signature]</i>	552392-3-4-5-6
								APPR. <i>R. E. Cornell</i>	SERIES A-B-C-E-X-H
								REF.	YEAR 1976
								<i>Oldsmobile</i>	UPC OA
									SHEET 14

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

ITEM REFERENCE PROCESS MATERIAL TORQUE PART OF OR EXISTING

TESTING AND REPAIRS CONTINUED

VACUUM LEAK CHECK OF AIR CONDITIONING SYSTEM

1. START CAR ENGINE.
2. SET AIR CONDITIONING CONTROLS AS FOLLOWS: TOP LEVER - "AIR COND." BOTTOM LEVER - MID-POINT.
3. ALLOW SYSTEM TO STABILIZE - 5 TO 10 SECONDS WITH ENGINE AND LEVERS SET IN ABOVE POSITION.
4. SHUT OFF ENGINE.
5. ALLOW AIR CONDITIONING SYSTEMS TO STABILIZE 1/2 MINUTE MINIMUM. CONTROLS MUST NOT BE MOVED DURING THIS PERIOD.
6. TURN IGNITION KEY TO "ON" POSITION WITHOUT STARTING ENGINE AND PLACE FAN CONTROL ON "HIGH".
7. CHECK THAT NO AIR FLOWS FROM HEATER OUTLET. IF AIR IS FLOWING OUT THE HEATER OUTLET, THE VACUUM SYSTEM LEAKS AND MUST BE REPAIRED.

MOISTURE INSPECTION

Ⓓ EVERY CAR MUST BE CHECKED FOR MOISTURE INDICATOR COLOR AFTER RUNNING ON THE ROLLS. THE PLASTIC SIGHT GLASS PROTECTOR MUST BE REMOVED TO INSPECT THE MOISTURE INDICATOR (SEE NOTE). THE PROTECTOR IS TO BE REPLACED BEFORE SHIPMENT.

<u>INDICATOR COLOR</u>	<u>MOISTURE LEVEL</u>	<u>ACTION</u>
BLUE	DRY	O.K. TO SHIP.
PINK	WET	CHANGE DESICANT, EVACUATE & RECHARGE. Ⓒ
WHITE	VERY WET	CHANGE DESICANT, MOISTURE INDICATOR AND EVACUATE.

NOTE: THE MOISTURE INDICATOR WILL CHANGE FROM PINK TO BLUE AFTER A SYSTEM IS DRIED OUT. THIS MAY TAKE 15 MINUTES OF OPERATION. IT WILL NOT CHANGE FROM WHITE AND MUST BE REPLACED. Ⓒ

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-8-75	A	HEADING REVISED	2899	DR	CH	FEB 10, 1975	CHART - AIR CONDITIONING PROCEDURE
		7-8-75	B	PROCEDURE ADDED	2899	DR	CH	DR. T. CHAPMAN	
		9-17-75	C	NOTE REVISED	3550	DR	CH	CK: <i>[Signature]</i>	
		9-17-75	D	NOTE REVISED	3213	DR	CH	APPR. S. CHAFFIN	
								APPR. R.E. Cornell	PART NO.
								REF.	552392-3-4
									SERIES
									A-B C-E
									YEAR
									1976
									UPC
									OA
									SHEET
									17

Oldsmobile

PERFORMANCE TEST CONDITIONS

- Hood Raised
- Front Doors Closed
- Front Windows Open
- Select Lever Max. (Recirc.)
- Fan Switch HI
- Temperature Lever Full Cold
- Nozzles and Air Outlets Open
- Engine Speed 2000 RPM

TEST READING

Ambient Air in Degrees F. (In Auxiliary Fan Air Blast Ahead of Condenser)	70°		80°		90°		100°	
Air Quality	Arid	Humid	Arid	Humid	Arid	Humid	Arid	Humid
Average Compressor Head Pressure in PSI -20	185	215	220	275	255	310	300	350
Average Evaporator Pressure PSI AT SE. LEVEL -1	29.5	29.5	29.5	30	29.5	32	29.7	34.0
Center Outlet Temperature in Degrees F.	40	40	40	45	41	49	44	53

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2828	A	REVISED	2828	DR. T. CHAPMAN		FEB. 5, 1975	CHART - AIR CONDITIONING PERFORMANCE TEST (V8)
						APPR. SCHUTTELL			PART NO. 552392
						APPR. R. E. Cornell			SERIES A
						REF.			YEAR 1976
									UPC OA
									SHEET 19

Oldsmobile

HEATER, AIR INLET, AND CONTROL DETAILS

BOWDEN MOTION

TEMPERATURE DOOR - PULL FOR HEAT.

VACUUM APPLICATION

AIR INLET DOOR - VACUUM TO RECIRC POSITION.

UPPER MODE DOOR - VACUUM TO A/C POSITION.

LOWER MODE DOOR - VACUUM TO A/C POSITION.

DEFROST DOOR - HAS THREE POSITIONS, WITH TWO VACUUM SPIGOTS. VENTED, DOOR IS FULL UP IN SEALED POSITION. VACUUM ON BOTH DIAPHRAGM SPIGOT AND TOWER SPIGOT, DOOR IS IN DEFROST POSITION, FULL DOWN IN HEATER.

WATER VALVE - VACUUM TO CLOSE VALVE TO WATER FLOW. CLOSED ONLY AT MAX. LEVER POSITION.

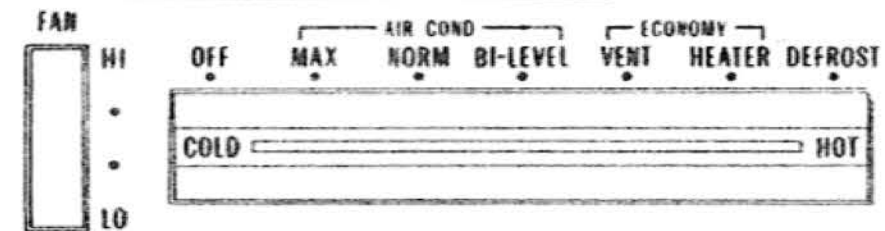
THESE CONTROLS, AND THE HEATERS AND AIR CONDITIONERS TO BE USED WITH THEM, WILL EMPLOY IGNITION SWITCH ("ACCESSORY-RUN" POSITION) FOR BLOWER MOTOR BASE SPEED CONTROL, WITH AIR ENTERING INTO THE CAR AT ALL TIMES WHEN THE ENGINE IS OPERATING. THE MAIN AIR VALVES WILL NOW BE AIR DIRECTORS INSTEAD OF AIR SHUT-OFFS, DIVERTING "OFF" AIR FLOW OUT HEATER OUTLET. SINCE THE BLOWER CANNOT BE SHUT OFF AT THE CONTROL, IT IS NECESSARY THAT THE BLOWER NOT RUN WITH THE IGNITION IN THE "ACCESSORY ONLY" POSITION.

THE VACUUM DELAY OPERATES IN THE DEFROSTER DOOR DIAPHRAGM CIRCUIT.

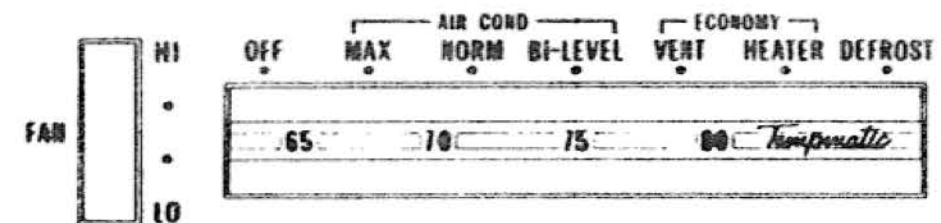
SWITCHES



- BLOWER SWITCH - FOUR POSITIONS, LO, M1, M2, HI. LOW MAY NOT ACTUALLY FLOW CURRENT THRU THE SWITCH DEPENDING ON DETAILS OF THE WIRING CIRCUITS EMPLOYED, AND THE ACTUAL VOLTAGE SELECTED.
- AMBIENT SWITCH - CLOSURES ABOVE FREEZING AMBIENT.
- RECIRC HI BLOW OVER-RIDE - PART OF CONTROL
- RELAY - "HIGH BLOWER"

AIR CONDITIONING CONTROL (C60)



AUTOMATIC TEMPERATURE CONTROL (C65)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
								JAN 27, 1975	CHART-AIR CONDITIONING & TEMPATIC		
								DR. T. CHAPMAN			
								CK. JOHN B. SMITH			
								APPR. SCHAEFERBERG	PART NO. 552392-3-4		
								APPR. R.E. CARROLL	SERIES A-B-C-E		
 FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976	UPC 0A	SHEET 21



EXHAUST EMISSION AUDIT AND INSPECTION TEST SPECIFICATIONS

PERFORM EXHAUST EMISSION AUDIT AND INSPECTION TESTS
USING 1976 GM EXHAUST EMISSION TEST PROCEDURE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								NOV. 1, 1974	CHART - EXHAUST EMISSION AUDIT AND INSPECTION TEST SPECIFICATIONS	552392-3-4-5	A-B-C-E-X	1976	OA	22
								DR R. ATHERTON						
								CK <i>[Signature]</i>						
								APPR <i>[Signature]</i>						
								APPR R.E. Cadwell						
								REF.						
								<i>Oldsmobile</i>						

EXTERIOR LAMP HEAT SPECIFICATION

THE PLASTIC LAMP LENSES AND REFLEX REFLECTOR LENSES MUST BE PROTECTED FROM EXTERNAL HEAT IN EXCESS OF 160°F. TO PREVENT OPTICAL DAMAGE AND PERMIT THESE PARTS TO MEET FMVSS 108 REQUIREMENTS.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								OCT. 31, 1976	EXTERIOR LAMP - GENERAL INFORMATION
								DR. DON MALKIN	
								CK. <i>Clifton Fernald</i>	
								APPR. <i>R. E. Cornell</i>	PART NO. 552392-3-4
								REF.	SERIES A-B-C-E
 FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976 UPC OA SHEET 23

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

TUBE NUT TORQUE

ALL BRAKE SYSTEM HYDRAULIC CONNECTIONS (TUBE NUTS) SHALL BE TORQUED TO 120 - 180 LB. IN. IT IS PERMISSIBLE TO TORQUE FITTINGS TO A MAXIMUM OF 200 LB. IN. TO REPAIR SYSTEM LEAKS.

BRAKE LINES AND HOSES

BRAKE LINES AND HOSES MUST NOT BE KINKED, FLATTENED, OR BENT OUT OF DESIGNED POSITION. IN PARTICULAR, UNLESS COVERED BY DRAWING SPECIFICATIONS, LINES MUST HAVE AT LEAST 3/4" CLEARANCE TO ANY MOVING COMPONENT (I.E., STEERING SHAFT, SHIFT LEVERS, ETC.) AND 1/2" CLEARANCE TO ANY VIBRATING PART (I.E., UNDERBODY, POWER BRAKE BOOSTER, ETC.) UNLESS IT IS SPECIFICALLY CLIPPED TO THESE COMPONENTS. BRAKE AND FUEL PIPES MAY CONTACT EACH OTHER IF SECURELY CLIPPED TOGETHER ON BOTH SIDES OF THE POINT OF CONTACT. THERE MUST BE NO EVIDENCE OF HOSE TWIST.

LEAK TEST

TEST MUST BE MADE ON REAR CHAMBER ONLY WITH ALL HYDRAULIC COMPONENTS ASSEMBLED TO CAR AND CONNECTIONS COMPLETED.

IF PEDAL JACK IS USED THE FORCE IMPOSED ON THE PEDAL MUST NOT CAUSE A HYDRAULIC PRESSURE IN THE BRAKE HYDRAULIC SYSTEM THAT EXCEEDS 2000 P.S.I.

BLEEDER SCREWS

WHEN BLEEDER SCREWS ON WHEELS AND MASTER CYLINDER ARE LOOSENED TO BLEED BRAKE SYSTEM, TORQUE SCREWS TO 40 - 90 LB. IN.

ⓑ

		BRAKE PEDAL TRAVEL SPECS: *			
		OPTION 1		OPTION 2	
		"W"	"X"	"Y"	"Z"
SERIES	BRAKE	PEDAL TRAVEL (IN.)		PUSH ROD TRAVEL (IN.)	PUSH ROD FORCE (LB.)
		MAX.	MIN.	MAX.	
A	MANUAL DISC	5.90	2.00	1.00	600
A-B-C	POWER DISC	2.25	1.00	.64	350
E	POWER DISC	1.75	1.35	--	--

WITH 2000 P.S.I. IN SYSTEM - COMBINATION VALVE ELECTRICAL CIRCUIT TO BE CHECKED AND CIRCUIT MUST BE OPEN.

COMPLETED CAR MUST PASS FOUR WHEEL BRAKE TEST AS FOLLOWS:

1. DRIVE CAR AT 4 MPH (10 MPH MAXIMUM).
2. APPLY BRAKES TO DECELERATE CAR AT 12 FT/SEC² (15 FT/SEC² - MAXIMUM).
3. THERE MUST BE A MINIMUM OF 200 LBS. BRAKING FORCE AT EACH WHEEL.

OPTION 1

SERVICE BRAKE PEDAL TRAVEL MUST MEET DIMENSION "W" WHEN "X" POUNDS ARE APPLIED TO THE PEDAL PAD.

OPTION 2

MASTER CYLINDER PUSH ROD TRAVEL MUST NOT EXCEED "Y" INCHES WHEN "Z" POUNDS ARE APPLIED TO THE PUSH ROD.

* ENGINE MUST BE OFF AND ALL VACUUM EXHAUSTED FROM THE BOOSTER ON POWER BRAKE VEHICLES BEFORE MAKING CHECKS.

NOTE: BRAKE TEST PROCEDURE MUST ALSO CONFORM WITH GM QUALITY/RELIABILITY STANDARDS SPECIFICATION IOS-5-100, IOS-5-101, IOS-5-102.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		9-25-74	A	NOTE REVISED	3124	DR	DR	OCT. 31 1974	CHART - BRAKE TEST PROCEDURES & SPECIFICATIONS
		9-30-74	B	BRAKE SPECS. REVISED	3278	DR	DR		
									PART NO.
									552392-3-4
									SERIES
									A B-C-E
									YEAR
									1976
									UPC
									OA
									SHEET
									24

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

INITIAL CHECK

1. MAKE SURE NEUTRAL START SWITCH IS CORRECTLY ADJUSTED SO CAR DOES NOT START IN REVERSE OR DRIVE.
2. MAKE SURE SHIFT LINKAGE IS CORRECTLY ADJUSTED SO THAT COLUMN STOPS DO NOT INTERFERE WITH THE TRANSMISSION QUADRANT DETENTS IN NEUTRAL, DRIVE OR LOW.
3. MAKE SURE SHIFT LINKAGE IS FREE FROM BINDS.
4. MAKE SURE OIL LEVEL IS CORRECT.

IMPORTANT

1. DO NOT EXCEED 1/2 THROTTLE OPERATION, EXCEPT WHEN MAKING A DOWNSHIFT.
2. DO NOT EXCEED 60 MPH.
3. DO NOT SHIFT TO PARK OR REVERSE WITH ROLLS TURNING.
4. IF CAR HAS EXCESSIVE CREEP, CHECK IDLE RPM.
5. CHECK FOR GEAR NOISE LEVEL DURING FUNCTIONAL CHECKS IN DRIVE, LOW AND REVERSE.
6. DO NOT ACCELERATE OR DECELERATE RAPIDLY WHILE PERFORMING CHECKS.

CHECK PROCEDURE

1. MAKE LIGHT THROTTLE START AND OBSERVE THE 1-2 UPSHIFT AT 15-20 AND THE 2-3 UPSHIFT AT 25-35 MPH. (THESE SHOULD OCCUR AT APPROXIMATELY THE SAME THROTTLE OPENING.)
2. CHECK PART THROTTLE 3-2 SHIFT AT 25-30 MPH.
3. SHIFT TO SUPER AND OBSERVE BRAKE DOWN.
4. AT 20 MPH IN SUPER OPEN THROTTLE THRU DETENT TO OBSERVE 2-1 SHIFT.
5. LET OFF THROTTLE AND OBSERVE UPSHIFT.
6. SHIFT TO LOW RANGE AND OBSERVE BRAKE DOWN.
7. STOP WHEELS, SHIFT TO REVERSE AND ACCELERATE LIGHTLY.
8. CHECK OPERATION OF PARKING PAWL ON THE 10% GRADE OR EQUIVALENT AS FOLLOWS:
 - A. BRAKE CAR TO STOP.
 - B. PUT IN PARK BEFORE RELEASING BRAKE.
 - C. AFTER RELEASING BRAKE, PAWL SHOULD ENGAGE AND RELEASE FREELY WITHOUT RATCHETING.
9. CHECK FOR OIL LEAKS.

NOTE:
VEHICLE TEST ROLL CHECK
MUST ALSO CONFORM TO
G.M. QUALITY/RELIABILITY
STANDARDS SPECIFICATION
IQS-15-100

DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
0-82	A	WAS 50 MPH	3223	2	CD	OCT. 31 1974	CHART - AUTOMATIC TRANSMISSION VEHICLE CHECK	552392-3-4-5	A-B-C-E-X	1976	OA	25
10-22	B	"X" SERIES ADDED	3325	PLC	MB							
10-30-75	C	WAS "BREAKDOWN"	3381	PLC	MB							

Oldsmobile



INITIAL ASSEMBLY LINE PRECAUTIONS TO BE
TAKEN WITH CATALYTIC CONVERTER EQUIPPED CARS

DO NOT USE LEADED GASOLINE

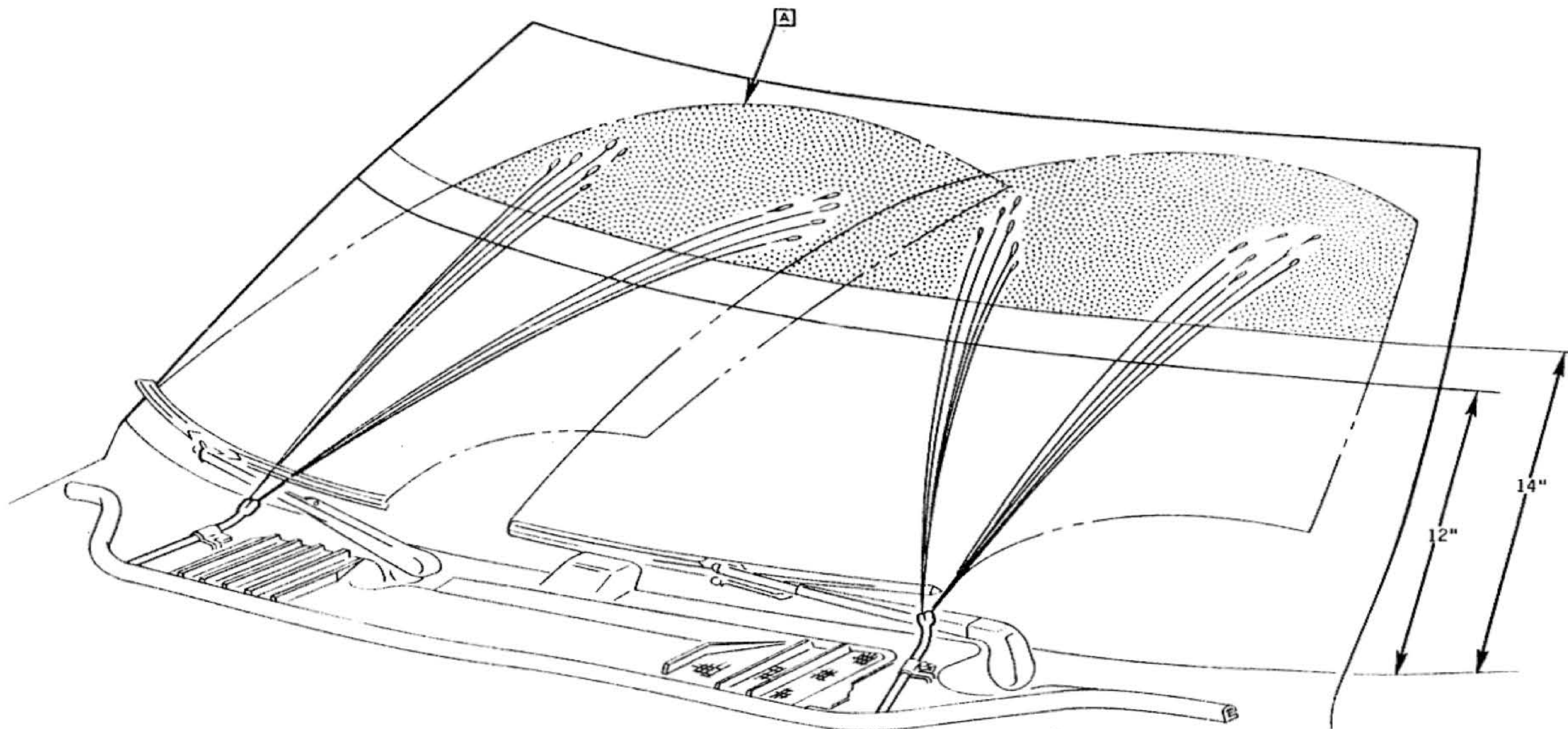
AVOID:

- MOTORING AN ENGINE WITH THE IGNITION OFF.
- CRANKING MORE THAN 30 SECONDS AFTER ENGINE FIRST FIRES.
- PROLONGED IDLING ON THE HIGH STEP OF THE FAST IDLE CAM (5 MINUTES MAXIMUM).
- PROLONGED OPERATION WITH A MIS-FIRING OR FLOODED ENGINE.
- PUSHING OR TOWING TO START MANUAL TRANSMISSION EQUIPPED CARS.

CAUTION: CARE SHOULD BE TAKEN ON WASH RACKS, HOISTS, AND WHEN LOADING CONVERTER CARS FOR SHIPMENT BECAUSE OF THE CONVERTER LOCATION UNDER THE FRONT FLOOR.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								NOV. 4-1974	INSTRUCTION - CATALYTIC CONVERTER (PROTECTION)	
								DR. DON MALKIN		
								CK. <i>[Signature]</i>	PART NO.	
								APPR. <i>[Signature]</i>	552392-3-4-5-6	
								REF. <i>[Signature]</i>	SERIES A-B-C-E-X-H	
								YEAR	UPC	SHEET
								1976	OA	27

 FULLY DRIVEN, SEATED AND NOT STRIPPED



A ADJUST THE WATER JET NOZZLES SO THAT BOTH STREAMS ARE IN THE WIPER PATTERN, AND ABOVE THE 14" LINE

NOTE: ONE STREAM FROM EITHER NOZZLE MAY FALL BETWEEN THE 12" AND 14" LINE.



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6-1-75	A	REISSUED—NO CHANGE	REC	18/013		JAN. 11, 1975	WINDSHIELD WASHER SPRAY PATTERN
								DR BEAUDOIN	
								CK <i>[Signature]</i>	PART NO 552392
								APPR <i>[Signature]</i>	SERIES A
								REF <i>[Signature]</i>	YEAR 1976
								Oldsmobile	UPC 0A
									SHEET 28

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

QUANTITY OF SOLUTION IN JAR TO BE NO LESS THAN 16 OZ. AT END OF PRODUCTION LINE. (THE RATIO OF SOLVENT TO WATER REQUIRED FOR 0°F. AND 24°F. PROTECTION IS SHOWN BELOW):

TIME PERIOD	FREEZING POINT	MIXTURE SOLVENT TO WATER	TO MAKE 55 GAL. OF SOLUTION
OCTOBER 1 THRU MARCH 31	0°F.	.04 GAL SOLVENT TO .08 GAL WATER	ADD 18.3 GAL SOLVENT TO 36.7 GAL OF WATER
APRIL 1 THRU SEPT. 30	24°F.	.01 GAL SOLVENT TO .11 GAL WATER	ADD 5.0 GAL SOLVENT TO 50 GAL OF WATER

PRODUCTION SAMPLE TO BE APPROVED BY PRODUCT ENGINEERING FOR OLDSMOBILE PARTS.
 SOLVENT TO BE USED IS SHOWN UNDER G.M. STANDARD PART NO. 9985129 (1A2D).

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								OCT. 30, 1974	CHART - WINDSHIELD WASHER SOLUTION	
								DR. DON WALKIN		
								CK. John F. ...	PART NO.	
								APPR. M. J. ...	552392-3-4	
								APPR. R.E. Cornell	SERIES	
							REF.		A-B-C-E	
 FULLY DRIVEN, SEATED AND NOT STRIPPED								YEAR Oldsmobile 1976	UPC OA	SHEET 29

STANDARD AND TEMPHATIC AIR CONDITIONING DEFROSTER
FUNCTIONAL CHECK - ALL SERIES



1. IDLE ENGINE FOR TWO (2) MINUTES OR UNTIL THERMOSTAT OPENS.
2. SET CONTROL TO DEFROST POSITION.
3. CHECK DEFROSTER OUTLETS AIR FLOW.
 - A. BLOWER SWITCH ON "LO" - SLIGHT AIR FLOW.
 - B. SWITCH ON H1 - MODERATE AIR FLOW.
 - C. SWITCH ON H2 - MODERATE AIR FLOW.
 - D. SWITCH ON "HI" - FAST AIR FLOW FROM BOTH OUTLETS (MAIN AIR FLOW FROM DEFROSTERS, SOME AIR FLOW FROM HEATER).
4. CHECK AIR TEMPERATURE.
 - A. TEMPERATURE LEVER FULL RIGHT - WARM AIR.
 - B. TEMPERATURE LEVER FULL LEFT - COLD AIR.
5. CHECK BI-LEVEL POSITION.

STANDARD HEATER DEFROSTER
FUNCTIONAL CHECK - ALL SERIES

1. IDLE ENGINE FOR TWO (2) MINUTES OR UNTIL THERMOSTAT OPENS.
2. SET CONTROL TO DEFROST POSITION.
3. CHECK DEFROSTER OUTLETS AIR FLOW.
 - A. SWITCH ON "LO" - SLIGHT AIR FLOW.
 - B. SWITCH ON "MED" - MODERATE AIR FLOW.
 - C. SWITCH ON "HI" - FAST AIR FLOW FROM BOTH OUTLETS (MAIN AIR FLOW FROM DEFROSTERS, SOME AIR FLOW FROM HEATER).
4. CHECK AIR TEMPERATURE.
 - A. TEMPERATURE LEVER FULL RIGHT - WARM AIR.
 - B. TEMPERATURE LEVER FULL LEFT - COOL AIR.

NOTE BI-LEVEL MEANS

1. SLIGHT AIR FROM DEFROSTER OUTLETS
2. SOME AIR FROM HEATER OUTLET
3. SOME AIR FROM A/C OUTLETS

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								NOV. 1, 1974	CHART - DEFROSTER FUNCTIONAL CHECKS PART NO. 552392-3-4 SERIES A-B-C-E YEAR 1976 UPC OA SHEET 30
								DR. DON MALKIN	
								CK. <i>C. J. ...</i>	
								APPR. <i>SCHATTEN</i>	
								REF. <i>R. E. Cornell</i>	
									

 FULLY DRIVEN, SEATED AND NOT STRIPPED



I. THROTTLE SWITCH DOWNSHIFT CIRCUIT ADJUSTMENT (THM 375, 400 & 425 ONLY)

- A. REQUIRED CONDITIONS.
 1. DOWNSHIFT SWITCH AND CARPET INSTALLED.
 B. ADJUSTMENTS.
 1. PUSH PLUNGER OF DOWNSHIFT SWITCH FORWARD UNTIL FLUSH WITH SWITCH HOUSING.
 2. PUSH ACCELERATOR PEDAL TO WIDE OPEN POSITION TO SET SWITCH.

II. THROTTLE DOWNSHIFT CABLE ADJUSTMENT - THM 350 ONLY

- A. REQUIRED CONDITIONS.
 1. CARPET INSTALLED.
 2. DOWNSHIFT CABLE INSTALLED WITH THE SLEEVE BETWEEN THE ACCELERATOR PEDAL LEVER AND THE CABLE END FITTING. (SEE SECTION 1-1).
 B. ADJUSTMENTS.
 1. PUSH ACCELERATOR PEDAL TO WIDE OPEN THROTTLE POSITION TO ADJUST CABLE.

NOTE: THESE ADJUSTMENTS ARE FOR ASSEMBLY LINE ONLY. FOR REPAIR AREA OR DEALER SERVICE, SEE SERVICE MANUAL TO CORRECTLY SET SLOW IDLE, FAST IDLE, AND CHOKE.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
								NOV 1, 1974	CHART - THROTTLE ADJUSTMENT		
								DR. DON MALKIN			
								CK. <i>[Signature]</i>			
								APPR. <i>[Signature]</i>	PART NO. 552392-3-4		
								APPR. K.E. Cornell	SERIES A-B-C-E		
 FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976	UPC OA	SHEET 32

AUTOMATIC TRANSMISSION SHIFT LINKAGE REQUIREMENTS

THE PURPOSE OF THIS REQUIREMENT IS TO ASSURE CORRECT SHIFT LINKAGE ADJUSTMENT.

1. WHEN MOVING THE SHIFT LEVER FROM PARK TO "L" (LOW) ALL TRANSMISSION DETENT POSITIONS WILL BE ATTAINABLE.
2. WITH THE TRANSMISSION IN THE DRIVE DETENT, THERE WILL BE CLEARANCE (OR FREE PLAY) BETWEEN THE SHIFT LEVER AND THE DRIVE GATE.
3. WITH THE TRANSMISSION IN THE REVERSE DETENT, THERE WILL BE CLEARANCE (OR FREE PLAY) BETWEEN THE SHIFT LEVER AND THE REVERSE GATE.

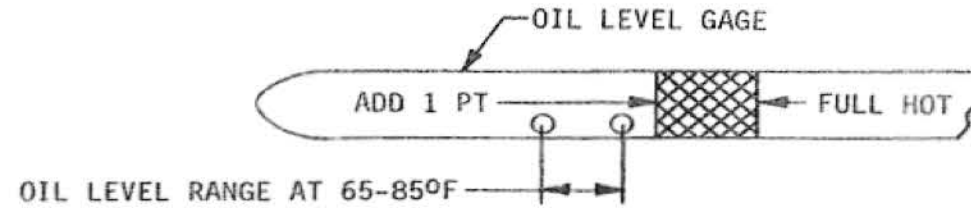
NOTE: THE CLEARANCE (OR FREE PLAY) BETWEEN THE SHIFT LEVER AND DRIVE GATE SHOULD BE APPROXIMATELY EQUAL TO THE CLEARANCE (OR FREE PLAY) BETWEEN THE SHIFT LEVER AND THE REVERSE GATE. IF THERE IS NO CLEARANCE (OR FREE PLAY) AT ONE POSITION, THE ADJUSTMENT IS NOT ACCEPTABLE.

4. WITH THE KEY IN THE "ON" POSITION AND SHIFT LEVER IN REVERSE POSITION, THE KEY WILL NOT BE REMOVABLE AND THE STEERING WHEEL WILL NOT BE LOCKED.
5. ON COLUMN SHIFT CONTROLS, WITH THE KEY IN THE "LOCK" POSITION AND SHIFT LEVER IN PARK POSITION, THE KEY WILL BE REMOVABLE, THE STEERING WHEEL WILL BE LOCKED AND THE SHIFT LEVER WILL NOT DISENGAGE PARK.
6. ON CONSOLE SHIFT CONTROLS, WITH THE KEY IN THE LOCK POSITION AND SHIFT LEVER IN THE PARK POSITION, THE KEY WILL BE REMOVABLE AND THE STEERING WHEEL WILL BE LOCKED. WHEN THE SHIFT LEVER RELEASE HANDLE IS ACTUATED AND THE SHIFT LEVER MOVED TOWARDS REVERSE, NO ROTATION OF THE STEERING COLUMN SHIFT BOWL RELATIVE TO THE COLUMN SHROUD, MEASURED AT THE GAP BETWEEN THE TWO, IS PERMISSIBLE.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								OCT. 30, 1974	AUTOMATIC TRANSMISSION SHIFT LINKAGE REQUIREMENTS	552392-3-4	A-B-C-E	1976	OA	33
								DR. R. ATHERTON						
								CK. <i>Chippell</i>						
								APPR. <i>[Signature]</i>						
								REF. <i>K.E. Cornell</i>						
								<i>Oldsmobile</i>						

AUTOMATIC TRANSMISSION OIL FILL

1. TRANSMISSION OIL LEVEL IS TO BE AT THE "FULL HOT" MARK TO 1/4 INCH BELOW "FULL HOT" MARK WITH TRANSMISSION OIL AT OPERATING TEMPERATURE. (190° TO 200°F)
2. ASSEMBLY PLANTS MAY USE AN EQUIVALENT LEVEL WHEN USING THE FOLLOWING PROCEDURE PRIOR TO ROLL TEST.
 - A. ADD APPROXIMATELY 8 PINTS TO "M38" AND 10 PINTS TO "M40" TRANSMISSION OF OIL 9985252 (7B3B) PRIOR TO FIRST ENGINE START.
 - B. AT FIRST ENGINE START, FAST IDLE ENGINE FOR ONE (1) MINUTE WITH TRANSMISSION IN THE PARK OR NEUTRAL POSITION TO CIRCULATE OIL THROUGHOUT TRANSMISSION.
 - C. ADD OR REMOVE OIL AS REQUIRED SO THAT OIL LEVEL IS BETWEEN THE TWO DIMPLES LOCATED BELOW THE ADD MARK AS SHOWN.





3. ALL OIL LEVEL CHECKS MUST BE MADE WITH CAR ON LEVEL SURFACE, ENGINE IDLING, AND TRANSMISSION IN PARK OR NEUTRAL POSITION.
4. ANY LEVEL CHECK PROCEDURE FROM THAT DESCRIBED ABOVE MUST BE APPROVED BY OLDSMOBILE ENGINEERING DEPT.
5. REFER TO CHART 409673 FOR CORRECT FLUID LEVELS WHEN CHECKED AT TEMPERATURES OTHER THAN ABOVE.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								NOV. 1, 1974	AUTOMATIC TRANSMISSION OIL FILL PROCEDURE	
								DR. DON MALKIN		
								CK. <i>John Ames</i>	PART NO. 552392-3	
								APPR. <i>D. Hill</i>	SERIES A-B-C	
								REF. <i>5. 2/1/74</i>	YEAR 1976	
FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	UPC OA	SHEET 35

POWER STEERING INSTALLATION AND FILL PROCEDURE

1. POWER STEERING GEAR TO BE INSTALLED ON FRAME WITH PLASTIC PLUGS IN PLACE.
NOTE: "E" ONLY - PITMAN ARM TO BE PREASSEMBLED TO GEAR PRIOR TO INSTALLATION ON FRAME. (SEE PAGE 1, SEC. 9A)
2. DO NOT REMOVE PLASTIC PLUGS FROM STEERING GEAR UNTIL IMMEDIATELY BEFORE INSTALLING THE HOSE ASSEMBLIES TO THE GEAR.
3. DO NOT CRANK THE GEAR UNTIL AFTER FILL OPERATION.
4. ROUTE HOSES AFTER POWER STEERING PUMP BELT IS TIGHTENED.
5. FILL POWER STEERING SYSTEM WITH A RECIRCULATING FILL SYSTEM USING POWER STEERING FLUID (9985010).
FILL SYSTEM VACUUM 25" HG MINIMUM AND PRESSURE IS NOT TO EXCEED 15 PSI AT POWER STEERING PUMP.
6. CHECK FLUID LEVEL AND ADD AS REQUIRED TO "COLD" LEVEL MARK ON PUMP CAP DIP STICK.
7. DO NOT CRANK STEERING WHEEL UNTIL FILL OPERATION IS COMPLETED AND LEVEL CHECKED.
8. CHECK HOSES AND FITTINGS FOR LEAKS.
9. INSPECT FLUID LEVEL AFTER ROLLS WHILE OIL IS HOT. ADJUST FLUID LEVEL, AS REQUIRED, TO "HOT" LEVEL MARK ON THE PUMP CAP DIP STICK.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								NOV. 1, 1974	CHART - POWER STEERING INSTALLATION FILL PROCEDURE PART NO. 552392-3-4 SERIES A-B-C-E YEAR 1976 UPC OA SHEET 37
								DR. DON MALKIN	
								CK. <i>John Smith</i>	
								APPR. E.C. Drey	
								APPR. R.E. Condit	
<div style="display: flex; justify-content: space-between; align-items: center;">  FULLY DRIVEN, SEATED AND NOT STRIPPED Oldsmobile </div>									

EVAPORATIVE EMISSION SYSTEM LEAK CHECK (AUDIT USE ONLY)

WHEN PRESSURIZED TO 15 INCHES OF WATER PRESSURE WITH FILLER CAP IN PLACE, SYSTEM LEAKAGE IS NOT TO EXCEED 2 INCHES OF WATER PRESSURE DROP IN 5 MINUTES.

FUEL, FUEL RETURN AND EMISSION LINE REPAIR PROCEDURE

1. CUT OUT DAMAGED PORTION OF FUEL LINE.
2. CUT A PIECE OF HOSE 4" LONGER THAN PORTION OF LINE REMOVED. BULK HOSES 9432963 (FUEL), 9432787 (FUEL RETURN) AND 9432875 (EMISSION) MAY BE USED.
3. SLIDE HOSE 2" ONTO EACH PORTION OF PIPE.
4. CLAMP HOSE TO EACH PIPE ON EACH SIDE OF REPAIR. USE CLAMP 3786276 (FUEL LINE), 9770783 (FUEL RETURN LINE) AND 3786275 (EMISSION LINE).
5. BLOW OUT REPAIRED LINE WITH FILTERED AIR AFTER IT IS ASSEMBLED TO THE FRAME BUT DISCONNECTED AT PUMP AND TANK ENDS USING A MINIMUM OF 25 P. S. I. AIR PRESSURE TO INSURE REMOVAL OF ANY FOREIGN MATERIAL.

FUEL SYSTEM HOSE CONNECTIONS (8B & 8D)

IF REQUIRED, USE 9985234 LUBRICANT ON HOSES, PIPES OR NIPPLES TO FACILITATE ASSEMBLY.

PROCEDURE FOR ALL FUEL SYSTEM LINES

BLOW OUT ALL LINES WITH FILTERED AIR AFTER THEY ARE ASSEMBLED TO THE FRAME BUT DISCONNECTED AT PUMP AND TANK ENDS USING A MINIMUM OF 25 P. S. I. AIR PRESSURE TO INSURE REMOVAL OF ANY FOREIGN MATERIAL.

GASOLINE FUEL TANK FILL (14B)



FILL TANK WITH FOUR GALLONS 9985280 - GASOLINE

NOTES:

ON A-B-C-E CARS, DO NOT USE RUBBER HOSE WITHIN 4" OF ANY EXHAUST PIPE OR EXHAUST MANIFOLD.

ON A-B-C CARS, DO NOT USE RUBBER HOSE ON THE RIGHT SIDE OF THE CAR AHEAD OF THE #3 BODY MOUNT POSITION.

NOTE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								NOV 8, 1974	FUEL SYSTEM - GENERAL NOTES
								DR. DON MALKIN	
								CK. <i>Robert Brown</i>	
								APPR. <i>R. E. Cornell</i>	PART NO. 552392-3-4
								REF.	SERIES A-B-C-E
 FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976 UPC OA SHEET 38

HEADLAMP AIM SPECIFICATIONS

- I. CALIBRATE MECHANICAL AIMERS CONFORMING TO SAE J602 AS FOLLOWS:
 - 1. SET MASTER FIXTURE TO 0" U/D AND 0" R/L.
 - 2. CALIBRATE AIMERS ON MASTER FIXTURE TO READ 0" U/D AND 0" R/L.
- II. PREPARE VEHICLE FOR CHECKING OR SETTING AIM AS FOLLOWS:
 - 1. COMPLETELY ASSEMBLE ALL COMPONENTS ON VEHICLE.
 - 2. PLACE VEHICLE ON LEVEL PAD.
 - 3. STOP ALL OTHER OPERATIONS OR WORK ON VEHICLE.
 - 4. CLOSE DOORS.
 - 5. ATTACH AIMERS TO HEADLAMPS
 - 6. ROCK VEHICLE SIDWAYS.
- III. TO CHECK OR SET AIM PER SAE J599, USE THE FOLLOWING LIMITS:

VERTICAL AIM	HORIZONTAL AIM
3" UP TO 1.5" DOWN	4"R TO 4"L
FUEL LOAD TO BE 1/2 TANK.	
- IV. TO CHECK OR SET AIM ON PRODUCTION WHERE FUEL LOAD IS LESS THAN THREE GALLONS, USE THE FOLLOWING SPECIFICATIONS:

VERTICAL AIM	HORIZONTAL AIM
2" UP TO 2.5 DOWN	4"R TO 4"L

Ⓐ NOTE: HEADLAMP AIMING NOT REQUIRED AT ASSEMBLY PLANTS FOR EXPORT OPTIONS T84 & T85.

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		72575	A	NOTE ADDED	2968	DL	CH	FEB 13, 1975	HEADLAMP AIM SPECIFICATIONS
								DR. T. CHAPMAN	
								CK. [Signature]	
								APPR. [Signature]	
								APPR. R.E. Cornell	PART NO. 552392-3-4
								REF. Oldsmobile	SERIES A-B-C-E
									YEAR 1976
									UPC OA
									SHEET 39

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

ITEM REFERENCE PROCESS MATERIAL TORQUE PART OF OR EXISTING

INSTALLATION AND TESTING OF ADHESIVE MOLDINGS

1. BODY AND MOLDING PREPARATION

- Ⓐ A. CLEAN AREA OF BODY SURFACE WHERE MOLDINGS ARE TO BE APPLIED (THREE (3) TO TWELVE (12) JOB LENGTHS PRIOR TO MOLDING INSTALLATION) WITH A SUITABLE SOLVENT (9981253 ISO PROPYL ALCOHOL 50-50 MIXTURE BY VOLUME WITH WATER, 9981062 HIGH FLASH NAPTHA OR EQUIVALENT). USE CLEAN CLOTH -CHANGE MINIMUM OF EVERY TWO (2) HOURS.
- B. DRY SURFACE WITH CLEAN CLOTH (REPLACE CLOTH MINIMUM OF EVERY TWO (2) HOURS). CARE SHOULD BE TAKEN TO INSURE THERE IS NO SURFACE RE-CONTAMINATION PREVIOUS TO MOLDING INSTALLATION.
- C. MOLDING ASSEMBLIES ARE TO BE REMOVED FROM CARTONS AND PLACED ON HEAT TABLE (ADHESIVE SIDE TO HEAT).
- D. BODY AND MOLDING TEMPERATURE AT TIME OF MOLDING APPLICATION MUST BE 80°F MINIMUM OR 10°F ABOVE THE AIR TEMPERATURE IN THE APPLICATION AREA, WHICH EVER IS HIGHER (105° MAX.). MOLDINGS MUST BE UNIFORMLY HEATED. (TO INSURE THAT BOTH MOLDINGS AND BODY SURFACE ARE FREE OF MOISTURE DURING INSTALLATION.)

2. MOLDING APPLICATION TO BODY (SHEET METAL)

- A. REMOVE PROTECTIVE LINER FROM WARM MOLDINGS IMMEDIATELY PRIOR TO INSTALLATION IN AN ATMOSPHERE FREE OF OBVIOUS CONTAMINANTS (DIRT, DUST, ADHESIVE SPRAYS, FIBERS, ETC.). ADHESIVE SURFACE MUST NOT BE TOUCHED OR BROUGHT IN CONTACT WITH ANY SURFACE OR FOREIGN MATTER.
- B. APPLY THE MOLDINGS TO THE BODY SURFACE USING THE SPECIFIED ASSEMBLY FIXTURE AND MAINTAINING THE TEMPERATURE AND CLEANLINESS REQUIREMENTS AS PREVIOUSLY DESCRIBED.

- Ⓐ C. MOLDINGS TO BE "TACK" ROLLED OR PRESSED LIGHTLY WITH FINGER TO THE BODY FOR ENTIRE LENGTH (ROLLER PRESSURE 3 TO 10 LBS.-MOLDINGS AND BODY MUST BE AT THE SPECIFIED TEMPERATURE.
- D. HIGH PRESSURE ROLLER APPLICATIONS TO HAVE TWO PASSES AT 20-40 POUNDS. FIRST ROLL IMMEDIATELY AFTER TACK ROLL WHILE MOLDING AND BODY ARE AT SPECIFIED TEMPERATURES.
- E. IN ALL INSTALLATION SYSTEMS PARTICULAR ATTENTION TO ROLLING OF THE MOLDING ENDS IS REQUIRED. (PICTURE FRAMES, SPEARS, ETC.)

3. ADHESION TEST REQUIREMENTS

MOLDING ASSEMBLIES SHALL NOT EXHIBIT ANY EVIDENCE OF BOND FAILURE WHEN SUBJECTED TO 35 POUND PULL FORCE DIRECTED 90° TO THE BODY PANEL SURFACE AND AT A PULL RATE OF 2 1/2 INCHES PLUS OR MINUS 1/2 INCH PER MINUTE (SEE F.B.T.M. 45-91 FOR SPECIFIC LOCATION AND CLAMP DESIGN INFORMATION). MOLDING TESTS TO BE CONDUCTED AFTER A MINIMUM OF TWO (2) HOURS AGING AND AT AN AMBIENT TEMPERATURE NOT TO EXCEED 90°F.

NOTE: THE ADHESIVE BONDED MOLDING IS NOT TO OVERLAP THE DOOR EDGE GUARD, DOOR EDGE, LOCK CYLINDER, OR BODY OPENING ON ANY INSTALLATION. MOLDINGS MUST BE UNIFORMLY BONDED FOR THE ENTIRE LENGTH.

ANY SECTION OF MOLDING ONCE IN CONTACT WITH ANY SURFACE MUST NOT BE USED: EXCEPT BY APPROVED REPAIR PROCEDURE (SEE SHEET 51A)

THIS PROCEDURE IS THE SAME AS FISHER BODY 1651142.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		1-13-76	A2	NOI ENCLATURE REVISED	3515	DR	CK	MAR 14, 1975	ADHESIVE MOULDING INSTALLATION & TEST PROCEDURE
								DR T. CHAPMAN	
								CK (John Adams)	
								APPR. C. Porter	PART NO.
								APPR.	552392-3-4-5
								REF.	SERIES
								Oldsmobile	A-B-C-E-X
								YEAR	1976
								UPC	OA
								SHEET	51

ADHESION REPAIR PROCEDURE

ADHESIVELY ATTACHED EXTRUDED PLASTIC MOLDINGS.

DESCRIPTION

FOR BOND FAILURE OF LESS THAN 6 INCHES OR NOT MORE THAN 1/3 THE MOLDING LENGTH, WHICH EVER SEPARATION IS THE SMALLER, THE FOLLOWING REPAIR PROCEDURE MAY BE IMPLEMENTED.

NOTE:

SEPARATIONS GREATER THAN THOSE INDICATED ABOVE, REQUIRE TOTAL REPLACEMENT OF THE MOLDING ACCORDING TO THE ORIGINAL INSTALLATION PROCEDURE.

REPAIR PROCEDURE

USE 3M VINYL ADHESIVE NO. 2262 -(GM P/N 9981679)

MASK BODY SURFACE BELOW AND IMMEDIATELY ADJACENT TO THE REPAIR AREA. (REPAIR ADHESIVE IN CONTACT WITH THE PAINT CAUSES PAINT DAMAGE.)

APPLY A DROP OF VINYL ADHESIVE (1/8 DIA.) 1/2 INCH FROM THE LOOSE END ON CENTER OF THE ADHESIVE TAPE. ADDITIONAL ADHESIVE DROPS ARE TO BE ADDED TO DAMAGED AREA AT INTERVALS OF 1 1/2 INCHES TO THE LIMIT OF ACCESSABILITY.

POSITION REPAIRED END OF HOLDING ON BODY SURFACE AND PRESS SLOWLY. SHOULD "SQUEEZE-OUT" OCCUR, REMOVE FROM BODY, WIPE OFF EXCESS AND REAPPLY.

REPAIRED END TO BE HELD IN POSITION BY MASKING TAPE APPLIED ACROSS MOLDING AND ONTO BODY. REMOVE TAPE AFTER FOUR (4) HOURS.

CLEAN SURFACE WITH ISO-PROPYL ALCOHOL OR OTHER APPROVED CLEANER.

THIS PROCEDURE IS THE SAME AS FISHER BODY 1725048.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								APRIL 25, 1975	ADHESIVE MOULDING INSTALLATION & TEST PROCEDURE	552392-3-4-5	A-B-C-E-X	1976	OA	51A
								DR. T. CHAPMAN						
								CK. <i>Chapman</i>						
								APPR. <i>C. Foster</i>						
								REF.						
								<i>Oldsmobile</i>						

UPC & SHEET	DESCRIPTION
OB-2	CERTIFICATION LABEL PRINTING
OB-3	CERTIFICATION LABEL LOCATION
OB-4	LABELS-CAR WINDOW LOCATION
(F) (E) OB-5, 5A, 5B	INFORMATION FUEL ECONOMY LABEL
OB-6	SELLERS IDENTIFICATION STICKER(Z49)
OB-7, 8, 9	EMISSION LABEL AND LOCATION
OB-10	AIR CLEANER LABELS & LOCATION
OB-11	OPEN
OB-12	TRANSMISSION PROTECTIVE NUMBER STAMPING
OB-13	ENGINE PROTECTIVE NUMBER STAMPING
OB-14	TIRE PRESSURE & GLOVE BOX LABELS
OB-15	OPEN
OB-16	L.H. SUN VISOR SLEEVE & LABEL LOCATIONS
(D) OB-17	OPEN
OB-18	CONSUMER INFORMATION FOLDER & STICKER(LANSING PLANT)
OB-19	CONSUMER INFORMATION BOOKLET-PUNCHING(GMAD)
OB-20	REAR COMPARTMENT LABEL LOCATION
OB-21	WHEEL DISC CARD LOCATION
OB-22	HEAD LAMP DIMMER TAG
OB-23	VEHICLE IDENTIFICATION NUMBER PLATE
OB-24	OPEN
OB-25	OPEN
OB-26	LEADED FUEL LABELS(Z95,K75)
OC-1	LOOSE PARTS STOWAGE
OC-2	OPEN

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6-23-75	A	WAS ENGINE COOLING SYSTEM STICKER	2813	APM	APM	APR 9, 1975	DR. A. F. Gallalery
		8-15-75	B	OB-16 ADDED		APM	APM		CK. J. L. Latta
		9-4-75	C	TITLE REVISED	3165	BP	BP		APPR. R. E. Cornell
		9-4-75	D	PAGE OB-17 CANCELED	3165	BP	BP		APPR.
		10-7-75	E	OB-5 REMOVED	3304	BP	BP		REF.
		10-30-75	F	LINE ADDED	3375	BP	BP		
									CONTENTS
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC OB-OC
									SHEET 1

Oldsmobile

49 STATE

CAR LINE	DISP. IN CU. IN.	NO. CYL.	CARB. TYPE	TYPE OF TRANS.	AXLE RATIO	CONV.	CAR WEIGHT	FUEL CITY	ECONOMY HIGHWAY	GENERAL LABEL USAGE	SPECIFIC LABEL USAGE	COMMENTS
A	B	C	D	E	F	G	H	J	K			
STARFIRE	140	4	2	AUTO	2.93	YES	3500	20	28	X		NO A/C
	140	4	2	AUTO	3.42			20	28	X		
	140	4	2	MAN-4	2.93		3000	22	35	X		NO A/C
	140	4	2	MAN-4	3.42		20	29	X			
	140	4	2	MAN-5	2.93		23	35	X			
	140	4	2	MAN-5	3.42		19	30	X			
OMEGA	250	6	1	AUTO	2.73		4000	18	23	X		NO A/C
	250	6	1	AUTO	3.08			18	23	X		
	250	6	1	MAN-3	2.73		17	25	X		NO A/C	
	250	6	1	MAN-3	3.08		17	25	X			
	250	6	1	MAN-3	2.73		18	26	X			
	260	8	2	AUTO	2.56		16	23	X			
	260	8	2	AUTO	2.73		16	23	X			
	260	8	2	MAN-3	2.73		16	25	X			
	260	8	2	MAN-3	3.08		16	25	X			
	260	8	2	MAN-5	2.73		16	26	X			
CUTLASS	350	8	2	AUTO	2.56		4000	14	20	X		NO A/C
	350	8	2	AUTO	2.56			14	22	X		
	350	8	4	AUTO	2.73		15	21	X		NO A/C	
	350	8	4	AUTO	2.73		15	21	X			
	350	8	4	AUTO	2.73		15	21	X			
	350	8	4	AUTO	2.73		15	21	X			
	350	8	4	AUTO	2.73		15	21	X			
	350	8	4	AUTO	2.73		15	21	X			
	350	8	4	AUTO	2.73		15	21	X			
	350	8	4	AUTO	2.73		15	21	X			
CUTLASS WAGON	350	8	4	AUTO	2.73		5000	14	18	X	X	
	455	8	4	AUTO	2.56		5000	13	18	X		
	455	8	4	AUTO	2.73		5000	13	18	X		
	455	8	4	AUTO	2.93		5000	13	18	X		
	455	8	4	AUTO	3.23		5000	13	18	X		
DELTA 88	455	8	4	AUTO	2.41		5500	13	18	X	X	
	455	8	4	AUTO	2.56			13	17	X		
	455	8	4	AUTO	2.73			13	17	X		
	455	8	4	AUTO	2.93			13	17	X		
	455	8	4	AUTO	3.23			13	17	X		
98	455	8	4	AUTO	2.41		5000	13	18	X	X	
	455	8	4	AUTO	2.56			13	17	X		
	455	8	4	AUTO	2.73			13	17	X		
	455	8	4	AUTO	2.93			13	17	X		
	455	8	4	AUTO	3.23			13	17	X		
CUSTOM CRUISER	455	8	4	AUTO	2.73		5000	12	17	X		
	455	8	4	AUTO	2.93			12	17	X		
	455	8	4	AUTO	3.23			12	17	X		
TORNADO	455	8	4	AUTO	2.73	YES	5000	12	17	X		

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	SHEET
		11-13-75	A	"NO A/C" INFO. ADDED	3423	TE	MB	OCT 9, 1975	CHART - FUEL ECONOMY LABEL (49 STATE)	SHEET 2
		11-13-75	B	2.93 AXLE RATIO WAS 2.92	3423	TE	MB	DR. T. CHAPMAN		
								CK. <i>[Signature]</i>	PART NO. 555082	SERIES A-B-C-E-X-H
								APPR. <i>[Signature]</i>	YEAR 1976	UPC OB
								REF. <i>[Signature]</i>		SHEET 5A
								<i>Oldsmobile</i>		

CALIFORNIA

CAR LINE	DISP. IN CU. IN.	NO. CYL.	CARB. TYPE	TYPE OF TRANS.	AXLE RATIO	CONV.	INERTIA WEIGHT	FUEL CITY	ECONOMY HIGHWAY	LABEL USAGE GENERAL	LABEL USAGE SPECIFIC	COMMENTS
A	B	C	D	E	F	G	H	J	K			
STARFIRE (A)	140	4	2	AUTO	2.92	↑ YES	3000 3000	19	27	X		
	140	4	2	MAN-4	2.92			19	30	X		
	140	4	2	MAN-4	3.42			19	30	X		
	140	4	2	MAN-5	3.42			19	30	X		
	140	4	2	AUTO	2.92			19	28		X	NO A/C
	140	4	2	MAN-4	2.93			20	31		X	NO A/C
	231	6	2	AUTO	2.56			18	24	X		
	231	6	2	MAN-4	2.93			17	26	X		
	231	6	2	MAN-5	2.93	3500	17	28		X		
OMEGA	250	6	1	AUTO	2.73			15	21	X		
	250	6	1	AUTO	3.08			15	21	X		
	260	8	2	AUTO	3.08			14	20	X		
	260	8	2	AUTO	2.73			14	20	X		
	260	8	2	MAN-5	2.73			14	21	X		
	350	8	4	AUTO	2.56			14	20	X		
CUTLASS	250	6	1	AUTO	2.73			15	21	X		
	250	6	1	AUTO	3.08			15	21	X		
	260	8	2	AUTO	3.08			13	18	X		
	260	8	2	MAN-5	2.73			14	21	X		
	350	8	4	AUTO	2.56			13	19	X		
	455	8	4	AUTO	2.56			11	19	X		
CUTLASS WAGON	350	8	4	AUTO	2.73			12	16	X		
	455	8	4	AUTO	2.56			11	16	X		
DELTA 88	350	8	4	AUTO	2.73			12	16	X		
	455	8	4	AUTO	2.56			11	16	X		
98	455	8	4	AUTO	2.56		5000	11	16		X CPE	
	455	8	4	AUTO	2.56		5500	11	17		X SED	
CUSTOM CRUISER	455	8	4	AUTO	2.73			11	16	X		
TORONADO	455	8	4	AUTO	2.73	↓ YES		10	15	X		

SHEET 3

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		11-13-75	A	"NO A/C" INFO. ADDED	3423	TK	MJB	OCT 10, 1975	CHART - FUEL ECONOMY LABEL (CALIFORNIA)
									DR. T. CHAPMAN
									CC. <i>[Signature]</i>
									APPR. <i>[Signature]</i>
									APPR. <i>[Signature]</i>
									REF.
									Oldsmobile
								YEAR	1976
								UPC	OB
								SHEET	5B
								PART NO.	555082
								SERIES	A-B-C-E-X-H

(UPC 6B)

	PART NUMBER	IDENTIFICATION CODE	LANSING BROADCAST CODE
	742466	3D	
(P)	460456	XJ	
(P)	460457	XK	
(P)	460459	XN	
	724540	CALIF. (95WL3)	
	795592	CALIF. (95WK1,WL2)	
	795594	FED. (95WK1,WL2)	
	553745	OP (95WK1-2)	
	553747	OQ (95WK1-2)	
(N)	556128	HA	
	556129	HB	
	556130	HS	
	556131	HY	
	556132	HX	
	556133	HT	
	556134	HD	
	556135	HH	
	556136	HJ	
	556137	HF	
	556138	HK	
	556139	HL	
	556140	HM	
	555801	SR	
	555802	SS	
	555803	ST	

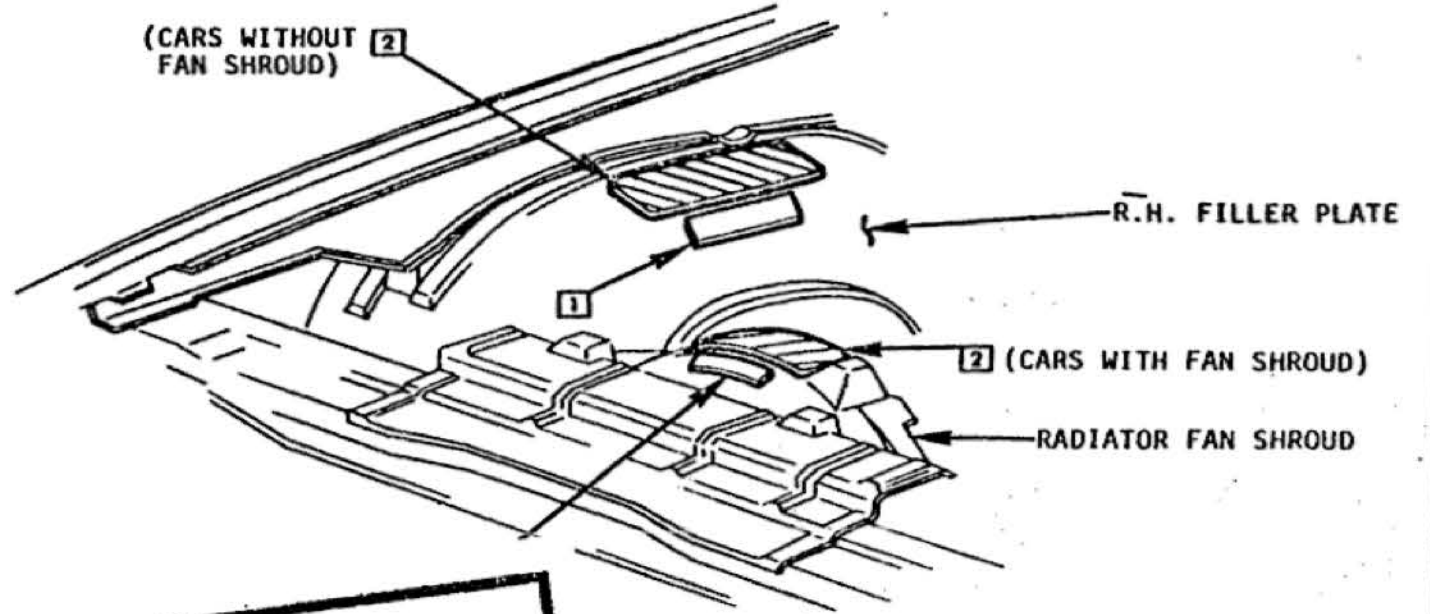
NOTE:
SEE OB-7 FOR LABEL LOCATIONS ON
"A-B-C & E" CARS.
SEE PARTS LIST FOR USAGES.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		11-20-75	H3	PART NO. ADDED	3432	BE	BT	APR. 9, 1976	CHART - EMISSION LABELS
		12-10-75	J	NOTE REV. (PAGE 9 REM'D.)	3469	GO	BT	DR. A. G. Galbraith	
		1-5-76	K	WAS 372545 CODE LK	3494	BE	BT	APPR. B. E. Tolson	PART NO. 552392-3-4-5
		1-5-76	L	PART NO. ADDED	3494	BE	BT	APPR.	
		1-13-76	M	CHART REVISED	3511	BE	BT	REF. (2472)	YEAR 1976
		2-4-76	N	CHART REVISED	3614	BE	BT	Oldsmobile	
		2-12-76	P3	PART NO. REVISED	3657	BE	BT		SHEET 8

- ① 360464 - LABEL-VEHICLE EMISSIONS UNCERTIFIED(K75/Z95)(6B)
② EMISSION CONTROL LABEL(UPC-6B)(SEE SHEET-B FOR PART NUMBERS AND CODES)

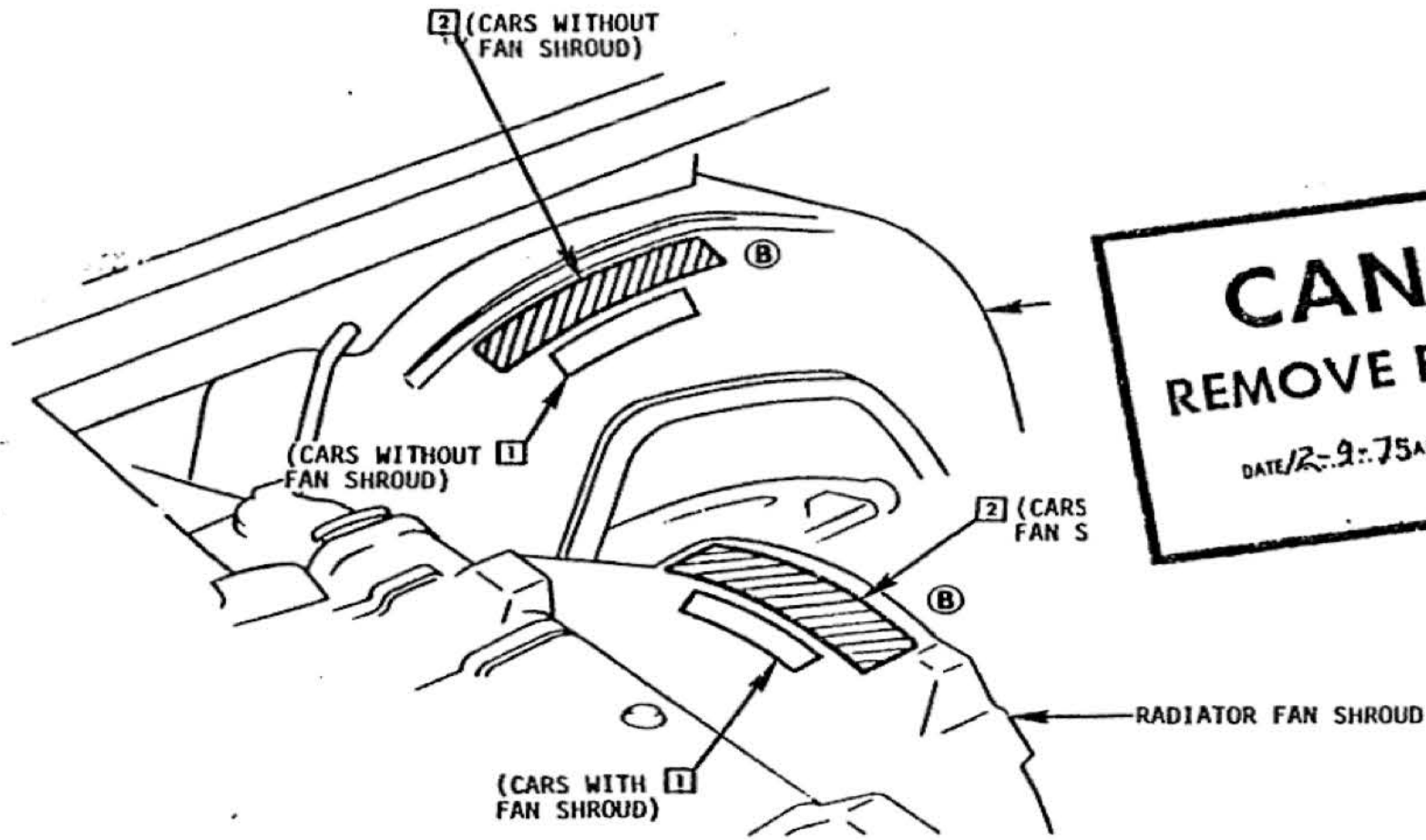
LABELS ATTACHED TO R.H. FILLER PLATE MUST BE READABLE WHEN STANDING OUTSIDE THE R.H. FILLER PLATE, AND LABELS ATTACHED TO THE RADIATOR FAN SHROUD MUST BE READABLE WHEN STANDING IN FRONT OF CAR.

AREA OF LABEL ATTACHMENT MUST BE CLEAN AND FREE OF GREASE AND DIRT BEFORE ATTACHING LABEL.

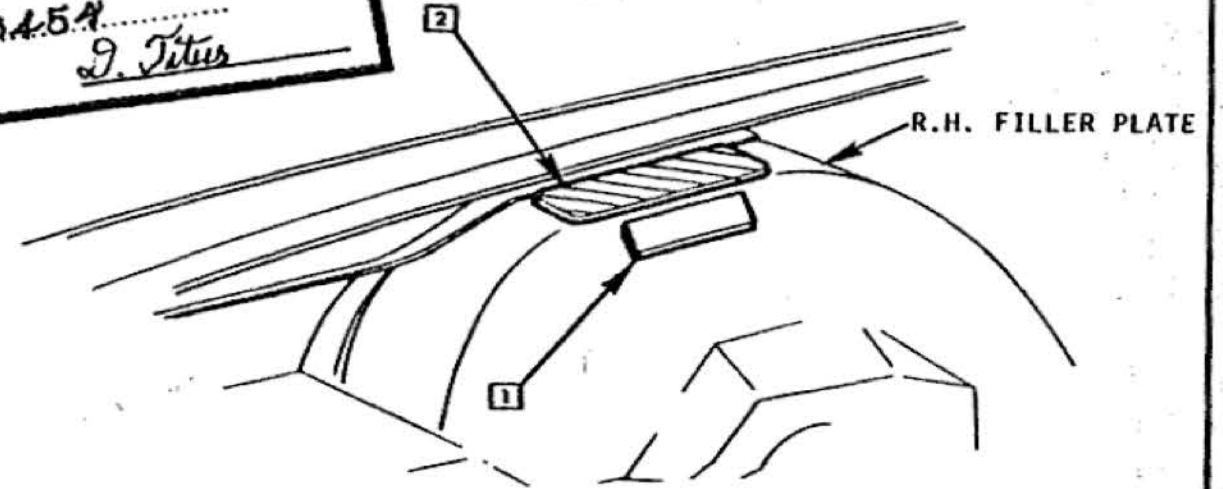


"A" SERIES

**CANCELLED
REMOVE FROM MANUAL**
DATE/2-9-75 AUTH. # 345A
J. Titus



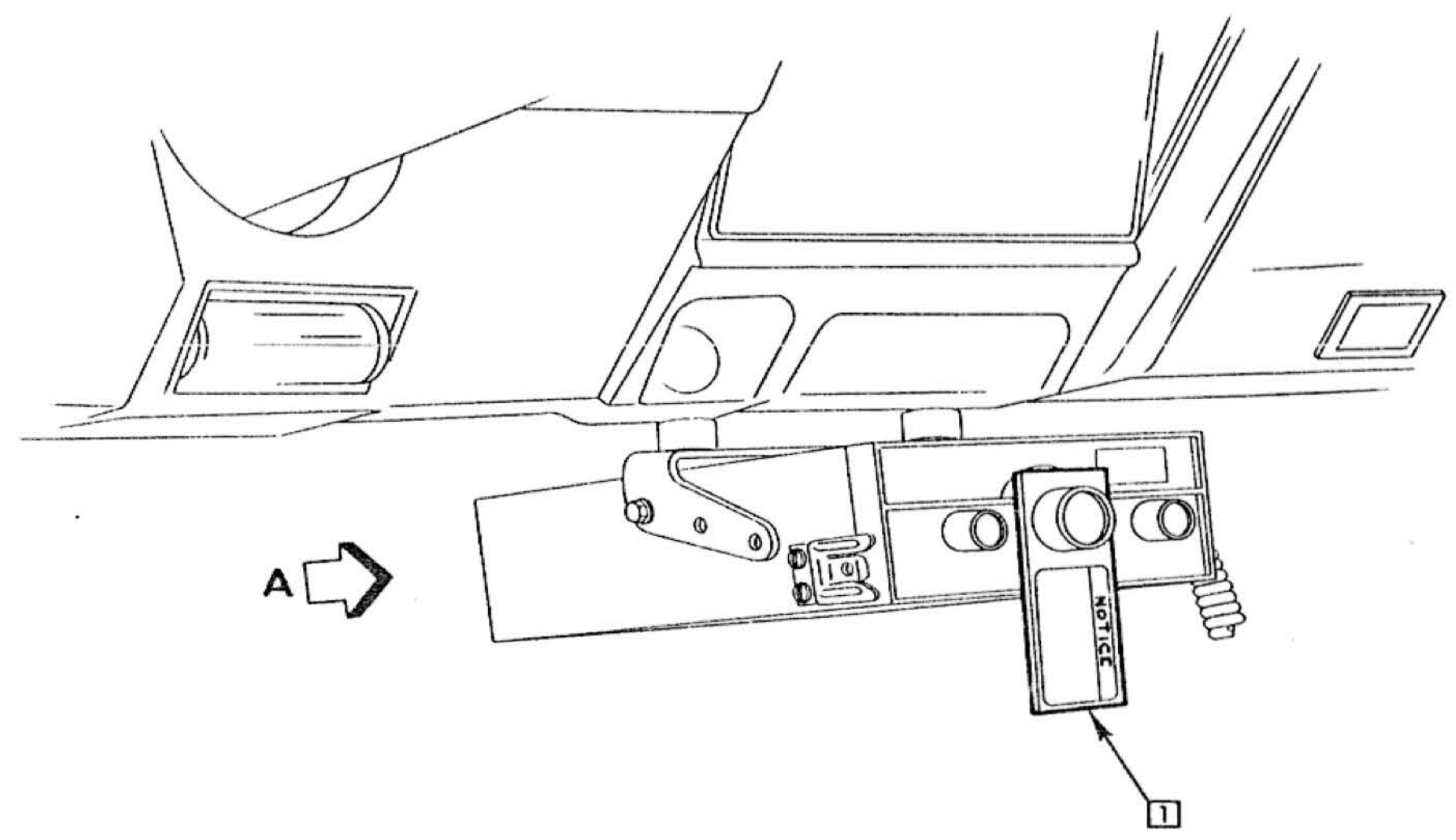
"B/C" SERIES



"E" SERIES

DYNAMIC (Installation)-LBS.	MANUAL (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		1-10-75	A	PART NO. AND NOTE ADDED	2479	JFK	BT	FEB 21 1975	EMISSION LABEL LOCATION (EXPORT/CANADIAN)
		1-10-75	B	"B-C" EMISSIONS LABELS ADDED	2479	JFK	BT		
									PART NO. 552392-3-4
									SERIES A-B-C-E
									YEAR 1976
									UPC OB
									SHEET 9
								Oldsmobile	

- 1 556777 TAG
- 2 556776 TAG



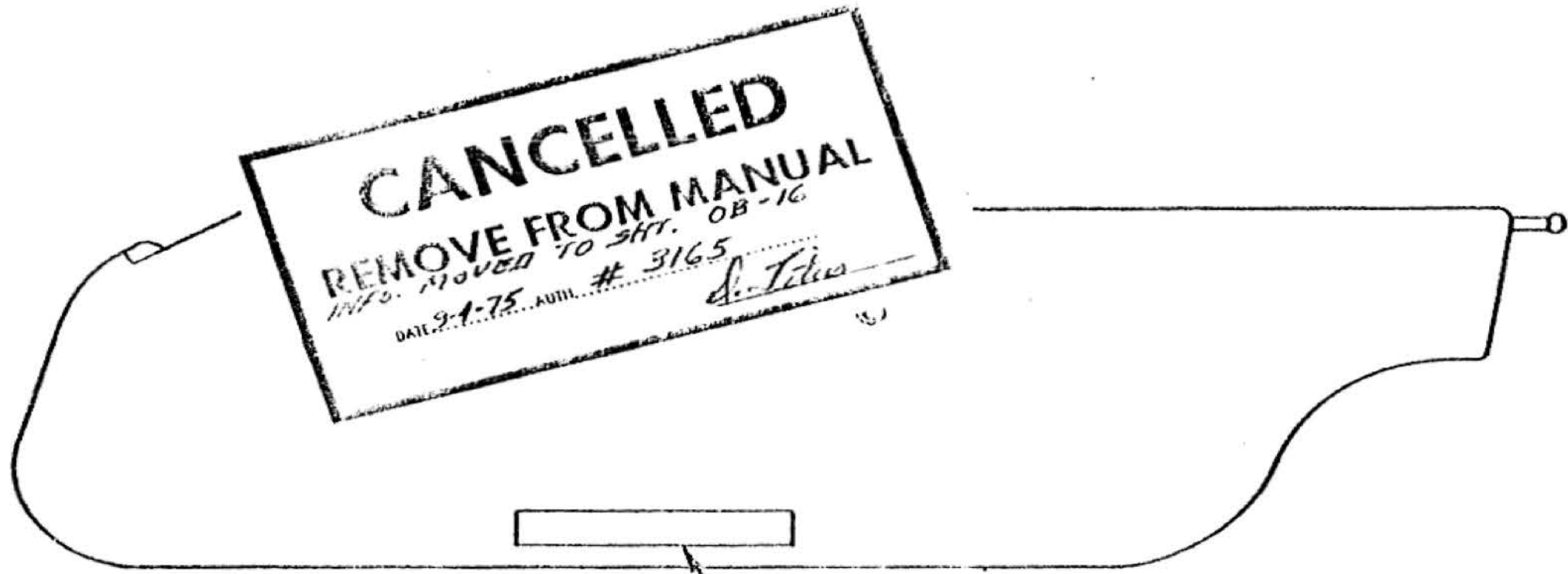
2 WRAP TAPED END OF TAG AROUND CONNECTOR END AS SHOWN SO THAT IT CAN NOT BE INSTALLED.

VIEW A

("A" CAR SHOWN)
("B/C & E CARS SIMILAR)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED								APR. 28, 1976	CB TRANSMITTER ANTENNA TAG (UN8)
								DR. B. PARKER	PART NO. 552392-3-4
								CK. N. J. JONES	SERIES A-B-C-E
								APPR. J. L. BUNN	YEAR 1976
								REF. (4169)	UPC OB
							Oldsmobile	SHEET 11	

- 1
- 2
- 3 741111 STICKER - LEADED & UNLEADED FULL (8295)
- 4
- 5



3 AFFIX LABEL TO SUN VISOR IN APPROXIMATE CENTER OF VISOR AND .5" FROM BOTTOM EDGE WITH VISOR IN DOWN POSITION. (SEE PAGE 16 FOR LOCATION ON CARS WITH M75)

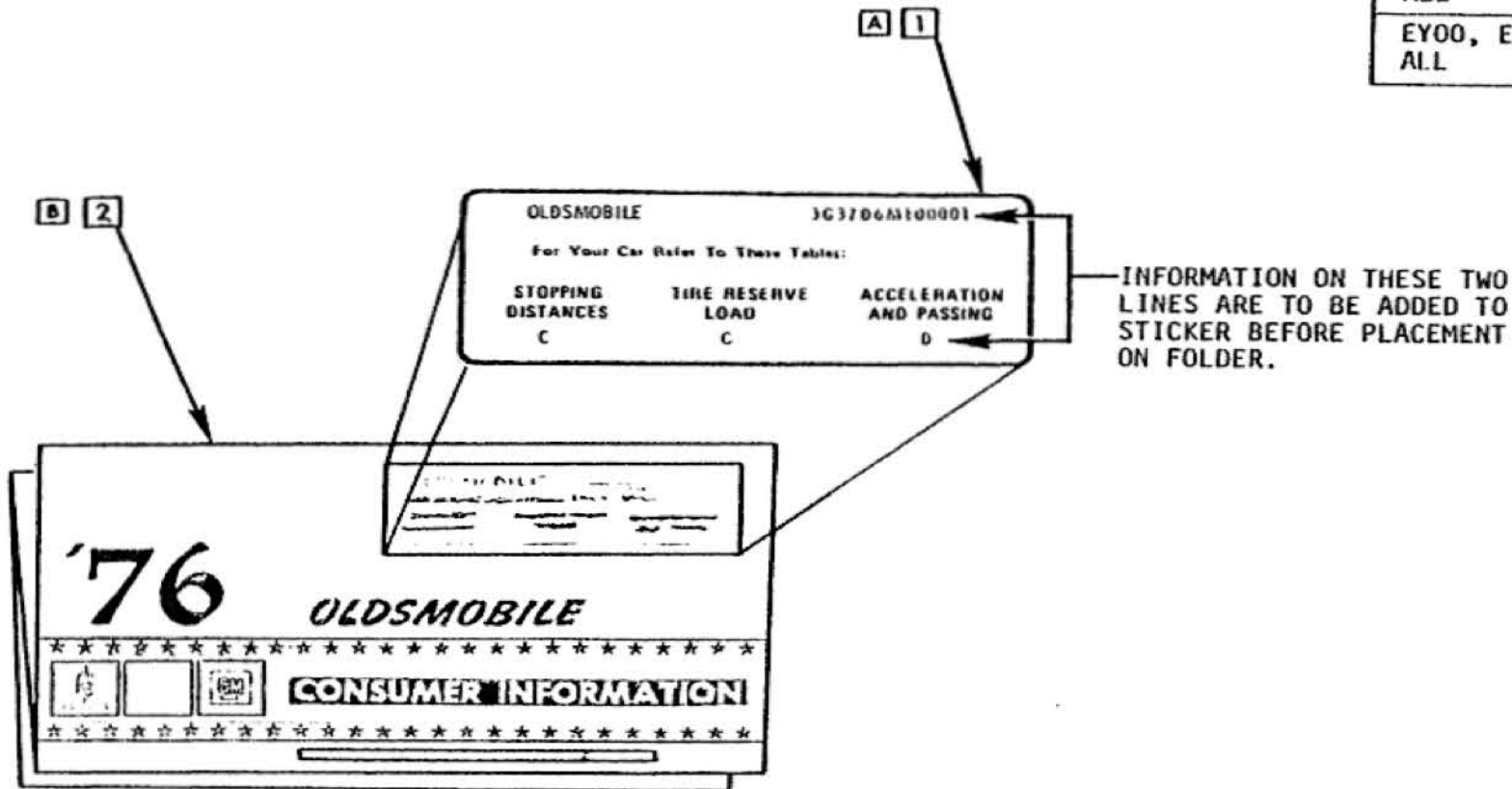
(D)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-27-75	A	416293-LABEL BELLOVED	2327	104	BY	2-24-75	L.H. SUN VISOR LABEL LOCATION (EXPORT)(CANADA)
		6-8-75	B	741111-STICKER RELEASED FOR PRODUCTION	2716	104	BY	6-8-75	
		7-7-75	C	739229-STICKERS BELLOVED	2989	104	BY	7-7-75	
		8-20-75	D	NOTE REVISED	3116	104	BY	8-20-75	
Oldsmobile									PART NO. 552392 YEAR 1976 SERIES A UPC OB SHEET 17

- 1 STICKER-CONSUMER INFORMATION FOLDER
- 2 FOLDER-CONSUMER INFORMATION
- 3
- 4
- 5

- A STICKER TO BE PLACED ON FOLDER IN AREA INDICATED
- B SEE SECTION OC SHEET 1 FOR PART NUMBERS AND STOWAGE

CONSUMER INFORMATION CODES			
SERIES	STOPPING DISTANCES	TIRE RESERVE LOAD	ACCELERATION AND PASSING ABILITY
AG00, AJ29, AJ57, AM57 WITH L22 OR LV8 EXC. Y78	C	C	D
WITH L34 OR L74 EXC. Y78	C	C	E
WITH LV8 & Y78	C	D	D
WITH L34 OR L74 & Y78	C	D	E
BLO0, BN00 ALL	E	F	G
CV00, CX00 ALL	G	H	I
EY00, EZ00 ALL	H	I	J

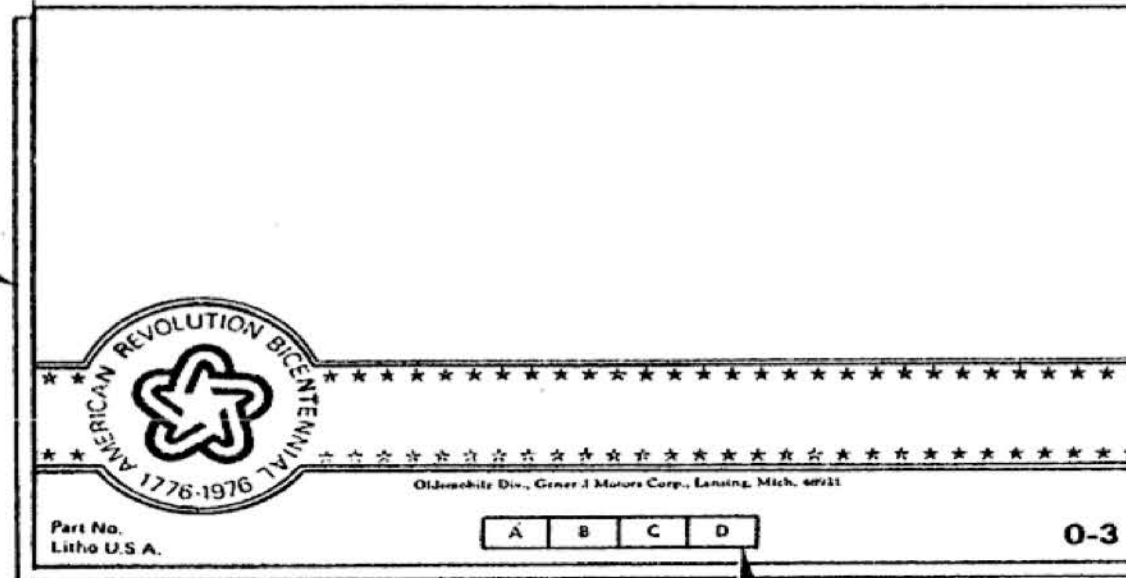


LANSING PLANT ONLY

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JULY 9, 1975	CONSUMER INFORMATION FOLDER & STICKER (EXC. 249/V78)	552392-3-4	A-B-C-E	1976	OB	18
								DR. A. J. Faltella						
								CK. N. B. ...						
								APPR. R. E. Cornell						
								REF. 2849						
								Oldsmobile						

- 1 BOOKLET - CONSUMER INFORMATION A
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

(A)



(B)

PUNCH APPROPRIATE LETTER
(PUNCH MUST PIERCE ALL SHEETS
OF THE BOOKLET).

BOOKLET CODE NO.	BOOKLET PART NO.	SERIES	ENGINE USAGE	PUNCH
0-2	<input type="checkbox"/> A	XB00	WITH L22 OR LV8	A
		XE00	WITH L32 OR L77	B
0-3	<input type="checkbox"/> A	AG00	WITH L22 OR LV8 EXC. Y78	A
		AJ29	WITH L34 OR L74 EXC. Y78	B
		AJ57	WITH LV8 AND Y78	C
		AM00	WITH L34 OR L74 AND Y78	D

A SEE SECTION OC SHEET 1 FOR
PART NUMBER AND STOWAGE

GMAD ONLY

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-7-75	A	COVER REVISED	2888			JUNE 26, 1975	BOOKLET-CONSUMER INFORMATION PUNCHING
		9-29-75	B	KEY LINE CORRECTED	SMID				
									PART NO. 552392-5
									SERIES A-X
									YEAR 1976
									UPC OB
									SHEET 19

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

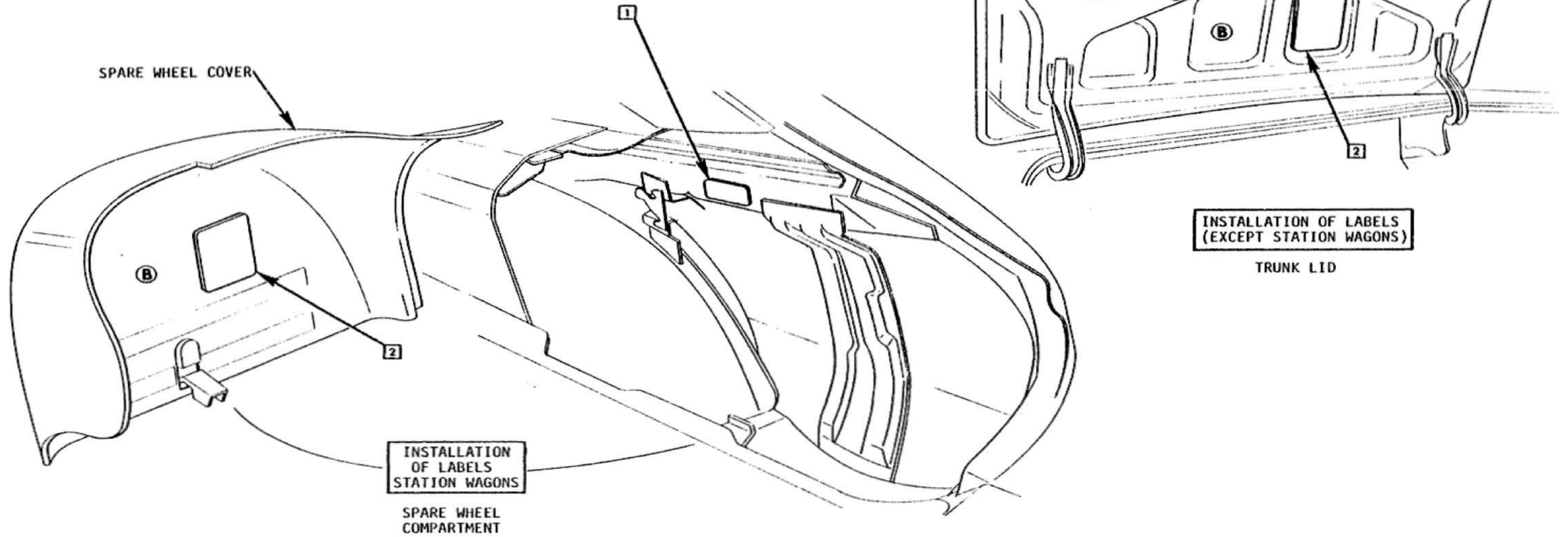
☐ ITEM REFERENCE ◆ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

1 587514 LABEL - ANTI SPIN DIFFERENTIAL (G80) (4A1)

③ 2 377007 LABEL - JACK INSTRUCTIONS (14E)

3

Ⓑ



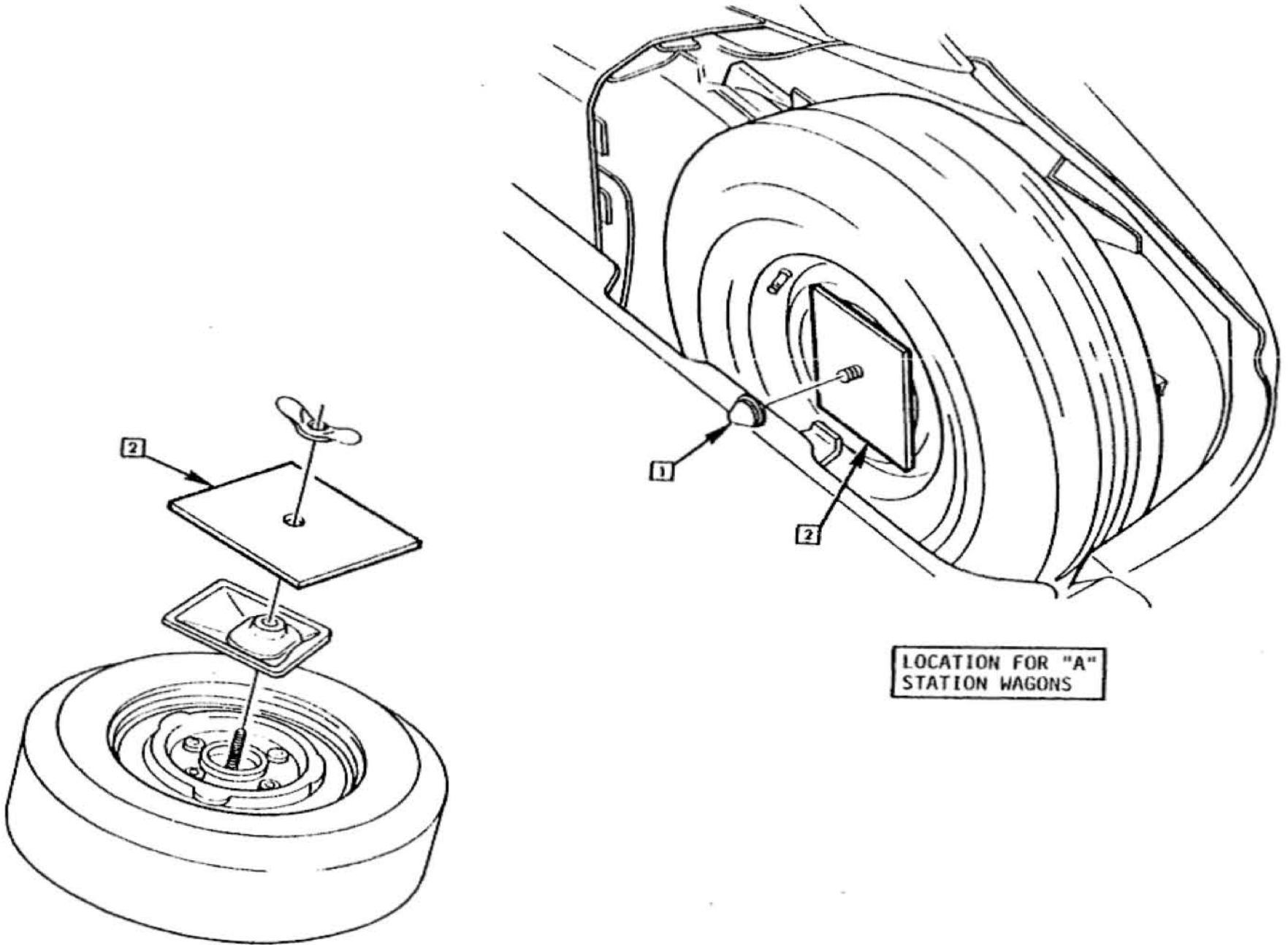
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-7-75	A	PART NO. RELEASED	2141	FL	BT	JAN. 27 1975	REAR COMPARTMENT LABEL LOCATIONS
		6-20-75	B	JACK STOWAGE LABELS REMOVED	2811	MS	BT	DR BEAUDOIN	
		7-1-75	C	WAS 55273B-LABEL	2872	MS	BT	CK R. E. Cornell	
								APPR M. J. ...	PART NO. 552392
								APPR R. E. Cornell	SERIES A
								REF.	YEAR 1976
									UPC 0B
									SHEET 20

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 4124440 PLUG (10E)
- 2 412681 CARD (10B)



LOCATION FOR "A"
STATION WAGONS

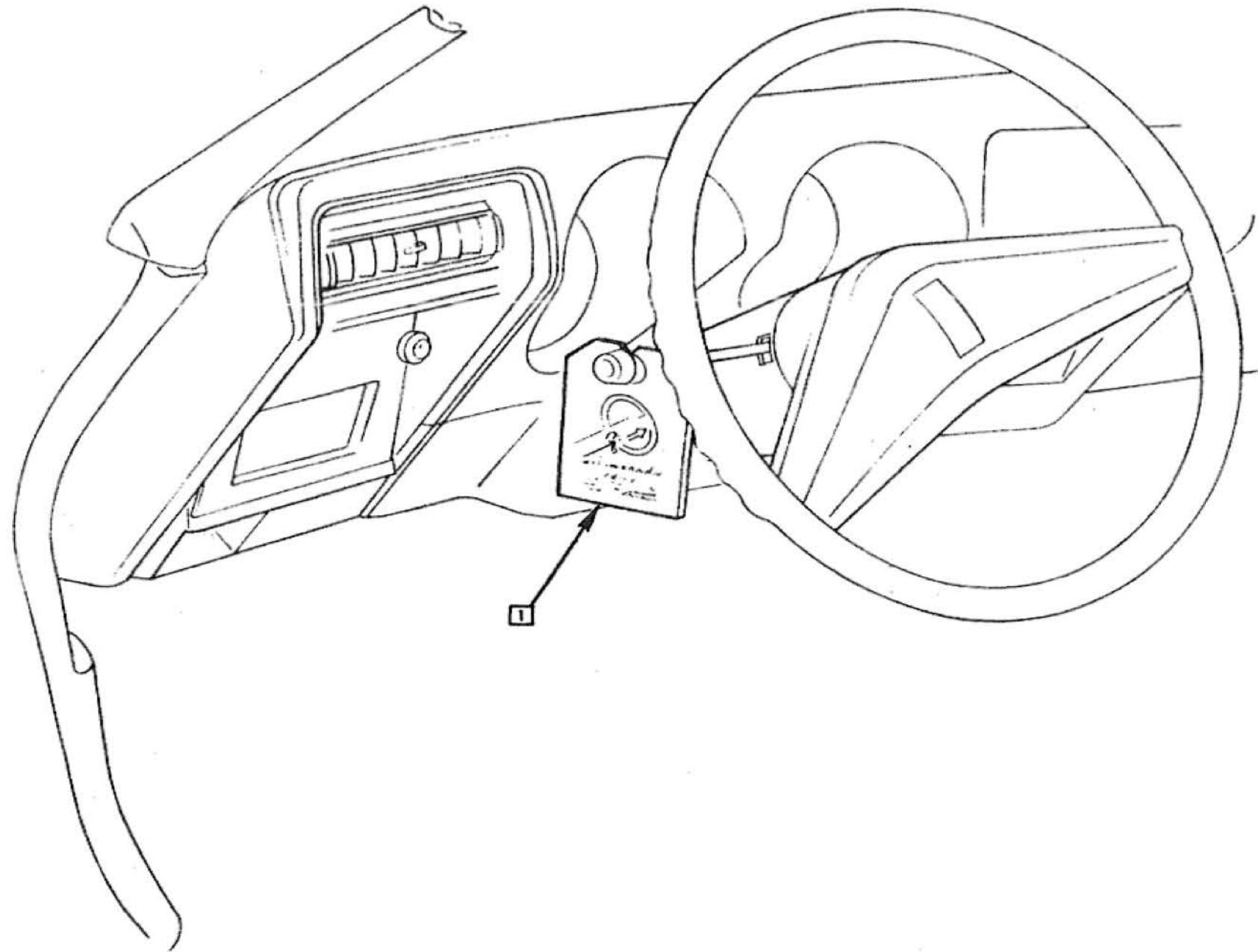
ALL EXCEPT STATION WAGONS

- Ⓐ ("A" & "B" WITH N95)
- Ⓑ (BN57 WITH Y61)
- ⓧ ("X" WITH N94)

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ △ △ △ △		3-25-75	A	"X" CAR INFO. ADDED & "C" CAR INFO. REMOVED	2283	AK	DT	JAN. 27, 1975	WHEEL DISC CARD LOCATION
		6-4-75	B	BN57 WITH Y61 USAGE ADDED	2732	IND	BY	DR BEAUDOIN	
								CK J. Jones	PART NO 552392-3-5
								APPR R.E. Cornell	SERIES A-B-X
								REF	YEAR 1976
								Oldsmobile	UPC 0B
									SHEET 21

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

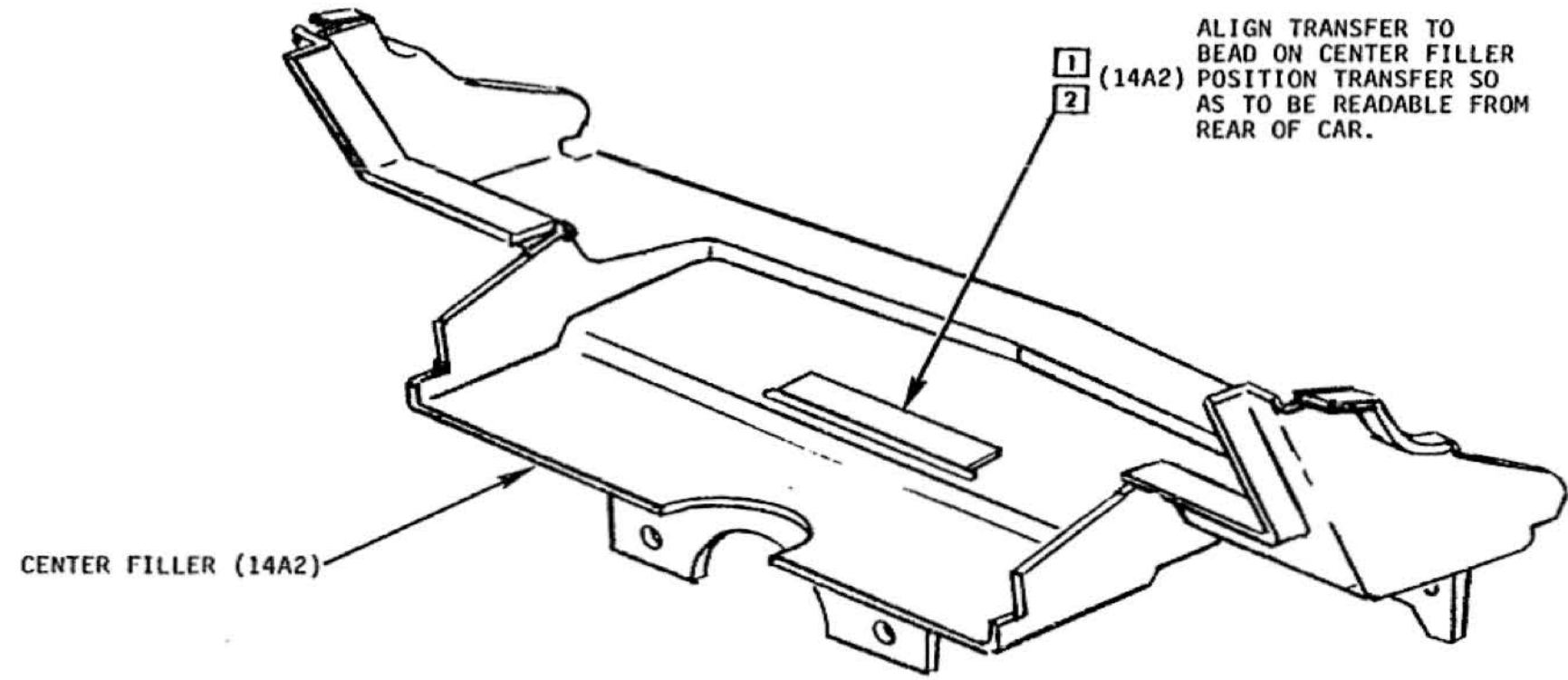
- 1 414189- TAG - HEADLAMP DIMMER (12C)
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 27, 1975	HEADLAMP DIMMER TAG (Y78)
								DR BEAUDOIN	
								CK <i>[Signature]</i>	
								APPR <i>[Signature]</i> REC.	PART NO
								REF	552392
									SERIES
									A
								Oldsmobile	YEAR
									1976
									UPC
									OB
									SHEET
									22

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1686875 TRANSFER-UNLEADED FUEL (-Z49/K72)
- 2 740808 TRANSFER-UNLEADED FUEL (Z49-Z95)
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		11-6-75	A	USAGE REVISED	3407	BP	20	AUG. 7, 1975	UNLEADED FUEL TRANSFER
								DR. JOE V. GALL	
								CK. S. [Signature]	
								APPR. Fred [Signature]	PART NO. 552392
								APPR.	SERIES A
								REF. 9029	YEAR 1976
								Oldsmobile	UPC OB
									SHEET 24

FULLY DRIVEN, SEATED AND NOT STRIPPED

MATERIALS TO BE PLACED IN GLOVE BOX
IF APPLICABLE

PART NO.	DESCRIPTION	GROUP
553442	WALLET ASM	0
1223555	BOOKLET - RADIO INSTRUCTIONS (U58/UM2)	0
A E 553430 553431	FOLDER & STICKER - CONSUMER INFORMATION (SEE SECTION OB SHEET 18 FOR DETAIL INFORMATION)	0
A G C 553434	BOOKLET - CONSUMER INFORMATION (EXC. S.W.)	0
A C 553435	BOOKLET - CONSUMER INFORMATION (S.W. ONLY)	0
	2 KEYS ON KEY RING - LOCKING GAS CAP (N05)	8A
552629	LICENSE PLATES PARTS PACKAGE	14C
4974765	SUPERLIFT - OWNERS GUIDE (G66)	4E
554210	CARTRIDGE - STEREO TAPE(UM1/UM2 EXC. UN4)	12L
398936	TIRE VALVE EXTENSION PACKAGE (P01/GMAD)(Y78)	10B
B A 9590153	GUARANTEE FOLDER - GOODYEAR	0
B A 9590154	GUARANTEE FOLDER - GENERAL	0
B A 9590152	GUARANTEE FOLDER - FIRESTONE	0
B A 9590155	GUARANTEE FOLDER - UNIROYAL	0
B A 9590156	GUARANTEE FOLDER - GOODRICH	0
5945849	TAG-TWILIGHT SENTINEL OPERATION (T82)	0
9590202	GUARANTEE FOLDER - GOODRICH (N65)	0
L 742578	FOLDER - MAINTENANCE SCHEDULE (Z95)	0
M 556726	SHEET-JACK STOWAGE INSTRUCTION (&N65)	0

SPECIAL STOWAGE


PART NO.	DESCRIPTION	GROUP
F 7024234	OVAL KEYS (CODED)(2)	1A1
F H 7024235	OVAL KEY (UNCODED) AS REQ'D.	1A2E
H J 7024229	RECTANGULAR KEY (UNCODED) AS REQ'D.	1A2E

AFTER CAR IS COMPLETED, INSTALL LOOSE KEYS ON RING WITH IGNITION KEY.

MATERIALS TO BE PLACED IN TRUNK (OR STORAGE
COMPARTMENT OF STATION WAGON) IF APPLICABLE



PART NO.	DESCRIPTION	GROUP	CODE (LANS. ONLY)
550631	HUB CAP UNIT(-N71,N72,N95,PA1,PO1 & Y78)	10B	C
396957	LUGGAGE COMPARTMENT MAT (B36)	1A2A	
K 417646	WHEEL DISCS ASM UNIT (P01)(LANS)	10B	9
N D 556738	MAST ASM-CB ANTENNA (UN8)	0	
K 416511	WHEEL DISC ASM (P01)(GMAD)	10B	
K 550618	WHEEL DISCS ASM UNIT (PA1)	10B	1
552807	LICENSE PLATE BRACKET ASM	14C	
419268	WHEEL TRIM RING ASM UNIT (N71)(N72)	10B	7
K 551483	COVER ASM UNIT (N95)	10B	5
D 353942	CHART-REAR FLOOR MATS (AUXILIARY)	1A2A	
D 983379	ROOF AIR DEFLECTOR PACKAGE	80	
D 9615428	LUGGAGE CARRIER PACKAGE (V55)	14D	
552292	ORNAMENT ASM UNIT-HUB (N71/N72)	10B	6
K 416572	WHEEL DISC ASM. (Y78)	10B	NONE
N D 556769	PACKAGE-ANTENNA FASTENING (UN8)	0	

- A** PLACE IN L.H. POCKET OF WALLET ASM
- B** SEE PARTS LIST FOR USAGE
- C** GMAD (EXC Z49/V78)
- D** TO BE PLACED ON LOAD FLOOR OF STATION WAGONS
- E** LANSING PLANT ONLY (EXC Z49/V78)
- F** DOOR & TRUNK KEYS
- G** SEE SECTION OB SHEET 19 FOR PUNCHING INFORMATION
- H** CUT KEYS TO REQUIRED CODE (IGNITION OR TRUNK & DOOR) (FOR REPAIR USAGE ONLY)
- J** IGNITION KEY
- K** PACKAGE MUST BE PLACED WITH CARDBOARD PROTECTOR ON THE BOTTOM

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-11-75	H	PART NOS ADDED	2925	SP	BT	MAR. 19, 1975	LOOSE PARTS STOWAGE
		7-14-75	J	NOTE ADDED	2926	SP	BT	DR. B. PARKER	
		2-11-76	K	TAG REMOVED	3652	SP	BT	CK. AL. JONES	
		2-27-76	L	PART NO. ADDED	3724	SP	BT	APPR. R. S. Mc DONALD	
		4-12-76	M	PART NO. ADDED	4039	SP	BT	APP. REF. (2332)	
		4-29-76	N2	PART NO. ADDED	4192	SP	BT		
									PART NO. 552392 SERIES A YEAR 1976 UPC OC SHEET 1

G.M. SPEC. PART NO.	DESCRIPTION	USAGE	SERIES	APPROVED SOURCES
9985156	OIL, SOLUBLE ONE PART OIL TO 3 PARTS WATER	EFFECTIVE ALL YEAR ALL EXTERIOR TRIM	EXPORT ONLY	PILLSBURY G-65-GO

CANCELLED
 REMOVE FROM MANUAL
 DATE 2-20-75 AUTH. J.N.A.
 NOT REQUIRED

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								NOV. 4, 1976	CHART - CORROSION PROTECTION (SHIPPING)
								DR. DON MALKIN	
								CK. <i>[Signature]</i>	PART NO. 552392-3-4
								APPR. <i>[Signature]</i>	SERIES A-B-C-E
								APPR. R.E. Cornell	YEAR 1976
 FULLY DRIVEN, SEATED AND NOT STRIPPED								UPC OC	SHEET 2

RECOMMENDED COLOR USAGE

RECOMMENDED EXTERIOR/INTERIOR/ROOF COVER COMBINATIONS										
EXTERIOR COLORS		INTERIOR TRIM COLORS								
CODE	SALES NAMES	BLACK	BLUE	MAHOGANY	BUCKSKIN	WHITE W/BLACK	WHITE W/LIME (TA2)	WHITE W/BLUE (TA3)	WHITE W/MAHOGANY (TA5)	WHITE W/SADDLE (TA9)
11	WHITE	AA-BB	AA-DD	AA-MM	AA-KK	AA-BB	AA	AA-DD	AA-MM	AA-KK
13	SILVER MET.	BB-TT	DD-TT	MM-TT		AA-BB-TT		AA-DD-TT	AA-MM-TT	
19	BLACK	AA-BB-TT		BB	BB-KK	AA-BB		AA-BB	AA-BB	AA-BB
28	LT. BLUE MET.	BB	AA-DD			AA-BB		AA-DD		
35	DK. BLUE MET.		AA-DD			AA-BB-DD		AA-DD		
36	RED MET.	BB-FF		FF-MM		AA-BB-FF		AA-FF-MM		
37	MAHOGANY MET.	BB-MM		AA-MM	KK-MM	AA-BB-MM		AA-MM	AA-KK-MM	
40	LIME MET.	BB				AA-BB	AA			
49	DK. GREEN MET.	BB			KK	AA-BB	AA			
50	CREAM	BB			KK	AA-BB				AA-KK
57	YELLOW	BB			KK	AA-BB				AA-KK
65	BUCKSKIN	BB-KK		KK-MM	AA-BB-KK	AA-BB-KK				AA-KK
67	SADDLE MET.				KK	AA-BB				AA-KK
72	RED	BB		MM	KK	AA-BB		AA-MM		AA-KK

VINYL ROOF COVER COLORS	
CODE	SALES NAME
AA	WHITE
BB	BLACK
DD	DK. BLUE MET.
FF	RED MET.
KK	BUCKSKIN
MM	MAHOGANY MET.
TT	SILVER MET.

(A)

SHEET 4

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6/26/75	A	EXT. COLORS + USAGE ADDED FOR '74, '75, '76 + '72		PL	CR	LINE 2, 1975	CHART-COLOR & TRIM SPECIFICATION
								OR W.B. MASON	PART NO. 554305
								CK [Signature]	SERIES A
								APPR.	YEAR 1976
								REF.	UPC OD
								Oldsmobile	SHEET 5

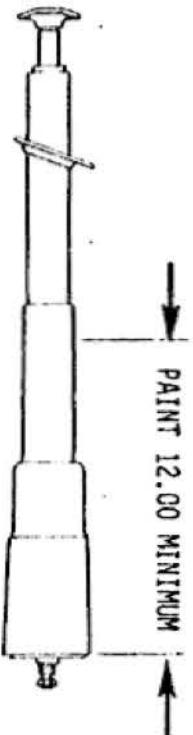
MISCELLANEOUS PART COLORS

SHEET 7

THE PARTS LISTED BELOW ARE RECOMMENDED IN THE COLORS INDICATED
REFER TO SHEET 3 FOR SPECIFIC TRIM COMBINATION NUMBERS

TRIM COLORS	COLUMN 1	COLUMN 2	COLUMN 3
	UPPER INSTRUMENT PANEL TRIM PANEL (MOA) OLDS IBM CODE 1 I.P. SAFETY PAD (VINYL) - OLDS IBM CODE 1 TWILIGHT SENT. PHOTOCELL RETAINER (MOA) OLDS IBM CODE 1 LOWER I.P. GLOVE BOX DOOR (MOA) - OLDS IBM CODE 2 R.H. LOWER OUTLET DEFLECTOR HOUSING (MOA) - OLDS IBM CODE 2 STEERING COLUMN (W25A) - OLDS IBM CODE 3 STEERING COLUMN LOWER COVER (MOA) - OLDS IBM CODE 2 JACKET - STEERING COLUMN (W25A) - OLDS IBM CODE 3 TURN SIGNAL HOUSING (W25A) - OLDS IBM CODE 3 HOUSING - COLUMN MOUNTED DIMMER SWITCH (MOLDED PLASTIC TO MATCH W25A) STEERING WHEEL (VINYL) OLDS IBM CODE 3 STEERING WHEEL PAD (VINYL) OLDS IBM CODE 3 SPORT STEERING WHEEL HUB ASM. (W25A) - OLDS IBM CODE 3	CENTER PILLARS (POLY PROPYLENE) STATION WAGON REAR SPEAKER GRILLE (W25A) WINDSHIELD PILLAR GARNISH MOLDINGS (WPP) SIDE ROOF RAIL GARNISH (PLASTIC) BACKLITE GARNISH (PLASTIC)	CONSOLE BODY (W25A) CONSOLE GLOVE BOX LID (W25A GRAINED VINYL) CARPETS CARPET HEEL PADS AUXILIARY FLOOR MATS REAR PACKAGE SHELF (MOA)
BLACK	BLACK, W-848	BLACK, W-848	BLACK, W-848
BLUE	DK. BLUE, W-4627	DK. BLUE, W-4627	DK. BLUE, W-4627
MAHOGANY	DK. MAHOGANY, W-4756	DK. MAHOGANY, W-4756	DK. MAHOGANY, W-4756
BUCKSKIN	DK. SADDLE, W-4131	LT. BUCKSKIN, W-4763	DK. SADDLE, W-4131
WHITE W/BLACK	BLACK, W-848	WHITE, W-3835	BLACK, W-848
WHITE W/BLUE	DK. BLUE, W-4627	WHITE, W-3835	DK. BLUE, W-4627
WHITE W/MAHOGANY	DK. MAHOGANY, W-4756	WHITE, W-3835	DK. MAHOGANY, W-4756
WHITE W/SADDLE	DK. SADDLE, W-4131	WHITE, W-3835	DK. SADDLE, W-4131
WHITE W/LIME	MDNT. LIME, W-4619	WHITE, W-3835	DK. LIME, W-4507

CONTROL PANEL APPLIQUES:
"SWIRL W/ANUT" TO MATCH 3M #DA-1374 (STANDARD EQUIPMENT ON ALL MODELS)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		02/26/75	A	REAR SHELF MOVED FROM COL. 1 TO COL 3		PL	CH	JUNE 2, 1975	CHART - COLOR & TRIM SPECIFICATIONS	554305	A	1976	OD	8
									Oldsmobile					

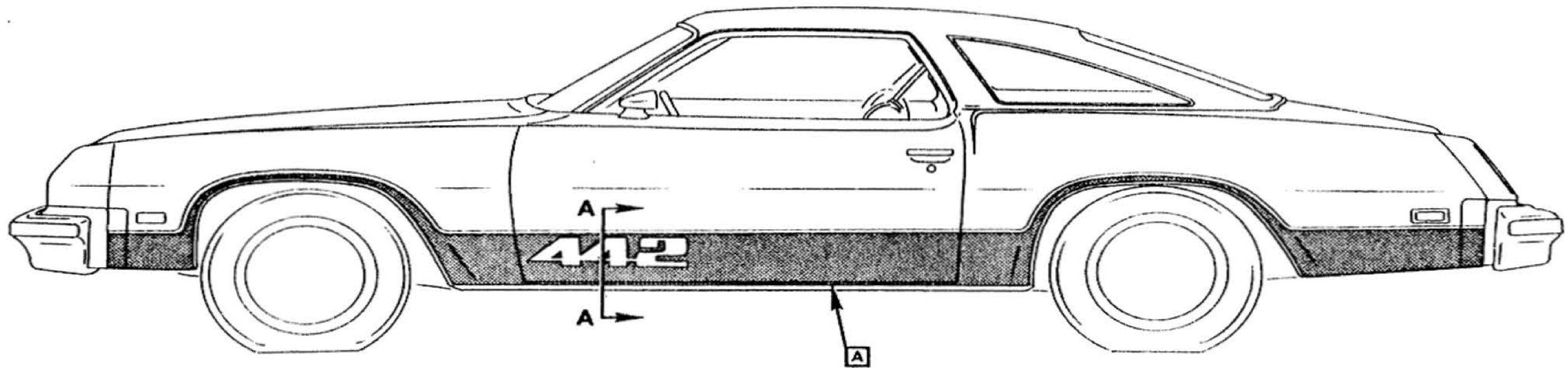
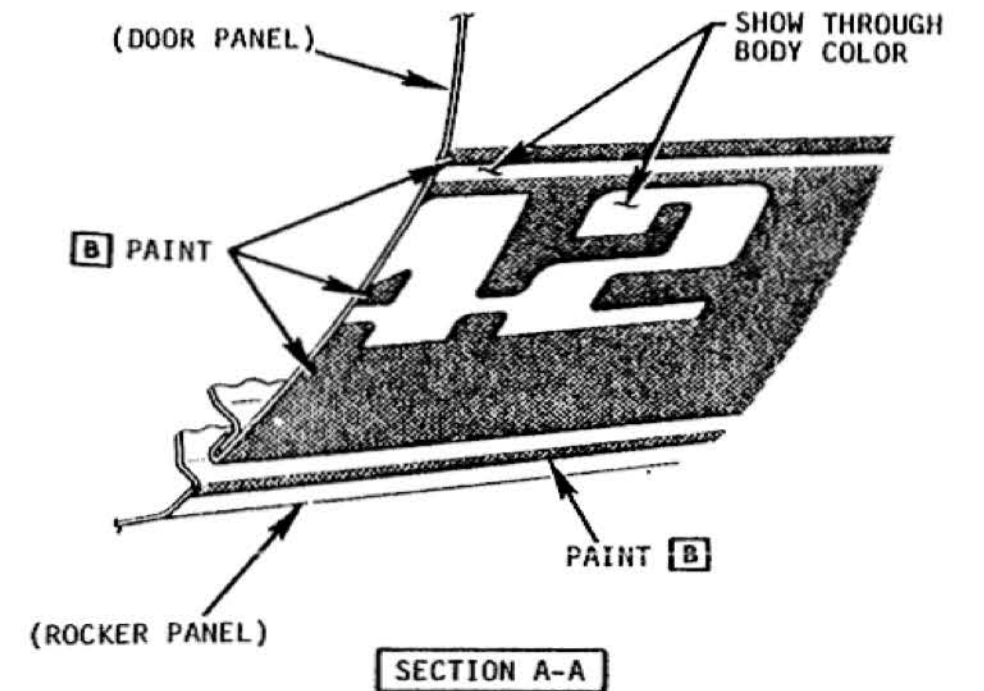
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

ITEM REFERENCE PROCESS MATERIAL TORQUE PART OF OR EXISTING

- A** SEE LAYOUT 554144 FOR LOCATING DIMENSIONS.
- B** FOR COLOR USAGE SEE SECTION OD SHEET 7.



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								AUG. 12, 1975	BODY SIDE PAINT STRIPE (W29)
								DR. B. PARKER	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF.	UPC OE
								Oldsmobile	SHEET 2

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

UPC & SHEET	DESCRIPTION
1A1	CYLINDER ASM - GLOVE BOX (CODED)(SEE 1A2B-8)
1A1	OVAL KEY (CODED)(SEE OC-1)
1A1-1	LOCK CYLINDER INSTALLATION PROCEDURE
1A1-2	BODY SIDE MOULDINGS (B84)
1A1-3	L.H. VENTILATION GRILLE (EXC. A/C)
1A2A	MAT - REAR FLOOR (SEE OC-1)
1A2A	MAT - LUGGAGE COMPARTMENT (SEE OC-1)
1A2A-1	FRONT FLOOR AUXILIARY MATS
1A2B-1	OPEN
1A2B-2	OPEN
1A2B-3	OPEN
1A2B-4	I.P. CLUSTER BEZELS
1A2B-5	APPLIQUES & NAME PLATE TO CONTROL PANELS
1A2B-6	CONTROL PANELS TO I.P.
1A2B-7	GLOVE BOX TO I.P.
1A2B-8	GLOVE BOX DOOR TO I.P.
1A2B-9	TIE BARS TO I.P. PAD ASM
1A2B-10	INSTRUMENT PANEL, SUPPORTS & BRACKETS TO BODY
1A2B-11	UPPER COVER TO PAD ASM
1A2B-12	STEERING COLUMN TRIM COVERS
1A2B-13	I.P. RADIO SHIELD
1A2C-1	VENTILATION OUTLETS & DEFOGGER SWITCH
1A2C-2	CENTER VENTILATION ADAPTER & AIR OUTLET
1A2C-3	VENTILATION CABLE ROUTING
1A2C-4	VENTILATION CONTROL CABLES TO I.P.
1A2C-5	DASH PANEL COMPONENTS (C49)
1A2D	SOLVENT - WINDSHIELD WASHER (SEE OA-29)

UPC & SHEET	DESCRIPTION
1A2D-1	WINDSHIELD WIPER SWITCH
1A2D-2	WINDSHIELD WASHER JAR & NOZZLE
1A2D-3	WINDSHIELD WASHER HOSE ROUTING
1A2E	RECTANGULAR & OVAL KEYS (UNCODED)(SEE OC-1)
1A2E-1	THERMOMETER (Y71)
1A2E-2	ASH TRAY TO INSTRUMENT PANEL
1A2E-3	CONSOLE BODY TO FLOOR BRACKETS
1A2E-4	TRIM PLATE & CONSOLE BODY COMPONENTS
1A2E-5	DASH PANEL PLUGS
1A2E-6	GRAVEL DEFLECTOR
1A2E-7	OPEN
ⓑ 1A2E-8	R.H. REMOTE MIRROR
1A2E-9	OPEN
Ⓐ 1A2E-10	DOOR ANTI-SQUEAK APPLICATION
1A2F-1	ROCKER PANEL MOULDING
1A2F-2	DECK LID DECAL (W29)
Ⓒ 1A2F-3	BODY SIDE DECAL (Y77)
1A2F-4	OPEN
1A2G-1	A/C COMPRESSOR, LINKS & SUPPORT (LV8,L34,L74)
1A2G-2	A/C COMPRESSOR MOUNTING BRACKETS (LV8,L34,L74)
1A2G-3	A/C COMPRESSOR TO ENGINE (LV8,L34,L74)
1A2G-4	A/C COMPRESSOR & MOUNTING (L22)
1A2H-1	HEATER ASM TO DASH (NON A/C)
1A2H-2	A/C HEATER ASM TO DASH
1A2H-3	OPEN
1A2H-4	DEFROSTER NOZZLE
1A2H-5	A/C MANIFOLD ASM TO HEATER
1A2H-6	A/C HOSES TO LOWER OUTLETS & MANIFOLD TO AIR DUCT
1A2H-7	CONTROL PANEL OUTLETS (A/C)
1A2H-8	ASSEMBLY OF A/C OUTLETS
1A2H-9	R.H. OUTLETS AND A/C DUCTS TO PAD ASM

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
		5-23-75	A	1A2E-10 ADDED	2684	VM	BT	MAY 8, 1975	CONTENTS		
		5-23-75	B	ITEMS 1A2E-6 TO 1A2E-9 ADDED	3253	ALM	BT	DR. JOE V. GALL			
		1-7-75	C	ITEMS 1A2F-2 & 1A2F-3 ADDED	3412	ALM	BT	CK. J. J. J. J.			
								APPR. J. J. J. J.	PART NO. 552392	SERIES A	
								REF. SMC DODD	YEAR 1976	UPC 1	SHEET 1
								Oldsmobile			

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

1 1723200-LOCK SET PACKAGE
(FISHER FURNISH - OLDS INSTALL)

RECOMMENDED PROCEDURE

- A REMOVE SHIPPING PROTECTOR.
- B WITH IGNITION KEY IN LOCK CYLINDER ASSEMBLY, HOLD LOCK CYLINDER SLEEVE AND ROTATE KNOB CLOCKWISE AGAINST STOP WHEN VIEWED FROM KEY END. (KNOB MUST ROTATE APPROXIMATELY 104°) (FIG. 1).
- C INSERT CYLINDER INTO HOUSING BORE WITH KEY ON LOCK CYLINDER SLEEVE ALIGNED TO KEYWAY IN HOUSING. (FIG. 1). PUSH CYLINDER INWARD UNTIL END OF LOCK CYLINDER TOUCHES END OF LOCK SECTOR. (FIG. 2).
- D SLOWLY ROTATE LOCK KNOB COUNTERCLOCKWISE, MAINTAINING A LIGHT PUSH INWARD ON LOCK CYLINDER UNTIL DRIVE SECTION OF LOCK CYLINDER MATES WITH SECTOR. (FIG. 2).
- E PUSH LOCK CYLINDER INWARD UNTIL LATCH POPS INTO GROOVE IN HOUSING BORE. CHECK RETENTION OF LOCK CYLINDER IN HOUSING BORE BY PULLING OUTWARD ON LOCK CYLINDER. IF LOCK CYLINDER PULLS OUT, GO BACK TO STEP B AND START PROCEDURE OVER.
- F CHECK FREEDOM OF ROTATION OF LOCK CYLINDER HOUSING. THERE MUST BE A FREE SPRING RETURN FROM "START" TO "RUN" POSITIONS.

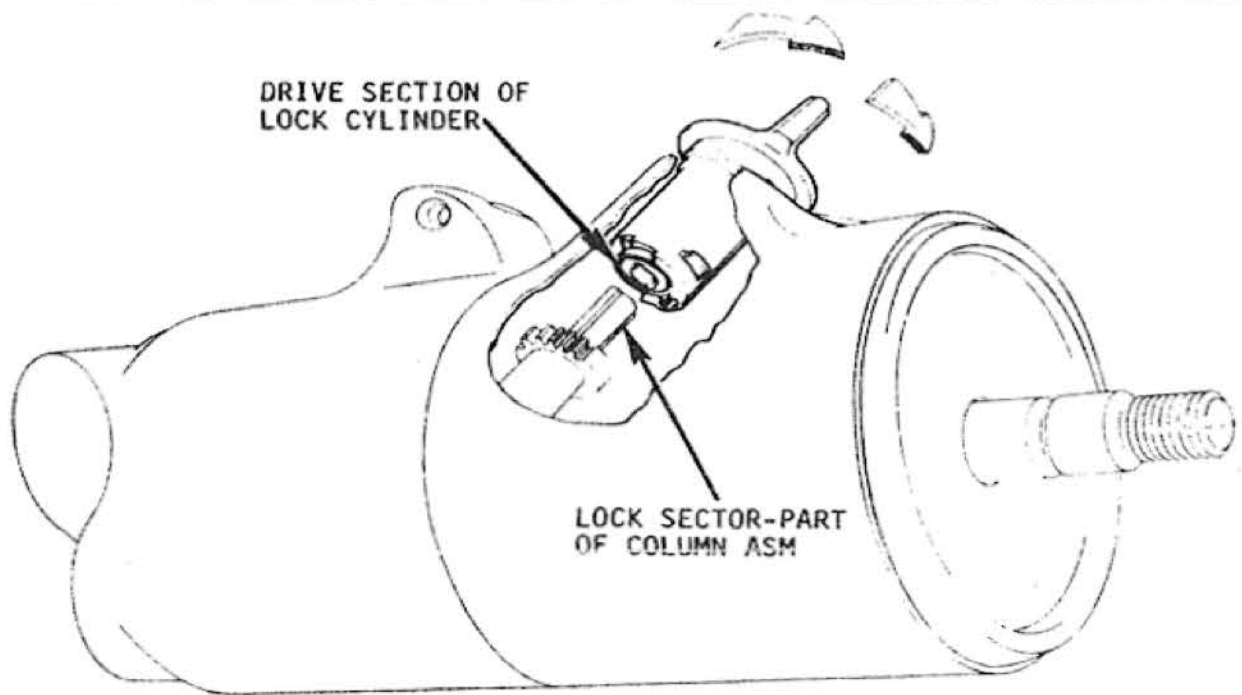


FIGURE 2

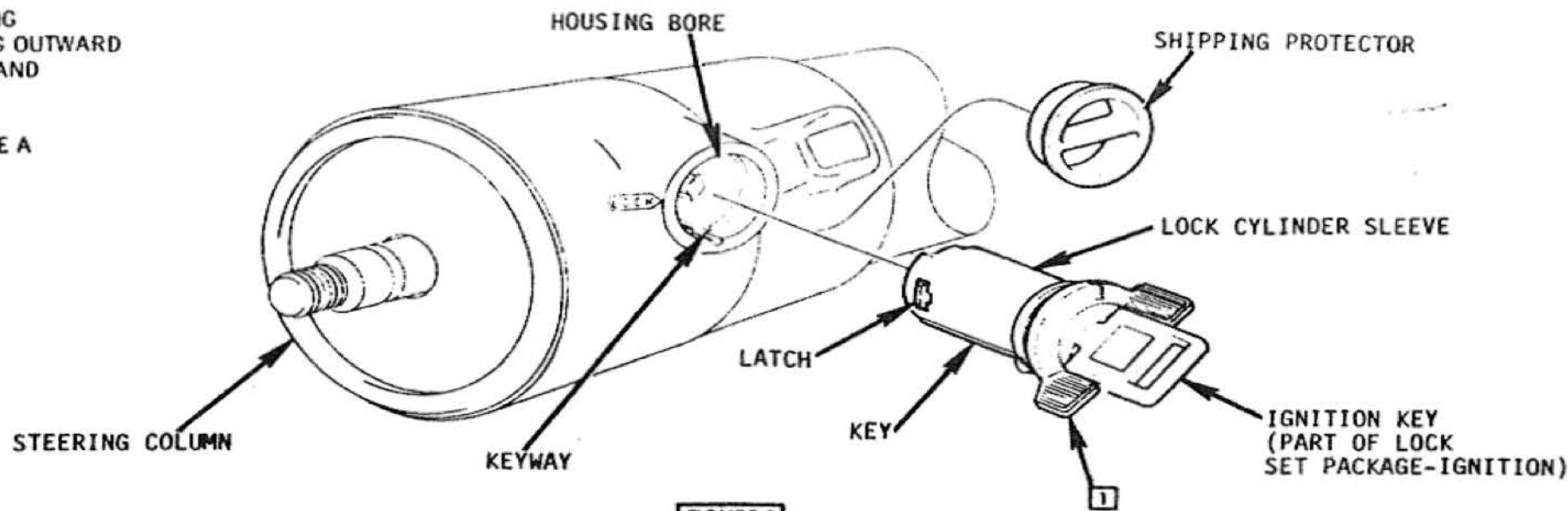


FIGURE 1

- MANDATORY -
MUST BE HAND INSTALLED & CHECKED

NOTE:

THE STEERING COLUMN WILL BE SHIPPED TO ASSEMBLY PLANT WITH THE IGNITION SWITCH POSITIONED IN "RUN".

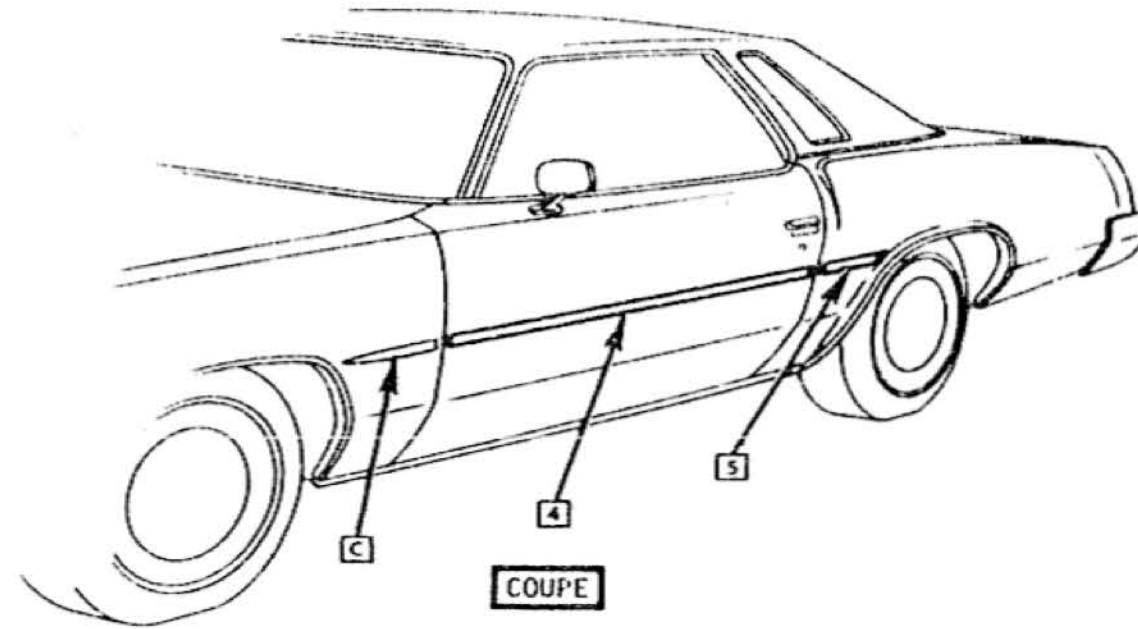
DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
						FEB. 4, 1975	LOCK CYLINDER INSTALLATION PROCEDURE
						DR. BEAUDOIN	
						CR. J. J. J.	
						APPR. A. J. J.	PART NO. 552392-3-4
						APPR. R.E. Cornell	SERIES A-B-C-E
						REF.	YEAR 1976
							UPC 1A1
							SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

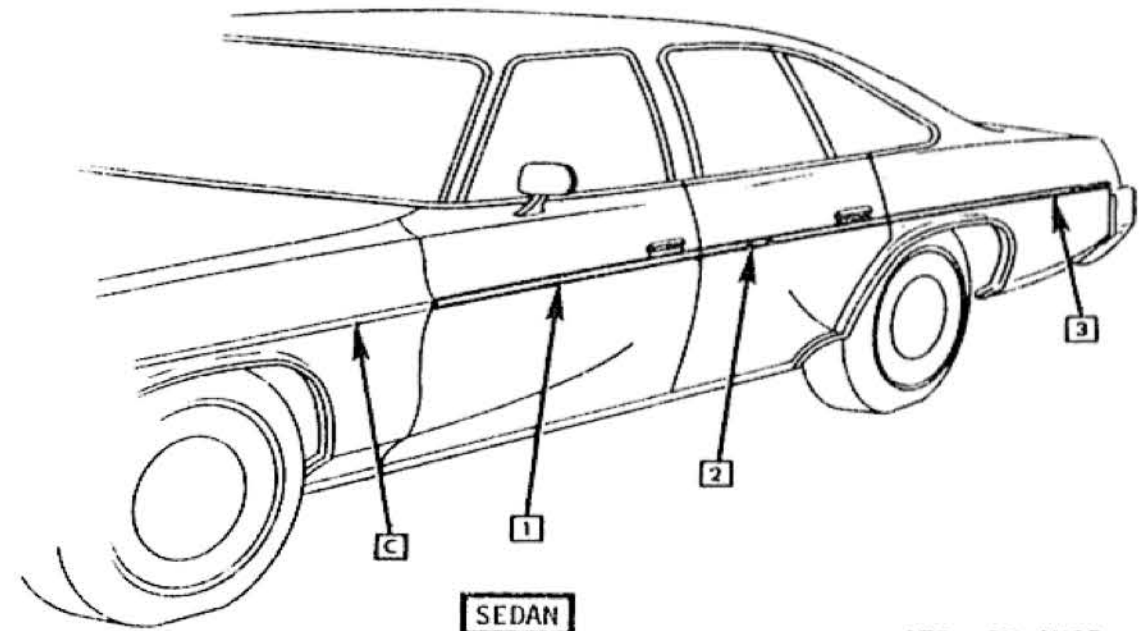
- 1 1721083 R.H. -FRONT DOOR MOULDING
1721084 L.H.
- 2 1721085 R.H. -REAR DOOR MOULDING
1721086 L.H.
- 3 1720657 R.H. -QUARTER PANEL MOULDING
1720658 L.H.
- D 4 3062565 L.H. -FRONT DOOR MOULDING (2)
R.H.
- E 5 3062566 L.H. -QUARTER PANEL FRONT MOULDING (2)
R.H.
- C 6

- A USE FIXTURE SUPPLIED TO LOCATE MOULDING TO BODY
- B SEE SECT. OA SHEET 51 FOR INSTALLATION PROCEDURE

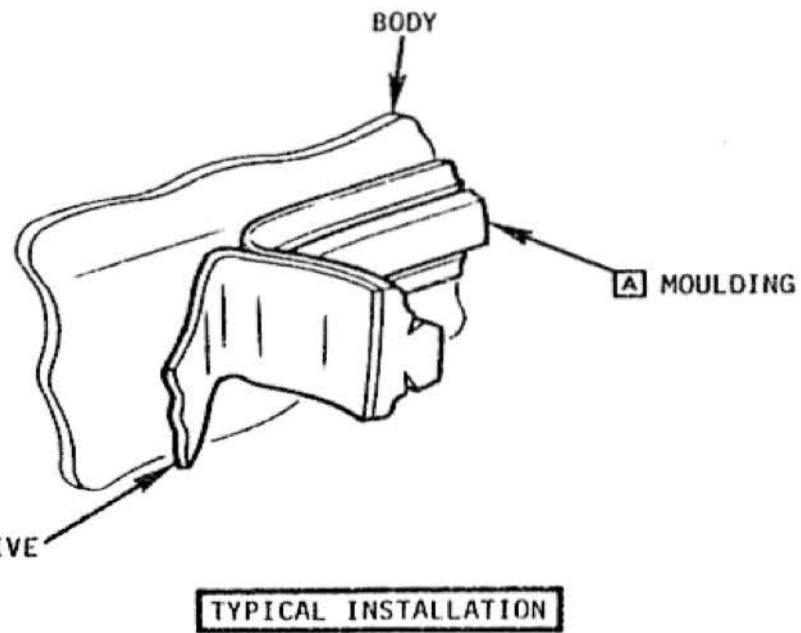
C SEE 11G



COUPE



SEDAN



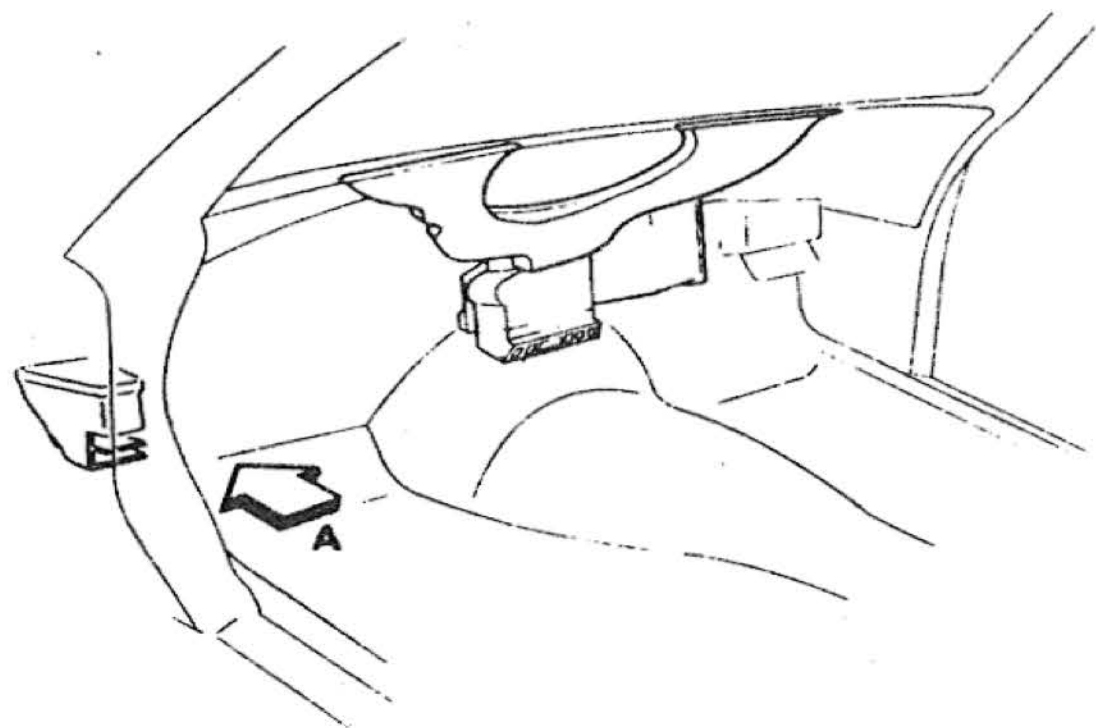
B PEEL PROTECTIVE BACKING FROM MOULDING

STD. ON AH35
B84 OPTION ON
ALL OTHERS EXC. AJ35

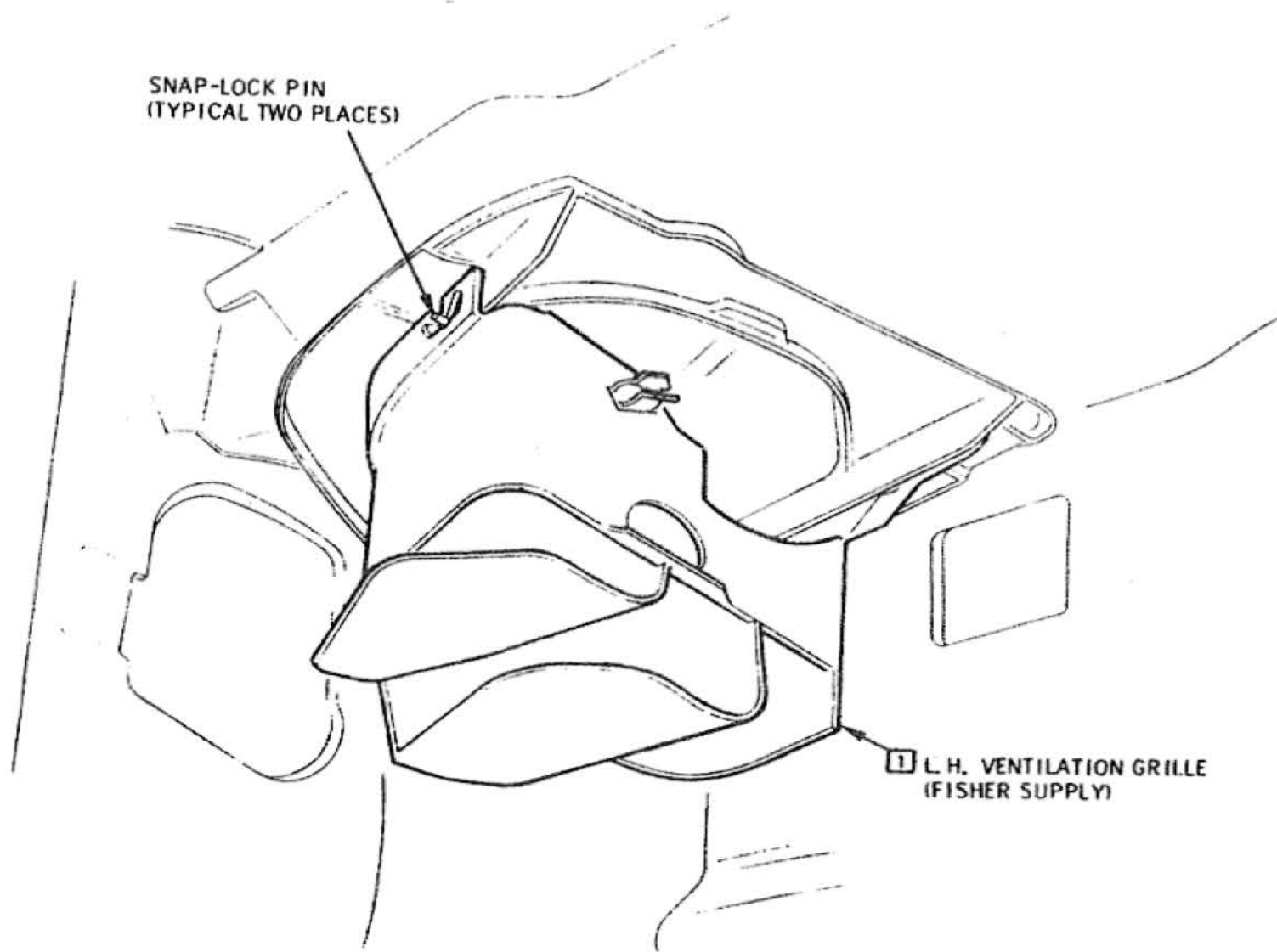
BYMAMC (Installation)-LBS.	HAMO (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-11-75	A	PART NUMBERS ADDED	2210	BD	BT	FEB. 11, 1975	BODY SIDE MOULDINGS (B84)
		3-14-75	B	WAS 1720185-6 MOULDING	2310	BD	BT	DR. B. PARKER	
		11-19-75	C	1736673-4 MOULDING REMOVED	3426	ALM	BT	CK. J. Jones	
		11-19-75	D	WAS 1721083-4 MOULDING	3426	ALM	BT	APPR. J. Jones	
		11-19-75	E	WAS 1720657-5 MOULDING	3426	ALM	BT	REF.	
<p><input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED</p> <p>Oldsmobile</p>									PART NO. 552392 YEAR 1976 SERIES A
									SHEET 2 UPC 1A1

1 9667577-GRILLE -AIR OUTLET -L. H.

2



SNAP-LOCK PIN
(TYPICAL TWO PLACES)



1 L. H. VENTILATION GRILLE
(FISHER SUPPLY)

VIEW A

LANSING PLANT ONLY

BYEASDC (Installation)—LBS.	HAAD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEB. 4 1975	L. H. VENTILATION GRILLE (EXC A/C)
								DR. BEAUDOIN	
								CK. J. J. J.	
								APPR. SCHNEIDER	PART NO. 552392
								APPR. R.E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A1
									SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

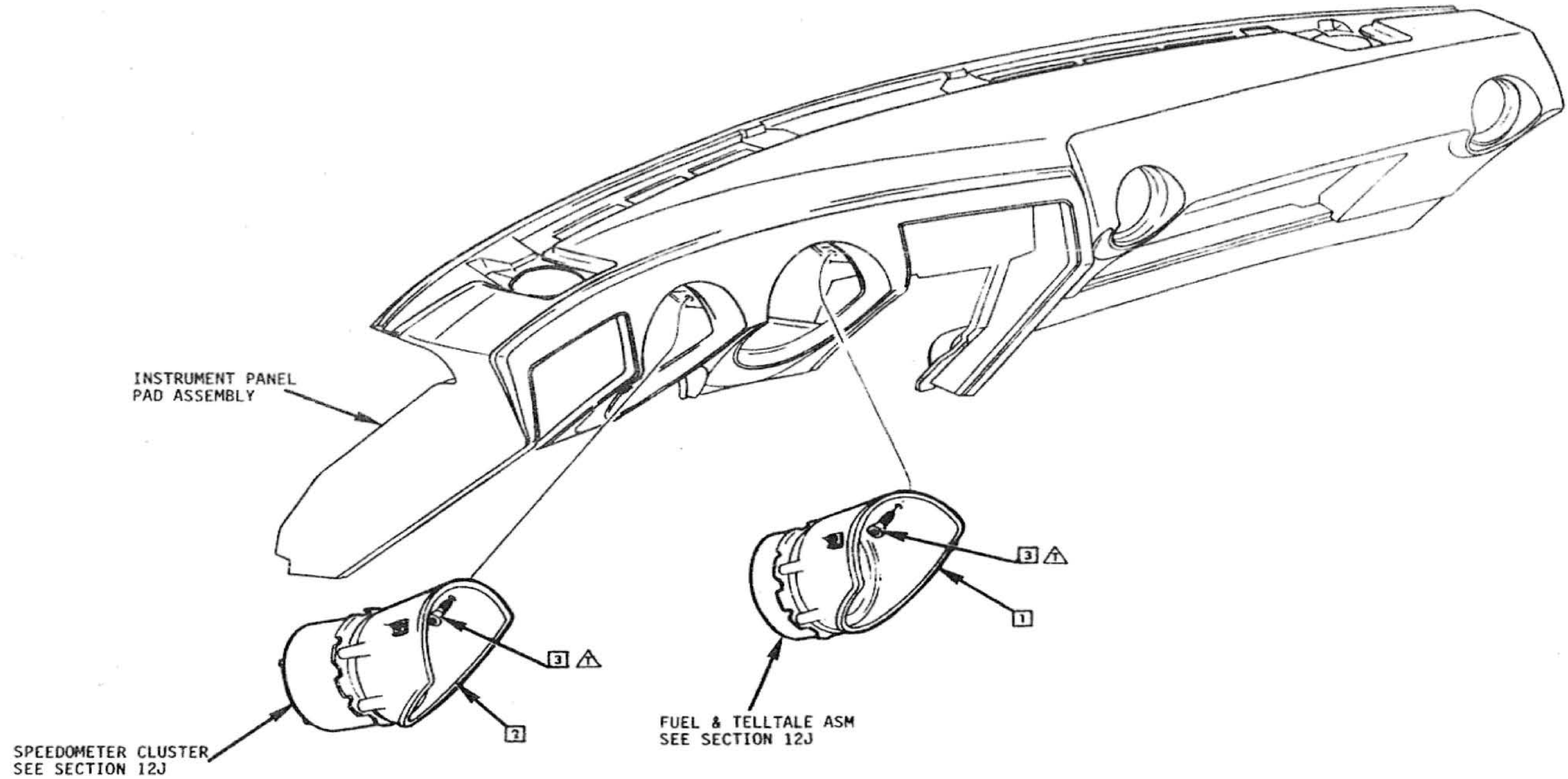
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

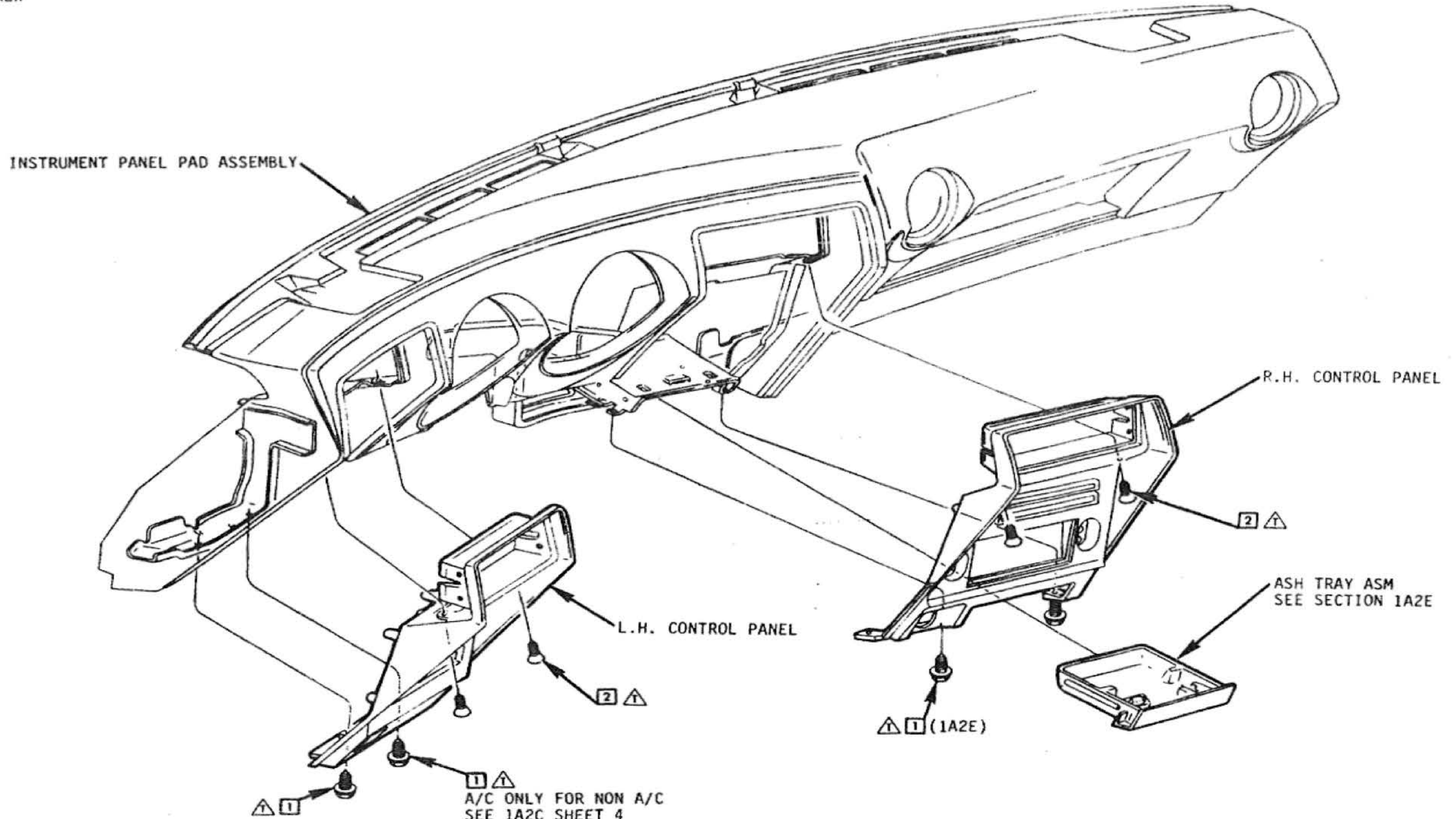
- 1 552732- BEZEL - R.H.
- 2 552733- BEZEL - L.H.
- 3 9421923- SCREW (6)
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲ ▲								JAN. 27, 1975	INSTRUMENT CLUSTER BEZELS
								DR. P. LOCATELLI	
								CK. J. Titus	
								APPR. J. Thompson	PART NO. 552392
								APPR. R.E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2B
									SHEET 4

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9427711 SCREW
- 2 9421923 SCREW

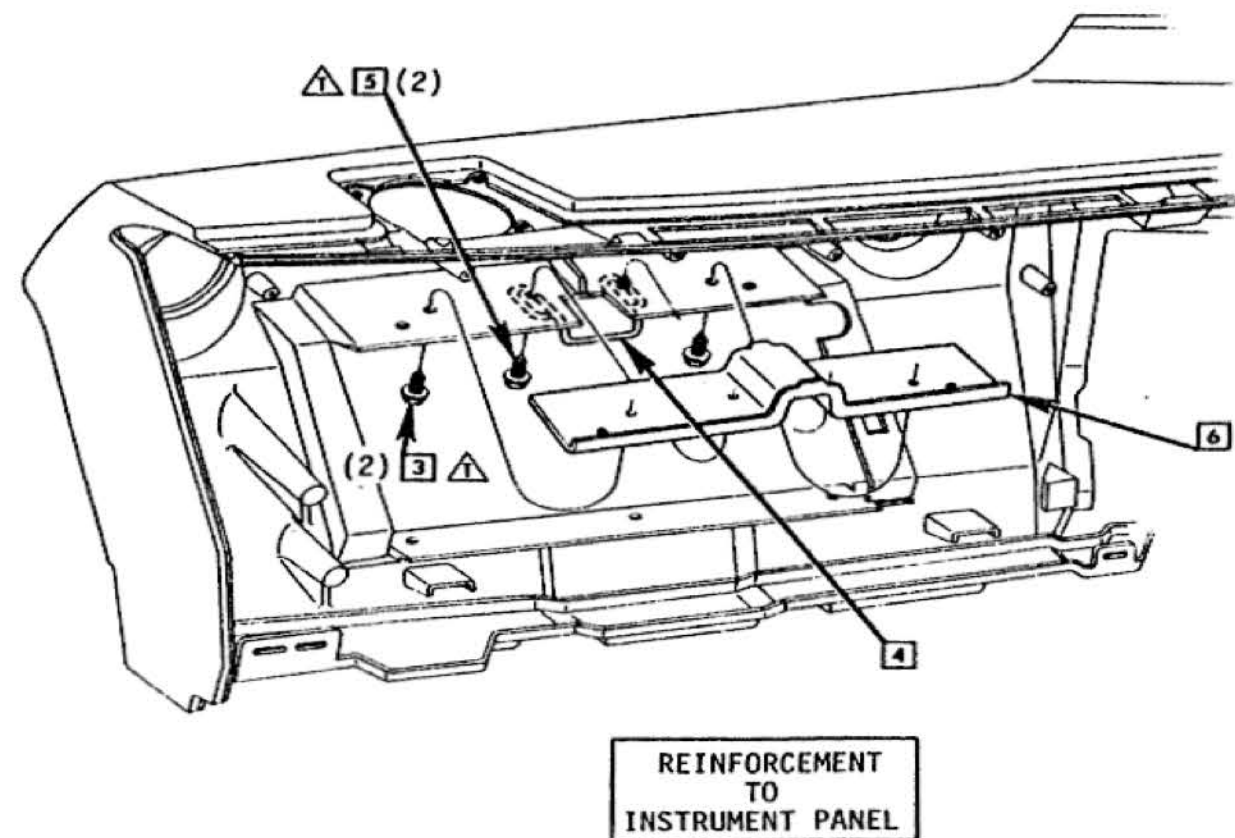
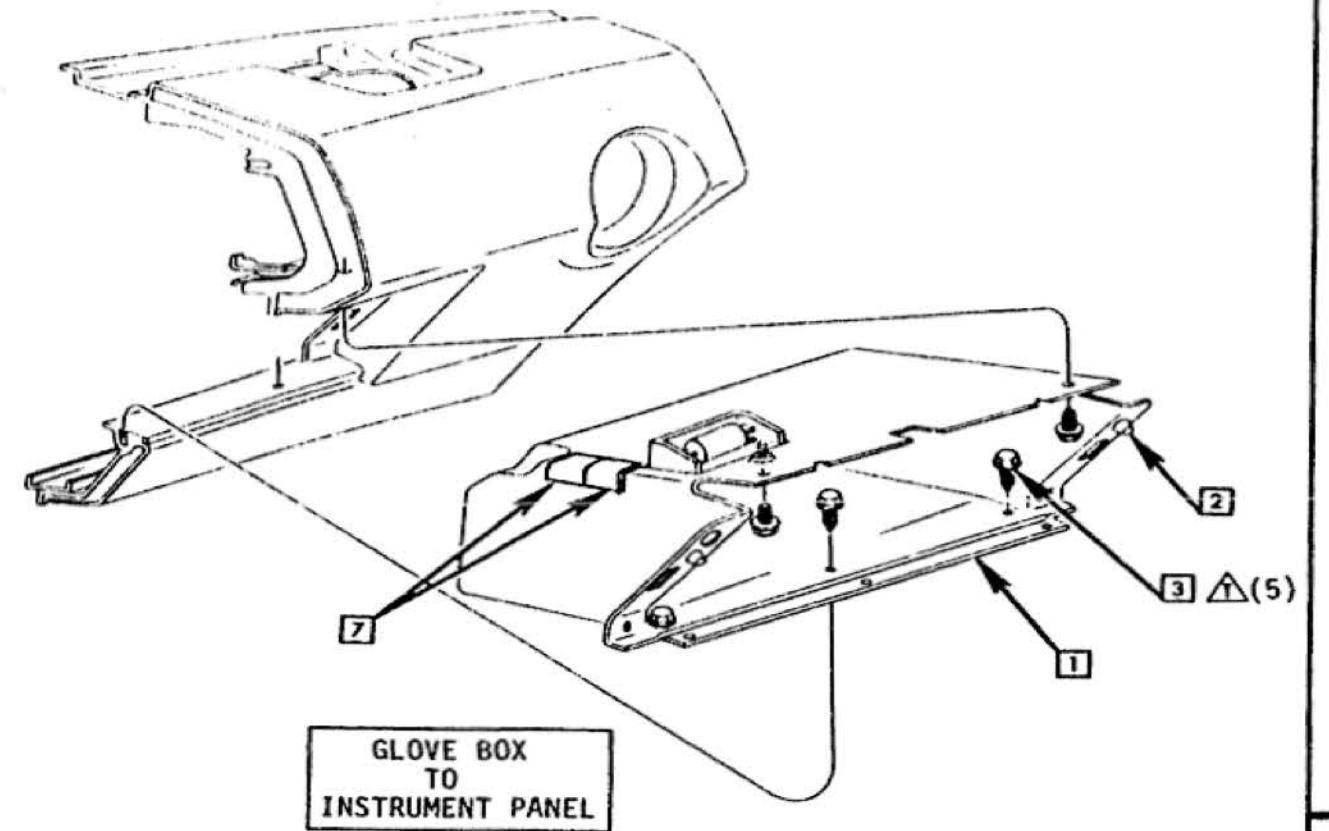


1 △
A/C ONLY FOR NON A/C
SEE 1A2C SHEET 4

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 27, 1975	RIGHT & LEFT HAND CONTROL PANELS TO INSTRUMENT PANEL
								DR. P. LOCATELLI	
								CK. J. J. J.	
								APPR. J. J. J.	PART NO. 552392
								APPR. R. E. CORNELL	SERIES A
								REF	YEAR 1976
FULLY DRIVEN, SEATED AND NOT STRIPPED									UPC 1A2B
									SHEET 6

Oldsmobile

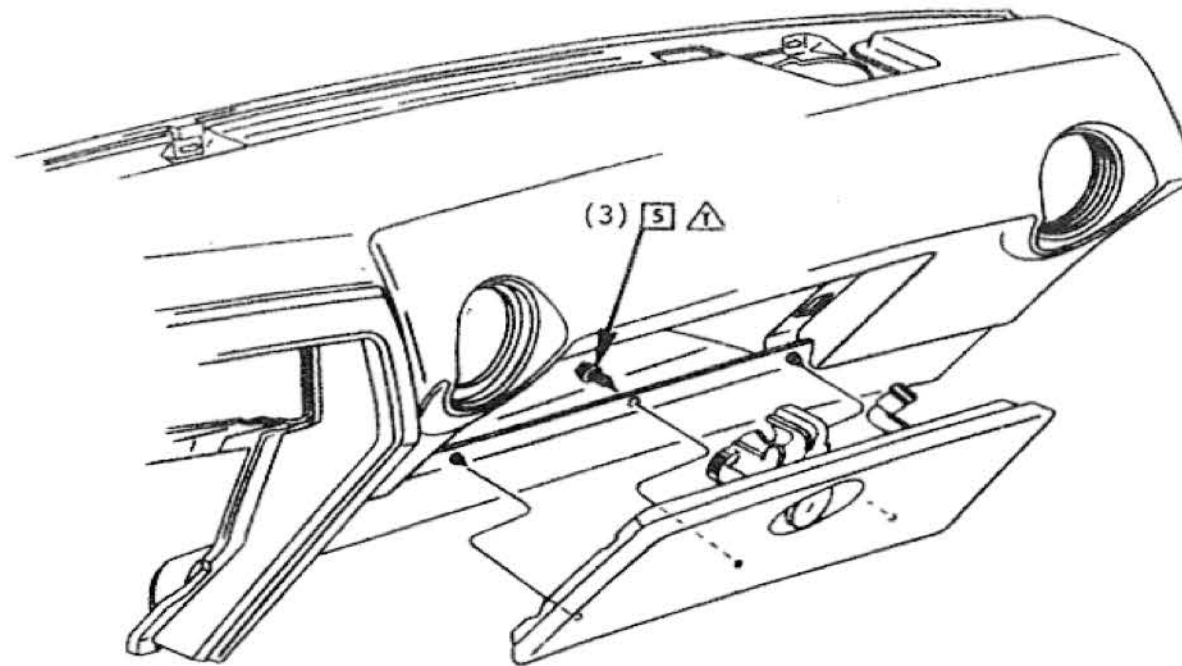
- 1 410531 GLOVE BOX
- 2 387676 BUMPER
- 3 9427711 SCREW ASM
- 4 410546 STRIKER
- 5 9431842 SCREW ASM
- 6 410547 REINFORCEMENT
- Ⓐ 7 400846- PAD (2)(EXC C60/C65)



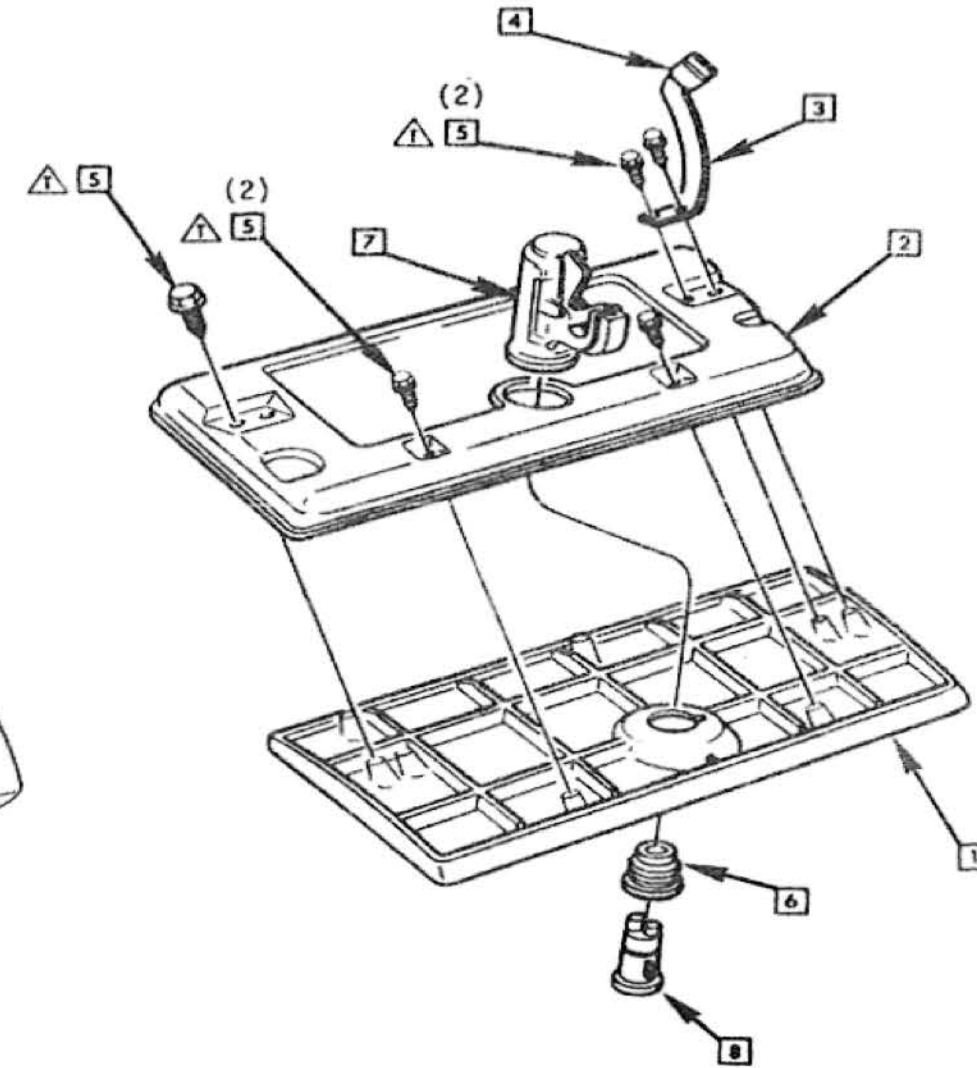
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		9-14-76	A	PADS ADDED	4054	PL	BT	JAN. 27, 1975	GLOVE BOX TO INSTRUMENT PANEL
								DR. P. LOCATELLI	PART NO. 552392
								CK. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								APPR. R.E. Cornell	UPC 1A2B
								REF.	SHEET 7
Oldsmobile									

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 410429- PANEL - GLOVE BOX DOOR OUTER
- 2 410541- PANEL - GLOVE BOX DOOR INNER
- 3 410542- STOP R.H.
- 4 393772- BUMPER
- 5 9427711- SCREW ASM
- 6 403286- ESCUTCHEON
- 7 3991767- CASE ASM
- 8 9882884 - CYLINDER ASM - UNCODED
9881658 - CYLINDER ASM - CODED (1A1)



INSTALLATION
OF
DOOR TO INSTRUMENT PANEL



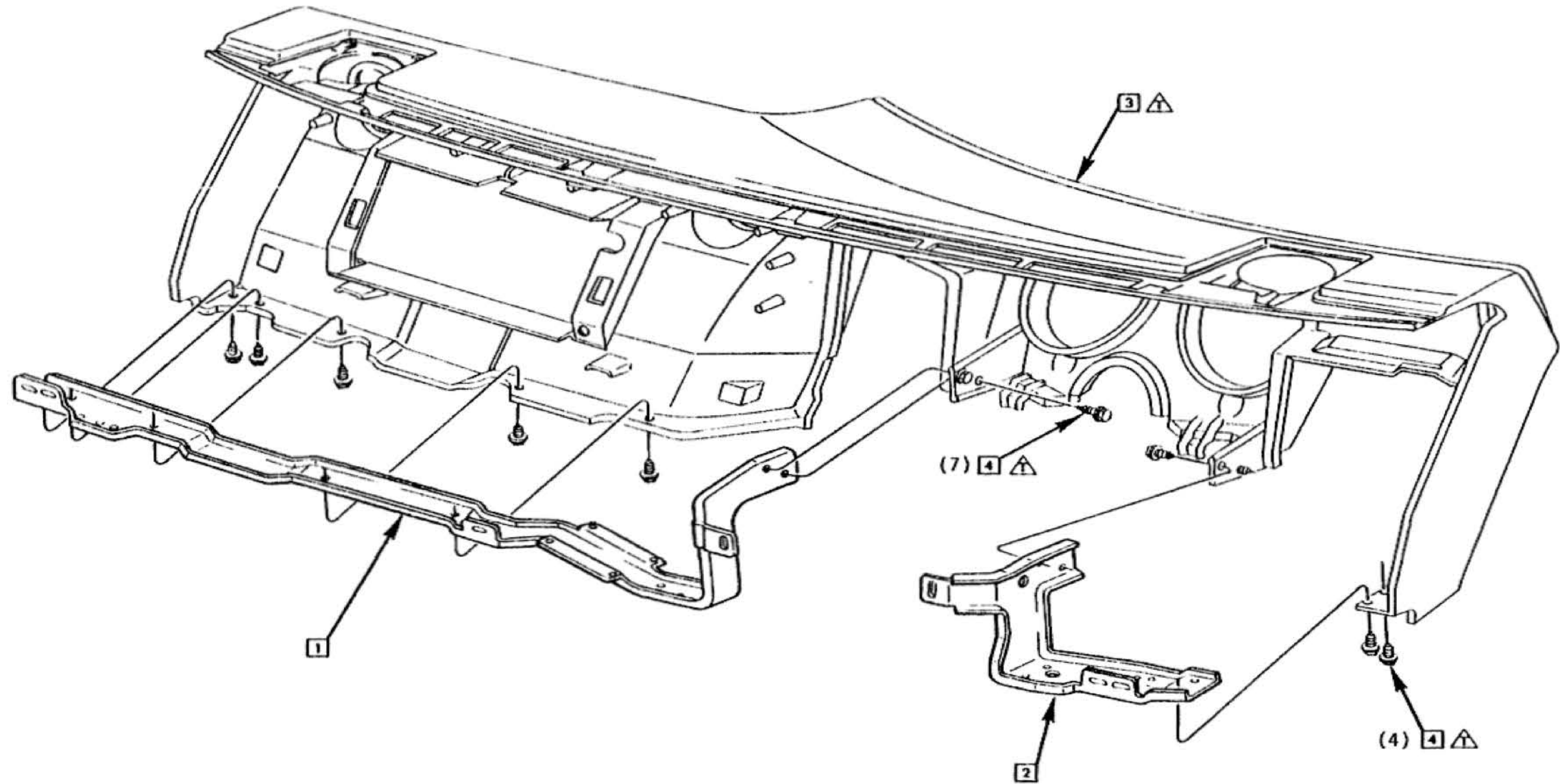
ASSEMBLY
OF
GLOVE BOX DOOR

GLOVE BOX DOOR & STRIKER (SHEET 7) MUST BE ADJUSTED SO THAT LATCH RETURN SPRING FULLY RETURNS KNOB (KEY SLOT VERTICAL) WHEN DOOR IS CLOSED.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 27, 1975	GLOVE BOX DOOR TO INSTRUMENT PANEL
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392
								APPR. R.E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2B
									SHEET 8

FULLY DRIVEN, SEATED AND NOT STRIPPED

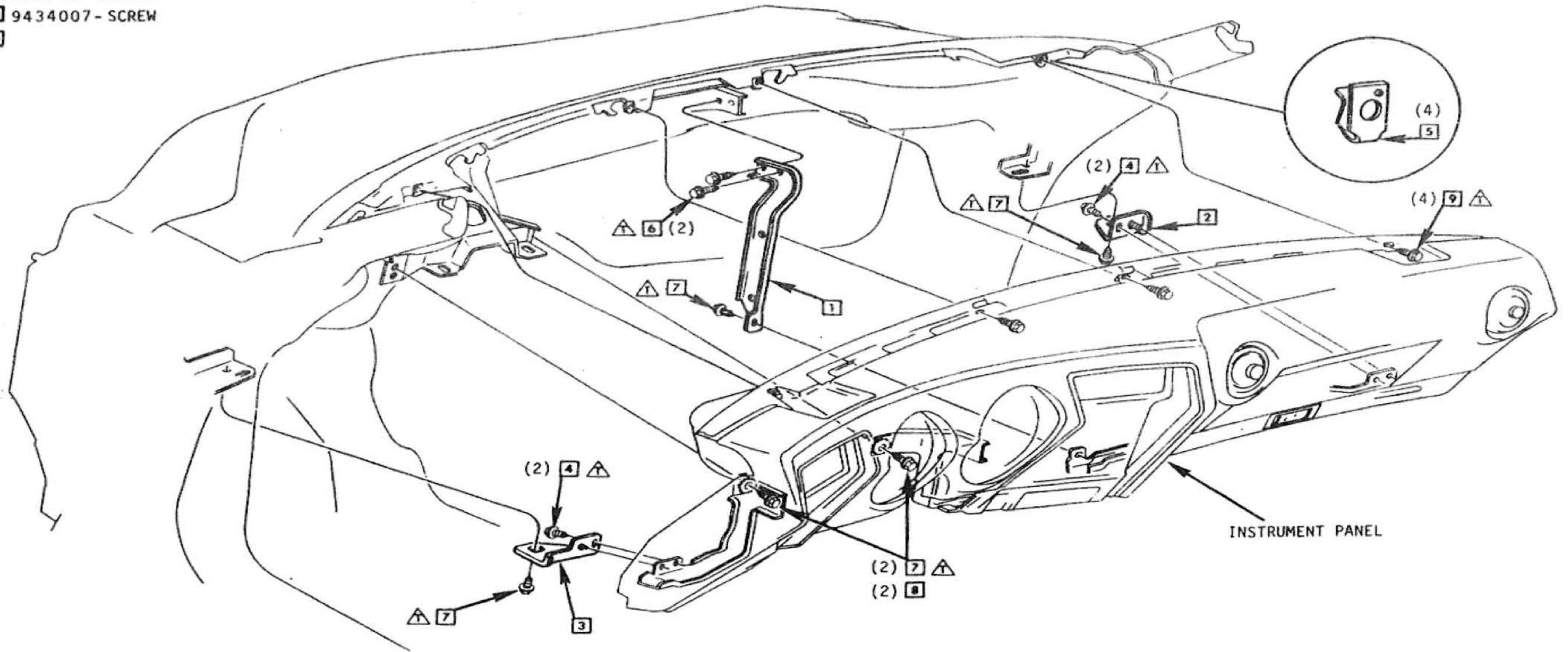
- Ⓐ 1 554282- LOWER TIE BAR - R.H.
- 2 411499- LOWER TIE BAR - L.H.
- 3 418830- PAD ASM - INSTRUMENT PANEL (BLACK)
(SEE PARTS LIST FOR OTHER COLORS)
- 4 9427711- SCREW ASM
- 5
- 6



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6-29-75	A	WAS 411514 TIE BAR	2821	PL	BT	JAN. 27, 1975	TIE BARS TO INSTRUMENT PANEL PAD ASM
								DR P. LOCATELLI	PART NO 552392
								CK D. Litta	SERIES A
								APPR. M. Thomas	YEAR 1976
								APPR. R.E. Cornell	UPC IA2B
								REF	SHEET 9
Oldsmobile									

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

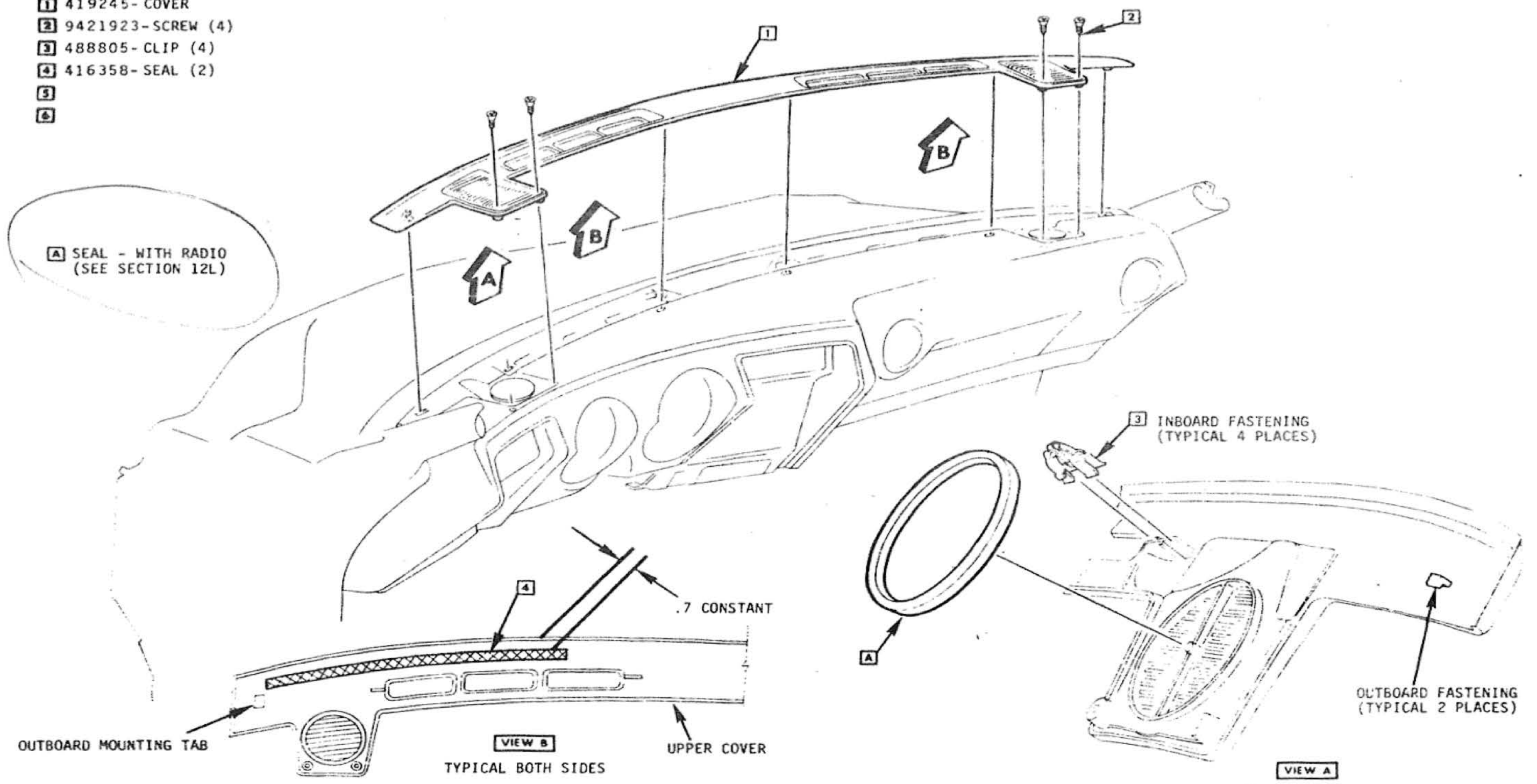
- 1 410265- SUPPORT - I.P. CENTER
- 2 411492- BRACKET - TIE BAR - R.H.
- 3 411493- BRACKET - TIE BAR - L.H.
- 4 9427711- SCREW ASM
- 5 9433212- NUT
- 6 1238579- SCREW ASM
- 7 9433035- SCREW
- 8 121753- WASHER
- 9 9434007- SCREW
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<ul style="list-style-type: none"> ▲ ▲ ▲ ▲ ▲ 								JAN. 27, 1975	INSTRUMENT PANEL, SUPPORTS & BRACKETS TO BODY
								P. LOCATELLI	PART NO. 552392
								D. Titus	SERIES A
								m. Titus	YEAR 1976
								R.E. Cornell	UPC 1A2B
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	SHEET 10

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 419245- COVER
- 2 9421923- SCREW (4)
- 3 488805- CLIP (4)
- 4 416358- SEAL (2)
- 5
- 6



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								JAN. 27, 1974	UPPER COVER TO PAD ASSEMBLY	
								DR P. LOCATELLI		
								CK <i>[Signature]</i>		
								APPR <i>[Signature]</i>	PART NO 552392	
								APPR R.E. Cornell	SERIES A	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								YEAR 1976	UPC 1A2B	SHEET 11

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

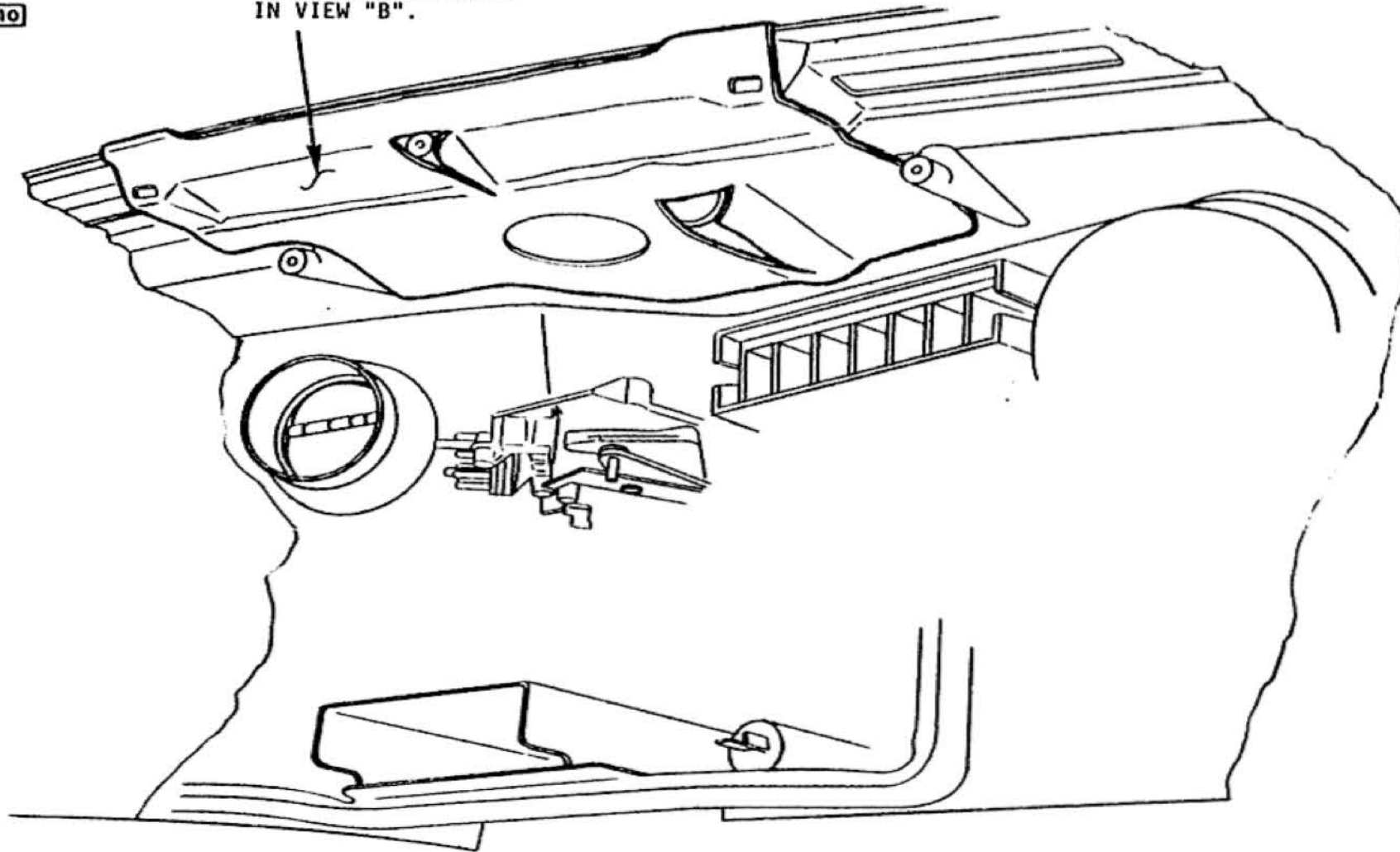
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

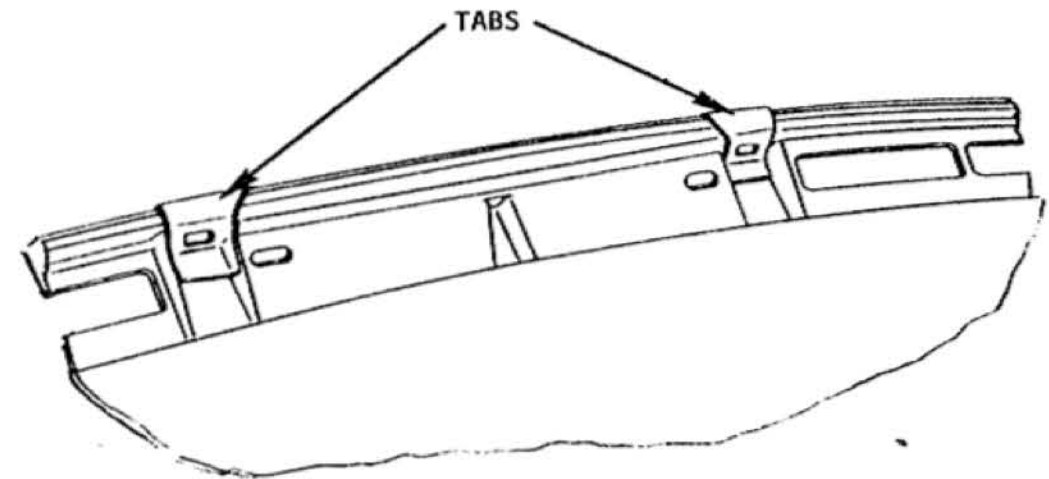
1 551462- SHIELD (UN9) (B)

- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

1 INSTALL RADIO SHIELD WITH ADHESIVE SIDE AGAINST PANEL AND FOLD TABS OVER TOP FRONT EDGE AS SHOWN IN VIEW "B".



VIEW A

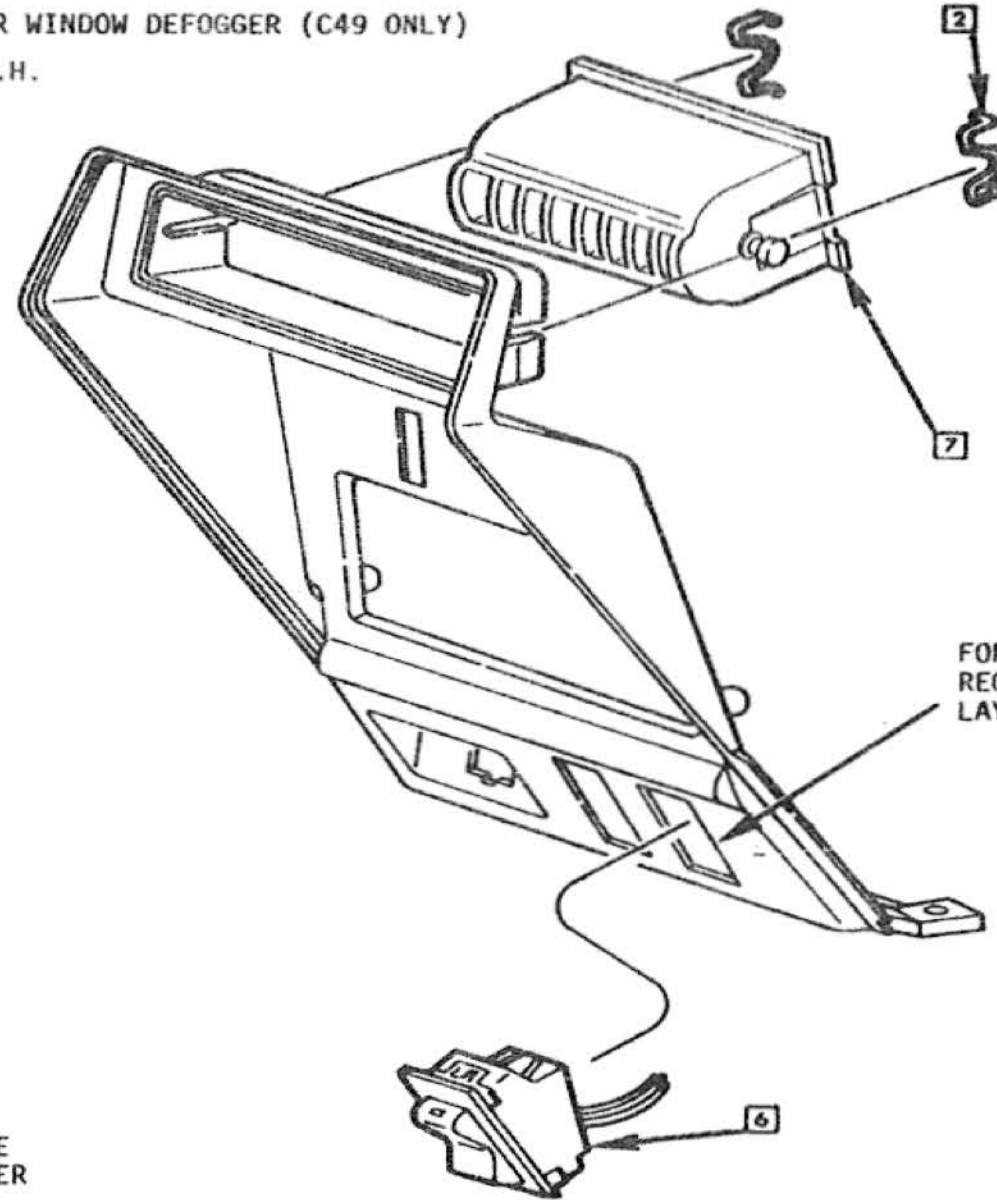


TOP FRONT EDGE OF INSTRUMENT PANEL

VIEW B

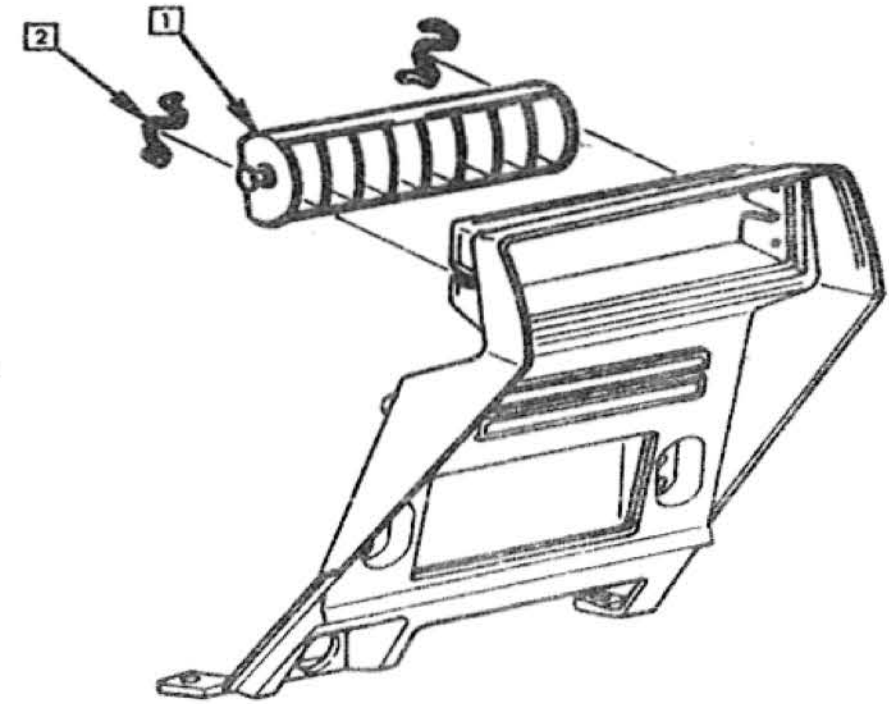
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-5-75	A	UN9 ADDED	3019	PLM3		JAN. 27, 1975	INSTRUMENT PANEL RADIO SHIELD
		9-25-75	B	USAGE REVISED	3246	PL			
APPR. <i>R. E. Cornell</i> REF.									PART NO. 552392
FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976 UPC 1A2B SERIES A SHEET 13

- 1 410263 DEFLECTOR-CENTER L.H.
- 2 402434 RETAINER
- 3 410632 RETAINER ASM
- 4 407538 LINER
- 5 410635 DEFLECTOR
- 6 415821 SWITCH ASM-REAR WINDOW DEFOGGER (C49 ONLY)
- 7 410235 COVER-OUTLET-L.H.

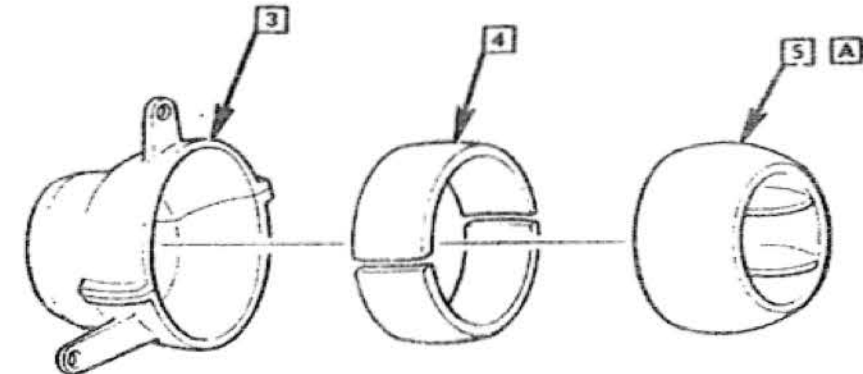


(A) FOR HOLE PIERCING REQUIREMENTS SEE LAYOUT 553814

L.H. CONTROL PANEL



R.H. CONTROL PANEL



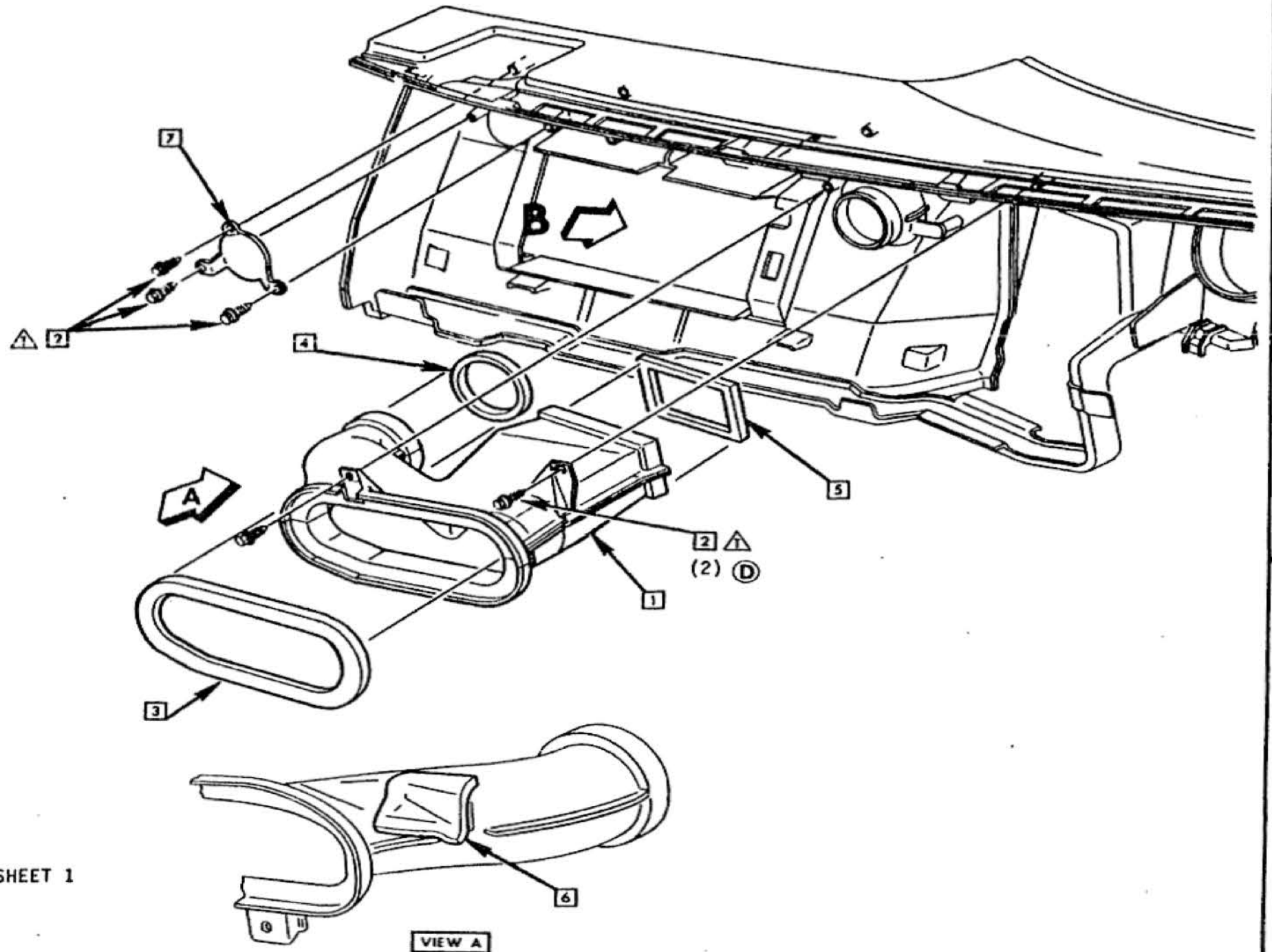
TYPICAL ASSEMBLY OF R.H. AIR OUTLET

(A) TORQUE REQUIRED TO ROTATE DEFLECTOR BALL IN RETAINER (AFTER ASSEMBLY HAS BEEN COMPLETED) TO BE 20-200 OZ. IN.

DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
JAN 29 1976	A	NOTE REVISED	2345	PL	DR	JAN 29 1976	VENTILATION OUTLETS (EXC. A/C) & REAR WINDOW DEFOGGER SWITCH
						DR. P LOCATELLI	PART NO. 552392
						CK. [Signature]	SERIES A
						APPR. [Signature]	
						APPR. R.E. CIRIELLO	
						REF.	
						Oldsmobile	YEAR 1976
							UPC 1A2C
							SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- Ⓢ 1 554672 ADAPTER ASM (EXC A/C)
- 2 9427711 SCREW ASM(EXC A/C)
- 3 409963 SEAL (EXC A/C)
- 4 410148 SEAL (WITH OR WITHOUT A/C)
- Ⓢ 5 554762 SEAL (WITH OR WITHOUT A/C)
- 6 400846 PAD (EXC. A/C)
- 7 410631 COVER (EXC.A/C)
- 8
- 9
- 10

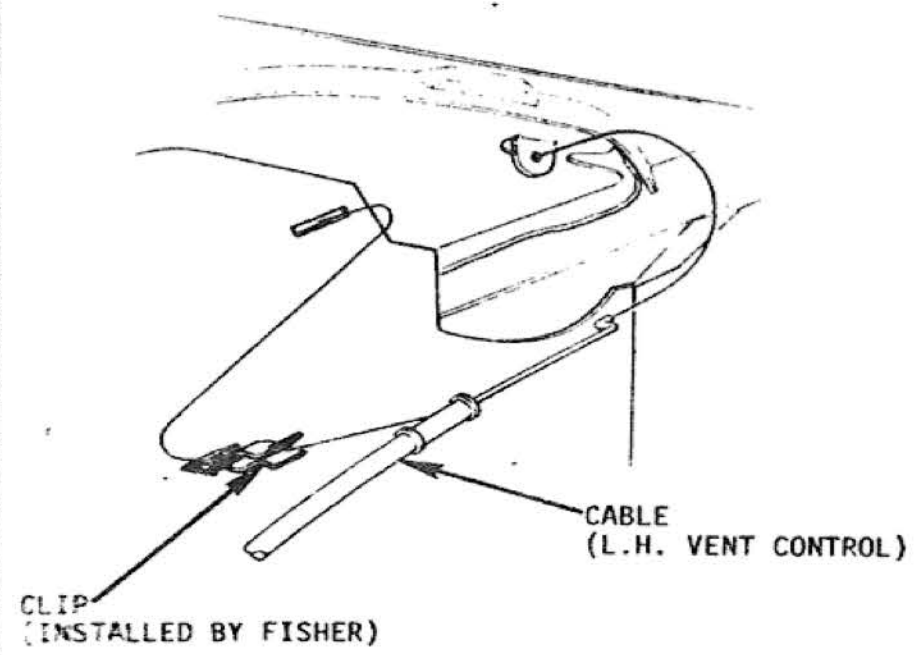
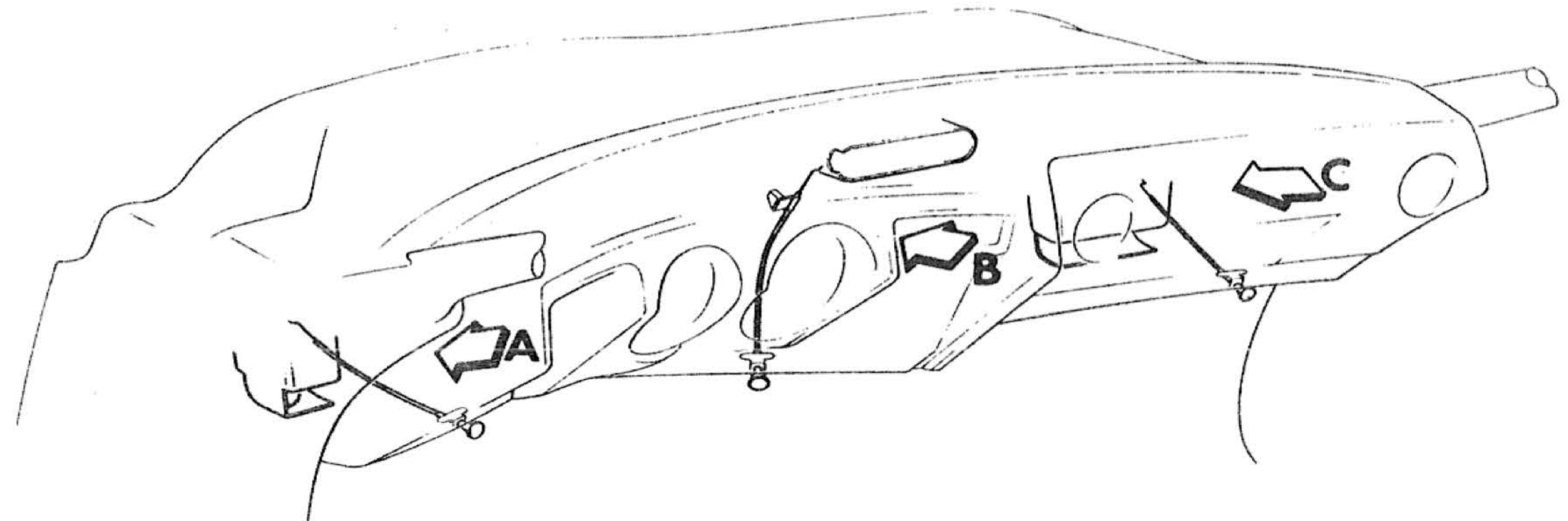


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-12-75	A	NOTE REMOVED	3064	PL	DT	JAN. 29, 1975	CENTER VENTILATION ADAPTER & AIR OUTLET
		8-19-75	B	WAS 910152 SEAL	3110	PL	DT	DR. P. LOCATELLI	
		1-30-76	C	WAS 409960 ADAPTER	5596	PL	DT	APPR. S.P.A. + T.	PART NO. 552392
		1-30-76	D	WAS (1) SCREWS	3596	PL	DT	APPR. KUDRUM REC	SERIES A
									YEAR 1976
									UPC 1A2C
									SHEET 2

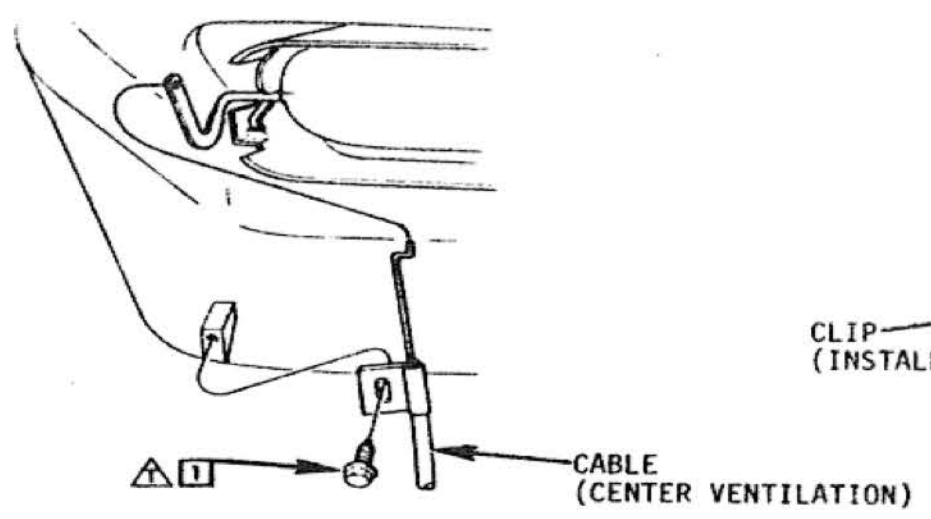
FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

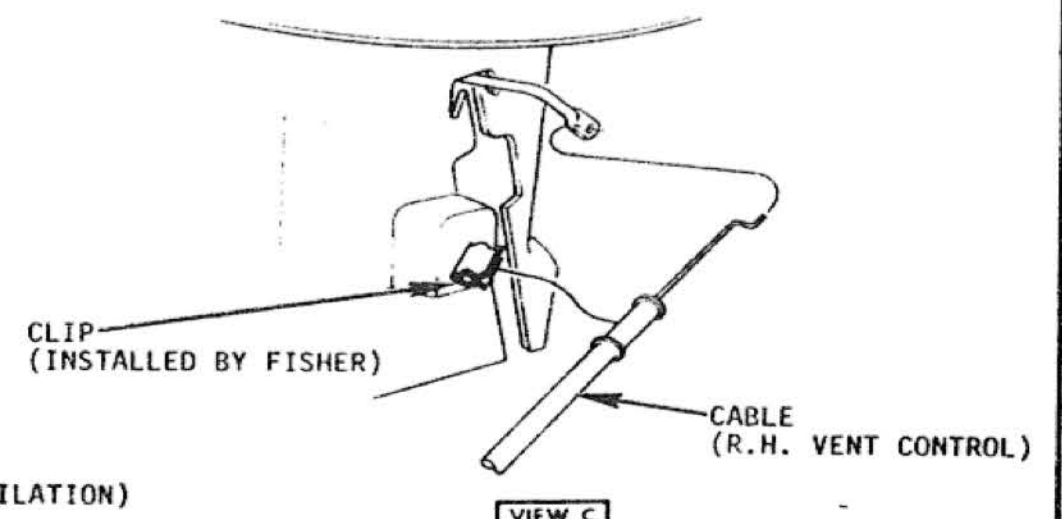
9419322 - SCREW



VIEW A



VIEW B



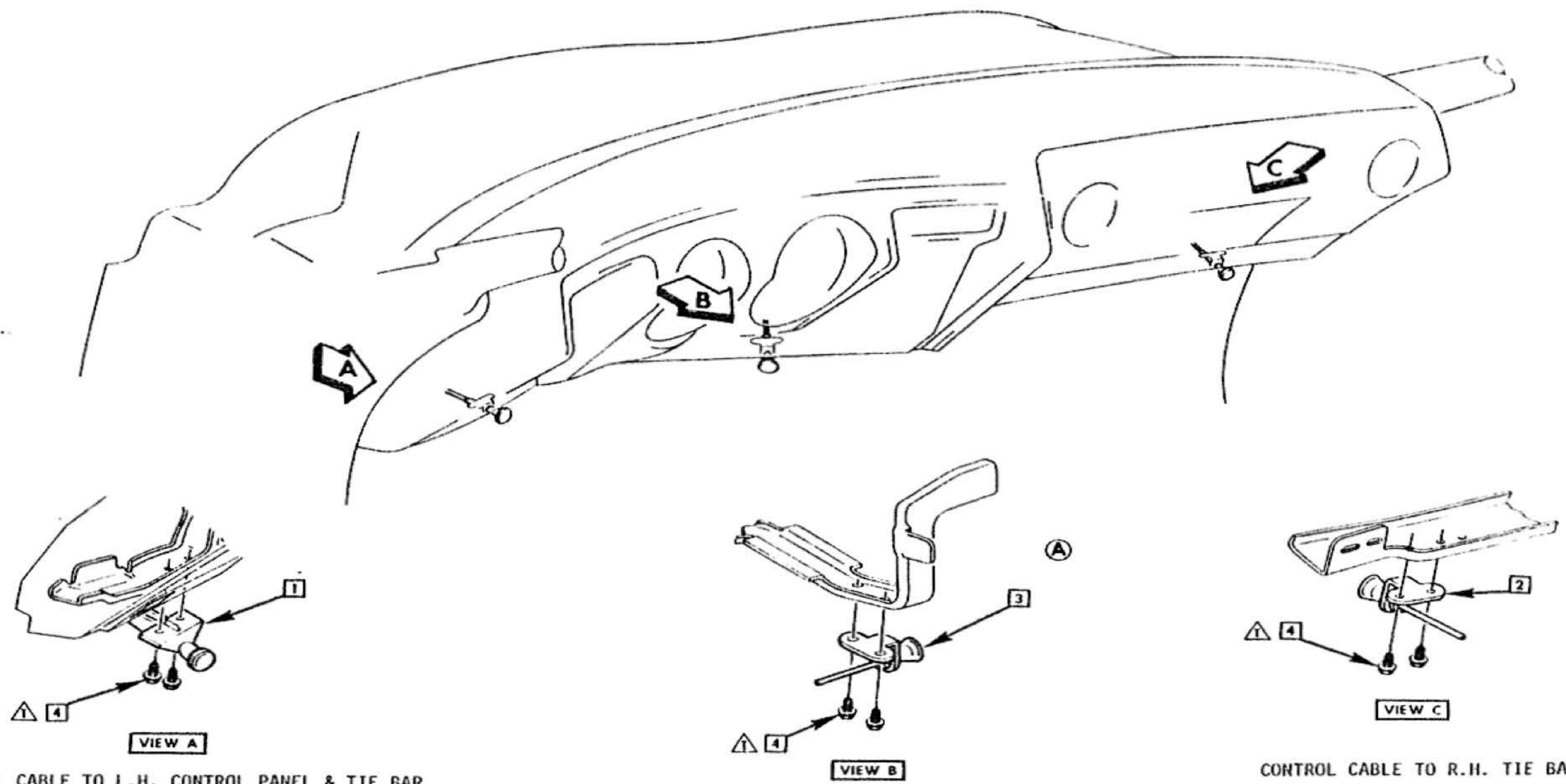
VIEW C

(G.M.A.D. PLANT ONLY)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 29, 1975	VENTILATION CABLE ROUTING
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392
								APPR. R.E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2C
									SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 410647-VENTILATION CONTROL - L.H.
- 2 410646-VENTILATION CONTROL - R.H. (A)
- 3 410648-VENTILATION CONTROL - CENTER
- 4 9427711- SCREW ASM
- 5
- 6
- 7
- 8
- 9
- 10



CONTROL CABLE TO L.H. CONTROL PANEL & TIE BAR

CENTER CONTROL CABLE TO TIE BAR

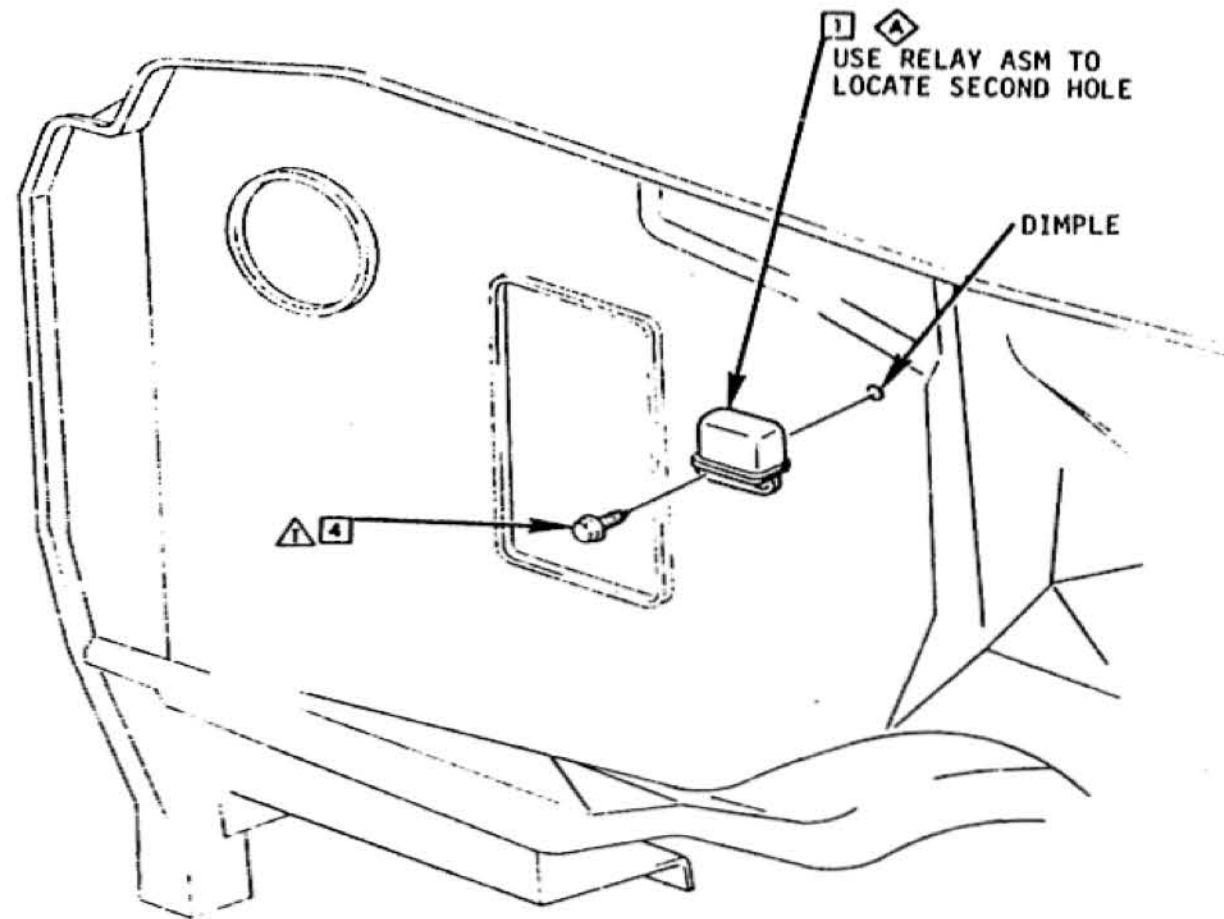
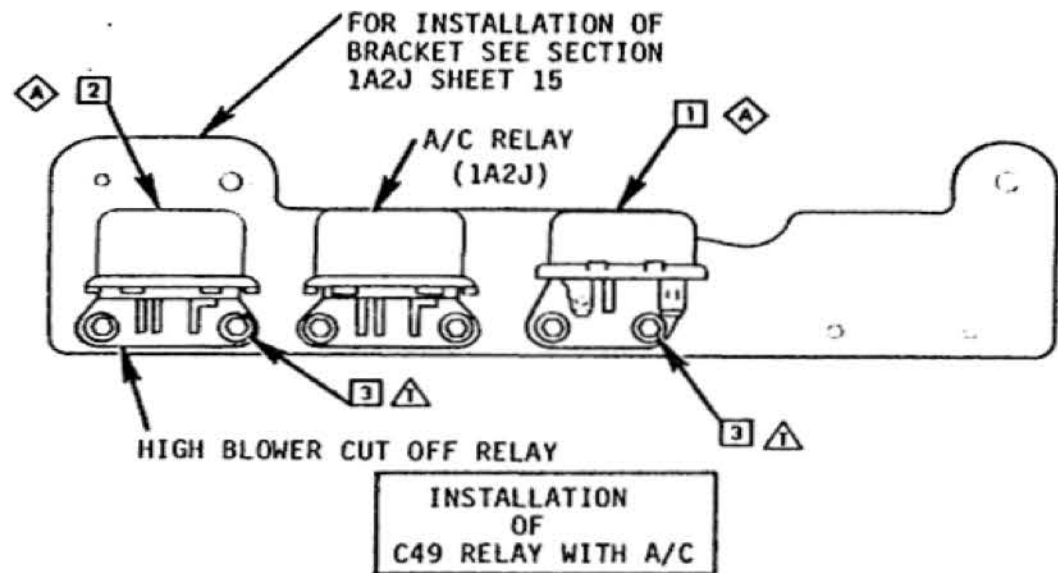
CONTROL CABLE TO R.H. TIE BAR

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	Az	NOTES REMOVED	3010	R	PTB	JAN. 29, 1975	VENTILATION CONTROL CABLES TO INSTRUMENT PANEL
								DR. R. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. R.E. Cornell	YEAR 1976
								REF.	UPC 1A2C
								Oldsmobile	SHEET 4

FULLY DRIVEN, SEATED AND NOT STRIPPED

- ① 556701-RELAY ASM (C49)
- ② 412686-RELAY ASM (C49 WITH A/C)
- 412687-RELAY ASM (C49 WITH A/C) (OPTION)
- 413074-RELAY ASM (C49 WITH A/C) (OPTION)
- 550351-RELAY ASM (C49 WITH A/C) (OPTION)
- ③ 9419305-SCREW
- ④ 9422707-SCREW

④ 9985038 GREASE
APPLY A LIGHT COAT ON TERMINALS
OF RELAY BEFORE INSTALLING
ELECTRICAL HARNESS CONNECTOR

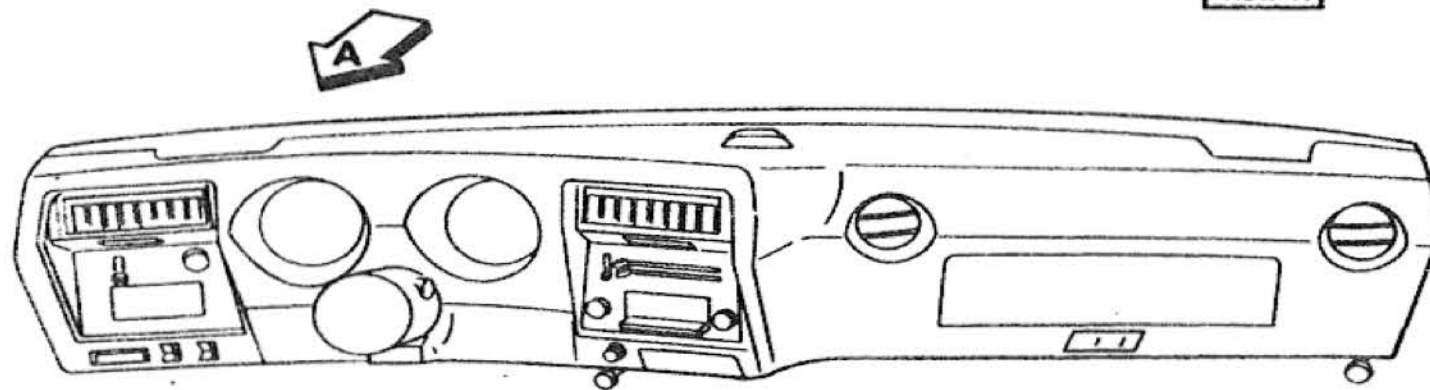
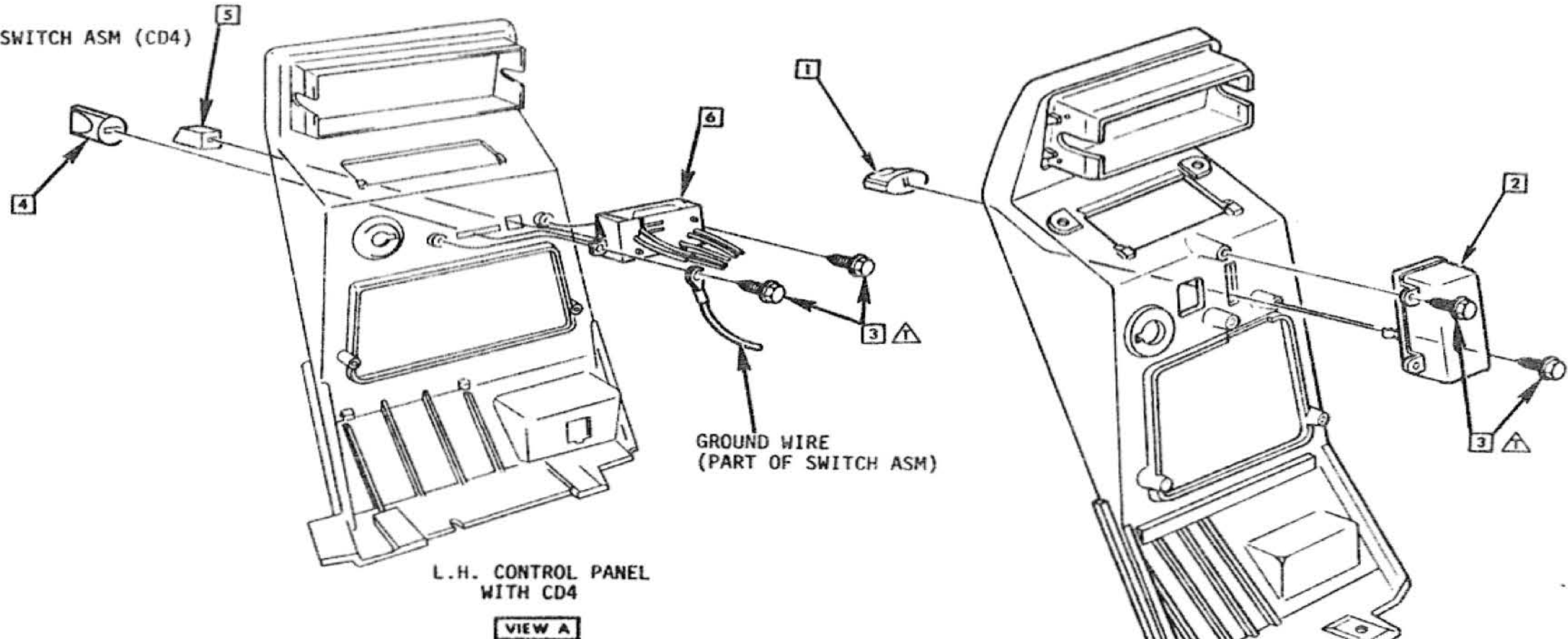


INSTALLATION
OF
C49 RELAY EXC A/C

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6-5-76	A	WAS 415B11-RELAY	4238	PL	DT	JAN. 30 1975	DASH PANEL COMPONENTS (C49)
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. R. E. CORNELL	YEAR 1976
								REF.	UPC 1A2C
								Oldsmobile	SHEET 5

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 410159-KNOB (EXC CD4)
- 2 412286-WINDSHIELD WIPER SWITCH ASM (EXC CD4)
- 3 9427711-SCREW ASM (2)
- 4 415055-KNOB (CD4)
- 5 419320-BUTTON (CD4)
- 6 419319-WINDSHIELD WIPER SWITCH ASM (CD4)
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲ ▲								JAN. 29, 1975	WINDSHIELD WIPER SWITCH
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392
								APPR. K. E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2D
									SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

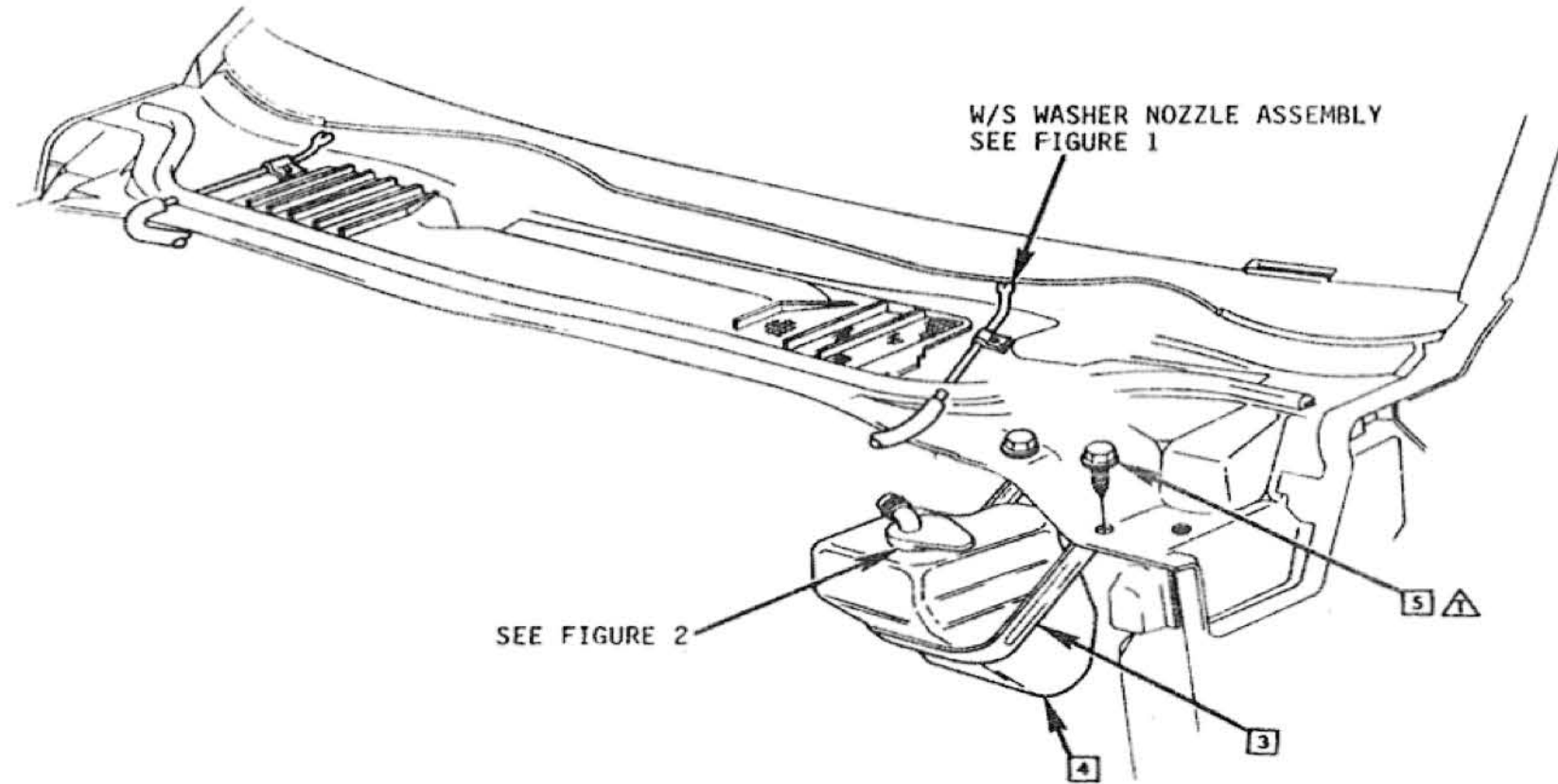
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1238324 NOZZLE ASSEMBLY (2)
- 2 9419303 SCREW (2)
- 3 1238290 BRACKET - WASHER JAR
- 4 1238291 JAR - WINDSHIELD WASHER
- 5 9420415 SCREW (2)
- 6 3798372 CAP
- 7 1240766 HOSE & FILTER ASSEMBLY

A FOR WINDSHIELD NOZZLE SPRAY PATTERN, SEE UPC "OA" SHEET 28

B FOR WINDSHIELD WASHER JAR SOLVENT, SEE UPC "OA" SHEET 29



HOSE END OF NOZZLE MUST BE INSTALLED THROUGH HOOD SEAL BEFORE SECURING NOZZLE TO SHROUD

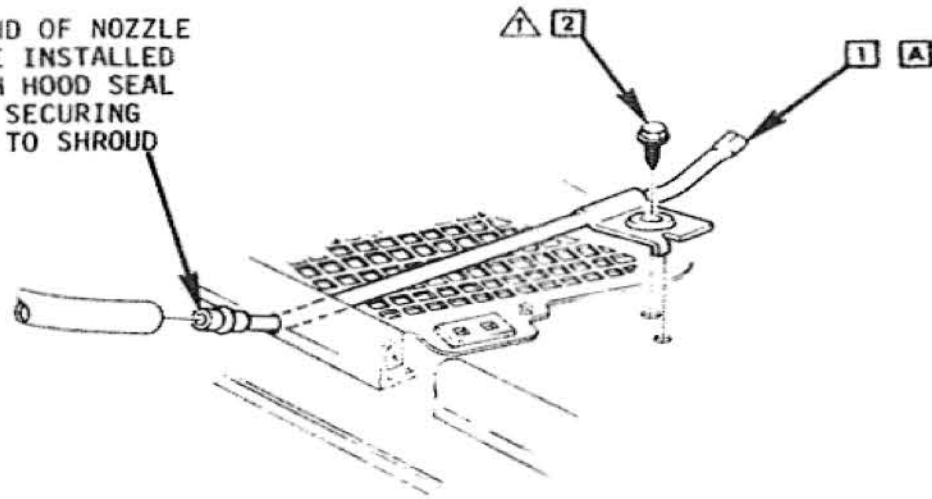


FIGURE 1

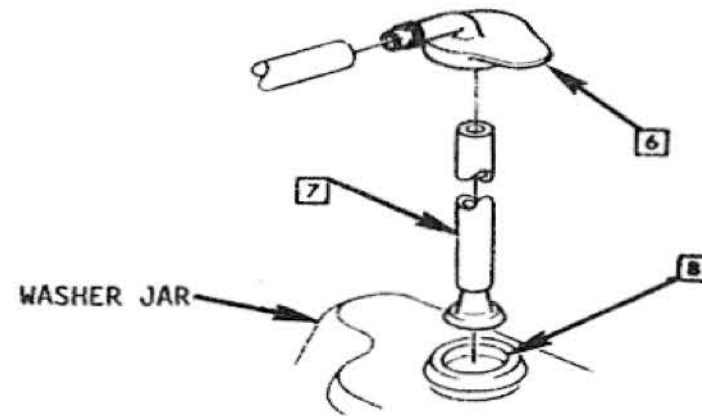
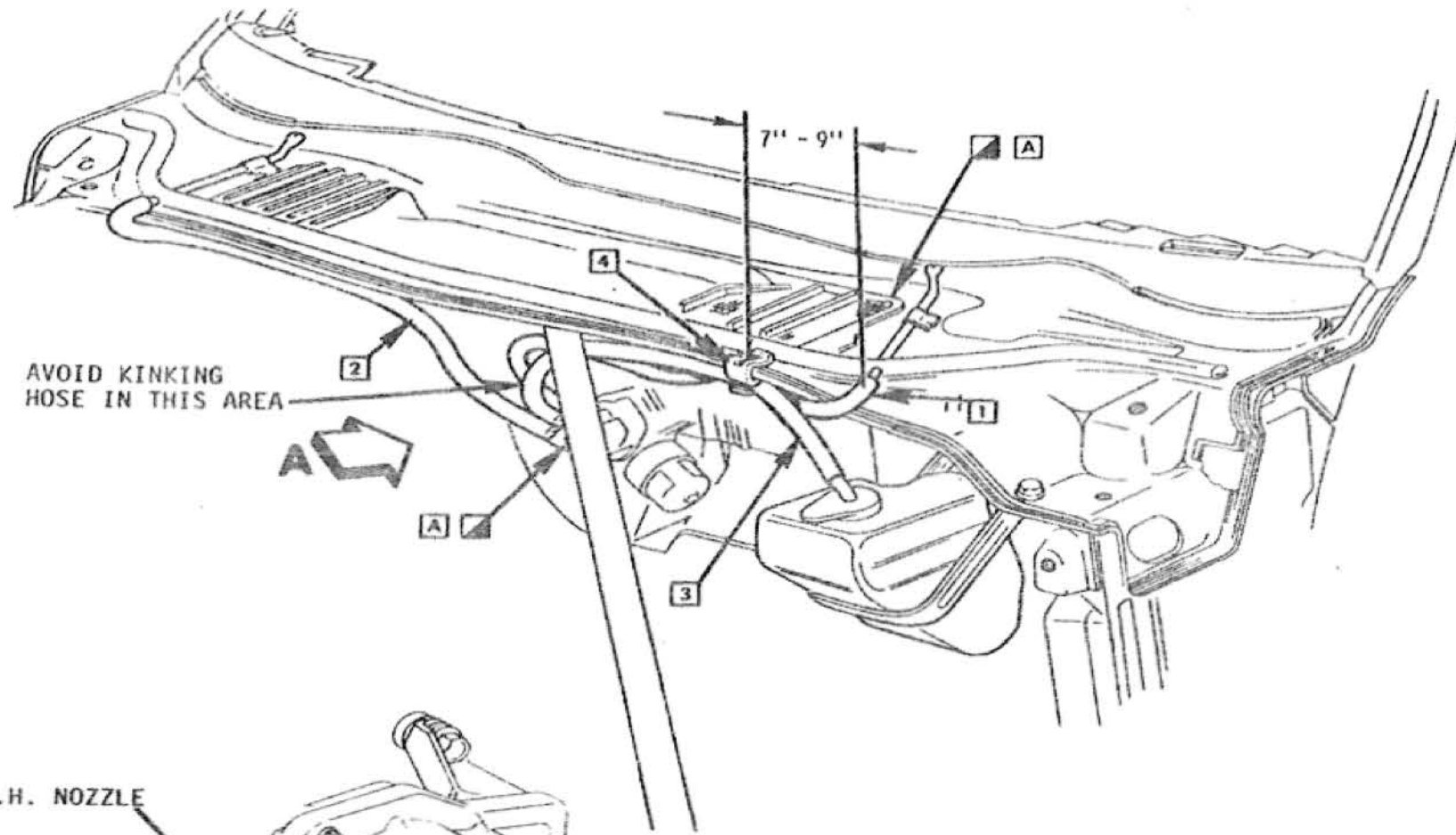


FIGURE 2

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 27, 1975	WINDSHIELD WASHER JAR AND NOZZLE PART NO. 552392 SERIES A YEAR 1976 UPC 1A2D SHEET 2
								DR. BEAUDOIN	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	
								APP. R.E. Conril	
								REF.	Oldsmobile

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1347862 HOSE-L.H.
- 2 534143 HOSE-R.H.
- 3 3774879 HOSE-JAR TO PUMP
- 4 9793032 CLIP
- 5
- 6
- 7
- 8
- 9
- 10

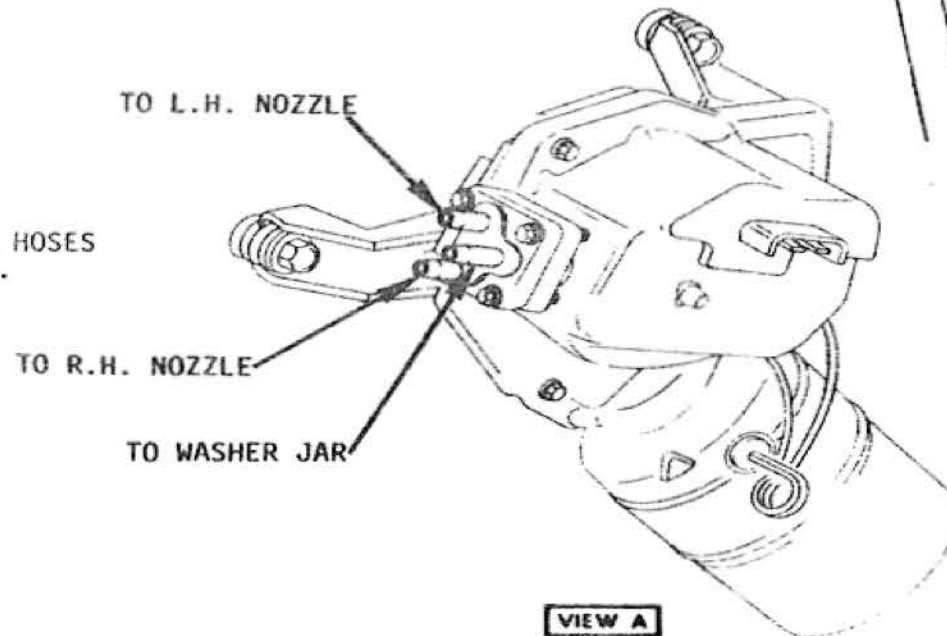


A TRANSMISSION ASM. & WIPER MOTOR ASM. & SHROUD SCREEN FURNISHED & INSTALLED BY FISHER.

FOR WINDSHIELD WASHER JAR FILL SOLUTION & WIPER PATTERN, SEE SECTION "O".

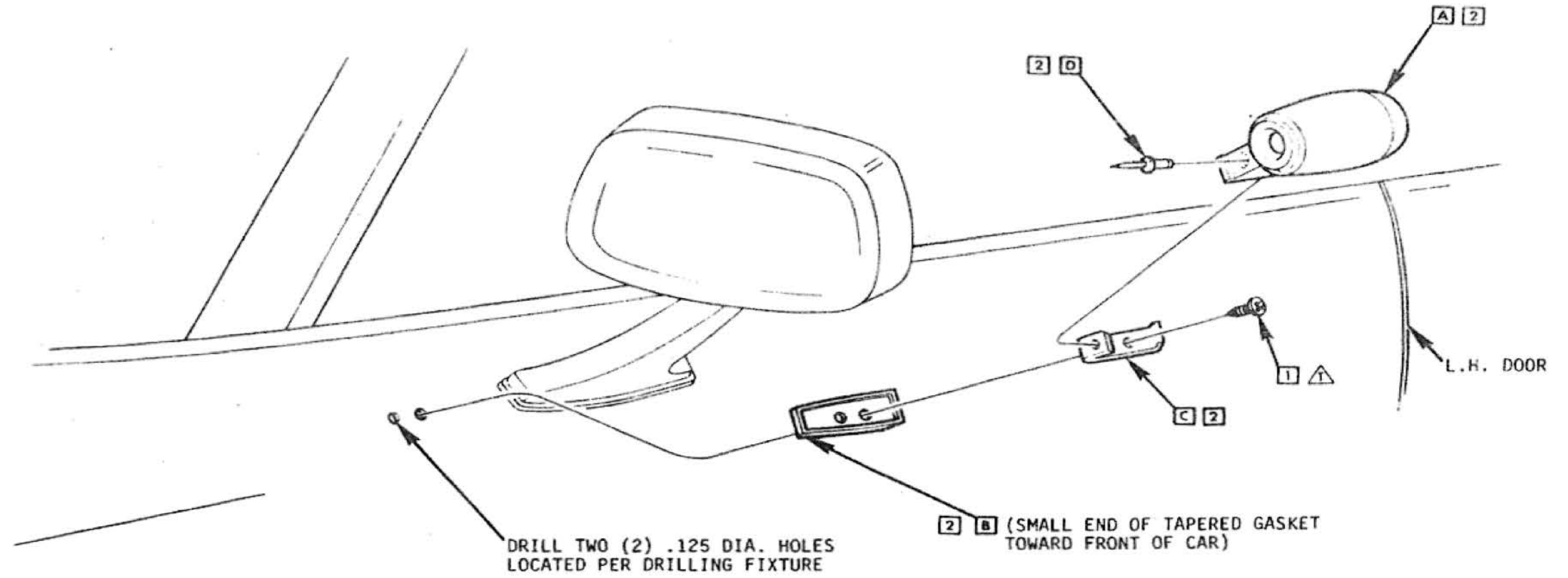
GENERAL INSTRUCTIONS

1. INSTALL HOSES AS SHOWN.
2. CLEAR ALL HOSES AND FITTINGS BEFORE ASSEMBLY.
3. AFTER ALL HOSE CONNECTIONS HAVE BEEN MADE, ALL HOSES SHOULD BE CHECKED & FREE OF KINKS & MECHANISMS.



DYNAMIC (Installation)—LBS.	STATIC (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JAN. 28, 1975	WINDSHIELD WASHER HOSE ROUTING (ENGINE COMPARTMENT)	552392	A	1976	1A2D	3
								DR. BEAUDOIN						
								CK. A. J. JONES						
								APPR. [Signature]						
								REF. R. E. [Signature]						
FULLY DRIVEN, SEATED AND NOT STRIPPED									Oldsmobile					

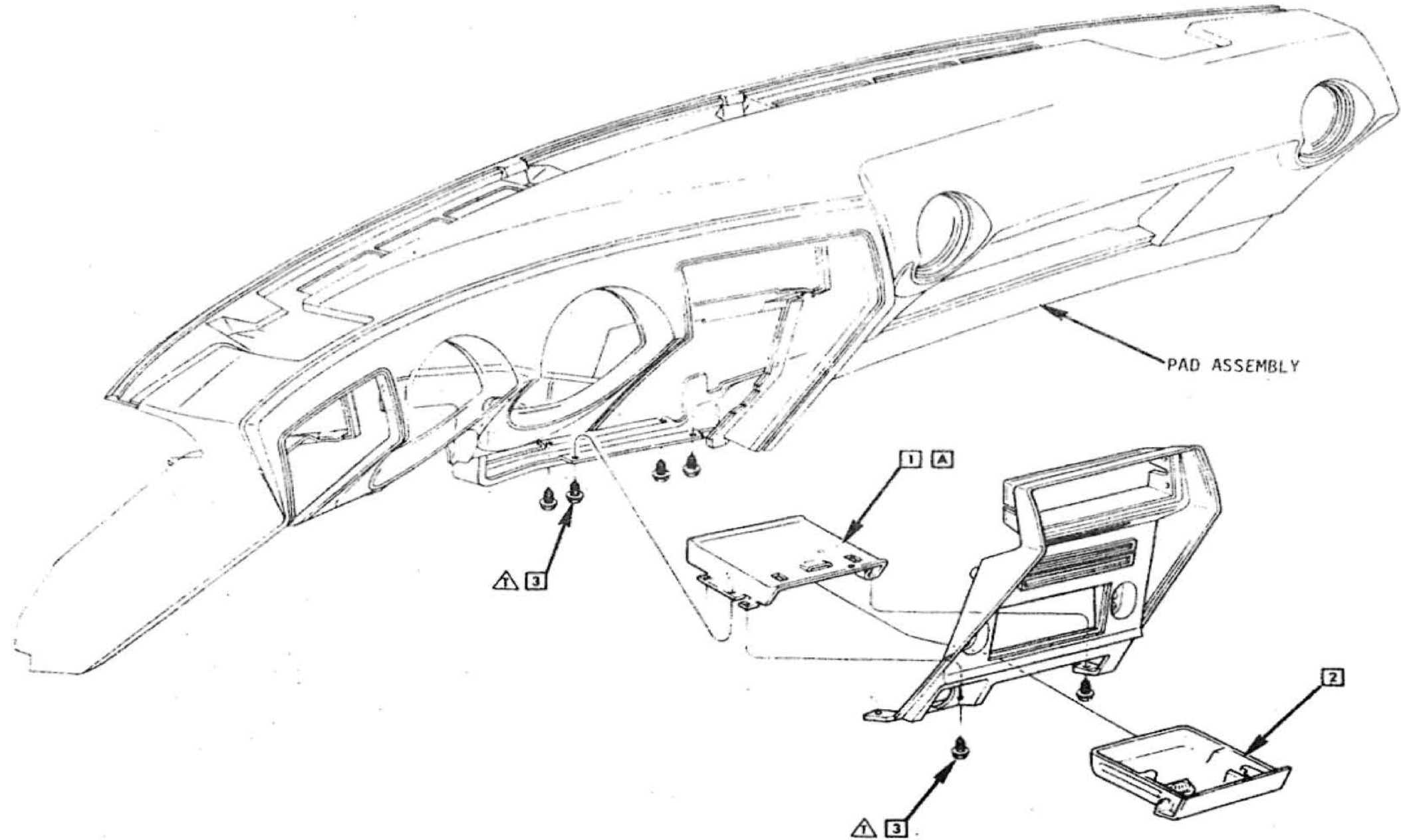
- 1 9419327 - SCREW (2)
- 2 411819 - THERMOMETER PACKAGE
 - A THERMOMETER ASSEMBLY
 - B GASKET
 - C RETAINER
 - D RIVET



DYNAMIC (Installation)—LBS.	STATIC (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 27, 1975	THERMOMETER (Y71)
								DR BEAUDOIN	
								CK <i>[Signature]</i>	
								APPR <i>[Signature]</i>	PART NO 552392
								APPR R.E. Cornell	SERIES A
							REF	YEAR 1976	UPC 1A2E
									SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 411694- HOUSING ASM - ASH TRAY
- 2 412100- DOOR & RECEIVER ASM
- 3 9427711- SCREW ASM
- 4
- 5
- 6
- 7
- 8
- 9
- 10



A THE ASH TRAY MUST BE INSTALLED INTO THE HOUSING ASSEMBLY BEFORE TIGHTENING THE SIX (6) HOUSING ATTACHMENT SCREWS

DYNAMIC (Installation)—LBS.	HARD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 30, 1975	ASH TRAY TO INSTRUMENT PANEL
								P. LOCATELLI	
								R. J. JONES	
								J. Thompson	PART NO. 552392
								R.E. Cornell	SERIES A
									YEAR 1976
									UPC 1A2E
									SHEET 2

A FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

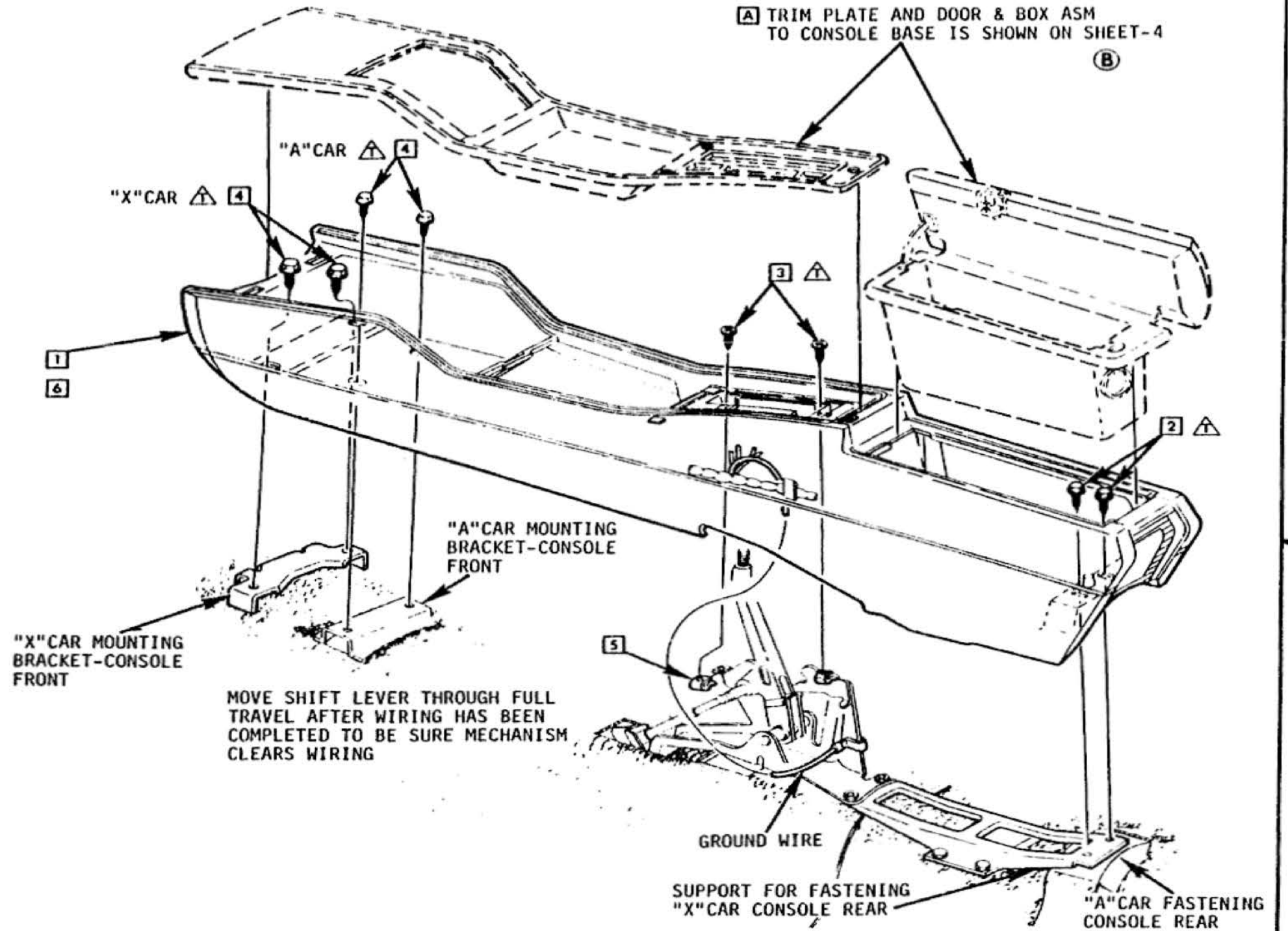
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 5967852- CHART(CONSOLE BASE,BOX & TRIM PLATE ASM)("A" ONLY)
- 2 9419380- SCREW(2)
- 3 9419791- SCREW(2)
- 4 9420065- SCREW(2)
- 5 9431530- NUT(2)
- 6 5967851- CHART(CONSOLE BASE,BOX & TRIM PLATE ASM)("X" ONLY)

A PART OF BASE ASM: TRIM PLATE,DOOR & BOX ASM TO BE REMOVED FOR FASTENING CONSOLE BASE TO FLOOR



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	D	REVISED NO. CHANGES	REC.	1-2-75	MB	1-13-75	DR. A. S. Paltoky
		10-13-75	B	SHEET NO. REVISED	3317	ALM	BT		CK. S. Titus
									APPR. J. F. ...
									APPR. REF. ...
<p>△ FULLY DRIVEN, SEATED AND NOT STRIPPED</p>									PART NO. 552392-5 SERIES A-X YEAR 1976 UPC 1A2E SHEET 3

OLDSMOBILE DIVISION

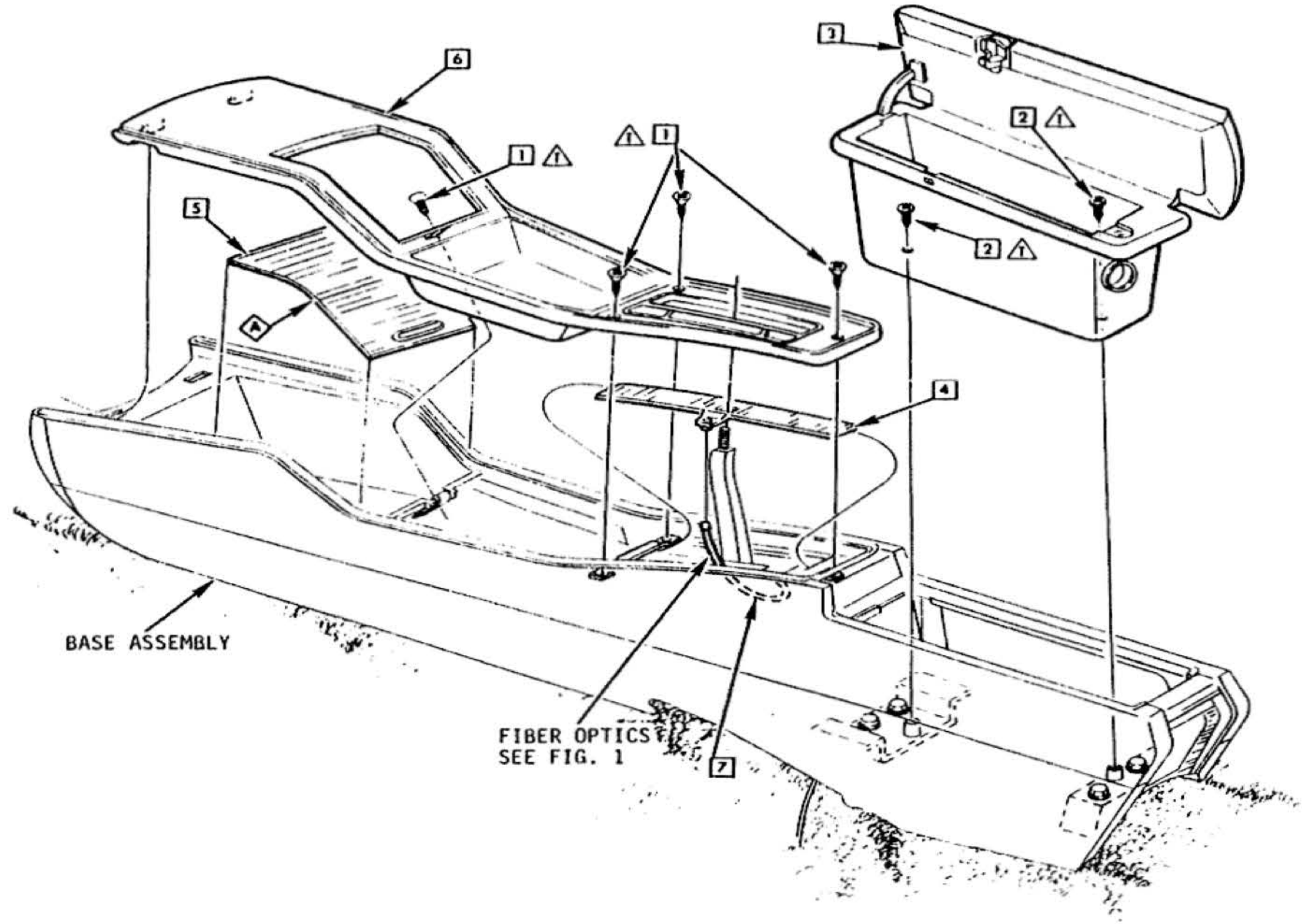
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- ① 9421923- SCREW
- ② 9419791- SCREW
- ③ DOOR & BOX ASM PART OF BASE ASM (SEE SHEET-3 FOR CHART NUMBER) (B)
- ④ 5965199- SLIDE-CONSOLE SHIFTER
- ⑤ 5965186- SLIDE-LITTER BOX DOOR
- ⑥ TRIM PLATE-PART OF BASE ASM (SEE SHEET-3 FOR CHART NUMBER) (B)
- ⑦ 5965203- FIBER OPTICS ASM-CONSOLE
- ⑧ 5966048- COLLECTOR LENS-FIBER OPTICS
- ⑨ 5961375- COVER-BULB
- ⑩

◇ 1265011 - LUBRICANT (APPLY TO EDGE OF DOOR PRIOR TO ASSEMBLY)



TOP VIEW OF CONSOLE WITHOUT TRIM PLATE

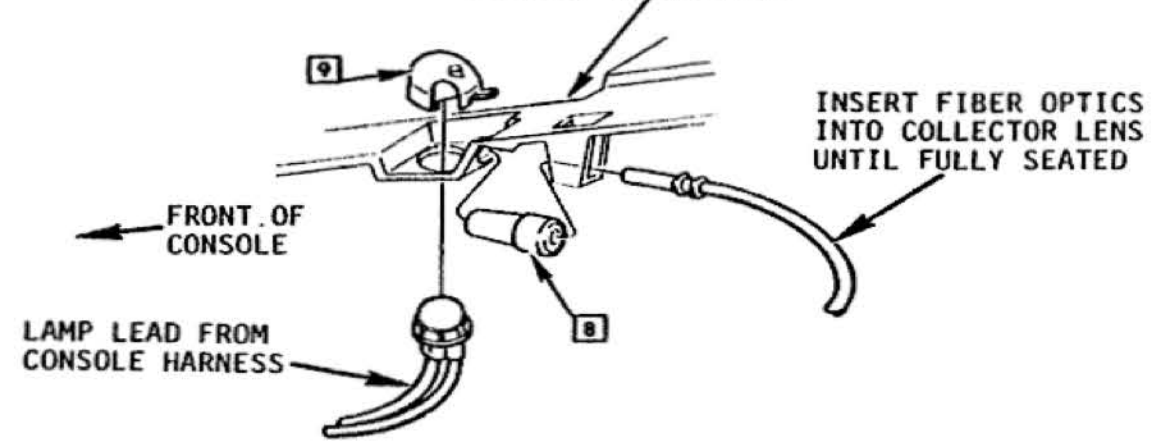
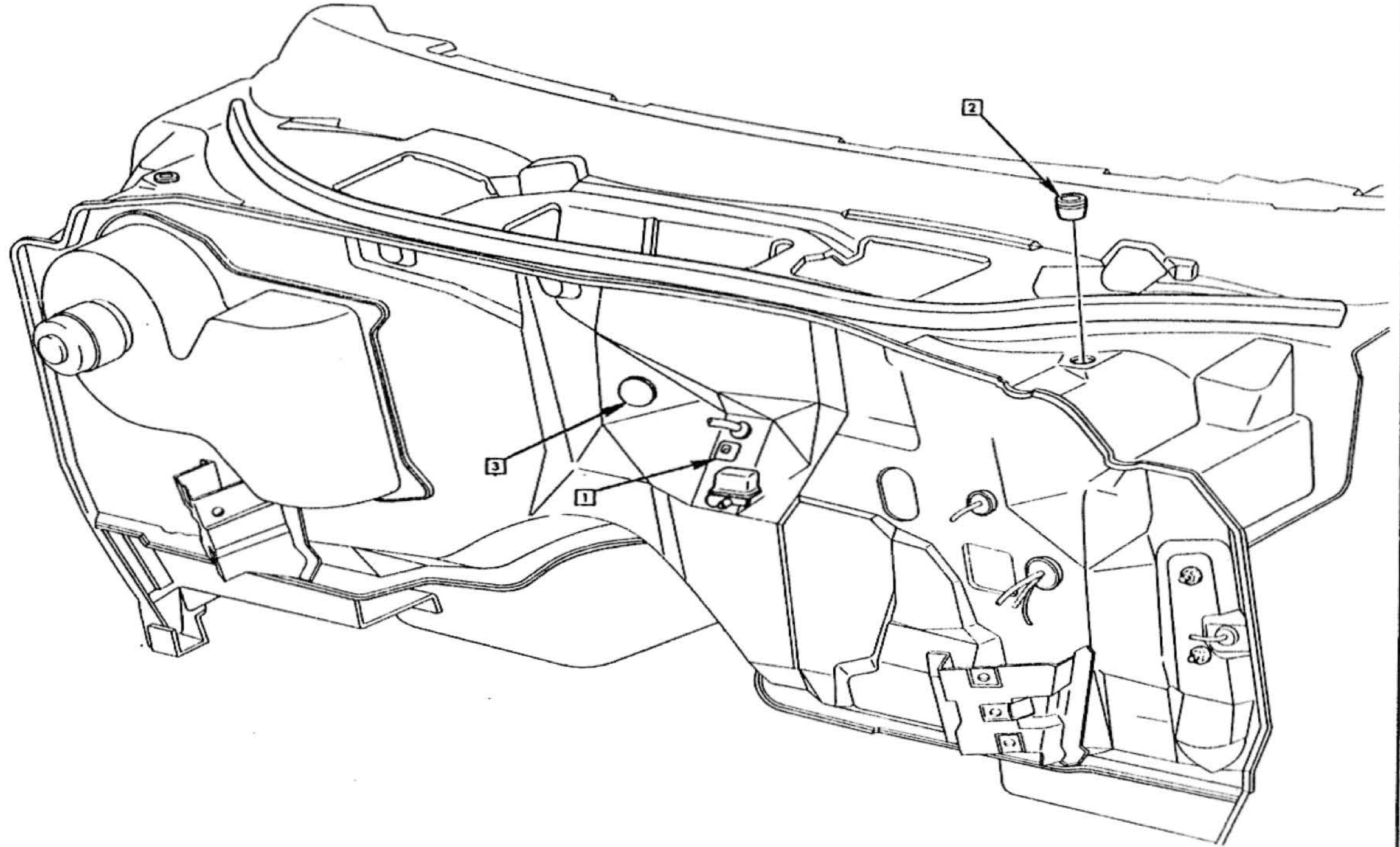


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
▲ ▲ ▲ ▲		8-1-75	A	HEISENBERG NO CHANGES	R.E.C.	MM/13		JAN. 13, 1975	TRIM PLATE & CONSOLE BODY COMPONENTS	
		10-13-75	B2	SHEET NO. REVISED	3317	MM/27		DR. R. S. Y. Kelly CK. d. L. L. L.		
								APPR. G. J. F. F. F.		
								APPR. REF. [Signature]		
Oldsmobile									PART NO 552392-5 YEAR 1976	SERIES A-X UPC 1A2E SHEET 4

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1233424 PLUG (M40)
- 2 4805843 PLUG (2)
- (A) 3 554385 PLUG
- 4

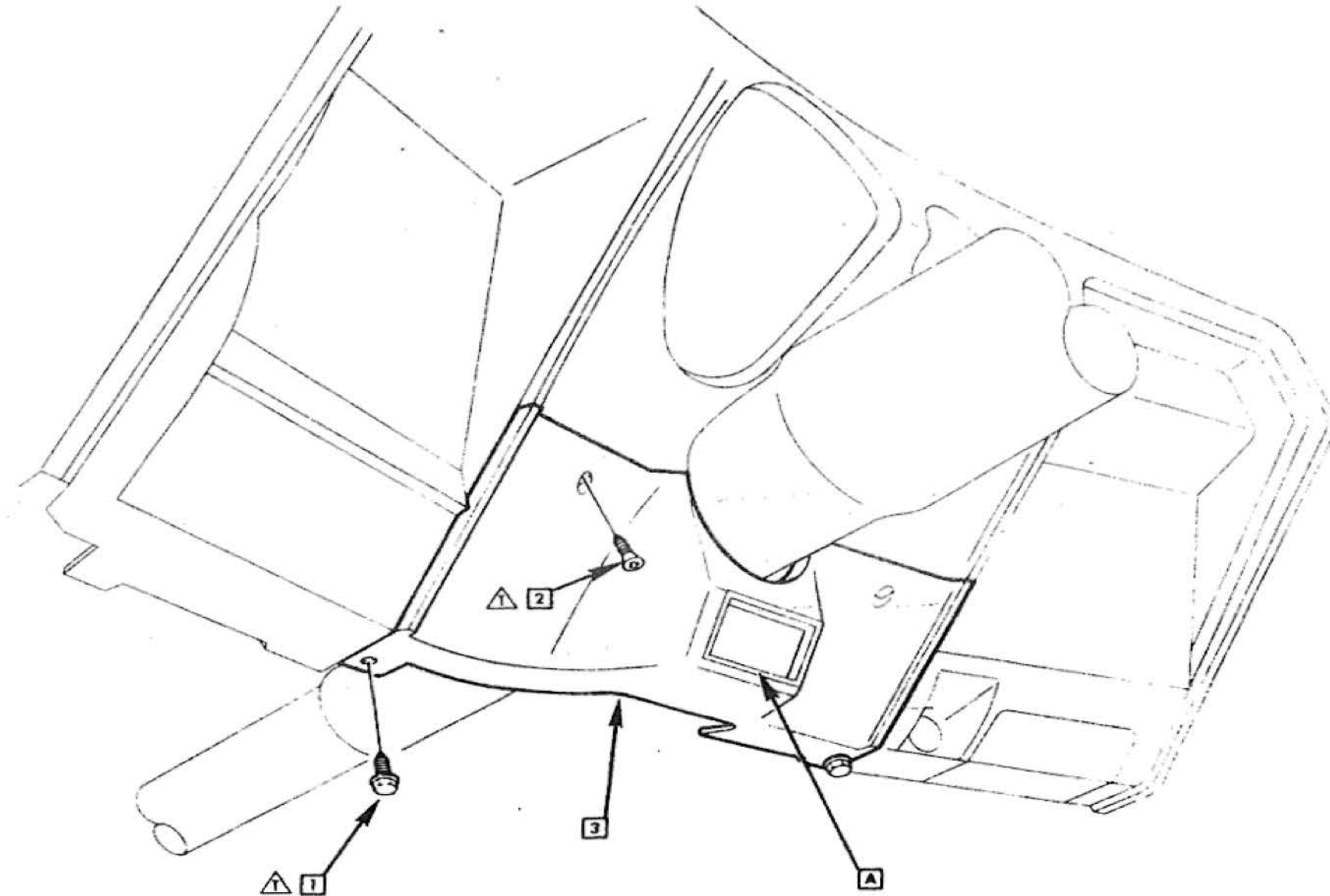


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
		7/16/75	A	WAS 550424 PLUG	2938	SP		JAN. 13, 1975	DASH PANEL PLUGS		
								DR. ALAN MASON			
								CK. J. J. J.	PART NO 552392		
								APPR. J. J. J.	SERIES A		
								Oldsmobile	YEAR 1976	UPC 1A2E	SHEET 5

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9427711- SCREW
- 2 9419662- SCREW
- 3 410327- COVER (EXC A/C)
410328- COVER (A/C SHOWN)

▲ ON CARS WITH A/C, SEE 1A2H - 8 FOR INSTALLATION OF HOUSING ASM



DYNAMIC (Installation)--LBS	HARD (Inspection)--LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN 27 1975	STEERING COLUMN TRIM COVERS
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO 552392
								APPR. R.E. Cornell	SERIES A
								REF	YEAR 1976
								Oldsmobile	UPC 1A2B
									SHEET 12

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

1 553934- R.H. GRAVEL DEFLECTOR-REAR WHEEL OPENING
553935- L.H. (UNPAINTED) (SEE PARTS LIST FOR COLORS)

2 1678289 SCREW (4)

F **A** APPLY 9985333 TAPE APPROXIMATELY 12" LONG TO GRAVEL DEFLECTOR IN THIS AREA

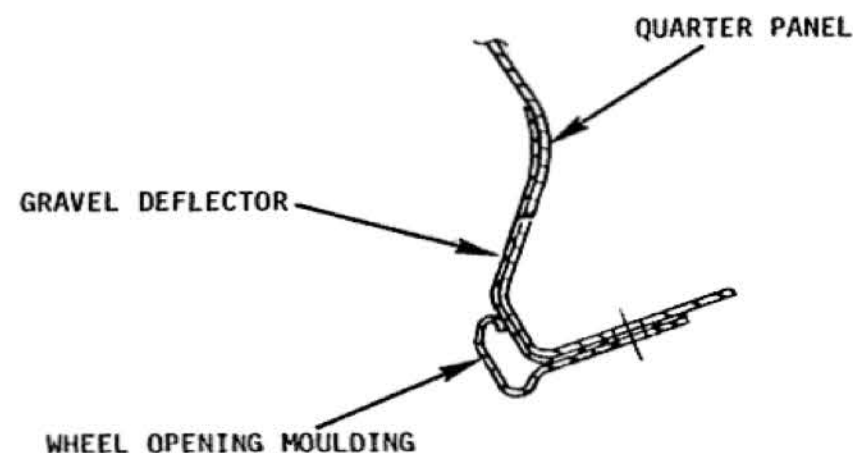
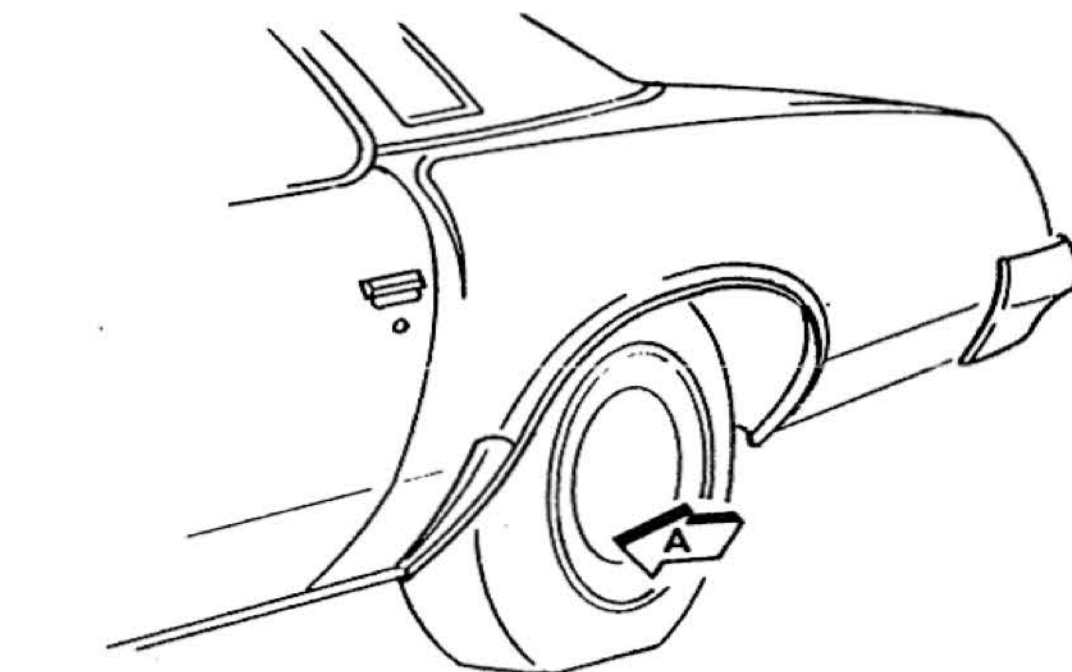
B AFTER APPLYING GRAVEL DEFLECTOR TO BODY, ROLL SURFACE WITH 35 LBS. PRESSURE TO DEVELOPE TAPE FILM BOND

G REPAIR PROCEDURE FOR DEFLECTORS WHICH DO NOT ADHERE PROPERLY:

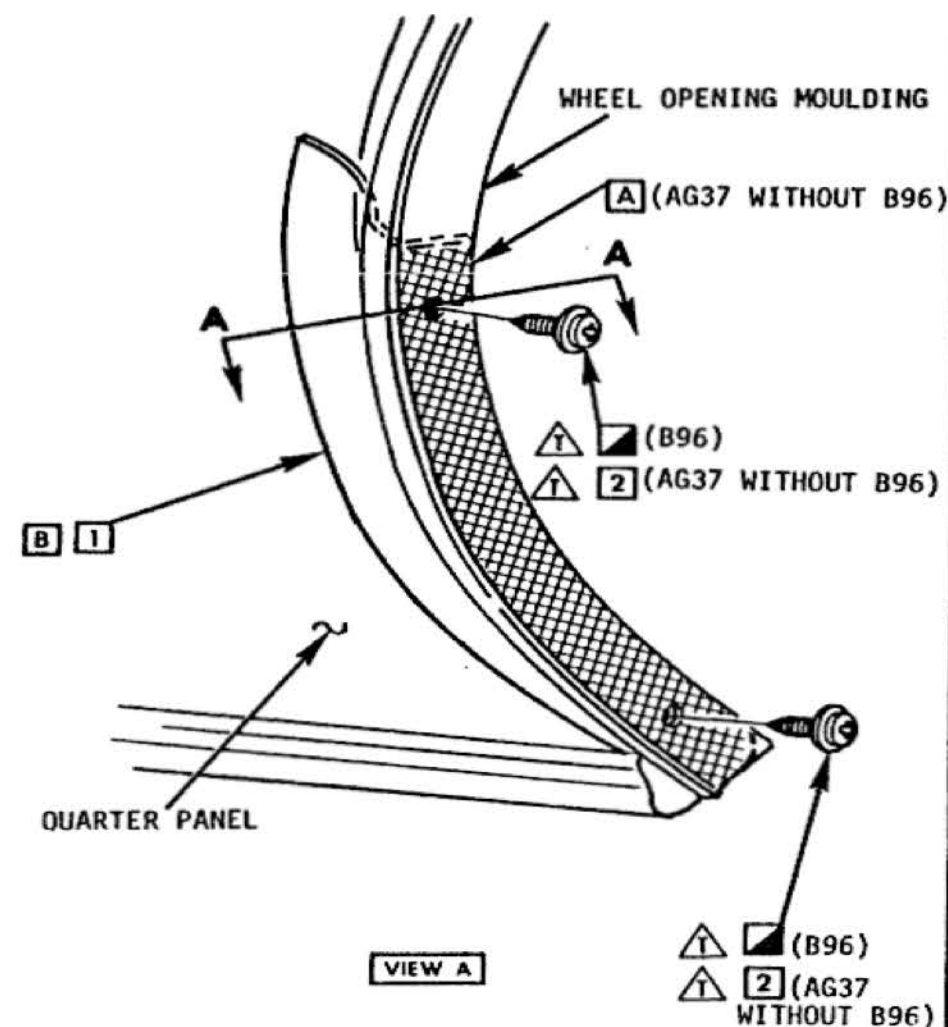
1. HEAT BODY AND PART WITH HOT AIR BLOWER, THEN REPEAT THE ROLLING PROCEDURE TO DEVELOPE THE TAPE FILM BOND.

2. FOR PARTS WITH EXCESSIVE GAPS TO THE BODY, OR WHEN THE HOT AIR SYSTEM DOES NOT WORK, USE ADHESIVE 9985331. (REMOVE EXCESS ADHESIVE AFTER DEFLECTOR IS SECURED)

H DEFLECTORS WHICH HAVE LOST RETENTION MAY ALSO BE REPAIRED BY USING DOUBLE BACK TAPE 9985341.



SECTION "A-A"

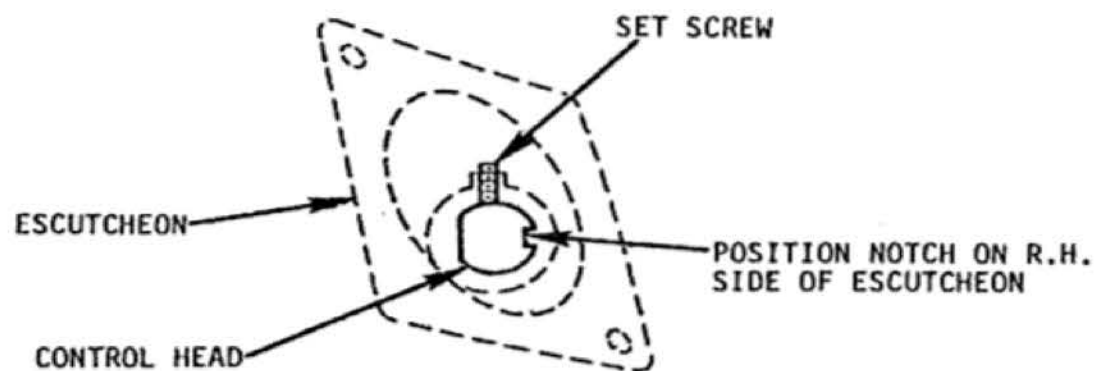


VIEW A

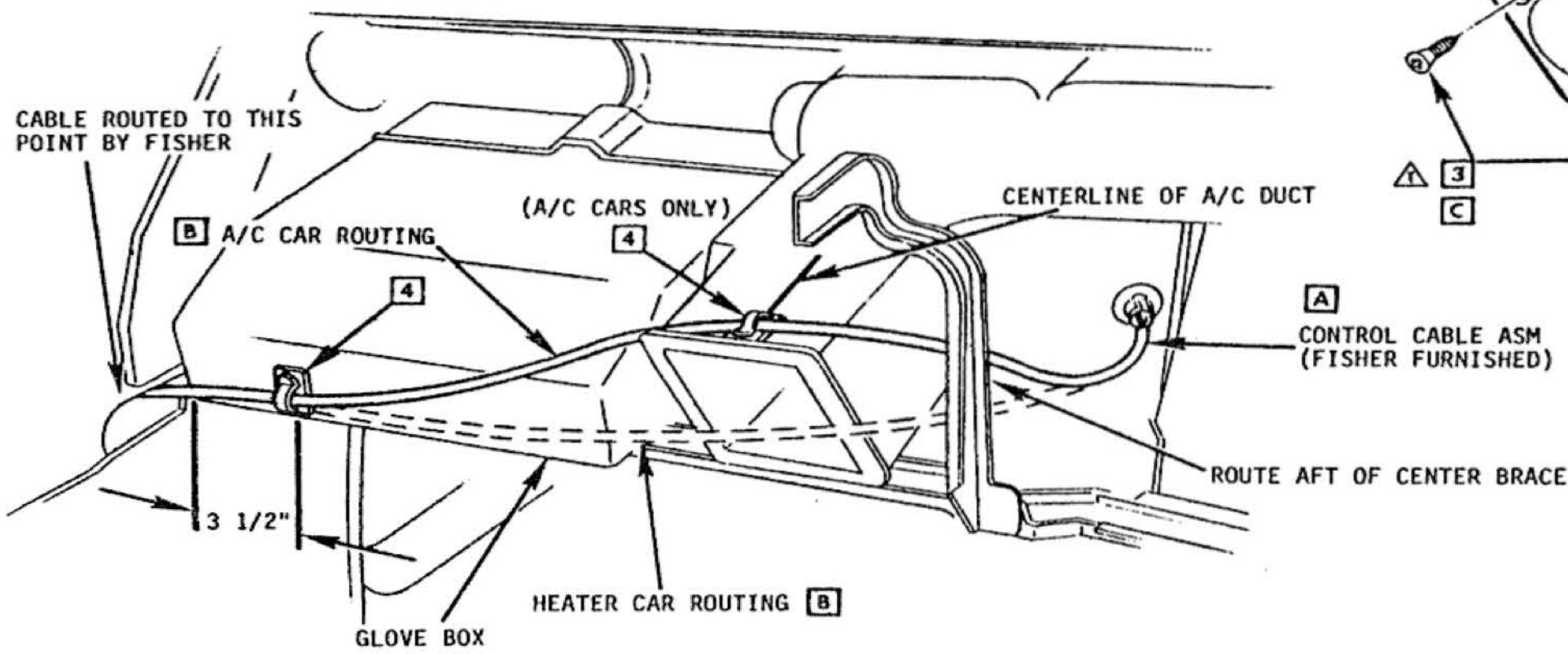
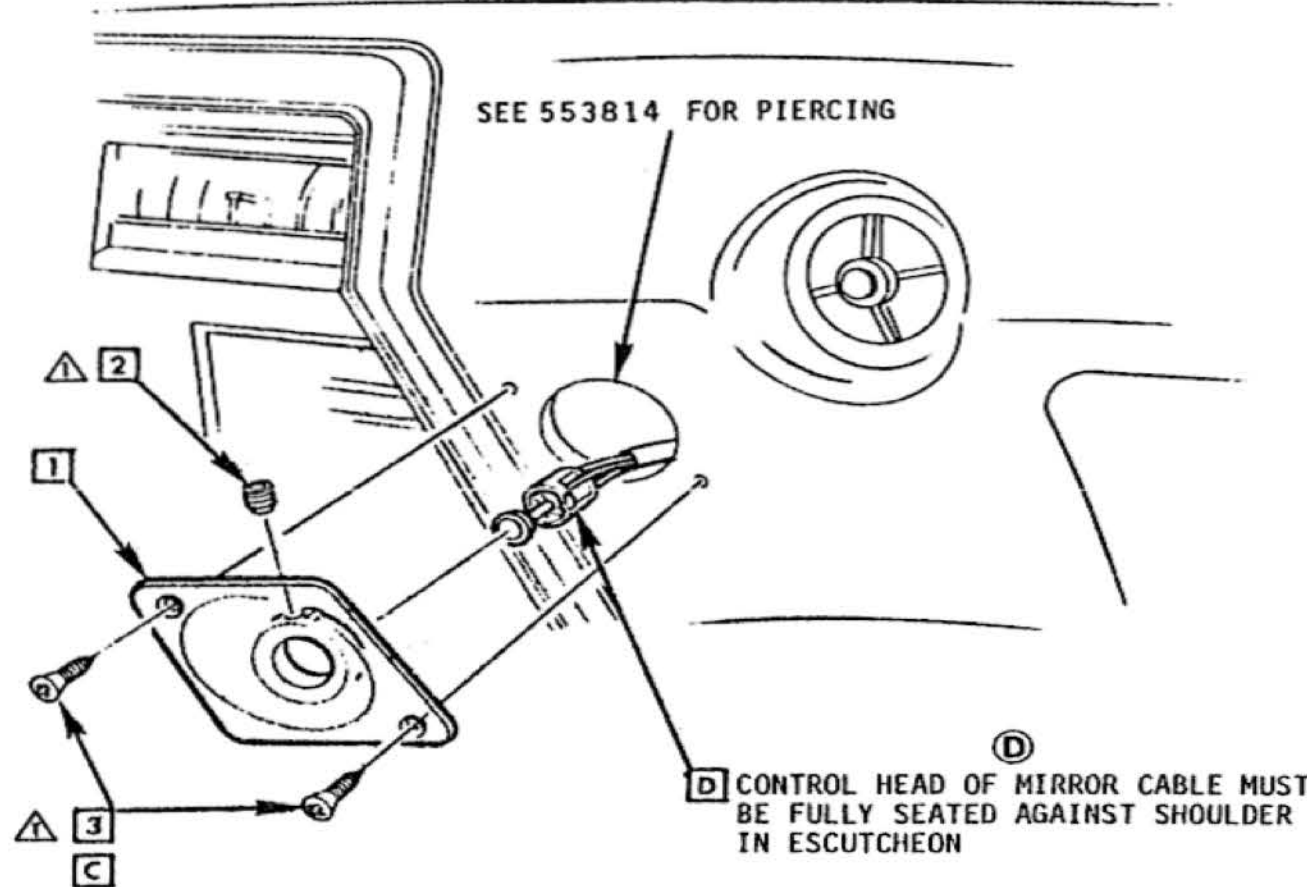
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-31-75	A	ADHESIVE REMOVED	3003	ALM	ALM	JUNE 24, 1975	GRAVEL DEFLECTOR (COUPE)
		8-11-75	B	ADHESIVE INFD. ADDED	3101	ALM	ALM	DR. A. G. Paltalmy	
		9-29-75	C	ADHESIVE REMOVED	3270	ALM	ALM	CK. J. S. Paltalmy	PART NO. 552392
		11-3-75	D	NOTE ADDED	3399	ALM	ALM	APPR. C. Paltalmy	
		11-3-75	E	SCREW ADDED	3399	ALM	ALM	APPR. R. E. Cornell	YEAR 1976
		11-3-75	F	9985333 TAPE ADDED	3399	ALM	ALM	REF. (2910)	
		1-27-76	G	REPAIR PROCEDURE ADDED	3569	ALM	ALM	Oldsmobile	SHEET 6
		2-6-76	H	REPAIR NOTE REVISED	3631	ALM	ALM		

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 554311- ESCUTCHEON
- 2 9427470- SCREW
- 3 9423719- SCREW (2)
- 4 406726- CLIP
- 5
- 6
- 7
- 8
- 9
- 10



(E) FIGURE 1



- (C) (A) 37.00" ± .25 CABLE LENGTH FURNISHED INSIDE BODY. (MEASURED FROM POINT OF ENTRANCE INTO BODY TO END OF CONTROL, NOT INCLUDING KNOB)
- (B) A SMOOTH CABLE ROUTING IS REQ'D. AS SHOWN FOR PROPER MIRROR CONTROL
- (C) TIGHTEN SCREW UNTIL SEATED BUT DO NOT OVERTIGHTEN SO AS TO DEFORM INSTRUMENT PANEL PAD SKIN
- (D) (D) SEE FIG.1 FOR POSITIONING

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	3 - 6 IN.	8-1-75	A	NOTES ADDED	3014	PL	M3	JULY 10, 1975	R.H. REMOTE MIRROR (DF3)
		8-2-75	B	NOTE ADDED	3012	PL	M3		
		10-2-75	C	NOTE REVISED	3282	ALM	DT		
		10-17-75	D2	NOTE ADDED	3330	ALM	DT		
		10-17-75	E	FIGURE 1 ADDED	3330	ALM	DT		
FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 1A2E SHEET 8 Oldsmobile

- 1] ROCKER PANEL MOULDING
551386 R.H. - (AJ57, AM00) (AG37&Y74)
551387 L.H.
- 410852 R.H. - (AJ29, 35, AH00) (AG29 & Y74) **A**
- 410853 L.H. - (AJ29, 35, AH00) (AG29 & Y74) **A**
- 2] 9419305 SCREW (16 ON 4 DR.) (14 ON 2 DR.)
- 3] 9428124 SCREW (2 ON 2 DR.)

A USE 9422707 SCREW AS NEEDED FOR REPAIR.

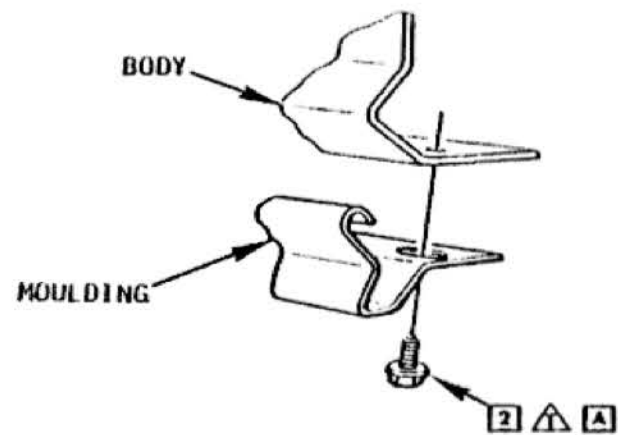
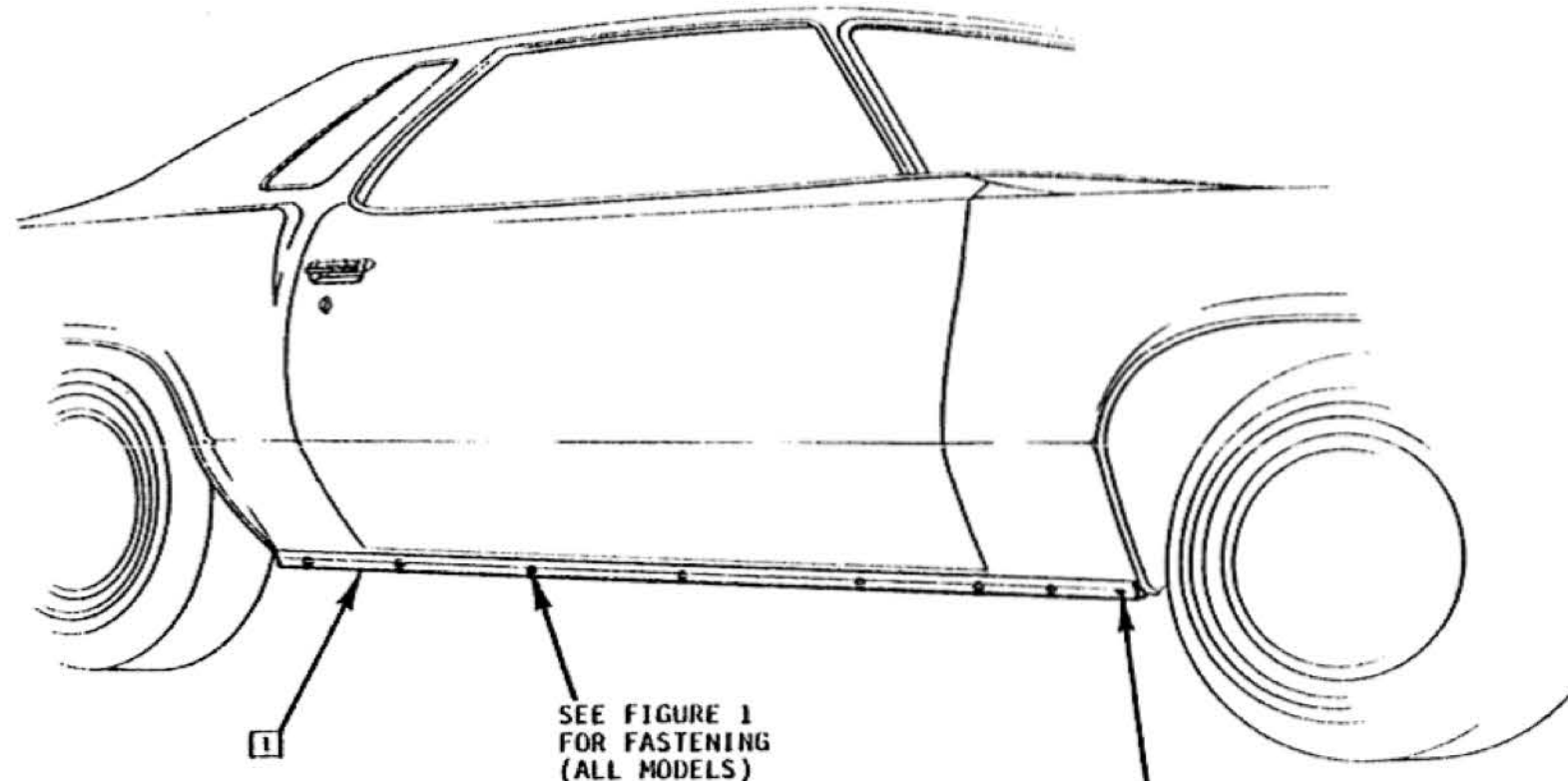


FIGURE 1

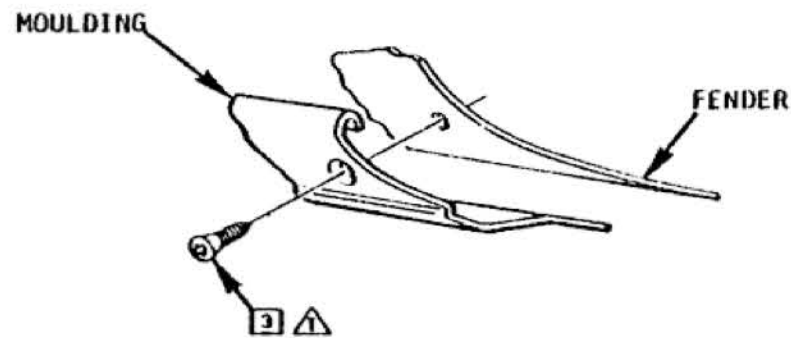


FIGURE 2

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-16-78	A	USAGE REVISED	2666	BP	BT	FEB 12 1978	ROCKER PANEL MOULDING
								DR. B. PARKER	PART NO. 552392
								APP. [Signature]	SERIES A
								APP. [Signature]	YEAR 1976
								REF	UPC 1A2F
								Oldsmobile	SHEET 1

A FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 555136 DECAL (FRONT FENDER EMBLEM)
- 2 555130 L.H.-DECAL (FRONT FENDER)
555131 R.H.
- 3 555132 L.H.-DECAL (DOOR)
555133 R.H.
- 4 555134 L.H.-DECAL (REAR QUARTER PANEL)
555135 R.H.

A PART OF 555129 KIT-BODY DECALS

B LINE UP CARRIER PAPER WITH
CREASE LINE

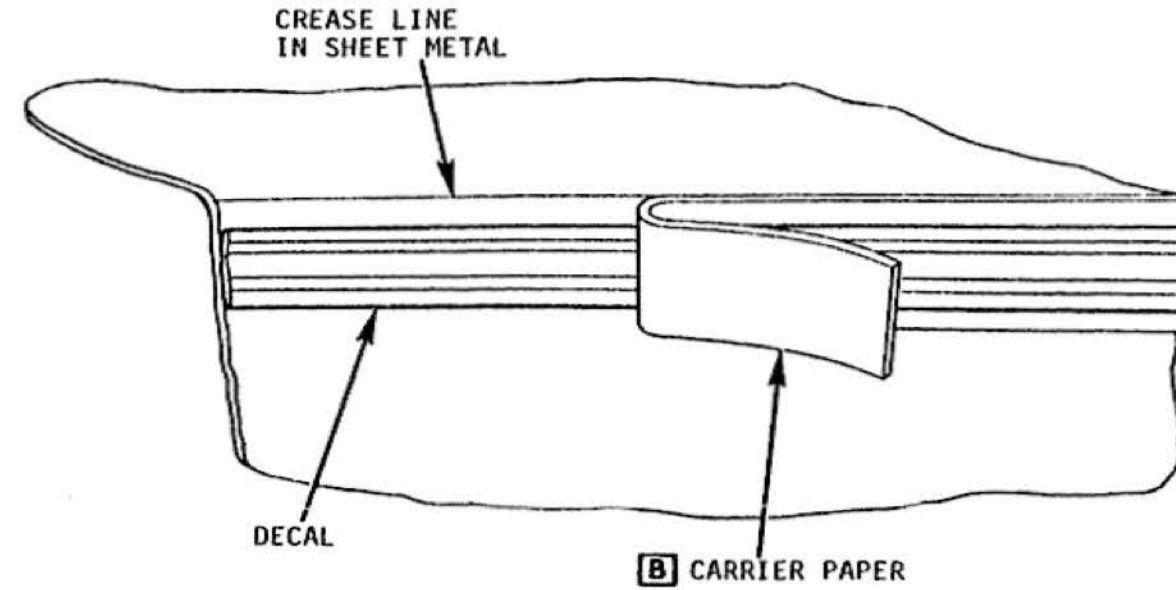
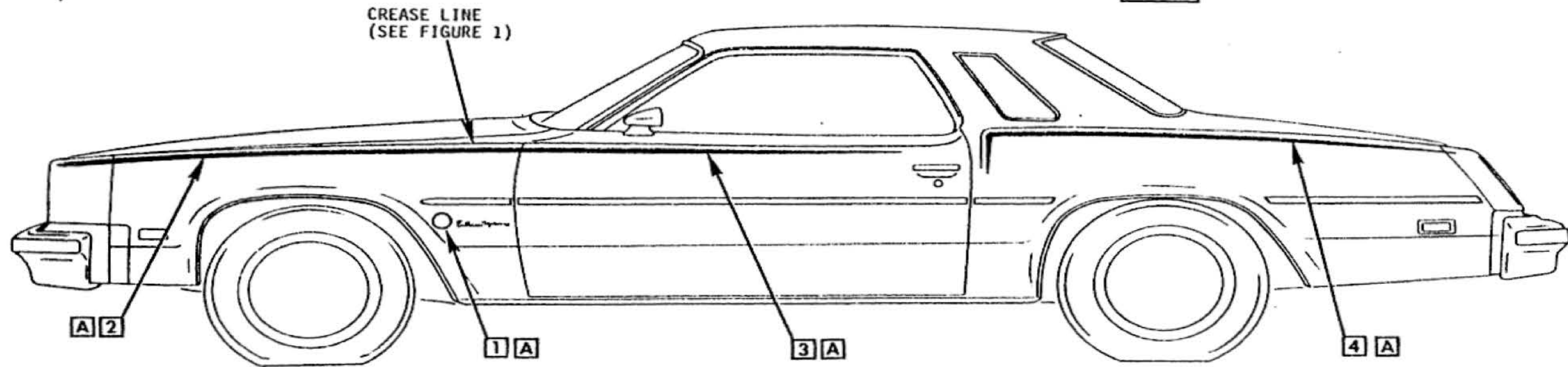
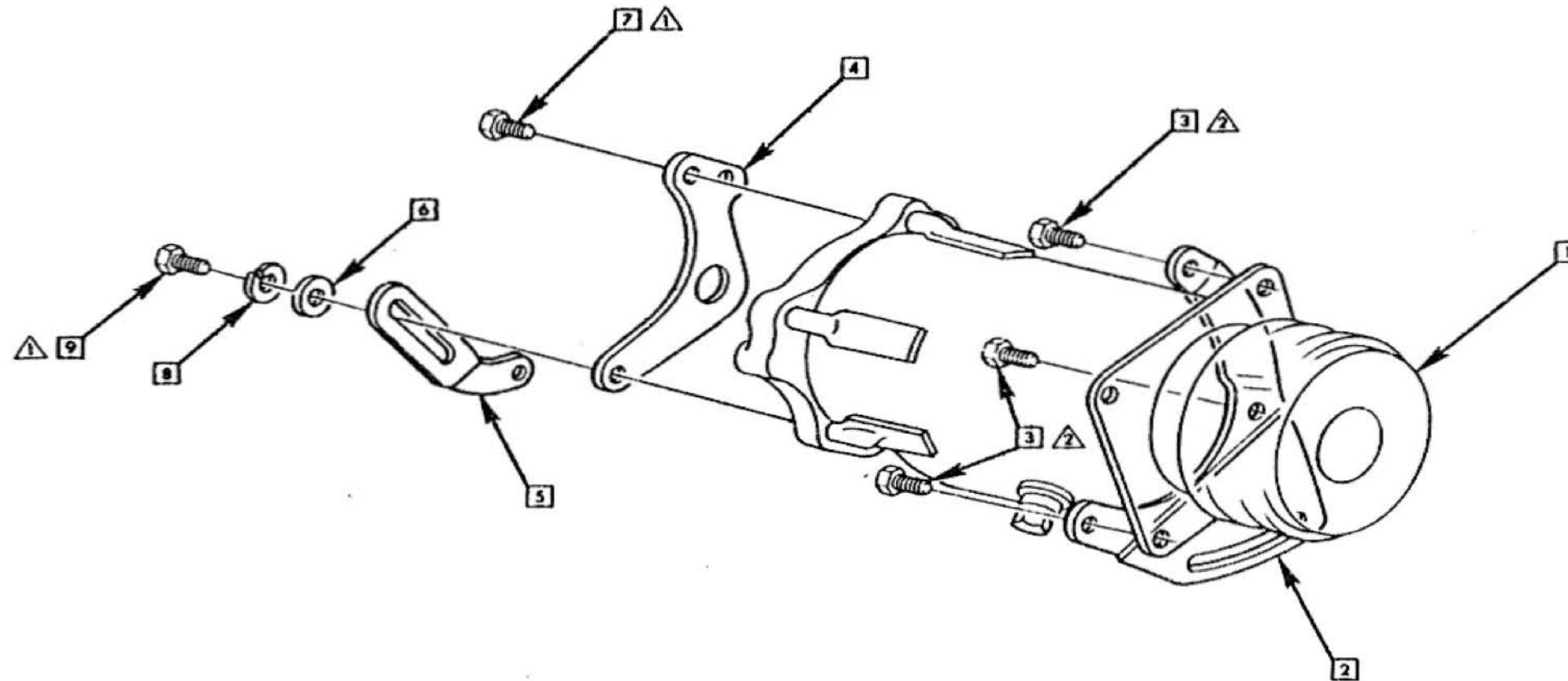


FIGURE 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								NOV. 7, 1975	DR. ALAN MASON
									CK. <i>[Signature]</i>
									APPR. <i>[Signature]</i>
									REF. <i>[Signature]</i> (3412)
								Oldsmobile	PART NO. 552392
								YEAR 1976	SERIES A
								UPC 1A2F	SHEET 3

- 1 5910781 COMPRESSOR
- 2 412147 LINK COMPRESSOR ADJUSTING FRONT
- 3 9420519 BOLT
- 4 387582 SUPPORT COMPRESSOR REAR
- 5 413469 LINK COMPRESSOR ADJUSTING REAR
- 6 9419234 FLAT WASHER
- 7 9418822 BOLT
- 8 103321 LOCK WASHER
- 9 9418994 BOLT
- 10



LINKS & SUPPORT TO COMPRESSOR

LV8,L34,L74

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	<ul style="list-style-type: none"> ▲ 25-35 FT. ▲ 15-25 FT ▲ ▲ ▲ ▲ 	7/16/75	A	RE-ISSUED - NO CHANGE	sym	W6	BY	JAN. 29, 1975 DR JOE V. GALL	A/C COMPRESSOR, LINKS & SUPPORT
								APPD. <i>[Signature]</i> APPD. <i>[Signature]</i> REF	PART NO 552392 SERIES A
								Oldsmobile	YEAR 1976 UPC 1A2G SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF AN EXISTING

- 1 419514 BRACKET ASM COMPRESSOR FRONT
- 2 9418967 BOLT
- 3 419218 BRACKET ASM COMPRESSOR REAR
- 4 271505 NUT
- 5 413468 SPACER
- Ⓐ 6 345556 PUSHNUT
- 7
- 8
- 9
- 10

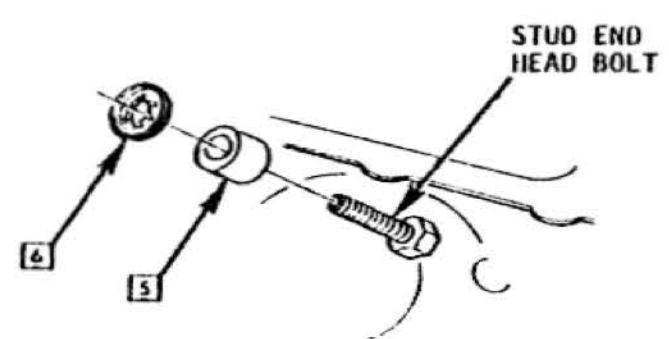
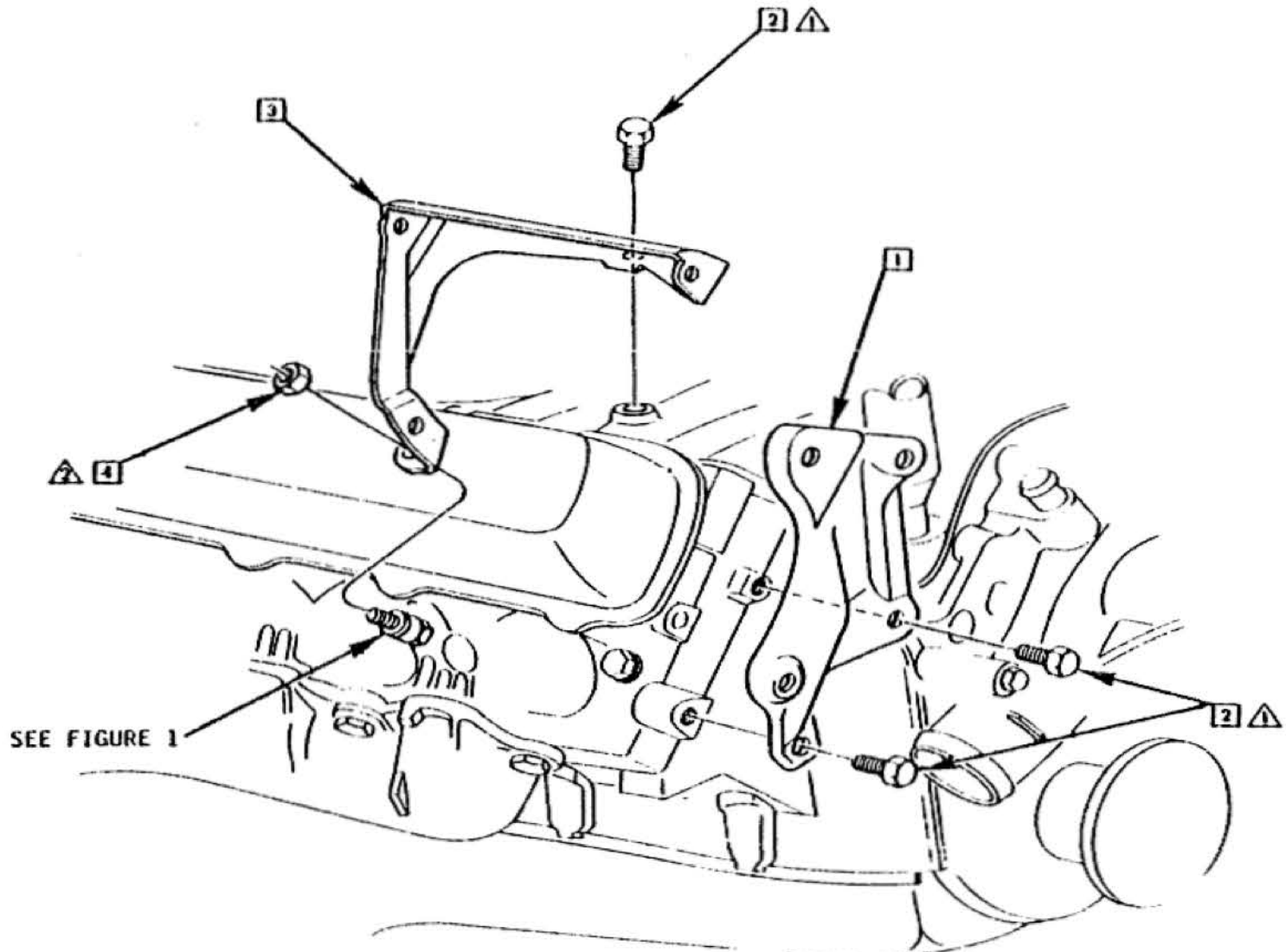


FIGURE 1

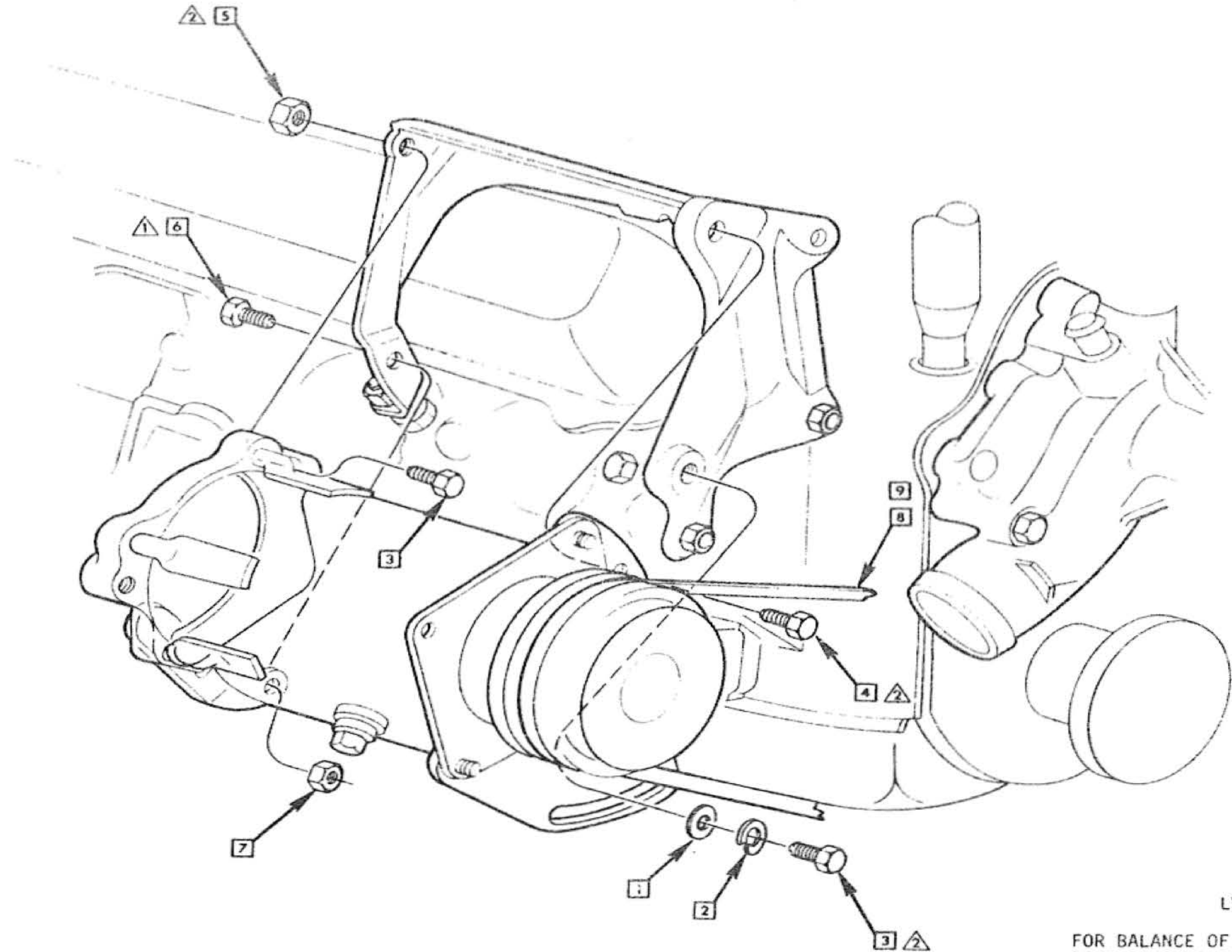
BRACKETS TO ENGINE

LV8,L34,L74

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	<ul style="list-style-type: none"> △ 25-35 FT. △△ 40-50 FT. △△△ △△△△ △△△△△ 	5-1-75	A	WAS 612019 NUT	2650	WG	BT	JAN. 22, 1975	A/C COMPRESSOR MOUNTING BRACKETS
								DR JOE V. GALL	
								APP: [Signature]	PART NO 552392-3
								APP: [Signature]	SERIES A-B-C
								REF: [Signature]	YEAR 1976
								Oldsmobile	UPC 1A2G
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9419234 FLAT WASHER
- 2 103321 LOCK WASHER
- 3 9418822 BOLT
- 4 9418994 BOLT
- 5 9418931 NUT
- 6 9417950 BOLT
- 7 9417954 NUT
- Ⓐ Ⓑ 9433674 BELT (LV8,L34)(CODE DC)
- Ⓑ Ⓓ 9433679 BELT (455)(CODE DH)
- 10



LV8,L34,L74

FOR BALANCE OF PULLEY AND BELT INFORMATION SEE 6K1

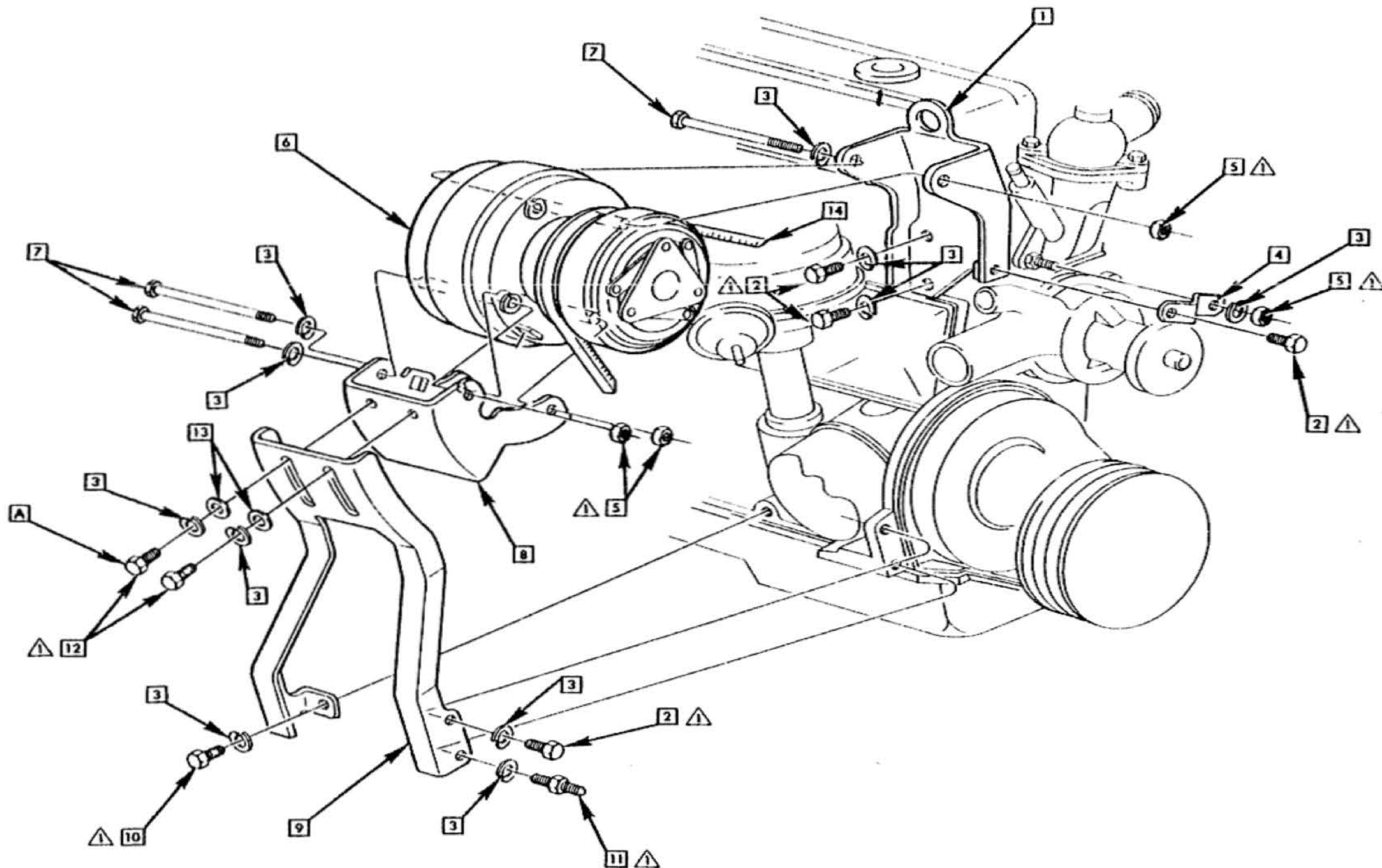
DYNAMIC (Installation)—LBS	HAND Inspection—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<ul style="list-style-type: none"> ▲ 20-25 FT. ▲ 25-35 FT. 		3-12-75	A	WAS 398928 BELT	2299	WJG	WJG	JAN. 29, 1975	A/C COMPRESSOR TO ENGINE
			3-12-75	B	WAS 411240 BELT	2299	WJG		
									PART NO 552392
									SERIES A
									YEAR 1976
									UPC 1A2G
									SHEET 3

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 355722 BRACKET ASM
- 2 180120 BOLT
- 3 103321 L. WASHER
- 4 355723 SUPPORT
- 5 9418931 NUT
- 6 1131061 COMPRESSOR ASM
- 7 191163 BOLT
- 8 357607 BRACKET ASM
- 9 355725 BRACE
- 10 9418822 BOLT
- 11 6262864 STUD
- 12 9418821 BOLT
- 13 9419234 WASHER
- 14 9433760 BELT

A SEE UPC 1A2K, FOR FASTENING
MUFFLER ASM AT THIS LOCATION



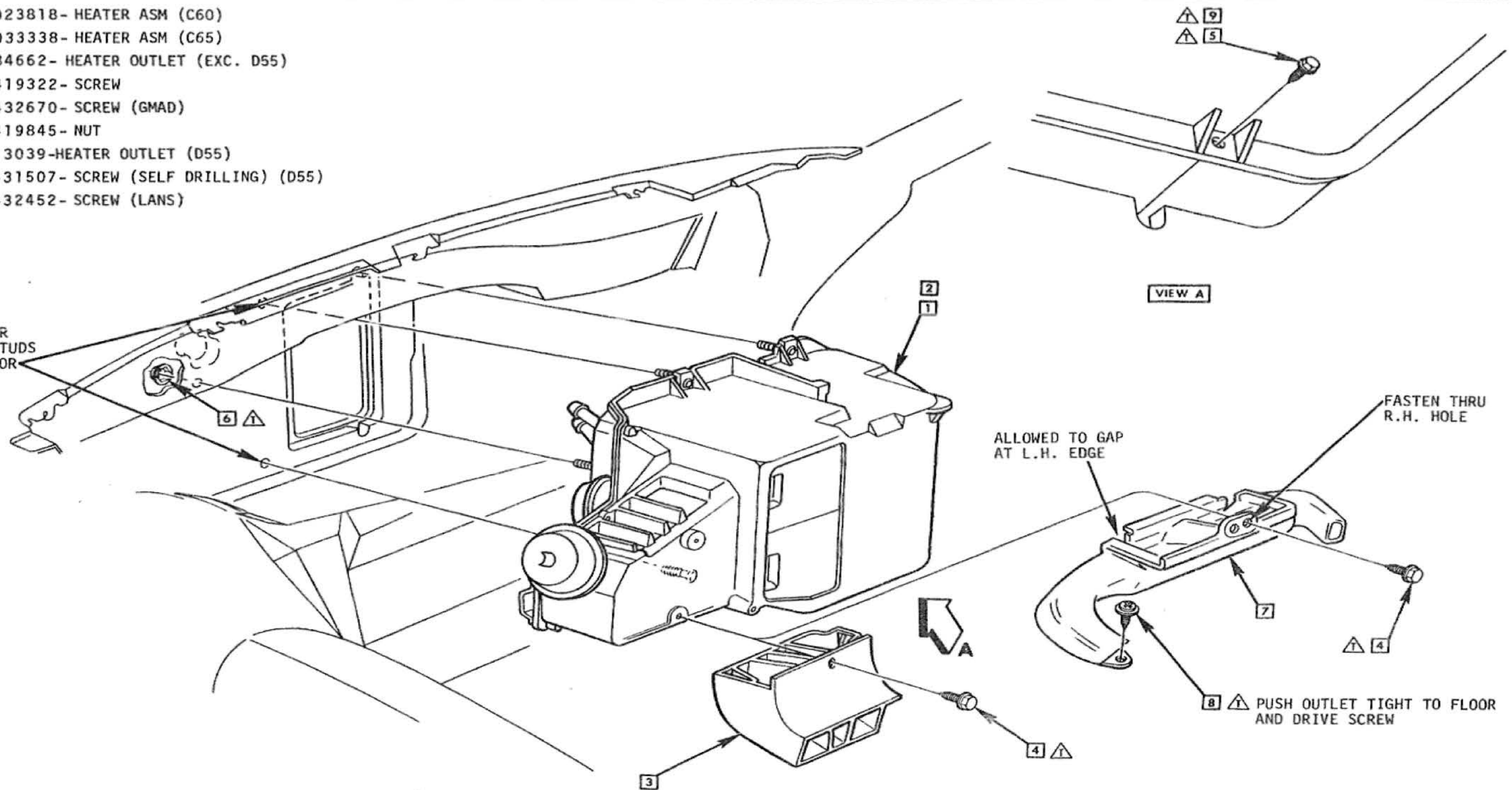
FOR BALANCE OF PULLEY AND
BELT INFORMATION SEE 6K1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲▲▲▲ 15-20 FT.	6-5-75	A	WAS 355724 BRACKET ASM - PARTS REL.	2744	MG	DJ	JAN. 29 1975	A/C COMPRESSOR & MOUNTING (L22 ENG.)
								DR JOE V. GALL	
								CK [Signature]	PART NO. 552392
								APPR [Signature]	SERIES A
								REF [Signature]	YEAR 1976
								Oldsmobile	UPC 1A2G
									SHEET 4

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3023818- HEATER ASM (C60)
- 2 3033338- HEATER ASM (C65)
- 3 484662- HEATER OUTLET (EXC. D55)
- 4 9419322- SCREW
- 5 9432670- SCREW (GMAD)
- 6 9419845- NUT
- 7 413039-HEATER OUTLET (D55)
- 8 9431507- SCREW (SELF DRILLING) (D55)
- 9 9432452- SCREW (LANS)
- 10

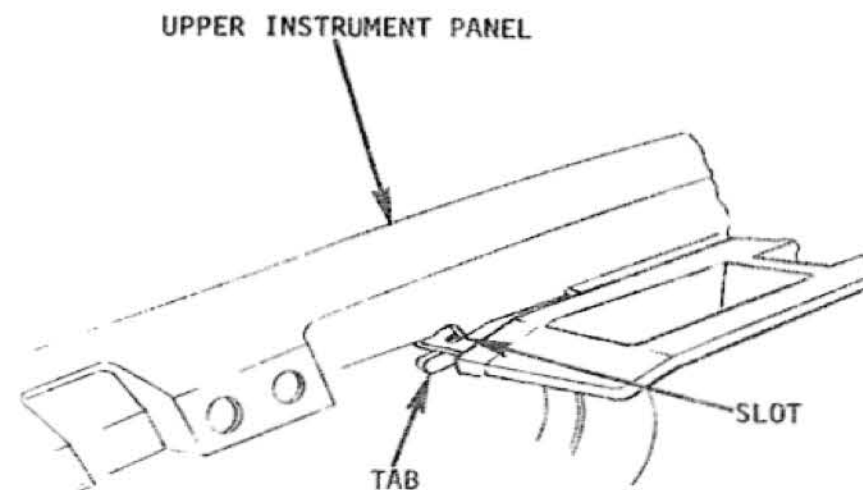
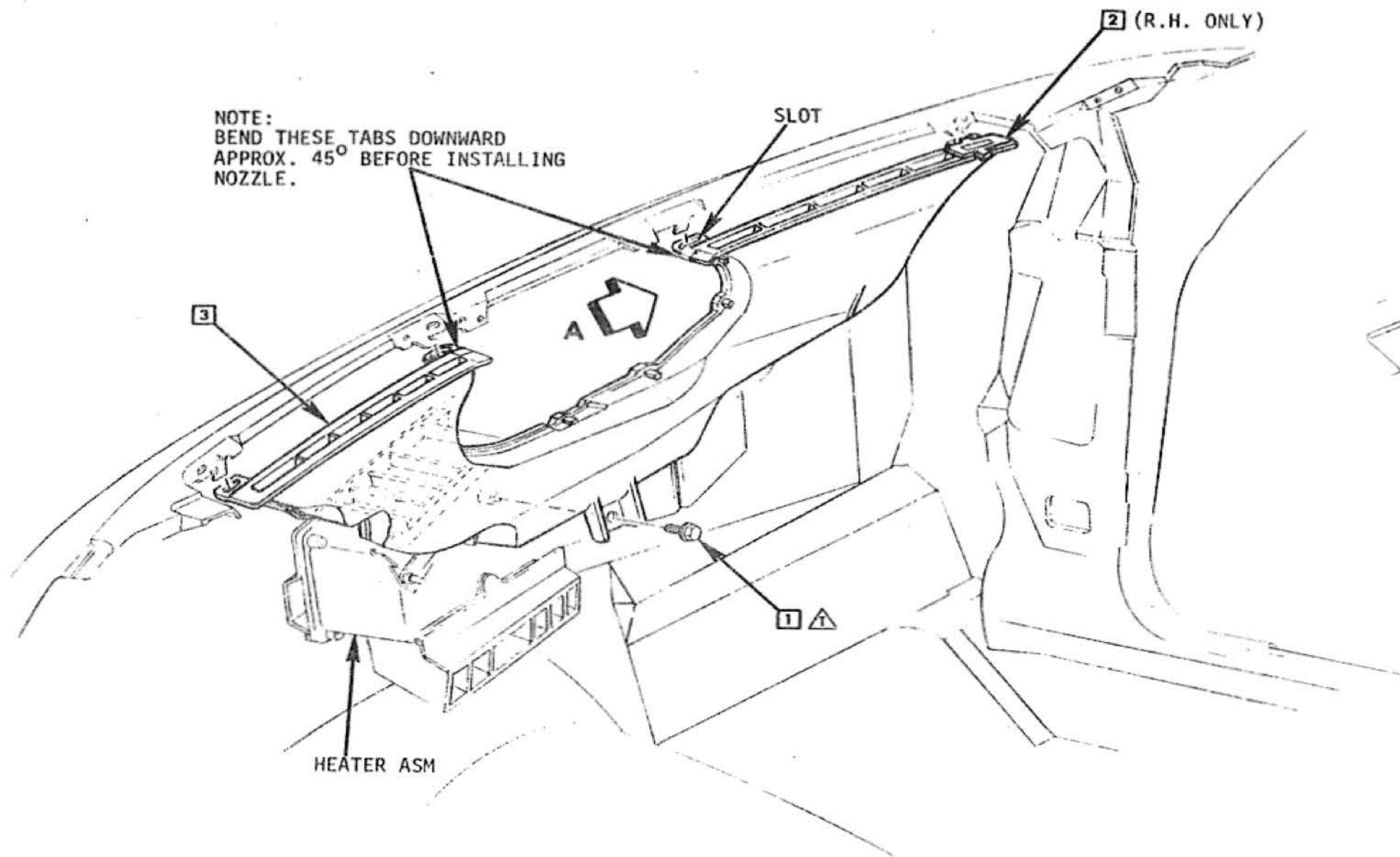
SEE 1A2K FOR
FASTENING STUDS
TO EVAPORATOR



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 13, 1975	A/C HEATER ASSEMBLY TO DASH
								DR. ALAN MASON	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392
								REF. <i>[Signature]</i>	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2H
									SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9420372 SCREW ASM
- 2 551158 COVER (C65 ONLY)
- 3 484973 NOZZLE ASM - DEFROSTER (EXC. A/C)
484777 NOZZLE ASM - DEFROSTER (A/C)



NOZZLE MUST BE PUSHED UP AGAINST
INSTRUMENT PANEL SO THAT TABS ON
EDGE OF UPPER PANEL PASS THROUGH
SLOTS ON NOZZLE

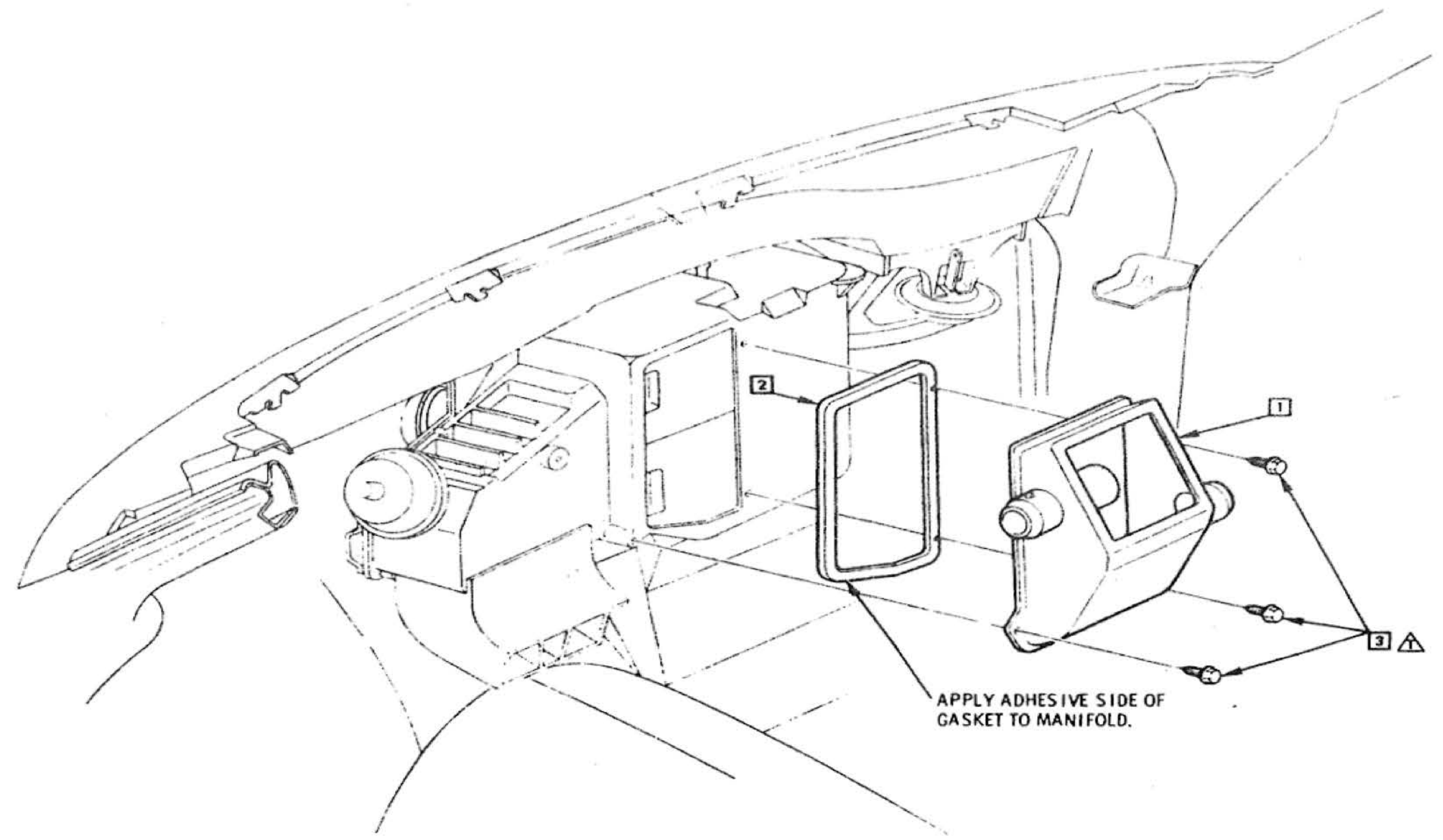
TWIST ALL FOUR TABS ON PANEL TO
SECURE NOZZLE IN FULL-UP POSITION

VIEW A

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 13, 1975	DEFROSTER NOZZLE
								DR ALAN MASON	
								CK. <i>W. J. Jones</i>	
								APPR. <i>SCHATTNER</i>	PART NO. 552392
								REF. <i>Fred-Lasty</i>	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2H
									SHEET 4

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 409907 - MANIFOLD ASSEMBLY
- 2 409908 - GASKET
- 3 9419322 - SCREW (3)
- 4
- 5



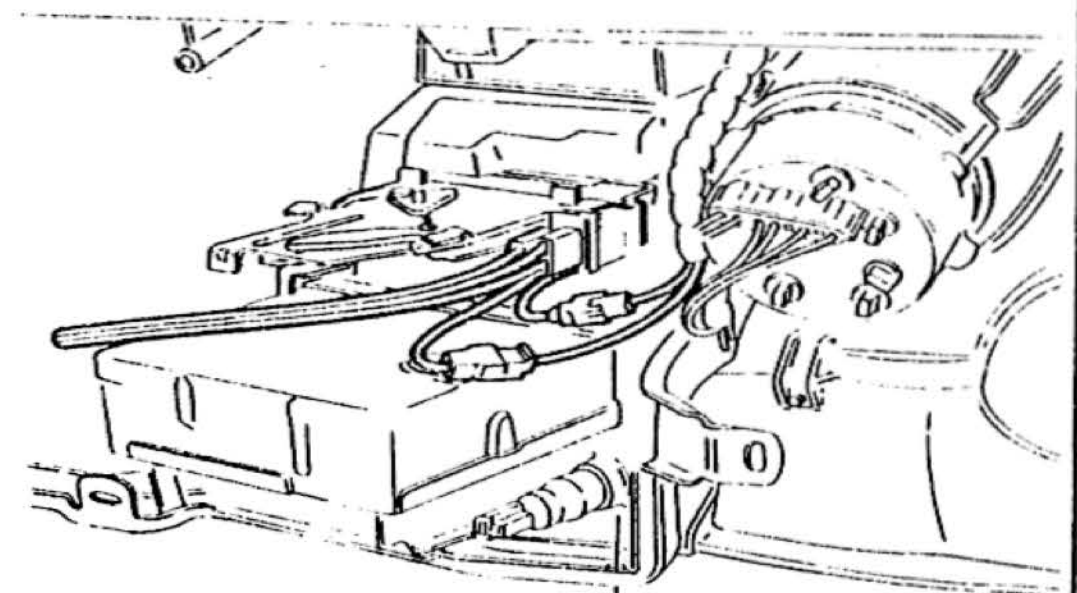
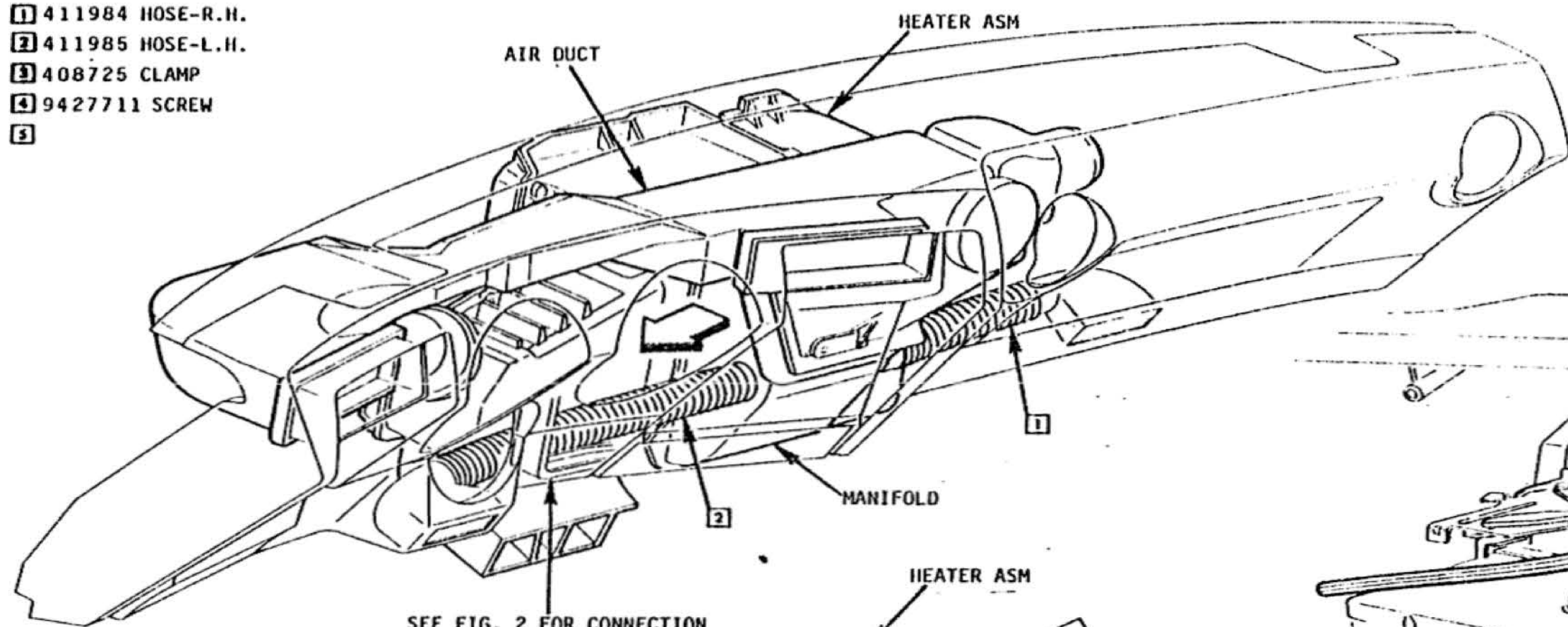
APPLY ADHESIVE SIDE OF GASKET TO MANIFOLD.

DYBALK (Installation)—LBS.	HAHD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲▲▲▲▲								FEB. 5, 1975	A/C MANIFOLD ASSEMBLY TO HEATER
								DR. B. PARKER	
								CK. N. JIM	
								APPR. S. HATTEN	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2H
									SHEET 5

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 411984 HOSE-R.H.
- 2 411985 HOSE-L.H.
- 3 408725 CLAMP
- 4 9427711 SCREW
- 5



SEE FIG. 2 FOR CONNECTION OF HOSE TO BRACE

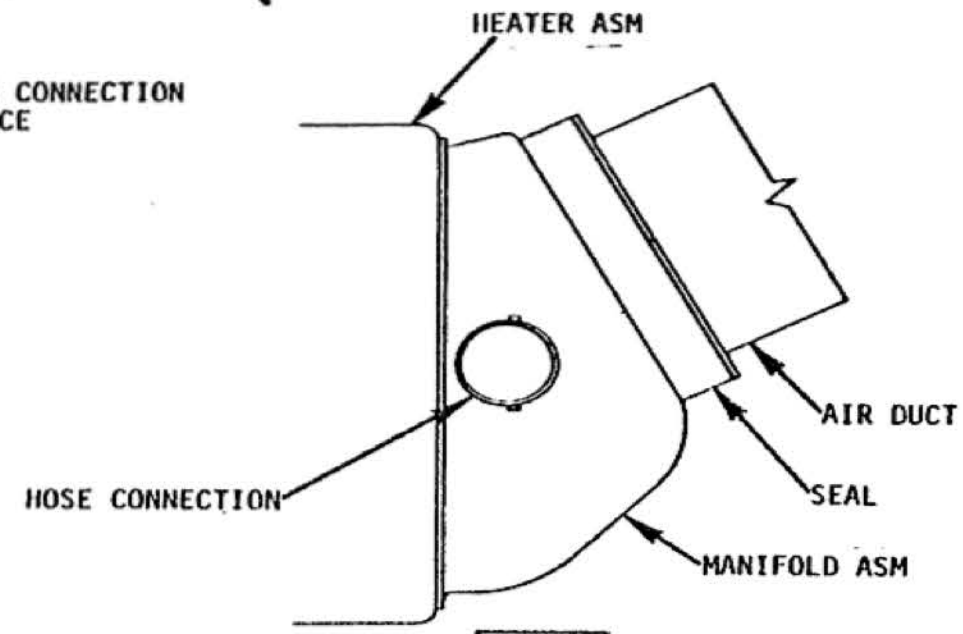


FIGURE 1
ASSEMBLED VIEW OF
MANIFOLD ASM TO AIR DUCT

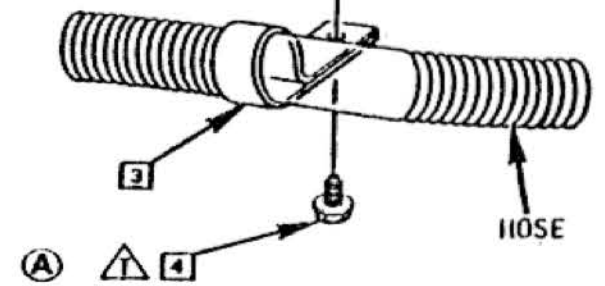


FIGURE 2
VIEW IN DIRECTION
OF ARROW

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲▲▲	5-8-75	A	TORQUE ADDED	2485	BP	BT	FEB. 5, 1975	A/C HOSES TO LOWER OUTLETS & MANIFOLD TO AIR DUCT
								DR. B. PARKER	PART NO. 552392
								APPR. SCHREIBER	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2H
									SHEET 6

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 410632 RETAINER ASM (2)
- 2 407538 LINER (4)
- 3 410961 HOUSING ASM-L.H.(C60 & C65)
- 4 1234149 VANE (2)
- 5 413463 PIN (4)
- 6 414196 HOUSING - LOWER OUTLET DEFLECTOR - R.H.
(SEE CHART 410960)
- 7 9427711 SCREW ASM
- 8 413465 WASHER
- 9 405752 DEFLECTOR (?)
- 10

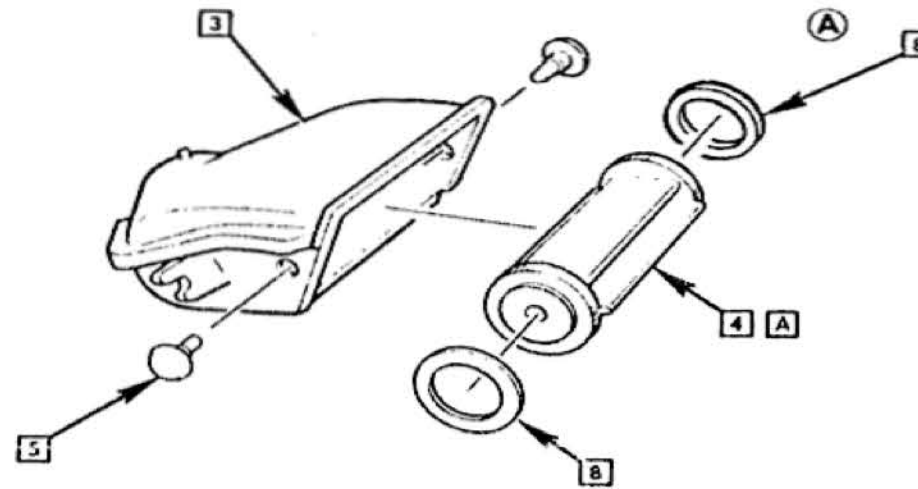
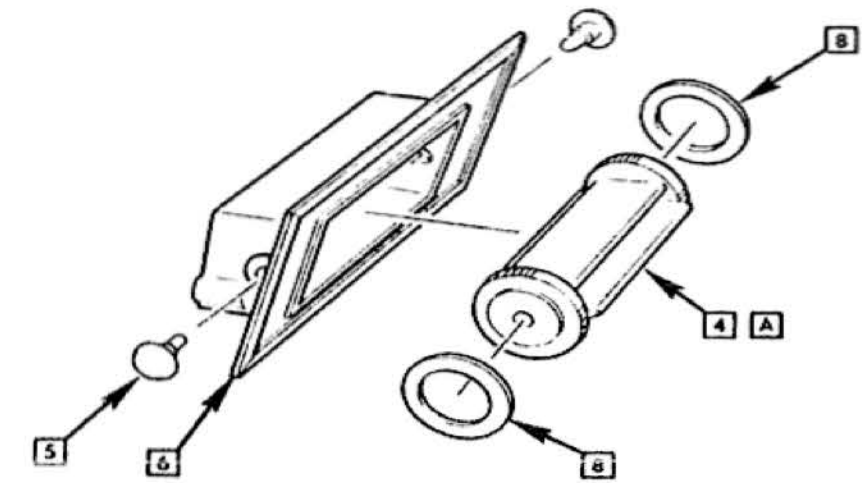


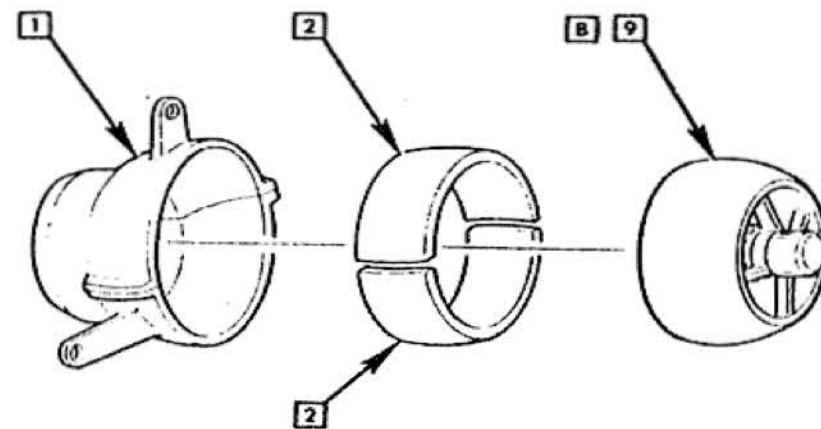
FIGURE 1



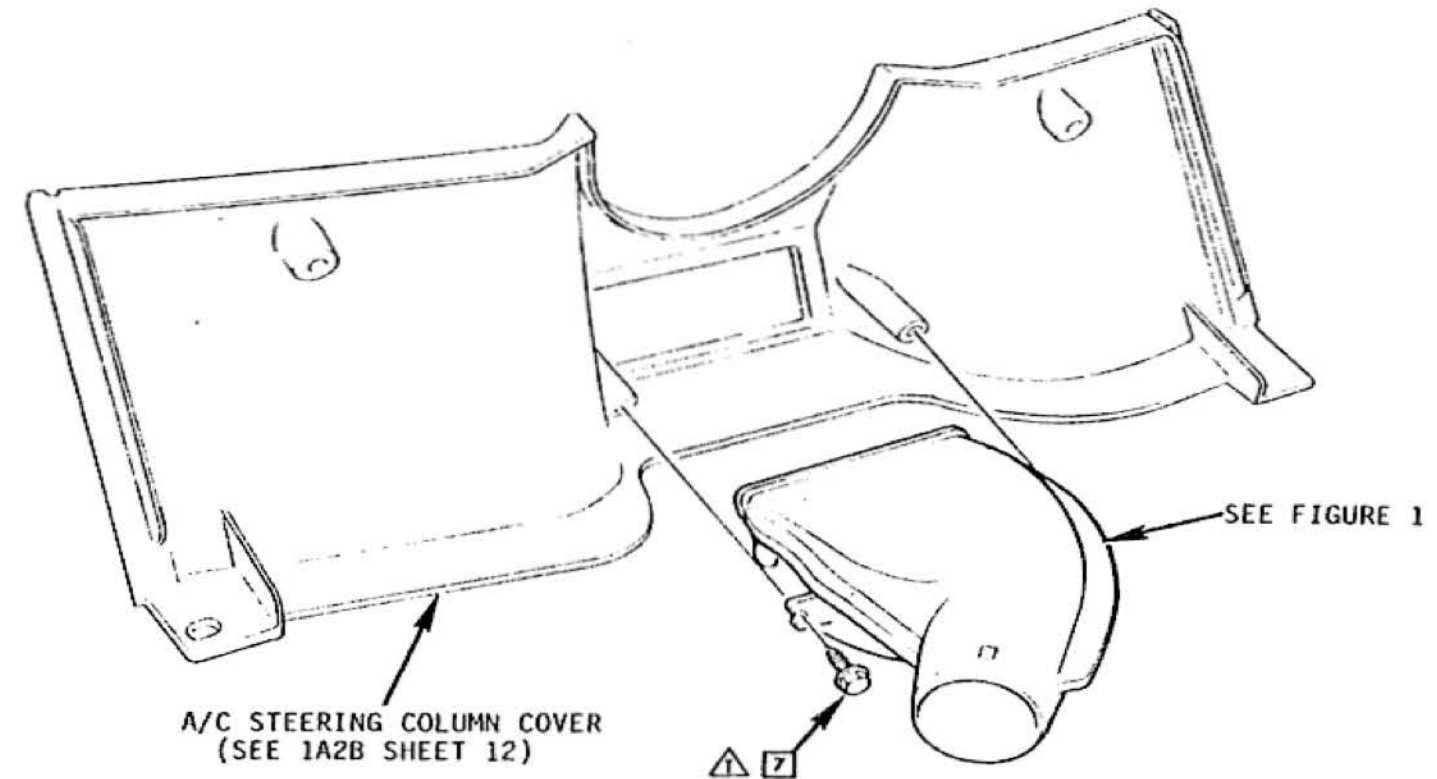
LOWER R.H. OUTLET
(FOR INSTALLATION SEE PAGE 10)

A INSTALL VANE ASM WITH EJECTOR PIN MARKS TOWARD FRONT OF CAR

B TORQUE REQUIRED TO ROTATE DEFLECTOR BALL IN RETAINER (AFTER ASSEMBLY HAS BEEN COMPLETED) TO BE 20-200 OZ. IN.



TYPICAL ASSEMBLY-R.H. AIR OUTLETS
(FOR INSTALLATION SEE PAGE 9)



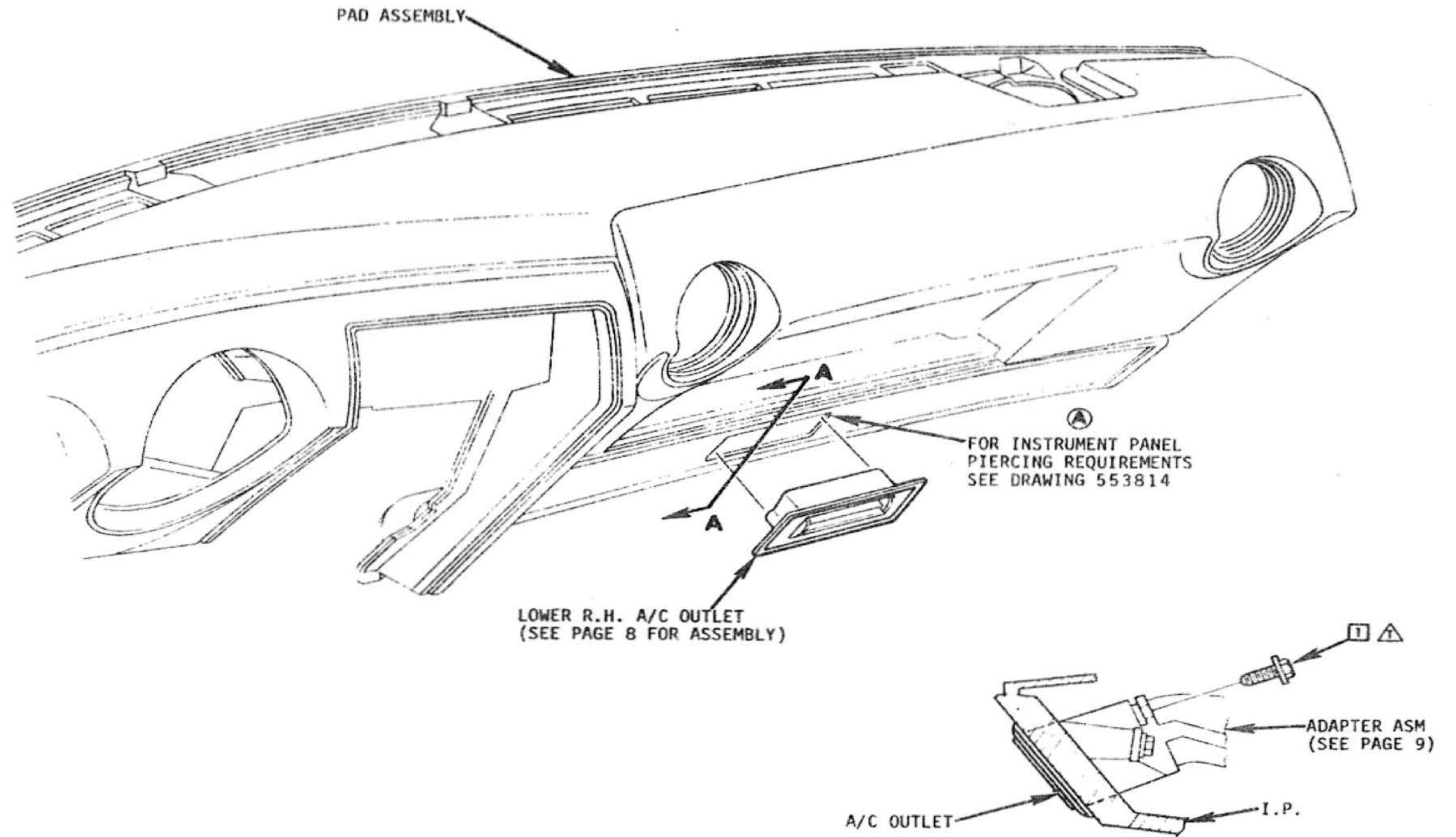
A/C STEERING COLUMN COVER
(SEE 1A2B SHEET 12)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		12-1-75	A	WASHER ADDED	3438	PL	BT	JAN 21, 1975	ASSEMBLY OF A/C OUTLETS
								DR B. PARKER	
								CK A. J. JONES	
								APPR. SCHATTNER	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2H
									SHEET 8

FULLY DRIVEN, SEATED AND NOT STRIPPED

1 9427711 SCREW

- 2
- 3
- 4
- 5

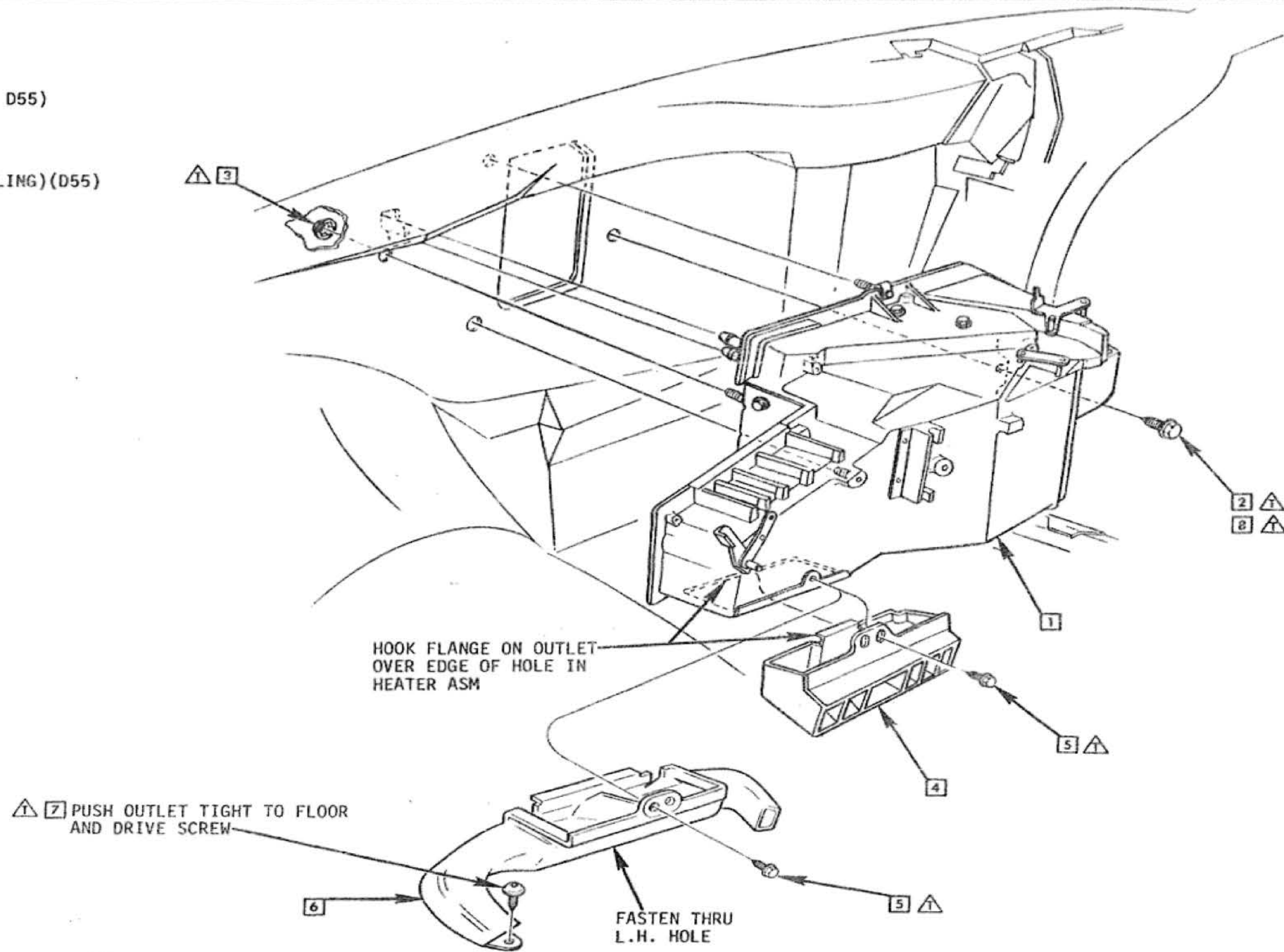


SECTION A-A

DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
2-2-75	A	NOTE ADDED	2842	BP	DI	FEB. 5, 1975 DR. B. PARKER	R.H. HOUSING ASM TO ADAPTER
						CK. <i>[Signature]</i>	PART NO. 552392
						APPR. <i>[Signature]</i>	SERIES A
						REF. <i>[Signature]</i>	YEAR 1976
						Oldsmobile	UPC 1A2H
							SHEET 10

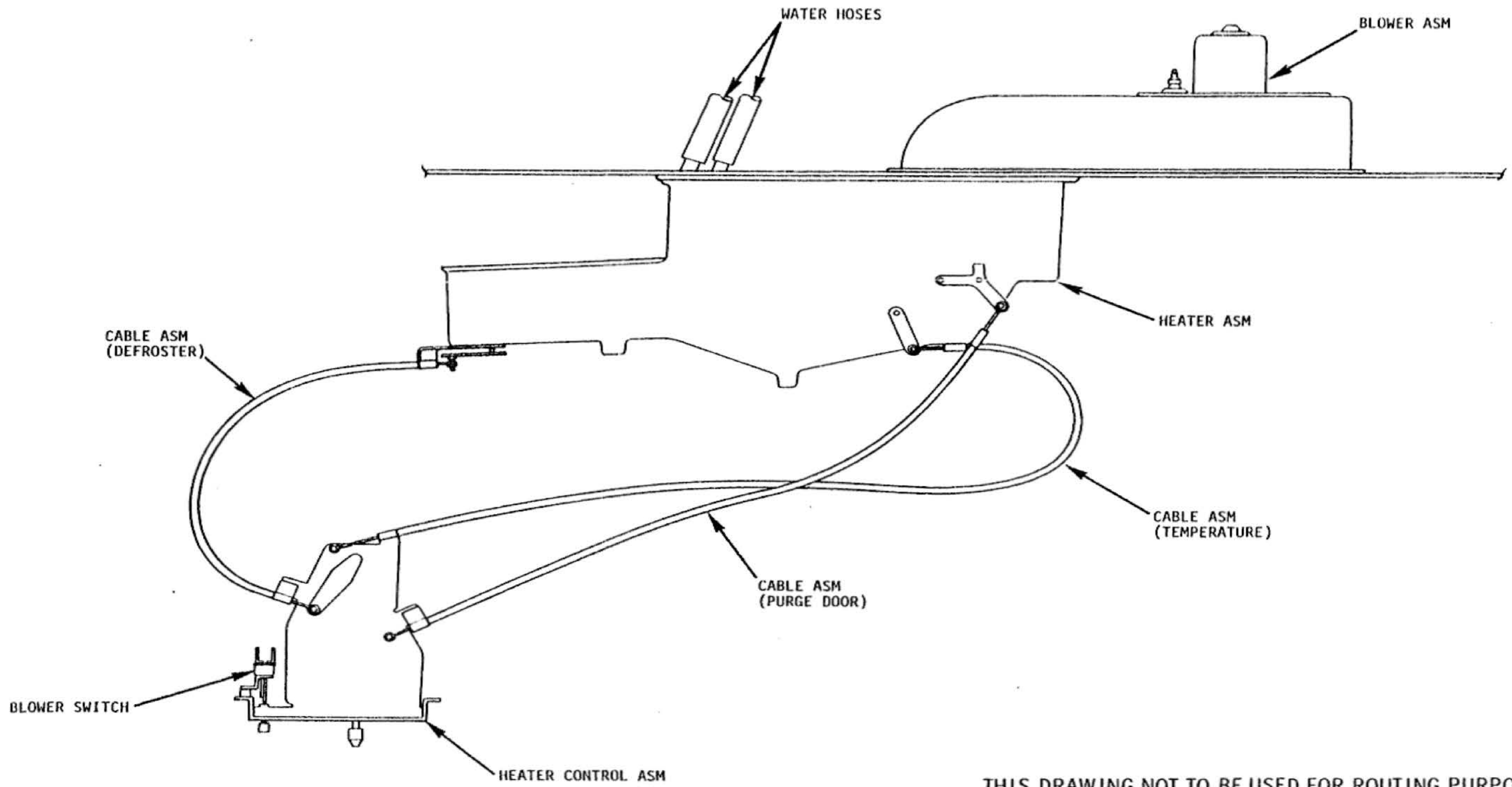
FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3024586 HEATER ASM
- 2 9432670 SCREW (GMAD)
- 3 9419845 NUT
- 4 494572 -OUTLET ASM (EXC. D55)
- 5 9419322 SCREW
- 6 413039 OUTLET (D55)
- 7 9431507 SCREW (SELF DRILLING)(D55)
- 8 9432452 SCREW (LANS)
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 13, 1975	HEATER ASSEMBLY TO DASH (NON-A/C)
								DRALAN MASON	
								CK. M. J. TAYLOR	
								APPR. S. HETENBERG	PART NO. 552392
								APPR. J. J. J. J.	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2H
									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

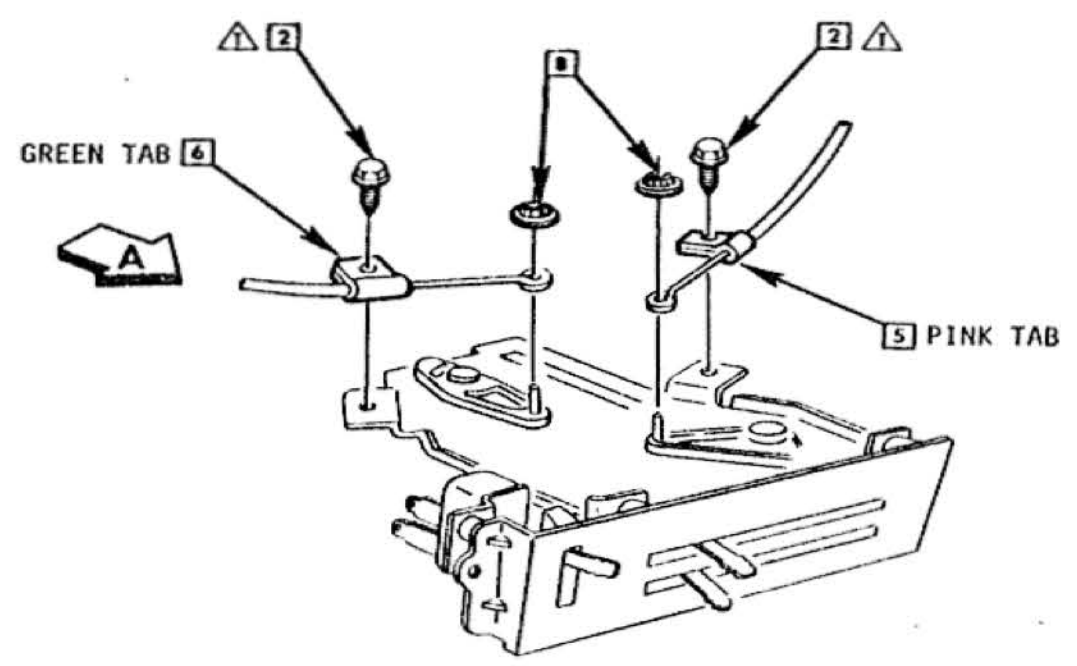
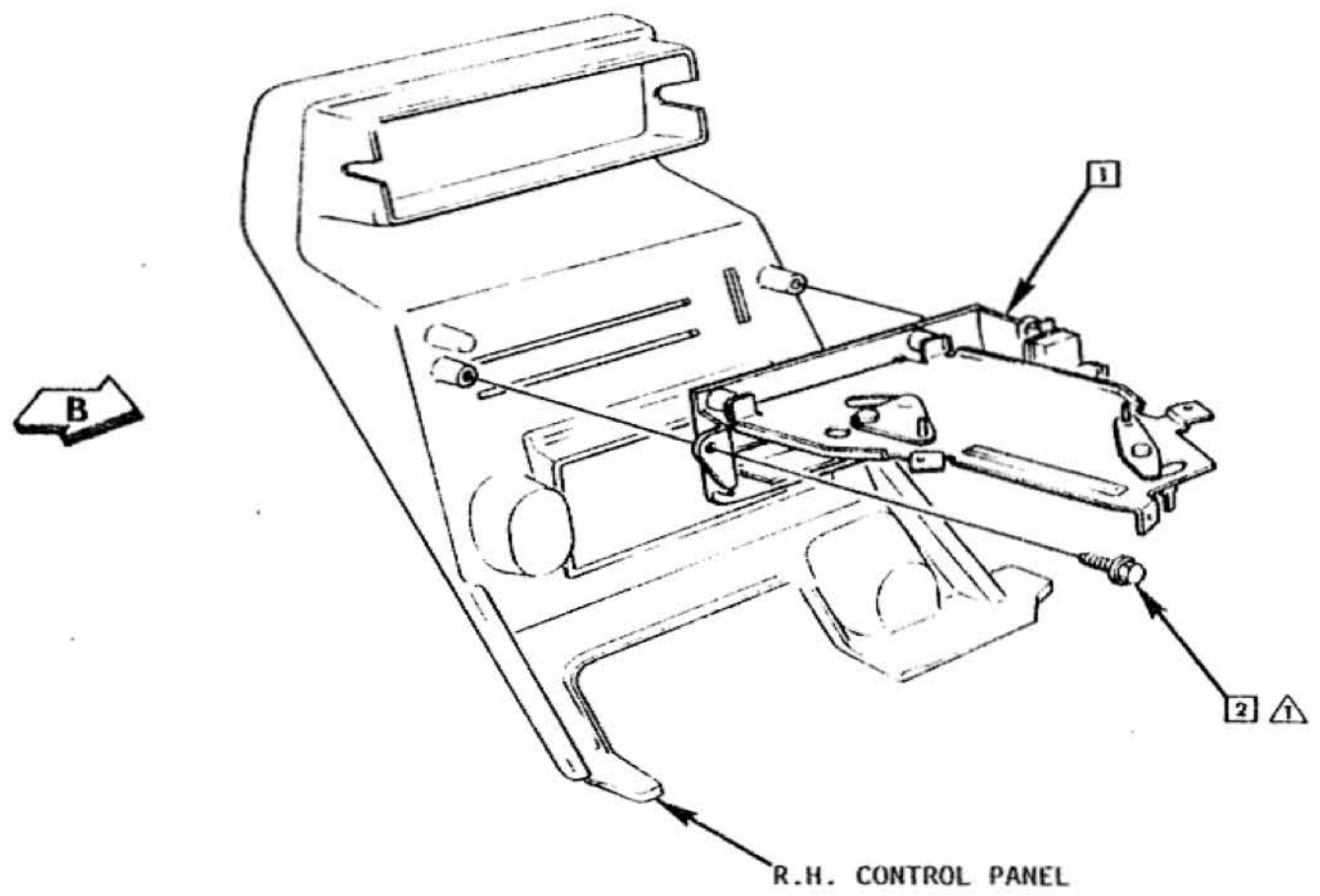
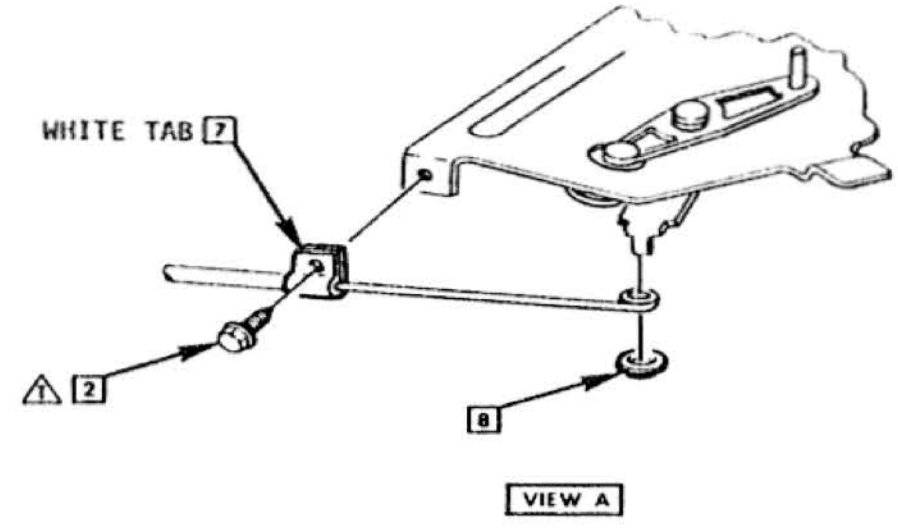
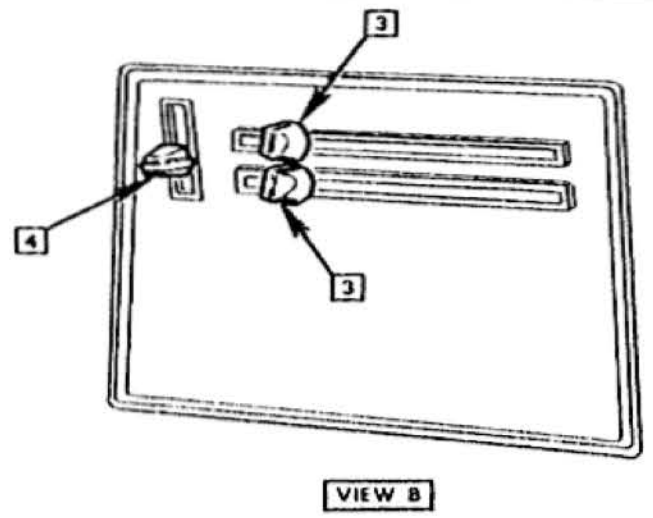


THIS DRAWING NOT TO BE USED FOR ROUTING PURPOSES

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED - NO CHANGE	smc	JUG	BT	JAN. 25, 1975	HEATER CABLE CONTROL ROUTING DIAGRAM
								DR. JOE V. GALL	
								CK. D. J. GALL	
								APPR. SCHAFFNER	PART NO. 552392
								REF. 48	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2J
									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9346563 HEATER CONTROL ASM
- 2 9427711 SCREW ASM
- 3 415055 KNOB
- 4 414683 KNOB
- 5 412456 CABLE ASM (PURGE DOOR)
- 6 412454 CABLE ASM (DEFROSTER)
- 7 409180 CABLE ASM (TEMPERATURE)
- 8 381700 NUT
- 9
- 10

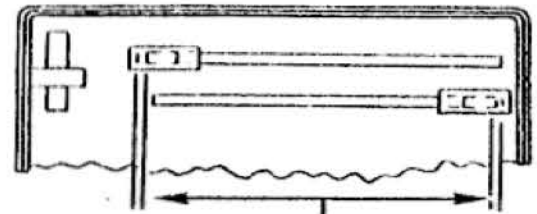


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲ ▲		7-16-75	A	RE-ISSUED - NO CHANGE	JMC	NG	BT	JAN. 25, 1975	HEATER CONTROL TO R.H. CONTROL PANEL (EXC. A/C)
								DR. JOE V. GALL	
								CK. A. ZIMM	
								APPR. SCHLITZ & SCHAFFNER	PART NO. 552392
								APPR. 1/8	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2J
									SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3873951 SCREW (3)(GMAD)
- 2 9419322 SCREW (3)(LANSING)
- 3 381700 NUT (PUSH-ON)(3)
- 4
- 5
- 6
- 7
- 8
- 9
- 10

Ⓐ HEATER CABLE TO BE ROUTED BELOW GLOVE BOX IN THIS AREA



ADJUST CABLES TO OBTAIN 1/8" SPRING BACK

FIGURE 2

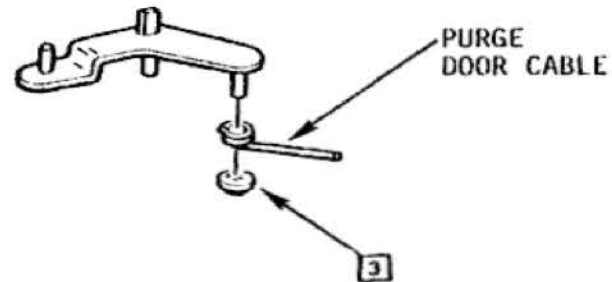
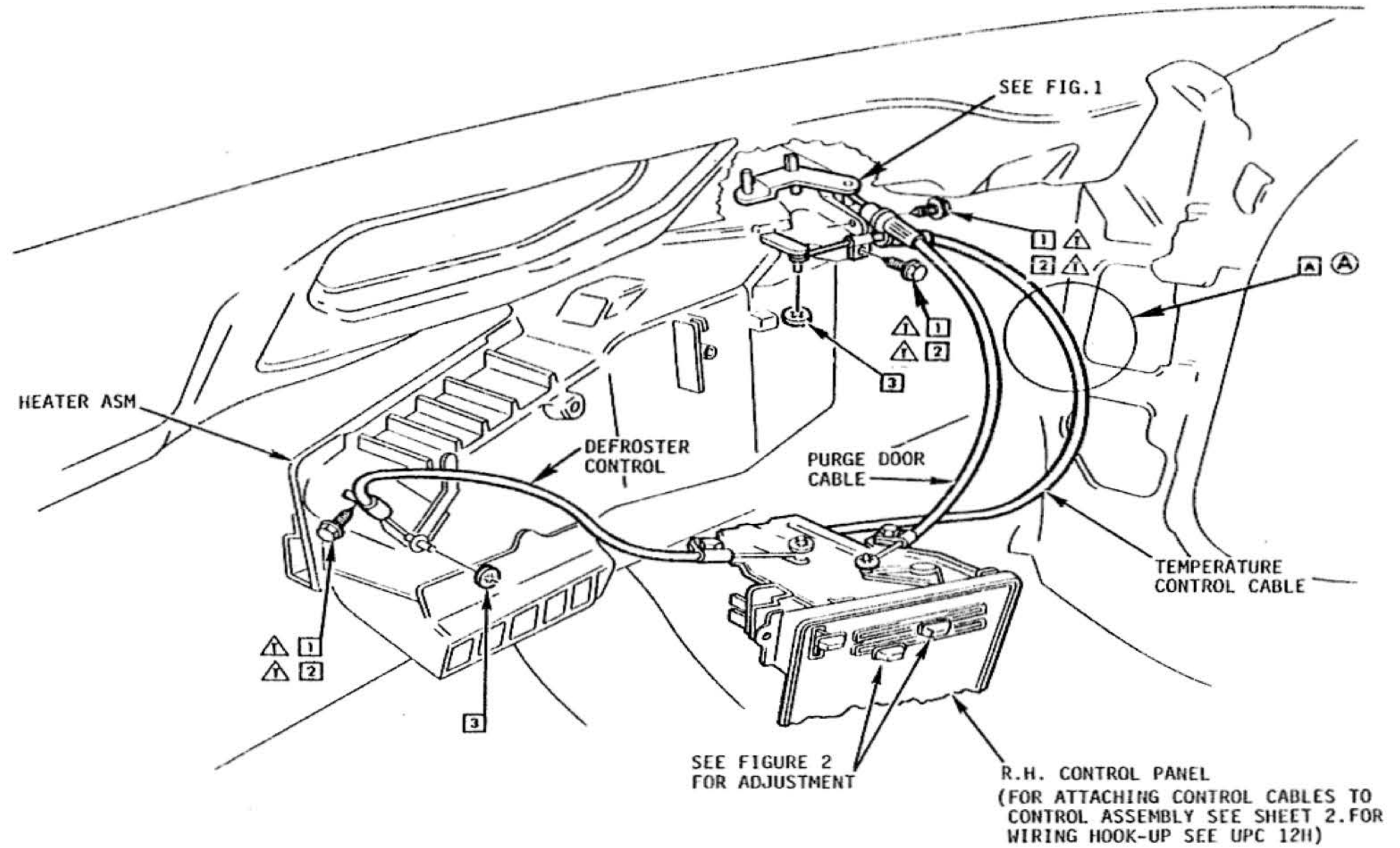


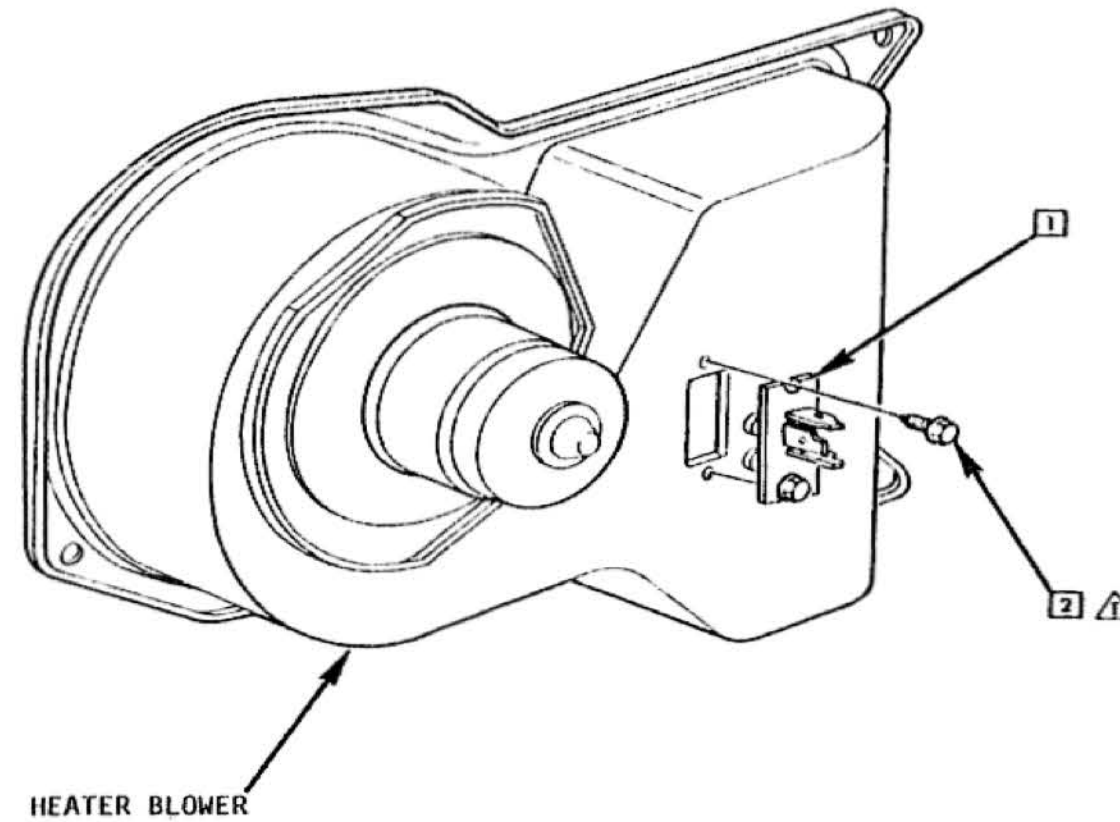
FIGURE 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-10-75	A2	NOTE ADDED	2151	JVL	2/7	JAN. 25, 1975	CONTROL CABLES (EXC. A/C)
		7-16-75	B	RE-ISSUED - NO CHANGE	2151	JVL	2/7	DR. JOE V. GALL	
								CK. D. J. JONES	
								APPR. S. H. DREVEN	PART NO. 552392
								APPR. J. S. JONES	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2J
									SHEET 3

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

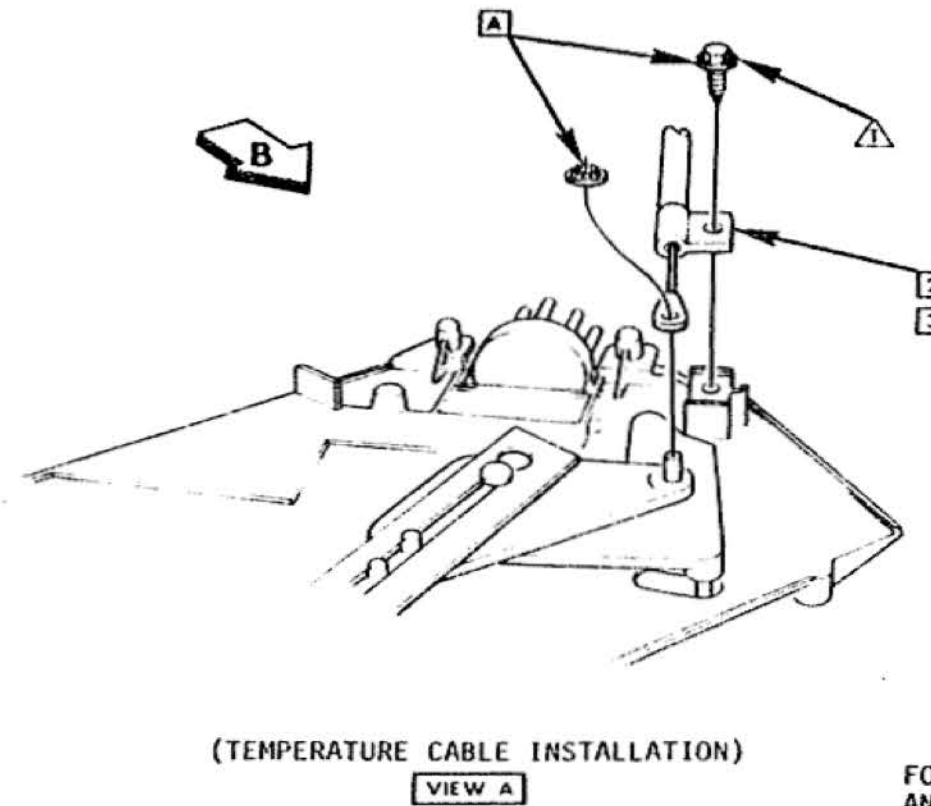
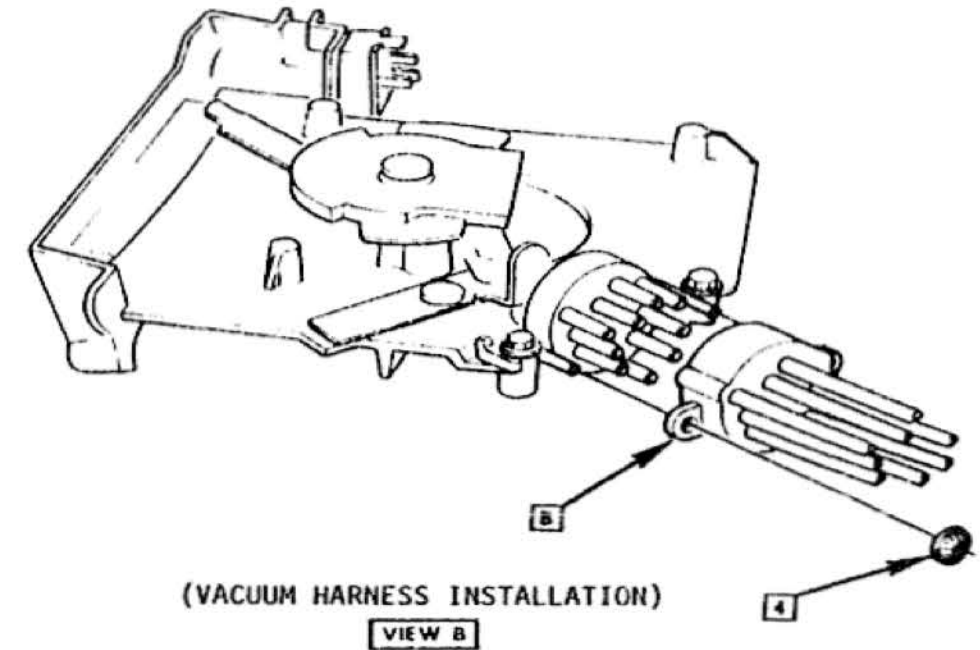
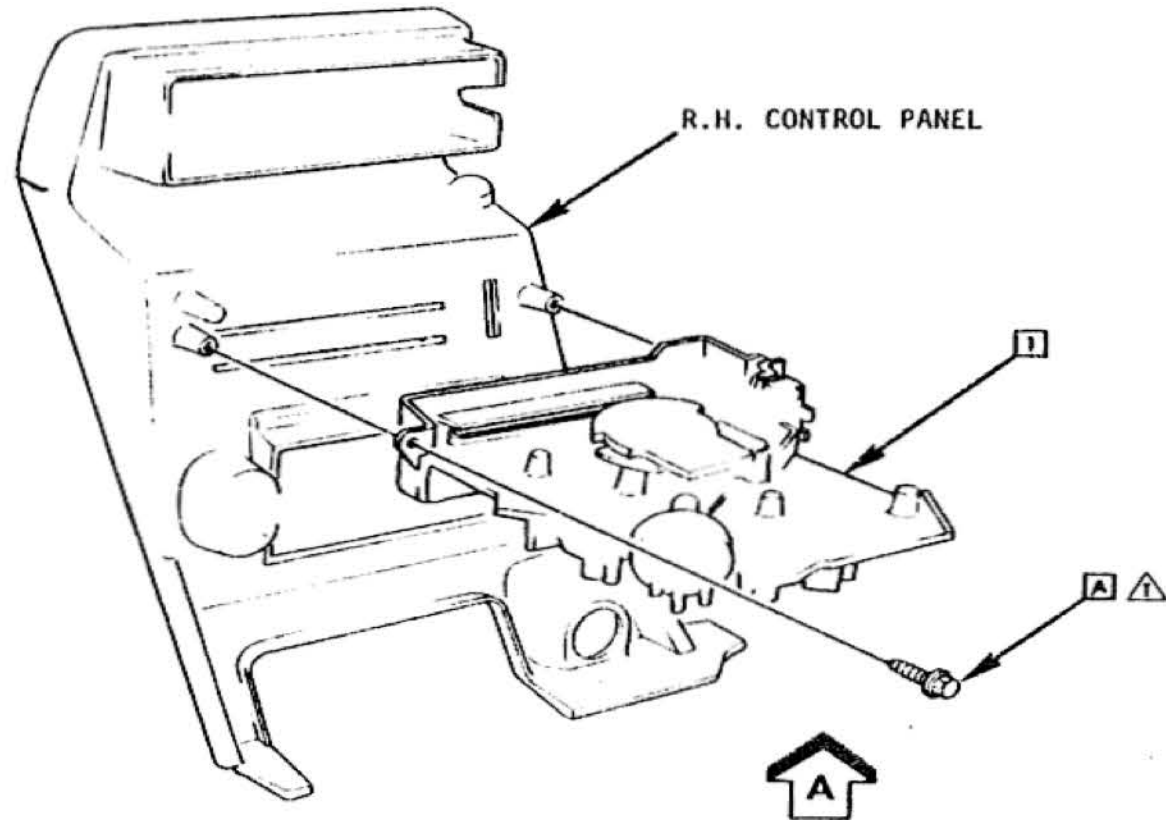
- 1 9796480 RESISTOR ASM
- 2 9419322 SCREW
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED - NO CHANGE	SMC	WGT		JAN. 25, 1975	RESISTOR MOUNTING TO BLOWER ASM (EXC. A/C)
								DR. JOE V. GALL	
								CK. J. J. JONES	
								APPR. SCHWARTZ	PART NO. 552392
								APPR. HJ	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2J
									SHEET 4

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9344923 CONTROL ASM
- 2 419123 CABLE ASM (TEMPERATURE)(C60)
- 3 419600 CABLE ASM (TEMPERATURE)(C65)
- 4 381700 NUT (2)
- 3
- 4
- A SAME AS HEATER CARS, SEE SHEET 2 ITEMS 2 & 8
- B FOR VACUUM HARNESS PART NUMBERS, SEE SHEETS 5 AND 6



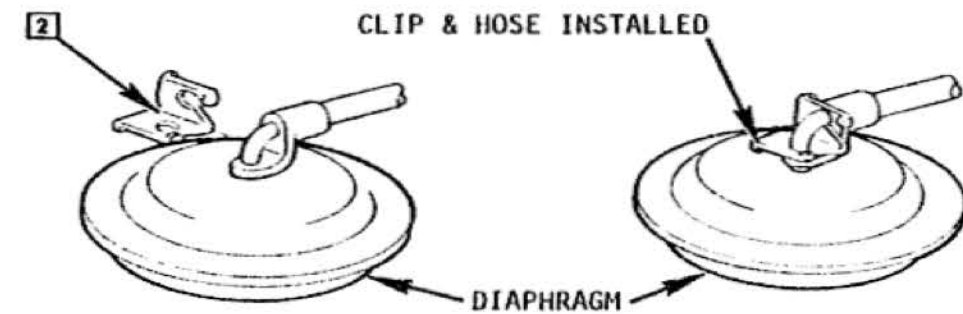
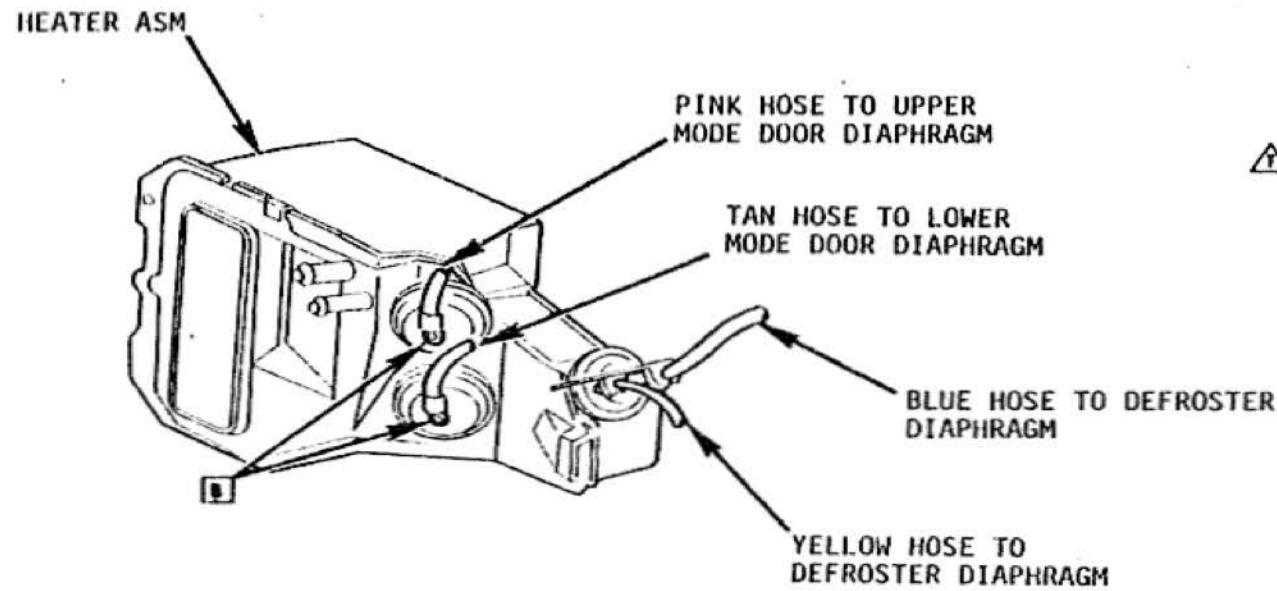
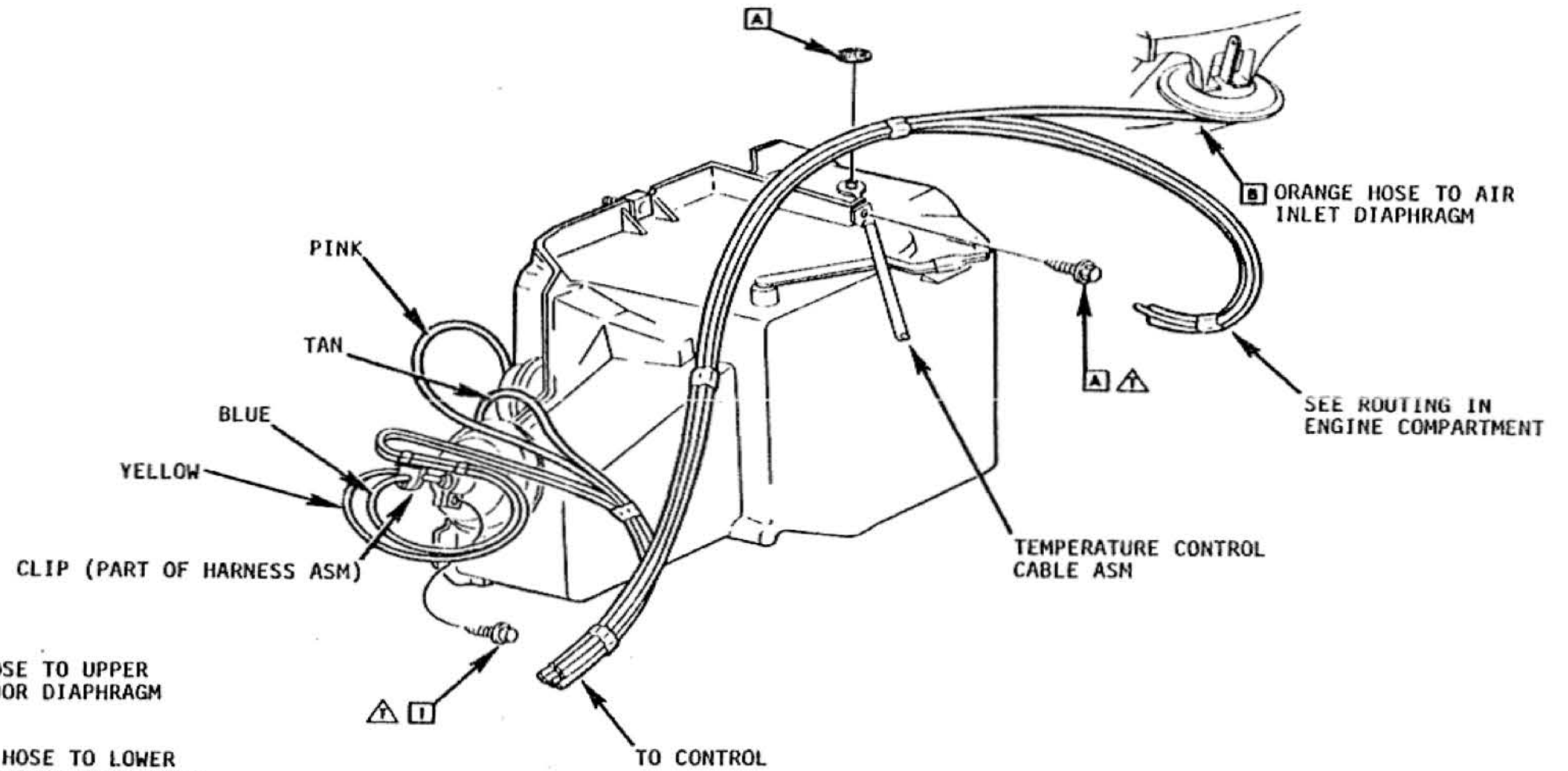
FOR INSTALLATION OF CONTROL KNOBS
AND PART NUMBERS SEE SHEET 2

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-14-75	A	RE-ISSUED - NO CHANGE	sm	J.G.	JT	JAN. 25, 1975	A/C CONTROL TO R.H. CONTROL PANEL
								DR. JOE V. GALL	
								CK. A. J. JONES	
								APPR. E. CHARLES	PART NO. 552392
								APPR. J.F.	SERIES A
								REF.	YEAR 1976
									UPC 1A2J
									SHEET 7

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9419322 SCREW
- 2 3984660 CLIP (3)
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

- A SAME AS STANDARD HEATER (FOR PART NO. SEE SHEET 3)
- B SEE FIGURE 1 FOR TYPICAL INSTALLATION OF HOSES & CLIPS



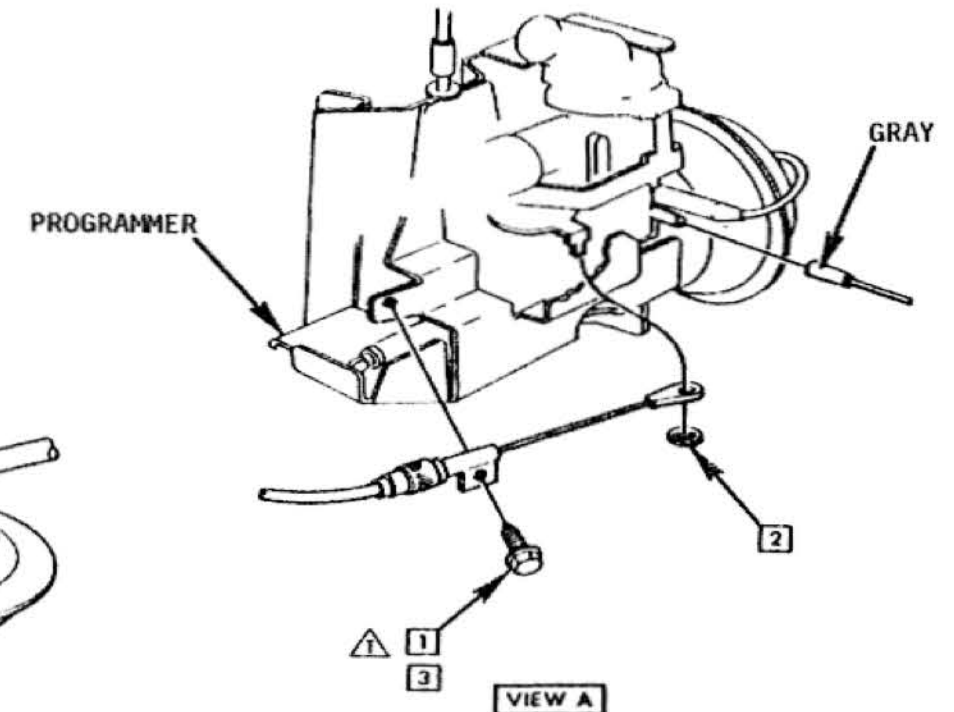
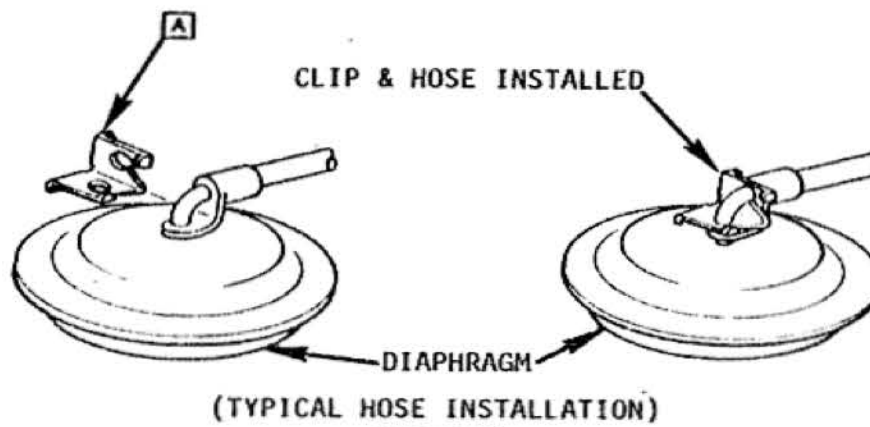
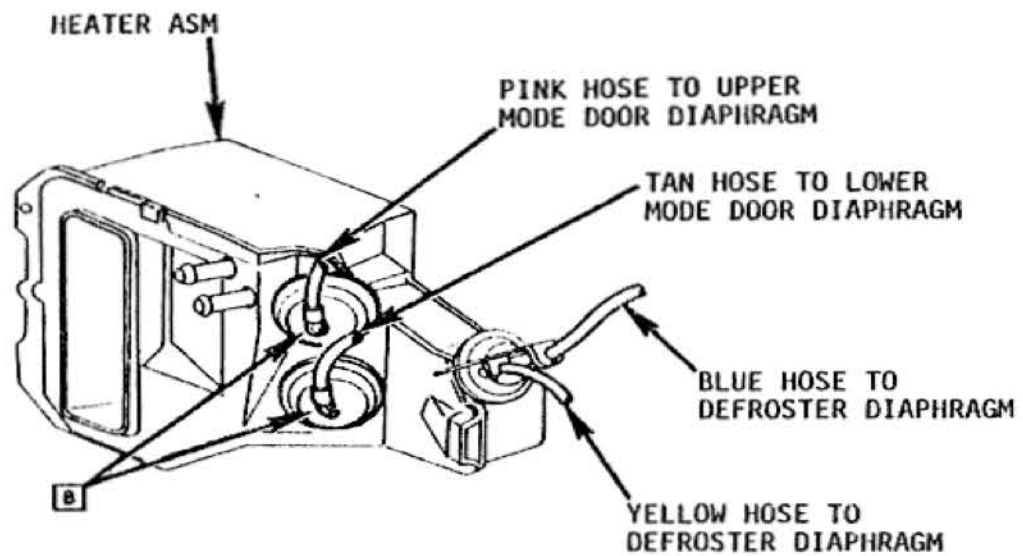
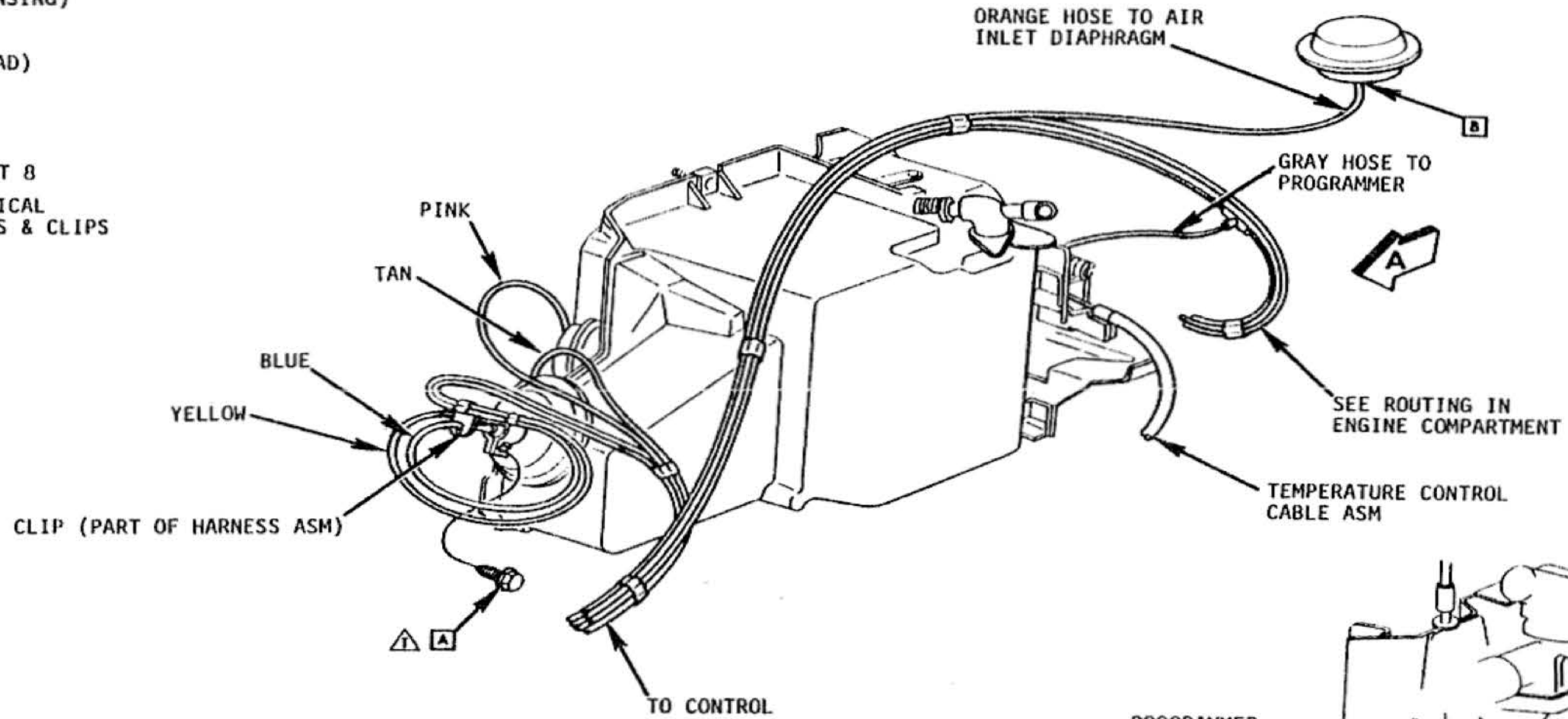
TYPICAL HOSE INSTALLATION

FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△	△	7-16-75	A	RE-ISSUED - NO CHANGE	me	JUG	RT	JAN. 25, 1975	HOSE & CABLE ATTACHMENTS (C60) (INSIDE OF CAR)
								DR. JOE V. GALL	
								CK. H. J. JAMES	PART NO. 552392
								APPR. ECHARTER	SERIES A
								APPR. J. J.	YEAR 1976
								REF.	UPC 1A2J
								Oldsmobile	SHEET 8

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9419322 SCREW (& LANSING)
- 2 381700 NUT
- 3 3873951 SCREW (& GMAD)
- 4
- 5
- A SAME AS C60, SEE SHEET 8
- B SEE FIGURE 1 FOR TYPICAL INSTALLATION OF HOSES & CLIPS



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED - NO CHANGE	gms	46	DT	JAN. 25, 1975	HOSE & CABLE ATTACHMENTS (C65) (INSIDE OF CAR)
								DR. JOE V. GALL	PART NO. 552392
								APPR. SCHATTENBERG	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2J
									SHEET 9

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9345053 PROGRAMMER
- 2 9419322 SCREW (3)
- 3 416348 HOSE SENSOR
- 4 417661 CONNECTOR (1)
- 5 9345083 LINK ASM
- 6 1484109 RETAINER
- 7 3143373 WASHER (WAVE)
- 8 551197 ASPIRATOR & SHIELD ASM
- 9 9418068 RIVET
- 10 416709 CONNECTOR
- 11 417060 ASPIRATOR HOSE ASM

- A PLACE CONNECTOR ON PROGRAMMER IN 2:00 O'CLOCK POSITION
- B INSTALL WAVE WASHER UNDER RETAINER
- C SEE SHEET 11 FOR FASTENING TO ADAPTER AND CONNECTOR ON R.H. SPEAKER

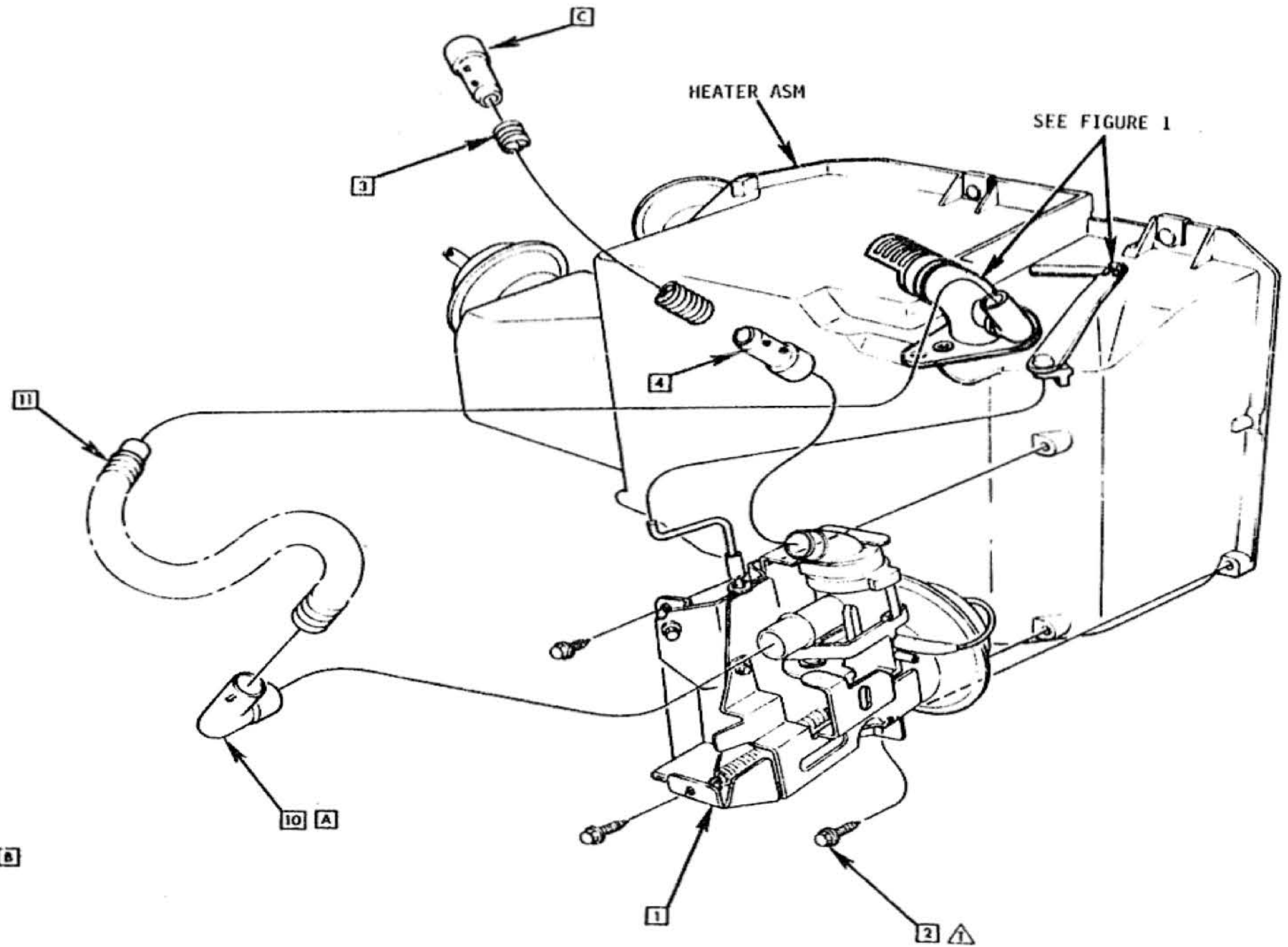
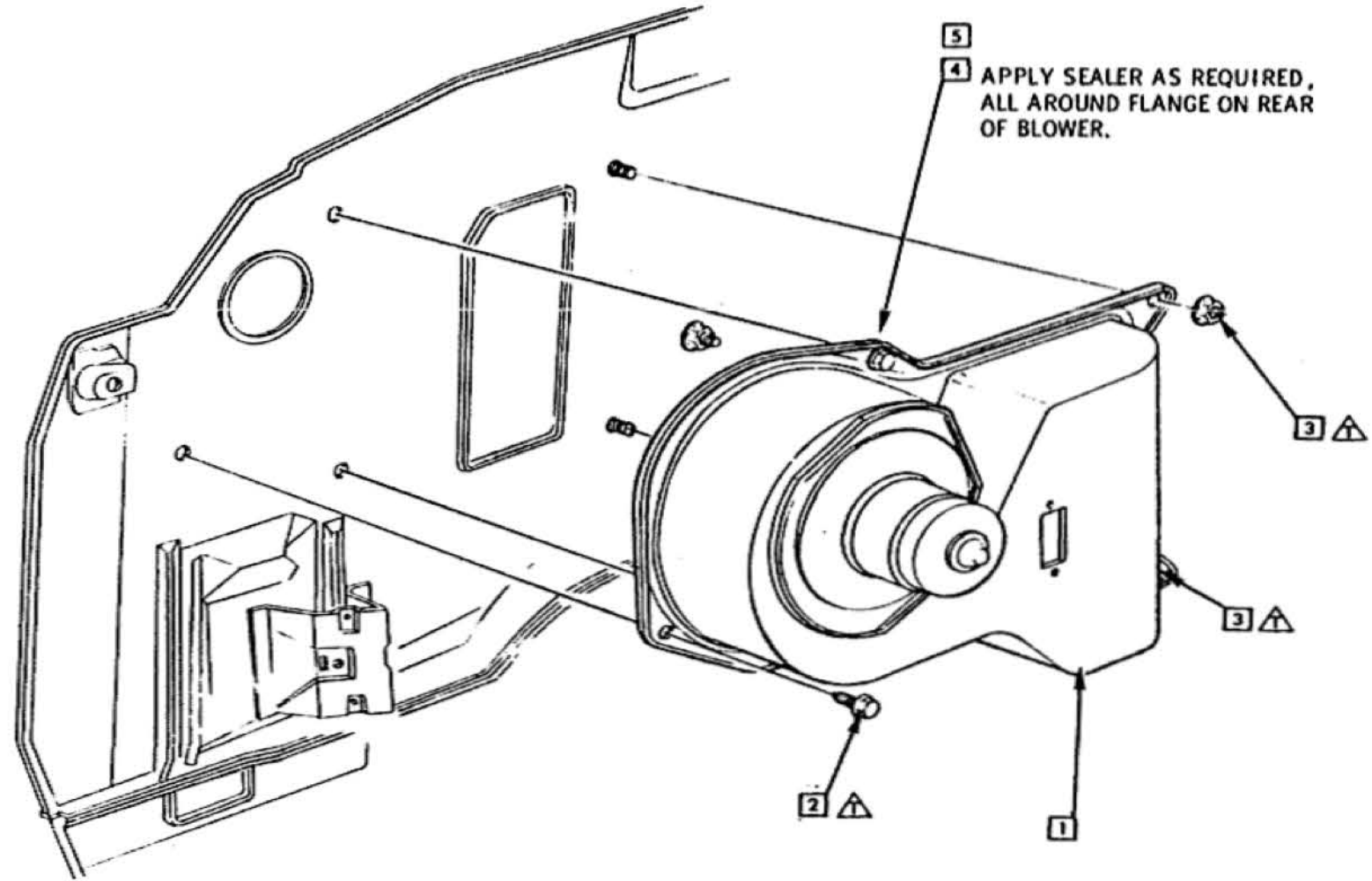


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7/16/75	A	RE-ISSUED - NO CHANGE	SM	JWG		JAN. 25, 1975	PROGRAMMER TO HEATER (C65)
								DR. JOE V. GALL	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2J
									SHEET 10

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

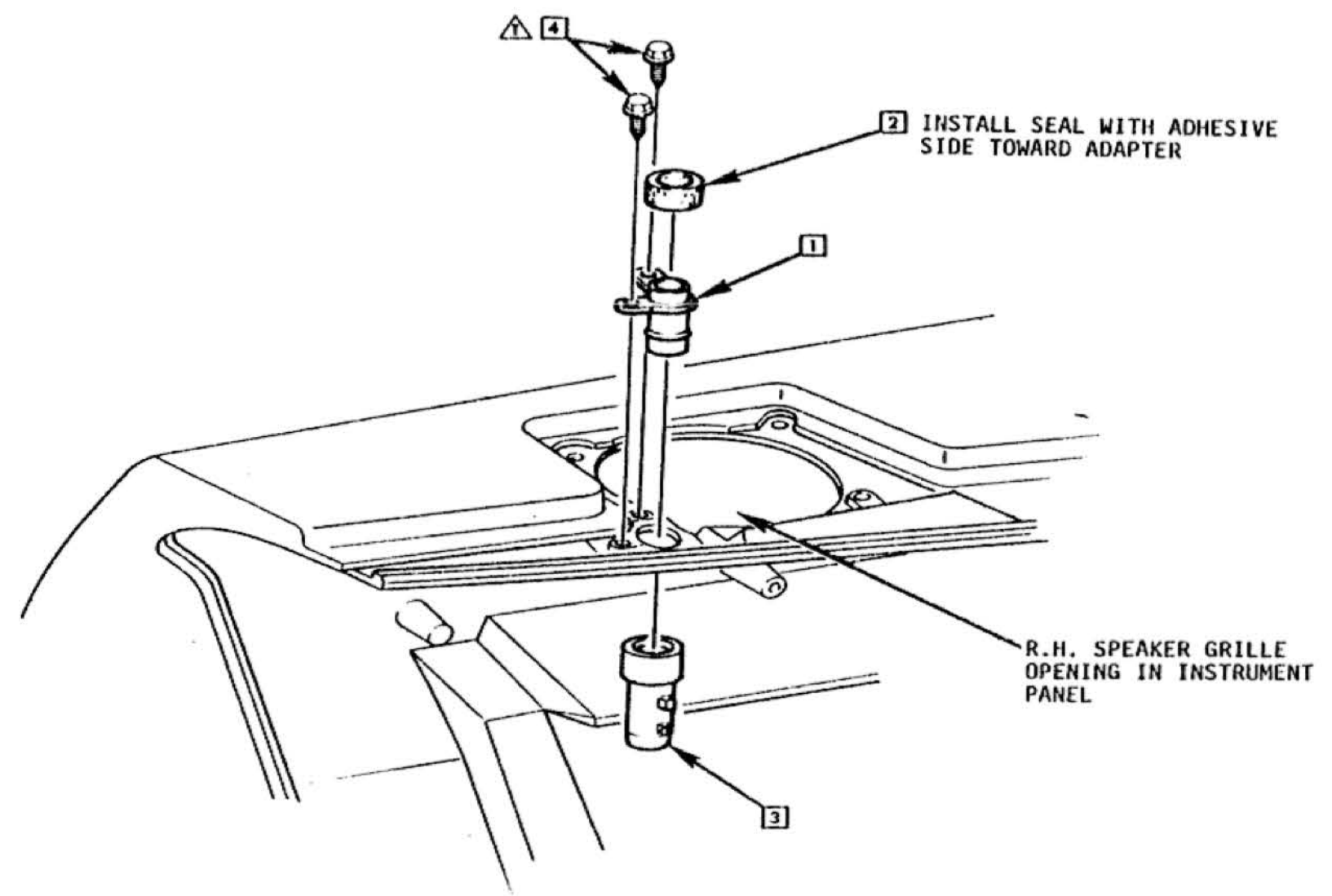
- 1 J024585-BLOWER ASM
- 2 9780719-SCREW ASM (3)
- 3 9419845-NUT (2)
- 4 9985059-SEALER (GMAD)
- (A) 5 9980638-SEALER (LANSING)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-5-76	A	SEALER ADDED	AM	PL	JK	FEB. 5, 1975	HEATER BLOWER (NON A/C)
								DR B. PARKER	
								CK	
								APPR. SCHUTTENBERG	PART NO. 552392
								APPR.	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2H
									SHEET 11

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 419243 ADAPTER-SENSOR HOSE
- 2 419244 SEAL-ADAPTER TO R.H. SPEAKER GRILLE
- 3 417661 CONNECTOR-SENSOR HOSE
- 4 9427711 SCREW ASM



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7/16/75	A	RE-ISSUED - NO CHANGE	JMG	JUG	JY	JAN. 25, 1975	C65 SENSOR HOSE ADAPTER TO R.H. SPEAKER GRILLE OPENING IN I.P.
								DR. JOE V. GALL	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. SCHMITZ	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF. Oldsmobile	UPC 1A2J
									SHEET 11

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

1 406726 CLIP(2)

- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

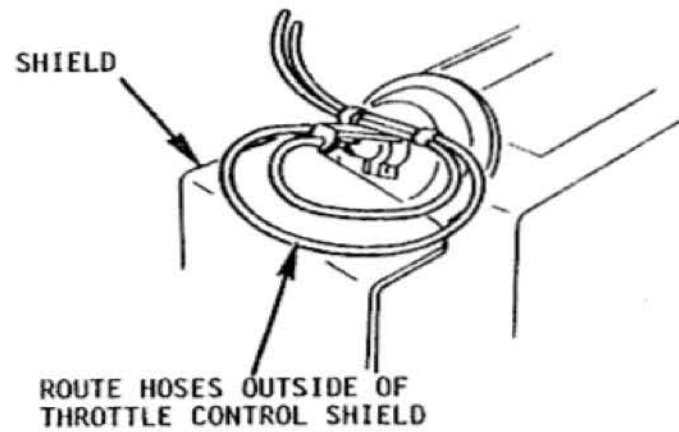
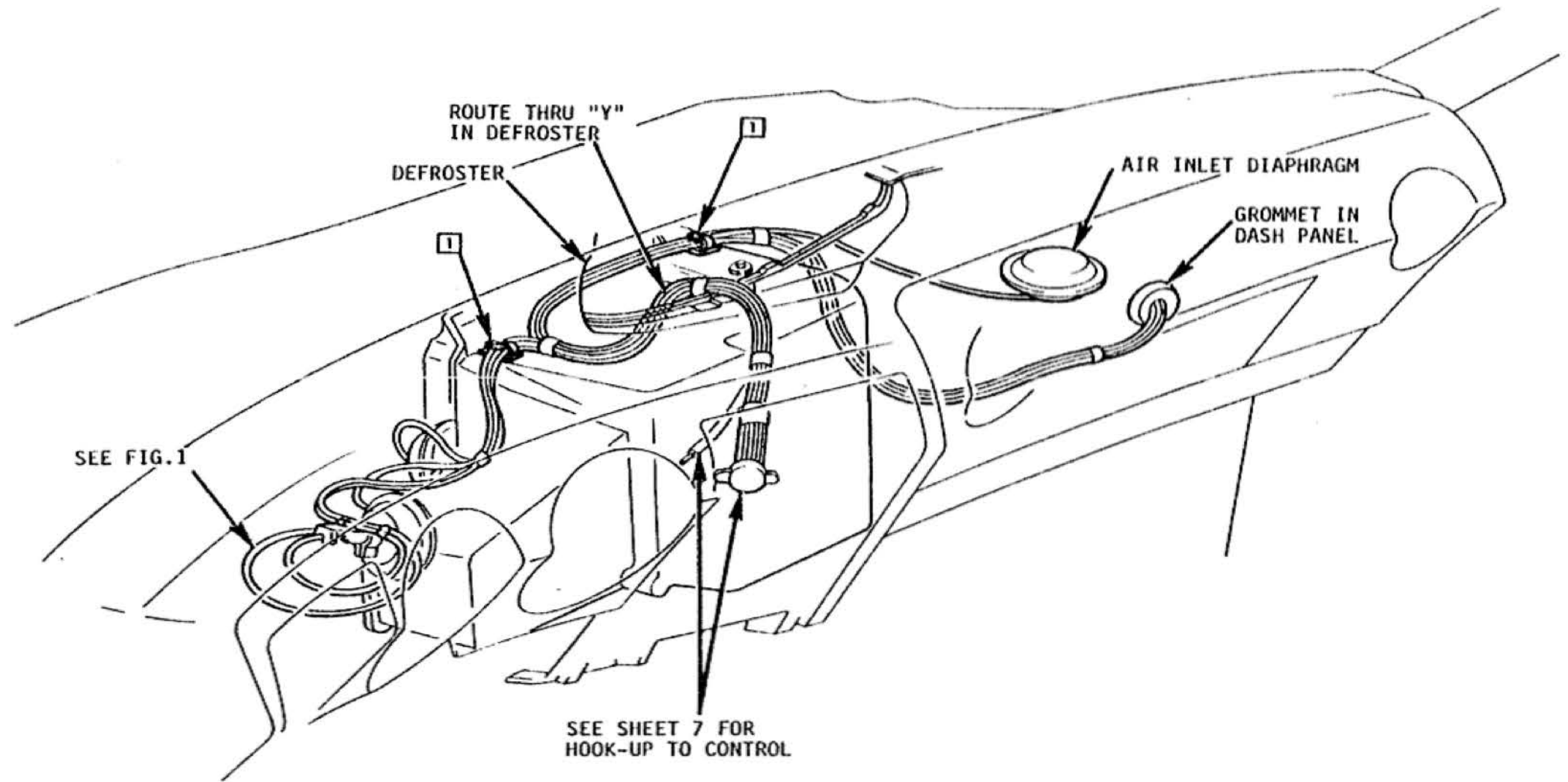
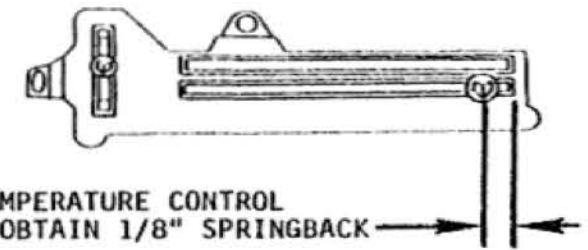


FIGURE 1



AIR CONDITIONING CONTROL LEVER SPRINGBACK

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△	7-16-75	A	RE-ISSUED - NO CHANGE	smc	MG	AT	JAN. 25, 1975	HOSE & CABLE ROUTING (C60) (INSIDE OF CAR)
	△							DR. JOE V. GALL	
	△							CK. M. J. [Signature]	PART NO. 552392
	△							APPR. SCH [Signature]	SERIES A
	△							REF. [Signature]	YEAR 1976
	△							Oldsmobile	UPC 1A2J
	△								SHEET 12

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 406726 CLIP(2)
- 2
- 3

A CONTROL LEVER INSTRUCTIONS:

1. ATTACH CABLE TO CONTROL (SEE SHEET 7)
2. SET CONTROL TO 75
3. ATTACH CABLE TO PROGRAMMER (SEE SHEET 9)
4. TURN ADJUSTER NUT SO CABLE EYE GOES ON PROGRAMMER LEVER IN MID-RANGE SET POSITION (AS RECEIVED)
5. FIRST MOVEMENT OF CONTROL LEVER IS HARD (THIS BREAKS PROGRAMMER LEVER LOOSE)

- B** ROUTE CABLE REARWARD OF I.P. BRACE
- C** ROUTE CABLE BETWEEN A/C DUCT AND I.P. IN THIS AREA
- D** ROUTE CABLE BETWEEN GLOVE BOX AND R.H. LAP COOLER

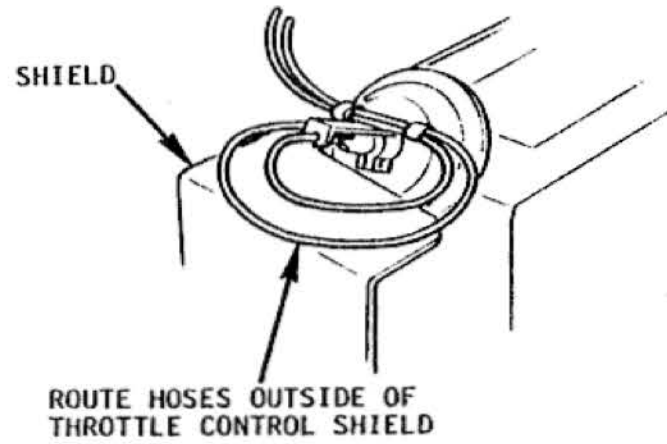
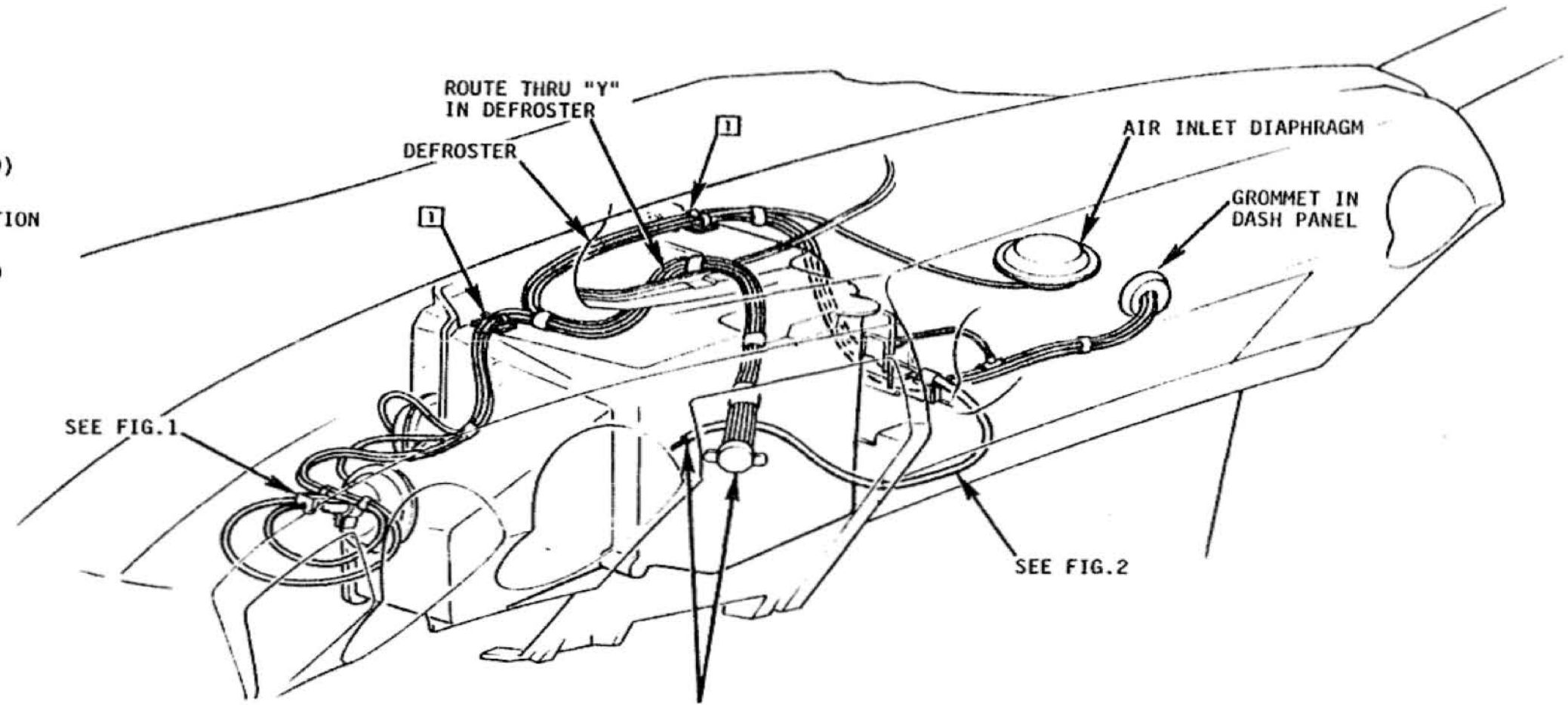


FIGURE 1

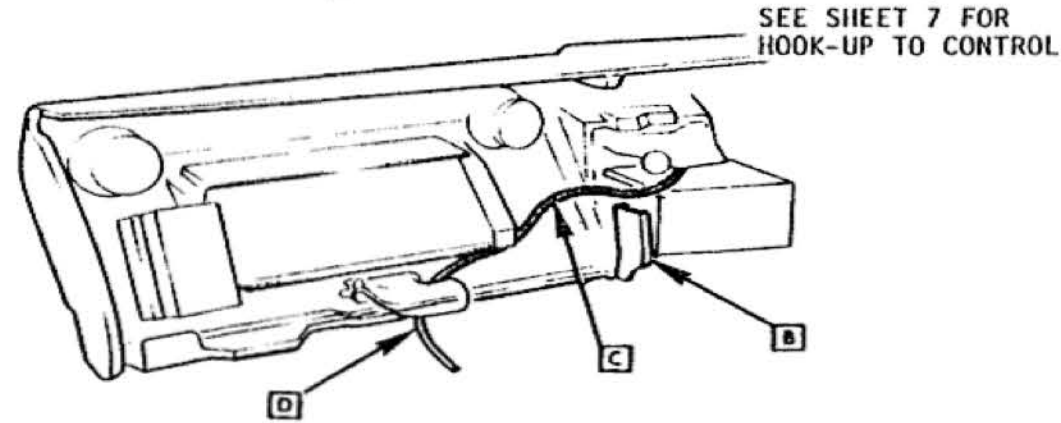
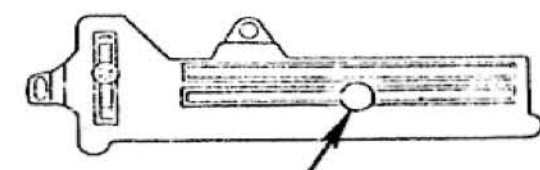


FIGURE 2



A SET AT 75
CONTROL LEVER SETTING

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED - NO CHANGE	SM	JUB	BY	JAN. 25, 1975	HOSE & CABLE ROUTING (C65) (INSIDE OF CAR)
								DR. JOE V. GALL	
								CK. S. J. JAMES	PART NO. 552392
								APPR. S. J. JAMES	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2J
									SHEET 13

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

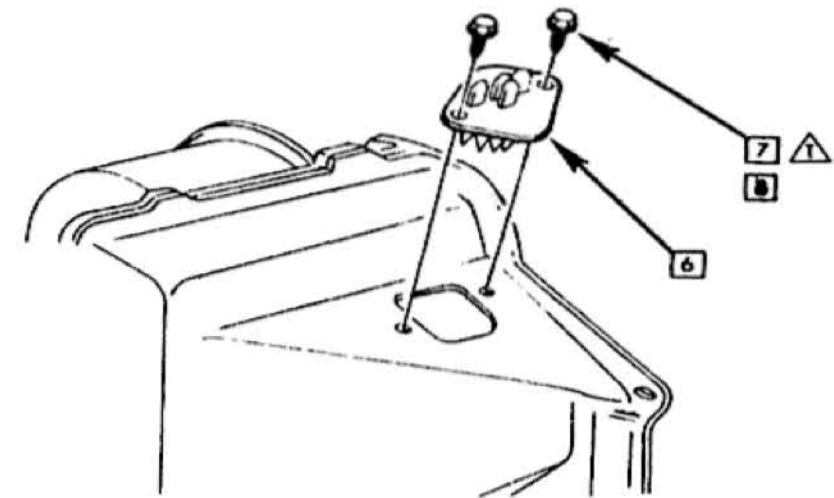
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

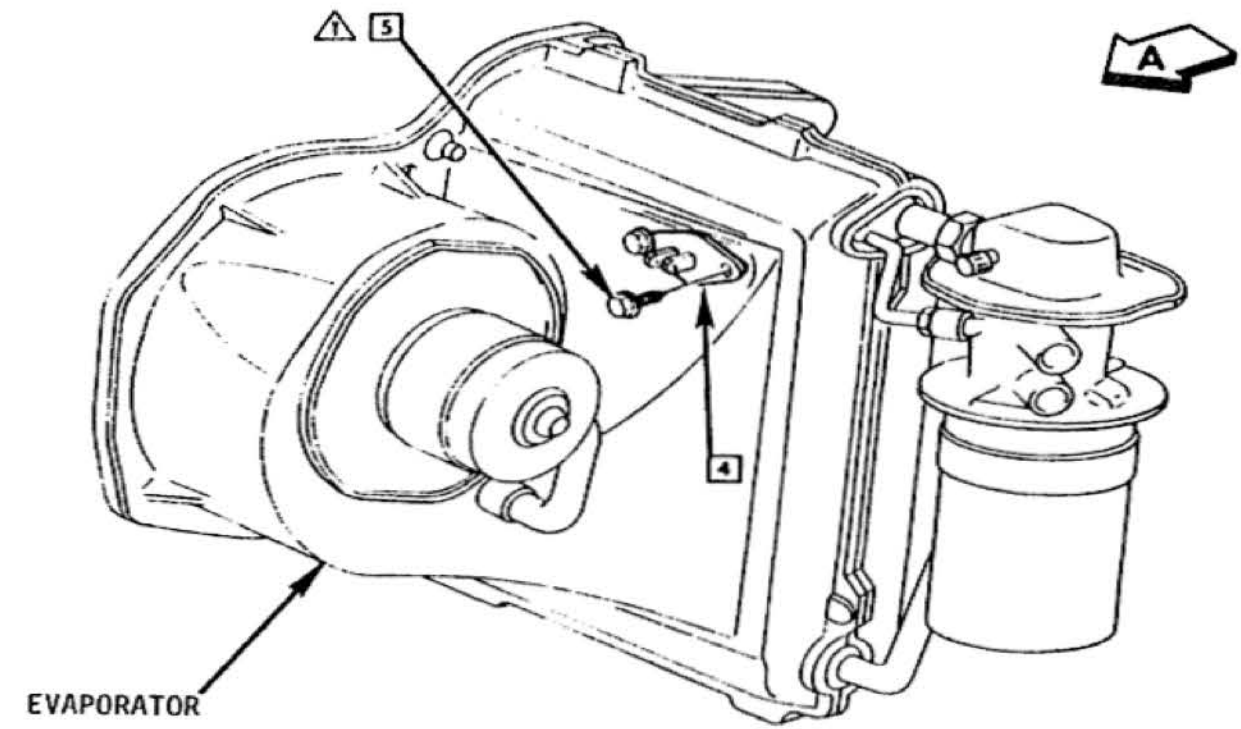
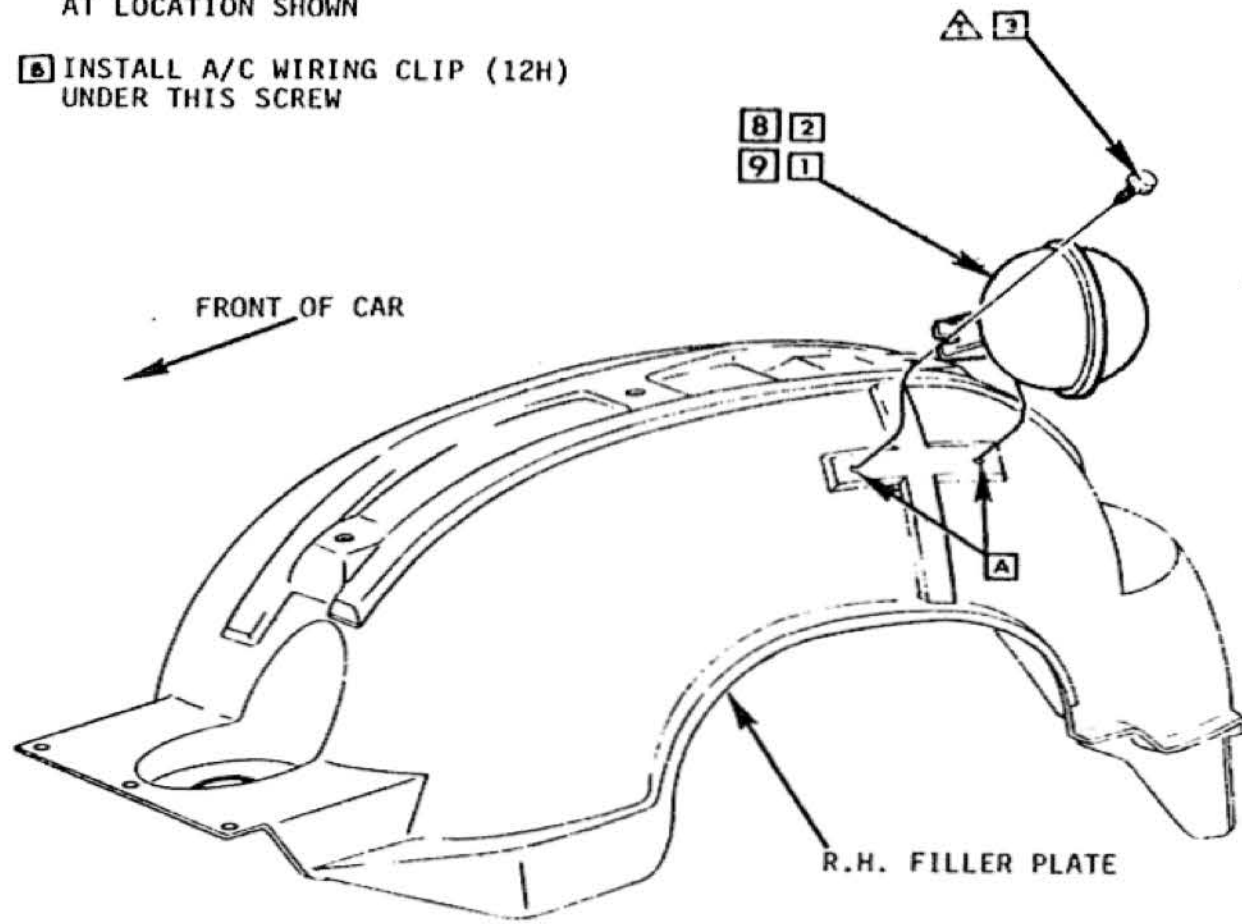
- 1 340482 TANK ASM VACUUM
- 2 340483 TANK ASM VACUUM (OPT)
- 3 9419727 SCREW (2)
- 4 3917359 AMBIENT SWITCH ASM
- 5 9419322 SCREW (2)
- 6 419214 RESISTOR ASM
- 7 9419303 SCREW(2)
- 8 410677 TANK ASM VACUUM(OPT.)
- 9 385076 TANK ASM VACUUM(OPT.)
- 10

A DRILL 2 HOLES .218 DIA. AT LOCATION SHOWN

B INSTALL A/C WIRING CLIP (12H) UNDER THIS SCREW



VIEW A

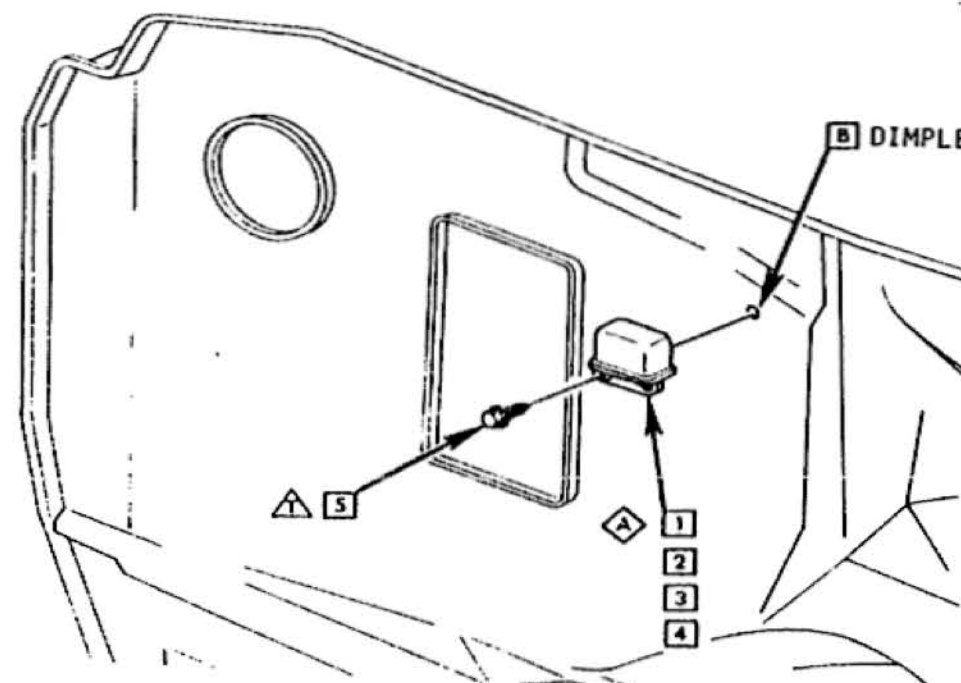


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
		7-16-75	A	RE-ISSUED - NO CHANGE	DR. JOE V. GALL	NG	DR	JAN. 25, 1975	A/C VACUUM TANK, AMBIENT SWITCH AND RESISTOR ASSEMBLY	
		3-20-76	B	410677, 385076 - VACUUM TANK (OPT.) ADDED	3837	MP	CK. <i>Sh. Titen</i>			
							APPR. <i>SCHMIDT</i>	PART NO. 552392		
							REF. <i>Fick</i>	SERIES A		
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								YEAR 1976	UPC 1A2J	SHEET 14

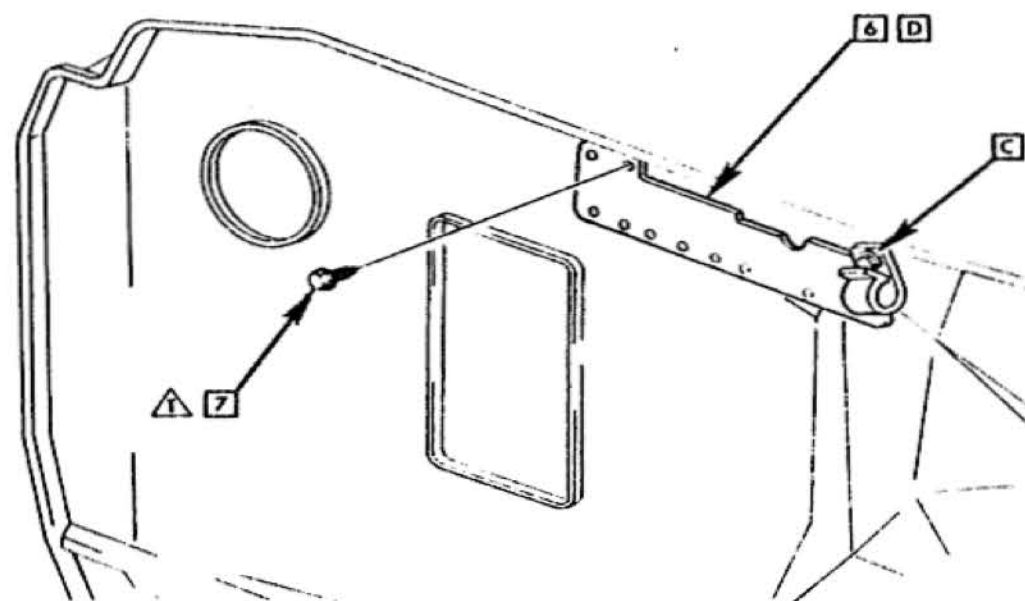
- 1 412686 RELAY
- 2 412687 RELAY (OPTION)
- 3 413074 RELAY (OPTION)
- 4 550351 RELAY (OPTION)
- 5 9422707 SCREW (2)
- 6 411977 BRACKET
- 7 9419305 SCREW
- 8

- A SEE 1A2C FOR PART NUMBERS
- B LOCATE RELAY AT DIMPLE, USE RELAY BRACKET TO LOCATE REMAINING HOLE
- C FASTEN BRACKET UNDER EXISTING 12H ITEMS (SEE 12H FOR PART NUMBERS)
- D SEE FIGURE 2 FOR RELAY MOUNTING TO BRACKET

- B ◇ 9985038- GREASE (APPLY A LIGHT COAT ON TERMINALS OF RELAY BEFORE INSTALLING ELECTRICAL HARNESS CONNECTOR)



A/C EXCEPT C49)



(A/C WITH C49)

FIGURE 1

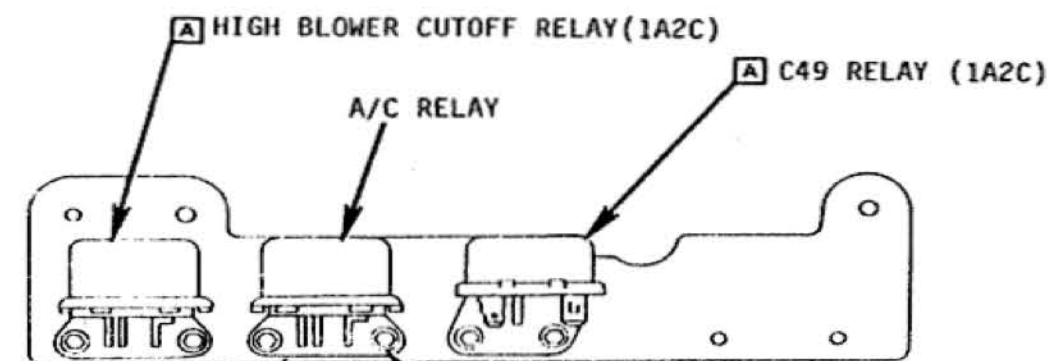


FIGURE 2

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED - NO CHANGE	SMC	JG	ST	JAN. 24, 1975	DASH PANEL COMPONENTS (A/C RELAYS)
		11-10-75	B	WAS 9985230 - GREASE	34K	ME	RT	DR. JOE V. GALL	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF. <i>[Signature]</i>	YEAR 1976
									UPC 1A2J
									SHEET 15

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

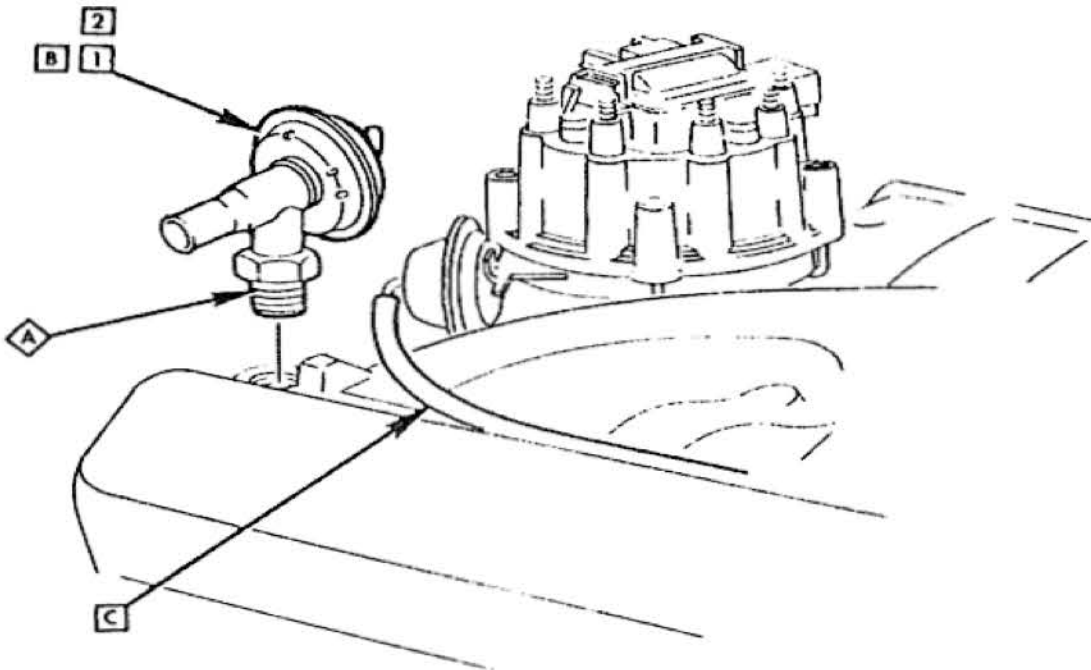
- 1 554401 - WATER VALVE ASM
- ② 554403 - WATER VALVE ASM(OPT.)
- 3
- 4
- 5

- A POSITION VALVE WITH ϕ PARALLEL TO ϕ OF ENGINE
- B INSTALL VALVE 90° TO CENTERLINE OF ENGINE WITH VACUUM SOURCE INBOARD
- C ROUTE DISTRIBUTOR VACUUM HOSE INBOARD OF VALVE ASM

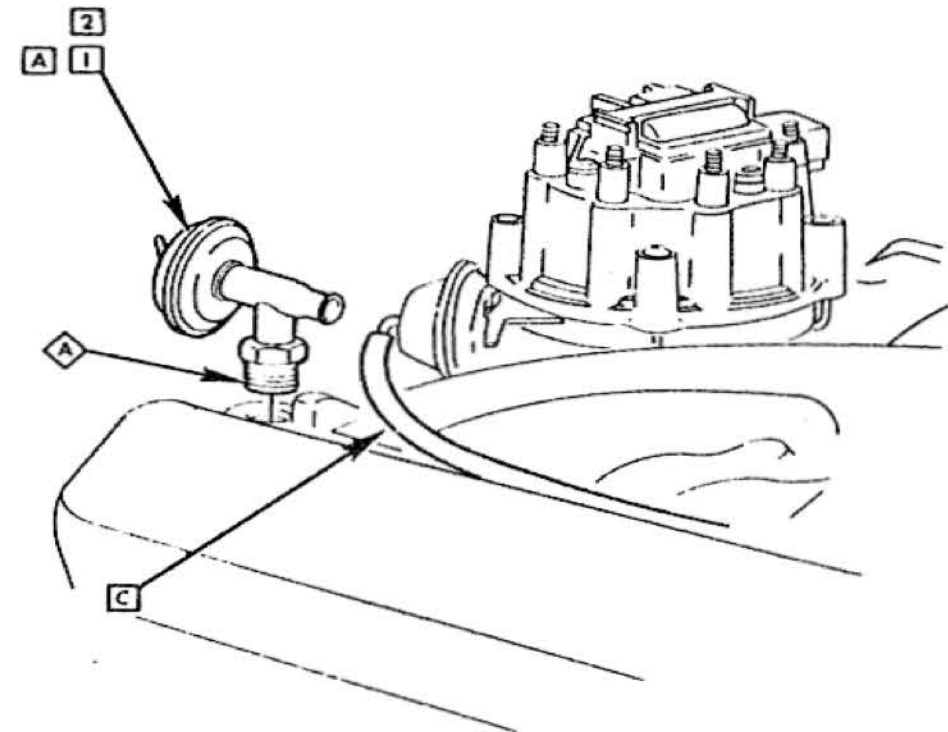
②

②

- A APPLY 9985000 SEALER TO AREA INDICATED PRIOR TO ASSEMBLY



L74



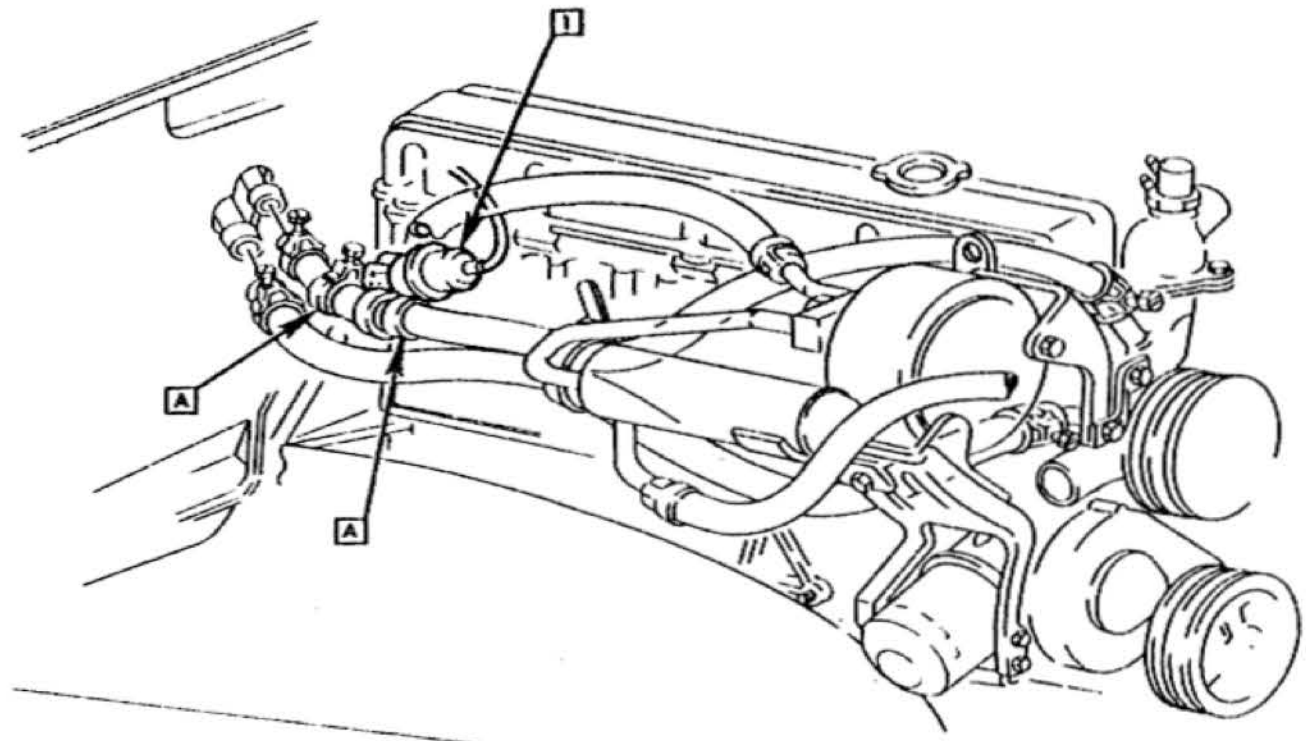
LV8 & L34

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
△ 60-90 IN.		6-25-75	A	WAS 411822 & 552676 WATER VALVES	2844	AVG	JT	JAN. 25, 1976	A/C WATER VALVES (LV8, L34, L74)	552392	A	1976	1A2J	16
		6-25-75	B	VIEW & NOTE REMOVED	2844	AVG	JT	DR. JOE V. GALL						
		9-20-76	C	WAS 554402 - WATER VALVE ASM	4091	AVG	JT	CK. H. JONES						
								APPR. SCHMIDTGEN						
								APPR. Paul Jantz						
								REF.						
								Oldsmobile						

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1** 494192 WATER VALVE
- 2**
- 3**
- 4**
- 5**
- 6**
- 7**
- 8**
- 9**
- 10**

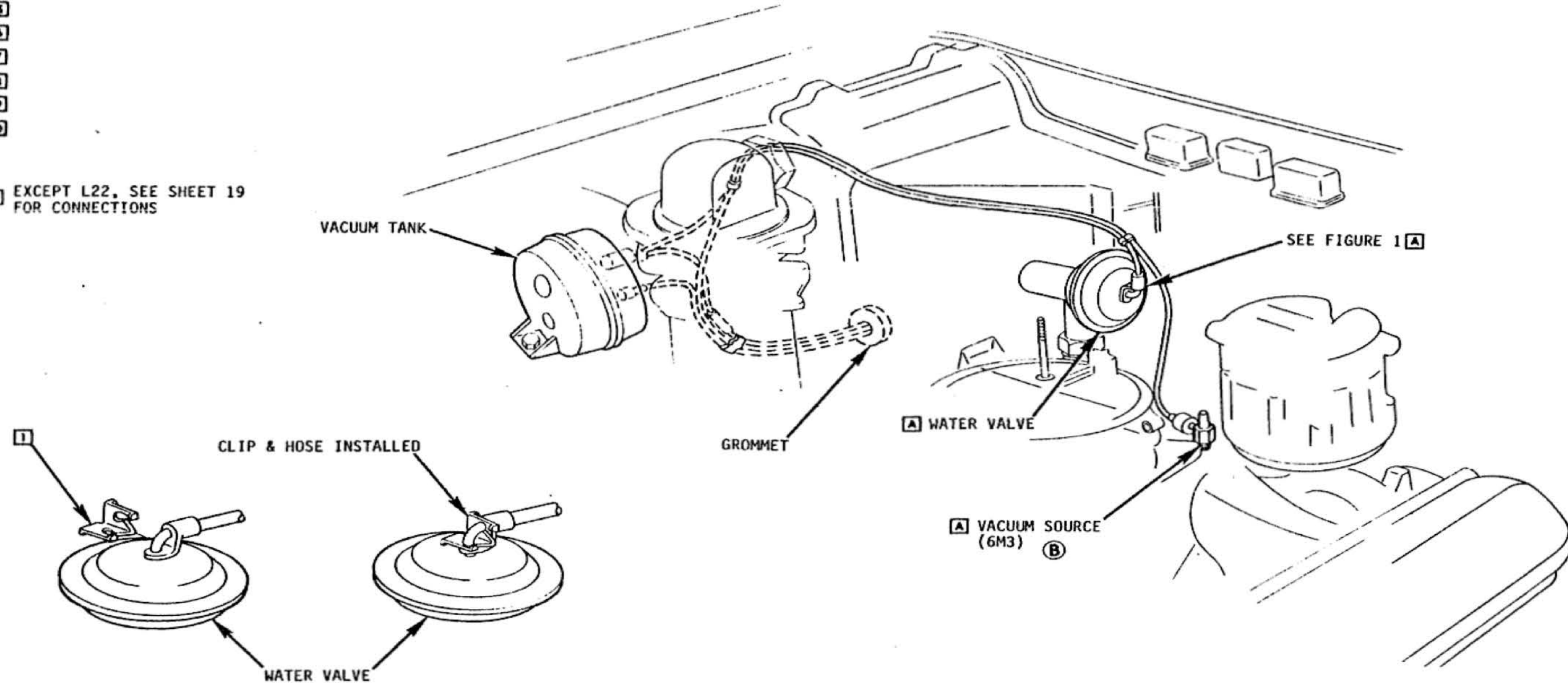
A SEE UPC 1A2L FOR CLAMP AND PART NUMBER



DYNAMIC (Installation)—LBS.	MAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲ ▲		7-16-75	A	RE-ISSUE - NO CHANGE	SMC	JVB	JT	JAN. 24, 1975	A/C WATER VALVE (L22)
DR. JOE V. GALL CK. <i>[Signature]</i> APPR. SCHMITZ <i>[Signature]</i> APPR. Fred Santis REF.									PART NO. 552392
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 17
								YEAR 1976	SERIES A
								UPC 1A2J	
								Oldsmobile	

- 3984660 CLIP
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

A EXCEPT L22, SEE SHEET 19 FOR CONNECTIONS



CLIP & HOSE INSTALLED
WATER VALVE
FIGURE 1
HOSE INSTALLATION

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	▲	7-16-75	A	RE-ISSUED—NO CHANGE	SMC	WGL	WGL	JAN. 24, 1975	A/C VACUUM HOSE ROUTING (ENGINE COMPARTMENT)
▲	▲	11-10-75	B	NOTE REVISED	3417	WGL		DR. JOE V. GALL	
▲	▲							CK. A. J. JEFF	
									APPR. SCHEIDTKE
									APPR. J. J. J.
									REF.
<input checked="" type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 1A2J SHEET 18 Oldsmobile

- 1
- 2
- 3
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- 5
- 6
- 7
- 8
- 9
- 10

▣ SEE SHEET 18 FOR PART NUMBERS

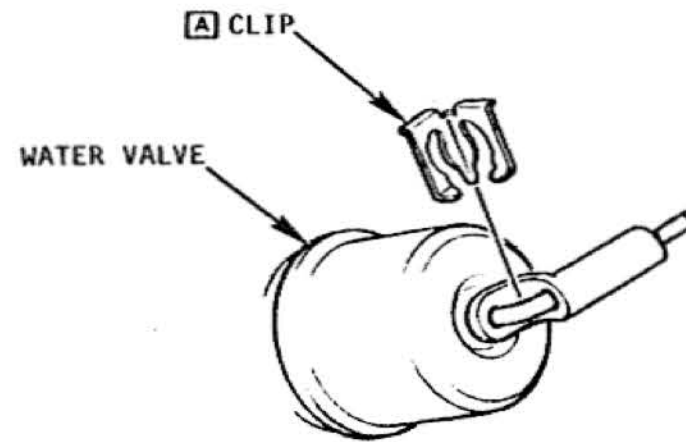
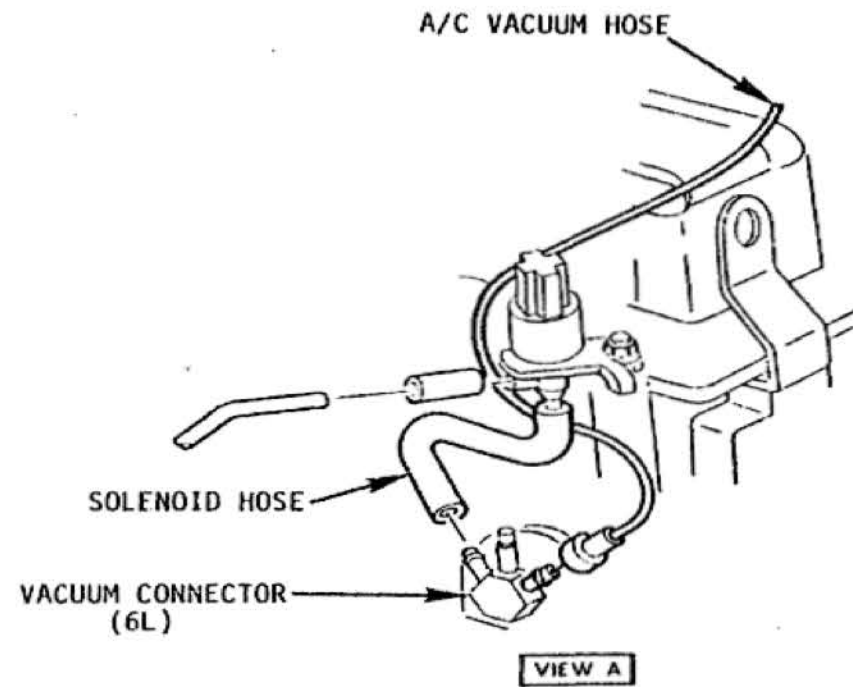
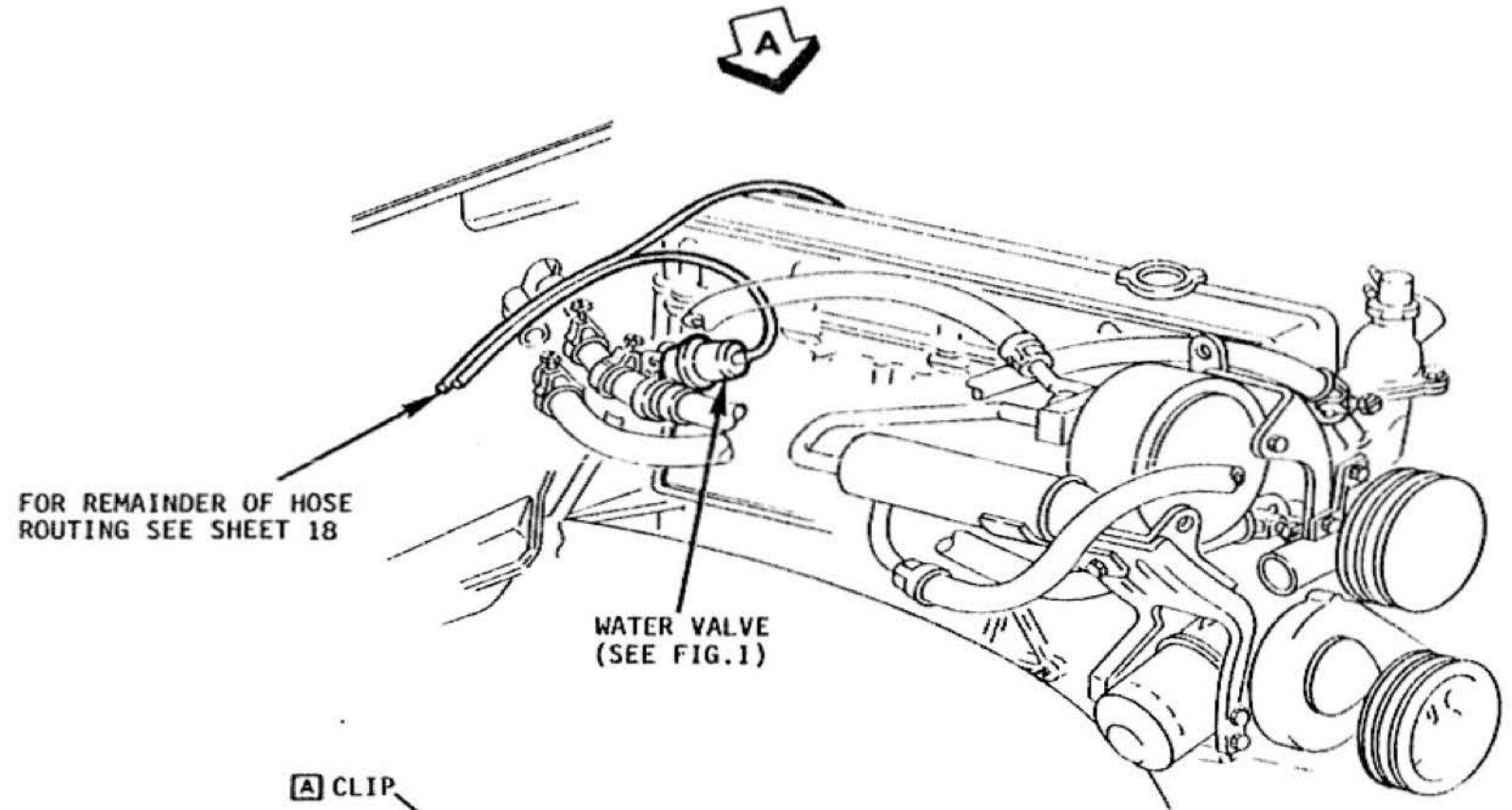
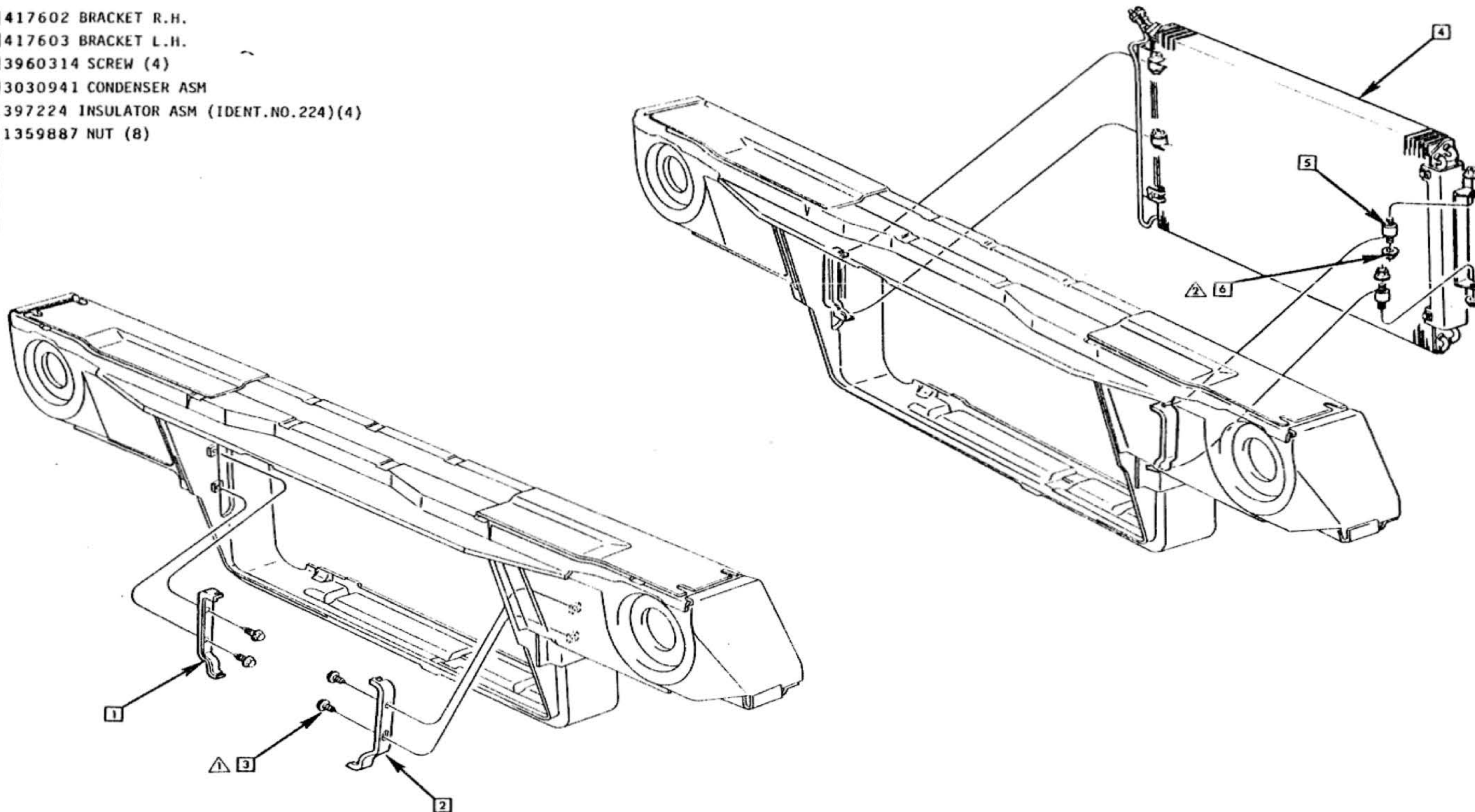


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED-NO CHANGE	ymc	266	BT	JAN. 24 1975	VACUUM HOSE TO ENGINE AND WATER VALVE (L22)
								DR. JOE V. GALL	
								CK. A. J. [unclear]	
								APPR. [unclear]	PART NO. 552392
								REF. [unclear]	SERIES A
								Oldsmobile	YEAR 1976
									UPC 1A2J
									SHEET 19

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 417602 BRACKET R.H.
- 2 417603 BRACKET L.H.
- 3 3960314 SCREW (4)
- 4 3030941 CONDENSER ASM
- 5 397224 INSULATOR ASM (IDENT.NO.224)(4)
- 6 1359887 NUT (8)
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15-22 FT. ▲ 120-180 IN.	7/16/75	A	RE-ISSUED - NO CHANGE	SMC	JG	JG	JAN. 24 1975	A/C CONDENSER MOUNTING
								DR. JOE V. GALL	PART NO. 552392
								CK. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF.	UPC 1A2K
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	SHEET 1

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 552563 HOSES & MUFFLER ASM
- 2 181641 BOLT
- 3 120394 FLAT WASHER
- 4 3140852 GASKET ("O"RING)
- 5
- 6
- 7
- 8
- 9
- 10

◇ 9985006 LUBRICANT ("O"RING) (14B ITEM)

△ SEE SHEET 3 FOR REMAINDER OF ROUTING AND FASTENINGS

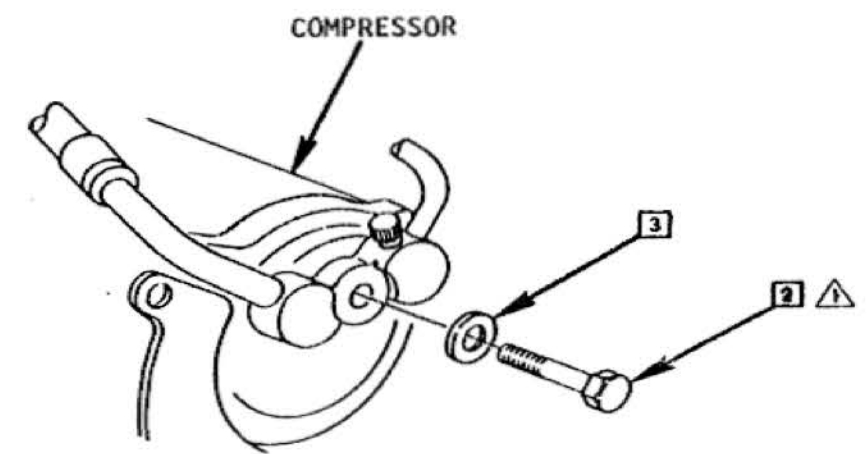
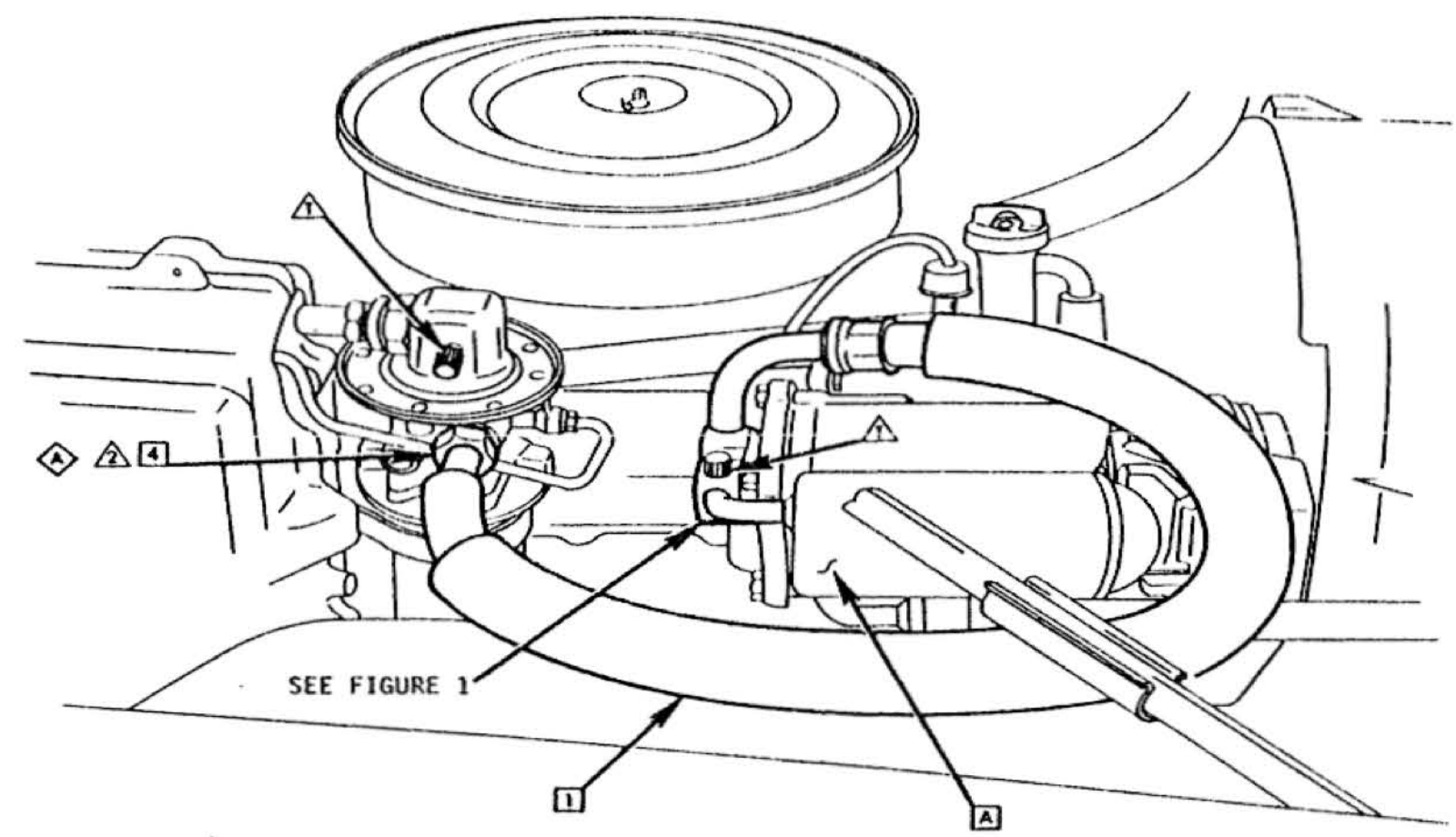


FIGURE 1

(LV8,L33,L34,L74)

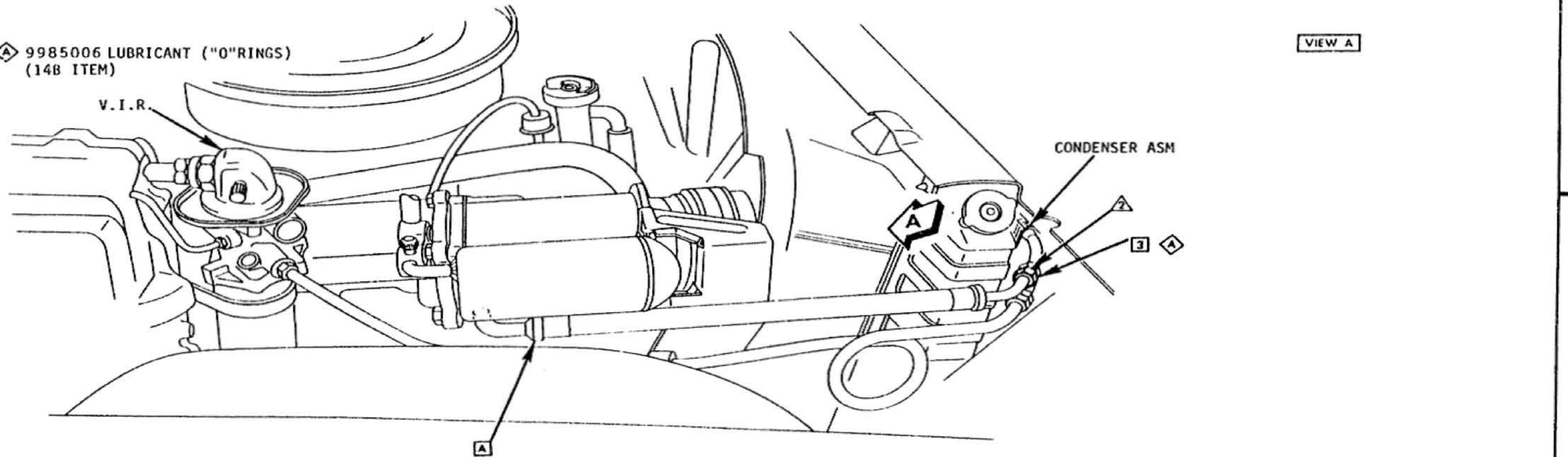
DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 20-30 FT. △ 28-33 FT.	7/16/75	A	RE-ISSUED - NO CHANGE	Mc	Mc	AT	JAN. 24, 1975	HOSES & MUFFLER ASM TO COMPRESSOR AND V.I.R. VALVE
								DR. JOE V. GALL	
								CK. D. J. THOMAS	PART NO. 552392
								APPR. SCHEPERS	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 1A2K
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 415890 SHIELD
- 2 9433377 SCREW ASM
- 3 3140600 GASKET ("O"RING)
- 4
- 5
- 6
- 7
- 8
- 9
- 10

A SEE SHEET 2 FOR PART NUMBER

A 9985006 LUBRICANT ("O"RINGS)
(14B ITEM)



LV8, L34, L74

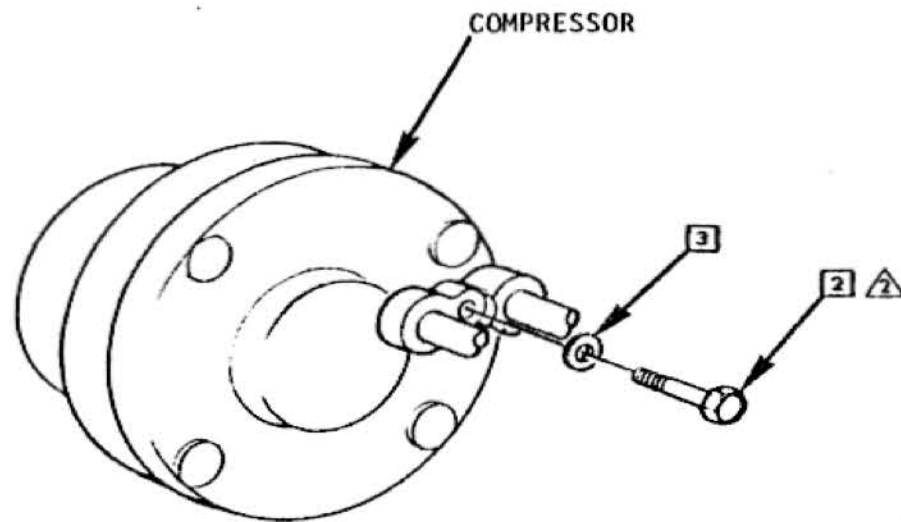
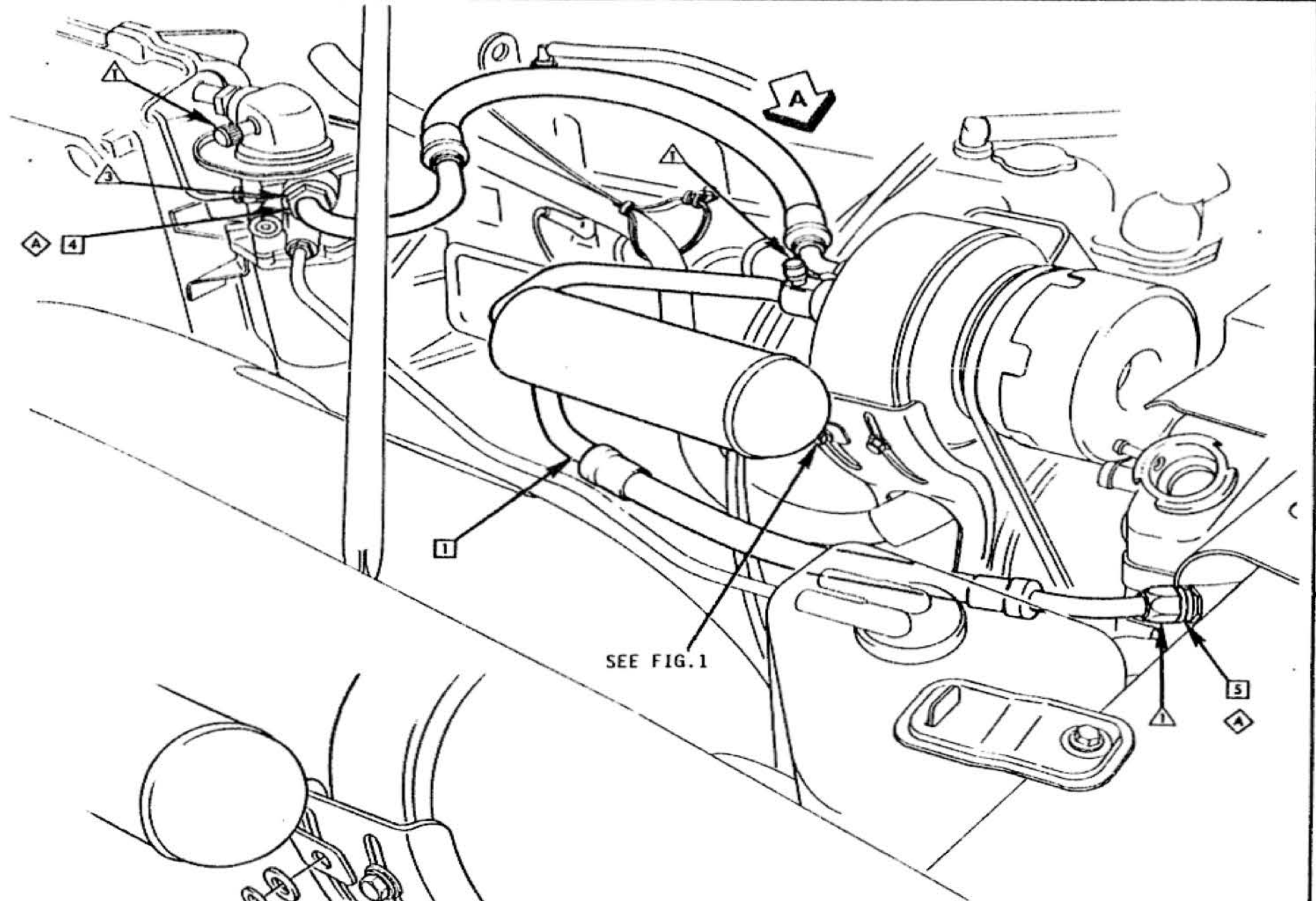
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15-25 FT.	7-16-75	A	RE-ISSUED- NO CHANGE	SMC	ML	DT	JAN. 24, 1975	HOSE & MUFFLER ASSEMBLY TO COMPRESSOR & CONDENSER
	▲ 15-20 FT.	1-20-76	B	FASTENING REVISED	3588	PL	DT		
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 1A2K
									SHEET 3

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 552564 HOSE & MUFFLER ASM
- 2 9418968 BOLT
- 3 120394 F. WASHER
- 4 3140852 GASKET ("O"RING)
- 5 3140600 GASKET ("O"RING)
- 6
- 7
- 8
- 9
- 10

- A SEE UPC 1A2G FOR FASTENINGS
- △ 99B5006 LUBRICANT ("O"RINGS) (14B ITEM)



VIEW A

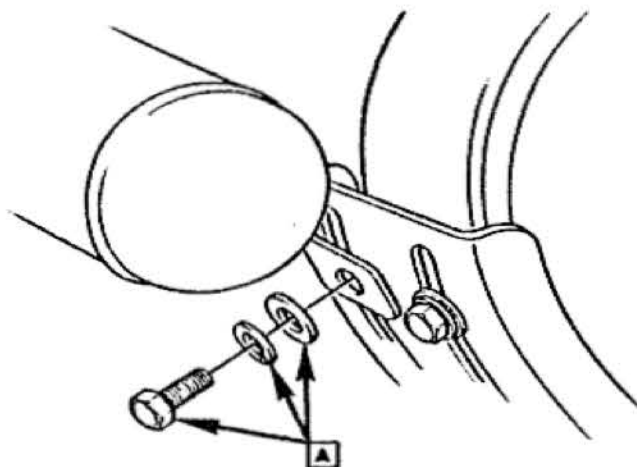


FIGURE 1

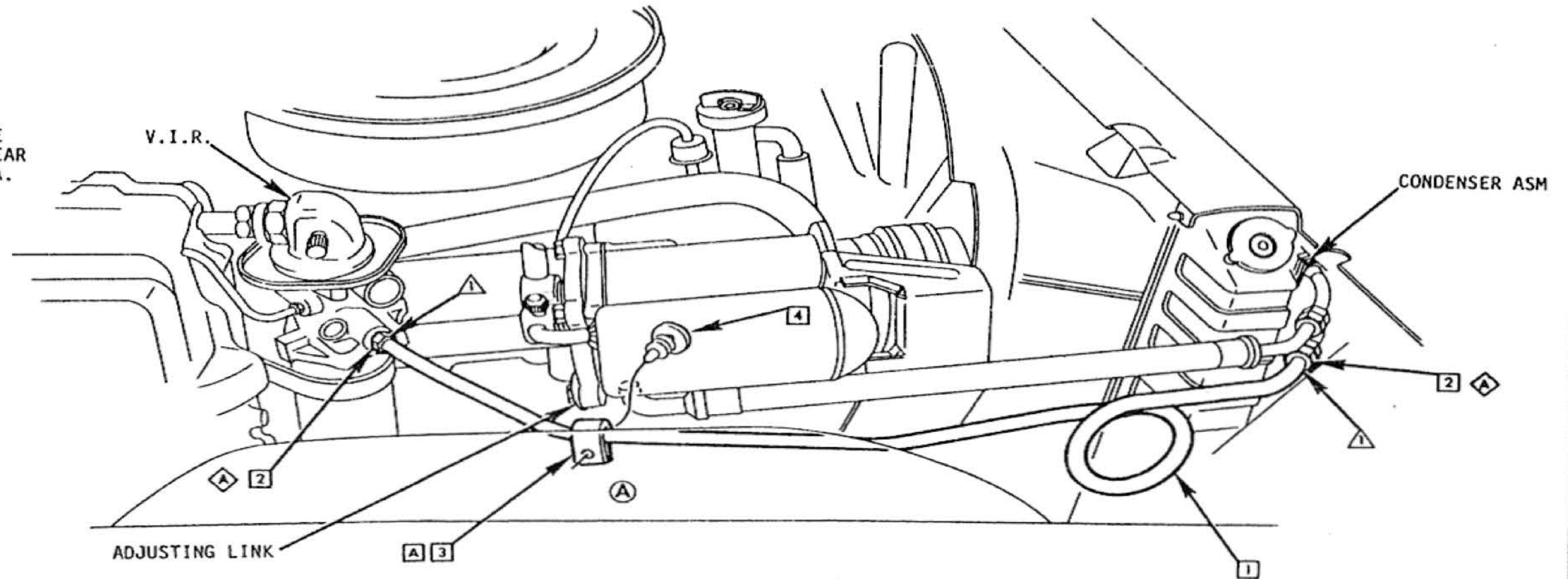
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	<ul style="list-style-type: none"> △ 15-20 FT. △ 20-30 FT. △ 28-33 FT. 	7-16-75	A	RE-ISSUED - NO CHANGE	SMC	W6	DT	JAN. 21, 1975	HOSE & MUFFLER TO COMPRESSOR, CONDENSER & V.I.R. (L22)
								DR. JOE V. GALL	PART NO. 552392
								CK. [Signature]	SERIES A
								APPR. Schettler	YEAR 1976
								REF.	UPC 1A2K
								Oldsmobile	SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 412629 PIPE ASM CONDENSER TO V.I.R.
- 2 8526398 GASKET ("O"RING)
- 3 416219 CLAMP ASM
- F 4 411700 CLIP
- 5
- 6
- 7
- 8
- 9
- 10

A 9985006 LUBRICANT ("O"RINGS)
(14B ITEM)

A POSITION CLAMP ON FILLER PLATE
IN LINE WITH THE COMPRESSOR REAR
ADJUSTING LINK. DRILL .281 DIA.
HOLE AT THIS LOCATION.



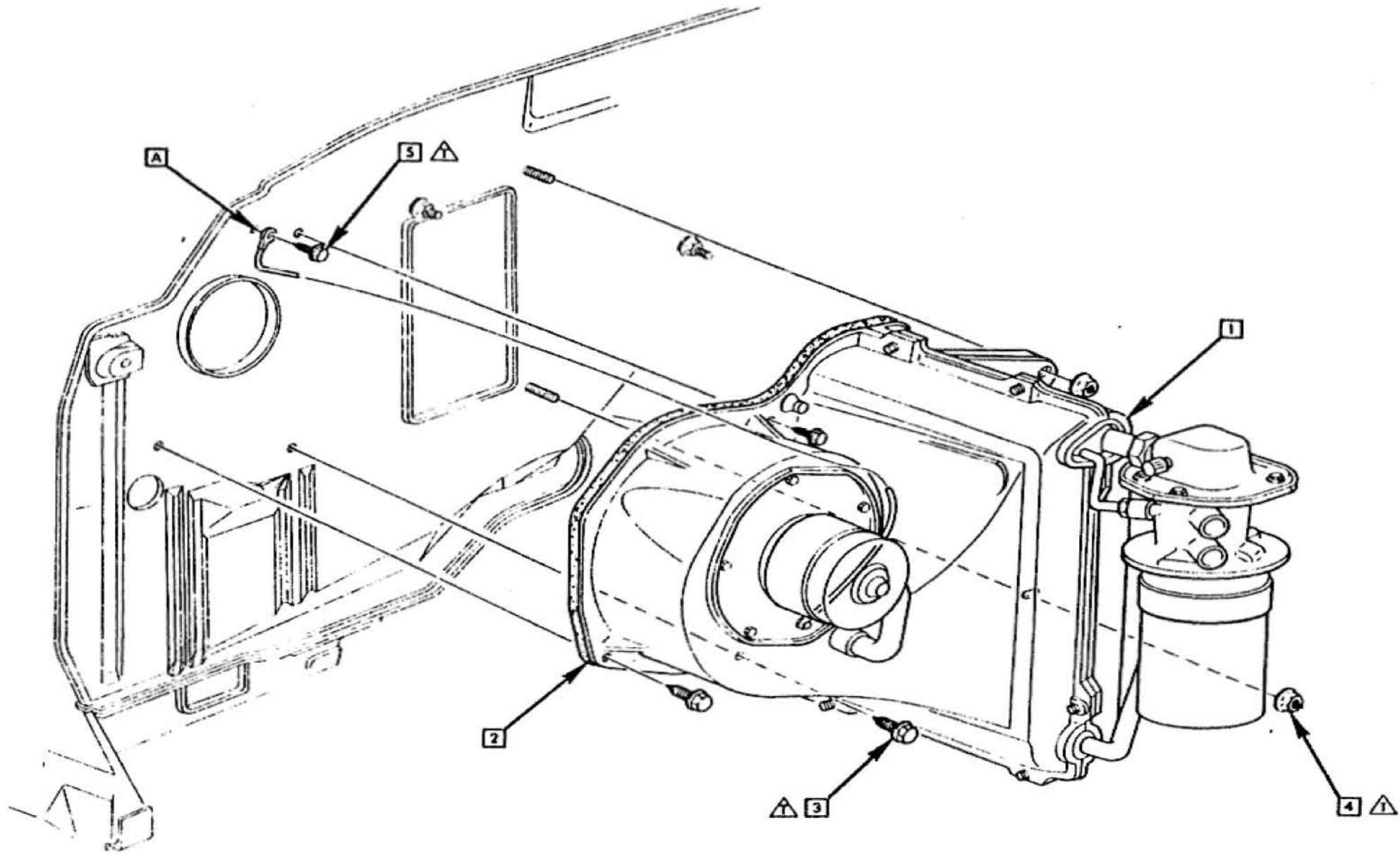
V8 ROUTING SHOWN
L22 ROUTING SAME

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
11-15 FT.		4-4-75	A	WAS 412629 PIPE ASM	2452	JVG	DT	JAN. 24, 1975	PIPE TO CONDENSER & V.I.R.
		6-9-75	B	WAS 416219 CLAMP ASM	2761	JVG	DT	DR. JOE V. GALL	
		6-9-75	C	CLIP REMOVED (417626)	2761	JVG	DT	CK. <i>[Signature]</i>	
		9-4-75	D	WAS 409261 - CLIP	3158	PL	DT	APPR. <i>[Signature]</i>	
		9-4-75	E	417626 CLIP ADDED	3158	PL	DT	APPR. <i>[Signature]</i>	
		1-20-76	F	WAS 417626 - CLIP	4032	PL	DT	REF.	
FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 1A2K SHEET 5

Oldsmobile

- 1 3034740 EVAPORATOR & BLOWER ASM
- 2 414179 GASKET
- 3 9432686 SCREW ASM
- 4 9419334 NUT (2)
- 5 9431714 SCREW
- 6
- 7
- 8
- 9
- 10

A FASTEN GROUND STRAP AT EXISTING DIMPLE



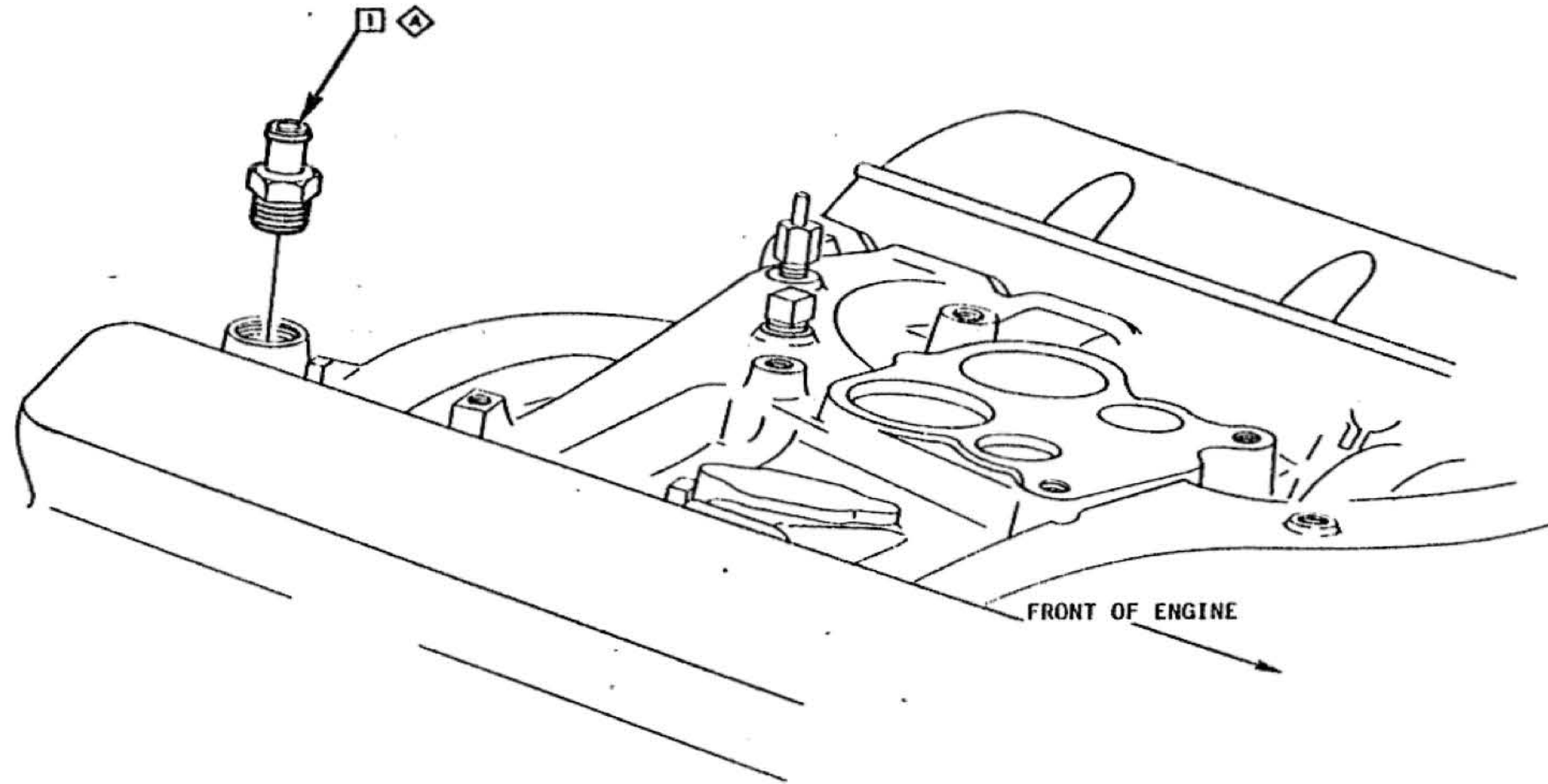
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-16-75	A	RE-ISSUED—NO CHANGE	SM	46	BT	JAN. 24, 1975	EVAPORATOR TO DASH
		5-1-76	B	WAS 9432686—SCREW	4230	12	BT	DR. JOE V. GALL	
								CK. H. JEFF	
								APPR. S. K. H.	PART NO. 552392
								APPR. 48	SERIES A
								REF	YEAR 1976
								Oldsmobile	UPC 1A2K
									SHEET 6

FULLY DRIVEN, SEATED AND NOT STRIPPED

1 417751 VALVE ASM-PRESSURE REDUCER ("E")("A-B-C" WITH Y72)
(FOR ENGINE CONVERSION SEE 6Z-2)

A

A 9985000 SEALER ON
THREADS



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-9-78	A	NOTE ADDED	2617	SP	DR	FEB. 6, 1975	NON A/C PRESSURE REDUCER VALVE
								DR. B. PARKER	
								CK. D. JIM	PART NO. 552392-3-4
								APPR. COL. H. J.	SERIES A-B-C-E
								APPR. A. J.	YEAR 1976
								REF.	UPC 1A2L
								Oldsmobile	SHEET 1

A FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9423576 CLAMP (W/P TO CORE)(GMAD ONLY)
- 2 413173 HOSE (VALVE OR NIPPLE TO CORE)(CODE "OV")
- 3 9423574 CLAMP (NIPPLE TO CORE)(2)(GMAD ONLY)
- 4 9436016 CLAMP (NIPPLE TO CORE)(2)(LAN. ONLY)
- 5 9436038 CLAMP (W/P TO CORE)(2)(LAN. ONLY)

- A 6 554853 SPACER
- 7 483015 HOSE (W/P TO CORE)(CODE "JG")

- 8
- 9
- 10

◇ HOSE MUST BE POSITIONED AS CLOSE AS POSSIBLE TO DASH PANEL TO INSURE PROPER CLAMP ENGAGEMENT

A SEE PAGE 3 FOR FIGURES 1, 2 & 3

◇ DIP ENDS OF HEATER HOSE INTO 9985012 LUBRICANT IF REQUIRED TO ASSIST ASSEMBLY.

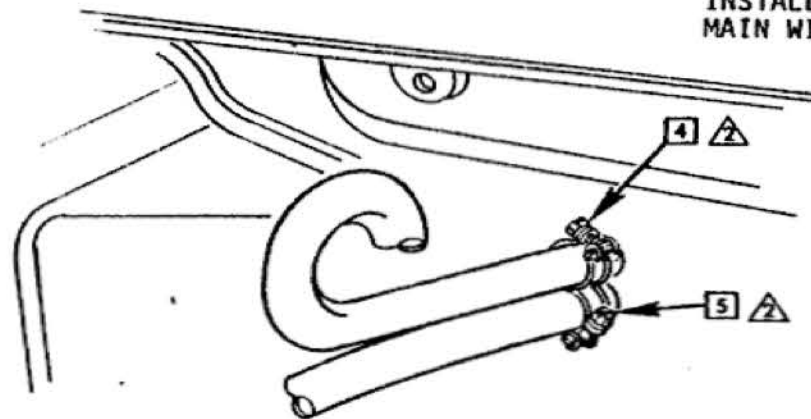
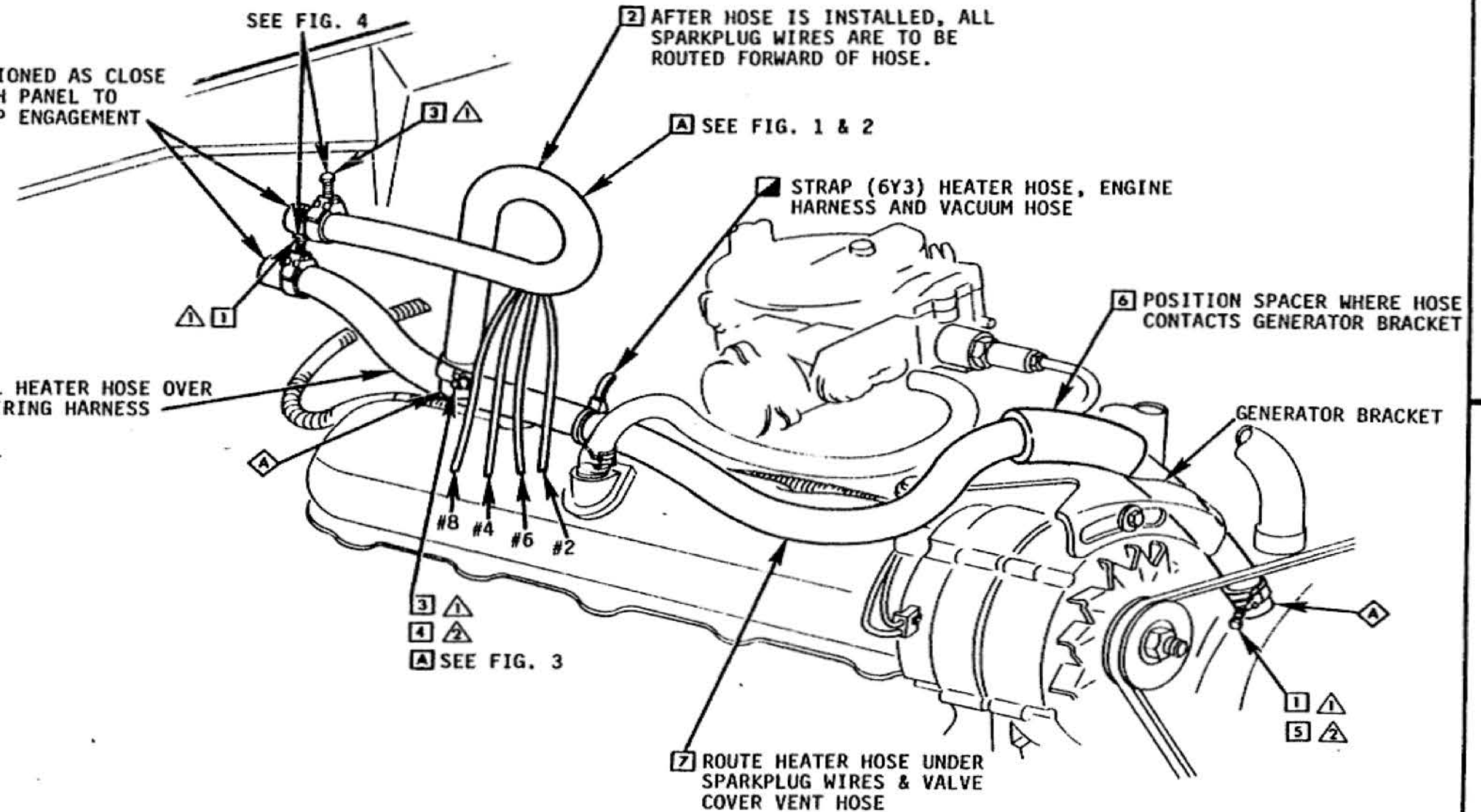


FIGURE 4
(LANSING ONLY)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 12-18 IN. ▲ 10-20 IN.	9-12-75	A	WAS 419051 SPACER	3197	Alvin BT		JAN. 24, 1975 DR. B. PARKER	STANDARD HEATER WATER HOSE ROUTING (V-8)
								CK. <i>[Signature]</i> APPR. <i>[Signature]</i> REF. <i>[Signature]</i>	PART NO. 552392 SERIES A
								Oldsmobile	YEAR 1976 UPC 1A2L SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

1
2
3

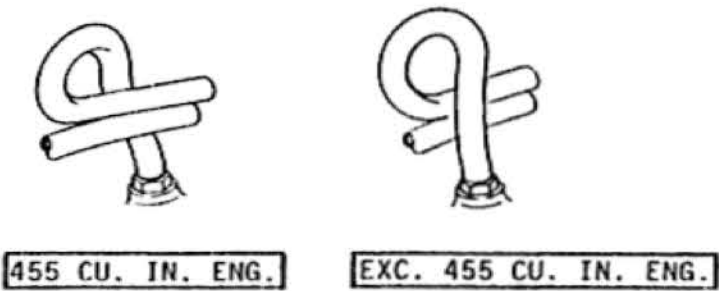
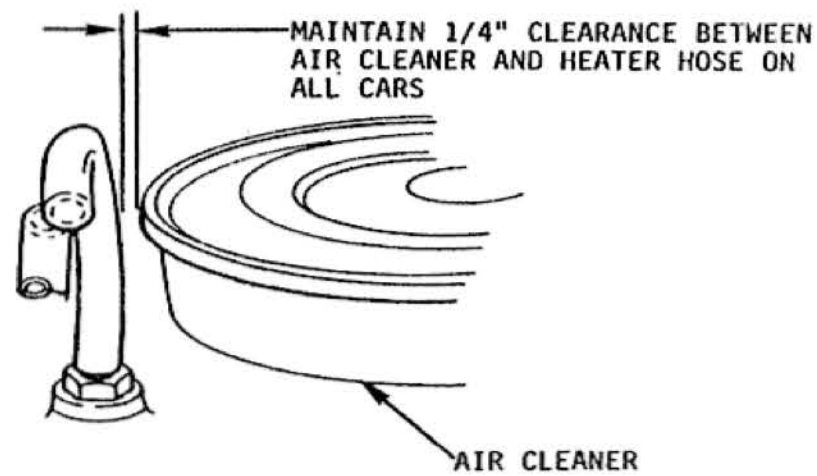
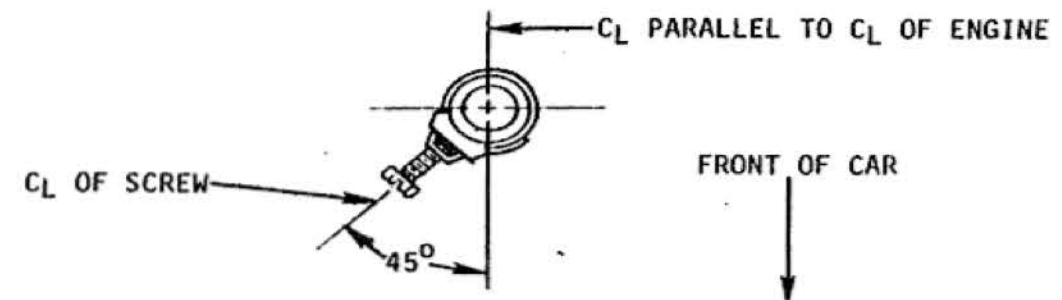


FIGURE 1
 (A) HOSE ROUTING FROM NIPPLE TO CORE



HOSE CLEARANCE TO AIR CLEANER
 FIGURE 2



(A) INSTALLATION OF CLAMP ON HEATER HOSE AT NIPPLE
 FIGURE 3
 (GMAD ONLY)

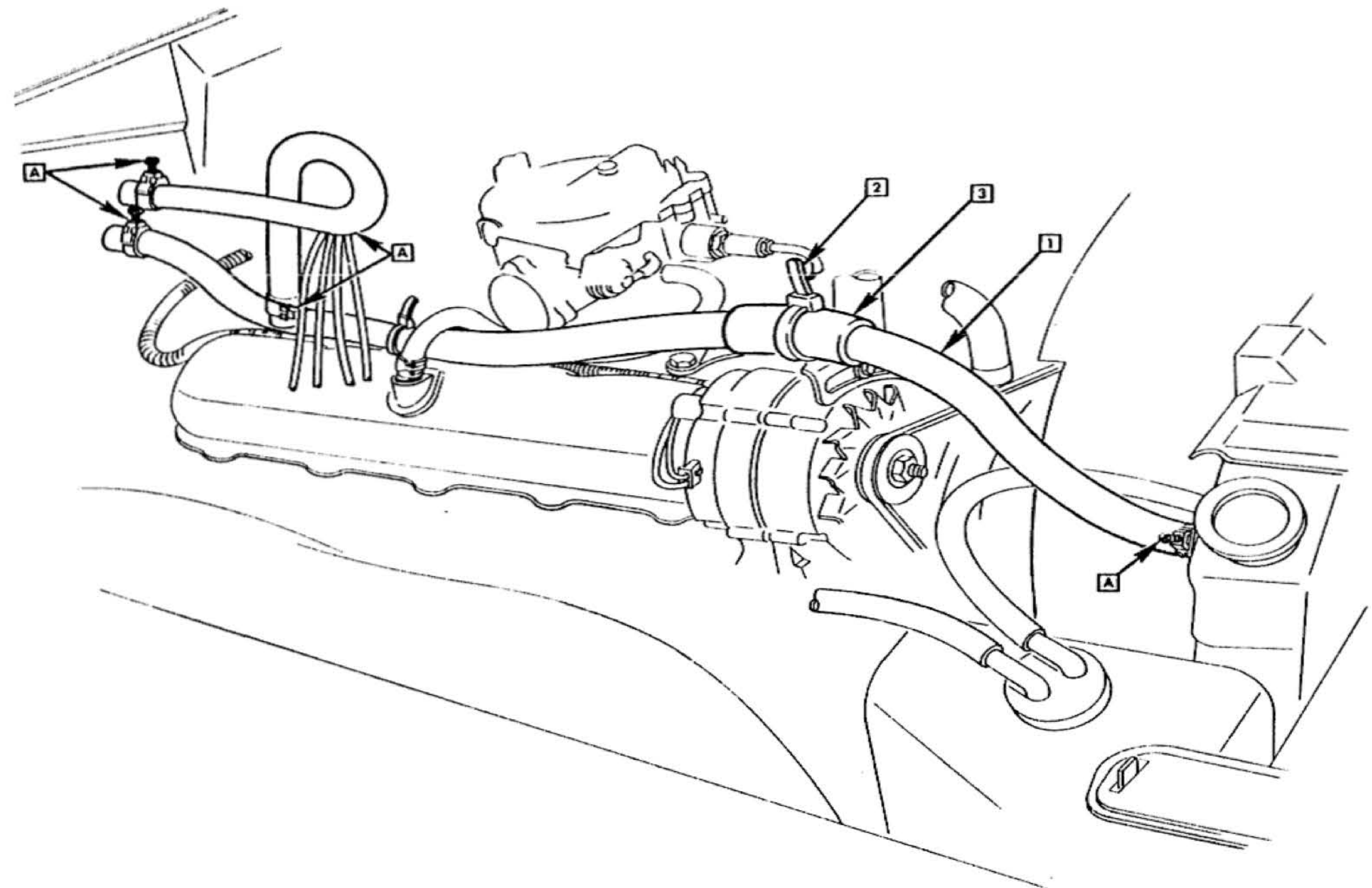
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		8-7-75	A3	TITLE & USAGE REVISED	3025	BP	8M	JAN. 21, 1975	HEATER TO ENGINE WATER HOSE ROUTING (V8) (EXC. A/C)	552392	A	1976	1A2L	3
								DR B. PARKER						
								CK. <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								REF. <i>[Signature]</i>						
								Oldsmobile						

FULLY DRIVEN, SEATED AND NOT STRIPPED

ITEM REFERENCE PROCESS MATERIAL TORQUE PART OF OR EXISTING

- 1 483018 - HOSE (RETURN)
- 2 11501906 STRAP
- 3 554853 SPACER
- 4
- 5
- 6
- 7
- 8
- 9
- 10

A SEE SHEETS 2 & 3 FOR THESE PARTS



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		9-12-75	A	WAS 419051 SPACER	3197	ALM	ALM	JAN. 21, 1975	Y72 HEATER WATER HOSE ROUTING (V-8) (EXC. A/C)	552392	A	1976	1A2L	4
		9-25-75	B	WAS 1239007-STRAP	3245	ALM	ALM	DR. B. PARKER CK. J. ZIEGLER APPR. J. ZIEGLER REF.						
<div style="display: flex; justify-content: space-between;"> <div> <p><input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED</p> </div> <div style="text-align: center;"> <p><i>Oldsmobile</i></p> </div> </div>														

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

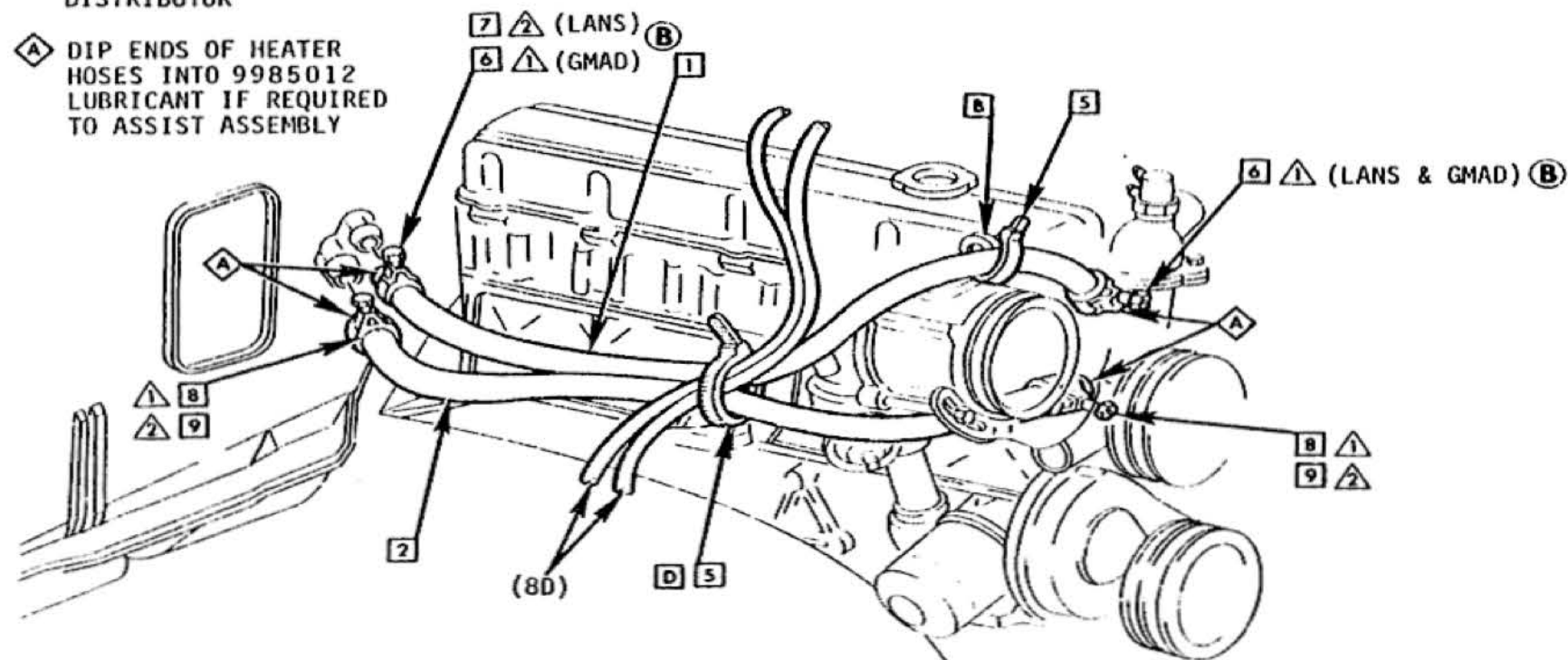
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 482431 HOSE (INLET)(EXC.A/C)
- 2 9791058 HOSE (OUTLET)
- 3 498825 HOSE (INLET)(A/C)
- 4 482425 HOSE (INLET)(A/C)
- C 5 11501906 STRAP
- B 6 9423574 CLAMP (INLET HOSE)(GMAD & LANS)(SHOWN)
- B 7 9436016 CLAMP (INLET HOSE)(LAN)
- 8 9423576 CLAMP (OUTLET HOSE)(GMAD)(SHOWN)
- 9 9436038 CLAMP (OUTLET HOSE)(LAN)
- 10

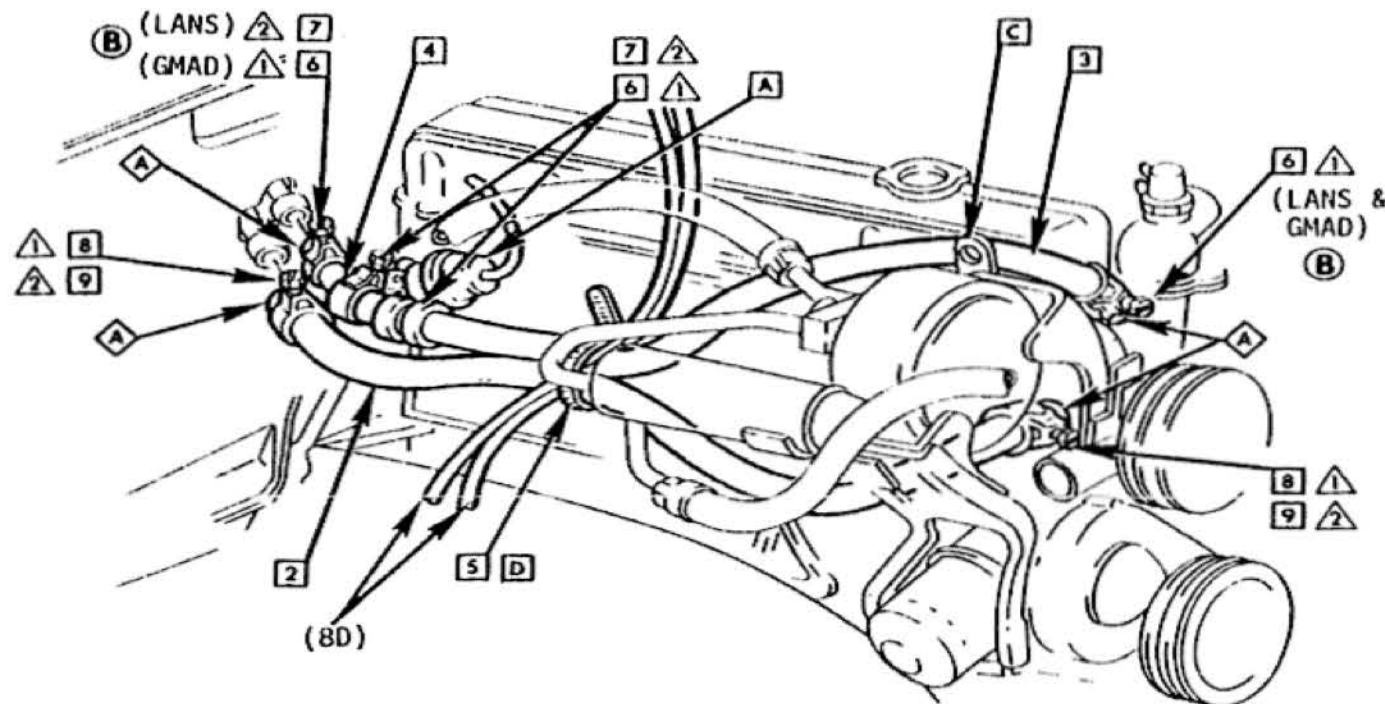
- A SEE UPC 1A2J FOR PART NUMBER
- B ROUTE INLET HOSE IN FRONT OF ENGINE LIFT BRACKET
- C ROUTE INLET HOSE BEHIND ENGINE LIFT BRACKET
- D INSTALL STRAP 1" BEHIND DISTRIBUTOR

▲ DIP ENDS OF HEATER HOSES INTO 9985012 LUBRICANT IF REQUIRED TO ASSIST ASSEMBLY



(HEATER HOSES EXC. A/C)

FIGURE 1

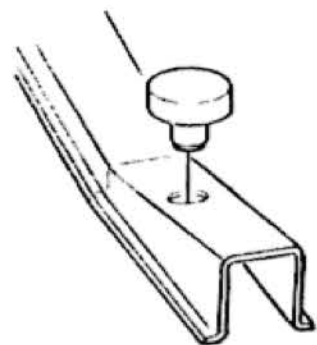


(HEATER HOSES WITH A/C)

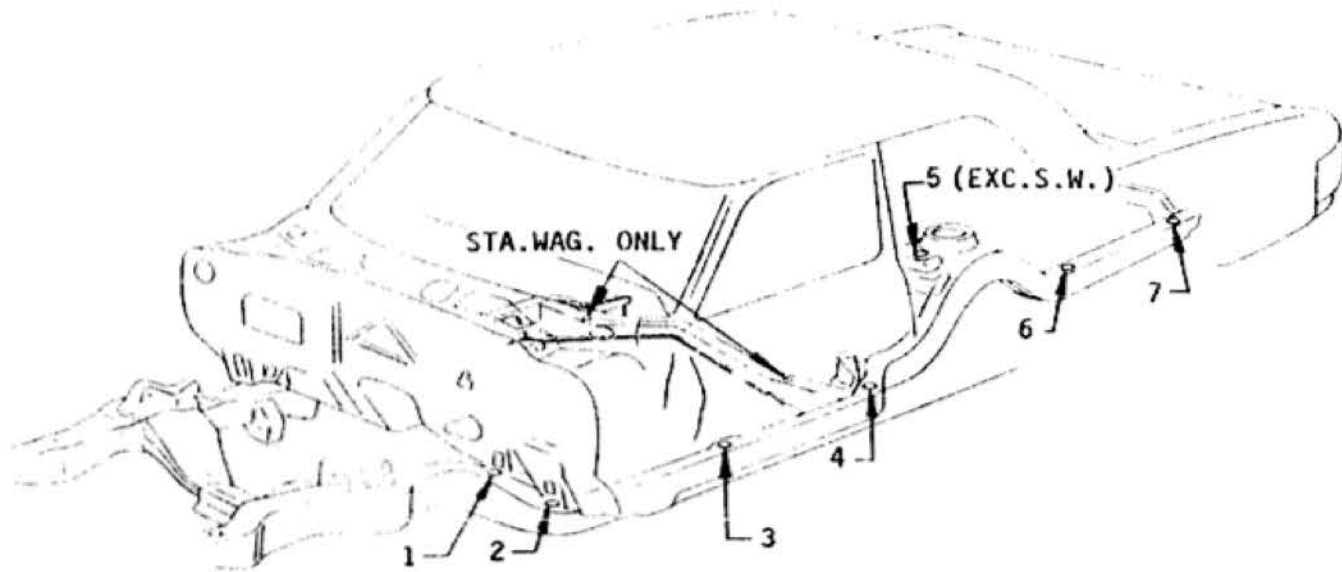
FIGURE 2

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	12-18 IN.	5-7-75	A	REDRAWN—NO CHANGE	7. Adams	5/26	BT	FEB. 7, 1975	WATER HOSE ROUTING (L22)
▲	10-20 IN.	5-18-75	B	USAGE REVISED	2625	BP	BT	DR. B. PARKER	
▲		9-25-75	C	WAS 1239007-STRAP	3245	ALM	BT	CK. W. JONES	
▲								APPR. R. J. ...	PART NO. 552392
▲								APPR. S. ...	SERIES A
▲								REF. 47	YEAR 1976
▲								Oldsmobile	UPC 1A2L
▲									SHEET 6

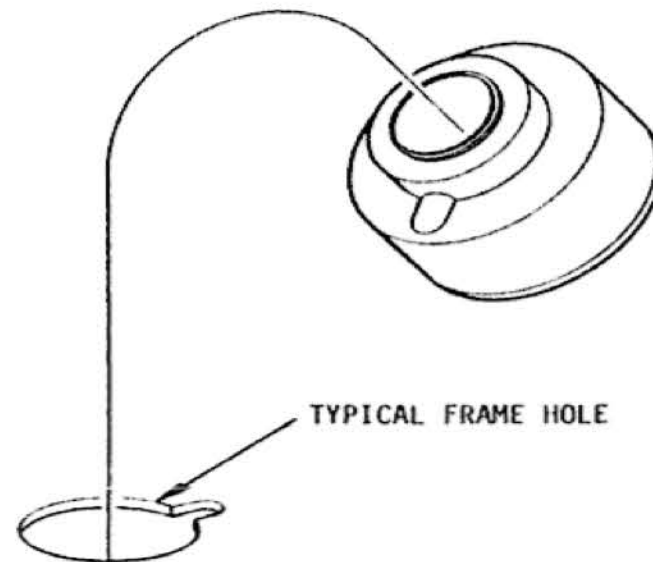
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED



TYPICAL "B" WAGON CROSS MEMBER CUSHION INSTALLATION



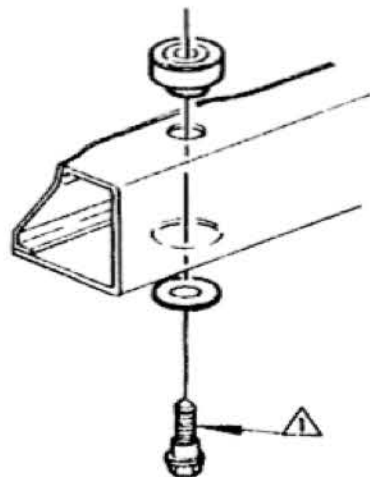
BODY MOUNTING POSITIONS



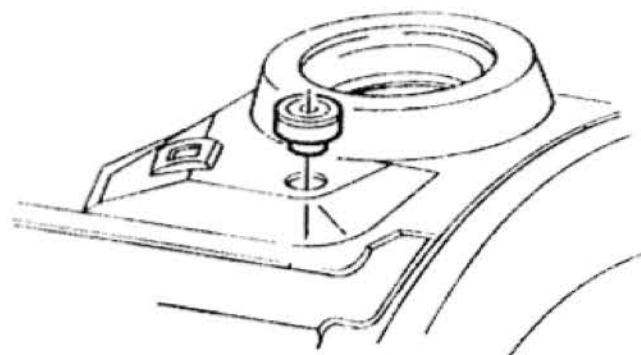
TYPICAL FRAME HOLE

WHEN AN ALIGNMENT BOSS IS PRESENT ON THE BOTTOM OF THE UPPER CUSHION, THIS BOSS MUST BE INSTALLED INTO THE NOTCH IN THE FRAME.

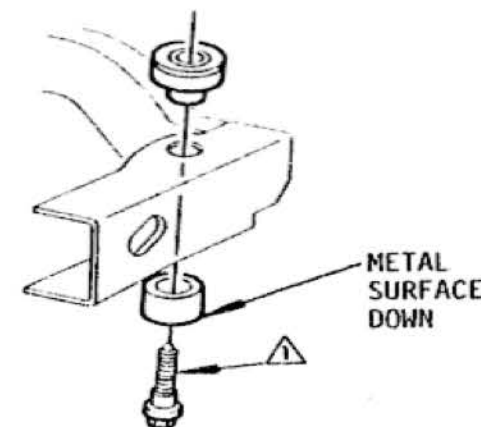
Ⓑ CUSHIONS REQUIRING INDEXING ARE SHOWN WITH A STAR ON BODY MOUNTING CHART 1B1-1A.



TYPICAL UPPER ONLY INSTALLATION



TYPICAL PLUG MOUNT INSTALLATION



METAL SURFACE DOWN

TYPICAL UPPER/LOWER CUSHION INSTALLATION

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 45 - 60 FT.		48678	A	REVISED & REDRAWN TO COMBINE A, B, C, E INFORMATION	2570	TE	CF	JAN. 29, 1975	BODY MOUNTING
		82578	B	NOTE ADDED	3123	DR	CF		
DR. A. J. Peltakus CK. W. S. Massey APPR. J. J. H. H. H. APPR. R. E. Cornall REF. R. H. H. H. H.									PART NO. 552392-3-4 SERIES A-B-C-E
YEAR 1976 UPC 1B1									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

MODEL	CUSHION POSITION	CUSHION ASSEMBLIES						
		#1	#2	#3	#4	#5	#6	#7
A COUPE	UPPER	330952 (LB)	330993 (BR)	330955 (DG)	330951 (O)	330949 (P)	330951 (O)	330942 (Y)
	LOWER	330989 (BK)	330989 (BK)	3991291 (B)	330989 (BK)	---	330989 (BK)	330989 (BK)
	BOLT	343205	343205	6262247	343205	---	343205	343205
A SEDAN	UPPER	330952 (LB)	330993 (BR)	330955 (DG)	330951 (O)	488610 (G)	330993 (BR)	330942 (Y)
	LOWER	330989 (BK)	330989 (BK)	3991291 (B)	330990 (LG)	---	330990 (LG)	330989 (BK)
	BOLT	343205	343205	6262247	343205	---	343205	343205
A WAGON	UPPER	330993 (BR)	491187 (P)	330958 (O)	494885(W)★	6271662 (BK)	330942 (Y)	330942 (Y)
	LOWER	330989 (BK)	330991 (BR)	330989 (BK)	330989 (BK)	---	330991 (BR)	330989 (BK)
	BOLT	343205	343205	6262247	343205	---	343205	343205
B (EXC. 4DR HT STATION WAGON AR3, BT1)	UPPER	330951 (O)	490726(R)★	330955 (DG)	491191 (BK)	488610 (G)	490726(R)★	330992 (W)
	LOWER	3739422 ●	330989 (BK)	343203 (W)	3739422 ●	---	331219 (V)	494515 (R)
	BOLT	343205	343205	343205	343205	---	343205	343205
B 4 DR HT (EXC AR3)	UPPER	330951 (O)	490726(R)★	330955 (DG)	491191 (BK)	488610 (G)	490726(R)★	330992 (W)
	LOWER	3739422 ●	330989 (BK)	343203 (W)	3739422 ●	---	331219 (V)	494515 (R)
	BOLT	343205	343205	343205	343205	---	343205	343205
B WAGON (SEE NOTE)	UPPER	494885(W)★	494885(W)★	330955 (DG)	491187 (P)	---	491187 (P)	491187 (P)
	LOWER	330991 (BR)	330991 (BR)	343203 (W)	330991 (BR)	---	330991 (BR)	330989 (BK)
	BOLT	343205	343205	343205	343205	---	343205	343205
B COUPE/SEDAN (WITH AR3)	UPPER	494885(W)★	494885(W)★	330955 (DG)	490729 (K)	6271662 (BK)	490724 (B)	490729 (K)
	LOWER	330989 (BK)	330989 (BK)	343204 (K)	330991 (BR)	---	330991 (BR)	494515 (R)
	BOLT	343205	343205	343205	343205	---	343205	343205
B SEDAN (WITH BT1)	UPPER	494885(W)★	494885(W)★	330955 (DG)	491187 (P)	6271662 (BK)	491187 (P)	491187 (P)
	LOWER	330989 (BK)	330989 (BK)	343203 (W)	330991 (BR)	---	330991 (BR)	494515 (R)
	BOLT	343205	343205	343205	343205	---	343205	343205
C COUPE/SEDAN	UPPER	330951 (O)	490726(R)★	330942 (Y)	491191 (BK)	488610 (G)	330951 (O)	334905 (BK)
	LOWER	3739422 ●	331219 (V)	494517 (W)	331219 (V)	---	331219 (V)	331219 (V)
	BOLT	343205	343205	343205	343205	---	343205	343205
E	UPPER	490729 (K)	491191 (BK)	330982 (YB)	491191 (BK)	491191 (BK)	495015 (O)	490724 (B)
	LOWER	494515 (R)	494515 (R)	343204 (K)	330989 (BK)	3989101 (BK)	3989101 (BK)	3989101 (BK)
	BOLT	343205	343205	343205	343205	343205	343205	343205

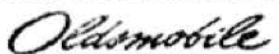
COLOR CODE LEGEND	
(BR) BROWN	(K) PINK
(B) BLUE	(P) PURPLE
(R) RED	(O) ORANGE
(W) WHITE	(Y) YELLOW
(BK) BLACK	(LG) LT. GREEN
(G) GRAY	(DG) DK. GREEN
(V) VIOLET	(LB) LT. BLUE
(YB) YELLOW/BLUE	

(C)
(D)
(D)

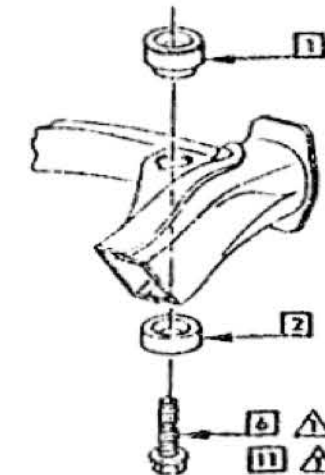
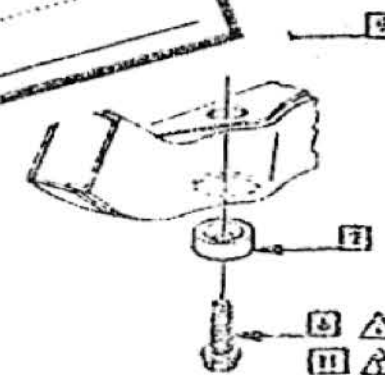
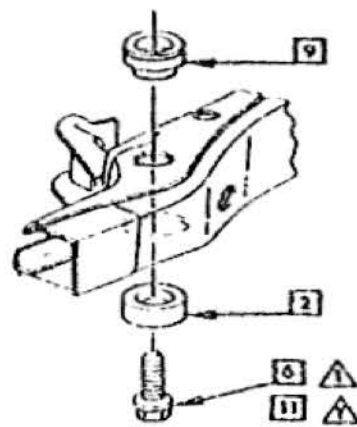
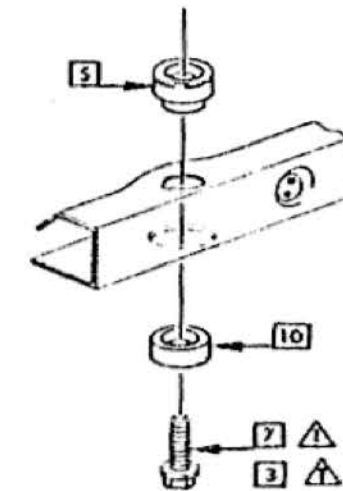
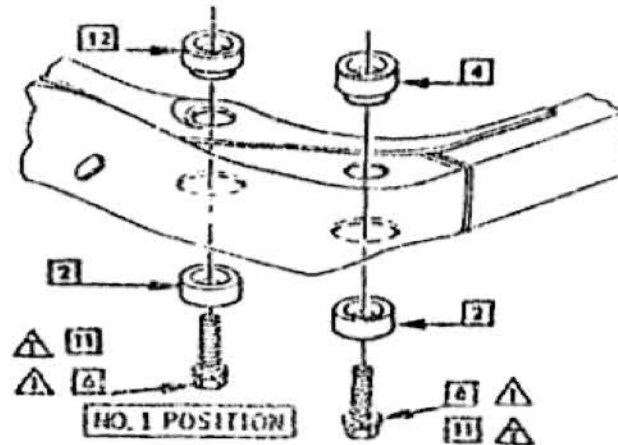
NOTE:
483335 CUSHION TO BE USED IN THE OUTBOARD LOCATION OF THE REAR CENTER CROSS MEMBER. ("B" STATION WAGON ONLY) (SEE SHEET 1).

THE FOLLOWING REPAIR BOLTS CAN BE USED IF THE T-NUT IS STRIPPED. THE REPAIR BOLTS MUST BE DRIVEN, FULLY SEATED AND NOT STRIPPED.
REPAIR BOLT 1600822 FOR 343205.
REPAIR BOLT 1498842 FOR 6262247.

● FLAT WASHER
★ INDEX TAB
(E)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-8-75	B	BODY MOUNTS REVISED	2794	TC	CA	APRIL 23, 1975	BODY MOUNTING
		8-25-75	D	343203 (W) WAS 491191 (BK)	3803	PL	CA	DR. T. CHAPMAN	
		9-25-75	D	490724 (B) WAS 490729 (K)	3123	PL	CA	CK. CHAPMAN	
		9-25-75	E	494515 (R) WAS 490729 (K)	"	PL	CA	APPR. R. H. ...	
				NOTE ADDED	"	PL	CA	REF.	
									PART NO. 552392-3-4 YEAR 1976 SERIES A-B-C-E UPC 1B1 SHEET 1A

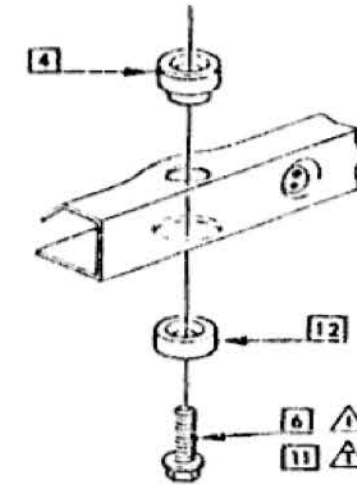
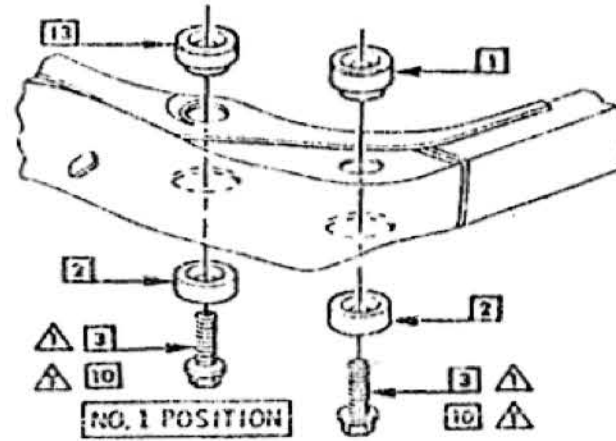
- 1 330942- CUSHION ASM (UPPER)(YELLOW)
- 2 330989- CUSHION ASM (LOWER)
- 3 1498B42- SCREW (USE IN PLACE OF EXISTING BOLT IF T-NUT IS STRIPPED)
- 4 330993- CUSHION ASM (UPPER)(BROWN)
- 5 330955- CUSHION ASM (UPPER)(DK. GREEN)
- 6 343205- BOLT
- 7 6262247- BOLT
- 8 330949- BODY CUSHION (PLUG)(VIOLET)
- 9 330951- CUSHION ASM(UPPER)(ORANGE)
- 10 3991291- CUSHION ASM(LOWER)(BLUE)
- 11 1600822- SCREW (USE IN PLACE OF EXISTING BOLT IF T-NUT IS STRIPPED)
- 12 330952- CUSHION ASM (UPPER)(LT. BLUE)



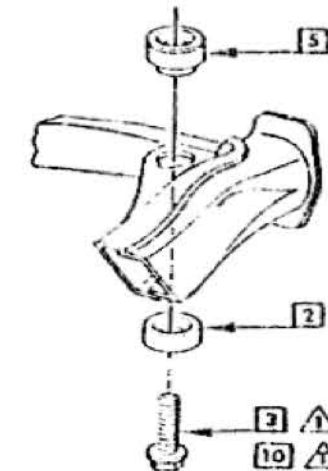
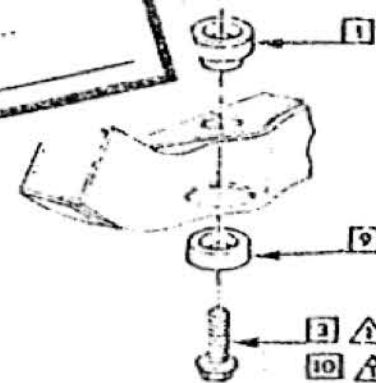
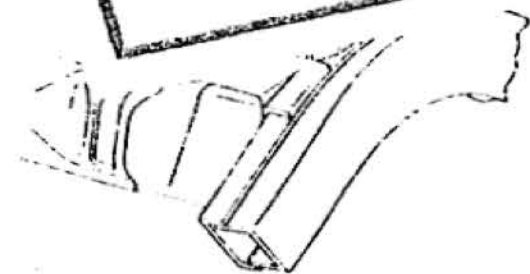
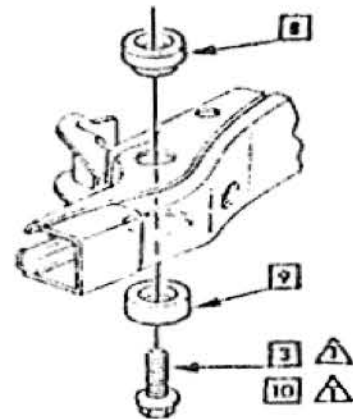
SYMBOL (Inspection)-LBS.	RANGE (Inspection)-LBS.	DATE	TYPE	REVISION	AUTH	CR	CK	DATE	TITLE
▲	45 - 60 FT.							JAN. 16, 1975	BODY MOUNTING (COUPE)
▲								BY A. G. Palt...	
▲								CR W. E. Hanson	
▲								APR R. E. Combs	PART NO. 552392
▲									SERIES A
▲									YEAR 1976
▲									SHEET 2
▲									

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 330993- CUSHION ASM (UPPER)(BROWN)
- 2 330989- CUSHION ASM (LOWER)
- 3 343205- BOLT
- 4 330955- CUSHION ASM (UPPER)(DK. GREEN)
- 5 330942- CUSHION ASM (UPPER)(YELLOW)
- 6 6262247- BOLT
- 7 488610- BODY CUSHION (PLUG)
- 8 330951- CUSHION ASM (UPPER)(ORANGE)
- 9 330990- CUSHION ASM (LOWER)(LT. GREEN)
- 10 1600822- SCREW (USE IN PLACE OF EXISTING BOLT IF T-NUT IS STRIPPED)
- 11 1498842- SCREW (USE IN PLACE OF EXISTING BOLT IF T-NUT IS STRIPPED)
- 12 3991291- CUSHION ASM(LOWER)(BLUE)
- 13 330952- CUSHION ASM(UPPER)(LT. BLUE)



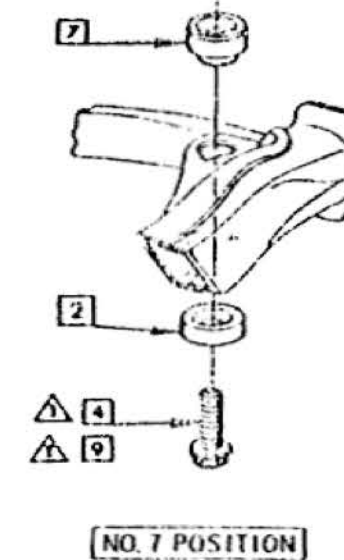
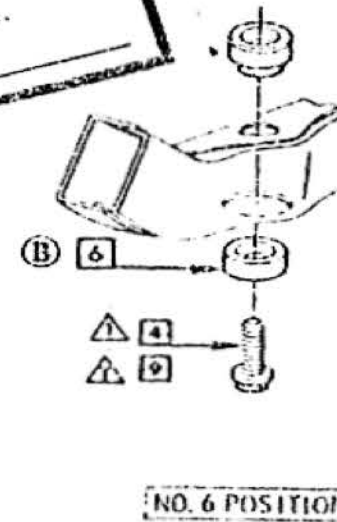
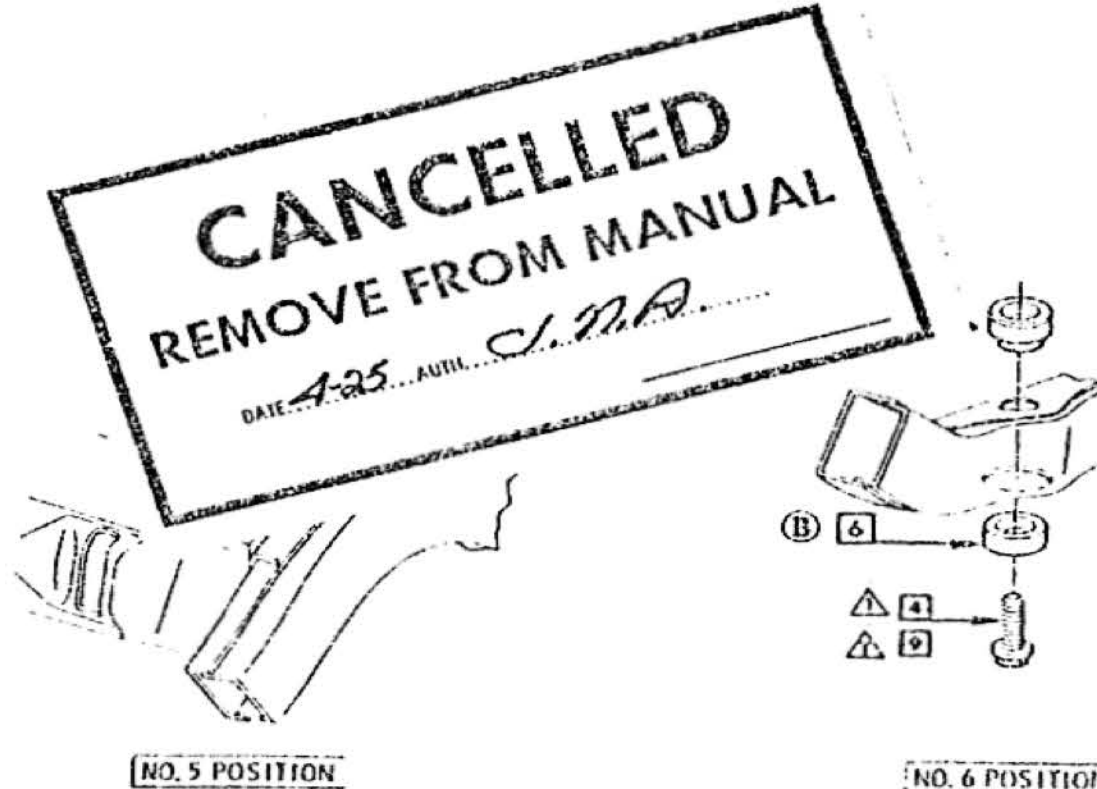
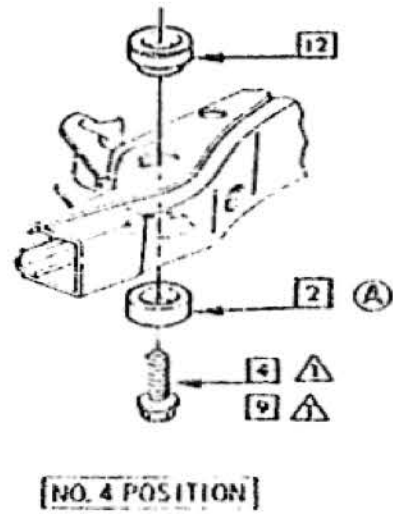
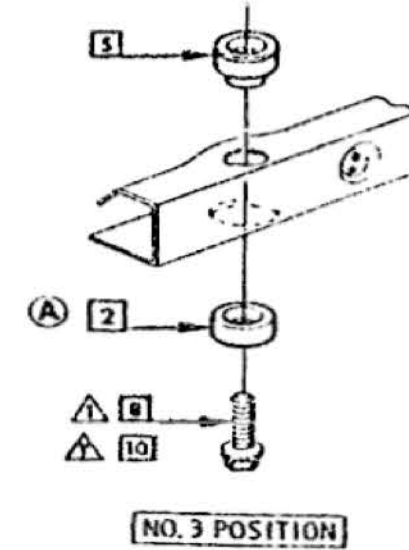
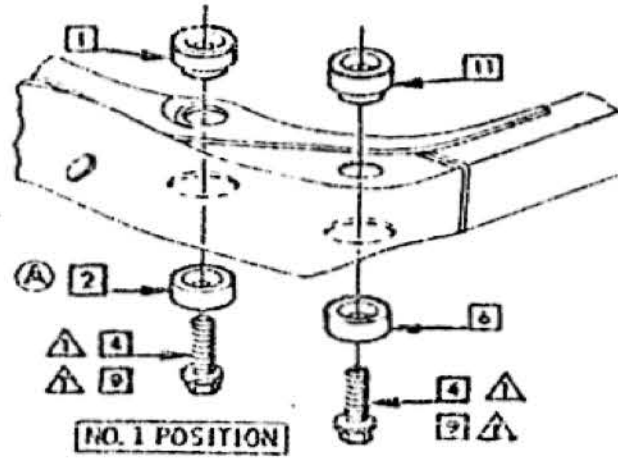
CANCELLED
REMOVE FROM MANUAL
DATE 4-25 AUTH. S.M.P.



DYNAMIC (Installation)-LBS.	MANU (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE
▲ ▲ ▲ ▲	45 - 60 FT.							JAN 16, 1975 DR R. F. P. (Hobbs) CR W. E. MASON APPR R. E. Cornell MFR	BODY MOUNTING (SEDAN)
									PART NO. 552372
									SERIES A
								Oldsmobile	YEAR 1976
									WPC 1B1
									SHEET 3

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

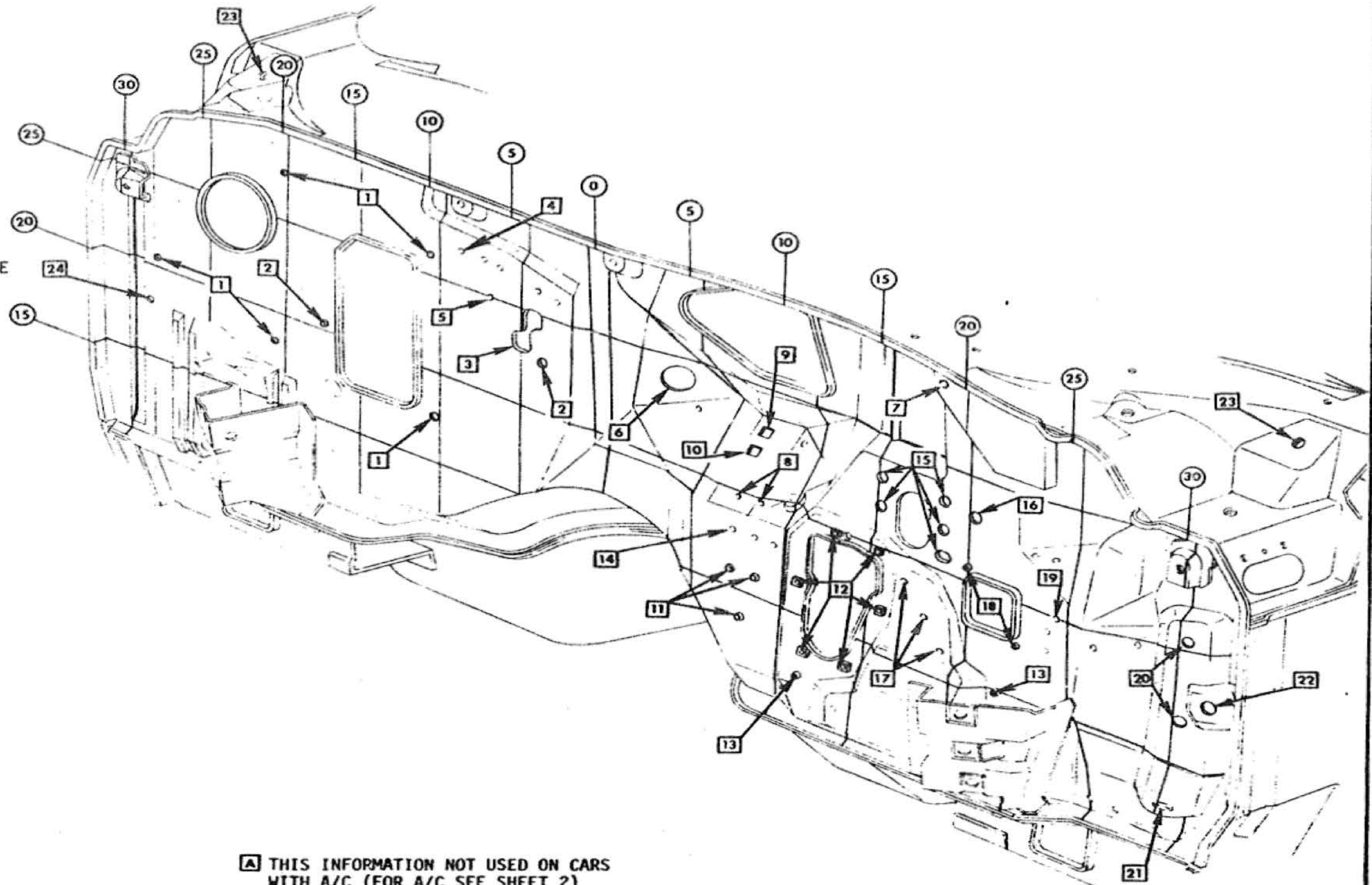
- 1 330993- CUSHION ASM (UPPER)(BROWN)
- 2 330989- CUSHION ASM (LOWER)
- 3 6271662- BODY CUSHION (PLUG)
- 4 343205- BOLT
- 5 330958- CUSHION ASM (UPPER)(ORANGE)
- 6 330991- CUSHION ASM (LOWER)(BROWN)
- 7 330942- CUSHION ASM (UPPER)(YELLOW)
- 8 6262247- BOLT
- 9 1600822- SCREW (USE IN PLACE OF EXISTING BOLT IF T-NUT IS STRIPPED)
- 10 1498842- SCREW (USE IN PLACE OF EXISTING BOLT IF T-NUT IS STRIPPED)
- 11 491167- CUSHION ASM (UPPER)(PURPLE)
- 12 494885- CUSHION ASM (UPPER)(WHITE)



CANCELLED
REMOVE FROM MANUAL
 DATE 4-25... AUTH. C.M.A.

BY (Asst.) (Installation) - LBS.	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED ▲ 45 - 60 FT.	3-3-75	A4	WAS 330990-CUSHION ASM	2252	158	PK3	JAN 15, 1975	BODY MOUNTING (STATION WAGON) PART NO 552392 SERIES A
	3-3-75	B	WAS 330989-CUSHION ASM	2252	34	PK3	DR A. J. Pabloski CR W.E. NASON APPR R.E. Conner REF	
								YEAR 1976 UPC 181 SHEET 4

- 1 HOLES (5) - HEATER BLOWER [A]
- 2 HOLES (2) - HEATER ASM [A]
- 3 HOLE - HEATER CORE PIPES
- 4 DIMPLE - C49 RELAY [A]
USE RELAY AS TEMPLATE TO LOCATE
2ND HOLE - SELF-DRILLING SCREWS
- 5 DIMPLE - ENGINE GROUND STRAP
SELF-DRILLING SCREW
- 6 HOLE - NOT USED - PLUG
- 7 DIMPLE - WIRING CLIP
SELF-DRILLING SCREW
- 8 DIMPLES (2) - HORN RELAY
DRILL .281 DIA. HOLE IN OUTBOARD DIMPLE
DRILL .194 DIA. HOLE IN INBOARD DIMPLE
- 9 HOLE - ACCELERATOR CABLE GROMMET
- 10 HOLE - DOWNSHIFT CABLE GROMMET
- 11 HOLES (3) - THROTTLE CONTROL SUPPORT
- 12 HOLES (6) - STEERING COLUMN
- 13 HOLES (2) - STEERING COLUMN TRIM COVER
- 14 DIMPLE - WIRING CLIP
DRILL .125 DIA. HOLE
- 15 HOLES (5) - BRAKE BRACKET
- 16 HOLE - SPEEDO CABLE GROMMET
- 17 DIMPLES (3) - CLUTCH ROD
DRILL 2.00 DIA. HOLE IN MIDDLE DIMPLE
SELF-DRILLING SCREWS AT OUTER DIMPLES
- 18 HOLES (2) - FUSE BLOCK
- 19 DIMPLE - ACCESSORY GROMMET
DRILL 1.75 DIA. HOLE
- 20 HOLES (2) - PARKING BRAKE
- 21 HOLE - PARKING BRAKE CABLE
- 22 HOLE - HOOD RELEASE CABLE
- 23 HOLES (2) - HOOD HINGE CATCH BOLTS
- 24 DIMPLE - HEATER GROMMET
DRILL 1.75 DIA. HOLE

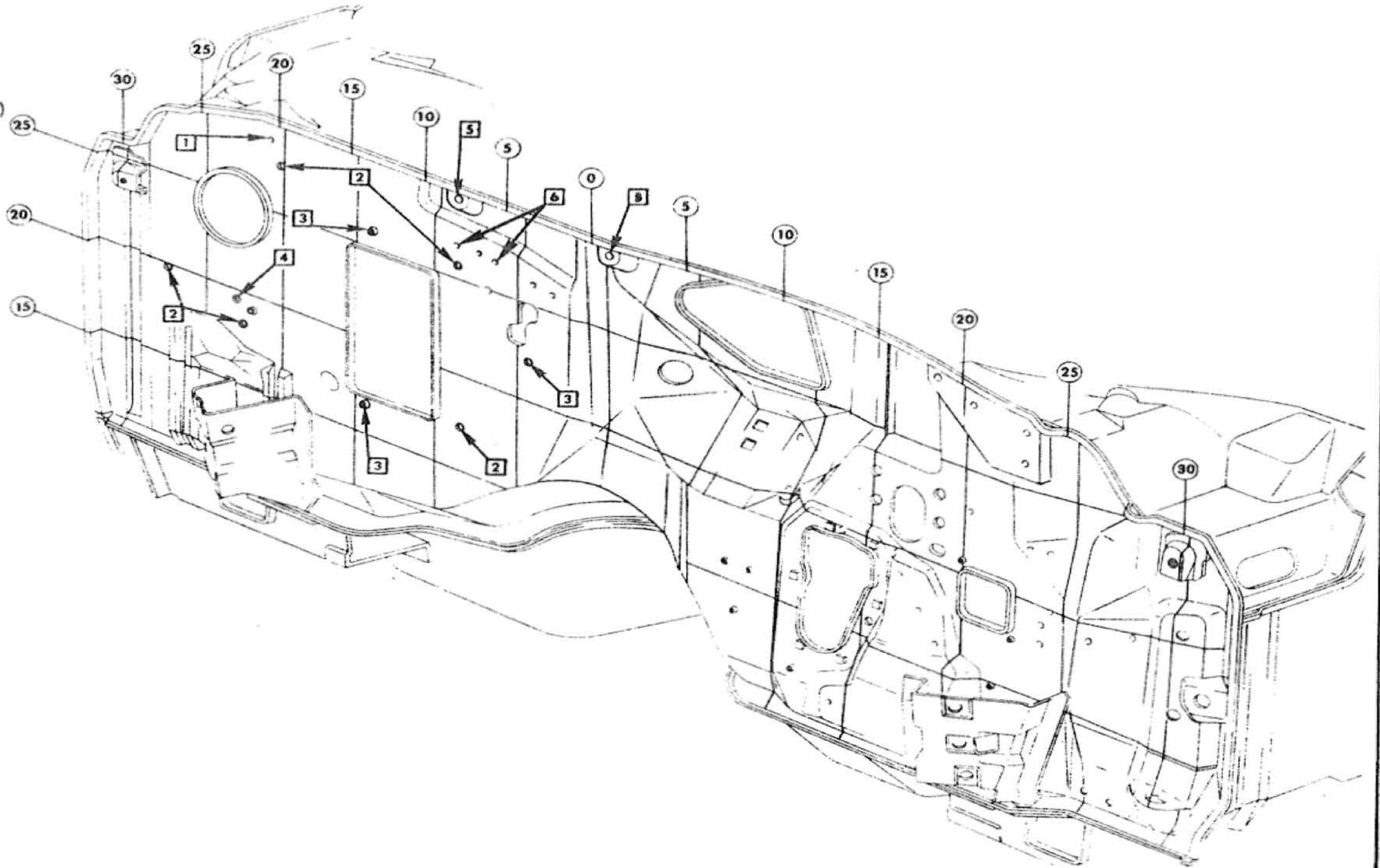


[A] THIS INFORMATION NOT USED ON CARS
WITH A/C (FOR A/C SEE SHEET 2)

SYMBOL	DESCRIPTION	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
								FEB. 12, 1975	DASH PANEL - HOLE IDENTIFICATION AND DRILLING INFORMATION		
								DR. B. PARKER			
								CK. [Signature]			
								APPR. [Signature]			
								APPR. [Signature]	PART NO. 552392	SERIES A	
								REF. [Signature]	YEAR 1976	UPC 1Z	SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 DIMPLE - EVAP. GROUND STRAP SELF-DRILLING SCREW
- 2 HOLES (5) - EVAP. BLOWER
- 3 HOLES (3) - HEATER ASM
- 4 HOLE - EVAP. DRAIN
- 5 DIMPLES (2) - RELAY BRACKET DRILL .125 DIA. HOLES (A/C & C49) (.50 MAX. DRILL PENETRATION)
- 6 DIMPLES (2) - RELAY ASM SELF-DRILLING SCREWS (A/C EXC. C49)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEB. 12, 1975	DASH PANEL - HOLE IDENTIFICATION AND DRILLING INFORMATION (A/C)
								B. PARKER	
								<i>[Signature]</i>	
								<i>[Signature]</i>	
								<i>[Signature]</i>	
									PART NO. 552392 SERIES A
								Oldsmobile	YEAR 1976 UPC 1Z SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

A APPLY 9980664 SEALER (GMAD) OR 9980621 SEALER (LAN.)

1. AROUND SPEEDOMETER CABLE & GROMMET (12J)
2. AROUND PARKING BRAKE LEVER NUTS (5D)
3. AROUND ACCESSORY HARNESS & GROMMET (AFTER **B**₂) (12H)
4. AROUND DOWNSHIFT CABLE HOLE PLUG (1A2E)
5. AROUND THROTTLE CONTROL CABLE & GROMMET (6N2)
6. AROUND HEATER BLOWER WIRE & GROMMET (AFTER **B**₂) (12H)
7. AROUND DOWNSHIFT CABLE & GROMMET (7A)
8. AROUND HOOD CONTROL CABLE & GROMMET (11D)
9. AROUND HOLE PLUG (1A2E)
- A** 10. AROUND DASH INSULATOR SCREWS (1A2E)

B APPLY 9981145 SEALER

1. AROUND TANG ON HORN RELAY (12H)
2. AROUND ACCESSORY HARNESS & GROMMET (12H)
3. AROUND HEATER BLOWER WIRE & GROMMET (12H) (INSIDE CAR)

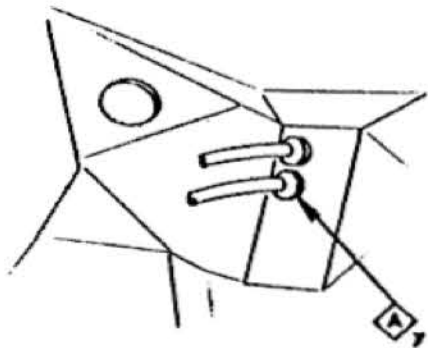
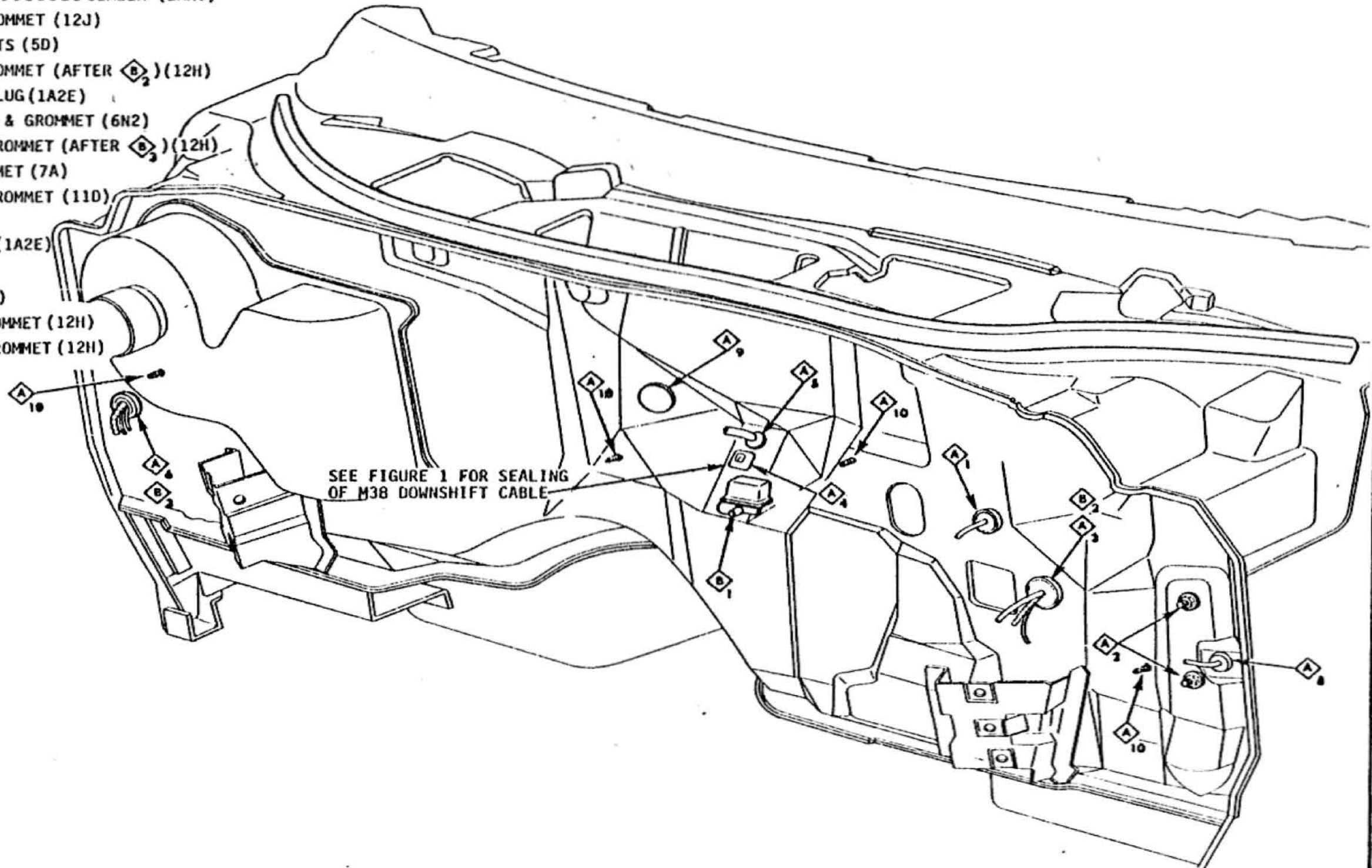


FIGURE 1

DOWNSHIFT CABLE - M38

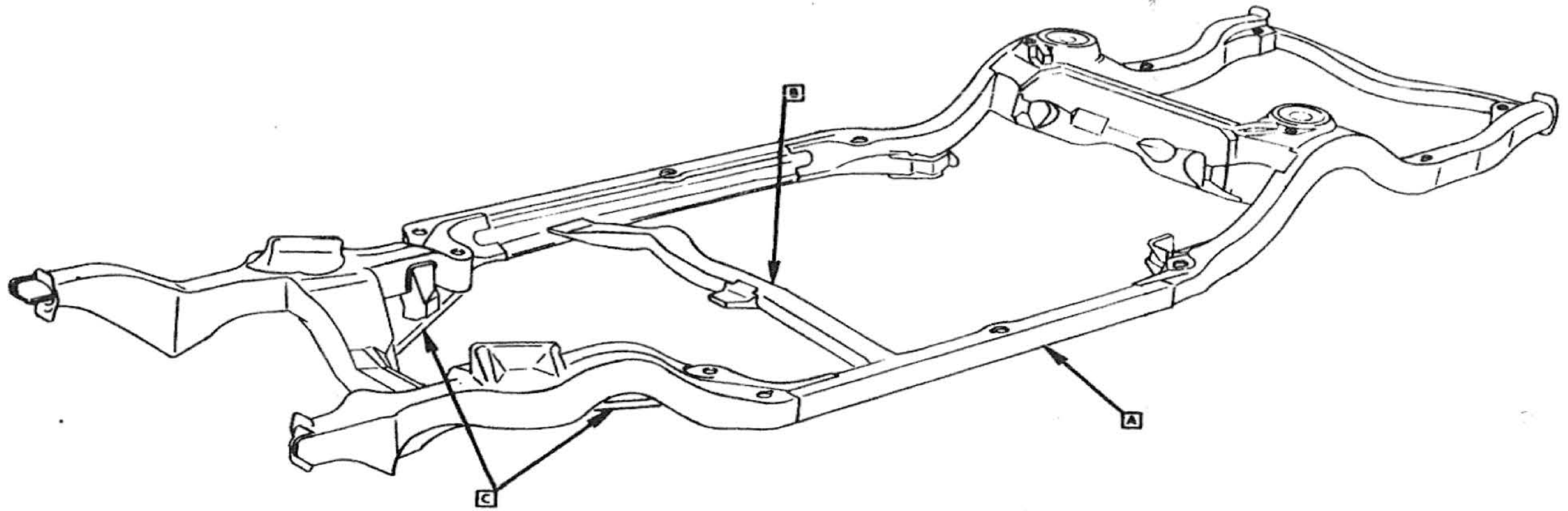
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-8-75	A	USAGE ADDED	2611	35	JT	FEB. 12, 1974 DR. B. PARKER CK. S. J. Zalus APPR. [Signature] APPR. [Signature] REF. [Signature]	DASH PANEL SEALING
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 1Z
									SHEET 3

A FULLY DRIVEN, SEATED AND NOT STRIPPED

UPC & SHEET

DESCRIPTION

- A** 2B-1 FRAME ASM CHART
- B** 2B-2 TRANSMISSION SUPPORT TO FRAME ASM
- C** 2B-3 FRAME BRACE TO FRAME ASM



DYNAMIC (Inspection)—LBS.	ROAD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	CONTENTS		
								JAN. 25, 1975				
								DR. D. F. Patten				
								CK. W. E. Mason				
								APPR. R. E. Coonin				
									PART NO.		SERIES	
									552392		A	
									YEAR	UPC		SHEET
								Oldsmobile	1976	2		1

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

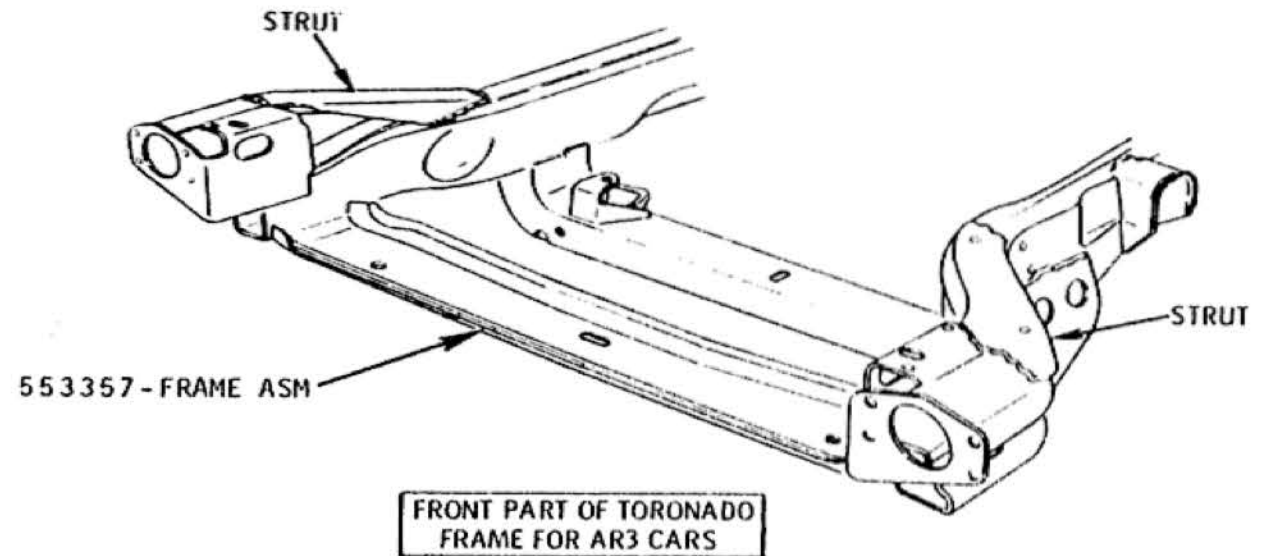
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

C	B		D
	FRAME ASM	CODE	CAR SERIES
	367993	AB	A
	367992	AA	
	348333	XX	
	367955	FH	B
	367953	FD	
	367950	FB	
	367958	FM	
	367961	FS	C
	553356	GA	E
	553357	GB	

NOTE:
FOR FRAME USAGES
SEE PARTS LIST.



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-25-75	A	WAS 4183195-418820-FRAME ASM	2233	176	MJS	JAN. 20, 1975	FRAME ASSEMBLY CHART
		3-21-75	B	FRAME USM CHART REVISED	2364	298	MJS		
		5-6-75	C	WAS 367994-FRAME USM	2591	176	MJS		
		8-19-75	D	CAR SERIES ADDED	3113	416	MJS		
PART NO. 552392-3-4 SERIES A-B-C-E YEAR 1976 UPC 2B SHEET 1 									

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

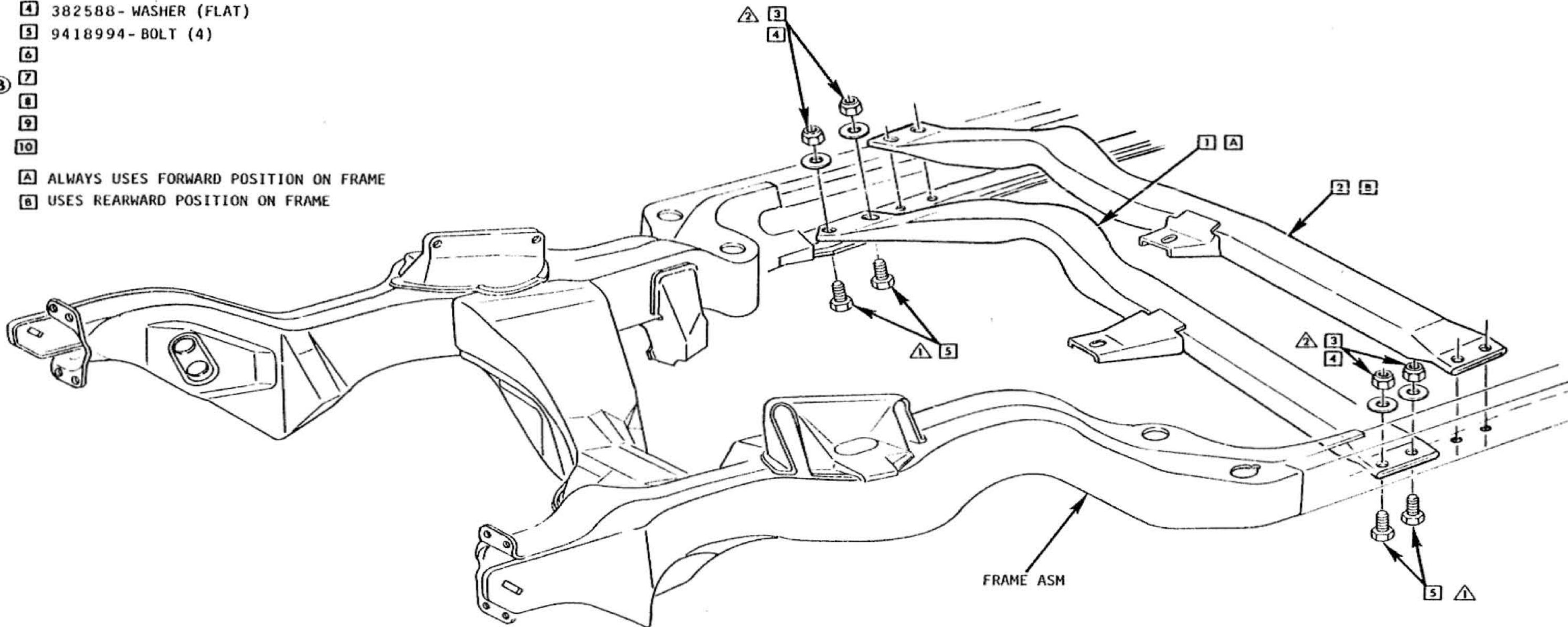
- 1 348094- SUPPORT ASM(EXC.STA.WAG.)(SHOWN) (M38/M15)
- 356983- SUPPORT ASM(STA.WAG.ONLY)(SIMILAR) (M38)
- 553842- SUPPORT ASM(SIMILAR) (M75) (A)

- 2 348393- SUPPORT ASM (EXC.STA.WAG.)(SHOWN) (M40)(FASTENINGS)
- 348089- SUPPORT ASM (STA.WAG.ONLY)(SIMILAR) SAME AS M38/M15

- 3 9422297- NUT
- 4 382588- WASHER (FLAT)
- 5 9418994- BOLT (4)

- 6
- 7
- 8
- 9
- 10

A ALWAYS USES FORWARD POSITION ON FRAME
 B USES REARWARD POSITION ON FRAME



DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	27 - 37 FT.	4-7-75	A	553842-SUPPORT ASM ADDED	2457	194	123	JAN. 17, 1975	TRANSMISSION SUPPORT ASM AND BUMPER REINFORCEMENT TO FRAME ASM
	18 - 25 FT.	6-2-75	B2	ITEMS #6, 7, 8, 9 & 10 AND TORQUE REMOVED	2715	194	123		
APPR. <i>R. E. Ford</i> APPR. <i>R. E. Conville</i> REF.									PART NO. 552392
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 2
Olsmobile									YEAR 1976
									UPC 2B
									SHEET 2

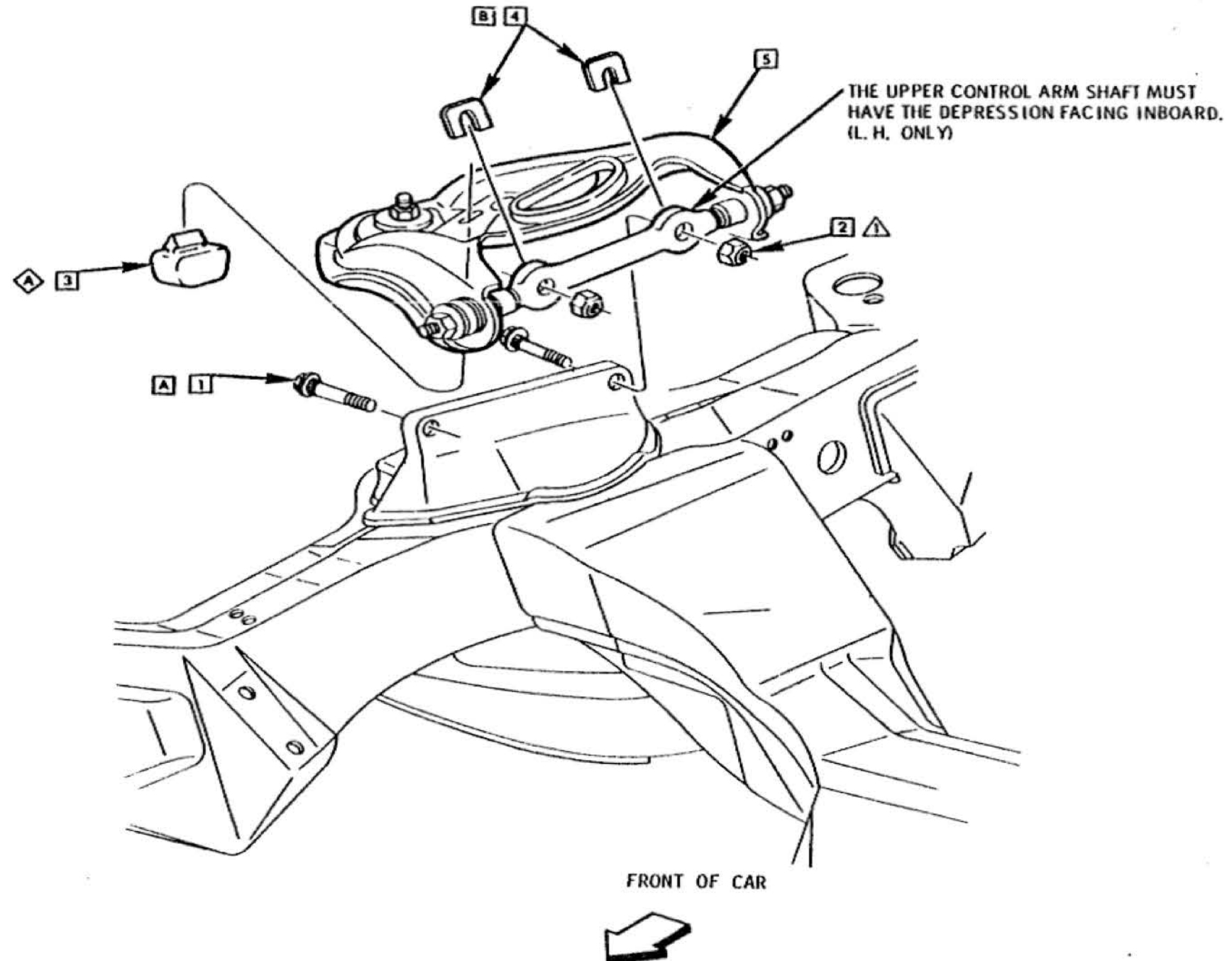
UPC & SHEET

DESCRIPTION

3A-1	UPPER CONTROL ARM
3A-2	LOWER CONTROL ARM
3A-3	STEERING KNUCKLE & HUB ASSEMBLY
Ⓐ 3C-1	SPRING IDENTIFICATION & INSTALLATION
3F-1 & 2	SHOCK ABSORBERS
3G-1	FRONT STABILIZER

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		10-30-75	A	PAGE ADDED	3384	BP	MB	MAR. 11, 1976	DR. B. PARKER	552392	A	1976	3	1
									CK. N. LITTY					
									APPR. Fred Jantzy					
									REF.					
									Oldsmobile					

- 1 340808 BOLT ASM
- 2 9422301 NUT
- 3 1362014 BUMPER
- 4 SHIM-
 - 6270717- (.030)
(MAXIMUM: 1 PER BOLT)
 - 6270718- (.060)
(AS REQUIRED)
 - 6270719- (.120)
(AS REQUIRED)
- 5 CONTROL ARM ASM - UPPER
 - 351214 R.H.
 - 348379 L.H.
- C 335878 R.H. OPTIONAL
339781 L.H. OPTIONAL



A CAUTION - MANDATORY SYSTEM REQUIREMENT:

- A. MIN. EXPOSED THREAD LENGTH BEYOND NUT (NOT INCLUDING CHAMFER) AFTER ASSEMBLY TO BE 1 1/2 THREADS.
- B. DIFFERENCE BETWEEN FRONT AND REAR SHIM PACKS MUST NOT EXCEED .40 IN.

IF THESE REQUIREMENTS CANNOT BE MET, IT SIGNIFIES A QUALITY DEFICIENCY IN A COMPONENT PART THAT MUST BE CORRECTED.

B SHIM AS REQUIRED TO OBTAIN CASTER AND CAMBER SPEC.

OPTION:
SHIMS MAY BE INSTALLED WITH OPEN END UP.

D LUBRICATE WITH 9985012 LUBRICANT AS REQUIRED

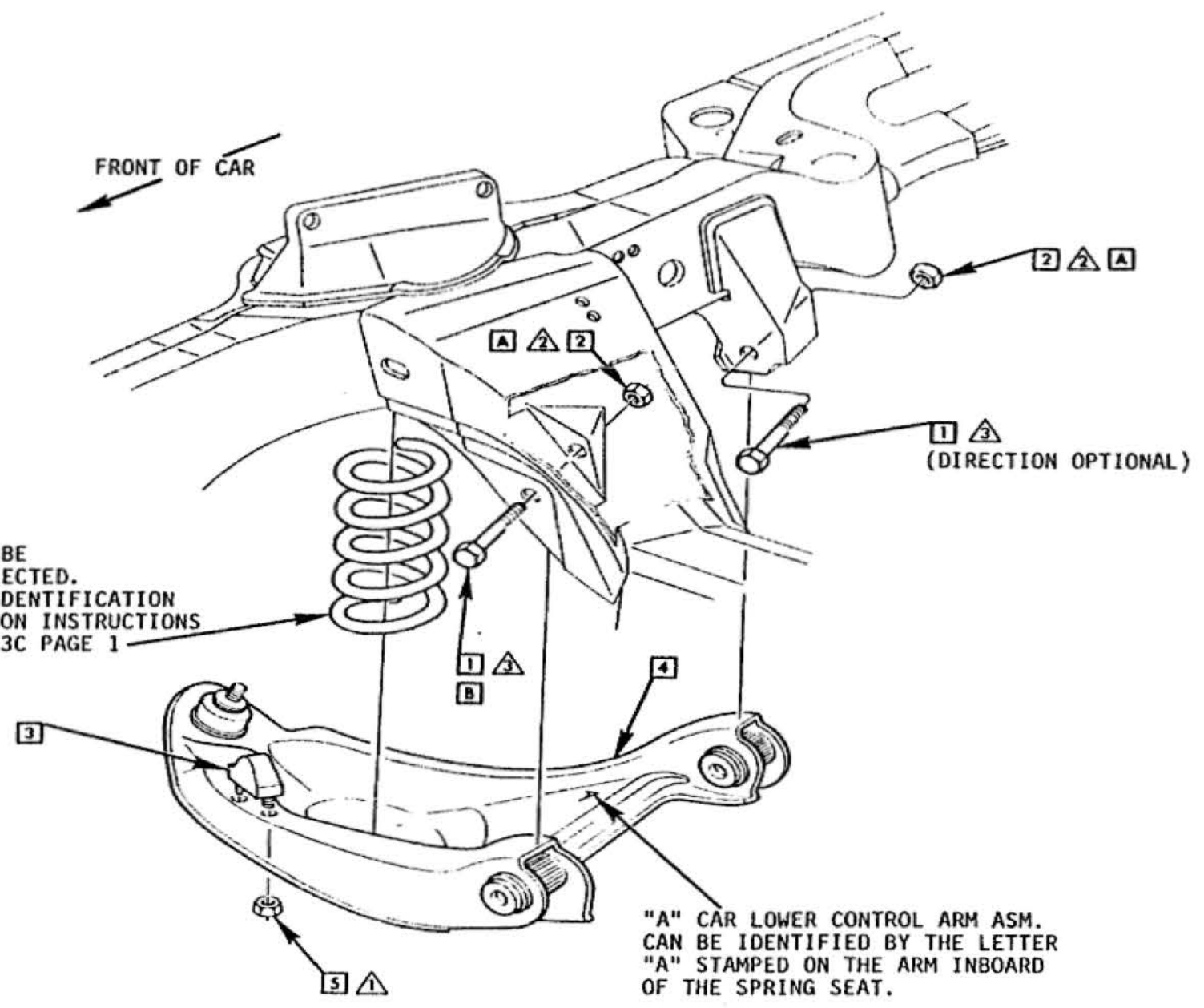
DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
63-73 FT.	65 - 80 FT.	5-7-75	A	REDRAWN - NO CHANGE	A. Jasty	SM	MS	1-14-75	UPPER CONTROL ARM
		5-29-75	B	DYNAMIC TORQUE WAS 70-75 FT.	2659	SM	MS		
		8-25-75	C	PART NOS ADDED	3125	SM	MS		
DR. ALAN MASON CK. J. V. Seale APPR. [Signature] REF. [Signature]									PART NO. 552392
FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A
Oldsmobile									YEAR 1976
									UPC 3A
									SHEET 1

- 1 336185 BOLT
- 2 9422303 NUT
- 3 357733 BUMPER ASM
- 4 LOWER CONTROL ARM ASM
339785- L.H.
339786- R.H.
- 5 NUT-
3979999 (GMAD)
9418931 (LANS)

A TIGHTEN FASTENERS AT SUSPENSION HEIGHT SHOWN IN TABLE II OF PRODUCTION CARRYING HEIGHT SPECIFICATIONS CHART SHOWN IN "O"

B BOLT DIRECTION MANDATORY

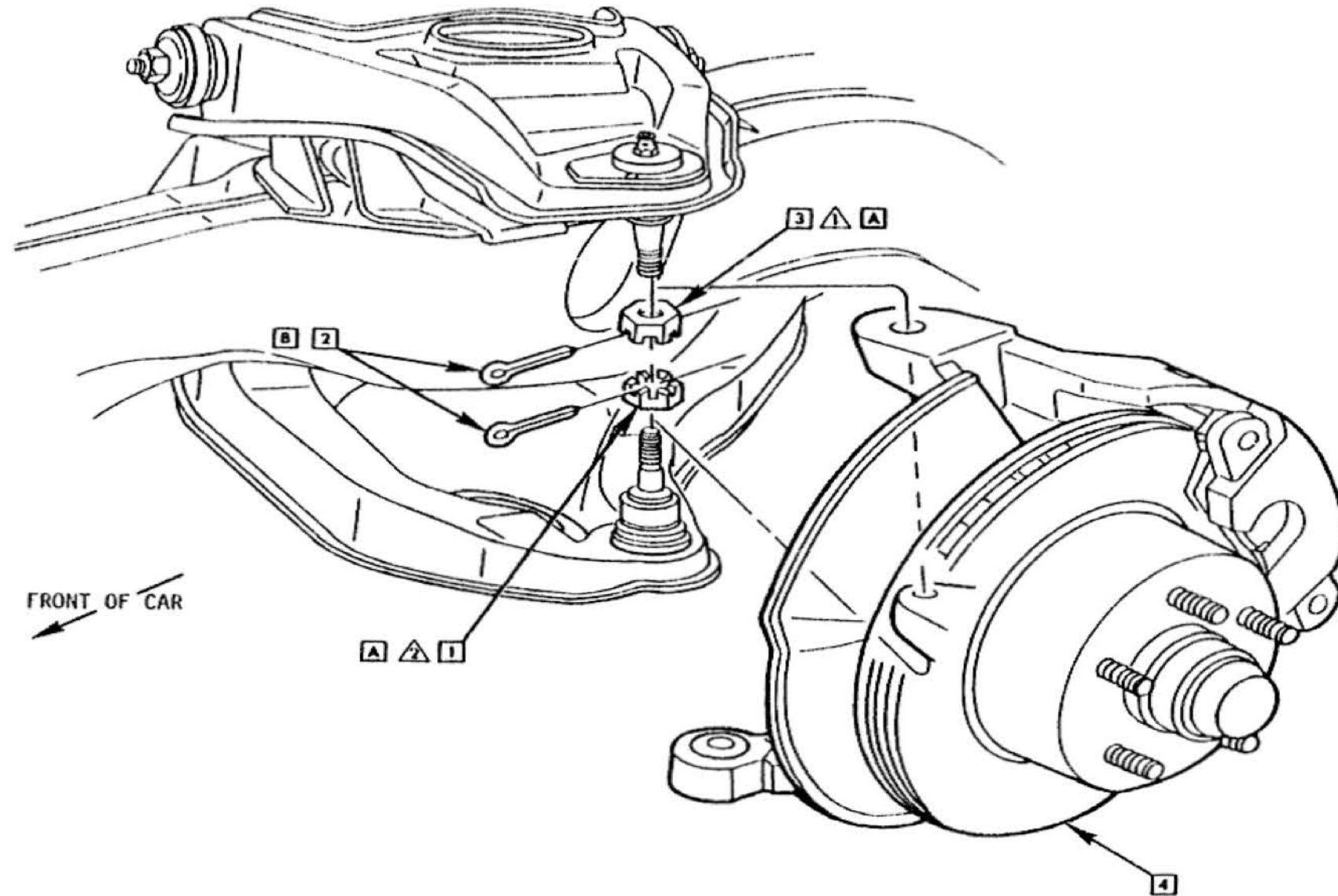
A SPRING WILL BE COMPUTER SELECTED. FOR SPRING IDENTIFICATION & INSTALLATION INSTRUCTIONS SEE SECTION 3C PAGE 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
95 - 105 FT.	15 - 25 FT.	10-30-75	A	INFO. MOVED TO PAGE 3C-1	3384	50	MB	1-15-75	LOWER CONTROL ARM
105 - 120 FT.	85 - 105 FT.							DR ALAN MASON	
	90 - 120 FT.							CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF. <i>[Signature]</i>	YEAR 1976
								Oldsmobile	UPC 3A
									SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

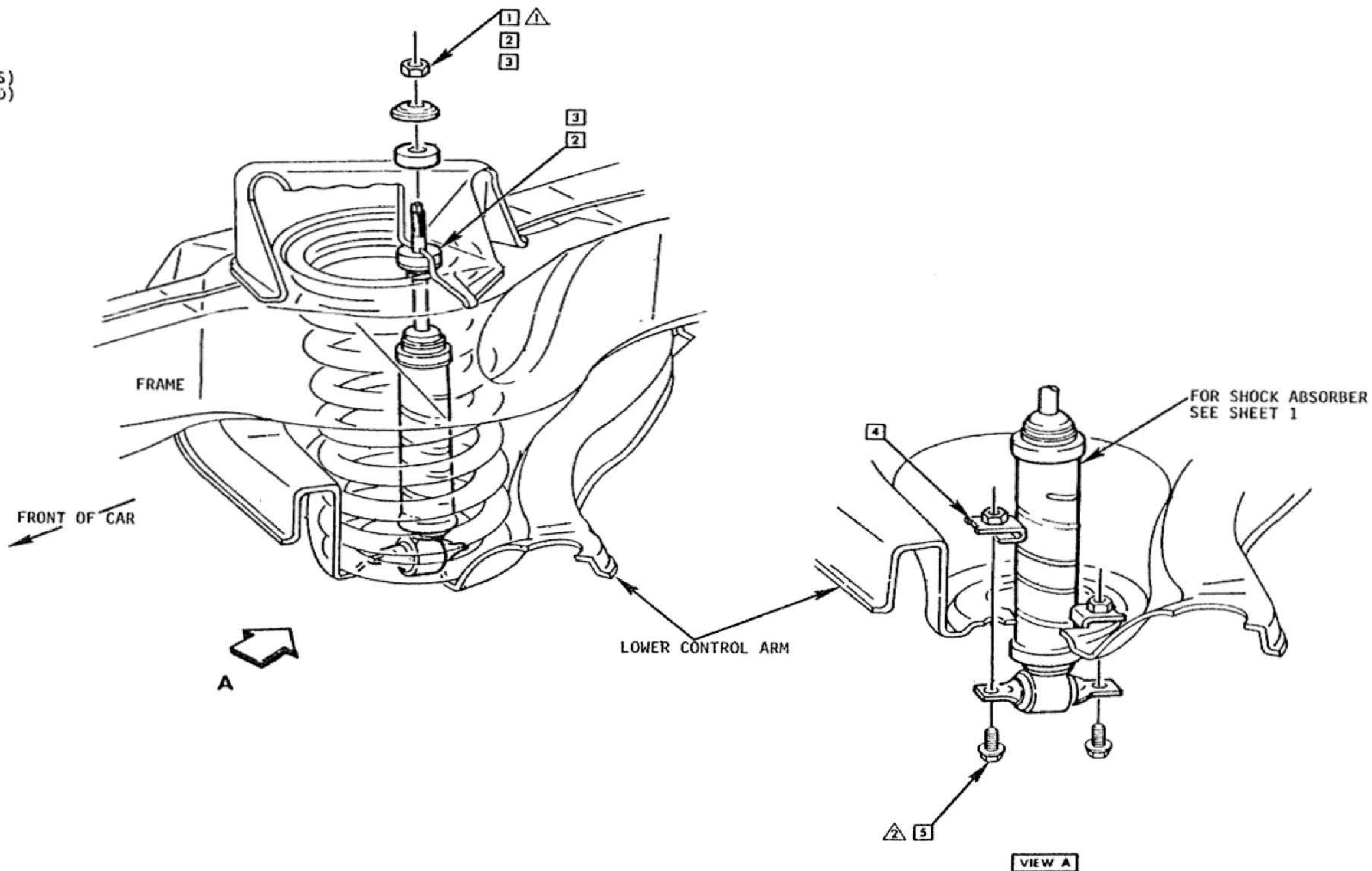
- 1 3983037 NUT
- 2 103386 COTTER PIN
- 3 3983036 NUT
- (D) 4 KNUCKLE & HUB ASM (UPC 3)
- (E) 367579-L.H. -(AG00,AJ57 & JL6)(CODE DC)
- 367580-R.H.
- 365873-L.H. -(AG,AM00,AJ29,57 & JL2)
- 365874-R.H.
- (F) (E) 369065-L.H. -(AH00,AJ35 & JL2)(CODE ST)
- 369066-R.H.



- A** PERMISSIBLE TORQUE TO ALIGN COTTER PIN SLOT (1/6 TURN MAX.). DO NOT BACK OFF NUT FOR COTTER PIN INSERTION.
- 100 LB.FT. MAX.
 - 125 LB.FT. MAX.
- B** ONE OR BOTH COTTER PIN LEGS MUST BE BENT A MINIMUM OF 45° IN ANY DIRECTION.

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE 1-14-75	TITLE
	<input type="checkbox"/> 50-70 FT.	3-4-75	A	S.W. PART NO.'S REVISED	2264	SDM3		DR. ALAN MASON	STEERING KNUCKLE AND HUB ASSEMBLY
	<input type="checkbox"/> 70-95 FT.	3-11-75	B	369001-2 S.W. OPT. USAGE REM.	2285	SDM3		CR. J. J. [Signature]	
		3-11-75	C	WAS 344183-4	2285	SDM3		APPR. [Signature]	PART NO. 552392
		5-19-75	D	USAGE REVISED	2672	SDM3		APPR. [Signature]	SERIES A
		6-3-75	E	S.W. PART NO.'S REVISED	2718	SDM3		REF	YEAR 1976
		7-24-75	F	WAS 369001-2	2839	SDM3			UPC 3A
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 3 <i>Oldsmobile</i>

- 1 1365067 NUT
- 2 5544049 RETAINER
- 3 6264018 GROMMET
- 4 9777447 SPRING NUT (LANS)
339715 SPRING NUT (GMAD)
- 5 3968521 SCREW



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 60-120 IN. ▲ 15-25 FT.	11-20-75	A	PART NO. ADDED	3434	5/1/75		1-14-75	FRONT SHOCK ABSORBERS
								DR ALAN MASON CK. J. D. Hill APPR. [Signature] APPR. [Signature] REF.	PART NO. 552392-3 SERIES A-B-C
								Oldsmobile	YEAR 1976 UPC 3F SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

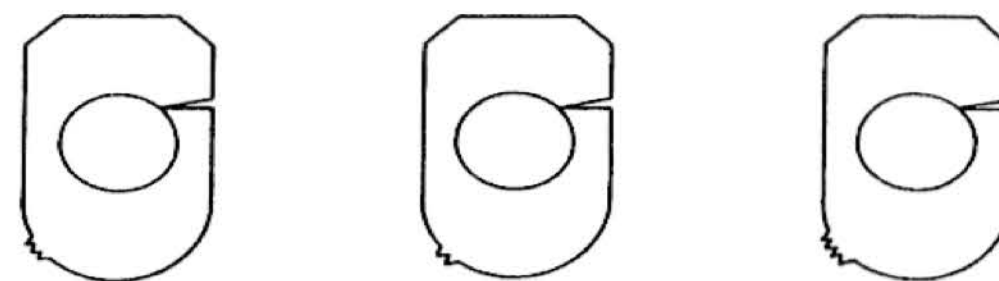
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1365065 NUT
- 2 5544049 RETAINER
- 3 6264018 GROMMET
- 4 3790333 SPACER
- 5 3983096 BOLT
- 6 406887 BRACKET
- 7 9431970 SCREW
- 8 STABILIZER SHAFT
351540 (EXC. S.W. OR MODELS WITH FE2, F41, Y78)(CODE FZ)
- 9 BUSHING (SEE IDENTIFICATION CHART)
387783 (EXC. S.W. OR MODELS WITH FE2, F41, Y78)
- 10 3993729 RETAINER

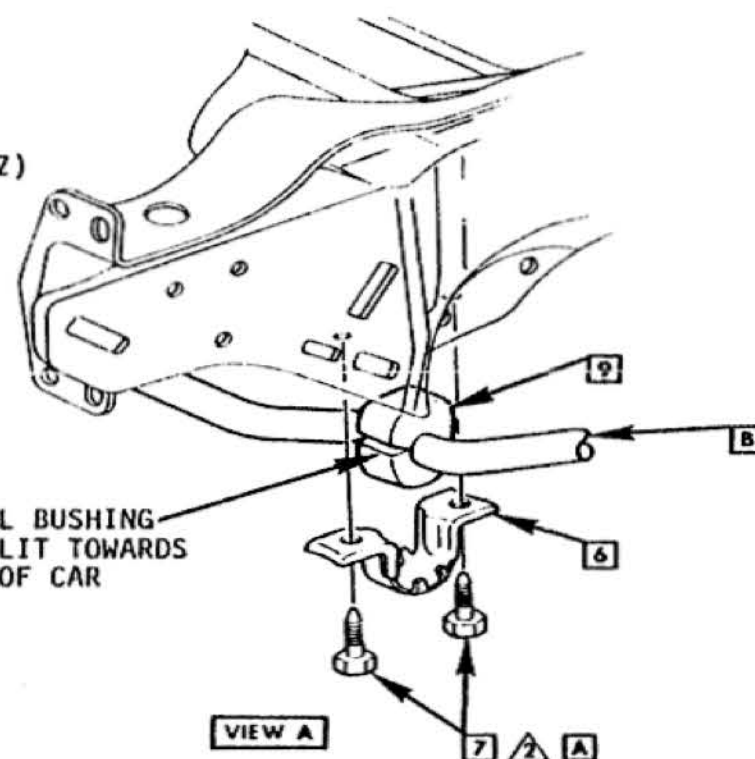


388292

387783

388294

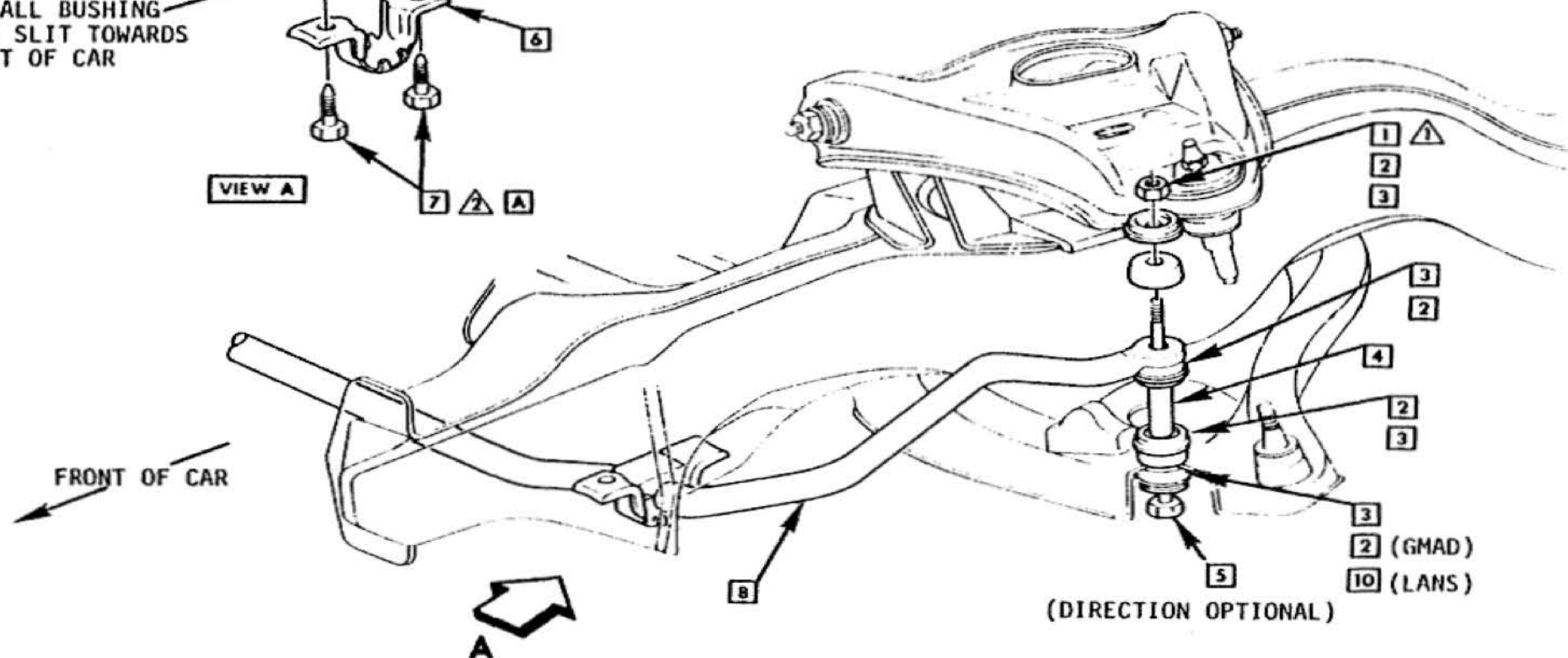
BUSHING IDENTIFICATION CHART



INSTALL BUSHING WITH SLIT TOWARDS FRONT OF CAR

VIEW A

- A SHAFT MUST BE AT SUSPENSION HEIGHT SHOWN IN TABLE II OF PRODUCTION CARRYING HEIGHT SPECIFICATIONS CHART SHOWN IN "O" WHEN SCREWS ARE TIGHTENED.
- B TO INSURE SUFFICIENT WRENCH CLEARANCE FOR IDLER ARM ATTACHING BOLTS IT MAY BE DESIRABLE TO TIGHTEN THEM PRIOR TO INSTALLING STABILIZER BAR BRACKET BOLTS.



(DIRECTION OPTIONAL)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE								
	△ 120-180 IN.	4-2-75	A2	USAGES REV.	2425	EDM	DR B. PARKER	FEBRUARY 26, 1975	FRONT STABILIZER								
	△ 20-28 FT.	5-20-75	B	PART NO. ADDED	2681	EDM	CK M3 Lambert										
		10-13-75	C2	USAGE REV.	3316	EDM	APPR. [Signature]										
<table border="1" style="width: 100%;"> <tr> <td colspan="2">PART NO. 552392</td> <td colspan="2">SERIES A</td> </tr> <tr> <td>YEAR 1976</td> <td>UPC 3G</td> <td colspan="2">SHEET 1</td> </tr> </table>										PART NO. 552392		SERIES A		YEAR 1976	UPC 3G	SHEET 1	
PART NO. 552392		SERIES A															
YEAR 1976	UPC 3G	SHEET 1															

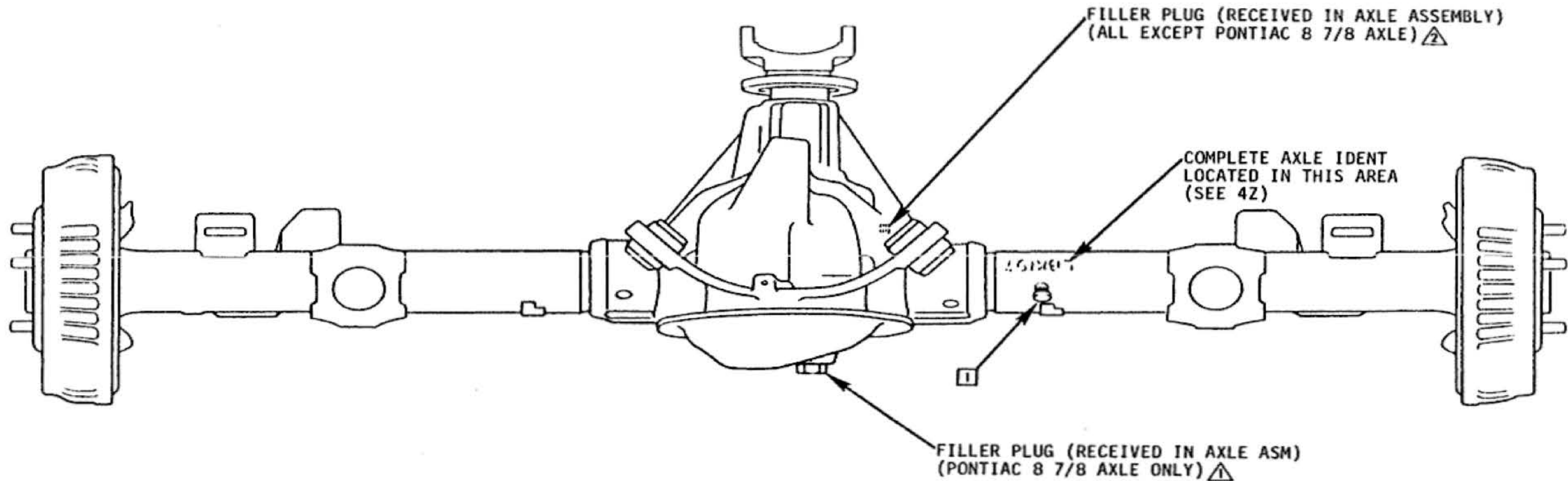
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

UPC & SHEET	DESCRIPTION
4A1	G80 OWNER INSTRUCTION LABEL (SEE OB-20)
4A1-1	REAR AXLE LUBE FILL
4A4-1	PROPELLER SHAFT
4B	SPRINGS (SEE 4D-1)
4D-1	REAR SUSPENSION
4E	G66 SUPERLIFT CAUTION LABEL (SEE OB-14)
4E	G66 OWNERS GUIDE BOOKLET (SEE OC-1)
4E-1 & 2	SHOCK ABSORBERS
4E-3 & 4	SUPER LIFT SHOCK ABSORBERS (EXC. S.W.)(G66)
4E-5	SUPER LIFT SHOCK ABSORBERS (S.W.)(G66)
4E-6 THRU 12	DRIVER CONTROLLED LEVELING (GN3) [Ⓐ]
4F-1	REAR STABILIZER SHAFT
4Z-1, 2 & 3	AXLE USAGE & IDENTIFICATION

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	CONTENTS
		5-14-75	A	(G66) & (GN3) ADDED	2649	BP	MB	MARCH 25, 1975	DR B. PARKER	REAR SUSPENSION
									CK P. Bamber	
									APPR. J. J. J.	
									APPR. M. D. D.	
									REF.	
									Oldsmobile	
									YEAR 1976	
									UPC 4	
									SHEET 1	
									PART NO. 552392	SERIES A

1236317 VENT ASM (LANSING FINAL ASM. TO INSTALL ON OLDSMOBILE MADE AXLES ONLY) (A)



- (A) 9985035 LUBRICANT (4.25 PINTS) (EXCEPT WAGONS)
(5.31 PINTS) (STATIONS WAGONS)

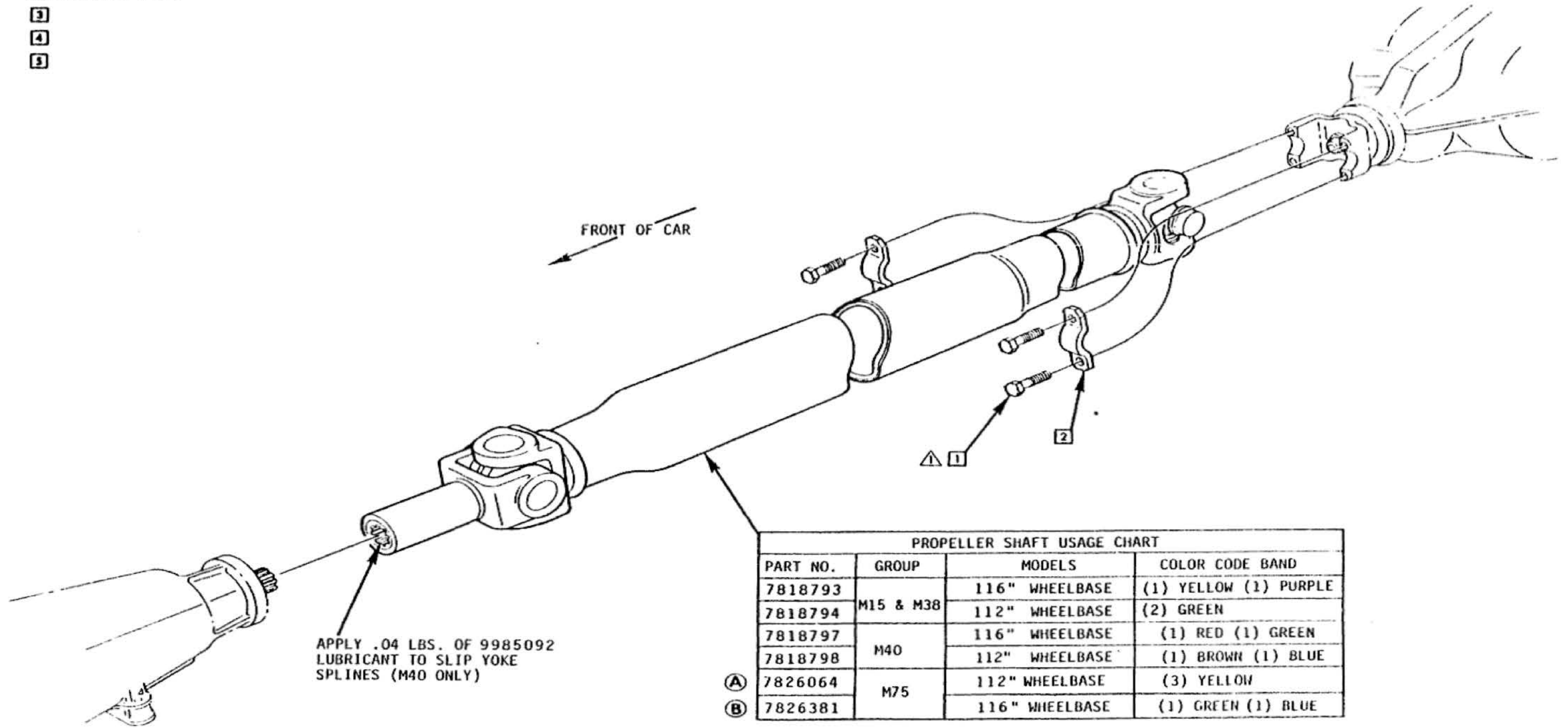
- (C) WITH AXLE IN CURB POSITION OF CAR, OIL TO BE FROM FLUSH TO .40 BELOW LOWER EDGE OF FILLER PLUG HOLE.

ADD 9985035 LUBRICANT AS REQUIRED TO UNDERFILLED AXLES.

- (B) (G80) INSTRUCTION LABEL IS SHOWN IN SECT. "0"

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE				
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED <input checked="" type="checkbox"/> 20-30 FT. <input checked="" type="checkbox"/> 25-35 FT.		3-11-75	A2	NOTE REVISED	2286	BD	BY	JAN. 15, 1975	REAR AXLE LUBE FILL				
		3-11-75	B	NOTE REMOVED	2286	BD	BY	DR. ALAN MASON					
		1-13-76	C	WAS 5.00 PINTS	3522	BD	BY	CK. W.C. MASON					
								APPR. 7/4/76 1-15-75					
								PART NO.	552392	SERIES	A		
								YEAR	1976	UPC	4A1	SHEET	1

- 1 3887348 BOLT
- 2 7810416 STRAP
- 3
- 4
- 5



PROPELLER SHAFT USAGE CHART

PART NO.	GROUP	MODELS	COLOR CODE BAND
7818793	M15 & M38	116" WHEELBASE	(1) YELLOW (1) PURPLE
7818794		112" WHEELBASE	(2) GREEN
7818797	M40	116" WHEELBASE	(1) RED (1) GREEN
7818798		112" WHEELBASE	(1) BROWN (1) BLUE
Ⓐ 7826064	M75	112" WHEELBASE	(3) YELLOW
Ⓑ 7826381		116" WHEELBASE	(1) GREEN (1) BLUE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
12 - 20 FT.		4-2-75	A	PART NO. ADDED	2424	SC/MS		JAN. 15, 1975	PROPELLER SHAFT		
		6-3-75	B	PART NO. ADDED	2738	SC/MS					
APPR. <i>[Signature]</i> 1-15-75 APPR. <i>[Signature]</i> REF									PART NO. 552392	SERIES A	
FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976	UPC 4A4	SHEET 1

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

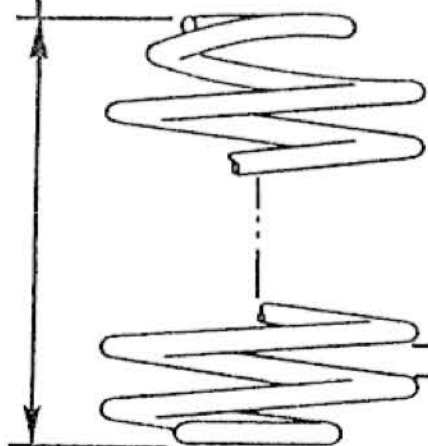
□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ◻ PART OF OR EXISTING

- 1 9422301 NUT
- 2 9421430 BOLT
- 3 9418931 NUT
- 4 486136 BUMPER
- ④ 5 527828 INSULATOR
- 6 485128 BUMPER
- 7 494242 ARM ASM-LOWER (CODE "TX") (GMAD FE2/Y78)
- 8 497805 ARM ASM-UPPER (CODE "WJ") (COUPES & SEDANS WITH M38 OR M40)
- 9 497847 ARM ASM-LOWER (CODE "WL") (STATION WAGON)
- 10 491635 ARM ASM-UPPER (CODE "SU") (S.W.) (M15 OR M75)
- 11 417260 ARM & BRACKET ASM-LOWER (CODE "TX") (LANSING PLANT FE2/Y78)
- 12 487154 ARM ASM-LOWER (CODE "TY") (COUPES & SEDANS EXC. FE2/Y78)

- ▲ TIGHTEN FASTENERS AT SUSPENSION HEIGHT SHOWN IN TABLE II OF PRODUCTION CARRYING HEIGHT SPECIFICATIONS CHART SHOWN IN SECTION "O".
- ◻ BOLT INSTALLATION DIRECTION MANDATORY.
- ◻ BOLT INSTALLATION DIRECTION OPTIONAL

▲ LUBRICATE WITH 9985012 LUBRICANT AS REQUIRED.

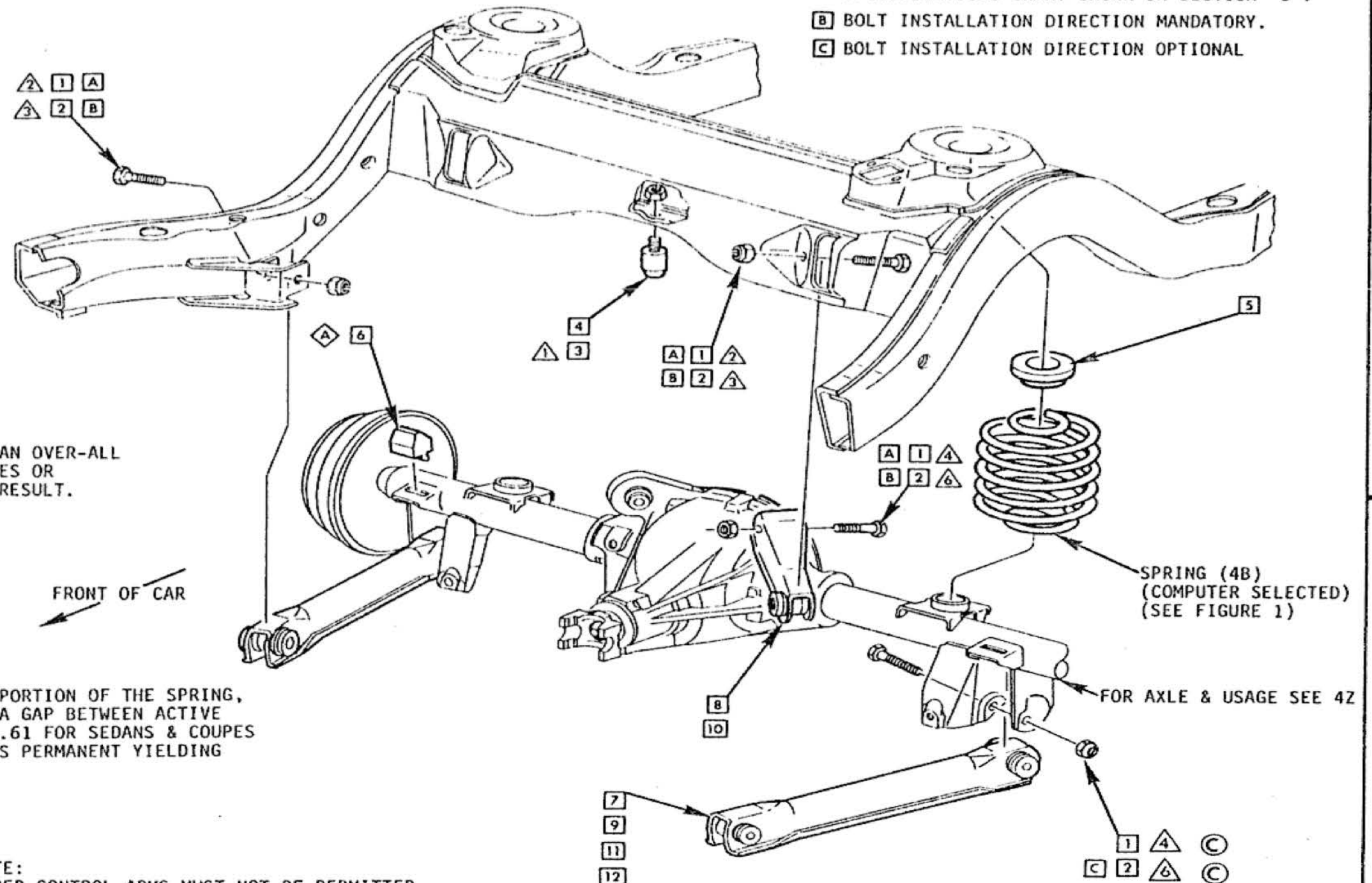
COMPLETE SPRING MUST NOT BE COMPRESSED TO AN OVER-ALL HEIGHT OF LESS THAN 5.12 FOR SEDANS & COUPES OR 4.52 FOR WAGONS AS PERMANENT YIELDING MAY RESULT.



WHEN COMPRESSING A PORTION OF THE SPRING, DO NOT COMPRESS TO A GAP BETWEEN ACTIVE COILS OF LESS THAN .61 FOR SEDANS & COUPES OR .47 FOR WAGONS AS PERMANENT YIELDING MAY RESULT.

MAXIMUM SPRING COMPRESSION

FIGURE 1



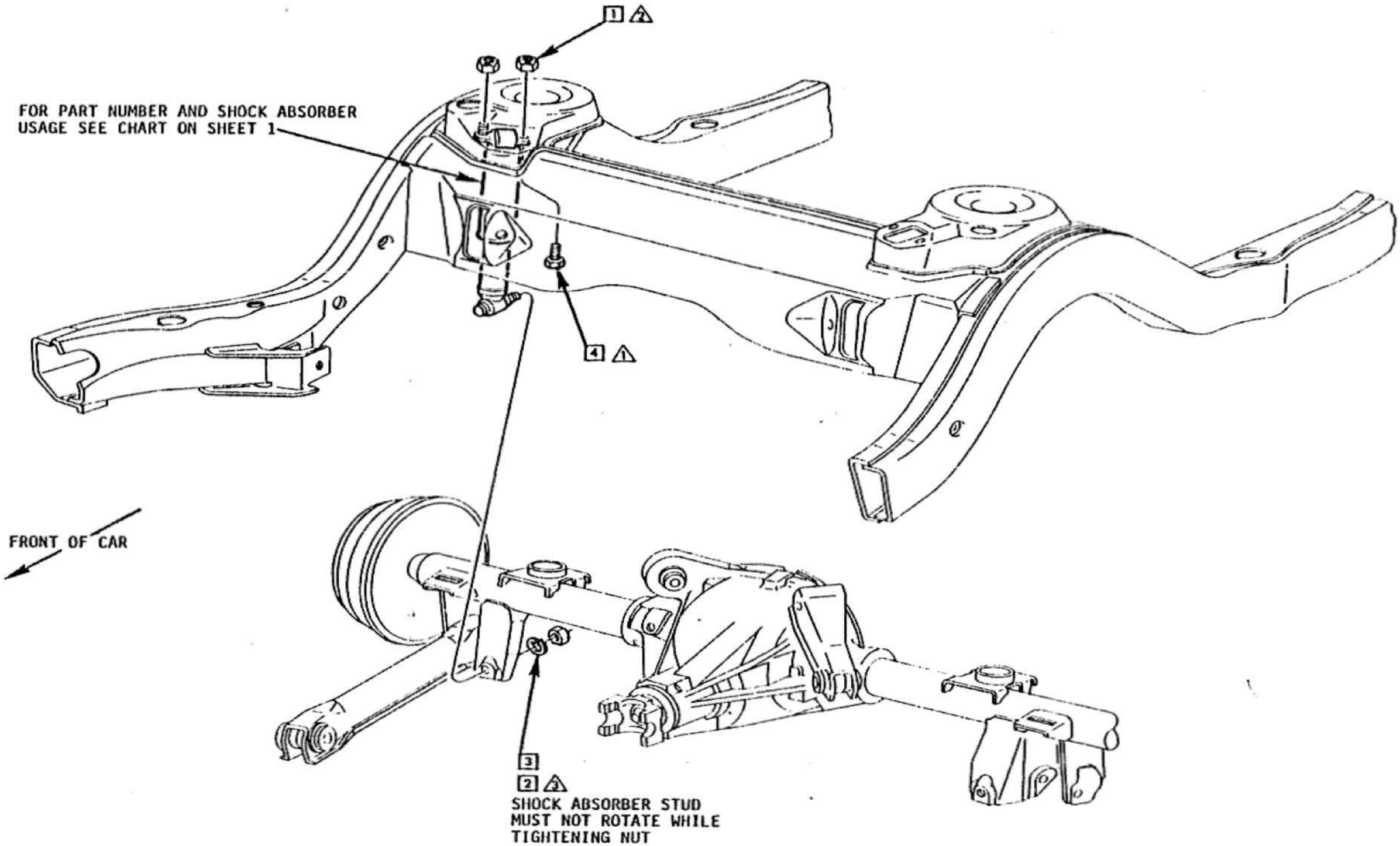
NOTE:
UPPER CONTROL ARMS MUST NOT BE PERMITTED TO CONTACT FRAME REAR SUSPENSION CROSS-MEMBER DURING AND/OR AFTER ASSEMBLY

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
75-85 FT.	▲ 20-30 FT.	4-2-75	A	M75 ADDED	2426	SPMB	DR. ALAN MASON	JAN. 16, 1975	REAR SUSPENSION
90-100 FT.	▲ 70-90 FT.	5-7-75	B	REDRAWN - NO CHANGE	714	SPMB	CK. T.H.C. HIGSON		
75-85 FT.	▲ 80-100 FT.	6-30-75	C	TORQUE REVISED & REM.	2871	SPMB	APPR. T.H.C. HIGSON		
90-100 FT.	▲ 65-85 FT.	4-14-76	D	WAS 1366500	4069	SPMB	APPR. T.H.C. HIGSON		
90-100 FT.	▲ 75-95 FT.								
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									

PART NO. 552392		SERIES A	
YEAR 1976	UPC 4D	SHEET 1	

- 1 9422275 NUT
- 2 9421085 NUT
- 3 103329 L. WASHER
- 4 9423701 SCREW
- 5
- 6

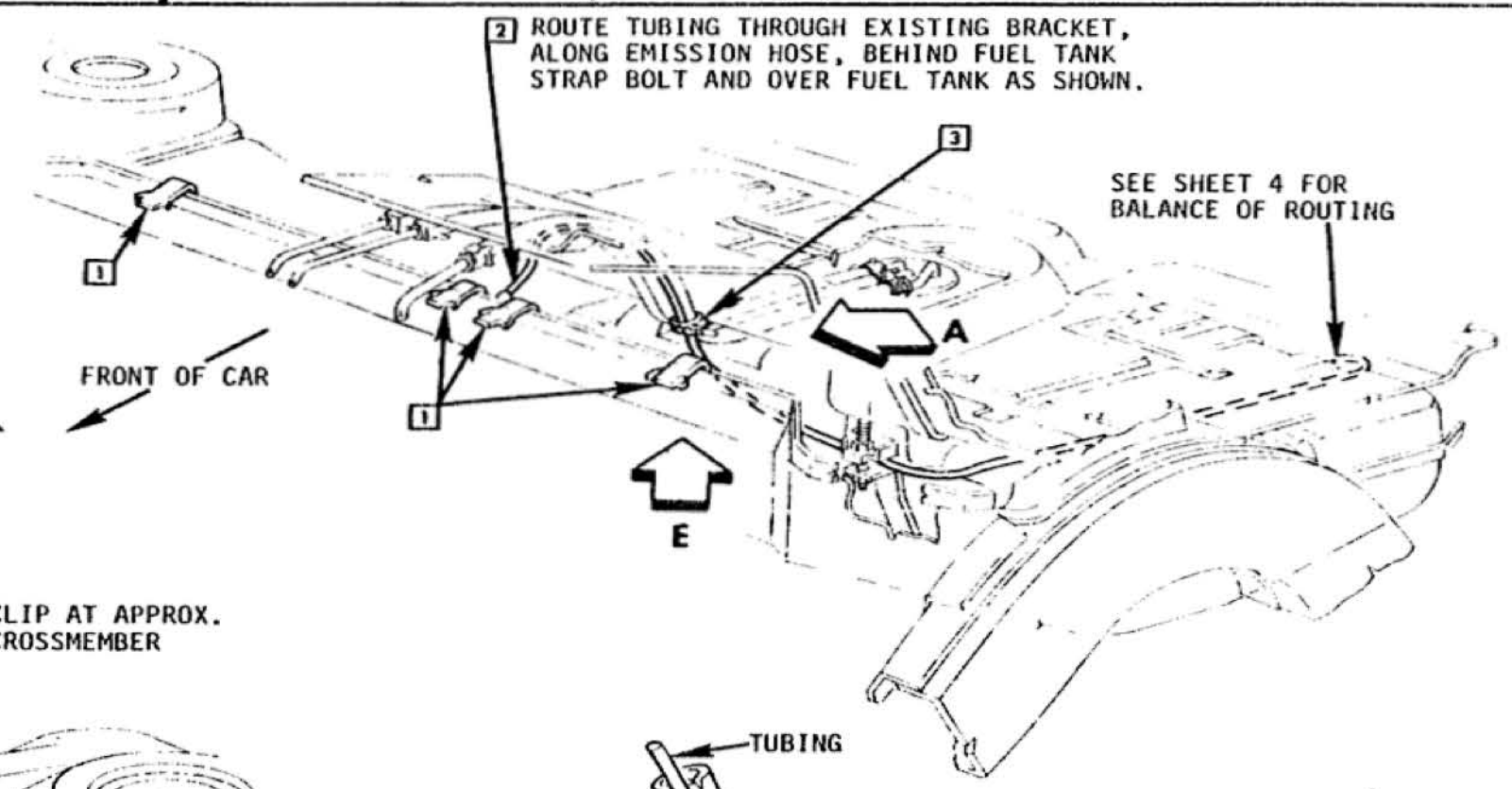
FOR PART NUMBER AND SHOCK ABSORBER USAGE SEE CHART ON SHEET 1



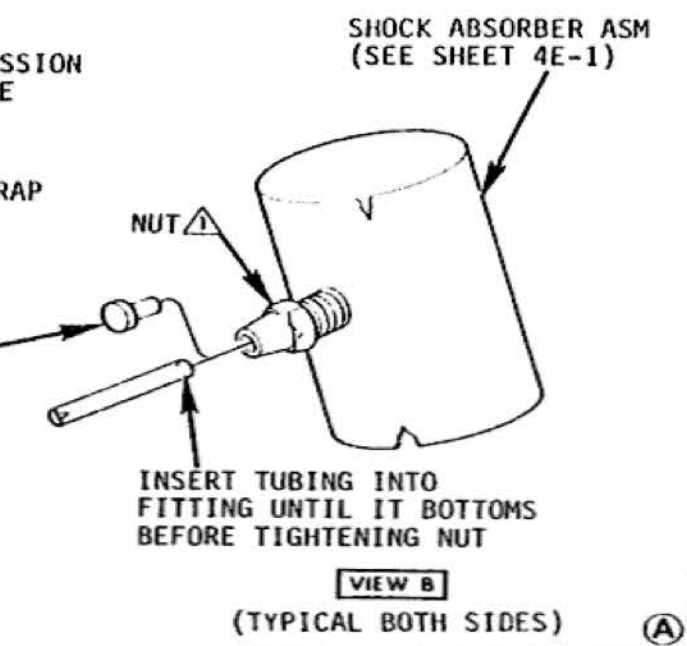
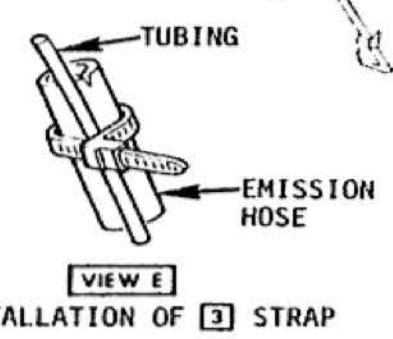
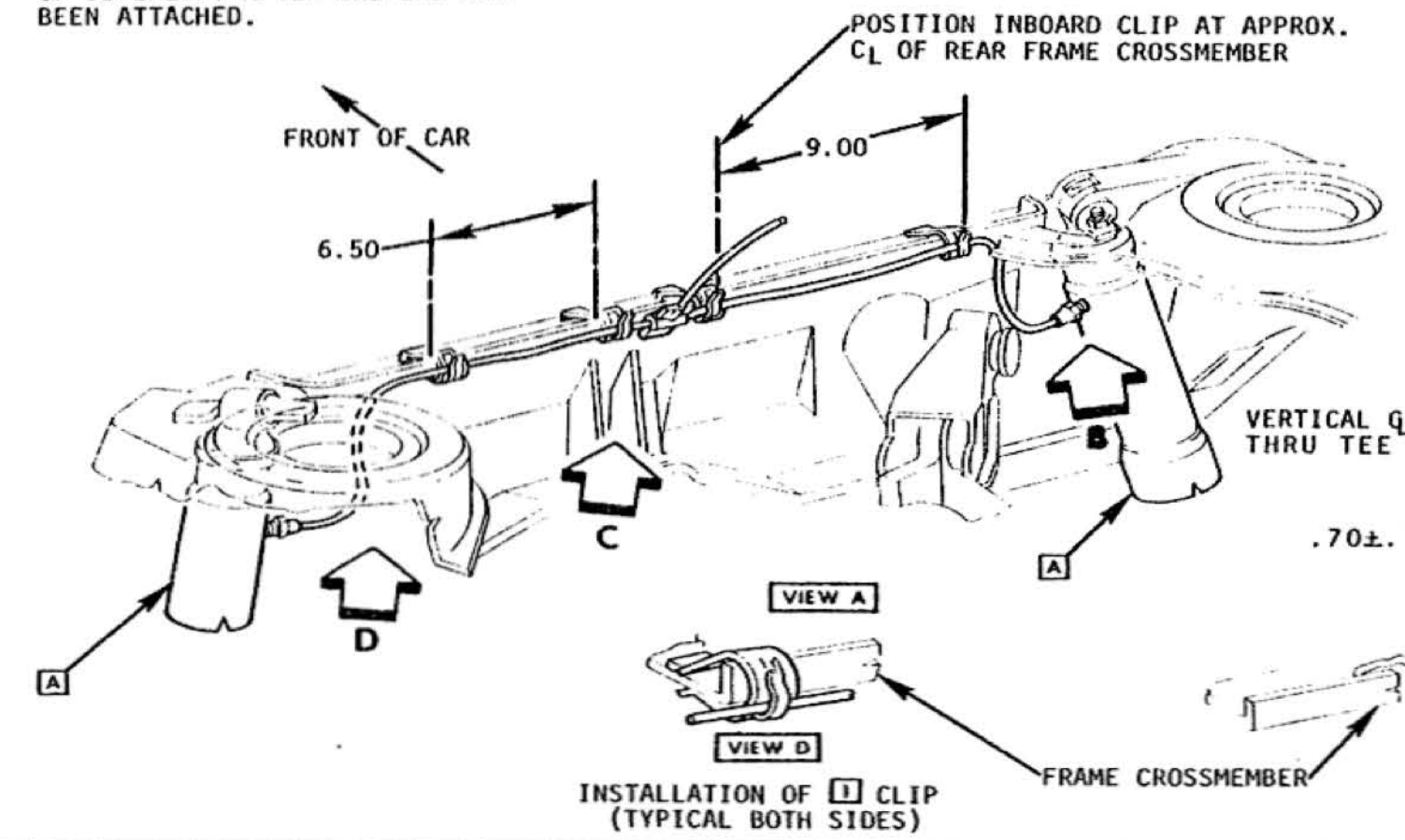
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
16 - 20 FT. 140 - 175 IN.	15-25 FT. 105-175 IN. 55-75 FT.	5-7-75	A	REDRAWN-NO CHANGE	A. Schmitt	R. S. / 73		JAN. 15, 1975	SHOCK ABSORBER
								DR. ALAN MASON	PART NO. 552392
								CK. W.C. MASON	SERIES A
								APPR. [Signature]	YEAR 1976
								REF.	UPC 4E
								Oldsmobile	SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1457094 CLIP
- 2 494478 TEE & TUBING ASM ("A" CAR ONLY)
494673 TEE & TUBING ASM ("B/C" & "E" CAR ONLY)
- 3 11501906 STRAP



A FACE SHOCK PORTS TOWARD CENTER OF CAR. TIGHTEN UPPER AND LOWER FASTENINGS SAME AS STANDARD CAR. TO AVOID TWISTING RUBBER SLEEVE, DO NOT ROTATE FREE END OF SUPERLIFT AFTER ONE END HAS BEEN ATTACHED.



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ FULLY DRIVEN, SEATED AND NOT STRIPPED 65-75 IN.	△ FULLY DRIVEN, SEATED AND NOT STRIPPED 65-75 IN.	5-14-75	A	(G66) ADDED TO TITLE	2649	BD	MB	FEBRUARY 26, 1975	SUPERLIFT SHOCK ABSORBERS (G66) (EXC. STATION WAGON)
		9-5-75	B	WAS 1239007 STRAP	3176	BD	MB	DR. B. PARKER	
		7-25-75	C	WAS 554143 STRAP	3238	BD	MB	CK. M. Barnhart	
								APPR. [Signature]	PART NO.
								REF.	552392-3-4
									SERIES
									A-B-C-E
									YEAR
									1976
									UPC
									4E
									SHEET
									3



OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 1457094 CLIP ("A" CAR ONLY)
- 2 3171533 NUT
- 3 5353179 VALVE & FITTING ASM
- 4 9419275 WASHER
- F 3 9422872 VALVE EXTENSION ("C" CAR ONLY)
- 4 4553268 CLIP ("B/C" CAR ONLY)

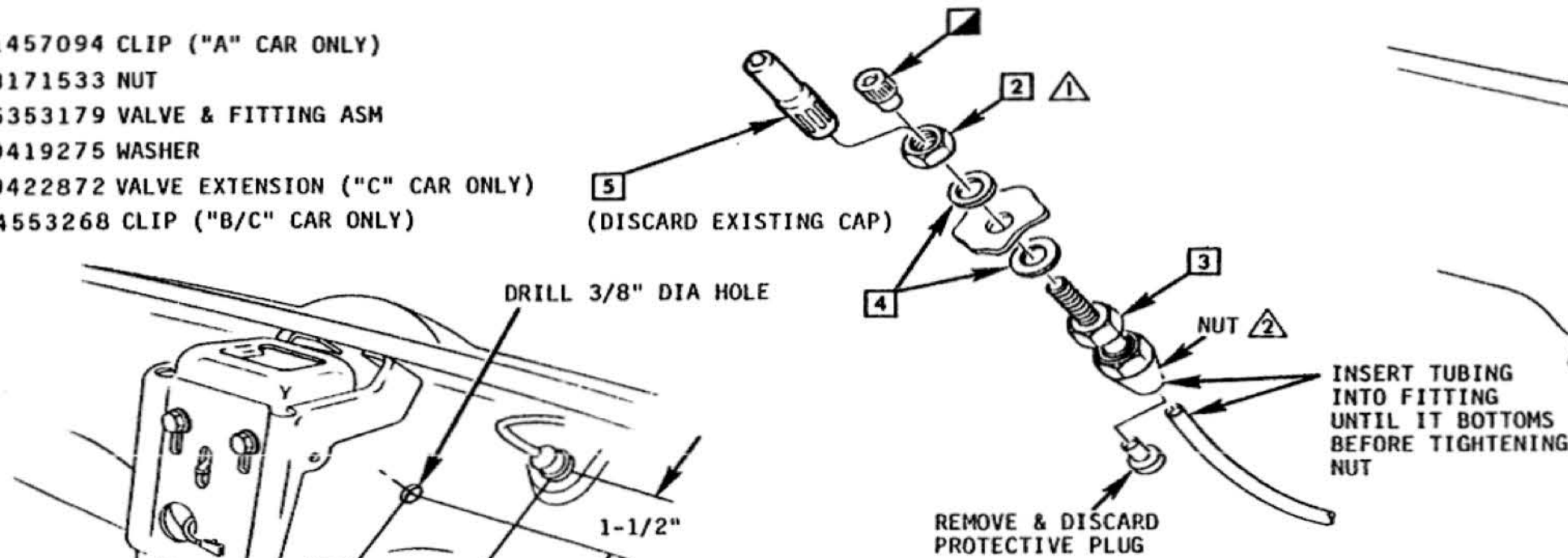
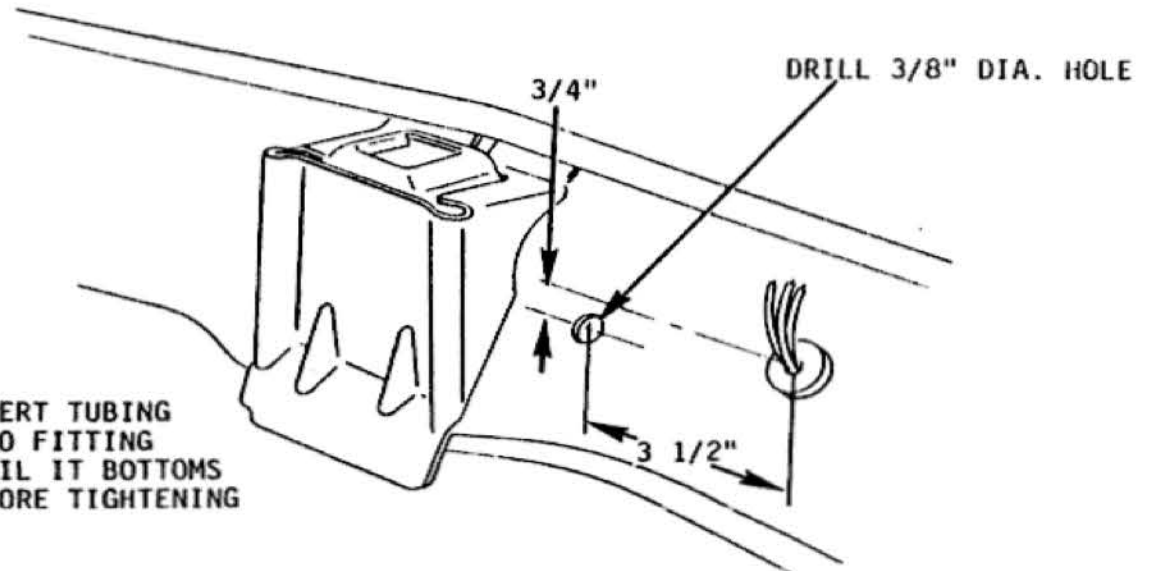
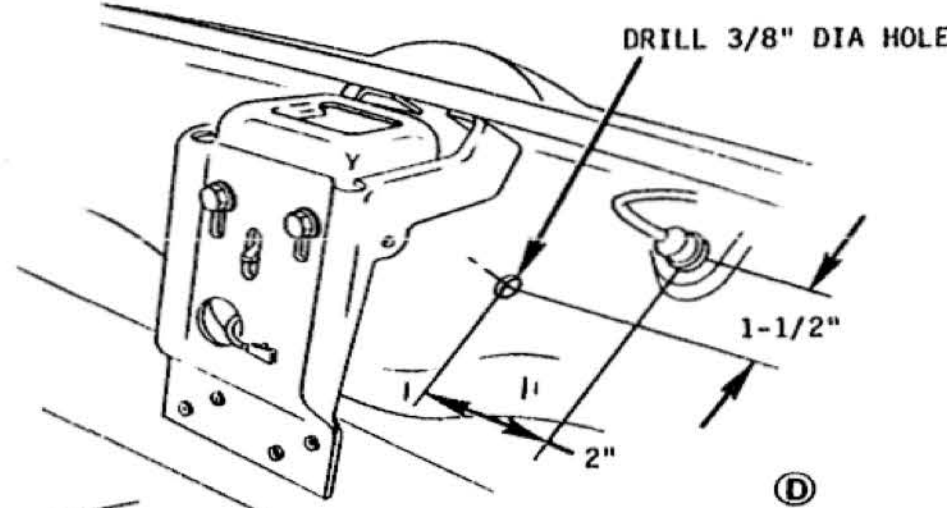


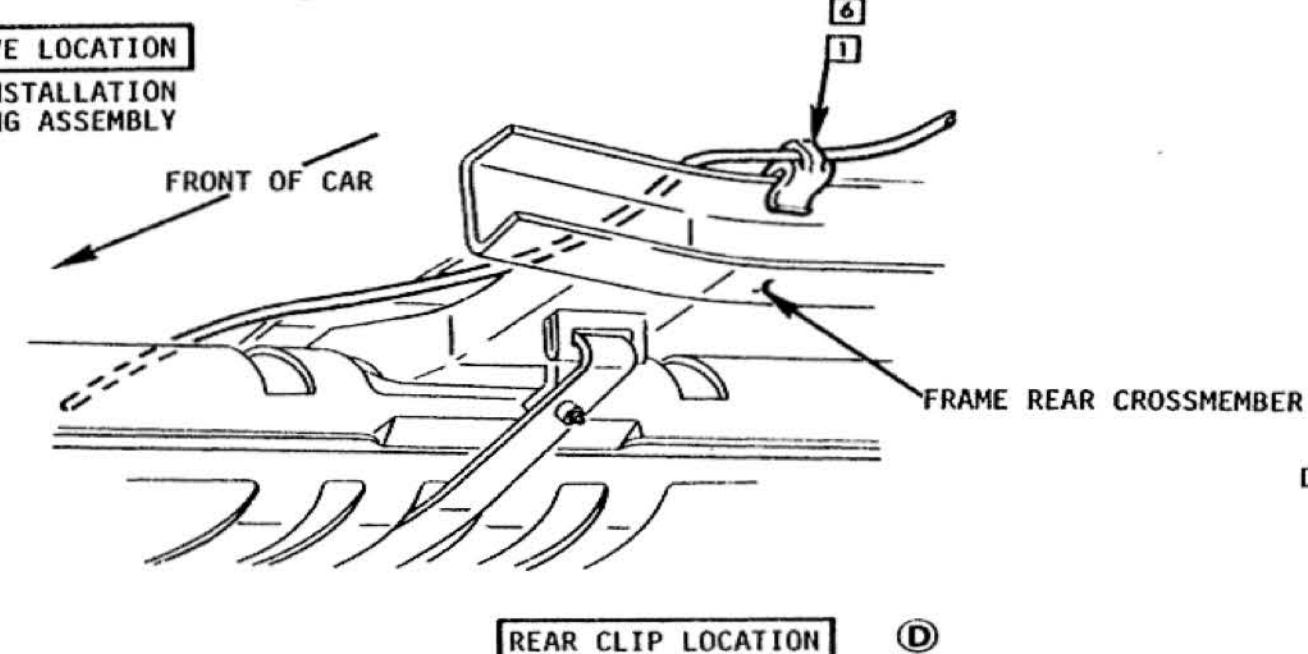
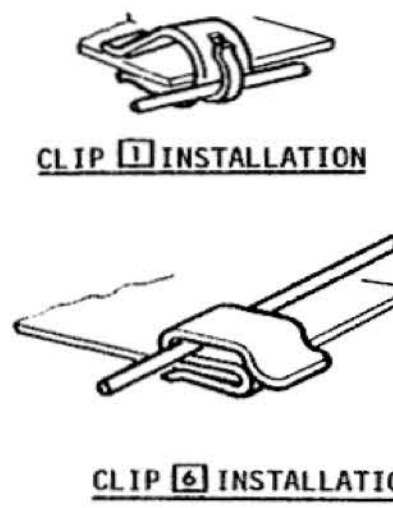
FIGURE 1



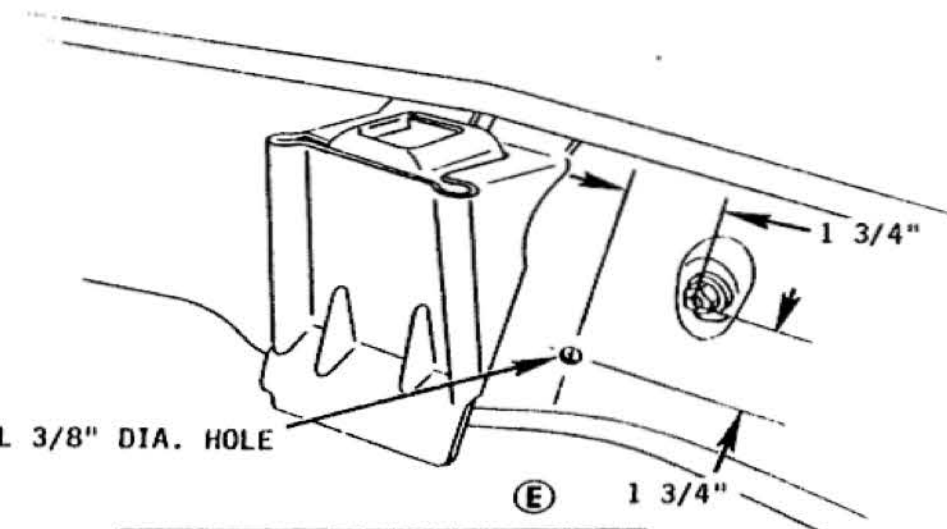
"B" CAR FILLER VALVE LOCATION
SEE FIGURE 1 FOR INSTALLATION OF VALVE AND FITTING ASSEMBLY



"A" CAR FILLER VALVE LOCATION
SEE FIGURE 1 FOR INSTALLATION OF VALVE AND FITTING ASSEMBLY



REAR CLIP LOCATION



"C" CAR FILLER VALVE LOCATION
SEE FIGURE 1 FOR INSTALLATION OF VALVE AND FITTING ASSEMBLY

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 40-55 IN.	5-7-75	A	REDRAYN - NO CHANGE	4/1/75	SM	MB	FEBRUARY 26, 1975	SUPERLIFT SHOCK ABSORBERS (G66) (EXC. STATION WAGONS)
	▲ 65-75 IN.	5-14-75	B	(G66) ADDED TO TITLE	2649J	SD	MB	DR. B. PARKER	
		6-18-75	C	494705 VALVE ASM. REM.	2793	SD	MB	CK. M. Barnhart	PART NO. 552392-3 SERIES A-B-C
		6-18-75	D	VIEW ADDED - VIEW & FIG. 1 REV.	2793	SD	MB	APPR. P. T. ...	
		8-4-75	E	HOLE RELOCATED - DIM. REV.	3018	SD	MB	REF.	YEAR 1976 UPC 4E SHEET 4
		10-13-75	F	PART NO. ADDED	3318	SD	MB	REF.	

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

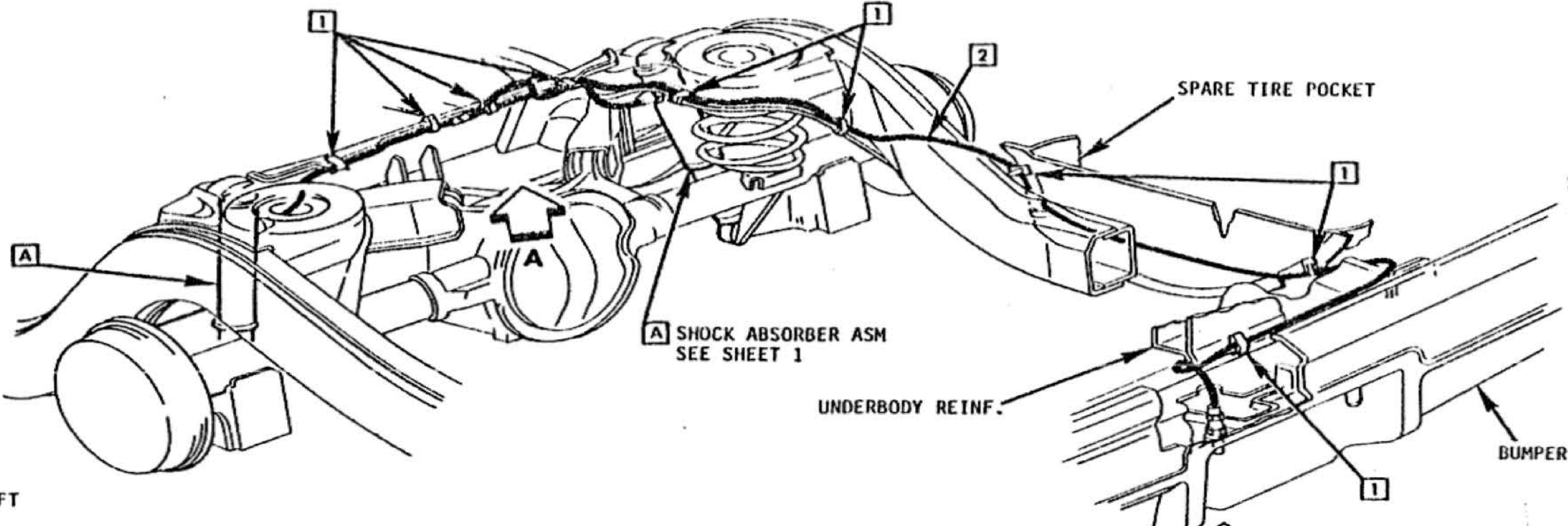
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

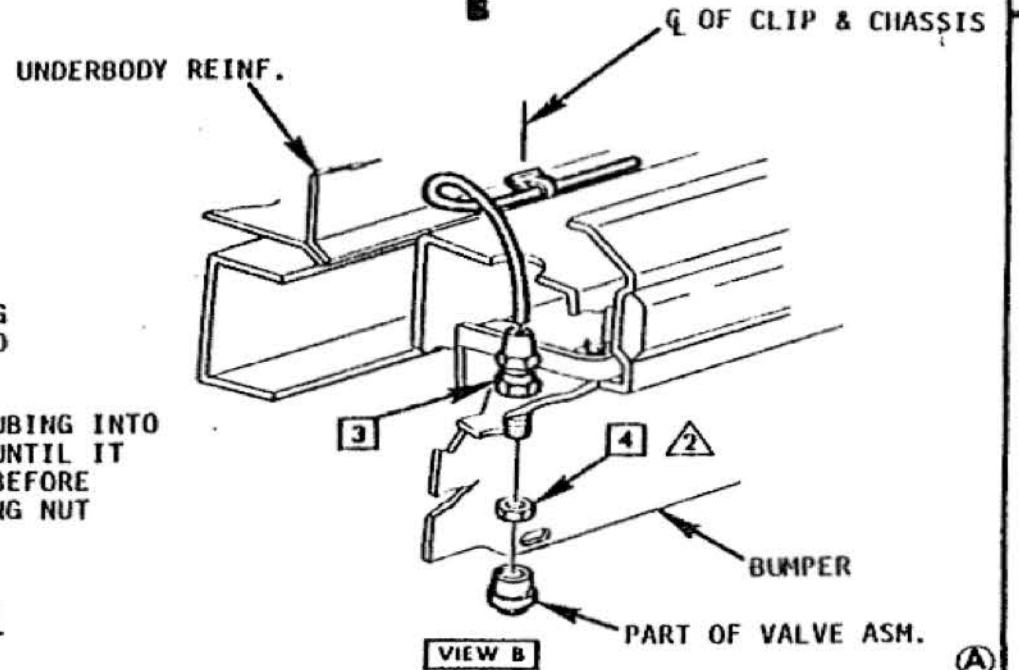
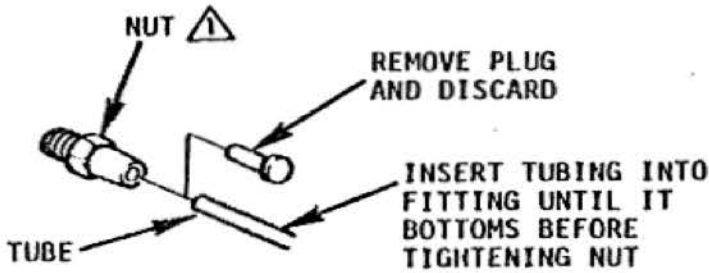
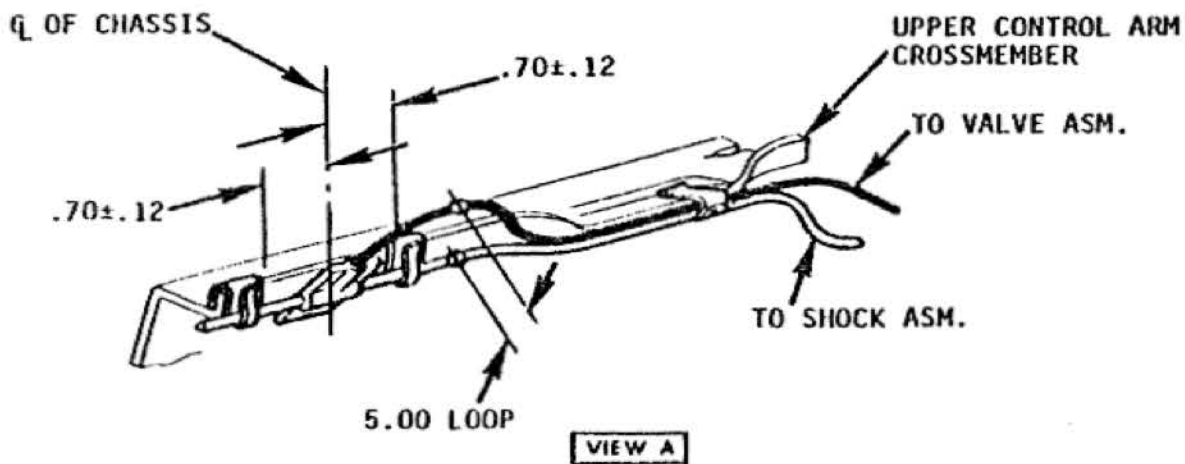
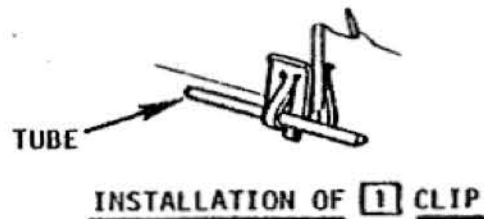
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 1457094 CLIP
- 2 494479 TEE & TUBING ASM
- 3 5353179 VALVE ASM
- 4 3171533 NUT
- 5
- 6
- 7
- 8
- 9
- 10



A FACE SHOCK PORTS TOWARD CENTER OF CAR. TIGHTEN UPPER AND LOWER FASTENINGS SAME AS STANDARD CAR. TO AVOID TWISTING RUBBER SLEEVE, DO NOT ROTATE FREE END OF SUPERLIFT AFTER ONE END HAS BEEN ATTACHED.



DYNAMIC (Installation)—LBS.		HAND (Inspection)—LBS.		DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
▲	65-75 IN.	▲	40-55 IN.	5-14-75	A	(G66) ADDED TO TITLE	2649	BP	MB	FEBRUARY 26, 1975	SUPERLIFT SHOCK ABSORBERS (G66) (STATION WAGON)	552392	A	1976	4E	5
											Oldsmobile					

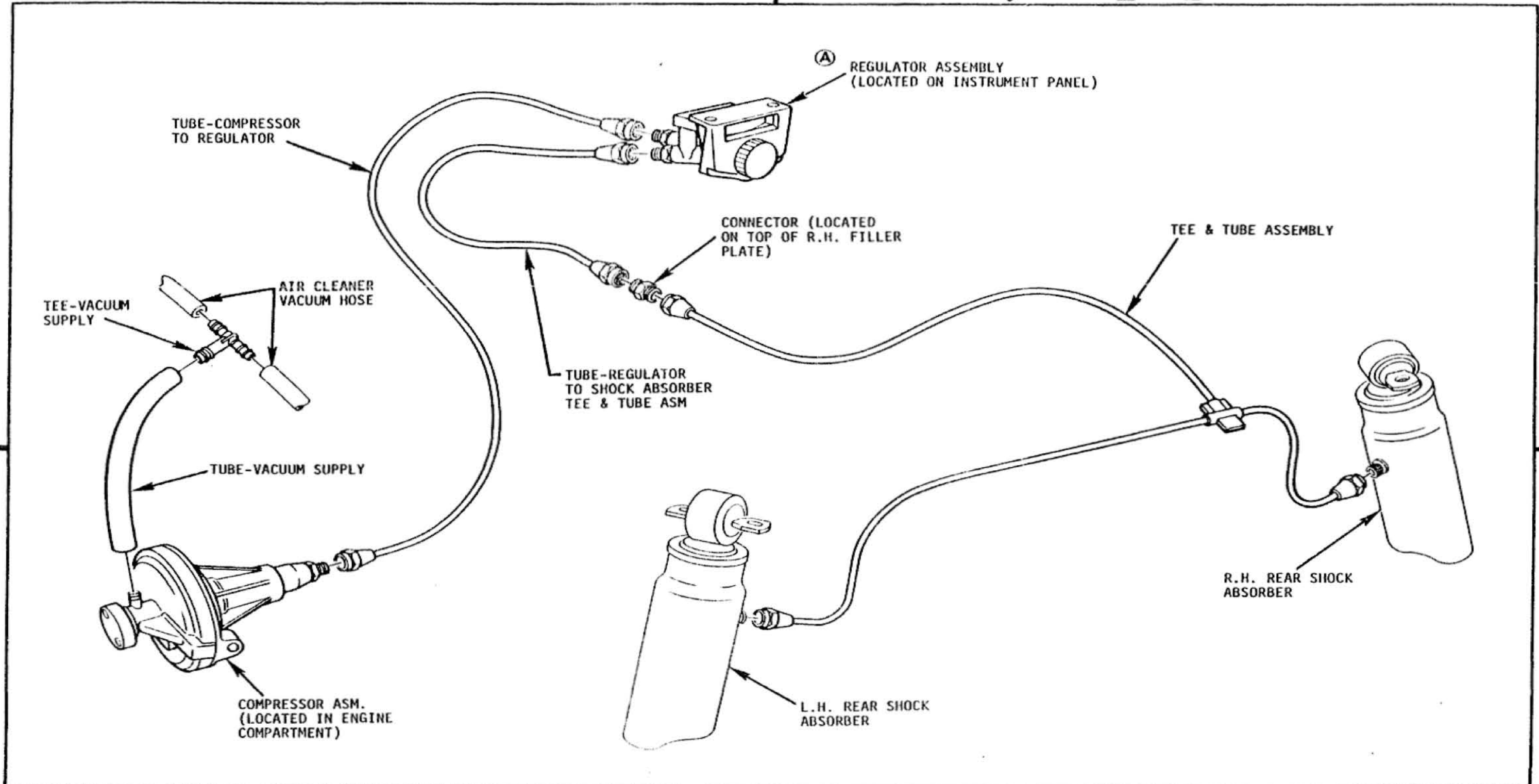
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-29-75	A	NOTE REVISED	3148	BP	MB	MAY 9, 1975	SCHEMATIC—DRIVER CONTROLLED LEVELING (GN3)
								DR. B. PARKER	PART NO. 552392-3-4
								CK. J. B. BART	SERIES A-B-C-E
								APPR. P. T. ...	YEAR 1976
								APPR. S. M. ...	UPC 4E
								REF	SHEET 6
								Oldsmobile	

- 1 140295 CONNECTOR
- 2 3176207 TUBE FITTING ASM
- 3 9425316 CLIP
- 4 9419727 SCREW (NON A/C ONLY)
- (B) (A) 5 9781317 TUBE-REGULATOR TO TEE ASM.
- (B) 6 491180 TUBE-COMPRESSOR TO REGULATOR

(A) REMOVE & DISCARD PROTECTIVE PLUG, INSERT TUBING UNTIL IT BOTTOMS BEFORE TIGHTENING NUT.

(B) DRILL .218 DIA. HOLE AT REAR DIMPLE ON "B/C" & "E" CARS AND AT FRONT DIMPLE ON "A" CAR.

(C) SEE SHEET 11 FOR FRAME ROUTING

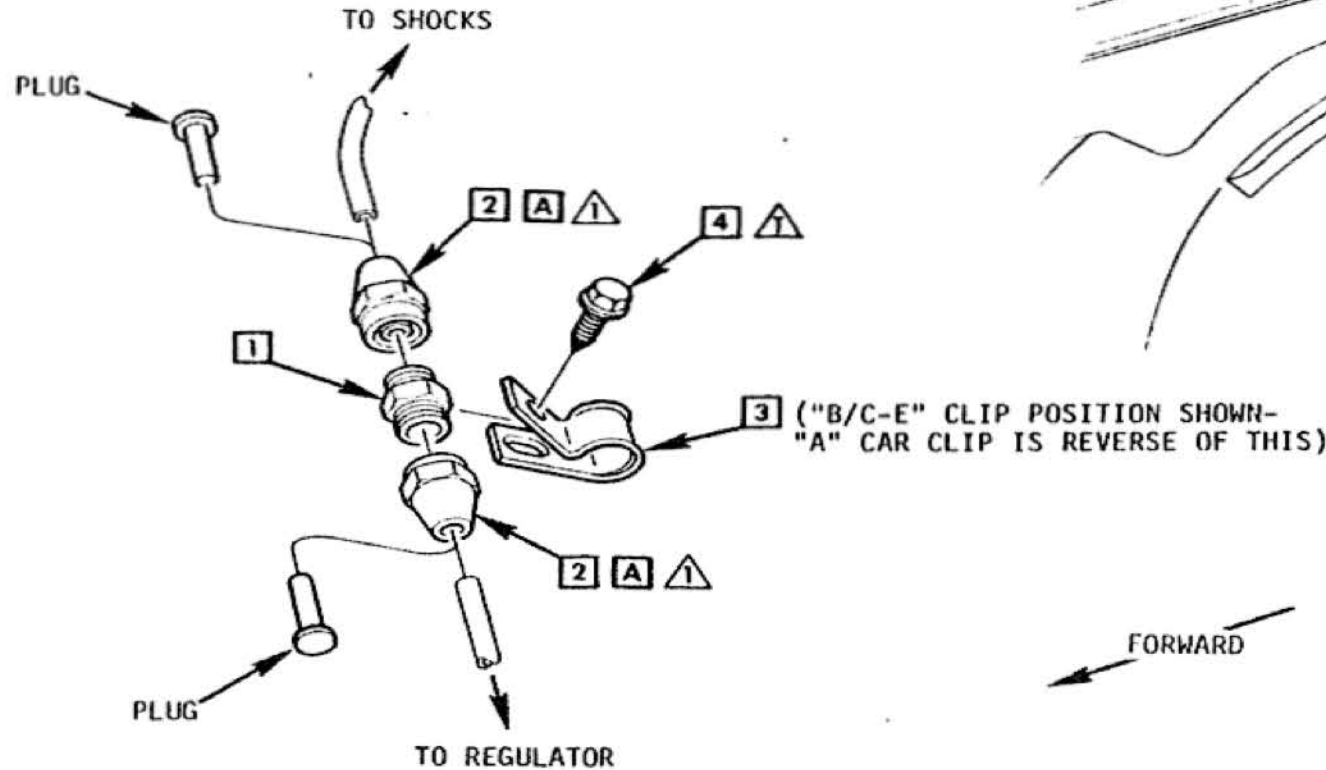
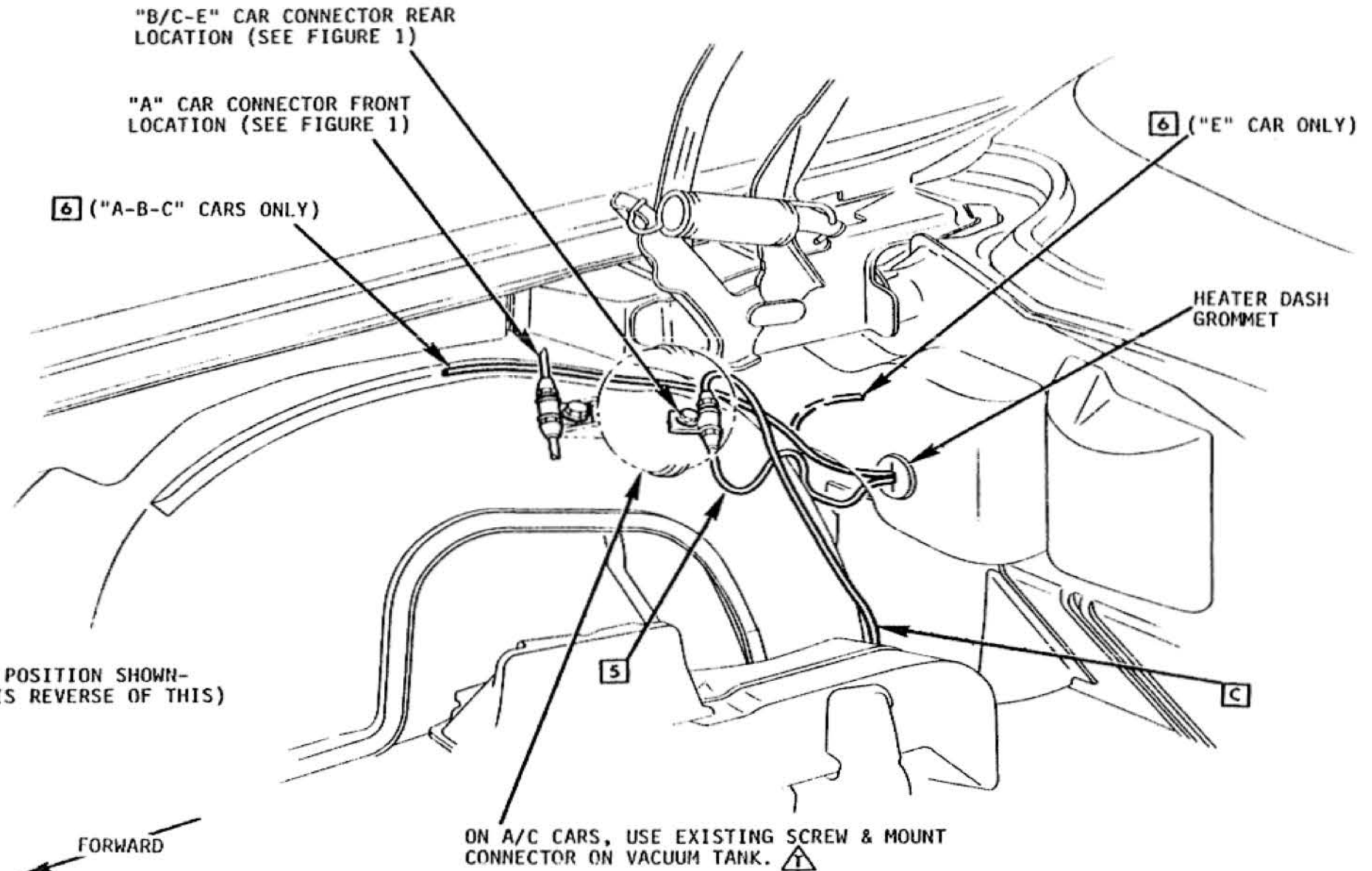


FIGURE 1



ON A/C CARS, USE EXISTING SCREW & MOUNT CONNECTOR ON VACUUM TANK.

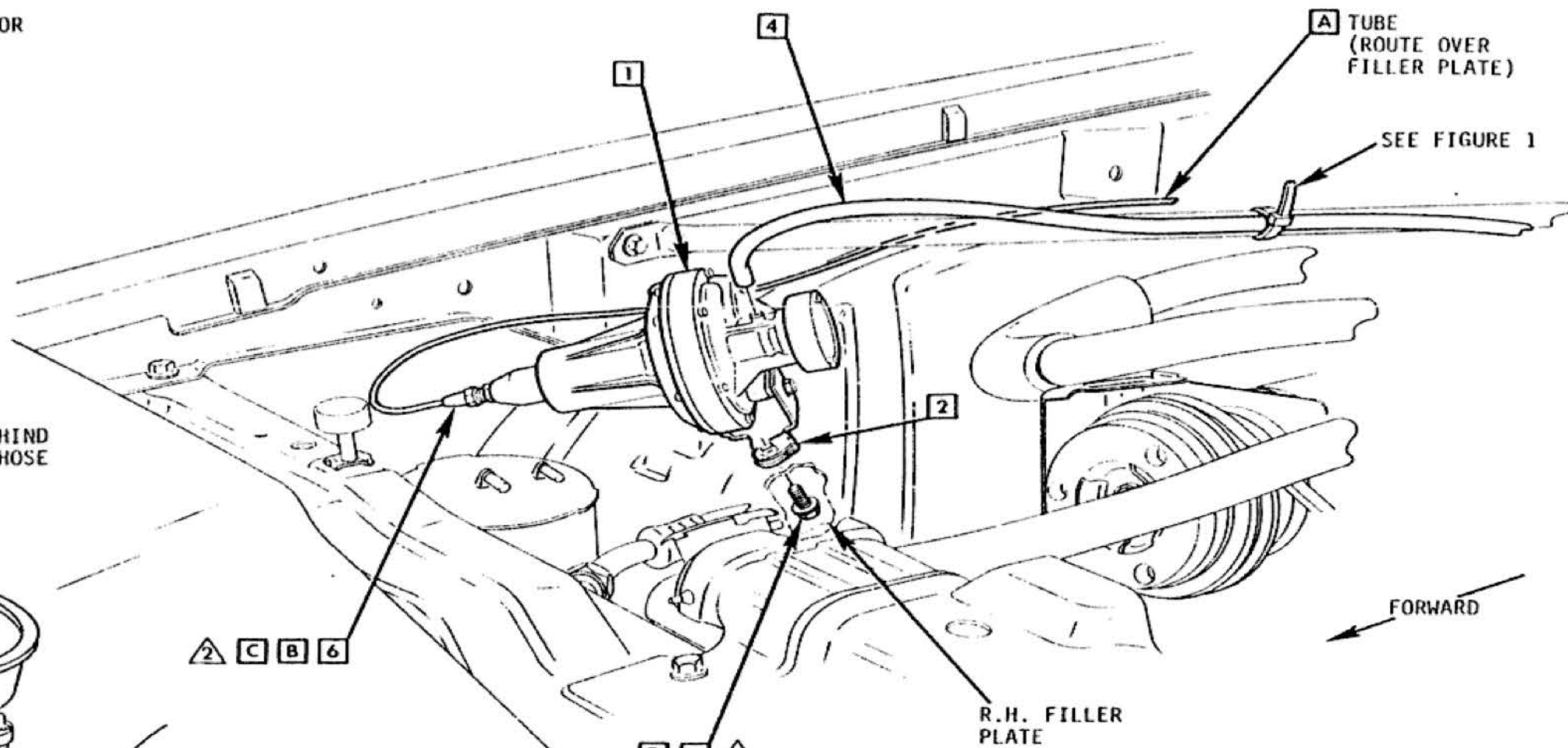
(B) ON NON A/C CARS, USE VACUUM TANK DIMPLES IN FILLER PLATE FOR CONNECTOR LOCATION.

ENGINE COMPARTMENT
DASH & R.H. FILLER PLATE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	65-75 IN.	6-5-75	A	NOMENCLATURE REVISED	2734	BOMB	DR. B. PARKER	MAY 13, 1975	DRIVER CONTROLLED LEVELING (GN3)
		8-11-75	B2	WAS 525399 & 9781320	3061	B.F.J.	DR. M. BARKER		
APPR. C. T. ... APPR. S. ... REF.									PART NO. 552392-3-4
FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A-B-C-E
							YEAR 1976	UPC 4E	SHEET 7

- 1 553867 COMPRESSOR & BRACKET ASM
- 2 1603553 U-NUT (2)
- 3 6270160 SCREW (2)
- 4 1348678 TUBE-VACUUM SUPPLY TO COMPRESSOR
- ⑤ 11501906 STRAP
- ⑥ 3176207 TUBE FITTING ASM.

- A SEE SHEET 7 FOR PART NO.
- B REMOVE AND DISCARD PROTECTIVE PLUG. INSERT TUBING INTO FITTING UNTIL IT BOTTOMS BEFORE TIGHTENING NUT.
- C REMOVE PROTECTIVE COVER FROM COMPRESSOR.
- D DRILL .375 DIA HOLE THRU LOCATING DIMPLES



TYPICAL COMPRESSOR MOUNTING
("A" HOSE ROUTING SHOWN)
(SEE FIG. 2 FOR "B/C" ROUTING)

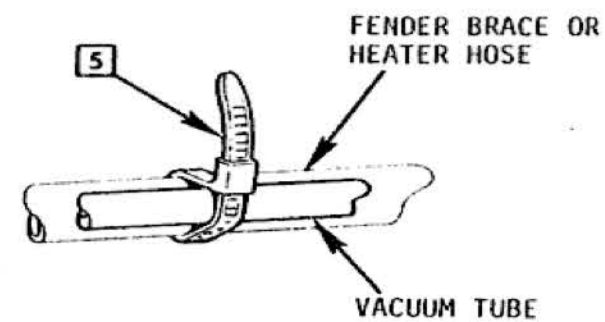
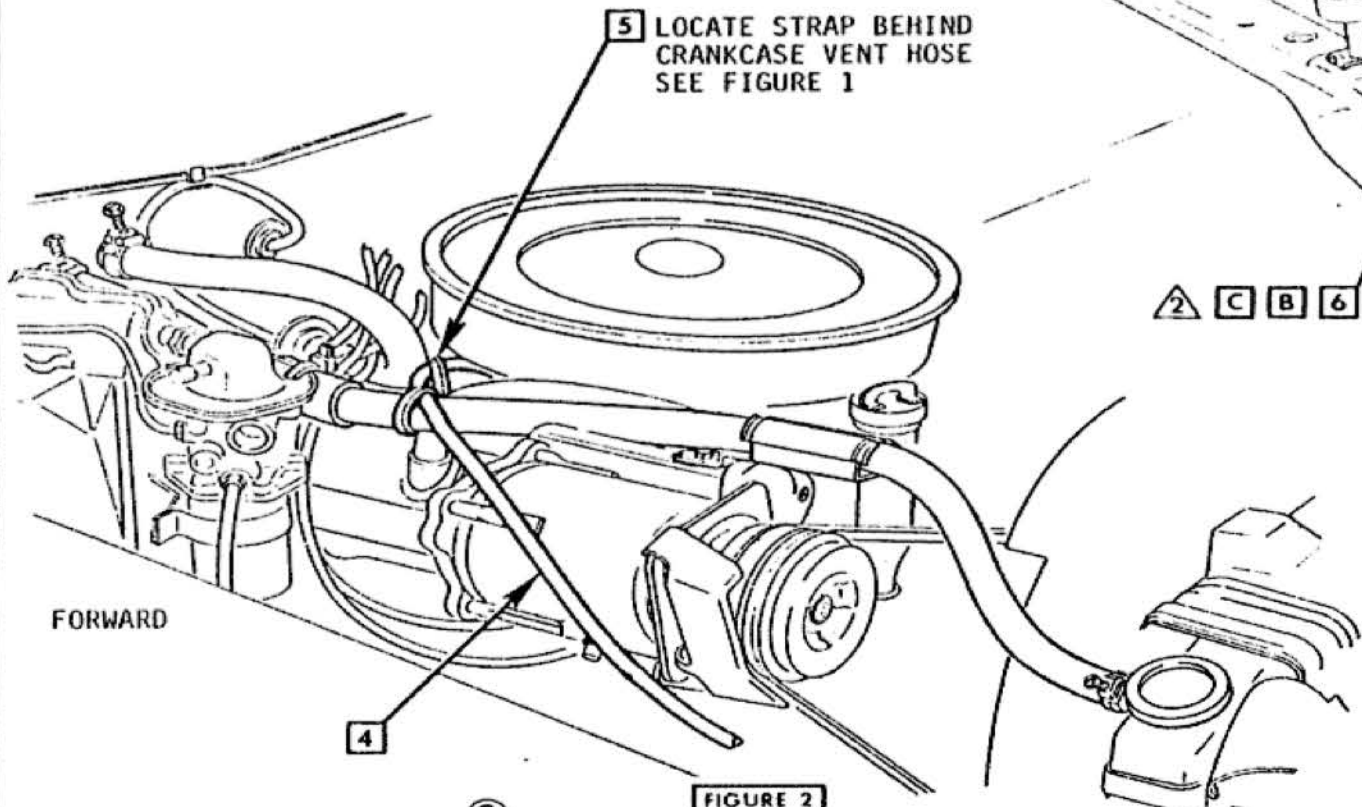


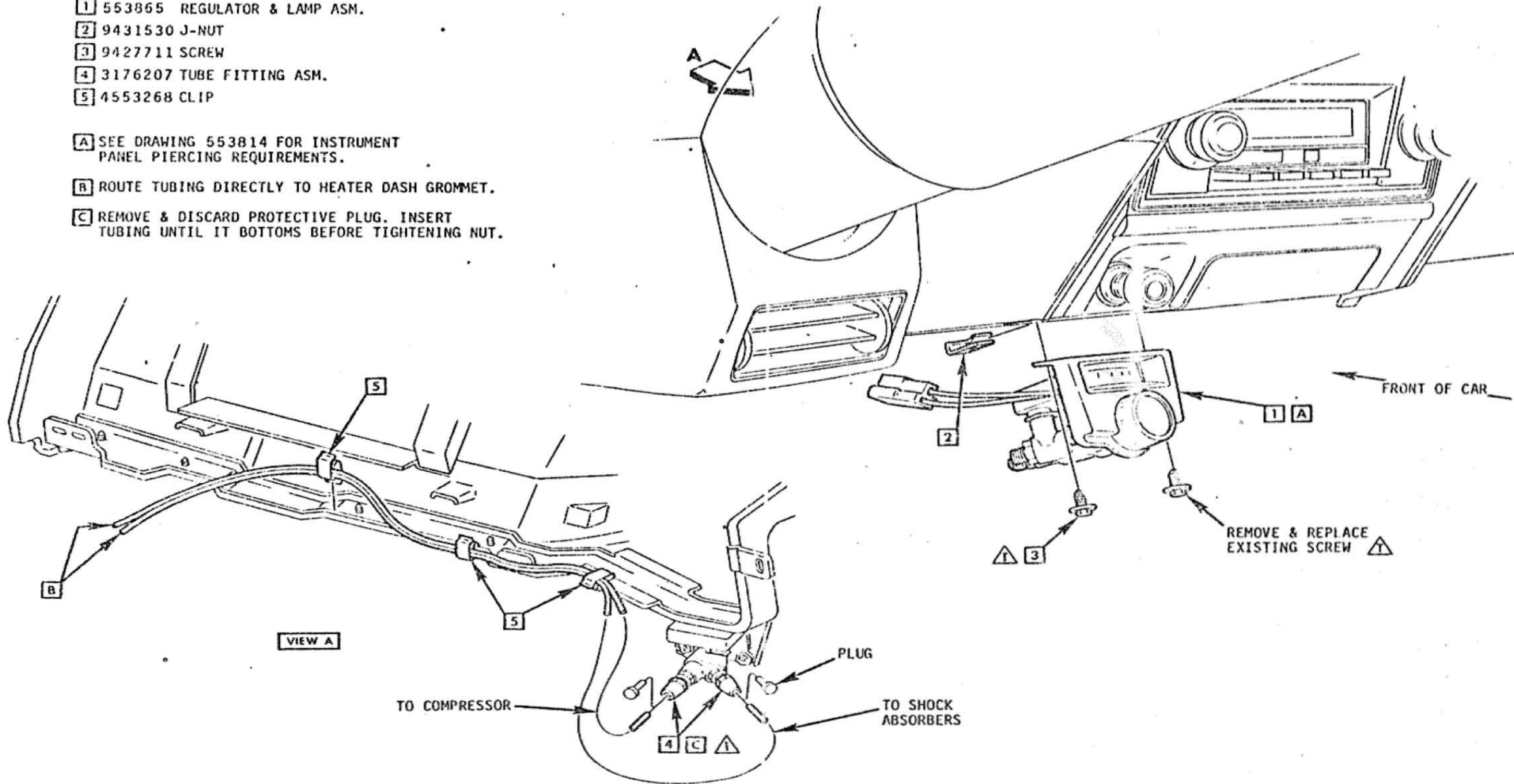
FIGURE 2
(A/C SHOWN, HEATER CARS SIMILAR)

FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 120-180 IN.		7-15-75	A	NOTE ADDED	2932	CBRT		MAY 13, 1975	DRIVER CONTROLLED LEVELING (GN3)
△ 65-75 IN.		9-8-75	B	WAS 1239007 STRAP	3177	CBRT		DR. B. PARKER	
		9-8-75	C	VIEW ADDED	3179	CBRT		CK. J. BARNETT	
		9-25-75	D	WAS 554143 STRAP	3238	CBRT		APPR. J. T. ...	
								APPR. J. T. ...	
								REF.	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392-3 SERIES A-B-C YEAR 1976 UPC 4E SHEET 8

- 1 553865 REGULATOR & LAMP ASM.
- 2 9431530 J-NUT
- 3 9427711 SCREW
- 4 3176207 TUBE FITTING ASM.
- 5 4553268 CLIP

- A SEE DRAWING 553814 FOR INSTRUMENT PANEL PIERCING REQUIREMENTS.
- B ROUTE TUBING DIRECTLY TO HEATER DASH GROMMET.
- C REMOVE & DISCARD PROTECTIVE PLUG. INSERT TUBING UNTIL IT BOTTOMS BEFORE TIGHTENING NUT.



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	65-75 IN.	B-11-75	A	REDRAWN & REVISED	3060	HPF		MAY 13, 1975	DRIVER CONTROLLED LEVELING (GM3)
								DR B. PARKER	PART NO. 552392
								CK JTB/amb/ast	SERIES A
								APPR. B. PARKER	YEAR 1976
								APPR. M. D. BERRY	UPC 4E
								REF.	SHEET 10
								Oldsmobile	

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 525363 TEE & TUBE ASM (EXC. "B" STA. WAG.)
553890 TEE & TUBE ASM ("B" STA. WAG.)
- 2 2340331 CLIP
- 3 4553268 CLIP

- A SEE SHEET 7 FOR FORWARD ROUTING
- B SEE SHEET 13 FOR "B" STATION WAGON ROUTING FROM THIS POINT REARWARD
- C SEE SHEET 12 FOR REAR ROUTING (EXC. "B" WAG.)

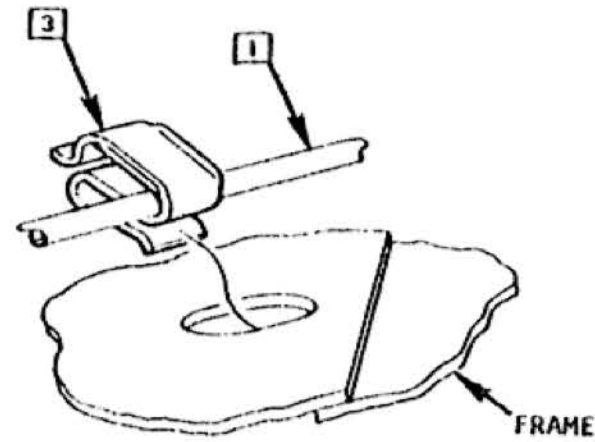


FIGURE 1

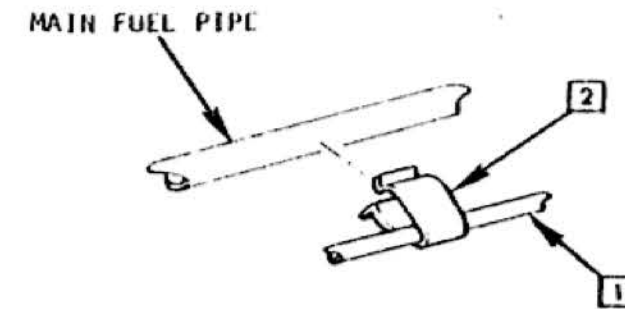
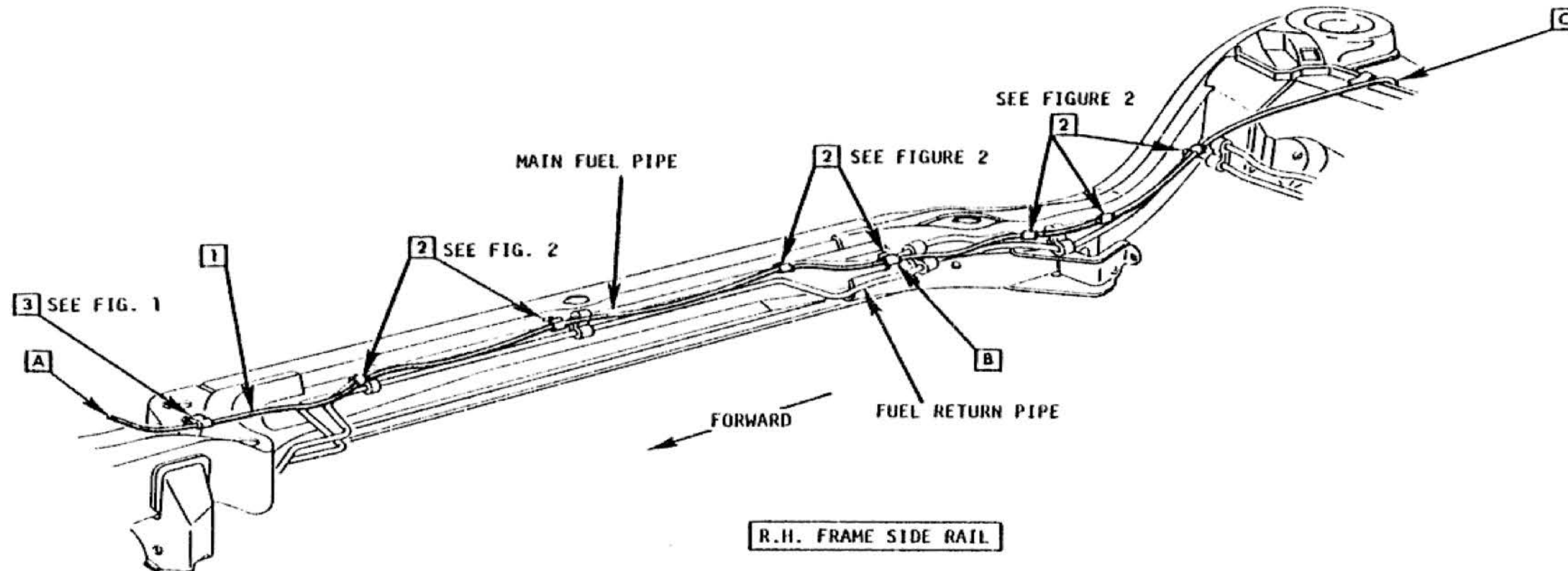
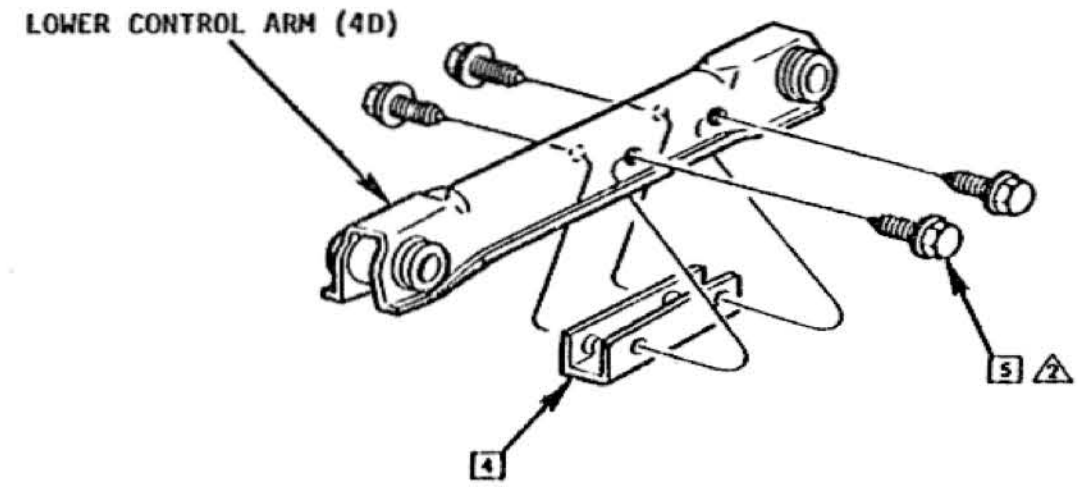
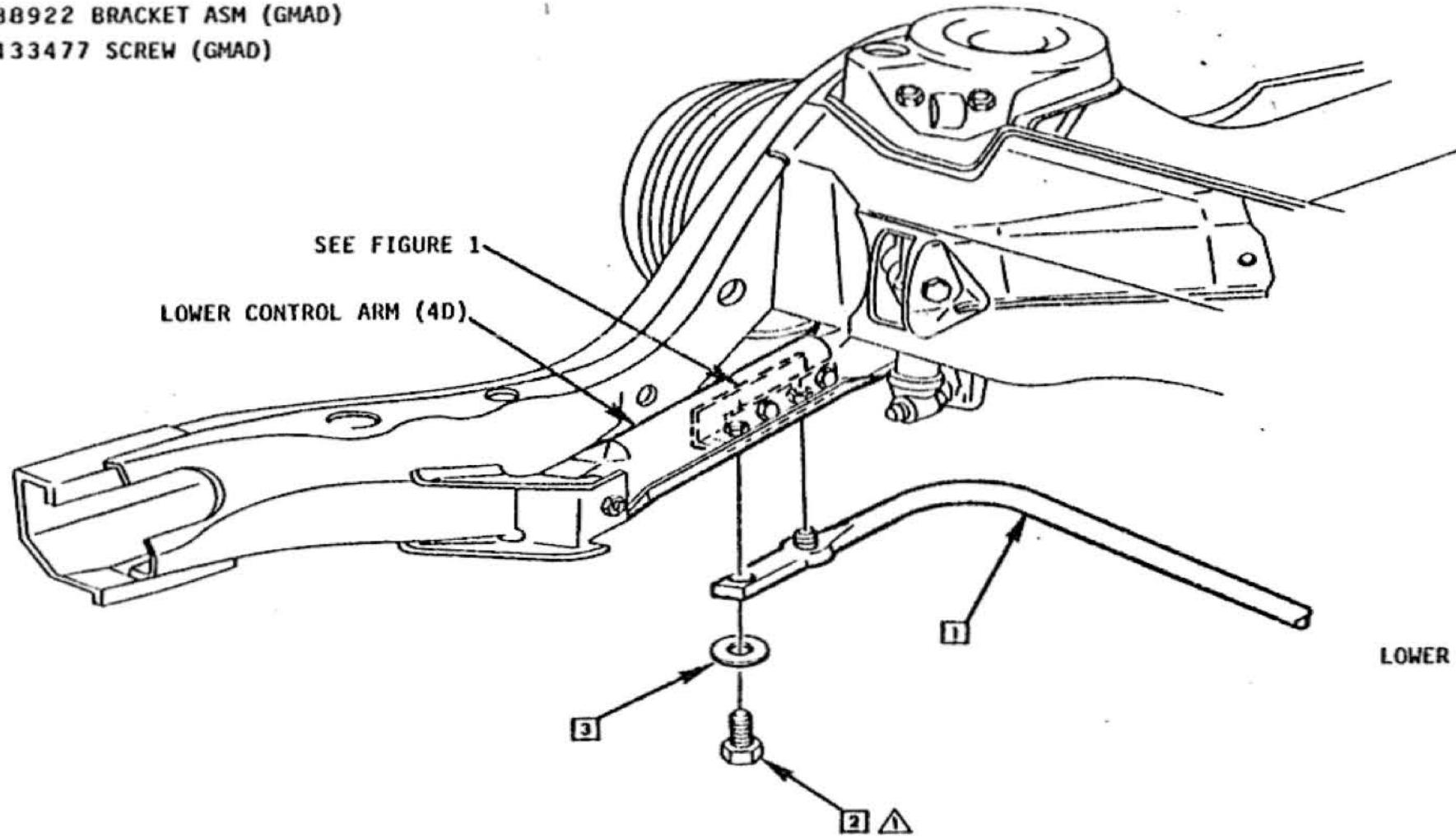


FIGURE 2
TYPICAL CLIP
INSTALLATION



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MAY 13, 1975	DRIVER CONTROLLED LEVELING (GN3)
								DR B. PARKER	PART NO. 552392-3-4
								CK [Signature]	SERIES A-B-C-E
								APPR [Signature]	YEAR 1976
								REF [Signature]	UPC 4E
								Oldsmobile	SHEET 11

- 1 488335 STABILIZER SHAFT
- 2 332319 BOLT
- 3 479684 WASHER
- 4 488922 BRACKET ASM (GMAD)
- 5 9433477 SCREW (GMAD)
- 6
- 7
- 8
- 9
- 10



(GMAD ONLY)
FIGURE 1

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	45-60 FT. 18-25 FT.	5-775	A	REDRAWN - NO CHANGE	fidaty	Smc	FB	JAN. 16, 1975	REAR STABILIZER SHAFT (FE2 & Y78)
								DR. ALAN MASON	PART NO. 552392
								CK. ALAN MASON	SERIES A
								APPR. 1 [Signature]	YEAR 1976
								UPC 4F	SHEET 1
								REF. Oldsmobile	

FULLY DRIVEN, SEATED AND NOT STRIPPED

SERIES	ENGINE	TRANSMISSION	AXLE RATIOS			
			2.41 (GU1)	2.56 (GM8)	2.73 (GU2)	3.08 (GU4)
AG00 AJ00 AM00 (EXCEPT WAGONS)	260 CID DUAL JET (LV8)	M75 M38 - NB2 M38 & NB2			S	
8 1/2"	350 4 BBL (L34)	M38 - NB2 M38 & NB2	S#	A	A#	A
				S		
AH35 AJ35 (WAGONS)	350 4 BBL (L34)	M38			S	
8 7/8"	455 4 BBL (L74)	M40		S	A@	A@
8 7/8"	455 4 BBL (L74)	M40			A@	A@

S - STANDARD RATIO
A - AVAILABLE
* - NOT AVAILABLE ON AJ29
@ - EXC NB2/Z95
- EXC Z95
% - EXC NB2

(F) (G)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		3/28	A	Z95 REMOVED FROM L22		TE	CR	FEB 24, 1975	CHART - AXLE USAGE AND IDENTIFICATION	553762	A	1976	4Z	1
		3/28	B	L33 REMOVED		TE	CR	DR. T. CHAPMAN						
		3/28	C	2.41 RATIO ADDED		TE	CR	CK. Chapman	APPR. [Signature]					
		12/50	D	REVISED		TE	CR	APPR. [Signature]	REF. [Signature]					
		5/30	E	USAGE REVISED		TE	CR							
		2/30	F	USAGE REVISED		TE	CR							
		5/18/76	G	M15 REMOVED		TE	CR							

Oldsmobile

DIFFERENTIAL TYPE	RATIO	CODE	AXLE ASSEMBLY	CARRIER & TUBE ASM.	CARRIER ASSEMBLY	COLOR CODE	BRAKE ASSEMBLY	DRUM ASSEMBLY
STANDARD ⓔ	2.41	AA	1252218	1252215	1252214	LT GREEN		
	2.56	AH	1250204	1250234	1237374	GRAY		
	2.73	AC	1250206	1250236	1237378	PINK		
	3.08	AD	1250210	1250238	1237382	YELLOW		
	2.41	CA	1252219	1252216	1252217	LT GREEN	2623476-R	
	2.56	CH	1250205	1250235	1237373	GRAY	2623475-L	
	2.73	CC	1250207	1250237	1237377	PINK		
	3.08	CD	1250211	1250239	1237381	YELLOW		
						GREEN		
						GREEN		
						GREEN		
						GREEN		
LIMITED SLIP	2.41	AA	1252190					1241389
	2.56	AH	1250136					OR 1241758
	2.73	AC	1250138					OR 1240261
	3.08	AD	1250140					
	2.41	CA	1252191					
	2.56	CH	1250137				2623476-R	
	2.73	CC	1250139				2623475-L	
	3.08	CD	1250141					
	STANDARD	2.56	WF	500138				
2.73		WA	500139					OR 1250719
3.08		WC	500141					OR 1250978
LIMITED SLIP	2.56	XF	500146					
	2.73	XA	500147					
	3.08	XC	500149					(23 LB.)

● CHART

MANUFACTURER'S IDENTIFICATION CODE MUST APPEAR ON THIS PART. FOR LOCATION SEE SHEET 3.
 NOTE: GREEN BORDER ON RATIO STICKER INDICATES LIMITED SLIP DIFFERENTIAL ON OLDS BUILT.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEB 25, 1975	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		3/27/75	A	CODE CD WAS AD				DR. T. CHAPMAN	CHART - AXLE USAGE AND IDENTIFICATION	553762	A	1976	4Z	2
		3/27/75	B	AXLE ASM MANUAL NO. REVISED				CKC [Signature]						
		3/27/75	C	2.41 RATIO ADDED				APPR. [Signature]						
		3/27/75	D	RE-TYPED & REVISED				APPR. [Signature]						
		3/27/75	E	2.73 & 3.08 AXLE REMOVED				REF. [Signature]						
								PRODUCT MANUAL						
								AXLE ASM. MANUAL						

ⓔ

- 1 1242337- BOOT (MANUAL)
- 2 1242338- ROD ASM (MANUAL)
- 3 9419085- BOLT (M38,M40)
- 4 9422299- NUT
- 5 9794262- SPACER
- 6 1247439- BUSHING (2)
- 7 3994495- COVER (M38,M40)
3993614- COVER (M15,M75) (A)
- 8 1193696- MANUAL -SPRING WASHER
410230- POWER
- 9 1368917- MANUAL -SPECIAL WASHER
492346- POWER
- 10 1244707- RETAINER
- (B) 11 1241358- ARM ASM (MANUAL WITH M38) (C)
1241359- ARM ASM (MANUAL WITH M15)
1247334- ARM ASM (POWER WITH M38,M40)
1247332- ARM ASM (POWER WITH M15,M75)

(A) 9985164 - LUBRICANT

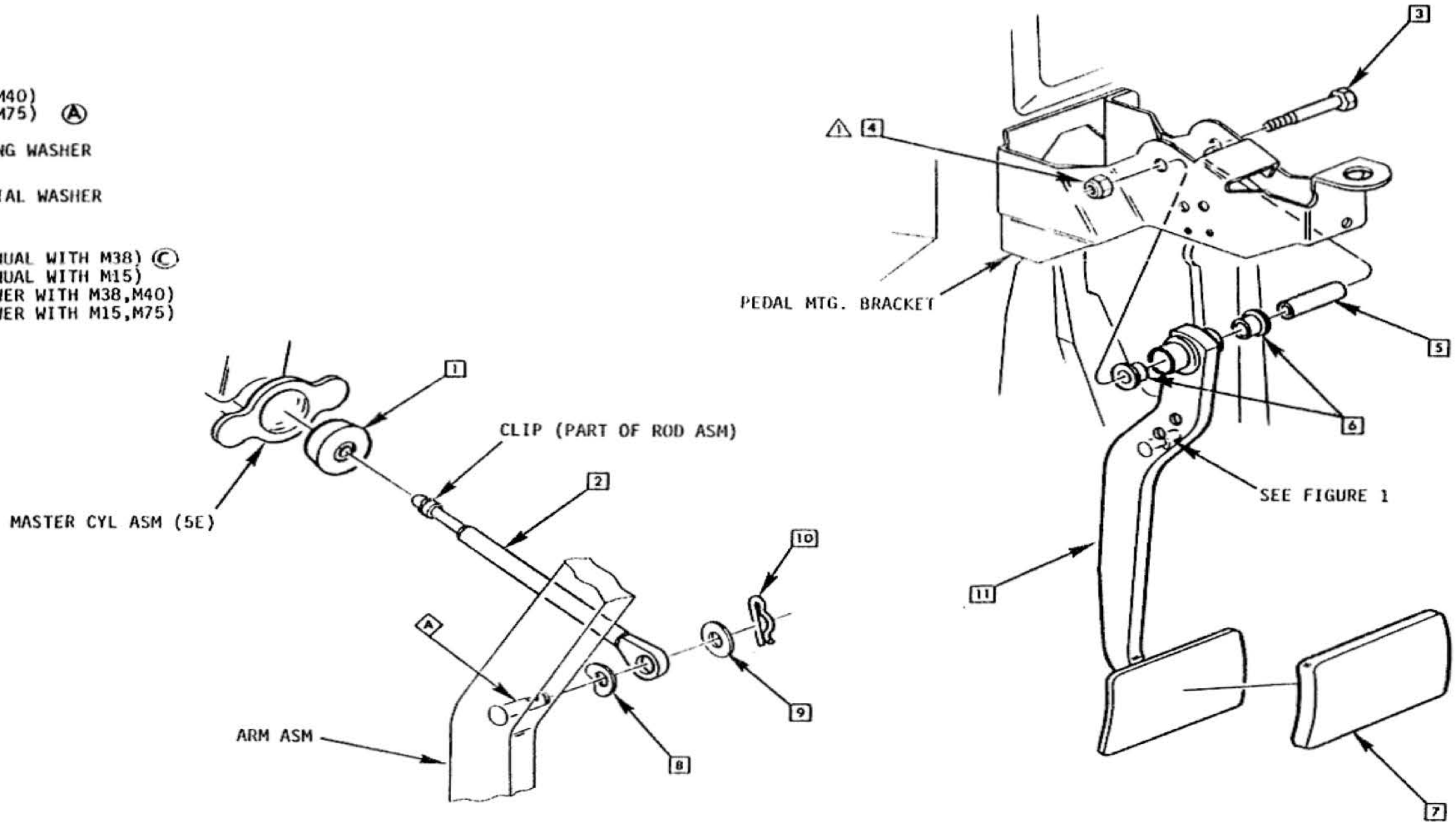


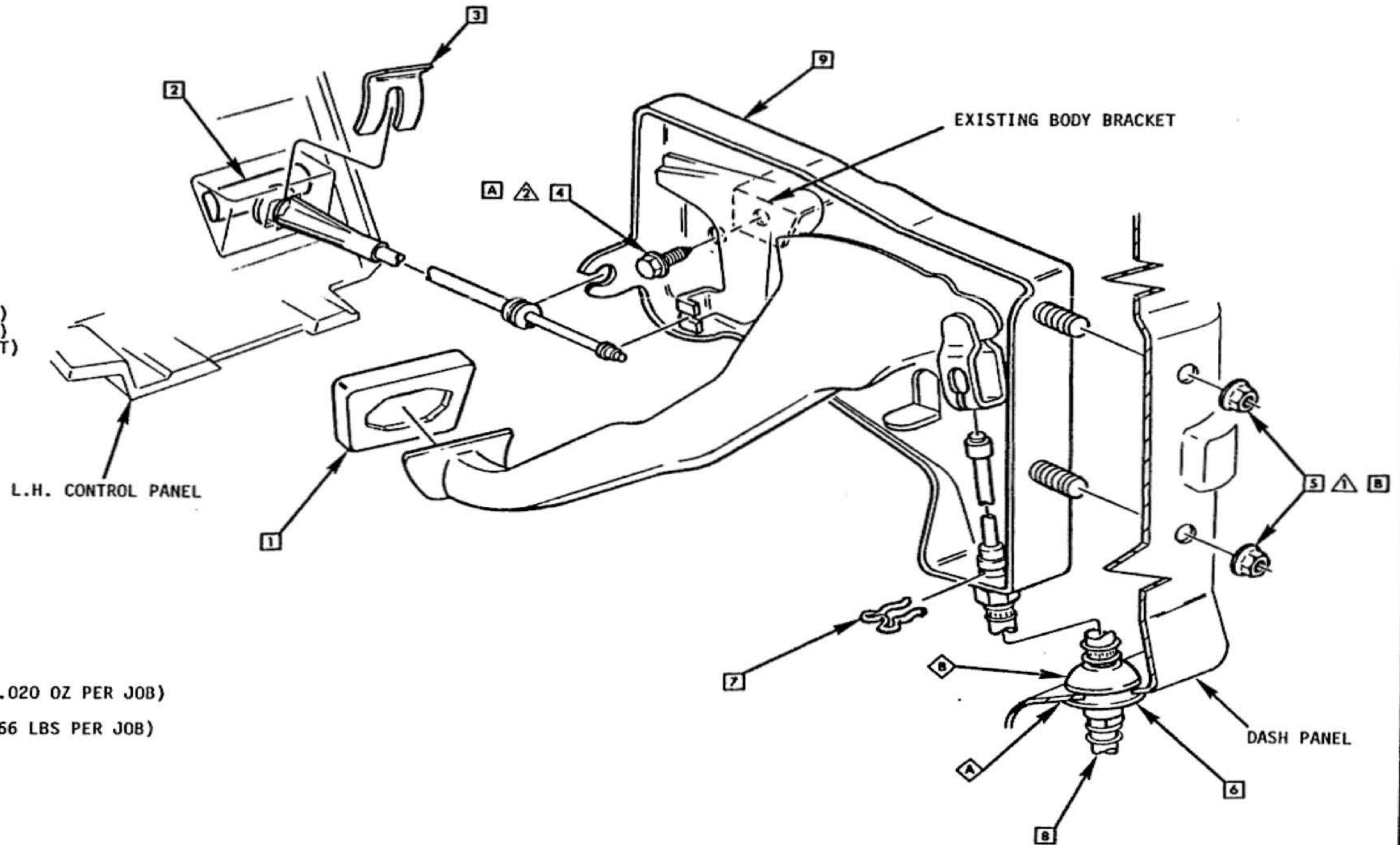
FIGURE 1

DYNAMIC (Installation)—LBS.	MANU (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	20 - 30 FT.	4-25-75	A	M125 USAGE ADDED	2541	PJM	PTB	FEBRUARY 18, 1975	BRAKE PEDAL ARM & ROD ASM TO BRACKET
		5-13-75	B	1241358-ARM REMOVED	2638	PJM	PTB		
		9-3-75	C	1241358-ARM RE-ADDED	3155	PJM	PTB		
DR. P. J. MC KESSY CK. P. J. MC KESSY APPR. P. J. MC KESSY REF.									PART NO. 552392
FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A
Oldsmobile									YEAR 1976
									UPC 5C
									SHEET 2

- (A) 1 1370792- PEDAL PAD COVER
 2 412230- RELEASE CABLE ASM
 3 3992379- RETAINER
 4 3960314- SCREW
 5 1359887- NUT
 6 1498969- GROMMET
 (B) 7 3875092- RETAINER

- 8 CABLE ASM - FRONT
 1247967
 1247968 (OPT)
 1247969 (OPT)
 1247970 (OPT)

- 9 LEVER ASM
 1251704- ATWOOD VACUUM
 1251700- RYERSON HAYNES (OPT)
 1251703- GULF & WESTERN (OPT)
 1251701- PETERS STAMPING (OPT)



- ◆ 9980664- SEALER (GMAD) (APPROX .020 OZ PER JOB)
 9980621- SEALER (LANS)
 ◆ 9985234- LUBRICANT (APPROX .0066 LBS PER JOB)

(A) FASTEN LEVER ASM TO DASH PANEL
BEFORE TIGHTENING THIS SCREW

(B) FOR SEALING OF NUTS
SEE SECTION 1Z

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	80 - 120 IN.	9-8-75	A	LIAS 3991165-PAD	3182	PLM/TB		FEBRUARY 18, 1975	PARKING BRAKE LEVER
	120 - 180 IN.	12-19-75	G	516813-RET. REMOVED	3490	PLM/TB		DR. P. J. MCKESSY	
								CK. P. J. MCKESSY	PART NO. 552392
								APPR. B. Taudgen	SERIES A
								APPR.	YEAR 1976
								REF.	UPC 5D
								Oldsmobile	SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1497525- EQUALIZER
- 2 1240837- NUT (SELF-LOCK)
- 3 516213- RETAINER
- 4 1385078- RETAINER
- 5 1250062- GUIDE (2)
- 6 1247985- GUIDE -R.H.
- (H) 7 1248230- GUIDE - R.H. (M40)
- 8 537485- CONNECTOR (2)
- 9 3875092- RETAINER (2)
- 10 1249278- CABLE ASM - COUPES (CODE "UC")
1361843- CABLE ASM - SEDANS & STA. WAGONS (CODE "SB")

- 11 1250798- GUIDE (M15/M38/M75)

- ◇ 9985164- LUBRICANT
(.0066 LBS AT EQUALIZER)
(.010 LBS AT CABLES)

Ⓝ HOOK INTO #3 BODY MOUNT ACCESS HOLE (BOTH SIDES)

TRANS SUPPORT

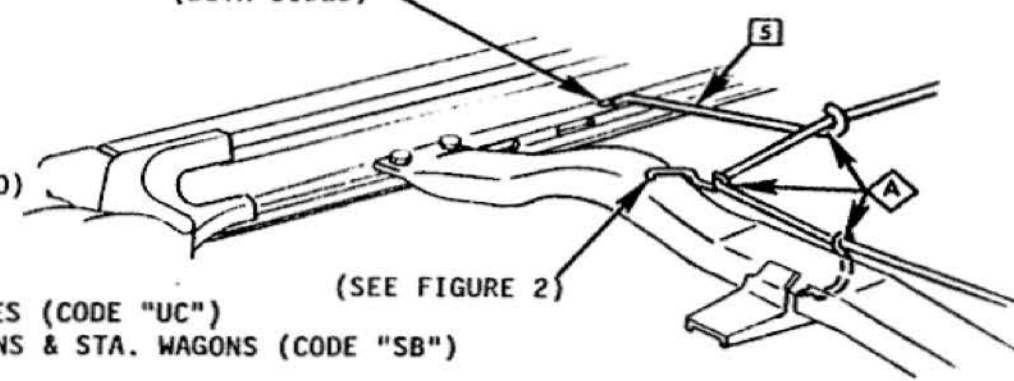


FIGURE 1

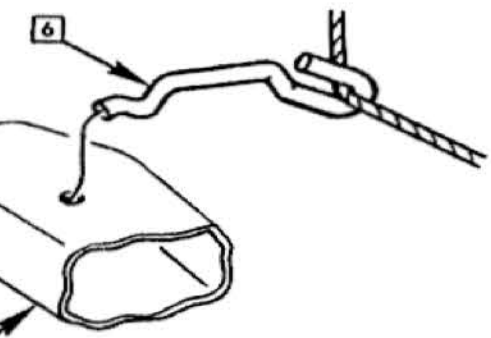
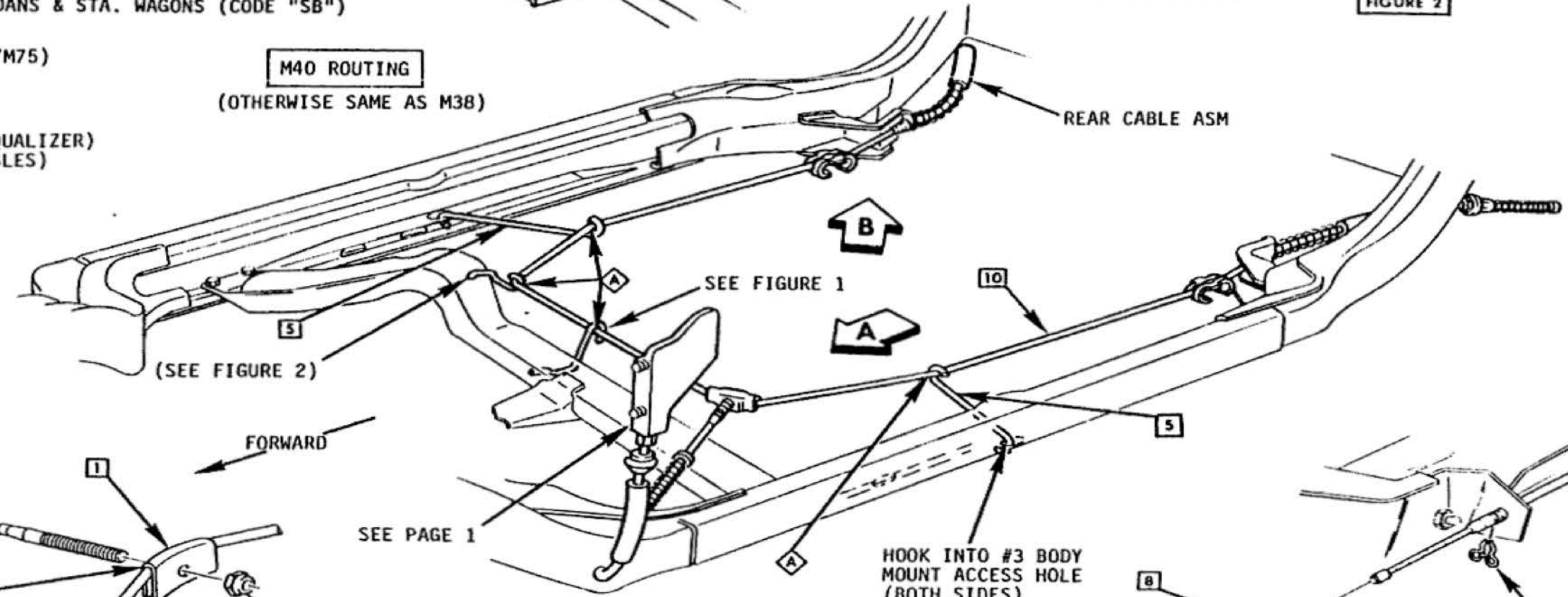


FIGURE 2

(SEE FIGURE 2)

M40 ROUTING

(OTHERWISE SAME AS M38)



REAR CABLE ASM

SEE FIGURE 1

(SEE FIGURE 2)

FORWARD

SEE PAGE 1

HOOK INTO #3 BODY MOUNT ACCESS HOLE (BOTH SIDES)

Ⓝ

M15/M38/M75 ROUTING

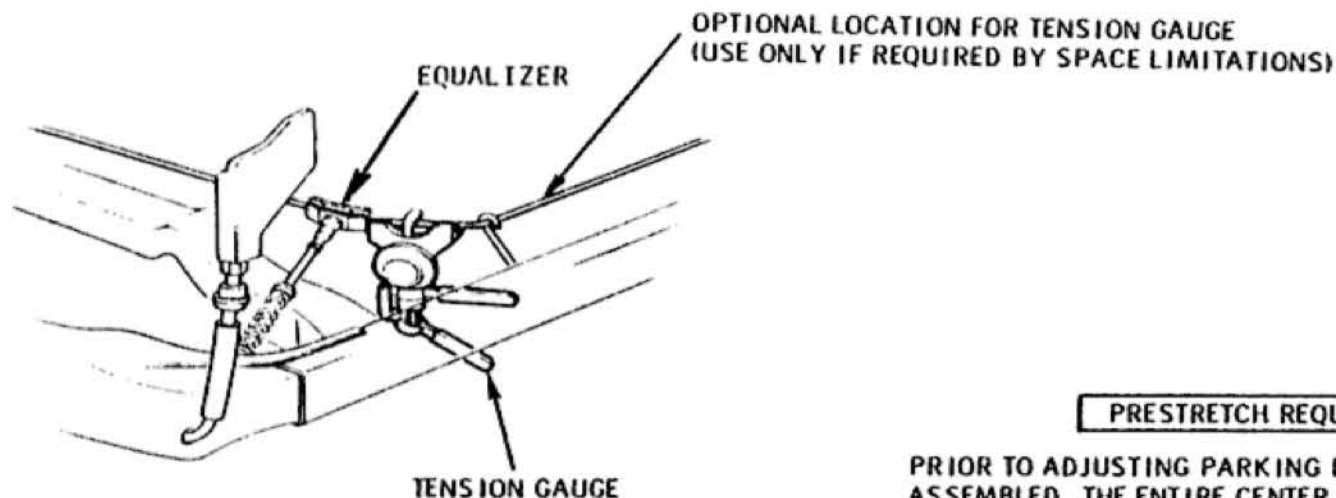
(R.H. SHOWN - L.H. SIMILAR)

VIEW A

VIEW B

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		9-18-75	H	1248230-GUIDE ADDED	3214	PJN	PJN	FEBRUARY 18, 1975	PARKING BRAKE CABLES
		9-18-75	J	GUIDE RELOCATED	3214	PJN	PJN	OR P.J. MCKESSY CK. J. B. BARNETT APPR. B. T. TUDMAN	
									PART NO. 552392
									SHEET A
									YEAR 1976
									UPC 5D
									SHEET 2

Oldsmobile



RECOMMENDED ADJUSTMENT PROCEDURE

DEPRESS PEDAL TO THE SETTING HEIGHT AS SHOWN BELOW

CAR LINE
A B-C

SETTING HEIGHT
OFF FLOOR
3.0 - BARE
2.0 - CARPETED

PLACE A PROPERLY CALIBRATED BOOROUGH'S BT-33-72 CCA-150-400 CABLE TENSION GAUGE OR EQUIVALENT ON THE LEFT HALF OF THE CENTER CABLE NEAR THE EQUALIZER AS SHOWN. DRIVE NUT WHILE HOLDING THE FRONT CABLE FROM TURNING UNTIL 300-350 LBS. OF TENSION IS INDICATED ON THE GAUGE.

NOTE:
THIS SETTING TENSION IS AN APPROXIMATE FIGURE AND SHOULD BE REGULATED AS REQUIRED TO PASS THE INSPECTION PROCEDURE. HOWEVER, THE TENSION IN THE CENTER CABLE SHOULD NEVER EXCEED 400 LBS.

RELEASE THE PARK BRAKE.

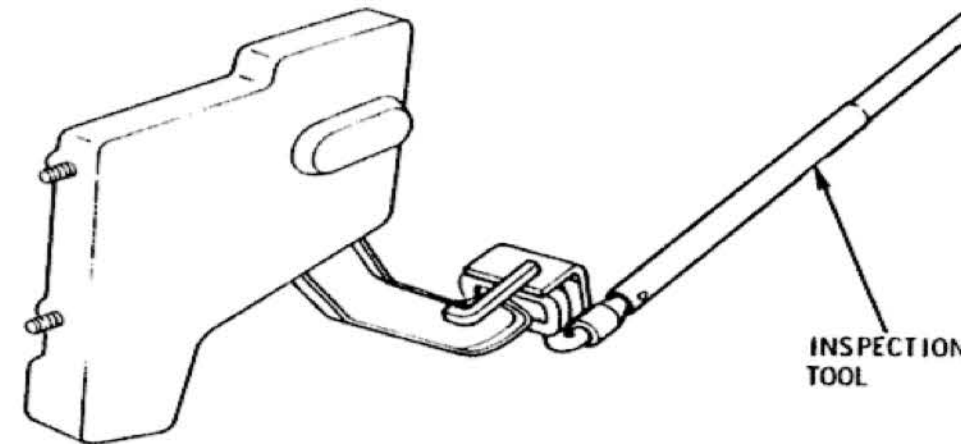
PRESTRETCH REQUIREMENT

PRIOR TO ADJUSTING PARKING BRAKE, WITH SYSTEM ASSEMBLED, THE ENTIRE CENTER CABLE MUST BE SUBJECTED TO A TENSILE FORCE OF AT LEAST 200 BUT NOT MORE THAN 400 POUNDS FOR 3 APPLICATIONS. THE CABLE MUST BE LOADED IN SUCH A MANNER AS NOT TO CAUSE ANY KINKS OR SET POINTS OTHER THAN AT EQUALIZER AND GUIDE.

AUDIT SPECIFICATIONS

PARKING BRAKE SYSTEM WILL PERFORM SATISFACTORILY AND DOES NOT REQUIRE RE-ADJUSTMENT IF REAR BRAKES DO NOT DRAG AND 350 LBS CABLE TENSION CAN BE GENERATED ON TENSION GAUGE BEFORE EXHAUSTING ALL AVAILABLE PEDAL TRAVEL. **(B)**

NOTE:
PARKING BRAKE ADJUSTMENT MUST ALSO CONFORM WITH G.M. QUALITY/RELIABILITY STANDARDS SPECIFICATIONS IQS-5-103.



INSPECTION PROCEDURE

- A. HOOK A PROPERLY CALIBRATED TORQUE LIMITER WRENCH INSPECTION TOOL (100243) (87224 - GF ADAPTER OPT.) OVER THE BRAKE PEDAL AS SHOWN.
- B. APPLY THE PEDAL WITH THE TORQUE WRENCH INSPECTION TOOL UNTIL THE HANDLE "BREAKS". THE TORQUE HANDLE MUST "BREAK" WITHIN THE PEDAL TRAVEL SHOWN BELOW.

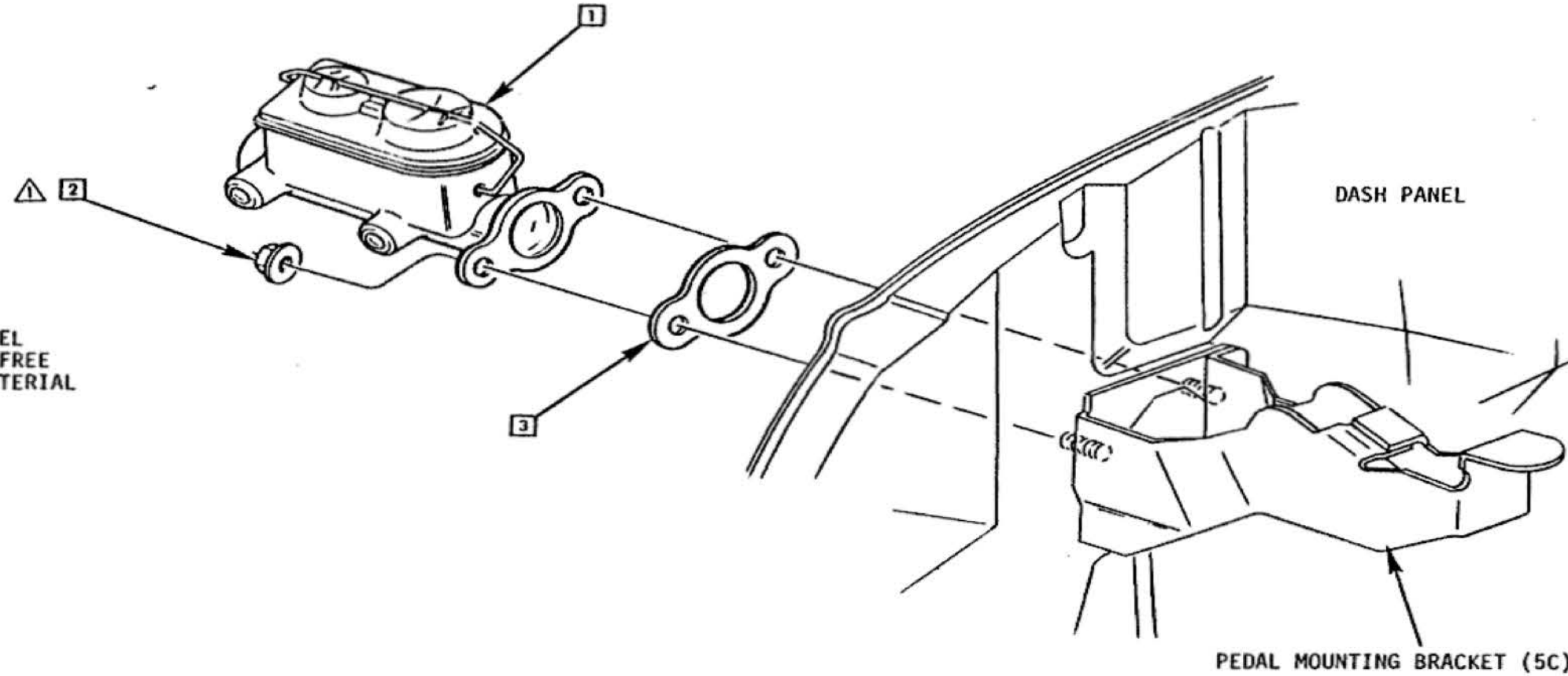
CAR LINE	PEDAL CLICKS		OR	TRAVEL	
	MIN.	MAX.		MIN.	MAX.
"B" S.W.	12	16		4.00	5.30
(A) A-B-C	10	14		3.30	4.80

NOTE:
THE TORQUE LIMITER WRENCH INSPECTION TOOL IS CALIBRATED PROPERLY IF IT "BREAKS" WHEN 250 LBS. OF CENTER CABLE TENSION IS PRODUCED ON THE LEFT SIDE OF THE EQUALIZER WITHIN THE PEDAL TRAVELS INDICATED ABOVE.

- C. RELEASE THE PARK BRAKE.
- D. THE PARK BRAKE SYSTEM MUST BE REJECTED AND READJUSTED AND REINSPECTED IF CONDITION "B" IS NOT MET.

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE																		
		5-16-75	A	"A" ADJUSTMENT REVISED	2667			MARCH 20, 1975	PARKING BRAKE ADJUSTMENT CHECKING PROCEDURE																		
		7-2-75	B	350 LBS WAS 300 LBS	2883																						
<table border="1"> <tr> <td>DR. P. J. MC KESSY</td> <td>PART NO.</td> <td>SERIES</td> </tr> <tr> <td>CK. M. Barnhart</td> <td>552392-3</td> <td>A-B-C</td> </tr> <tr> <td>APPR. [Signature]</td> <td>YEAR</td> <td>UPC</td> </tr> <tr> <td>REF.</td> <td>1976</td> <td>5D</td> </tr> <tr> <td></td> <td></td> <td>SHEET</td> </tr> <tr> <td></td> <td></td> <td>4</td> </tr> </table>									DR. P. J. MC KESSY	PART NO.	SERIES	CK. M. Barnhart	552392-3	A-B-C	APPR. [Signature]	YEAR	UPC	REF.	1976	5D			SHEET			4	
DR. P. J. MC KESSY	PART NO.	SERIES																									
CK. M. Barnhart	552392-3	A-B-C																									
APPR. [Signature]	YEAR	UPC																									
REF.	1976	5D																									
		SHEET																									
		4																									
<p>Oldsmobile</p>																											

- ① 1252406- MASTER CYLINDER ASM (CODE " ")
- ② 1361640- NUT (2)
- ③ 1242063- GASKET
- ④
- ⑤
- ⑥
- ⑦
- ⑧
- ⑨
- ⑩



NOTE:
MOUNTING SURFACE ON DASH PANEL
FOR MASTER CYLINDER MUST BE FREE
OF SEALANT OR ANY FOREIGN MATERIAL

FILL MASTER CYLINDER RESERVOIR
TO A LEVEL 1/4" + 1/8" FROM TOP
REAR EDGE OF CHAMBER WITH
CYLINDER IN THE IN CAR* POSITION.

*MANUFACTURING EQUIPMENT THAT
DOES NOT FILL MOUNTED CYLINDERS
SHOULD BE ADJUSTED TO OBTAIN AN
EQUIVALENT FLUID LEVEL.

REQUIRES APPROX .170 GAL. OF
9985013 BRAKE FLUID.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
25 - 32 FT.	20 - 28 FT.	5-6-75	A	PART NO. ADDED	2594-5	PLM/B		FEBRUARY 18, 1975	MANUAL BRAKE CYLINDER TO DASH
		1-28-76	B	DYNAMIC TORQUE ADDED	3579	PLM/B		DR. P. J. MC KESSY	
								CK. P. Barnhart	PART NO. 552392
								APPR. [Signature]	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 5E
									SHEET 1

② FULLY DRIVEN, SEATED AND NOT STRIPPED

BRAKE PIPE CHART		
PART NO.	DESCRIPTION	USAGE
1241808	MANUAL BRAKE CYLINDER TO COMB. VALVE-FRONT	JL6
1241809	MANUAL BRAKE CYLINDER TO COMB. VALVE-REAR	JL6
1240472	POWER BRAKE CYLINDER TO COMB. VALVE-FRONT	JL2
1240473	POWER BRAKE CYLINDER TO COMB. VALVE-REAR	JL2
552626	PIPE ASM-FRONT-R.H.	EXC. L22
419976	PIPE ASM-FRONT-R.H.	WITH L22
550361	PIPE ASM-FRONT-L.H.	ALL
410113	PIPE ASM-CENTER	SEDANS
410114	PIPE ASM-CENTER	COUPES
419046	PIPE ASM-CENTER	STATION WAGON
499739	PIPE ASM-REAR AXLE-R.H.	ALL
1252263	PIPE ASM-REAR AXLE-L.H.	ALL

©
©
©
©

Ⓐ
Ⓐ
Ⓐ
Ⓑ
Ⓑ

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	EK	DATE FEBRUARY 13, 1975	TITLE	
		3-21-75	A3	PART NOS. REVISED	2405	PJ	PKS	DR. P.J. MCKESSY	BRAKE PIPE CHART	
		4-18-75	B2	WAS 1240418-9-PIPE ASM	2507	PKS	PKS	CK. J. M. BARTON		
		5-13-75	C4	USAGE REVISED	2638	PKS	PKS	APPR. B. T. ANDERSON REF. J.F.		
Oldsmobile									PART NO. 552392	SERIES A
							YEAR 1976	UPC 5F	SHEET 1	

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 9418901- SCREW
- 2 3953272- CLIP
- 3 1235476- CLIP
- 4 1232843- CLIP (M38,M40 EXC L6)
- 5 410193- CLIP
- 6 334961- YOKE
- 7 9432544- SCREW
- 8 VALVE ASM - COMB. (MANUAL)(CODE "L")
1237633- KELSEY-HAYES
- (H) 1237634- BENDIX (OPT)
5472371- DELCO MORAINÉ (OPT)
1243566- WEATHERHEAD (OPT)
- VALVE ASM - COMB. (PWR.-EXC S.W.)(CODE "P")
1248629- KELSEY-HAYES
5471293- DELCO MORAINÉ (OPT)
1235606- BENDIX (OPT)
1241802- WEATHERHEAD (OPT)
- (F) VALVE ASM - COMB. (STATION WAGON)(CODE "X")
1236005- BENDIX
5471480- WEATHERHEAD (OPT)
1236004- KELSEY-HAYES (OPT)
1241803- DELCO MORAINÉ (OPT)

LEFT FRONT PIPE ASM BATTERY CABLE TUBE

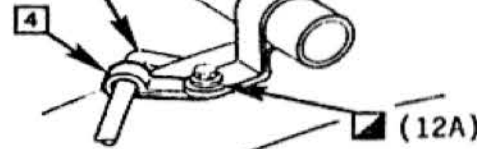
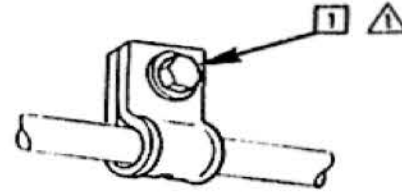


FIGURE 1
(M38,M40 EXC L6)



(TYPICAL INSTALLATION)
FIGURE 2

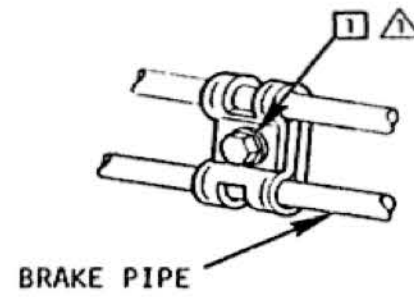


FIGURE 3

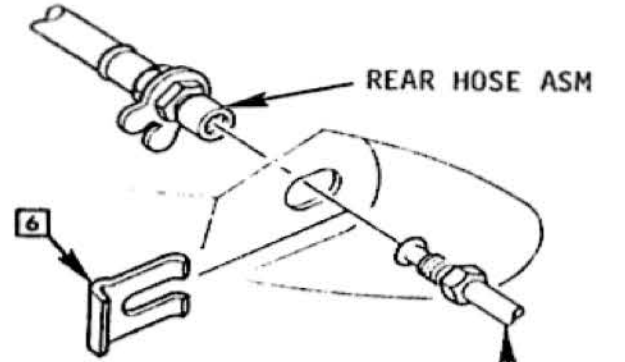
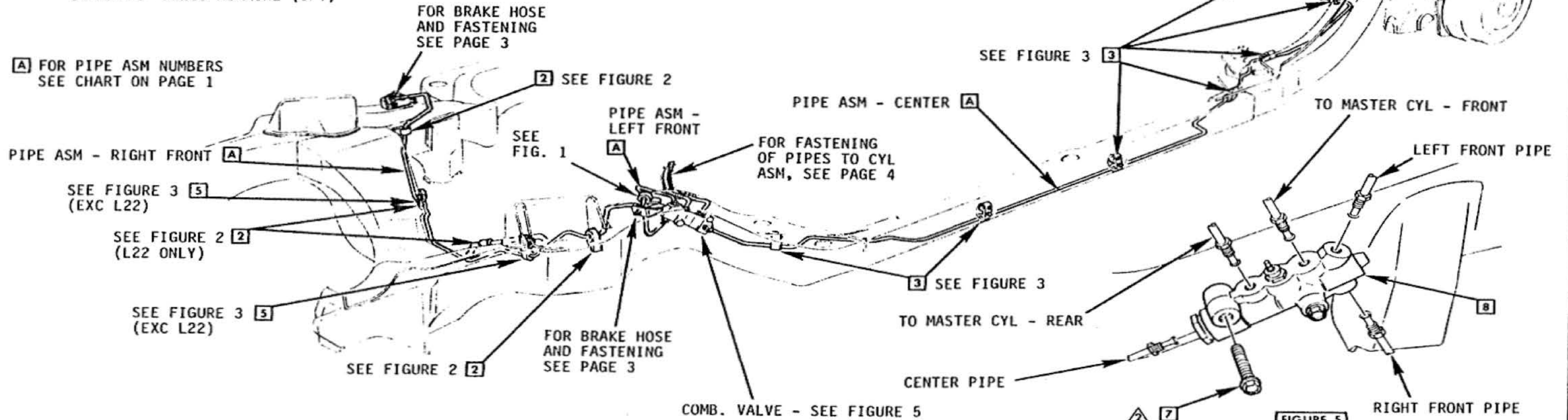


FIGURE 4

(A) FOR PIPE ASM NUMBERS
SEE CHART ON PAGE 1

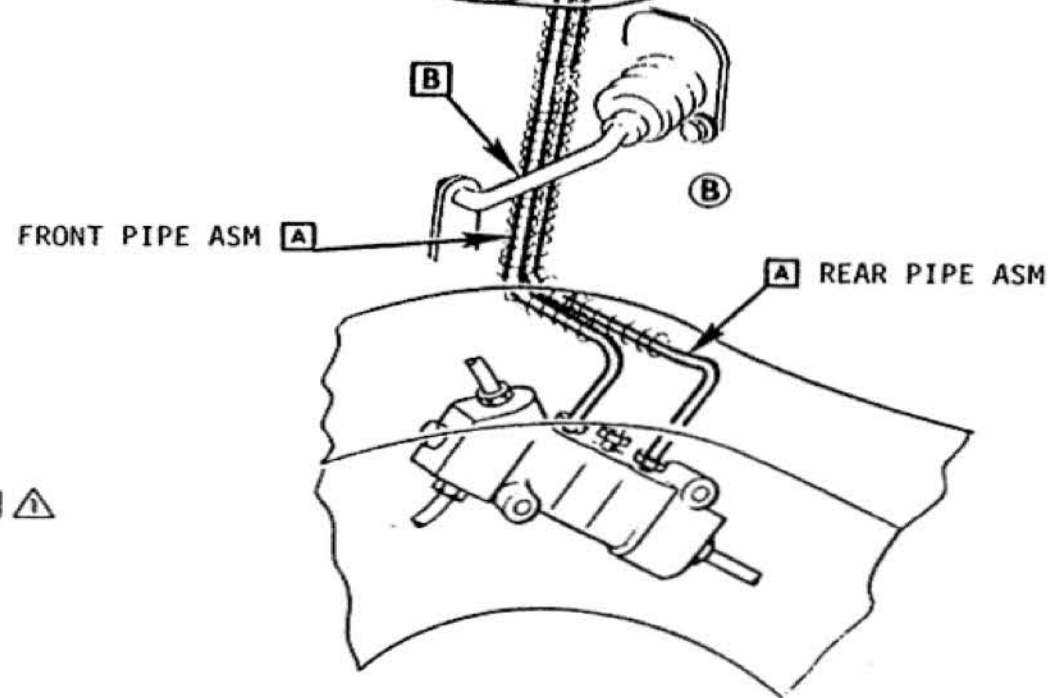
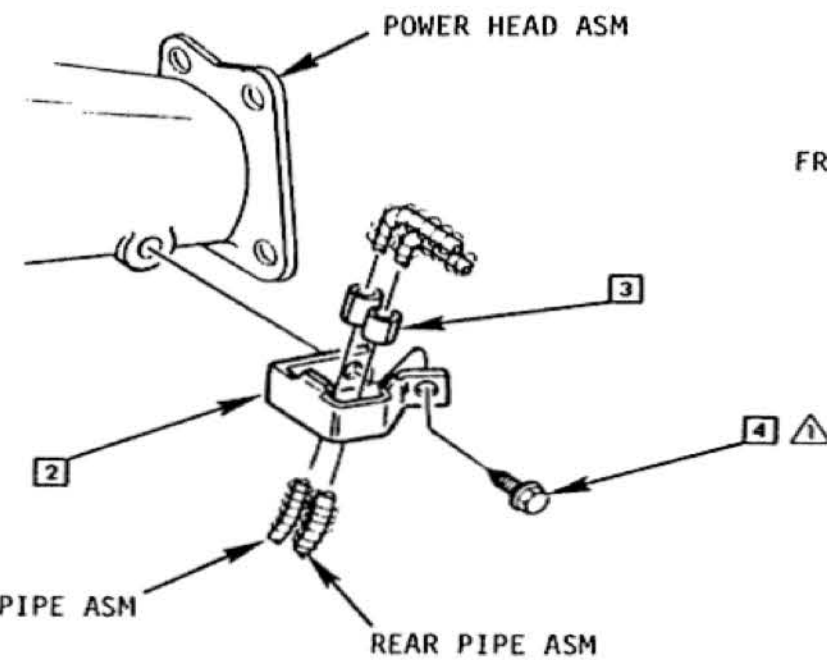
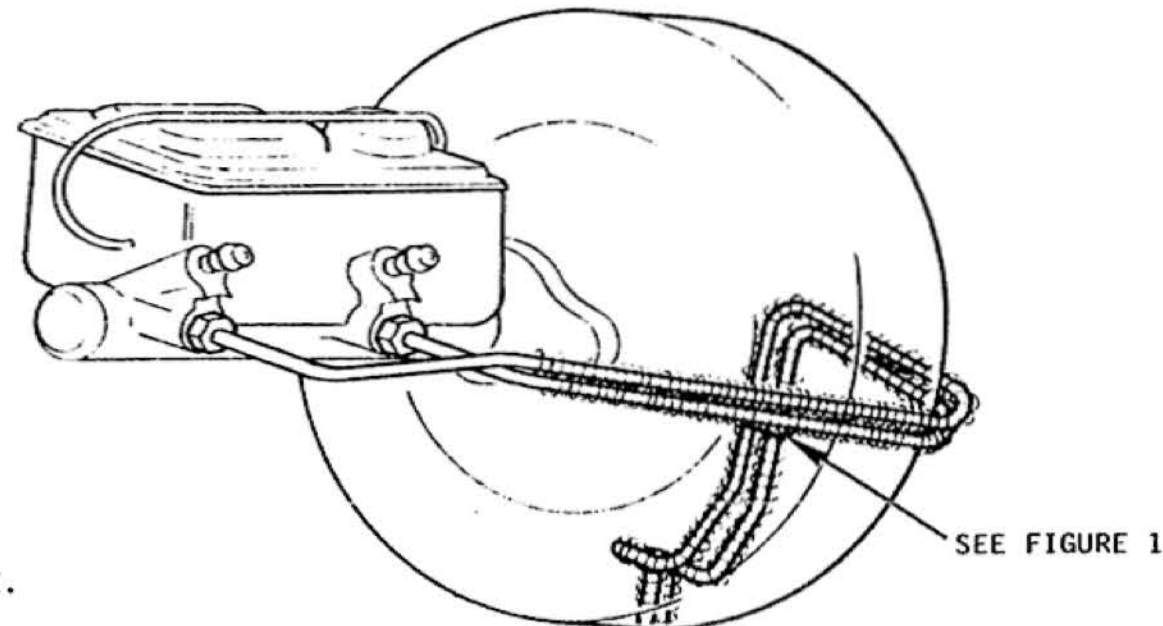


DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MIN. ▲ 10 - 20 FT. ▲ FULLY DRIVEN, SEATED AND NOT STRIPPED		4-14-75	A	1241802-VALVE ADDED	2486	PJM	DR. P.J. MCKESSY	FEBRUARY 18, 1975	BRAKE PIPE ROUTING	
		4-25-75	B	PART NOS. REMOVED-18001159-VALVE ADD.	2543	PJM	CK. M. Barnhart			
		4-25-75	C	WAS CODE "X"	2543	PJM	APPR. B. Trudger			
		5-28-75	D	PART NOS. REV. - WAS CODE "L"	2703	PJM	APPR.			
		10-16-75	E	USAGE REVISED	3324	PJM	REF.			
		12-8-75	F	18001159-VALVE REM. PART NOS. ADDED	3447	PJM				
		12-8-75	G	WAS CODE "AO"	3447	PJM				
		3-24-76	H	PART NOS. REV. 1243566-ADDED-CODE REV.	3873	PJM				
Oldsmobile								PART NO. 552392	SERIES A	
								YEAR 1976	UPC 5F	SHEET 2

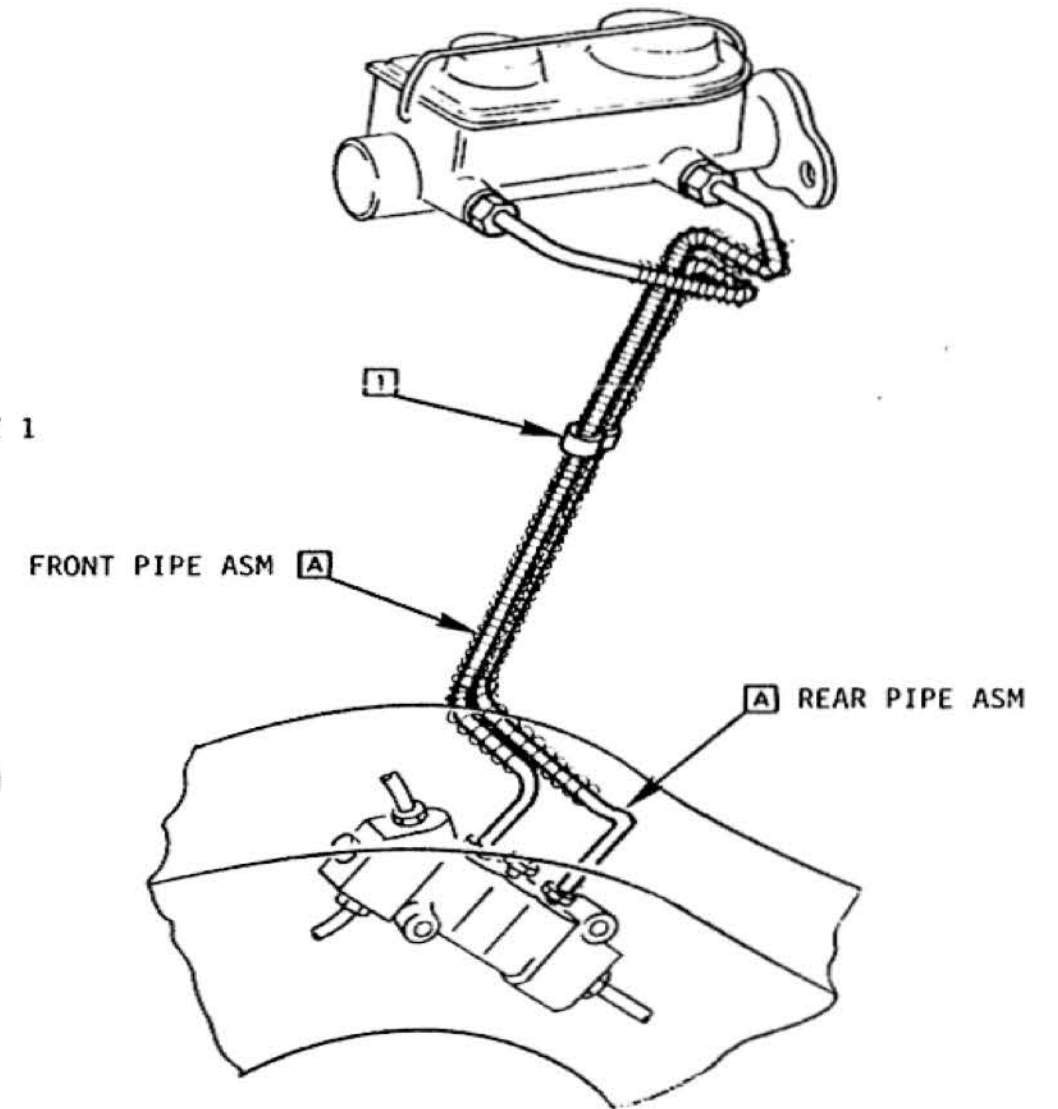
- 1 1382640- CLIP
- 2 3952757- CLIP
- 3 3958444- GROMMET (2)
- 4 9422232- SCREW
- 5
- 6

A FOR PIPE ASM NUMBERS
SEE CHART ON PAGE 1

A B NOTE: (MANUAL TRANS ONLY)
PIPES MUST BE INBOARD OF CLUTCH ROD
AS SHOWN. MAINTAIN 3/4" MIN. CLEARANCE.



POWER BRAKES



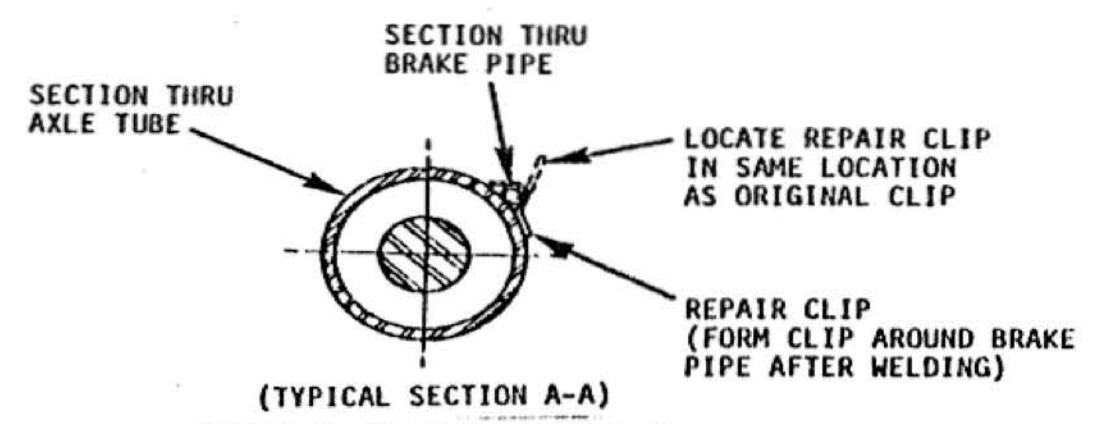
MANUAL BRAKES

FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	⚠ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MIN.	4-2-76	A	NOTE ADDED	3970	MB	MB	FEBRUARY 18, 1975	BRAKE CYL. TO COMB. VALVE PIPE ROUTING
		4-2-76	B	VIEW REVISED	3970	MB	MB	DR. P. J. MCKESSY	
								CK M. Barnhart	PART NO. 552392
								APPR. B. Townsend	SERIES A
								APPR.	YEAR 1976
								REF.	UPC 5F
								Oldsmobile	SHEET 4

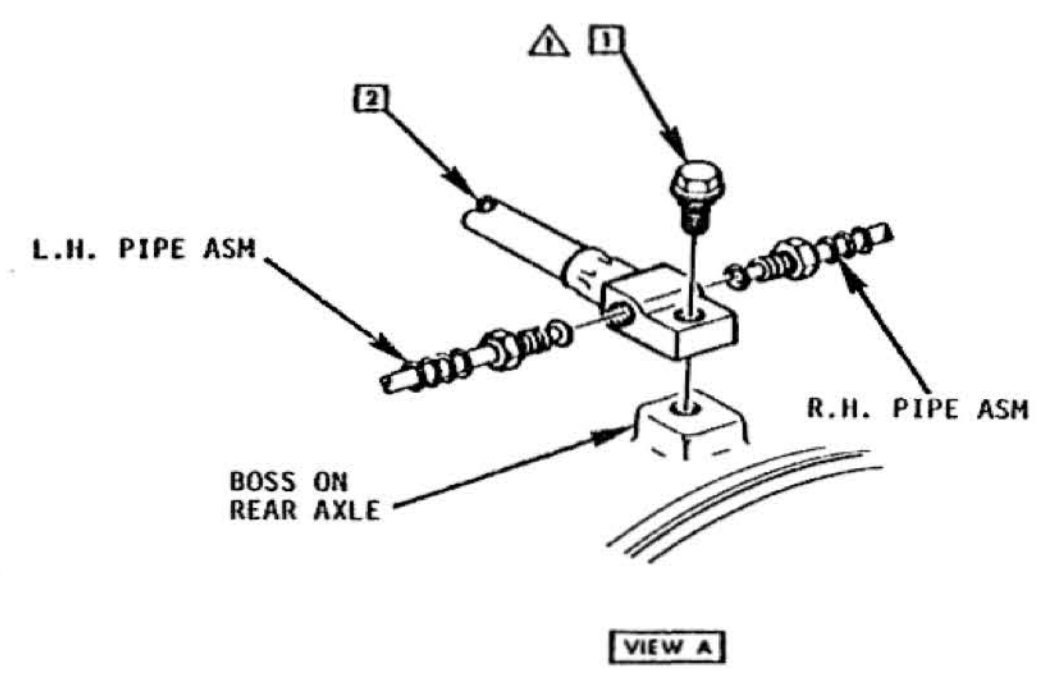
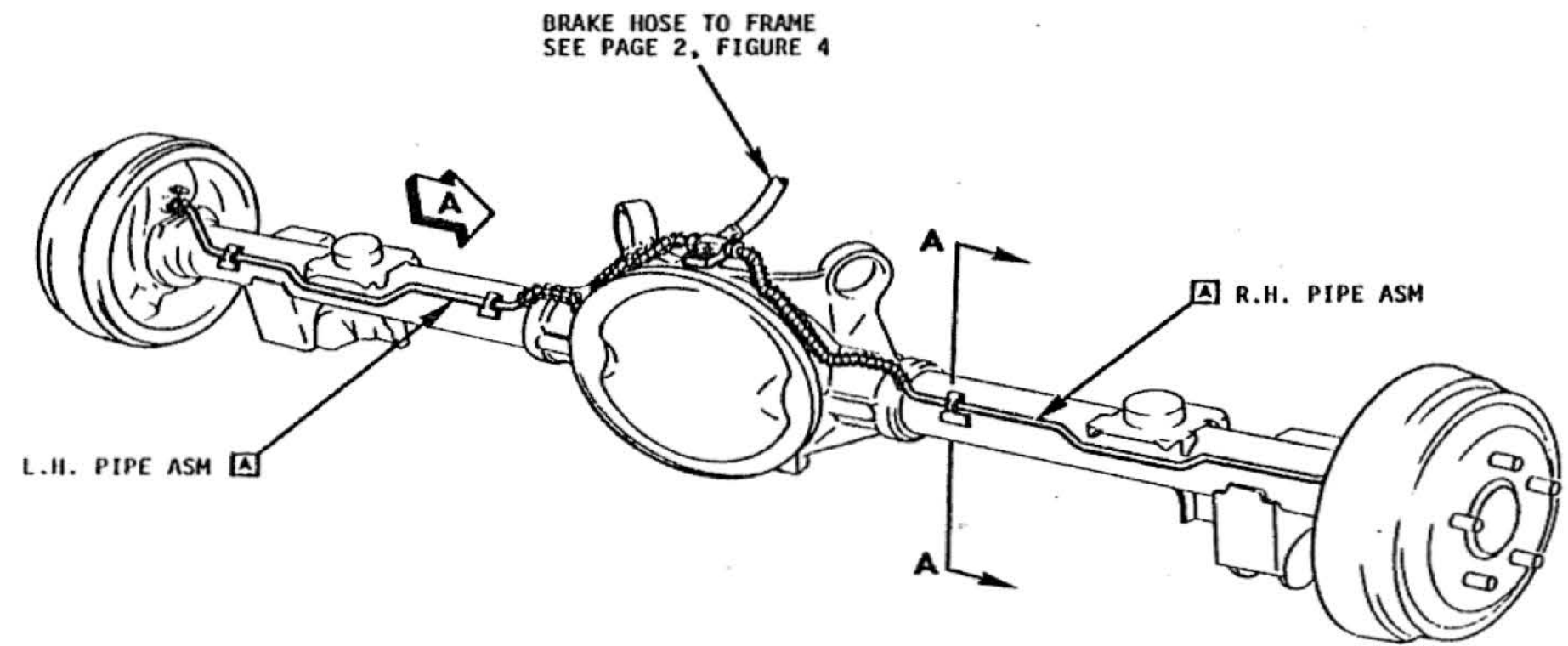
- 1239146- BOLT
- 9757655- HOSE ASM
- 1251295- HOSE ASM (OPT)

FOR PIPE ASM NUMBERS
SEE CHART ON PAGE 1



REAR AXLE BRAKE PIPE CLIP
REPAIR PROCEDURE

REPAIR SHALL BE MADE USING THE NELSON STUD-WELDING PROCESS OR EQUIVALENT.
 NELSON STUD WELDING, A UNITED CARR DIV. OF T.R.W. INC., PART NUMBER 101-084-010 STUD SHALL BE USED FOR REPAIRS.
 ALL REPAIR JOBS MUST BE 100% INSPECTED FOR PROPER BRAKE PIPE RETENTION.



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15 - 25 FT.	5-8-75	A	WAS 9258883-HOSE	2612	PA	PKB	FEBRUARY 18, 1975	REAR AXLE BRAKE PIPE ROUTING
								DR. P. J. MCKESSY	
								CK P. Barnhart	PART NO. 552392
								APPR. B. Tavelgen	SERIES A
								APPR.	YEAR 1976
								REF.	UPC 5F
								Oldsmobile	SHEET 5

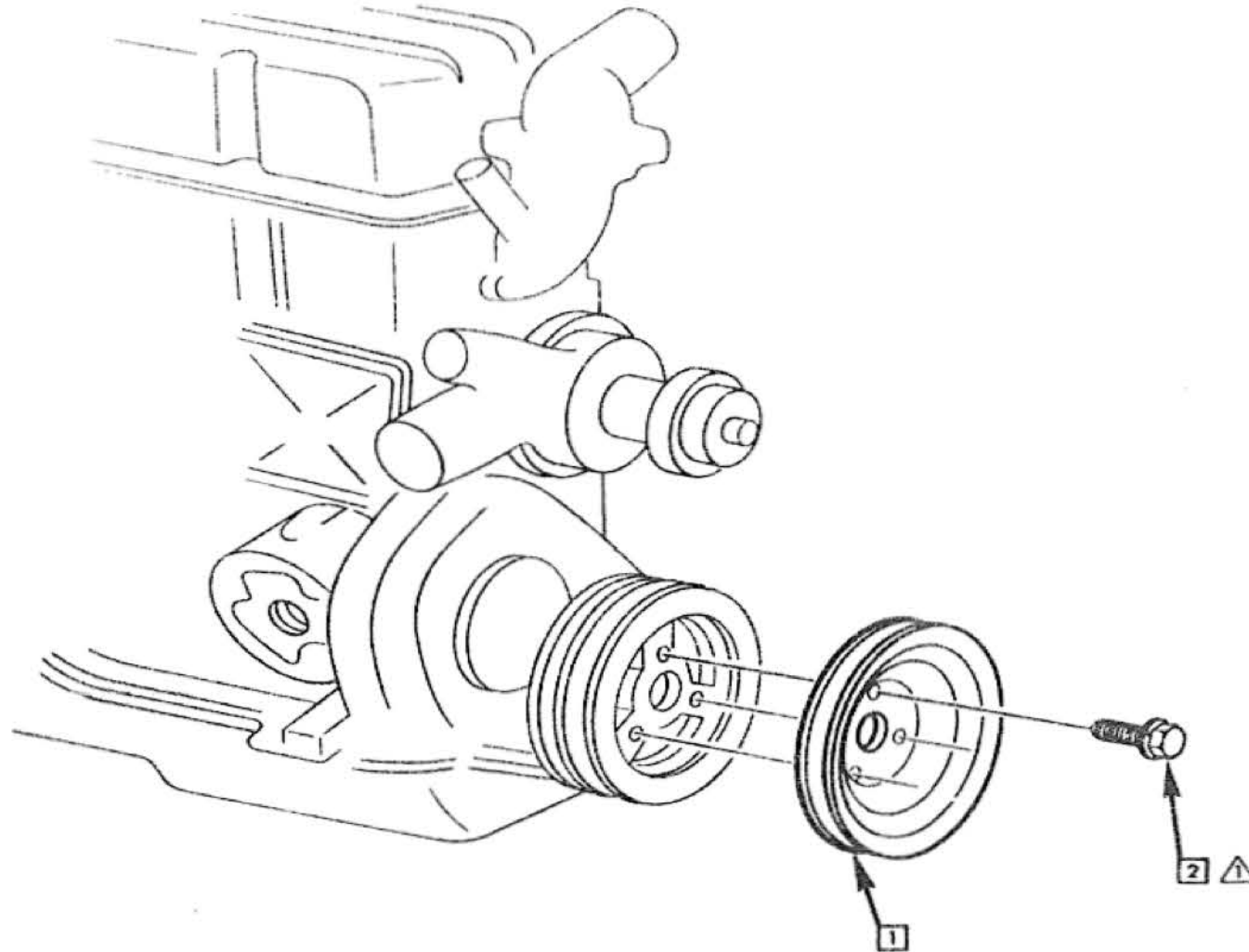
FULLY DRIVEN, SEATED AND NOT STRIPPED

UPC & SHEET	DESCRIPTION	UPC & SHEET	DESCRIPTION
6A5-10	ENGINE LIFT STRAP REMOVAL (L-6)	6M1-1	HOT AIR PIPE (V-8)
6B	ENGINE LABELS (SEE OB-6,7,8,9,10)	6M1-10	CARBURETOR & HOT AIR PIPE (L-6)
6C2-10	A/C CRANKSHAFT PULLEY (L-6)	6M1-11	CARB IDLE SWITCH & HEAT SHIELD (L-6)
6G4-1	OIL LEVEL INDICATOR (V-8)	6M3-1	AIR CLEANER ASM (L34 & L74)
6G5-10	OIL FILTER (L-6)	6M3-2	AIR CLEANER ASM (LV8)
6G7-1	ENGINE OIL	6M3-3	AIR CLEANER COLD AIR HOSE & DUCT (V-8)
6H-1	ENGINE VENTILATION (V-8)	6M3-4	INTAKE MANIFOLD VACUUM CONNECTORS (V-8)
6H-10	ENGINE VENTILATION (L-6)	6M3-10	AIR CLEANER ASM (L-6)
6K1-1	STANDARD, FAN, PULLEYS & BELTS (V-8)	6M3-11	COLD AIR DUCT & HOSE (L-6)
6K1-2	A/C & HEAVY DUTY COOLING FAN & PULLEYS (V-8)	6M4-10	FUEL PUMP & FUEL PIPE TO CARB (L-6)
6K1-3	UPPER FAN GUARD	6N2-1	THROTTLE CONTROL (V-8)
6K1-10	FAN, PULLEY & BELT (L-6 EXC. A/C)	6N2-2	THROTTLE CONTROL (INSIDE CAR)
6K1-11	A/C FAN & CLUTCH (L-6)	6N2-10	THROTTLE CONTROL (L-6)
6K2-1,2	RADIATOR HOSES & CLAMPS (V-8)	6N4-1	CRUISE CONTROL CARB. LINKAGE (V-8)
6K2-10	RADIATOR HOSES (L-6)	6N4-2	CRUISE CONTROL REGULATOR (V-8)
6K2-11	RADIATOR HOSE TO FAN SHROUD (L-6)	6N4-3	CRUISE CONTROL VACUUM HOSE DIAGRAM (V-8)
6K3-1	WATER BY-PASS HOSE CLAMP REPAIR (V-8)	6N4-4	CRUISE CONTROL HOSE ROUTING (ENGINE)(V-8)
Ⓓ 6K3-2,3	ENGINE BLOCK HEATER (V-8 & K05)	6N4-5	CRUISE CONTROL SPEEDOMETER CABLE ROUTING (V-8)
6K3-11	ENGINE BLOCK HEATER (L-6 & K05)	6N4-6	CRUISE CONTROL SWITCH & RELEASE VALVE (V-8)
6K3-12	ENGINE BLOCK HEATER INSTALLATION PROCEDURE (L-6)	6N4-7,8,9	CRUISE CONTROL LEVER & SWITCH ASM (V-8)
6K5	ENGINE COOLANT & ADDITIVE (SEE OA-36)	6Q-1	POWER TRAIN TO FRAME (V-8)
6L-1	E.G.R. HOSE STRAP (V-8) Ⓒ	6Q-10	ENGINE MOUNTING (L-6)
6L-2	L.H. EXHAUST MANIFOLD FASTENING (V-8)		
6L-3	EFE VALVE & ACTUATOR (LV8 & NB2)		
6L-4	EFE VALVE & ACTUATOR (L74 & NB2)		
6L-10	VACUUM FITTINGS (L-6)		
6L-11	EGR HOSE & VACUUM CONTROL SWITCH (L-6 & NB2)		
6L-12	EXHAUST HEAT ACTUATOR & EGR HOSE (L-6)		
Ⓑ 6L-13	EFE PIPES, HOSES & SWITCH (L-6)		

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-30-75	A ₂	SHEET NO. REMOVED	2566	WEM/MB		FEBRUARY 26, 1975	CONTENTS - ENGINE
		4-30-75	B	SHEET NO. ADDED	2566	WEM/MB		DR. W. E. MASON	
		5-20-75	C	DESCRIPTION REVISED	2683	WEM/MB		CK. M. B. Bantam	
		1-13-76	D	PAGE NO. ADDED	3514	WEM/MB		APPR. Fred Sants	
								REF.	PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 6
									SHEET 1

Oldsmobile

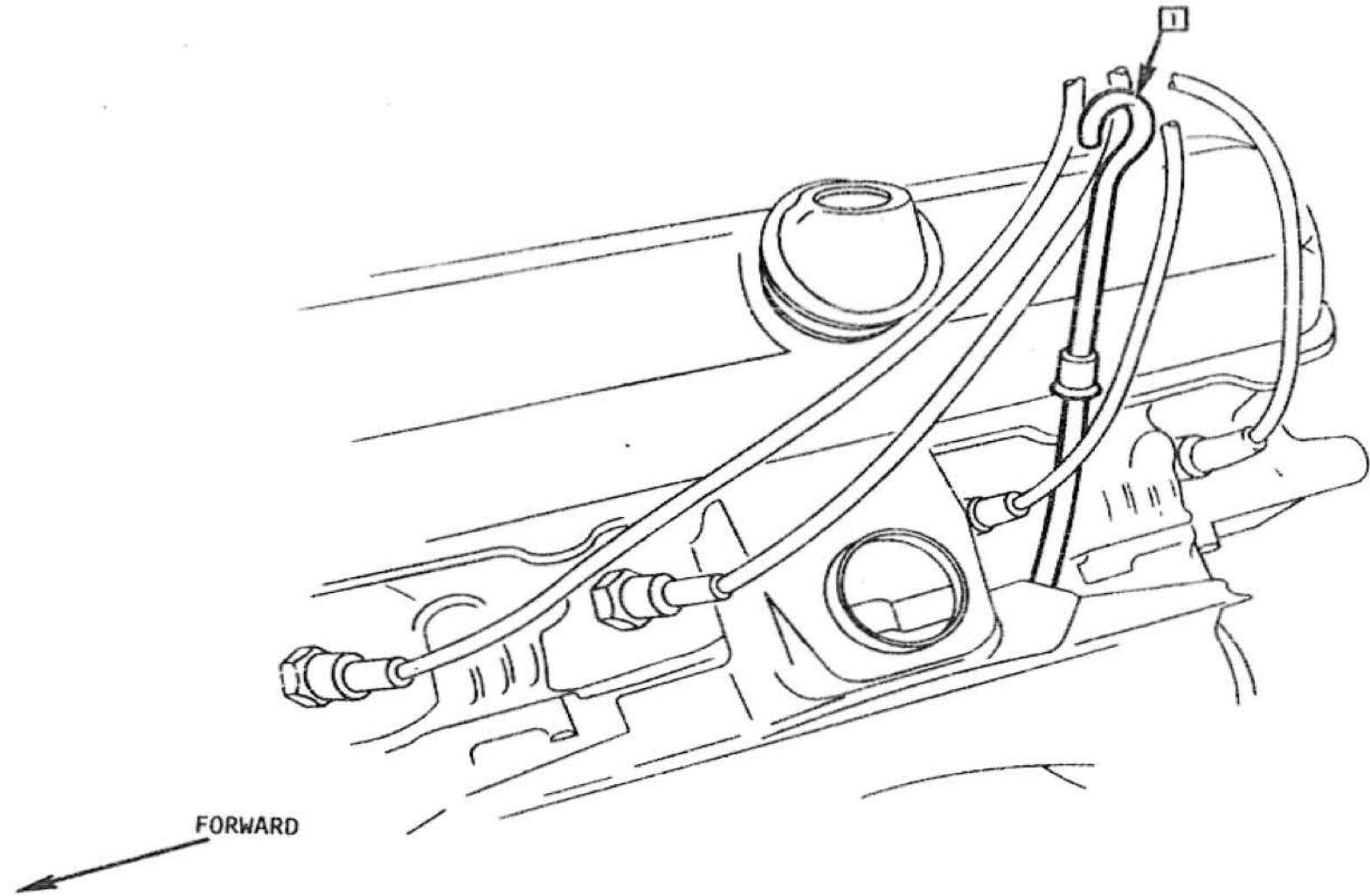
- 1 3883263-PULLEY (CODE "AX")
- 2 9433152-SCREW ASM
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15 - 25 FT.							MAR. 4, 1975	L22 A/C CRANKSHAFT PULLEY
								DR. W. E. MASON	
								CK. Joe V. Hall	
								APPR. [Signature]	PART NO. 552392
								REF. [Signature]	SERIES A
								Oldsmobile	YEAR 1976
									UPC 6C2
									SHEET 10

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

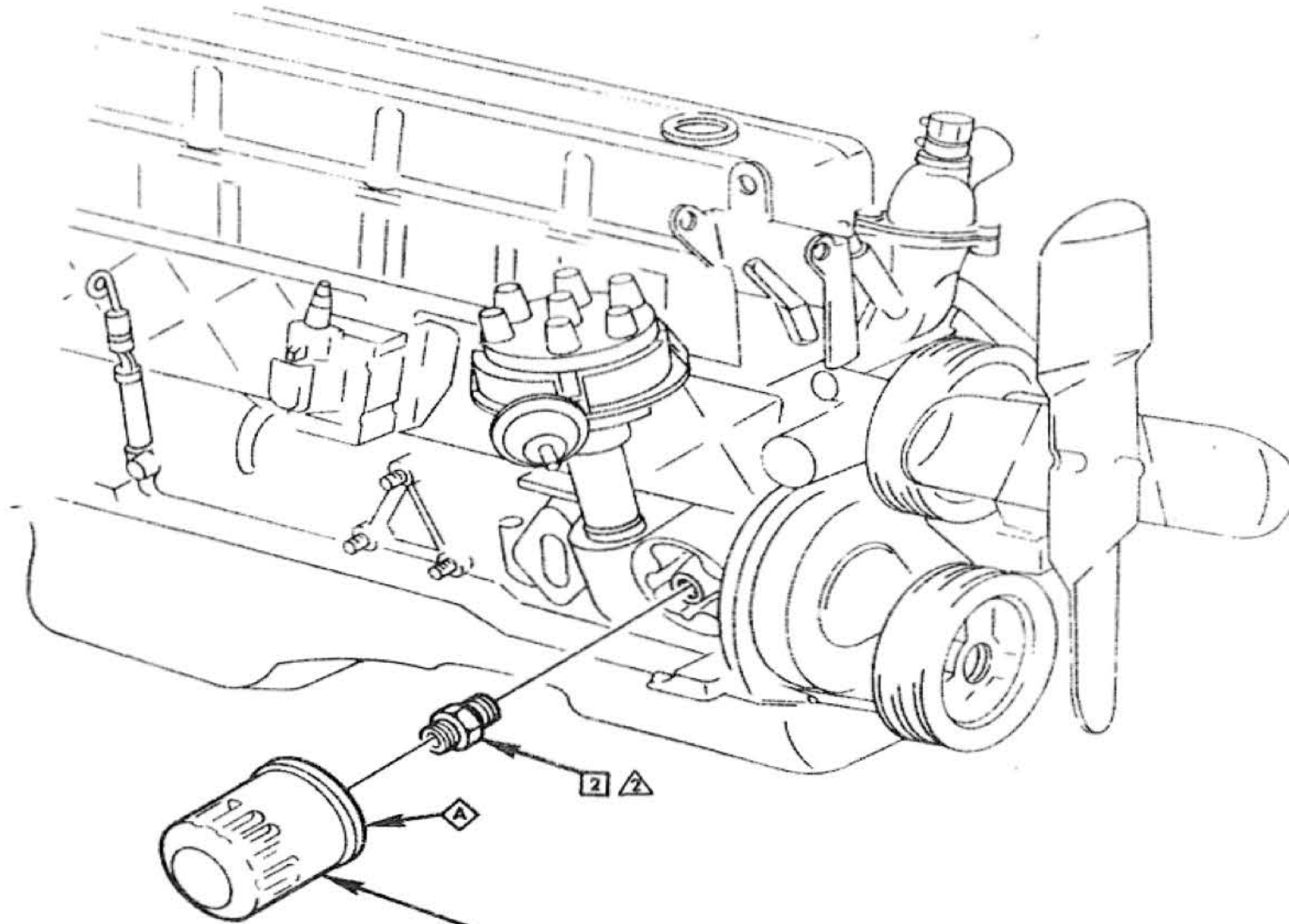
- 1 419242- INDICATOR ASM
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MARCH 4, 1975	OIL LEVEL INDICATOR (LV8/L34/L74/L78)
								DR. W.E. MASON	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392-3-4-5
								REF. <i>[Signature]</i>	SERIES A-B-C-E-X
<input checked="" type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976 UPC 6G4 SHEET 1

- 1 6437055 - OIL FILTER ASM
- 2 3853870 - CONNECTOR

◇ 9985183 - OIL - APPLY TO GASKET ON OIL FILTER (APPROX. .001 GAL. PER JOB)



1 ⚠
CAUTION: SLOW TAKE-UP FOR COMPRESSION OF GASKET IS NECESSARY TO PREVENT DAMAGE TO GASKET. OVER TORQUING WILL RUPTURE FILTER CAN.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	20 - 25 FT.							MAR. 4, 1975	L22 OIL FILTER
	30 - 40 FT.							DR. W.E. MASON	
								CK. Joe V. Stahl	
								APPR. S. Beckell	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 6G5
									SHEET 10

⚠ FULLY DRIVEN, SEATED AND NOT STRIPPED

("X" CAR) FILL ENGINE WITH 9985183 OIL AS REQUIRED (6G7)

("A" "B-C" "E" CAR) FILL ENGINE WITH 404754 OIL AS REQUIRED (14B)

("A" CAR WITH L22) FILL ENGINE WITH 9985183 OIL APPROX. 1.125 GALLON PER JOB (6G7)

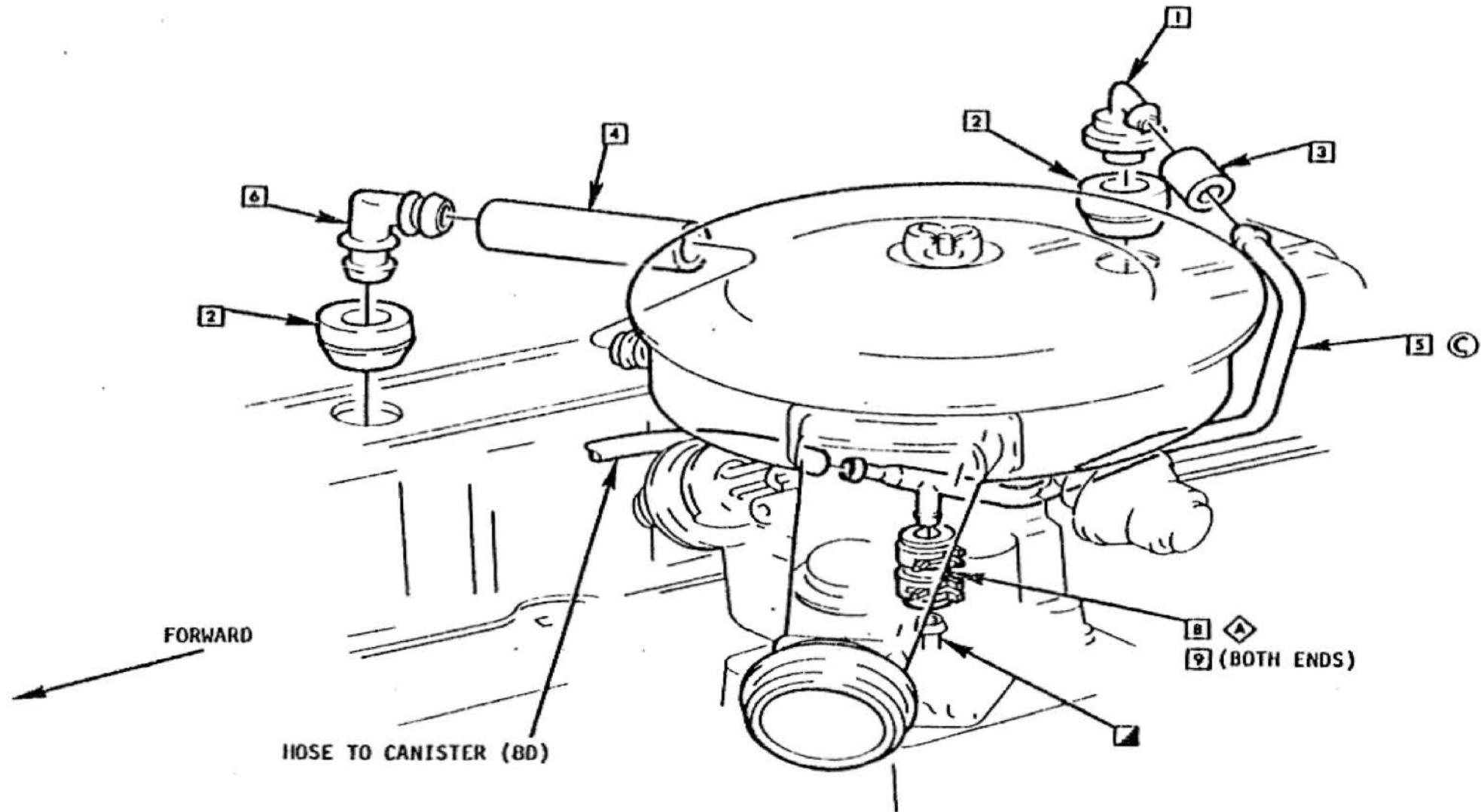
Ⓐ (OIL LEVEL IN OLDSMOBILE BUILT ENGINES TO BE BETWEEN FULL AND .80 OVER FULL AS MEASURED WITH OIL LEVEL INDICATOR. REMOVE EXCESS OVER .80 OVER FULL.)

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-20-75	A	NOTE ADDED	2353			MAR. 4, 1975	ENGINE OIL
								DR. W. E. MASON	
								CK. Joe V. Stall	
								APPR. C.R. Kelly	PART NO. 552392-3-4-5
								REF.	SERIES A-B-C-E-X
								Oldsmobile	YEAR 1976
									UPC 6G7
									SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 6487935 - VALVE ASM
- 2 3989344 - GROMMET
- (A) 3 9434056 - HOSE
- 4 354544 - HOSE
- (A) 5 366878 - PIPE ASM
- (A) 6 366846 - CONNECTOR
- (B) 7
- (A) 8 362757 - HOSE
- 9 3786276 - CLAMP

◇ 9985234 - LUBRICANT
APPROX. .002 GAL.
PER HOSE (BOTH ENDS)



DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-9-75	A3	PART NUMBERS REVISED	2471			MAR. 4, 1975	ENGINE VENTILATION (L22)
		4-9-75	B	PART NUMBER REMOVED	2471			DR W.E. MASON	
		5-13-75	C	REVISED TO DETAIL	2640			CK Joe B. Seal	
								APPR. [Signature]	PART NO. 552392
								REF. [Signature]	SERIES A
								Oldsmobile	YEAR 1976
									UPC 6H
									SHEET 10

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 405461- PULLEY
- 2 413061- SPACER — ALL "B-C" ENGINES &
- 413062- SPACER-OPT. — "A" CAR WITH 260 & 350 ENG.
- 403634- SPACER — "A" CAR 455 ENG.
- 403635- SPACER-OPT. — "A" CAR 455 ENG.
- 405023- SPACER — "X" CAR
- 405024- SPACER-OPT. — "X" CAR

- 3 416623- FLEX FAN BLADE ASM (455 ENG. "A" CAR) (NOT SHOWN)
- 405442- FAN BLADE ASM ("A" CAR 260 & 350 ENG. & "X" CAR 260 ENG.)
- 405443- FAN BLADE ASM ("B-C" CAR)

- 4 103320- WASHER

- 5 273010- BOLT ("B-C" CARS & 260 & 350 ENG. "A" CAR)
- 181351- BOLT (455 ENG. "A" CAR)
- 433099- BOLT ("X" CAR)

- 6 382177- REINFORCEMENT

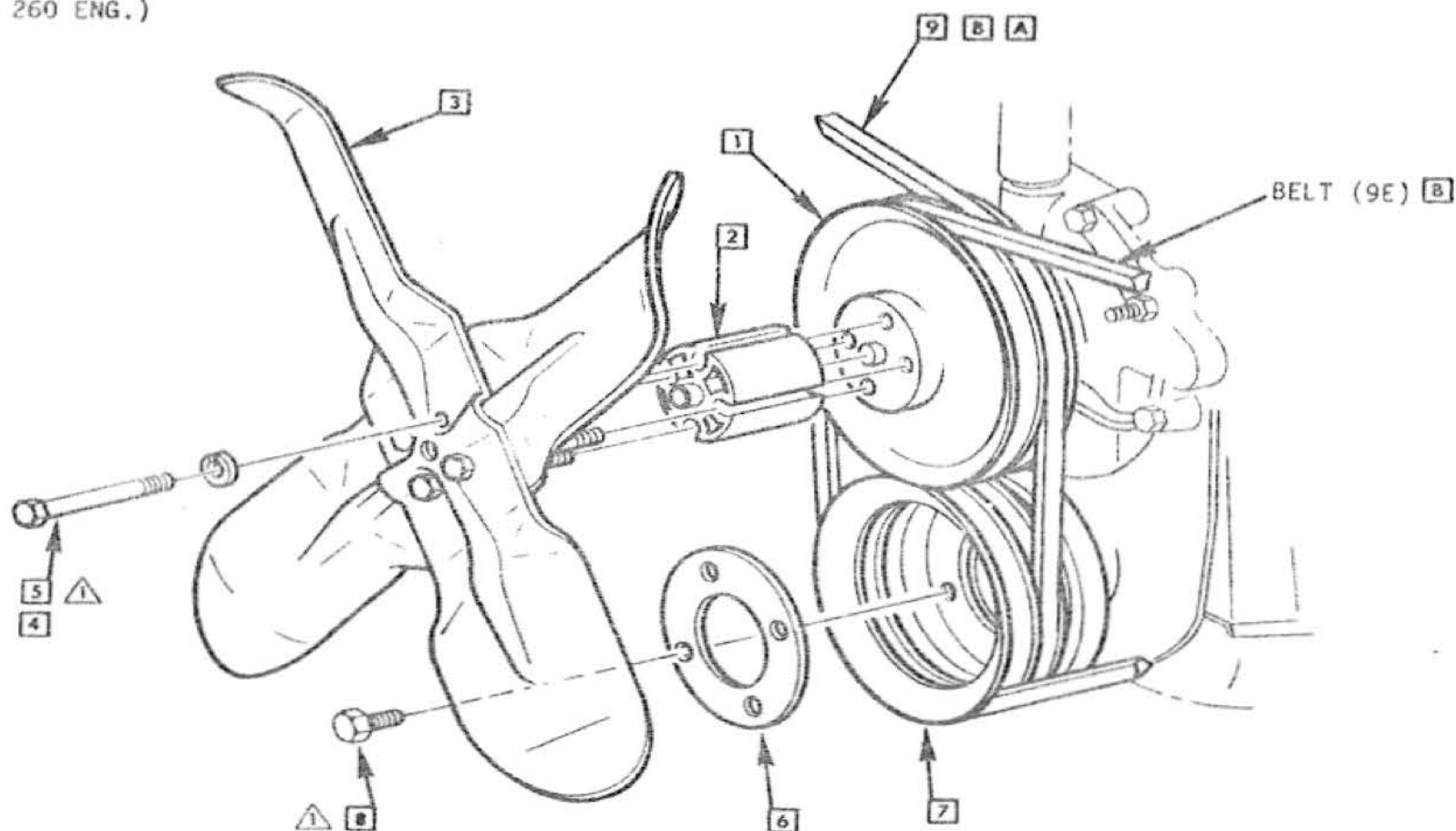
- 7 405459- PULLEY

- 8 9417950- BOLT

- 9 9433648- BELT (CODE "CA")
- 9433653- BELT (CODE "CF")
- 405593- BELT (CODE "ZB")
- 405594- BELT (CODE "ZC")

A (C49) BELT TENSION 60 LB. MIN.
AFTER CAR HAS BEEN ON TEST ROLLS.

B SEE PULLEY & BELT
DIAGRAM (6Z)



DYNAMIC (Installation)—LBS	HAND Inspection—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
15 - 20 FT.								MARCH 11, 1975	LV8/L34/L74 STANDARD FAN, PULLEYS & BELTS
								DR N.E. MASON	
								CK P. J. BARNHART	
								APPR. [Signature]	PART NO.
								APPR. [Signature]	552392-3-5
								REF. [Signature]	SERIES
									A-B-C-X
								Oldsmobile	YEAR
									1976
									UPC
									6K1
									SHEET
									1

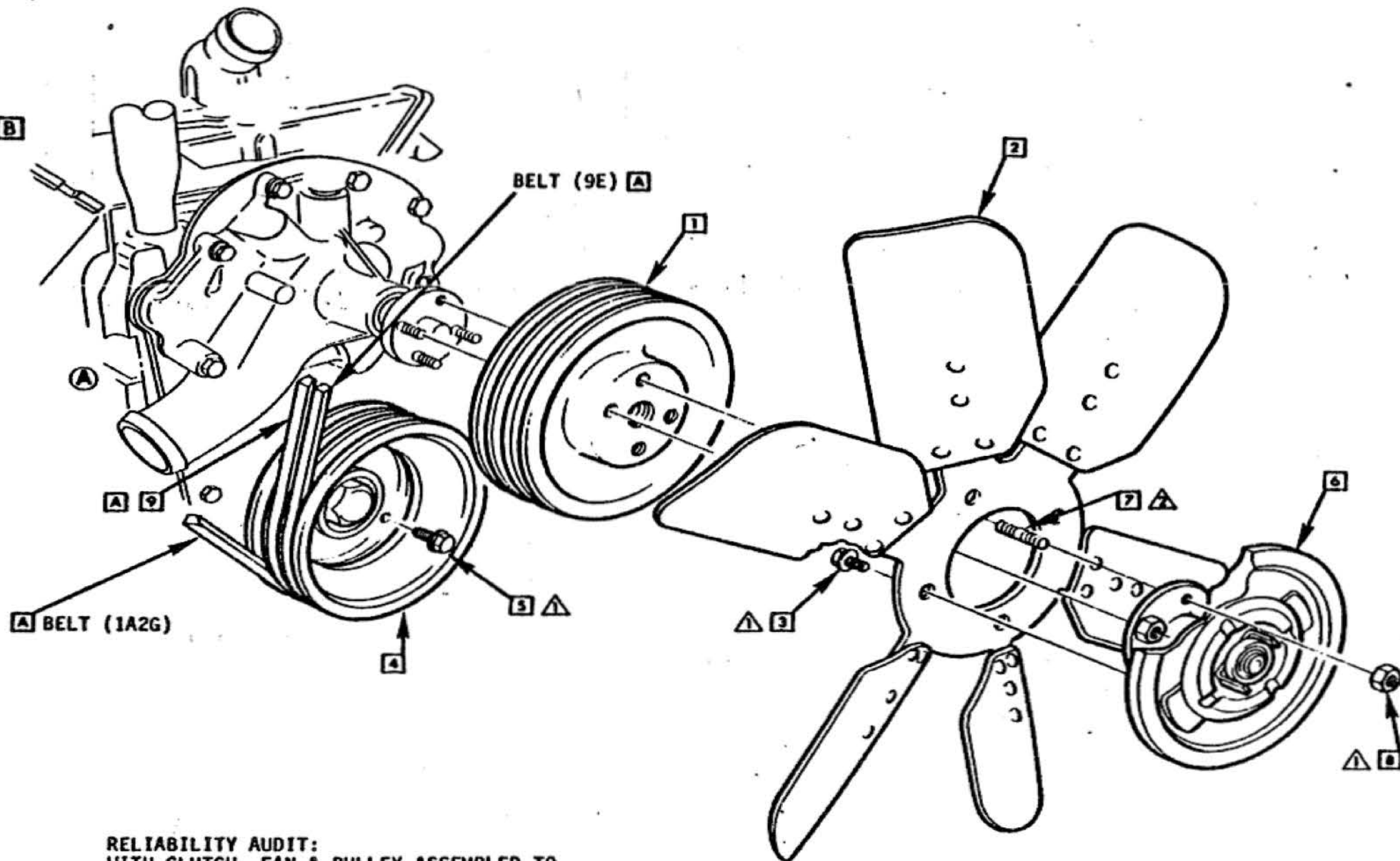
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 412232 - PULLEY ASM
- 2 413977 - FAN BLADE ASM
413361 - FAN BLADE ASM (OPT.) (SHOWN)
- 3 9419683 - SCREW
- 4 412235 - PULLEY ASM
- 5 9417950 - BOLT
- 6 4974367 - CLUTCH ASM ("OS")
550528 - CLUTCH ASM ("OY") OPT. [B]
554243 - CLUTCH ASM ("OE") [B]
- 7 1364760 - STUD
- 8 9417954 - NUT
- 9 9433662 - BELT (CODE "CQ")
9433667 - BELT (CODE "CV")
9433650 - BELT (CODE "CC")
9433655 - BELT (CODE "CH")
9433664 - BELT (CODE "CS")

A SEE PULLEY & BELT
DIAGRAM (6Z)

B SEE PARTS LIST FOR USAGE.

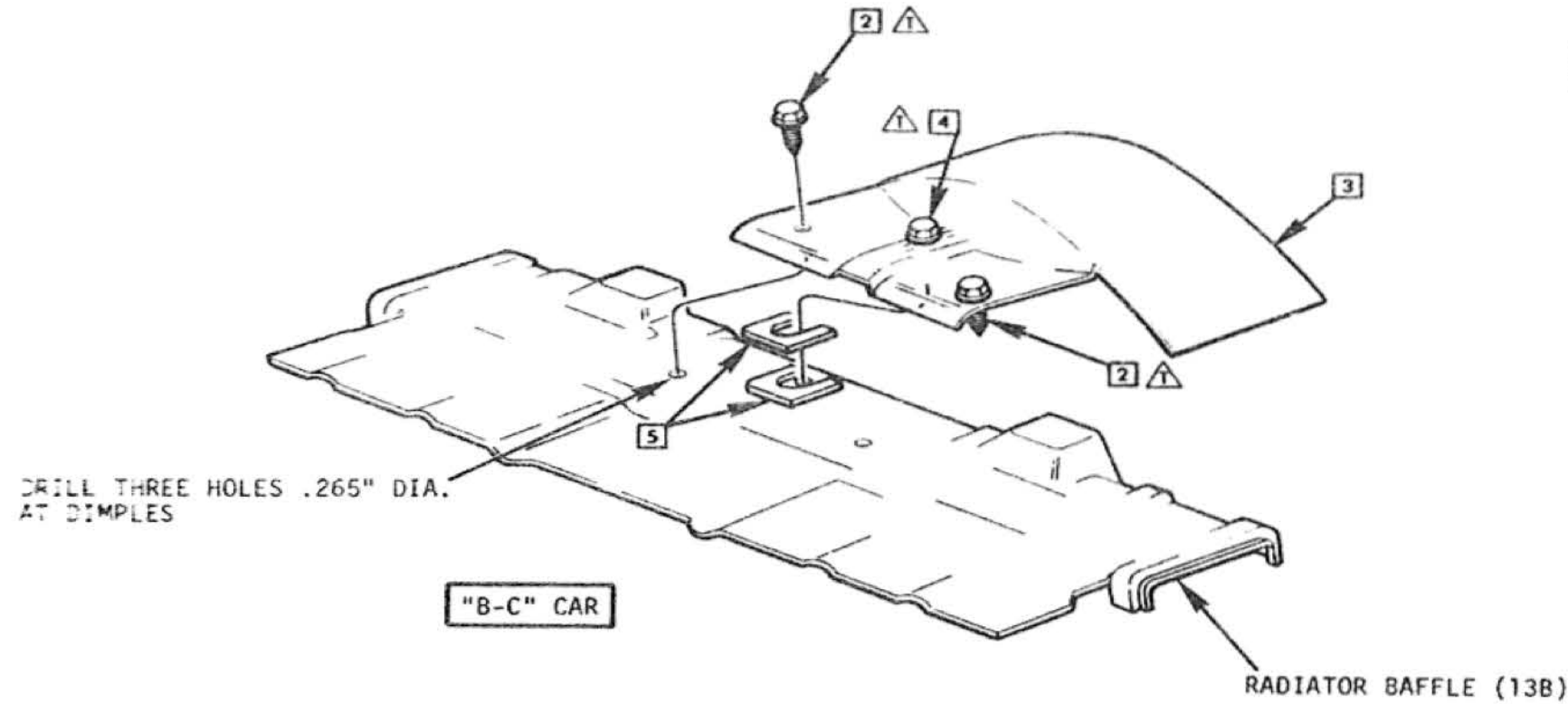
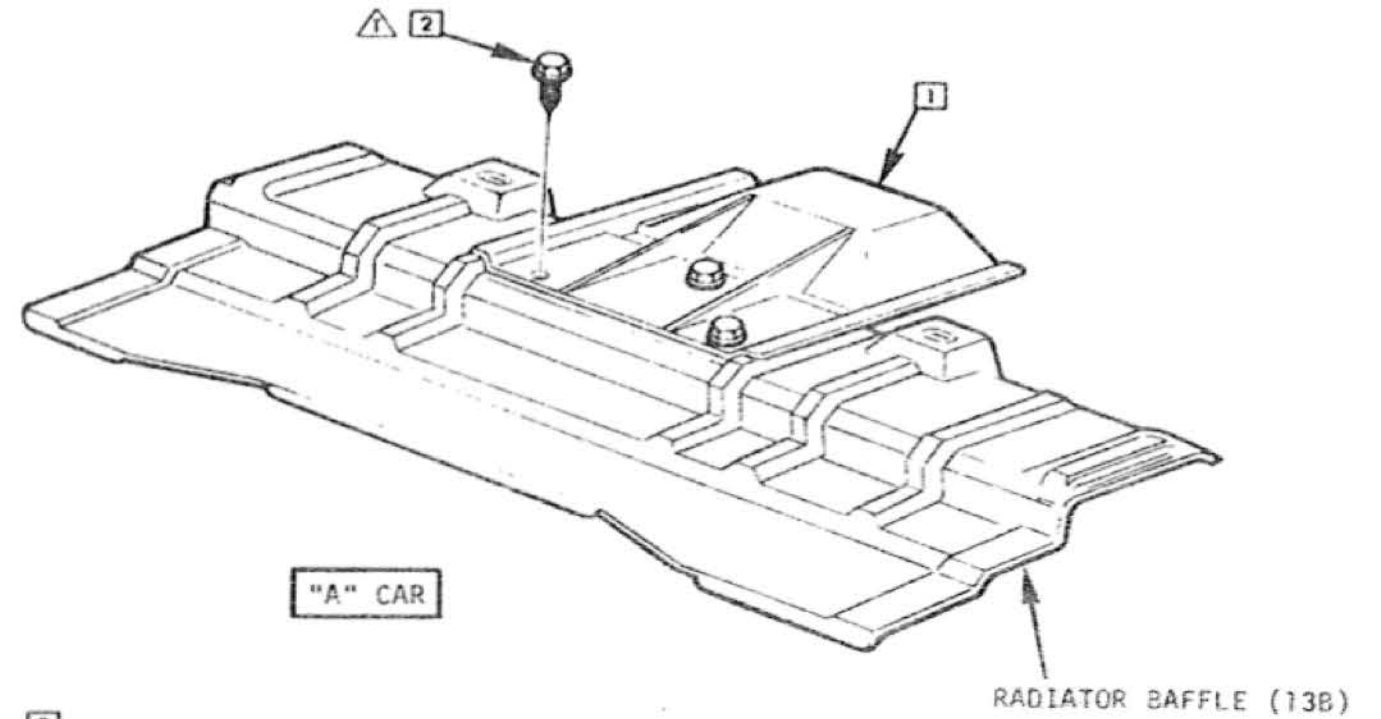
C



RELIABILITY AUDIT:
WITH CLUTCH, FAN & PULLEY ASSEMBLED TO
WATER PUMP, POSITION DIAL INDICATOR AXIALLY
AGAINST FRONT O.D. OF CLUTCH. HOLD FAN AND
CLUTCH BODY STATIONARY, AND ROTATE PULLEY
ONE FULL REVOLUTION. TOTAL INDICATOR
READING NOT TO EXCEED .012.

DYNAMIC (Installation)—LBS.	MAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
	15 - 20 FT.	4-9-75	A	BACKGROUND REVISED	2477	W.E.M.	W.E.M.	MARCH 11, 1975	AIR CONDITIONING & HEAVY DUTY COOLING FAN & PULLEYS (LV8/L34/L74)	552392-3-5	A-B-C-X	1976	6K1	2
	48 - 96 IN.	5-27-75	B	554243-CLUTCH ASM ADDED	2699	W.E.M.	W.E.M.							
		1-12-76	C	NOTE ADDED	3506	W.E.M.	W.E.M.							
<p>▲ FULLY DRIVEN, SEATED AND NOT STRIPPED</p>										Oldsmobile				

- 1 413065- GUARD-UPPER FAN (V-8 - SHOWN)
550593- GUARD-UPPER FAN (L-6 - SIMILAR)
- 2 9422232- SCREW
- 3 415292- GUARD-UPPER FAN
- 4 9423284- SCREW
- 5 6270719- SHIM



"A" CAR-(EXC. A/C / Y72 / L74)

"B-C" CAR-(EXC. A/C / Y72)

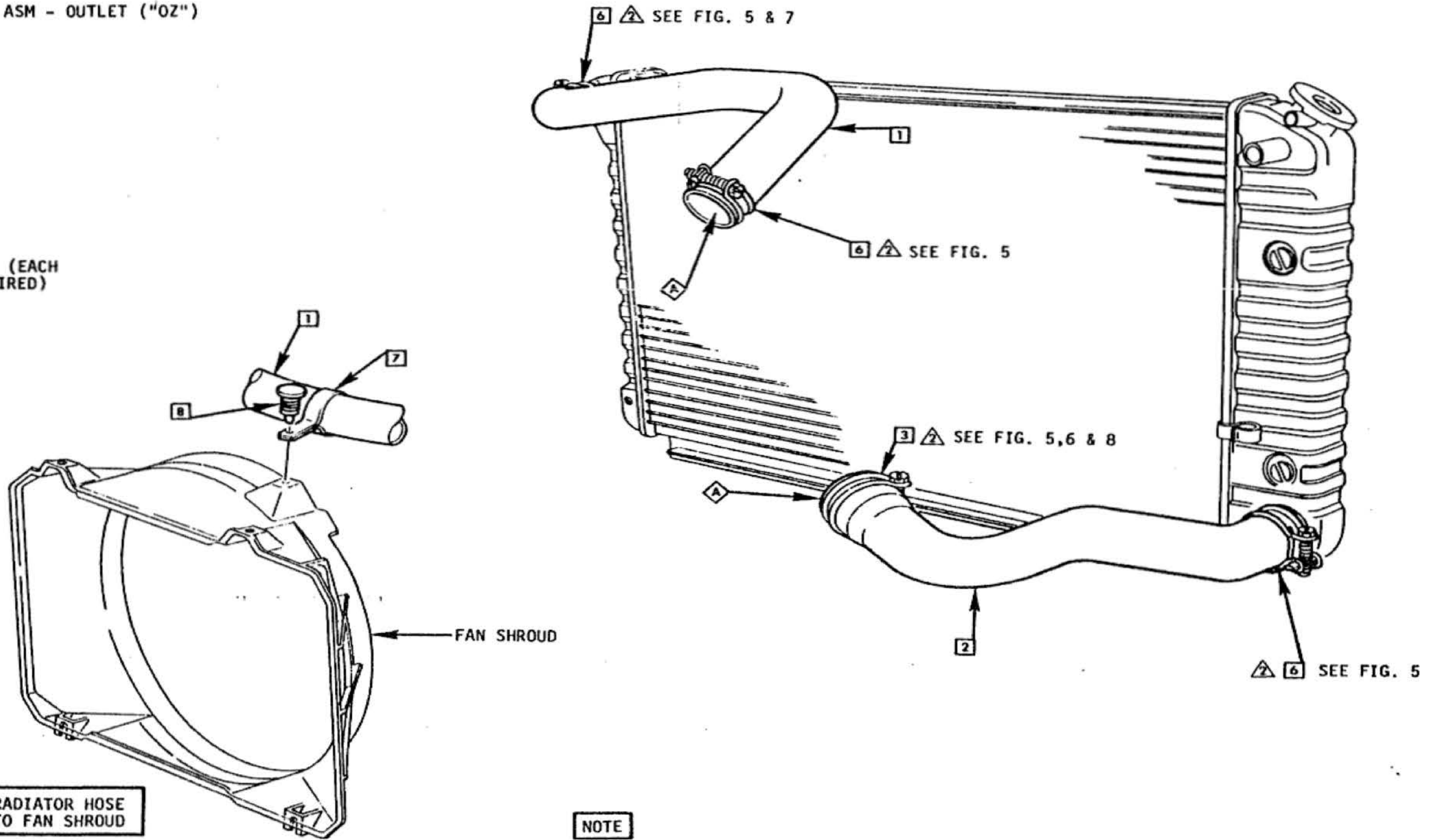
DYNAMIC (Inspection)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MARCH 10, 1975	UPPER FAN GUARD
								DR W.E. MASON	
								CR. Barnhart	
								APPR. E.P. [Signature]	PART NO
								APPR. Fred [Signature]	552392-3
								REF	SERIES
									A-B-C
									YEAR
									1976
									UPC
									6K1
									SHEET
									3

FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 410668- RADIATOR HOSE-INLET ("YL")
- 2 551137- HOSE SHOP ASM - OUTLET ("OZ")
- 3 9419825- CLAMP
- 4
- 5
- 6 1610793- CLAMP
- 7 398890- CLAMP
- 8 411700- CLIP
- 9
- 10
- ◇ 9985012- LUBRICANT (EACH END OF HOSE AS REQUIRED)



RADIATOR HOSE TO FAN SHROUD
(A/C / Y72 / L74)

NOTE
FIGURE 5 THRU 8 SHOWN ON SHEET 2.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
15 - 25 IN.	10 - 25 IN.	8-18-75	A	TITLE REVISED	2641	WEM/MS		MAR. 11, 1975	RADIATOR HOSES & CLAMPS (LV8/L34/L74)
		8-18-75	B	DYNAMIC TORQUE ADDED, HAND TORQUE REV.	3106	WEM/MS		DR. W.E. MASON	
		10-8-75	C	PART NUMBERS REMOVED & CLAMP USAGE REV.	3309	WEM/MS		CK. Joe V. Hall	
		1-13-76	D	WAS 9436039-CLAMP	3507	WEM/MS		APPR. RBL/lin	PART NO. 552392
								APPR. JF	SERIES A
								REF.	YEAR 1976
									UPC 6K2
									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

ITEM REFERENCE PROCESS MATERIAL TORQUE PART OF OR EXISTING

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

(B)

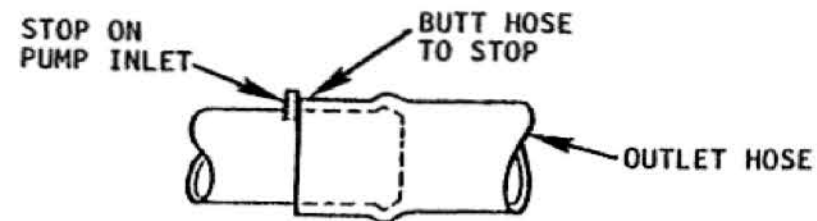
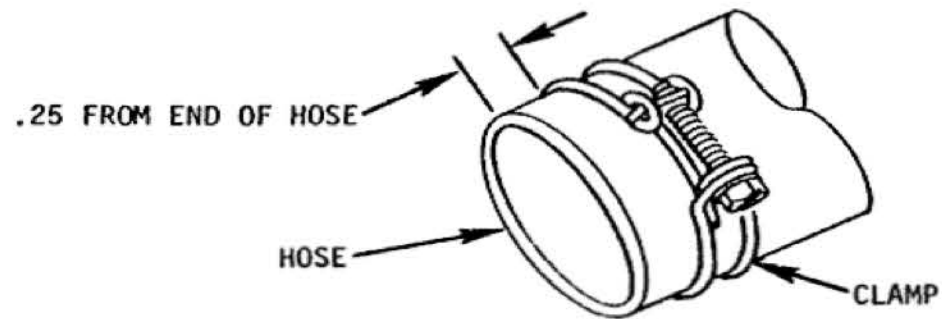
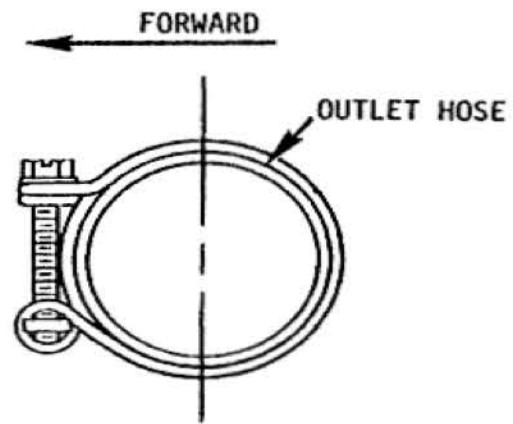


FIGURE 6



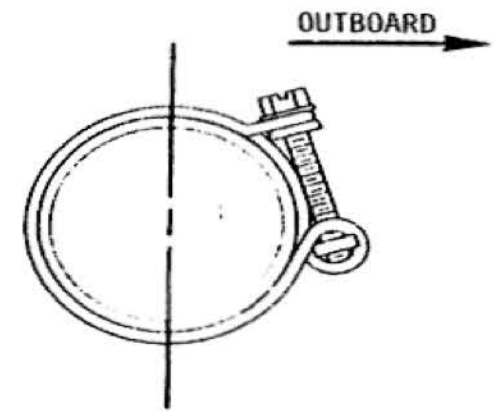
TYPICAL CLAMP INSTALLATION

FIGURE 5



(END VIEW OF HOSE)

FIGURE 8



(END VIEW OF HOSE)

FIGURE 7

(A)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		10-8-75	A	TITLE REVISED	2641	W.E.M.	MB	MAR. 11, 1975	RADIATOR HOSE CLAMP POSITIONING (LV8/L34/L74)	552392	A	1976	6K2	2
		10-8-75	B	FIGURES 1 THRU 4 REMOVED	3309	W.E.M.	MB	DR. W.E. MASON CK. Joe V. Gelp APPR. E. Stolerman APPR. J. J. J. J. REF.						
								Oldsmobile						

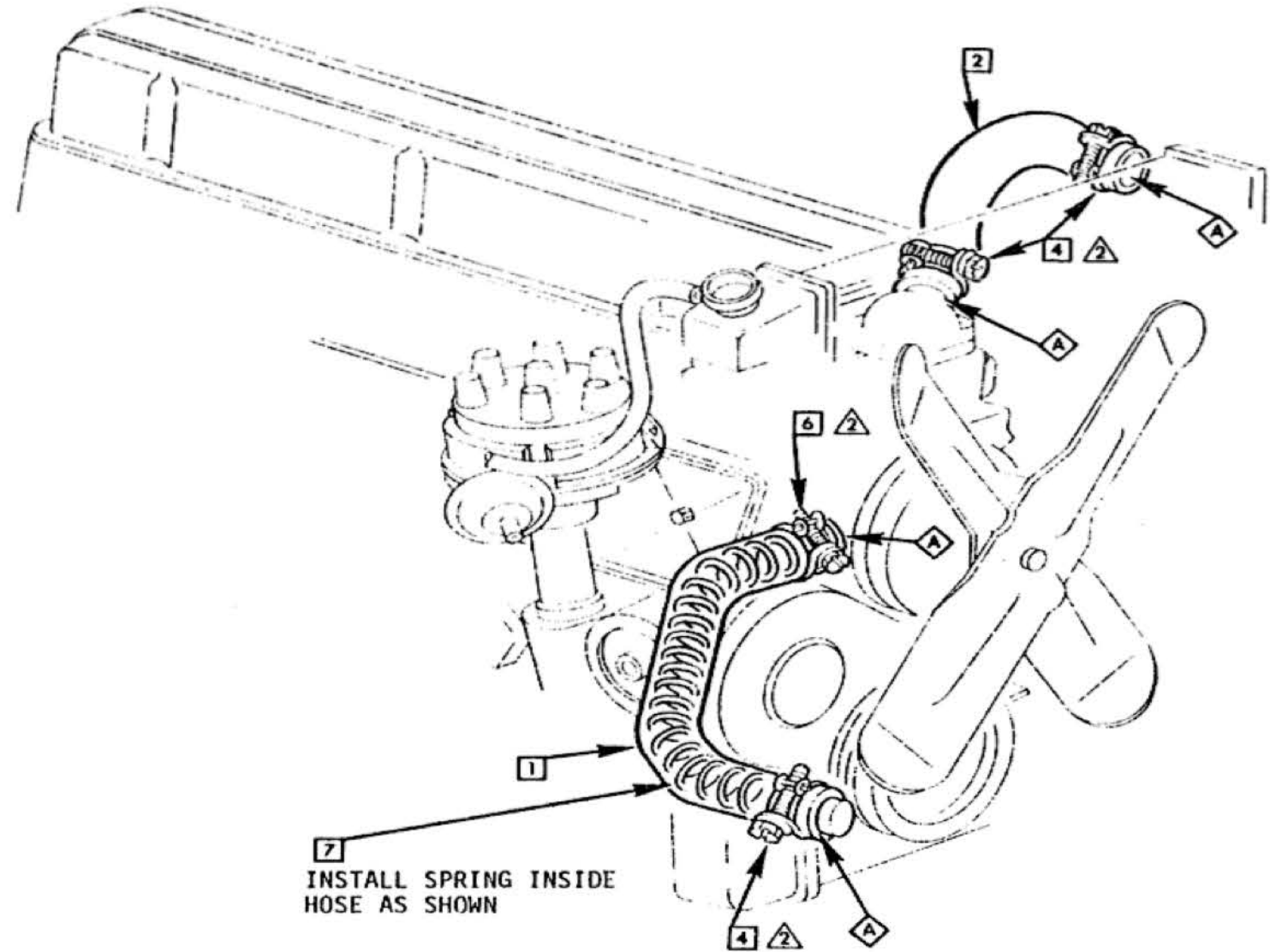
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 352098- RADIATOR HOSE - OUTLET ("JT")
- 2 551131- RADIATOR HOSE - INLET ("OY")
- 3
- Ⓒ 4 9436039- CLAMP
- 5
- 6 9419825- CLAMP
- Ⓑ 7 551136- SPRING
- ◇ 9985012- LUBRICANT (AS REQ'D)



7 INSTALL SPRING INSIDE HOSE AS SHOWN

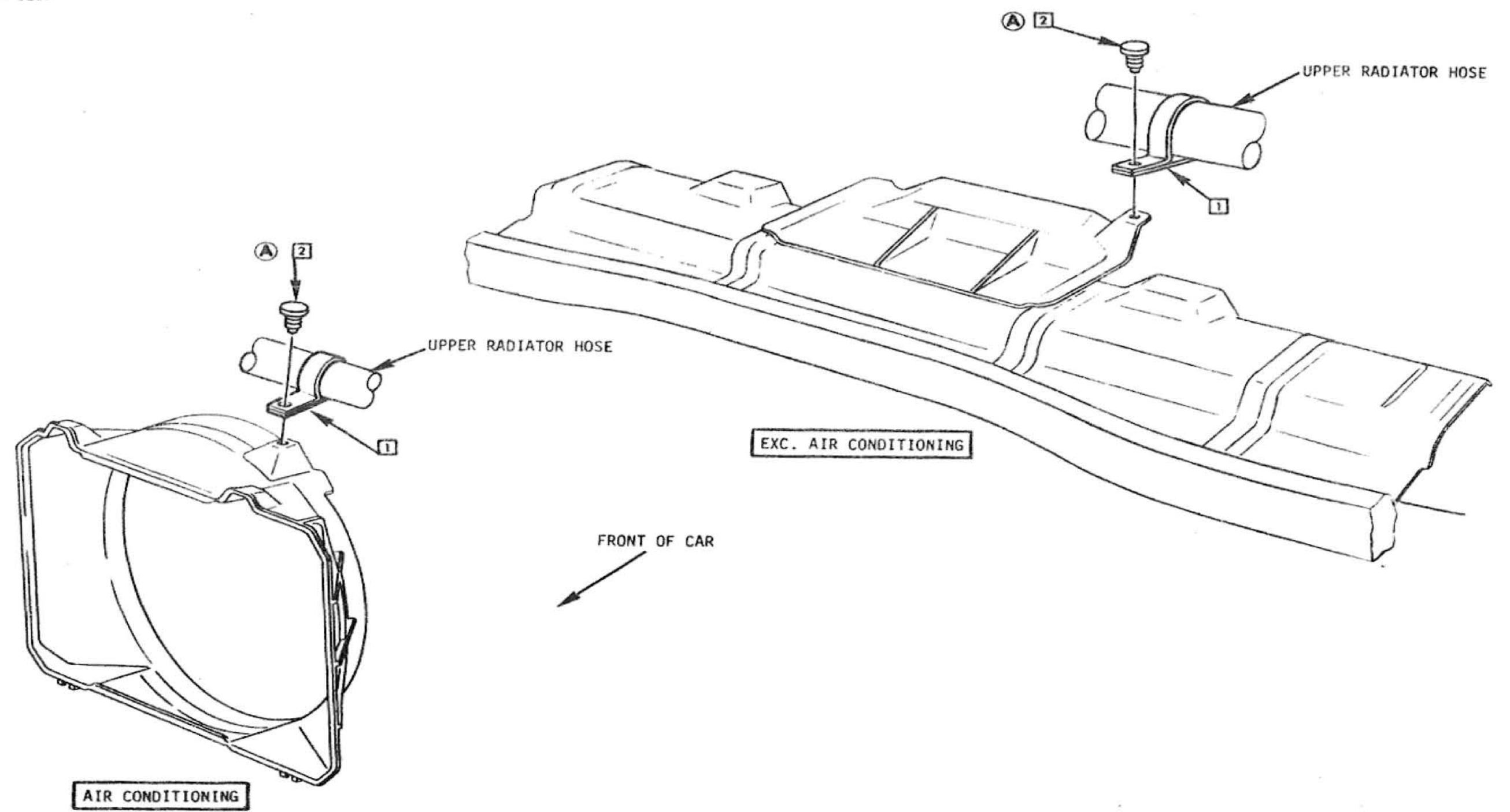
NOTE

POSITION HOSE CLAMPS AS SHOWN.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
15 - 25 IN.	10 - 25 IN.	5-5-75	A	WAS 551648 - HOSE SHOP ASM	2582	WEM	MB	MAR. 19, 1975	RADIATOR HOSES (L22)
		5-5-75	B	551136-SPRING ADDED	2582	WEM	MB	DR. W.E. MASON	
		10-8-75	C2	GMAO INFO. REMOVED, CLAMP USAGE REV.	3309	WEM	MB	CK. Joe V. Stall	
		3-8-76	D	TORQUE REVISED	3779	WEM	MB	APPR. K.D. ...	PART NO. 552392
								APP. - J. Jantz	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 6K2
									SHEET 10

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 408725- CLAMP
- A 2 411700- CLIP
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

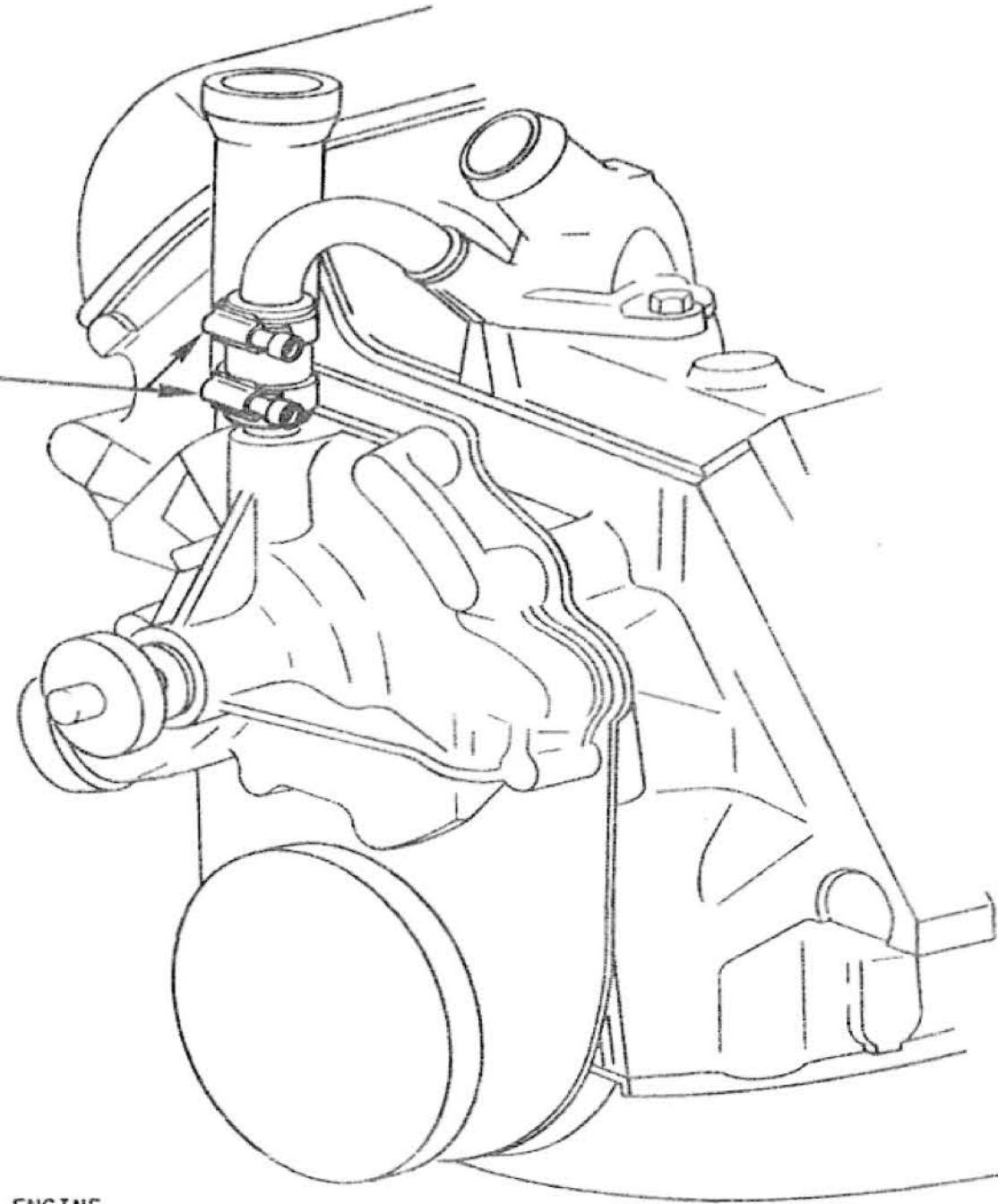


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-4-75	A2	WAS 9A19663- SCREW	2121			FEBRUARY 4, 1975	L22 RADIATOR HOSE TO FAN SHROUD
								DR W. E. MASON	
								CK J. B. BARNHART	PART NO. 552392
								APPR K. B. Bolen	SERIES A
								APPR J. B. Bolen	YEAR 1976
								REF	UPC 6K2
								Oldsmobile	SHEET 11

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1470030-CLAMP (AS REQUIRED)
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

▲ 1
REPLACE ANY BROKEN CLAMPS
AT THESE LOCATIONS AND
POSITION NEW CLAMPS
AS SHOWN



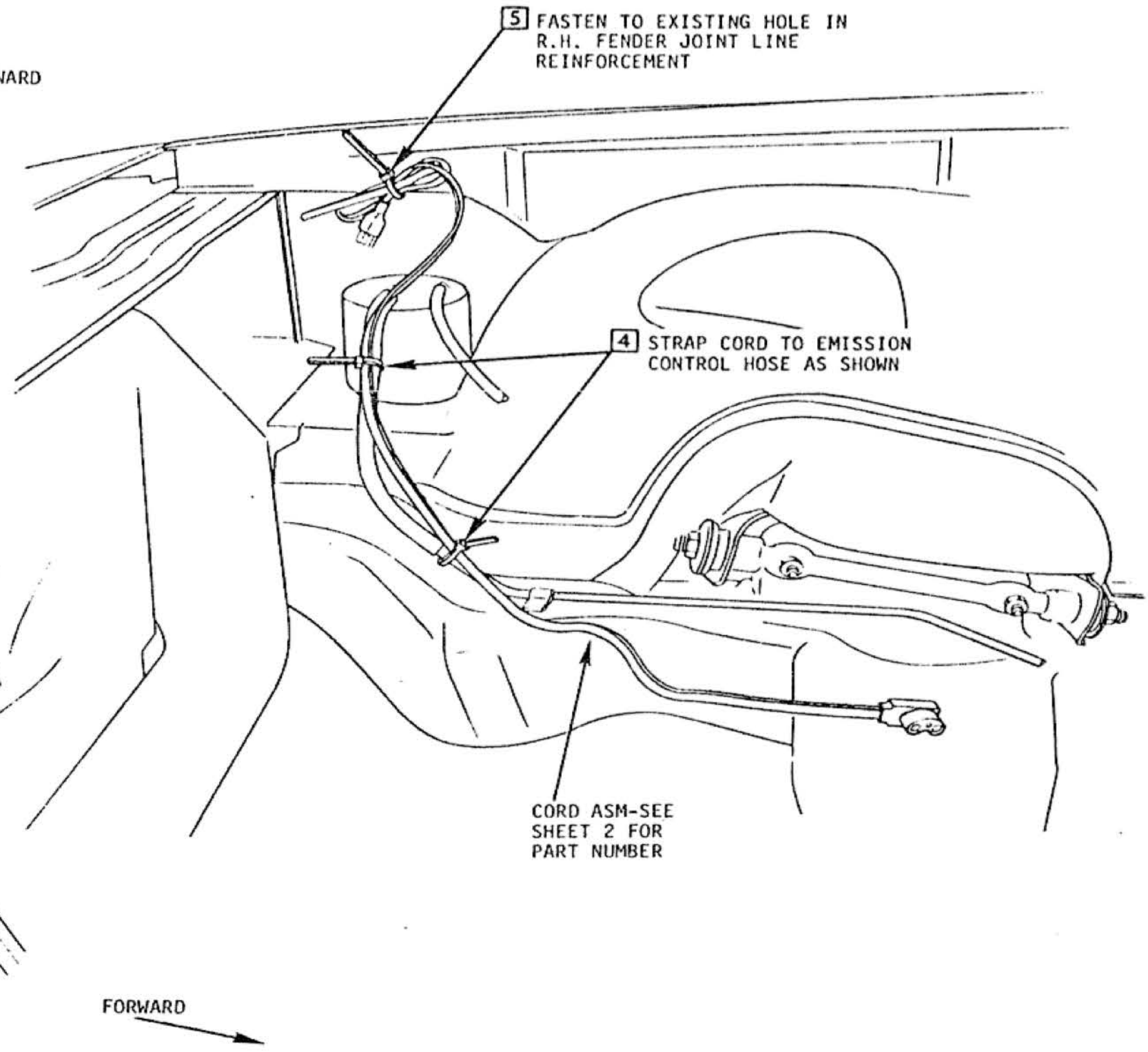
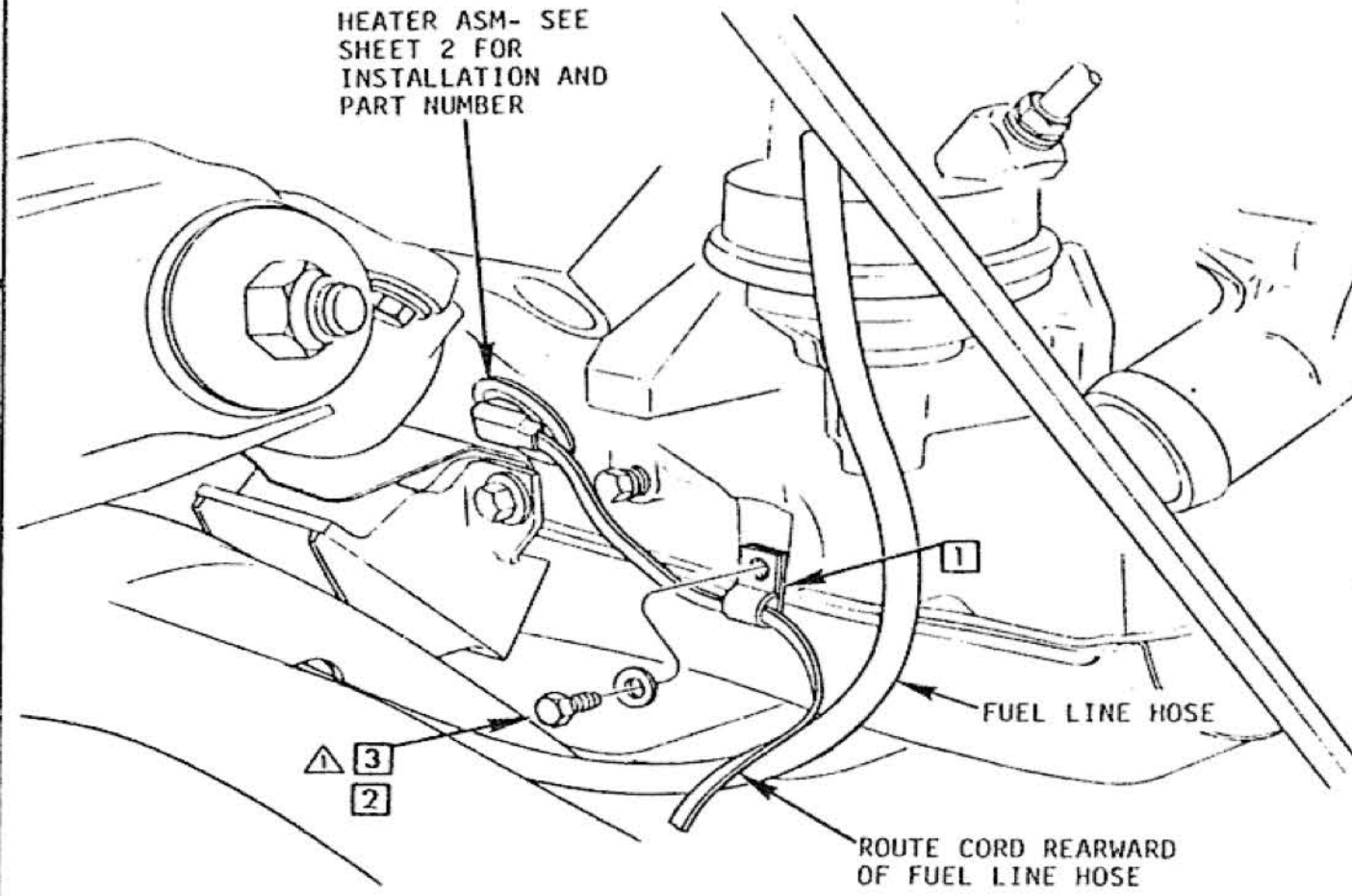
FRONT OF ENGINE
↙

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15 - 20 IN.							MAR. 11, 1975	LV8/L34/L74/L78 WATER BY-PASS HOSE CLAMP REPAIR
								DR. W.E. MASON	
								CK. Joe G. Stodd	
								APP. R. J. White	PART NO. 552392-3-4-5
								APP. 48	SERIES A-B-C-E-X
								REF.	YEAR 1976
								Oldsmobile	UPC 6K3
									SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3973663- CLIP
- 2 9419234- WASHER
- (A) 3 454932- BOLT
- 4 1239007- STRAP
- 5 419423- STRAP

← FORWARD



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15 - 25 FT.	4-26-76	A	WAS 9419030-BOLT	4146	W.C.M.	W.C.M.	JAN. 13, 1976	ENGINE BLOCK HEATER (K05) (LVB & M15/M75)
								DR. W.C. MASON	PART NO. 552392
								CK. P. Barnhart	SERIES A
								APPR. R. P. ...	YEAR 1976
								REF. 3514 REC.	UPC 6K3
								Oldsmobile	SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 406165- STUD (A/C EXC. NB2)
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

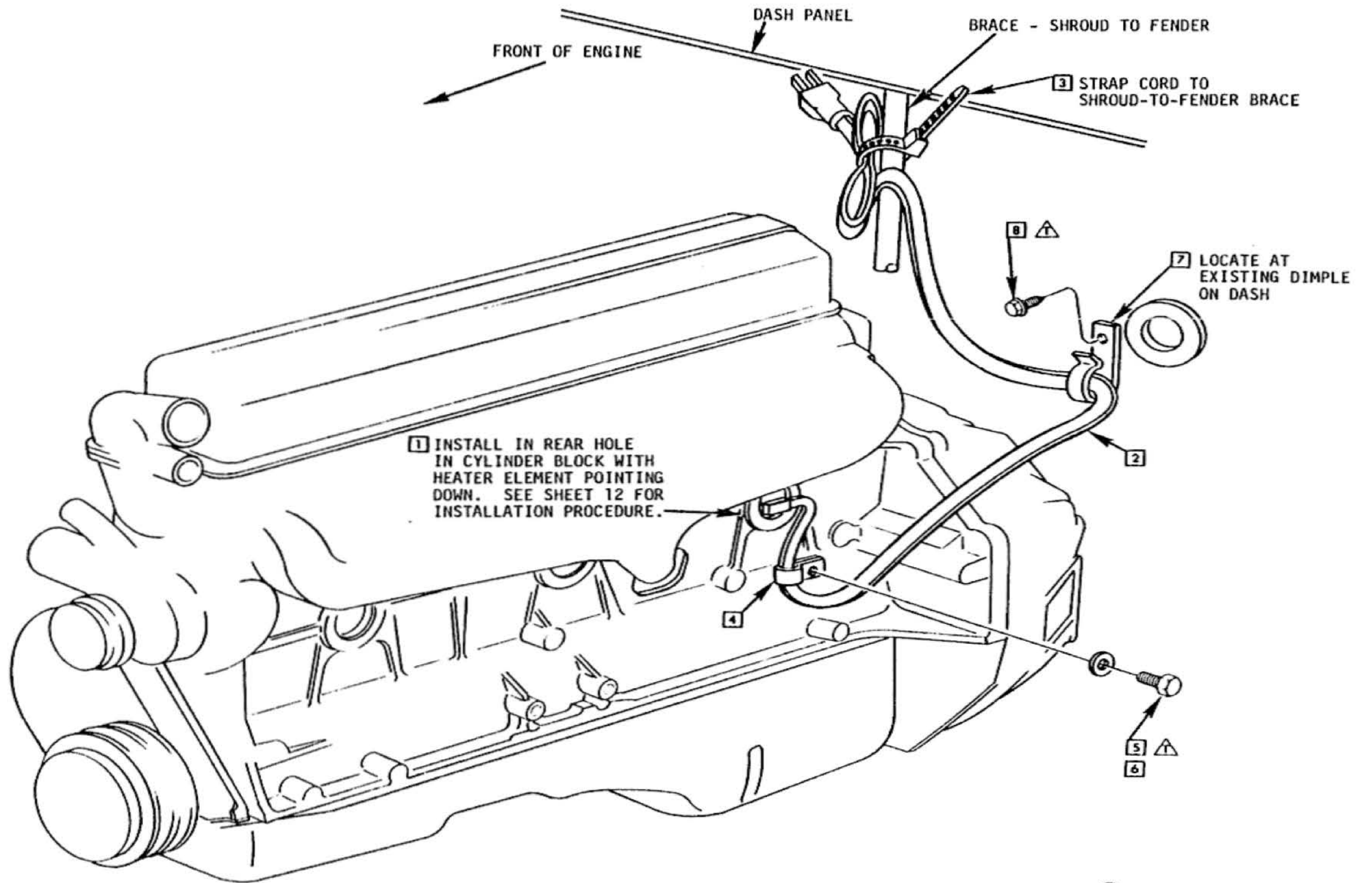


FORWARD

DYNAMIC (Inspection)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 30 FT.							MAR. 6, 1975	THERMOSTAT HOUSING STUD (L22)
								DR W.C. MASON	
								CK Joe V. Galt	PART NO 552392
								APPR. J. Mitchell	SERIES A
								REF. 11-10-74	YEAR 1976
								Oldsmobile	UPC 6K3
									SHEET 10

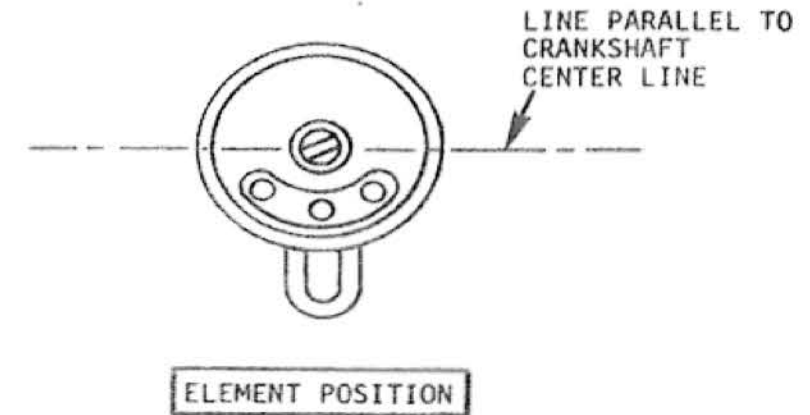
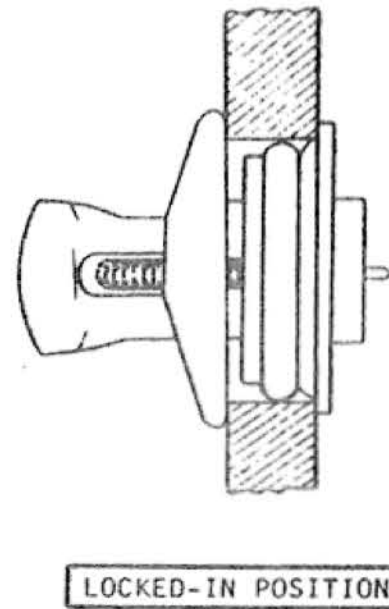
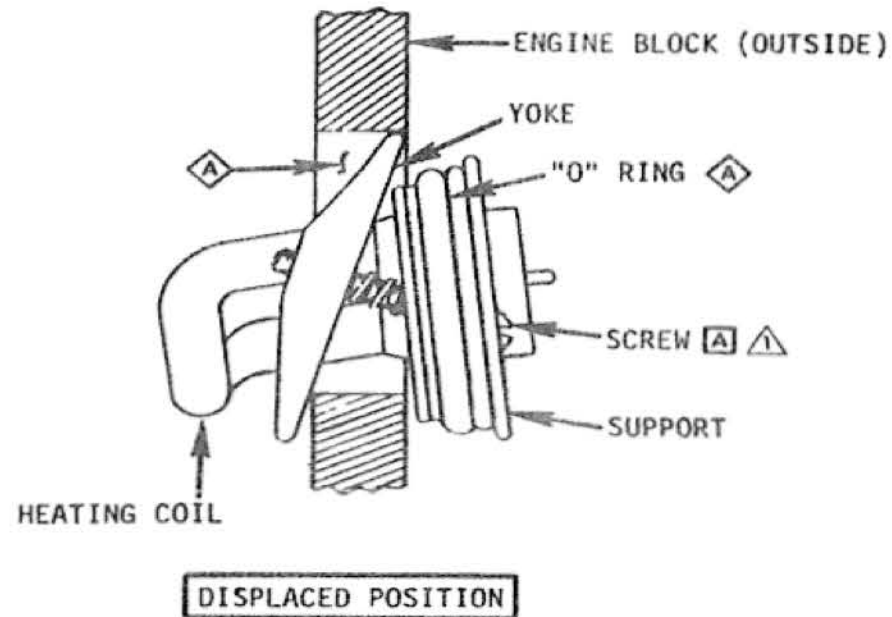
FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3401223-HEATER ASM (12L)
- 2 730542-CORD ASM
- (C) (B) 3 11501906-STRAP
- 4 3973663-CLIP
- 5 9418967-BOLT
- 6 9419234-WASHER
- 7 409584-CLIP
- 8 9422707-SCREW



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>		9-5-75	A	TITLE REVISED	2641	WEM	WES	MARCH 10, 1975	ENGINE BLOCK HEATER (L22 & K05)
		9-5-75	B	WAS 1239007-STRAP	3171	WEM	WES	DR W.E. MASON	
		9-29-75	C	WAS 552143-STRAP	3266	WEM	WES	CK M. Bamhart	
								APPR <i>[Signature]</i>	PART NO 552392
								REF	SERIES A
								Oldsmobile	YEAR 1976
									UPC 6K3
									SHEET 11

FULLY DRIVEN, SEATED AND NOT STRIPPED



INSTALLATION PROCEDURE

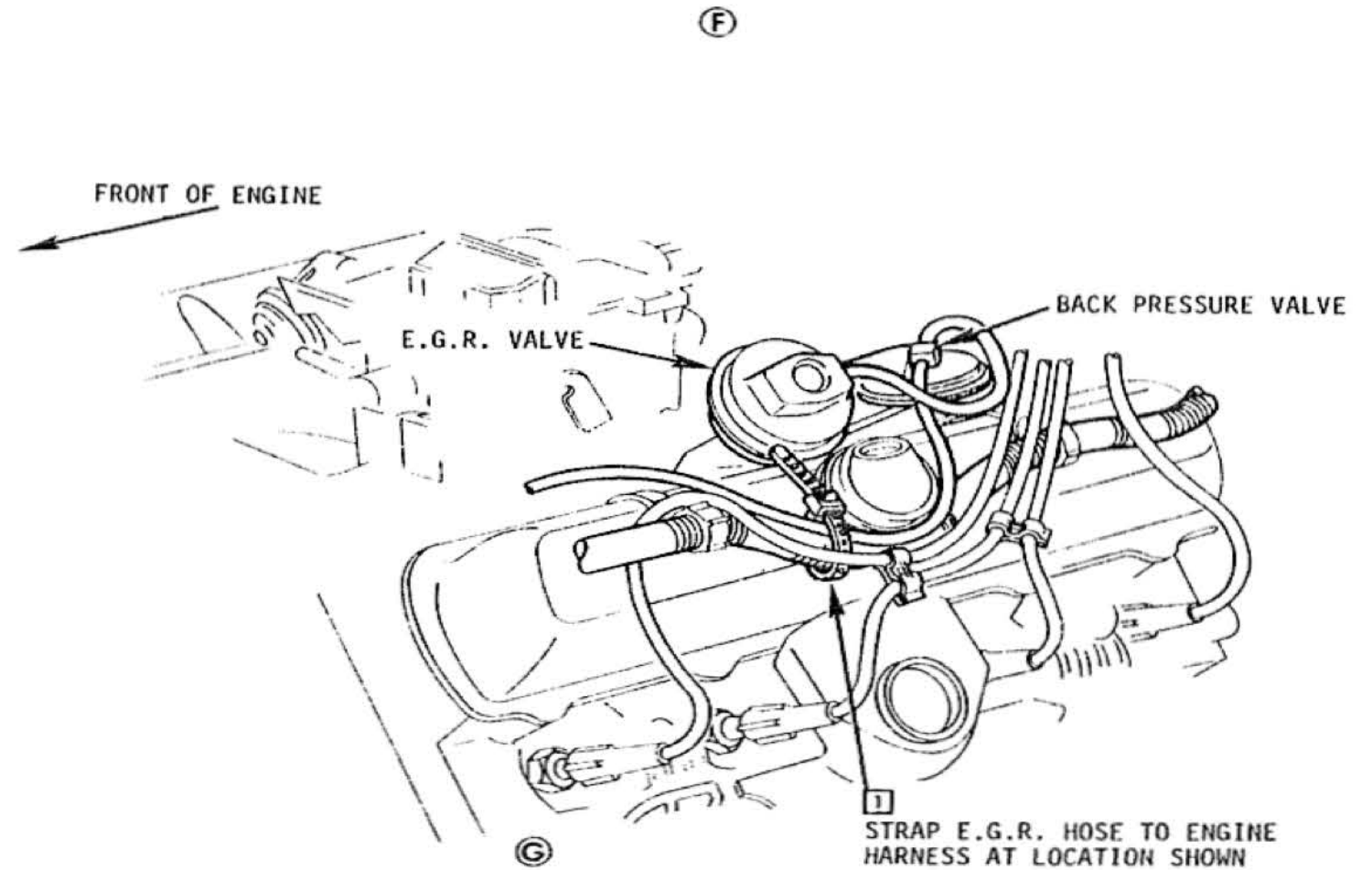
1. REMOVE WATER JACKET SUPPORT PLUG CAREFULLY.
CAUTION: DO NOT SCORE MACHINED SURFACE OF HOLE.
2. THOROUGHLY CLEAN PLUG HOLE REMOVING ANY BURRS, COMPOUND, PAINT OR ROUGH SPOTS.
3. APPLY A COATING OF LUBRICANT TO THE "O" RING AND MACHINED SURFACE OF HOLE.
4. SCREW [A] IS BACKED OFF BY TURNING COUNTERCLOCKWISE TO THE LIMIT OF THE THREAD. THIS ALLOWS THE CENTER AXIS OF THE SCREW CARRYING THE YOKE TO TAKE UP ANGULAR POSITIONS RELATING TO THE CENTER LINE AXIS OF THE HEATER.
5. INSERT THE HAIRPIN END OF THE HEATING COIL INTO THE OPENING AND ONE END OF THE YOKE INTO THE INSIDE FACE OF THE BLOCK. IN THIS DISPLACED POSITION IT ALLOWS THE OTHER END OF THE YOKE TO BE PUSHED BEYOND THE INSIDE FACE OF THE ENGINE BLOCK. TO INSERT SUPPORT INTO BLOCK MERELY CENTER THE AXIS OF THE HEATER AND THE AXIS OF THE CORE HOLE AND PUSH SUPPORT IN AS FAR AS IT WILL GO.
6. TIGHTEN SCREW [A] TO SPECIFIED TORQUE.
CAUTION: (EXCESSIVE TIGHTENING IS NOT NECESSARY).
7. CAUTION: CORD MUST NOT TOUCH ENGINE, HOT PIPES, MANIFOLD OR ANY MOVING PARTS.

◇ 9985000- LUB-GREASE (12L)
.003 LBS. PER JOB.

DYKARC (Installation)—LBS.	HARD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE
	14 - 20 IN.							MARCH 10, 1975	L22 K05 ENGINE BLOCK HEATER
								DR W.E. MASON	
								CR M. Barnhart	
								APPR [Signature]	PART NO
								REF	552392
									SERIES
									A
									YEAR
									1976
									UPC
									6K3
									SHEET
									12

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- (E) 1 11501906-STRAP (LV8 & A/C) (G)
 2 (L34/L74/L78 & NB2/Z95 & A/C)
 3
 4
 5
 6
 7
 8
 9
 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-20-75	A	TITLE REVISED	2683	WEM	WEM	MARCH 10, 1975	E.G.R. HOSE STRAP (LV8/L34/L74/L78)
		5-20-75	B ₃	PART NUMBERS & VIEW REMOVED	2683	WEM	WEM	DR W.E. MASON	
		5-21-75	C ₂	HOSE ROUTING REVISED	2687	WEM	WEM	CK M.B. Amhart	
		9-5-75	D	WAS 1239007-STRAP	3171	WEM	WEM	APPR. R.W. P... APPR. Fred Jasty	
		9-26-75	E	WAS 554143-STRAP	3266	WEM	WEM	REF.	
		10-29-75	F	VIEW REMOVED	3368	WEM	WEM		
		11-19-75	G ₂	USAGE ADDED; TITLE REMOVED	3429	WEM	WEM		
FULLY DRIVEN, SEATED AND NOT STRIPPED					Oldsmobile			PART NO. 552392-3-4-5	SERIES A-B-C-E-X
		YEAR 1976	UPC 6L			SHEET 1			

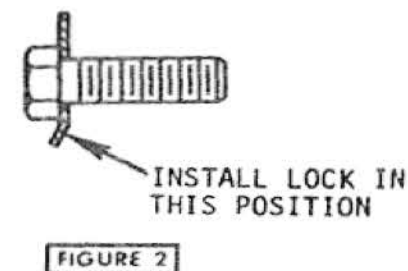
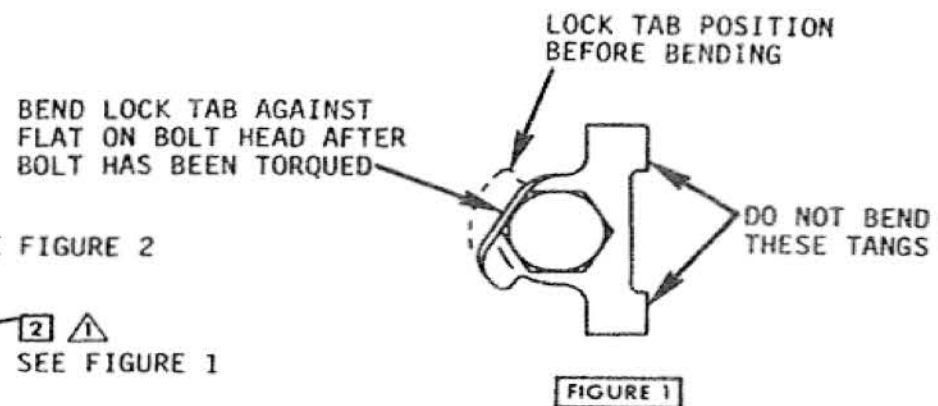
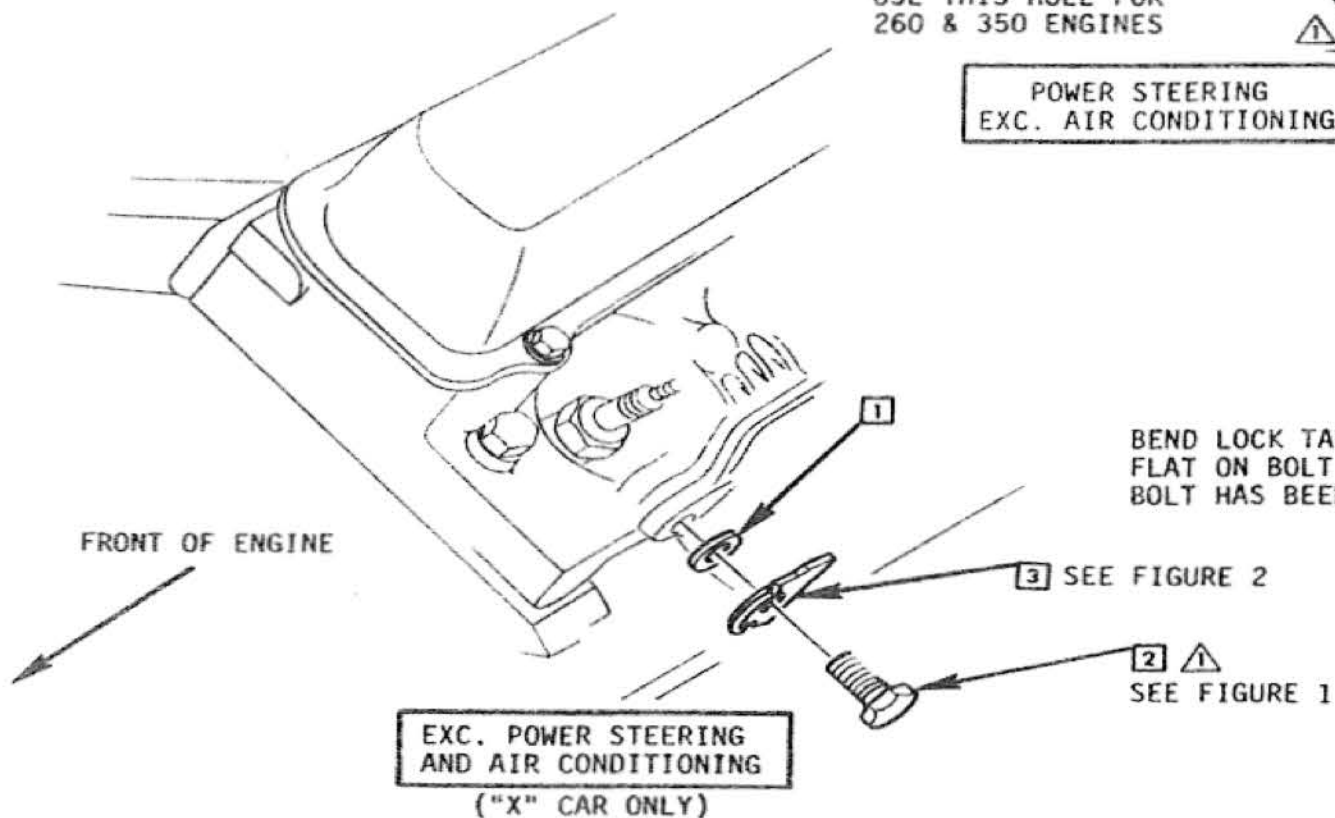
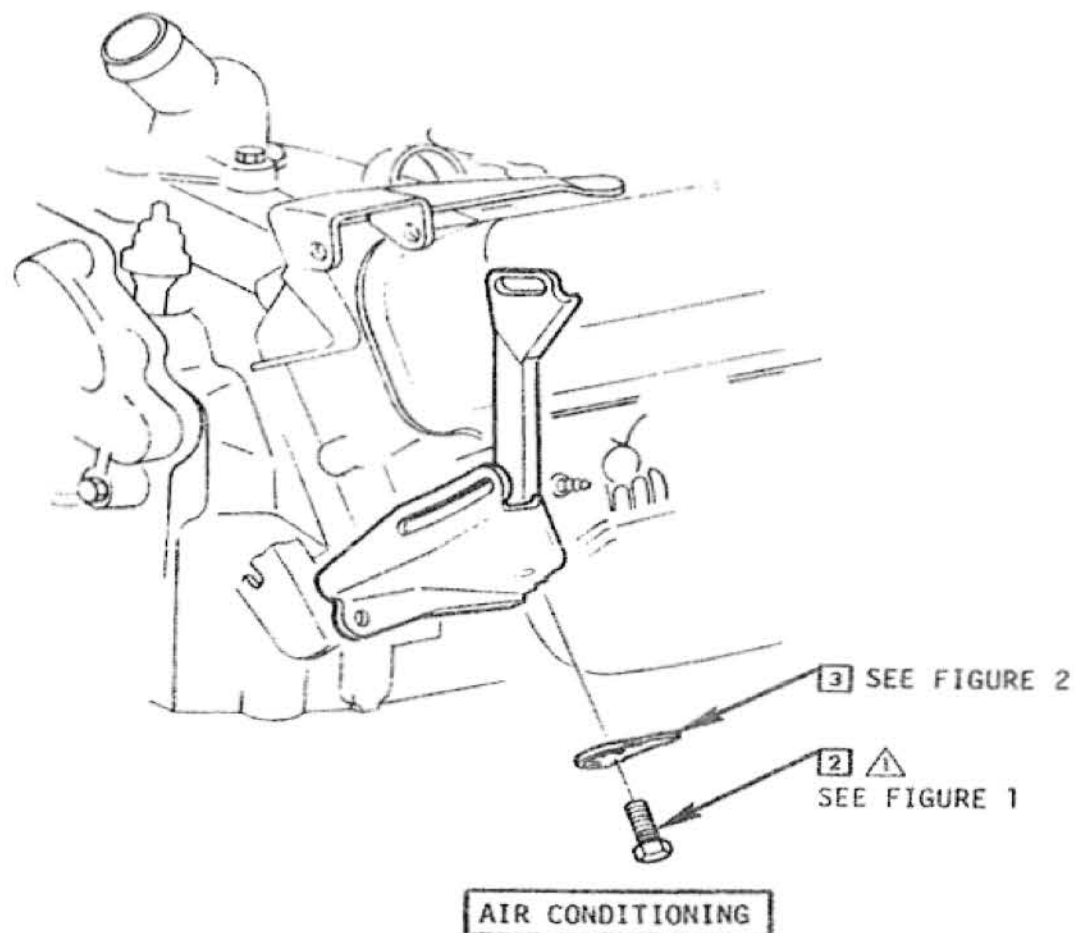
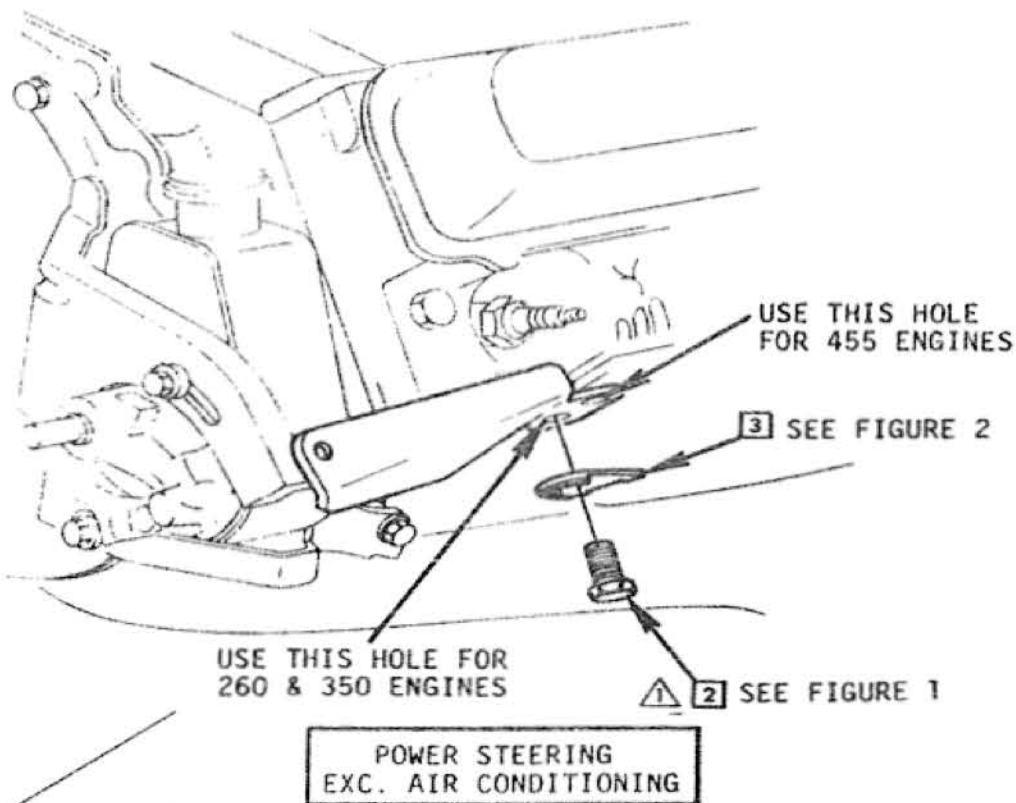
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 9419234- F. WASHER
- 2 179842- BOLT
- 3 391757- LOCK



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 20 - 25 FT.								MAR. 6, 1975	(LV8/L34/L74)
								DR. W. E. MASON	L.H. EXHAUST MANIFOLD FASTENING
								CK Joe V. Dault	PART NO. 552392-3-5
								APPR. W. Hayward	SERIES A-B-C-X
								APPR. Fred Neal	YEAR 1976
								REF Oldsmobile	UPC 6L
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

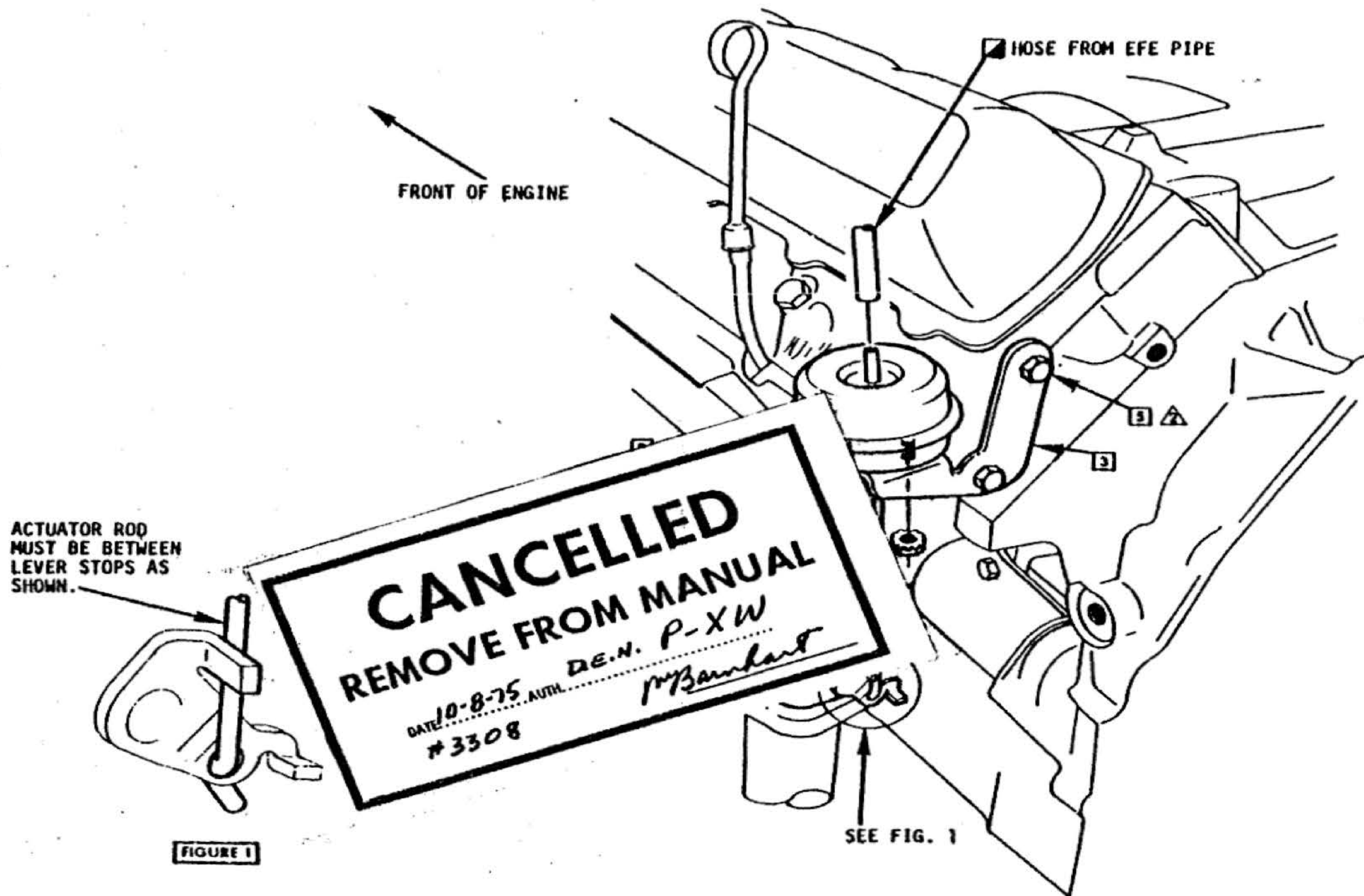
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 5233166- VALVE ASM
- 2 5638715- ACTUATOR
- 3 419463- BRACKET
- 4 3759924- NUT & L. WASHER ASM
- 5 9419051- BOLT
- 6
- 7
- 8
- 9
- 10



VALVE & ACTUATOR INSTALLATION Ⓐ

DYNAMIC (Installation)-LBS	MAIND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
	20 - 30 IN. 25 - 35 FT.	3-18-75	A	NB2 INFO. ADDED	2340			MAR. 11, 1975	EFE VALVE, ACTUATOR & HOSE ROUTING (LVB & NB2)	552392	A	1976	6L	3
DR. W. E. MASON CK. J. V. Hall APPR. R. Powers APPR. Fred Varty REF. Oldsmobile														

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 5638719 - ACTUATOR
- 2 418920 - SHIELD
- 3 419468 - BRACKET
- 4 3759924 - NUT & L. WASHER ASM
- 5 9419051 - BOLT
- 6 551515 - HOSE (VIOLET)
- 7 5233166 - VALVE ASM
- 8 551514 - HOSE (VIOLET)
- 9 550537 - HOSE (RED)
- 10 497853 - VALVE ASM

INSTALL TAPERED END OF VALVE IN DIRECTION SHOWN

FORWARD

CONNECTOR (6M3)

▣ (TVS)

ACTUATOR ROD
MUST BE BETWEEN
LEVER STOPS AS
SHOWN.

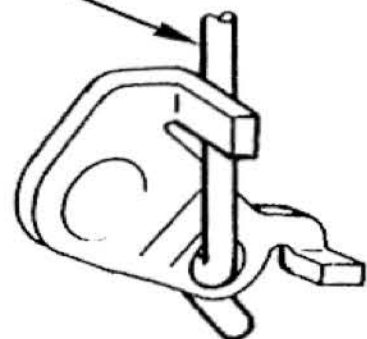
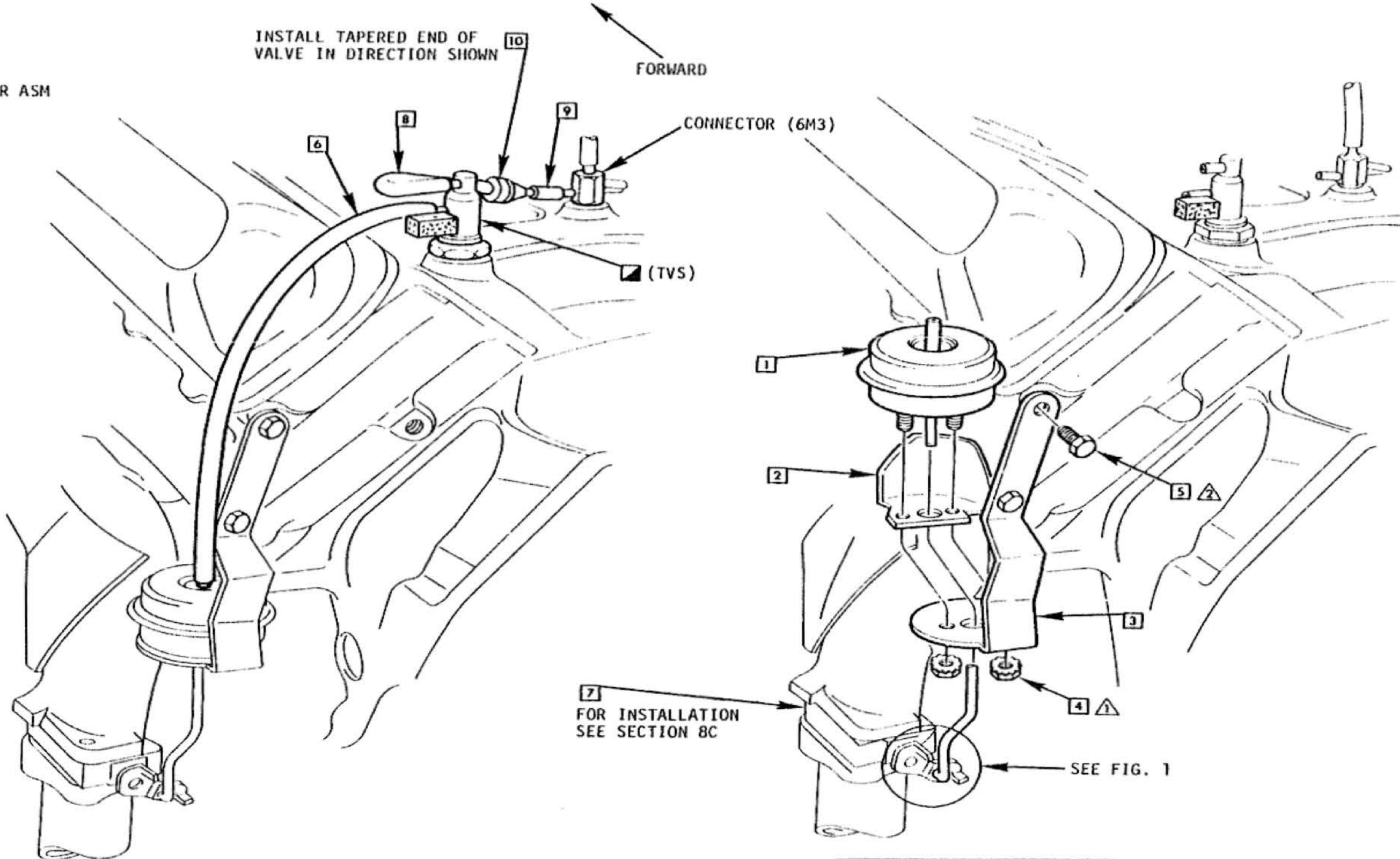


FIGURE 1



VACUUM HOSE INSTALLATION

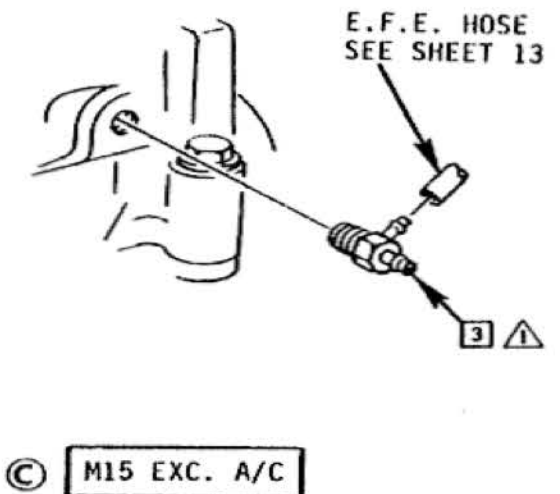
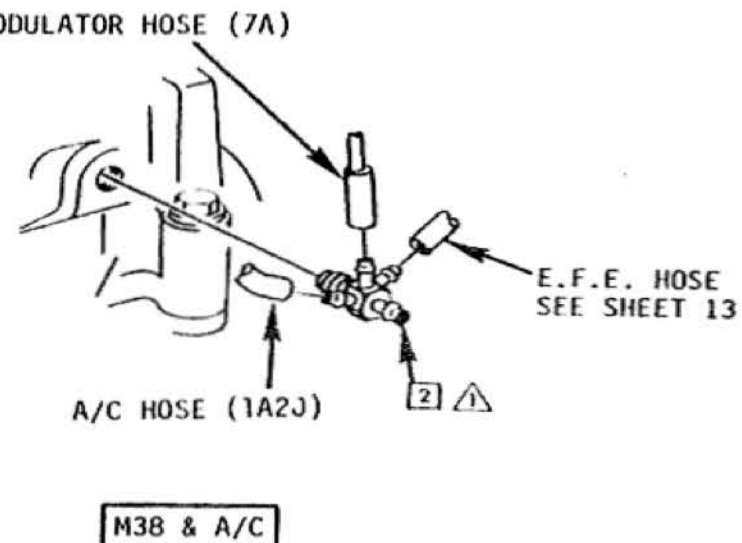
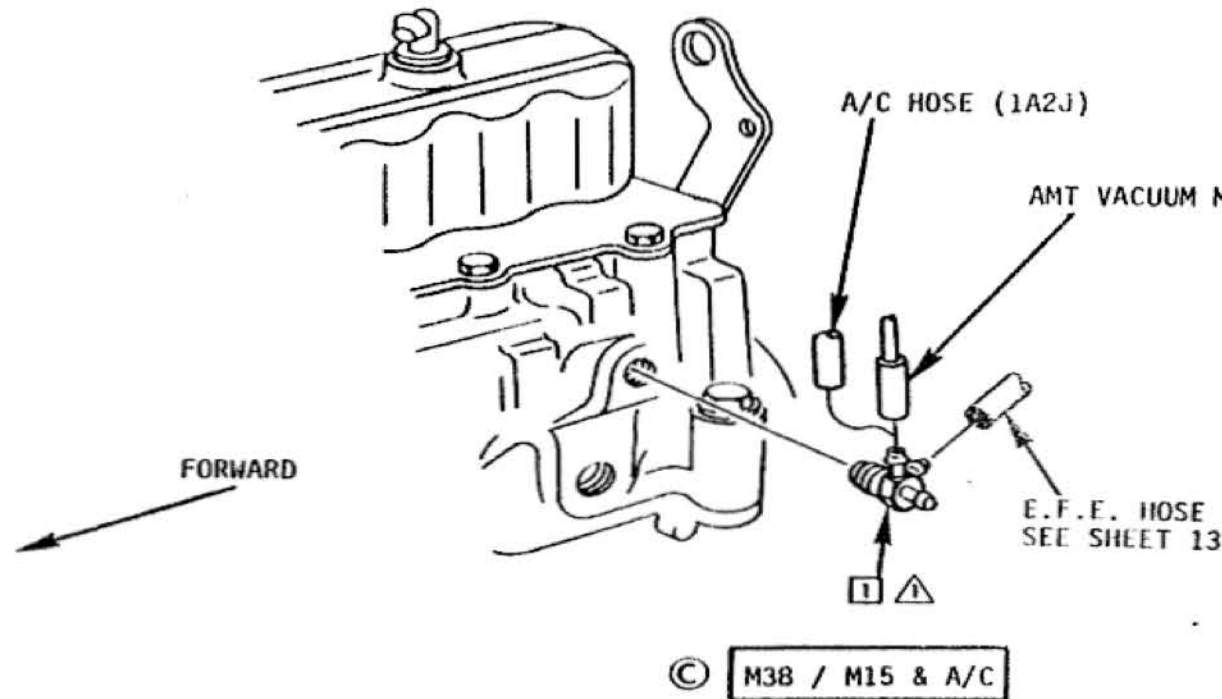
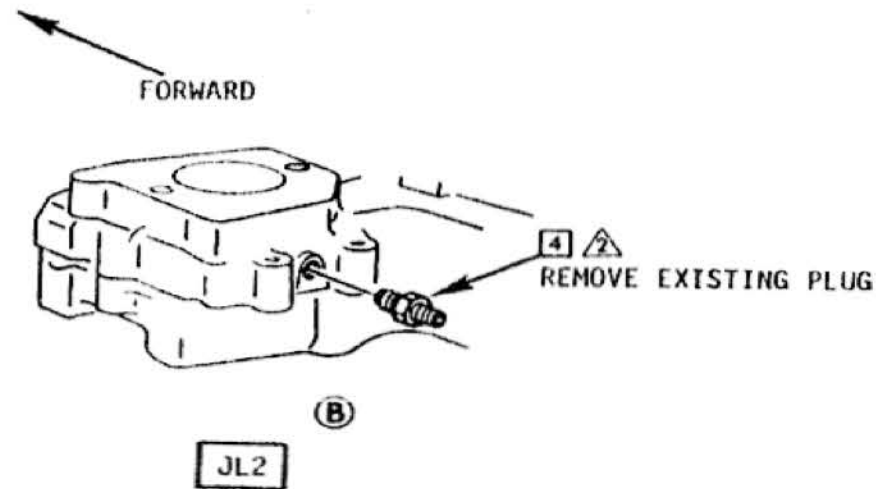
ACTUATOR, VALVE & BRACKET

Ⓐ

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 20 - 30 IN.	5-30-75	A	TITLE REVISED	2641	WEM/MB		MAR. 11, 1975	EFE VALVE, ACTUATOR & HOSE ROUTING (L74 & NB2/295)
	△ 25 - 35 FT.	5-30-75	B	PART NUMBERS ADDED	2713	WEM/MB		DR. W.E. MASON CK. Joe V. Hall	
								APPR. R.W. Powers APPR. Fred Quarty REF.	PART NO. 552392
									SERIES A
								Oldsmobile	YEAR 1976
									UPC 6L
									SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 366877- FITTING ASM (M38 EXC. A/C OR M15 & A/C) ©
- 2 366872- FITTING ASM (M38 & A/C)
- 3 354551- FITTING ASM (M15 EXC. A/C) ©
- 4 330138- FITTING (JL2)
- 5
- 6
- 7
- 8
- 9
- 10



△ PLUS TORQUE REQUIRED TO ALIGN FITTING

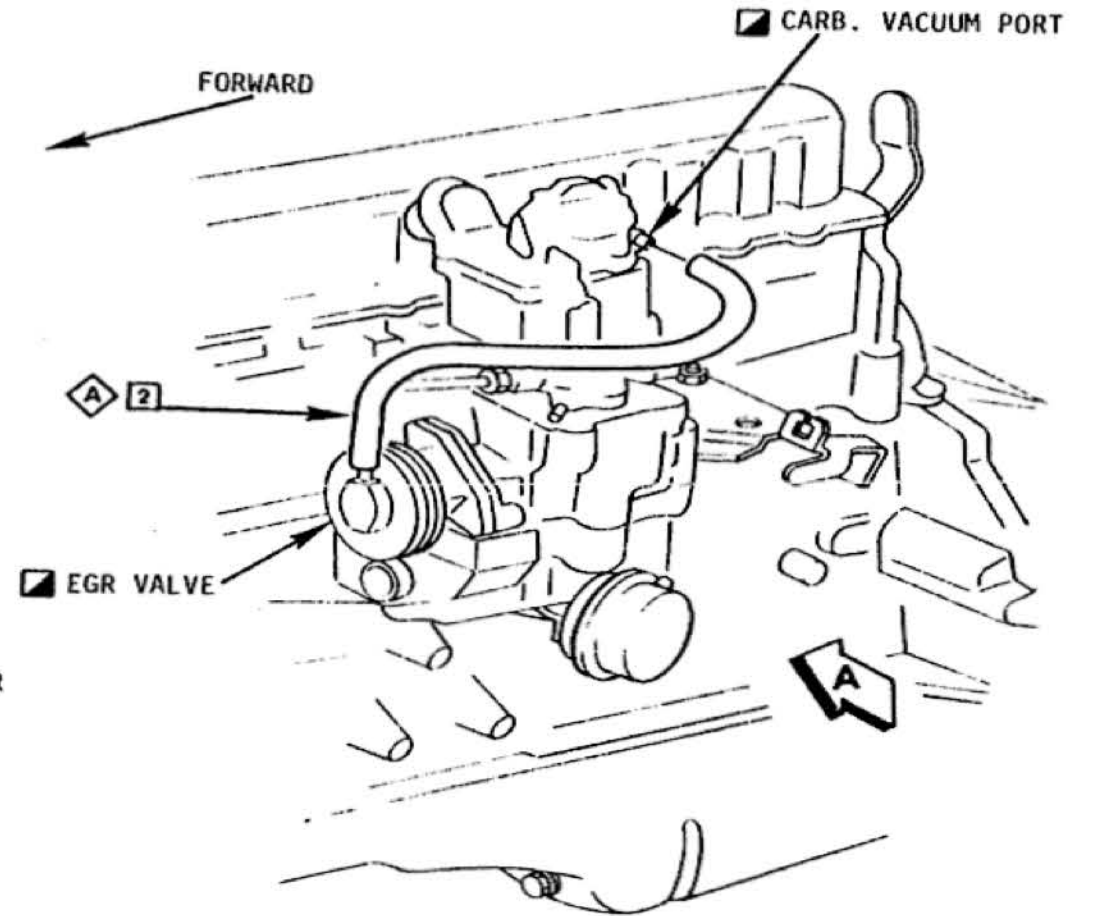
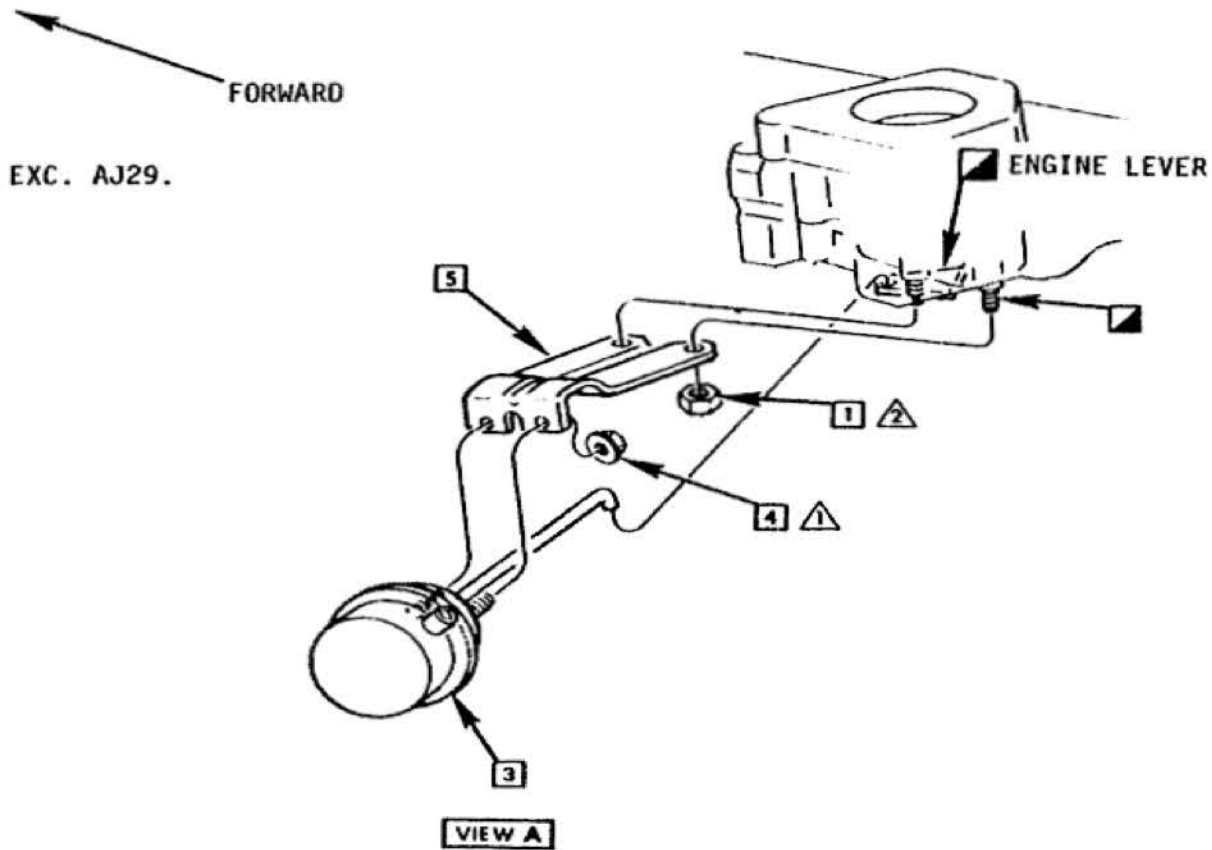
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 100 IN. [A]	4-29-75	A	REDRAWN & REVISED	2560	W.E.M.	W.E.M.	MAR. 11, 1975	VACUUM FITTINGS (L22)
	△ 100 - 125 IN.	6-12-75	B	330138 - FITTING ADDED	2776	W.E.M.	W.E.M.	DR. W. E. MASON	
		9-5-75	C4	USAGE REVISED	3175	W.E.M.	W.E.M.	CK. Joe V. Seald	PART NO. 552392
								APPR. R.W. Piwels	SERIES A
								REF. Fred Jantz	YEAR 1976
								Oldsmobile	UPC 6L
									SHEET 10

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3967486- NUT
- 2 370738- HOSE A
- 3 1996526- ACTUATOR & ROD ASM
- 4 3759924- NUT
- 5 354512- BRACKET
- 6
- 7
- 8
- 9
- 10

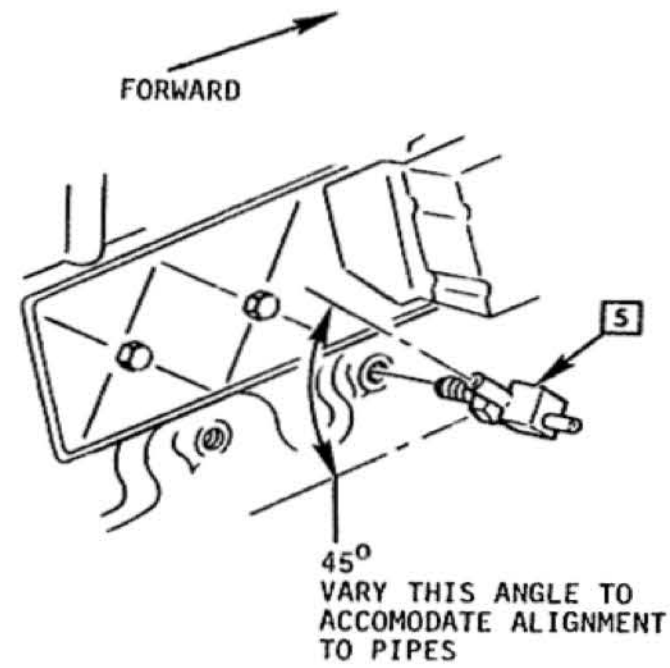
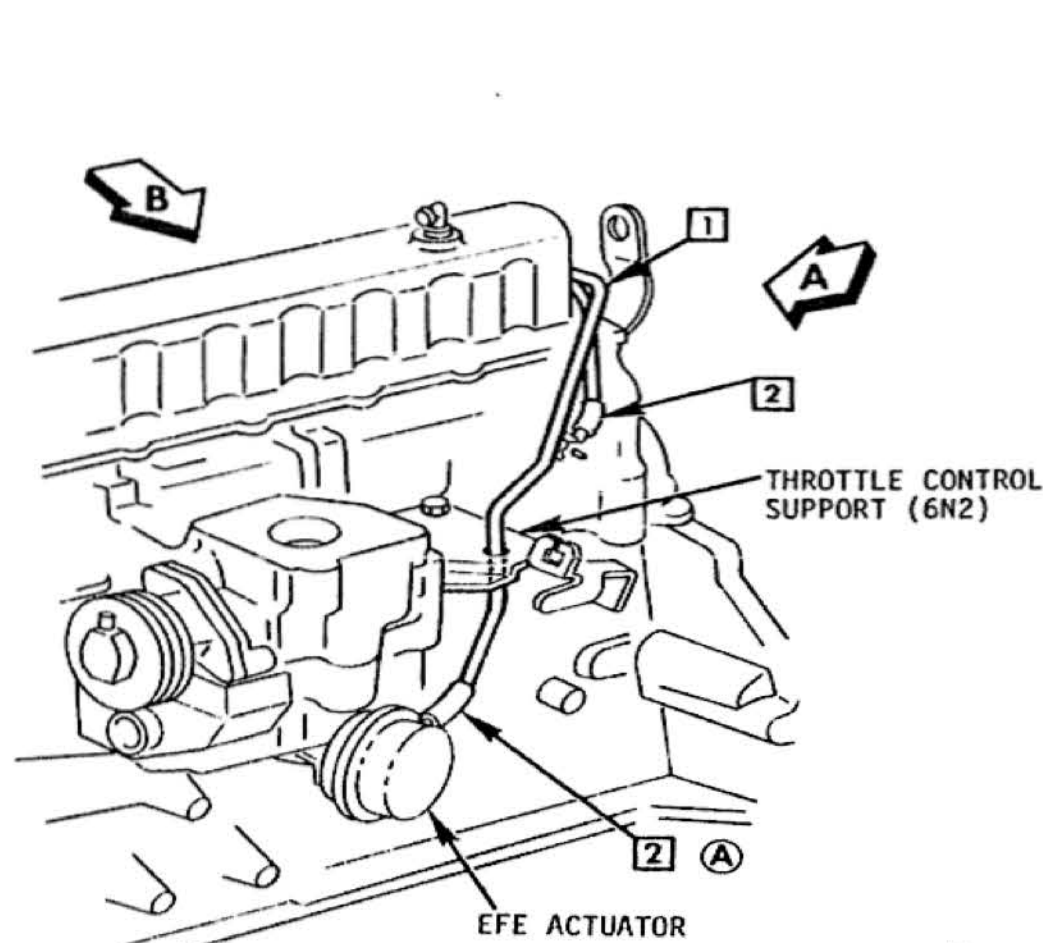
A APPLY 9985234 LUBRICANT TO EACH END OF HOSE (APPROX. .001 GAL. PER JOB)

C A USAGE
AJ29 WITH M15.
ALL MODELS WITH M15 & A/C EXC. AJ29.
EXC. NB2 ON ALL MODELS.

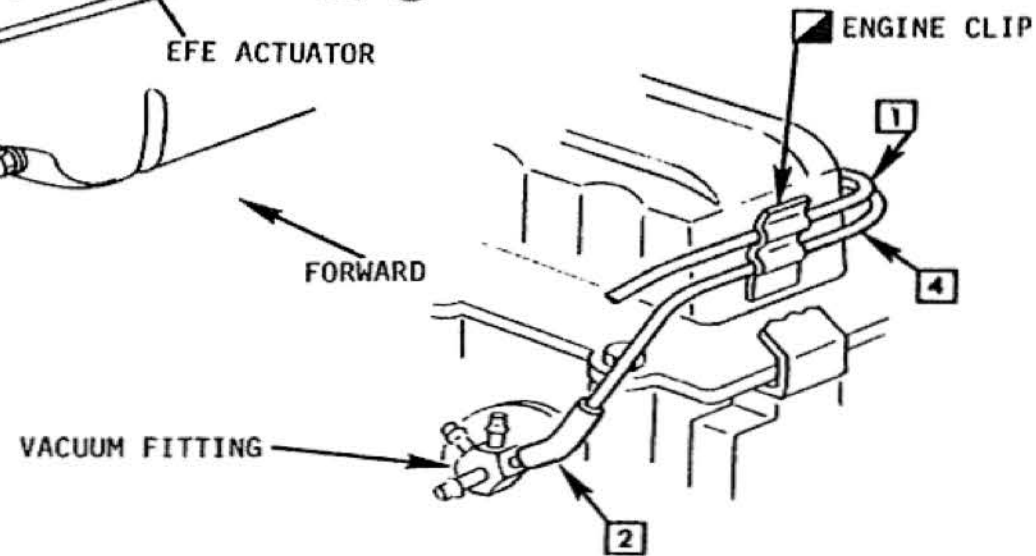


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	20 - 30 IN.	4-29-75	A	REDRAWN & REVISED	2562	WEM	WEM	MAR. 6, 1975	EXHAUST HEAT ACTUATOR & EGR HOSE (L22)
	75 - 90 IN.	7-7-75	B	WAS 6259408 - HOSE	2891	WEM	WEM		
		9-18-75	C2	USAGE REVISED	3225	WEM	WEM		
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 YEAR 1976 SERIES A UPC 6L SHEET 12

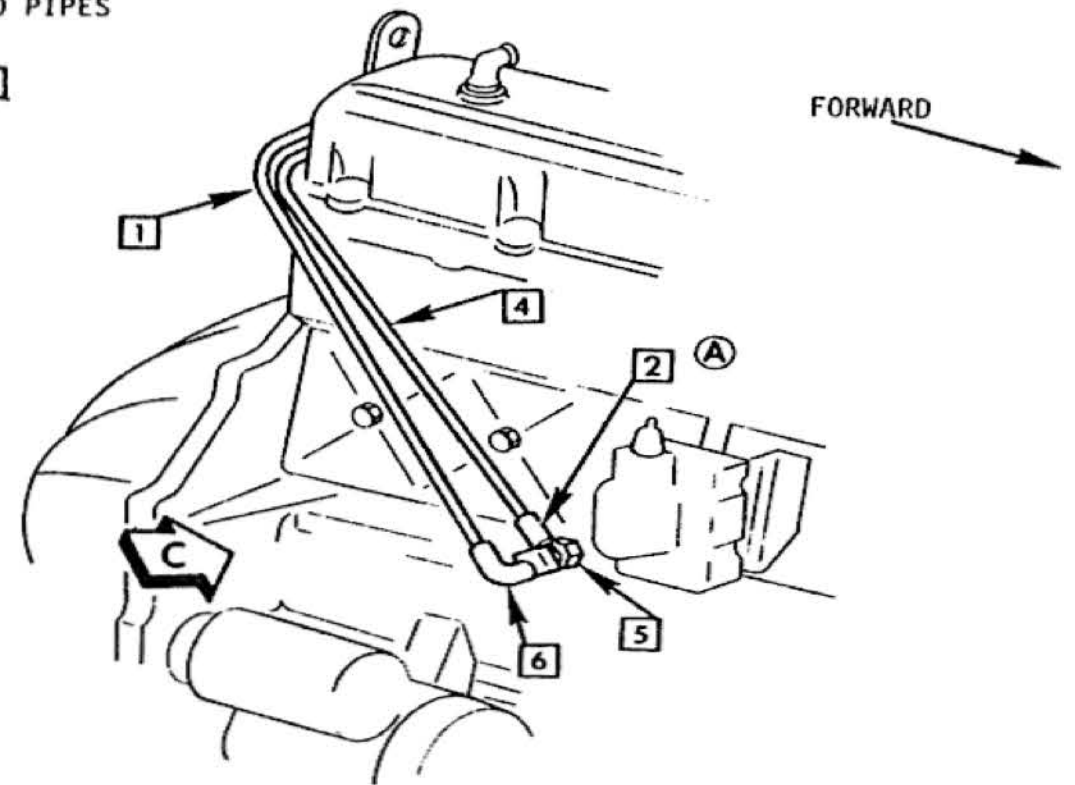
- 1 366886- PIPE
- 2 343320- HOSE
- 3
- 4 366885- PIPE
- 5 366887- SWITCH ASM
- 6 6272753- HOSE
- 7
- 8
- 9
- 10



VIEW C



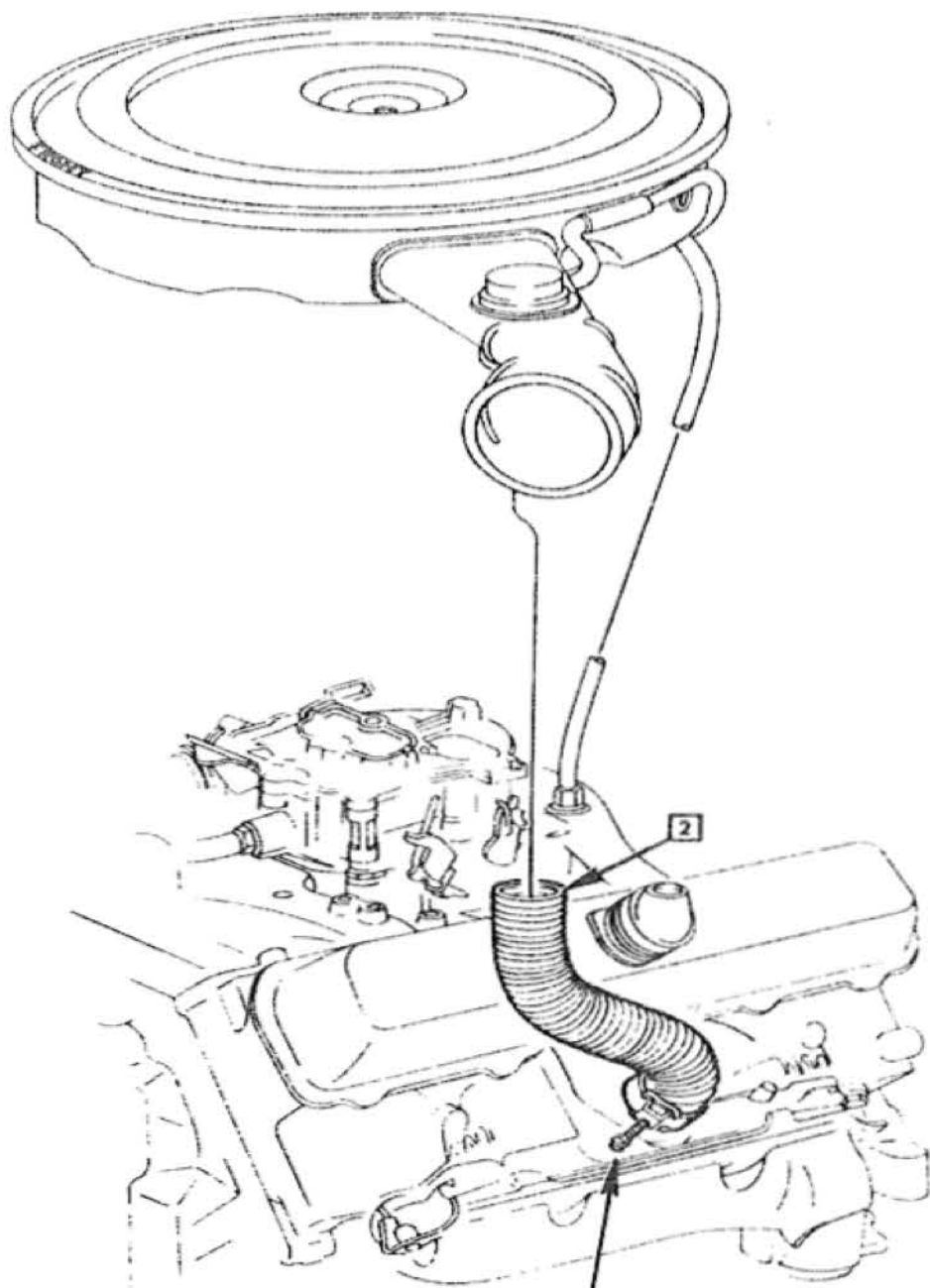
VIEW A



VIEW B

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-19-76	A2	WAS 3920986 - HOSE	3845	MEM	MS	APRIL 29, 1975	EFE PIPES, HOSES & SWITCH (L22)
								DR. W.E. MASON	PART NO. 552392
								CK. J. B. BARNHART	SERIES A
								APPR. [Signature]	YEAR 1976
								REF. 2562	UPC 6L
								Oldsmobile	SHEET 13

- 1 274765- CLAMP
- 2 550394- HOT AIR PIPE
- 3
- 4
- 5
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- 7
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- 10



FRONT OF ENGINE

1 INSTALL CLAMP WITH SCREW POINTING IN DIRECTION SHOWN. OPTIONAL TO INSTALL CLAMP WITH SCREW IN 4 TO 5 O'CLOCK POSITION.

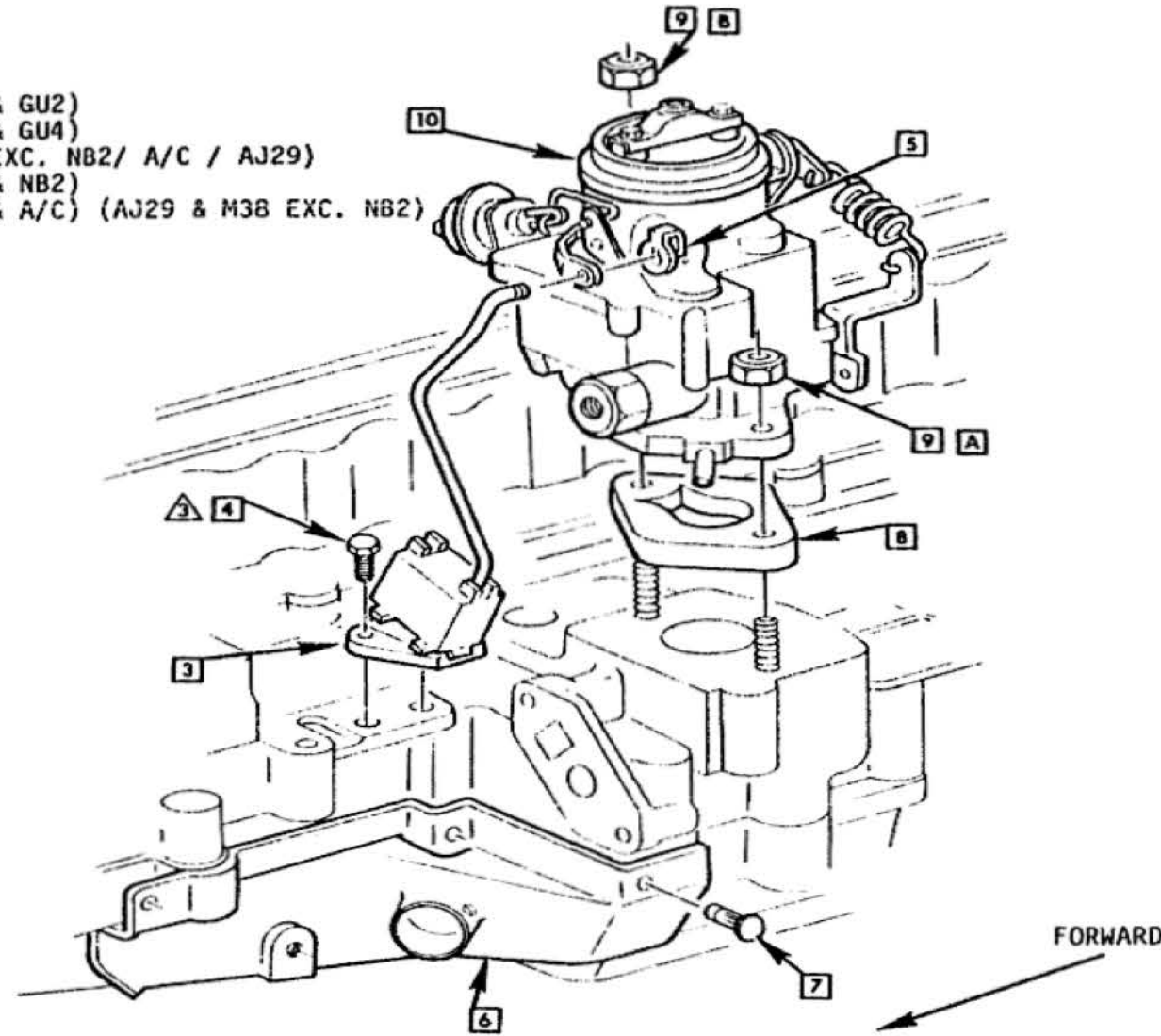
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
	15 - 20 IN.							MAR. 6, 1975	LV8/L34/L74 HOT AIR PIPE		
								DR. W.E. MASON			
								CK. Joe P. Hall			
								APPR. G. King	PART NO.		
								APPR. Fred Shute	552392-3-5		
							REF.	SERIES			
								A-B-C-X			
FULLY DRIVEN, SEATED AND NOT STRIPPED								YEAR	SHEET		
								Oldsmobile	1976	6MI	1

- 1 362785- TUBE
- 2 447143- SCREW
- 3 7044580 THERM. COVER & ROD ASM
- 4 9419004- BOLT
- 5 3989067- CLIP
- 6 354515-HEAT STOVE
- 7 3959544- STUD
- 8 333977- INSULATOR
- 9 9420821- NUT
- 10 CARBURETOR ASM

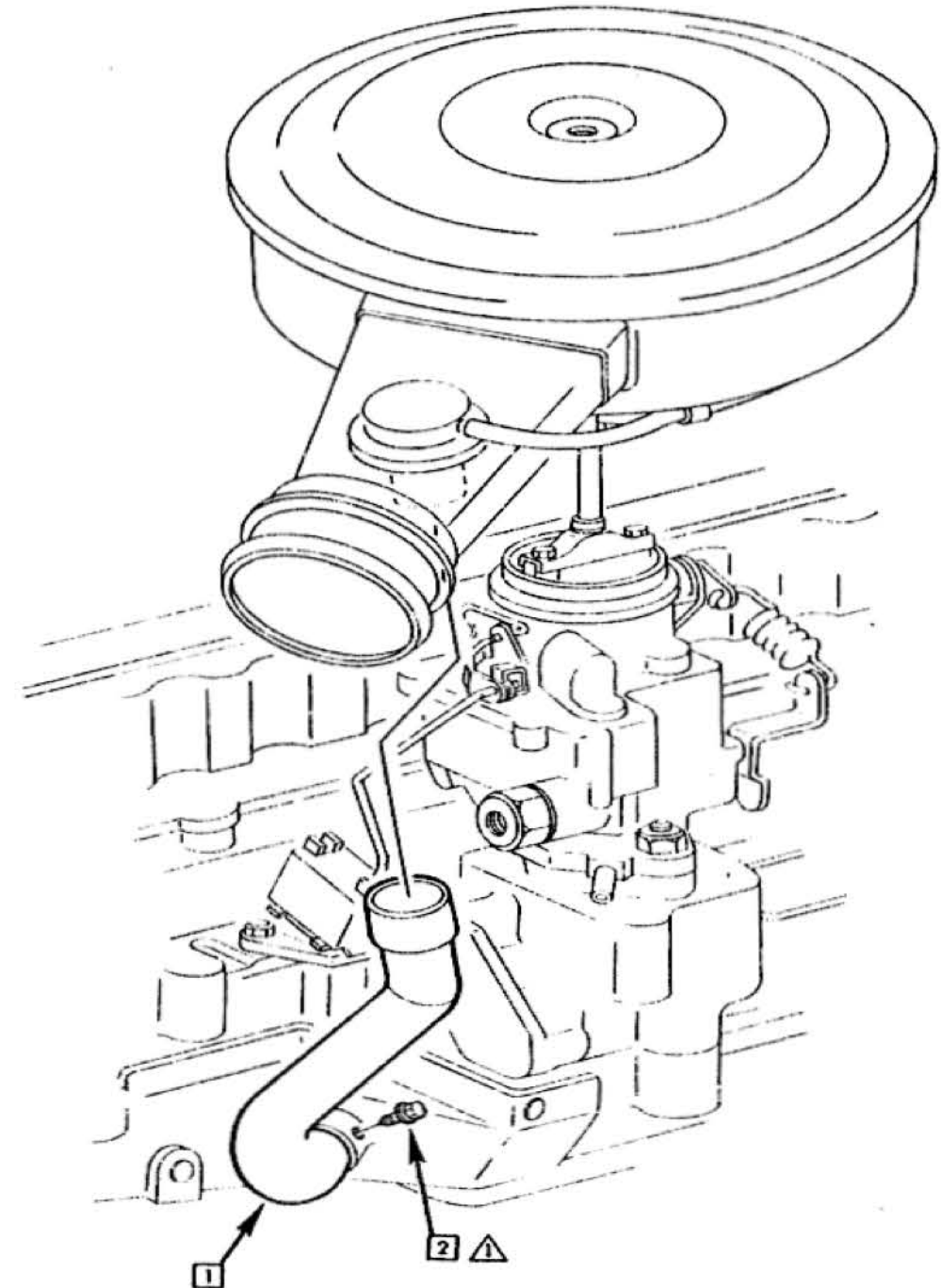
- 17056013-(M15 & GU2)
- 17056015-(M15 & GU4)
- B 17056012-(M38 EXC. NB2/ A/C / AJ29)
- C 17056314-(M38 & NB2)
- 17056018-(M38 & A/C) (AJ29 & M38 EXC. NB2)

CARBURETOR NUT TORQUE SEQUENCE

TIGHTEN NUTS A & B TO TORQUE △ .
RETORQUE A & B IN SAME SEQUENCE
TO TORQUE △ . A RESIDUAL TORQUE
OF 75 LBS. IN. MINIMUM MUST BE
MAINTAINED AFTER ROLL TEST.



CARBURETOR & HEAT STOVE



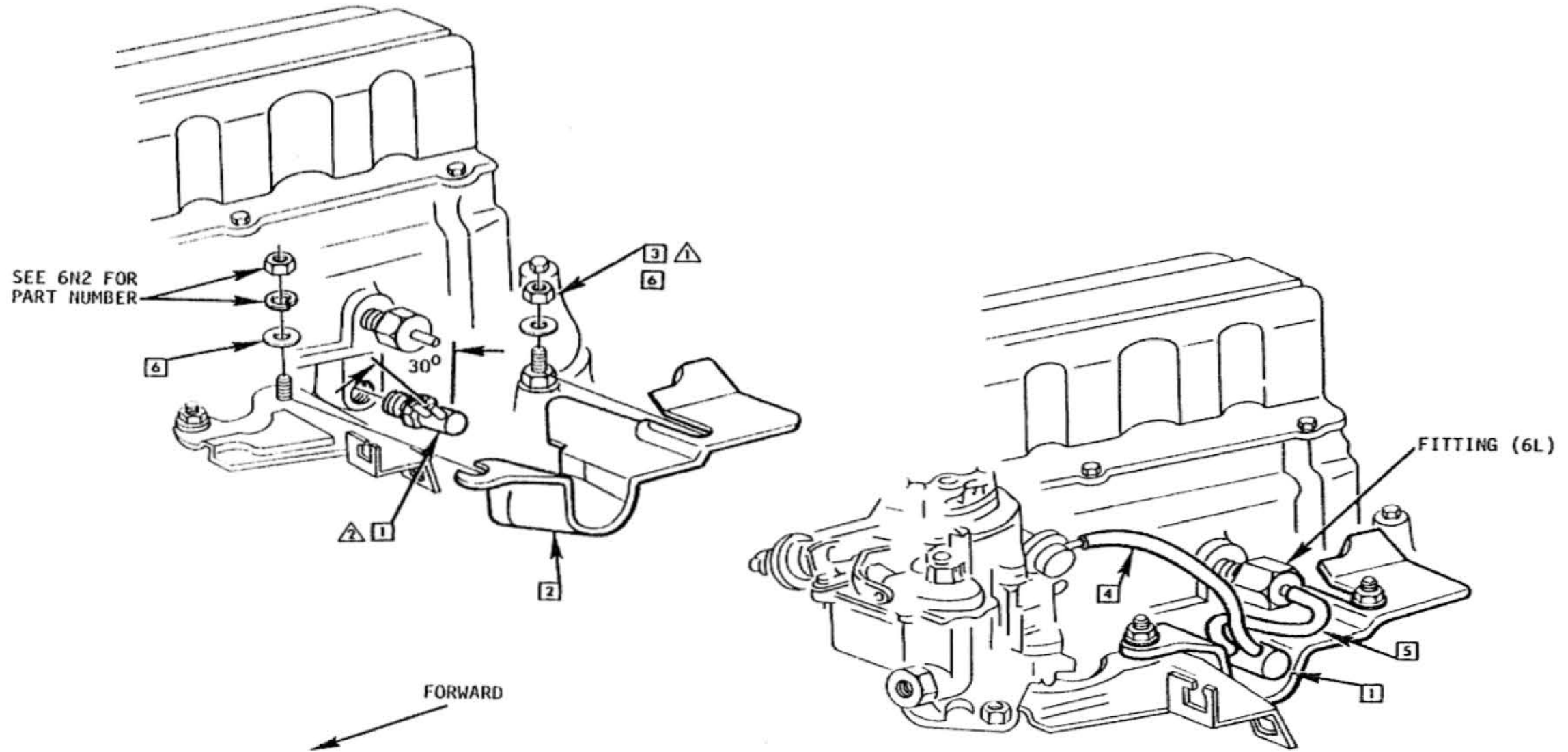
HOT AIR PIPE

(A)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE								
△ 15 - 25 IN.		6-25-75	A	TITLE REVISED	2641	WEM	MB	MAR. 11, 1975	CARBURETOR & HOT AIR PIPE (L22)								
△ 25 - 50 IN.		6-25-75	B	PART NUMBERS REVISED	2847	WEM	MB										
△ 35 - 50 IN.		9-18-75	C	PART NUMBER ADDED & USAGES REVISED	3225	WEM	MB										
△ 15 - 20 FT.																	
<table border="1" style="width: 100%;"> <tr> <td colspan="2">PART NO. 552392</td> <td colspan="2">SERIES A</td> </tr> <tr> <td>YEAR 1976</td> <td>UPC 6M1</td> <td colspan="2">SHEET 10</td> </tr> </table>									PART NO. 552392		SERIES A		YEAR 1976	UPC 6M1	SHEET 10		
PART NO. 552392		SERIES A															
YEAR 1976	UPC 6M1	SHEET 10															
<table border="1" style="width: 100%;"> <tr> <td colspan="2"> APPR. <i>[Signature]</i> REF. </td> <td colspan="3" style="text-align: center;"> Oldsmobile </td> </tr> </table>									APPR. <i>[Signature]</i> REF.		Oldsmobile						
APPR. <i>[Signature]</i> REF.		Oldsmobile															

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 3031548- SWITCH ASM
- 357655- SWITCH ASM - OPT.
- 354590- SHIELD
- 9418892- NUT
- 3924632- HOSE
- 3969848- HOSE
- 9419275- WASHER
- 7
- 8
- 9
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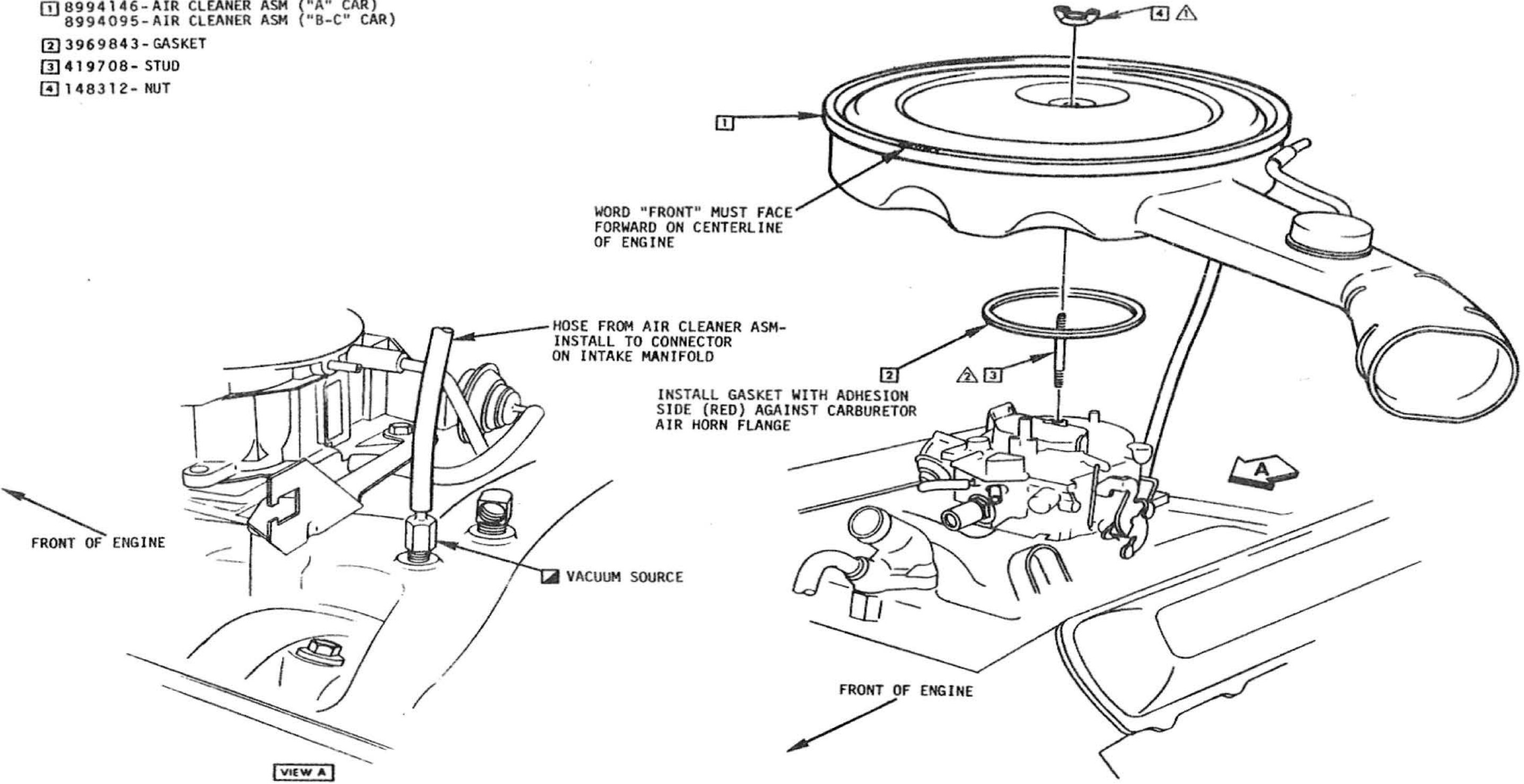


PLUS TORQUE REQUIRED TO ALIGN FITTING

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	14 - 22 FT.	6-12-75	A	TITLE REVISED	2641	WEM	PTB	MAR. 11, 1975	CARB IDLE SWITCH & HEAT SHIELD (L22)
	100 IN. <input checked="" type="checkbox"/>	6-12-75	J	WAS 9417954-NUT	2776	WEM	PTB	DR. W.E. MASON	
								APPR. <i>[Signature]</i>	PART NO. 552392
								REF. <i>[Signature]</i>	SERIES A
								<i>Oldsmobile</i>	YEAR 1976
									UPC 6M1
									SHEET 11

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 8994146-AIR CLEANER ASM ("A" CAR)
8994095-AIR CLEANER ASM ("B-C" CAR)
- 2 3969843-GASKET
- 3 419708- STUD
- 4 148312- NUT



OVERHAUL (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 15 - 25 IN.								MAR. 11, 1975	L34/L74 AIR CLEANER ASSEMBLY
▲ 35 - 45 IN.								DR. W.E. MASON	
								CK. Joe W. Hall	
								APPR. [Signature]	PART NO. 552392-3
								REF.	SERIES A-B-C
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976
									UPC 6M3
									SHEET 1

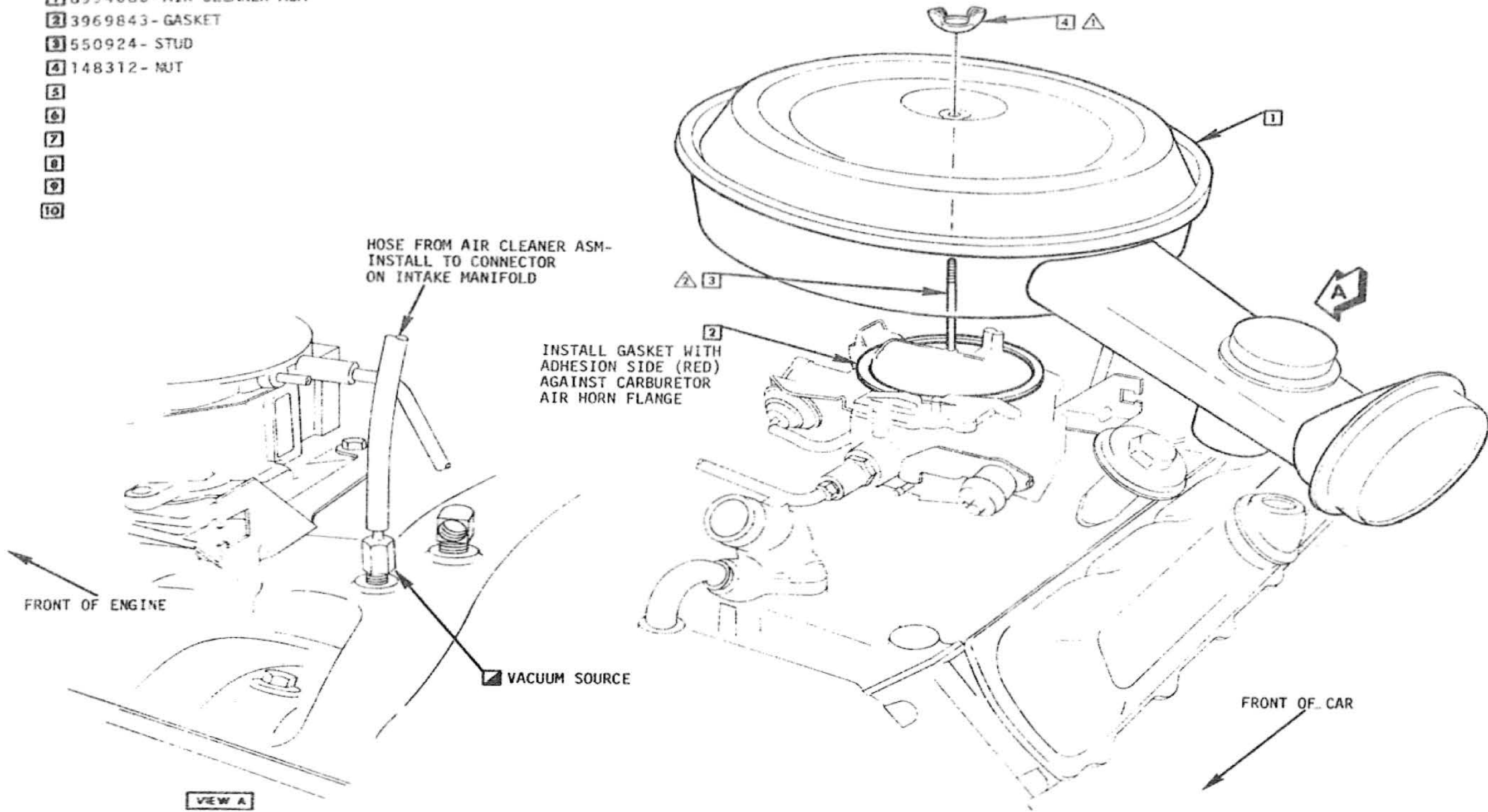
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 8994683 - AIR CLEANER ASM
- 2 3969843 - GASKET
- 3 550924 - STUD
- 4 148312 - NUT
- 5
- 6
- 7
- 8
- 9
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DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15 - 20 IN.							MAR. 6, 1975	LV8 AIR CLEANER ASM
	▲ 35 - 45 IN.							DR. W.E. MASON	
								CK. Joe 2/10/75	
								APPR. J. Long	PART NO. 552392-5
								APPR. J. Long	SERIES A-X
								REF.	YEAR 1976
								Oldsmobile	UPC 6M3
									SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF '09 EXISTING

1 550398- HOSE ASM (L34/L74 - SHOWN)
551077- HOSE ASM (LV8 - SIMILAR)

2 553266- DUCT ASM

3 9433279- SCREW ASM

- 4
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- 7
- 8
- 9
- 10

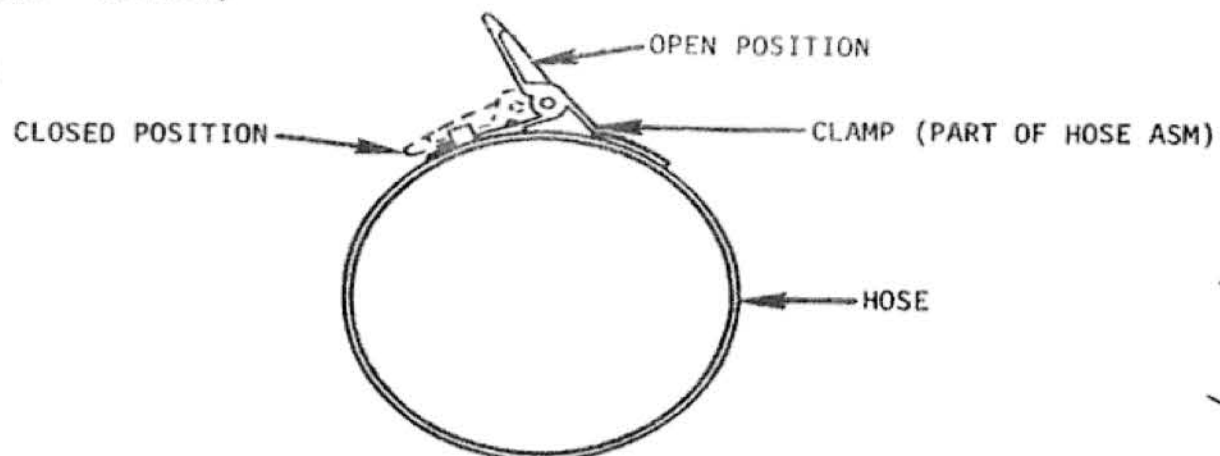
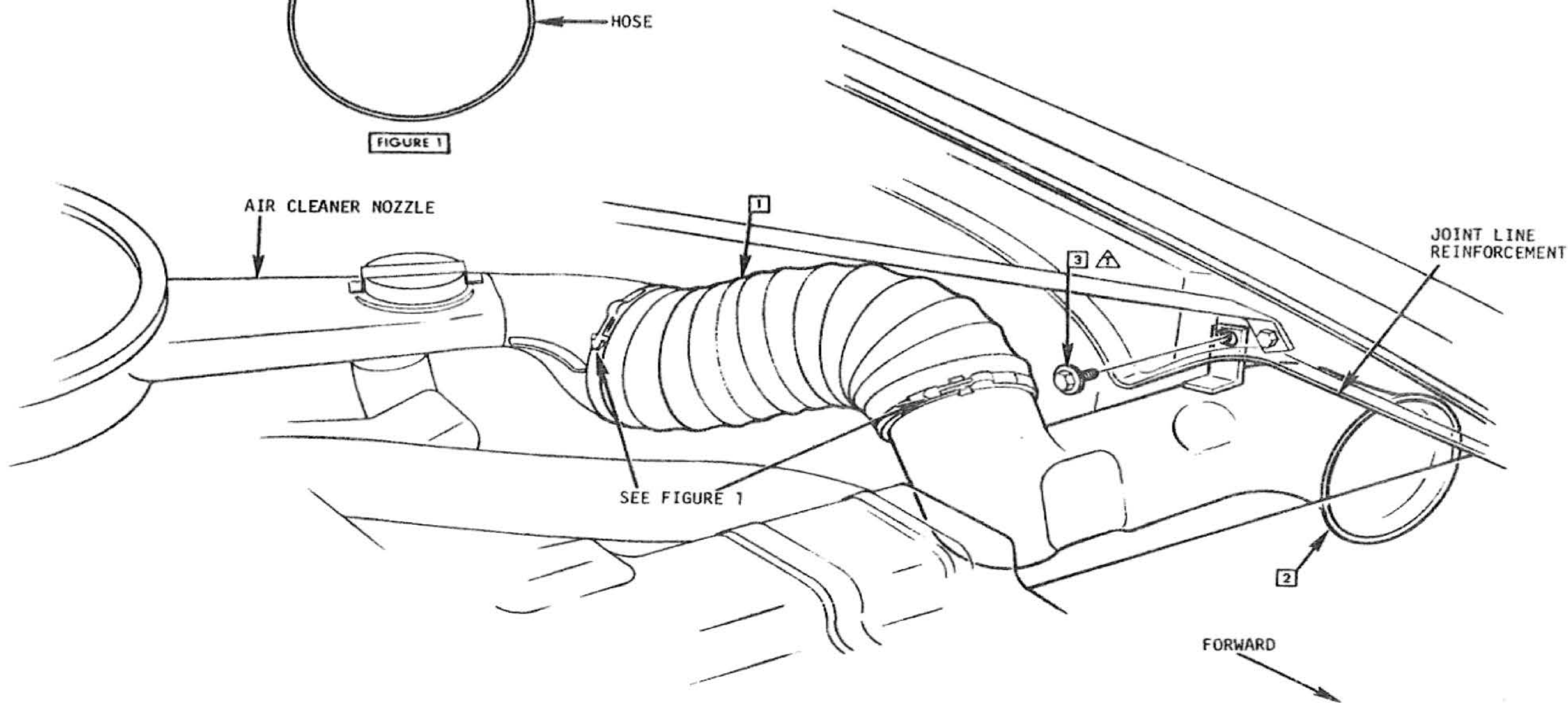



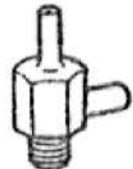
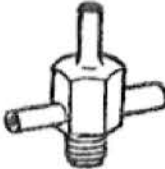
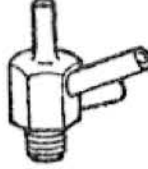
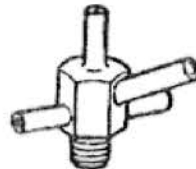
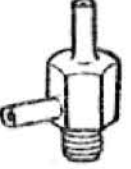
FIGURE 1



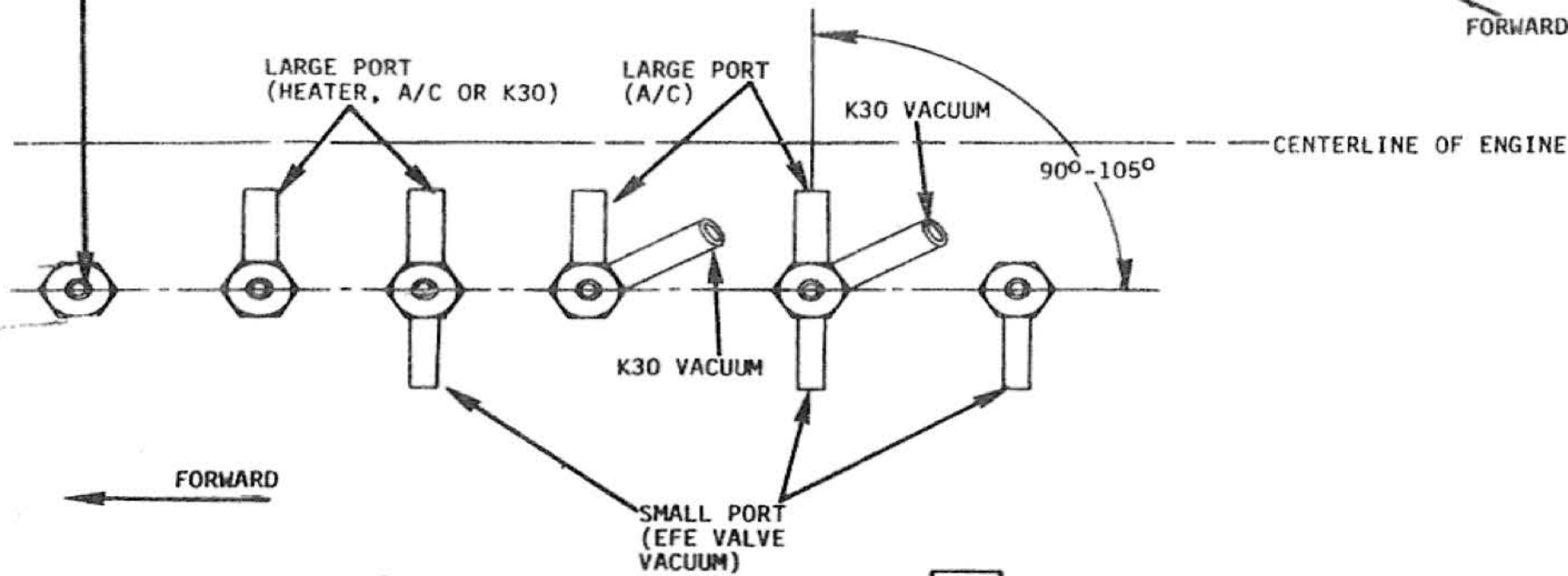
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								FEBRUARY 20, 1975	AIR CLEANER COLD AIR HOSE & DUCT (LV8/L34/L74)	
								DR. W. E. MASON		
								CL. P. B. BART	PART NO. 552392	
								APPR. J. Kony	SERIES A	
								YEAR 1976	UPC 6M3	SHEET 3
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									Oldsmobile	

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- ◇ 9985000- SEALER
- 9985210- TEFLON SEALING TAPE (OPT)

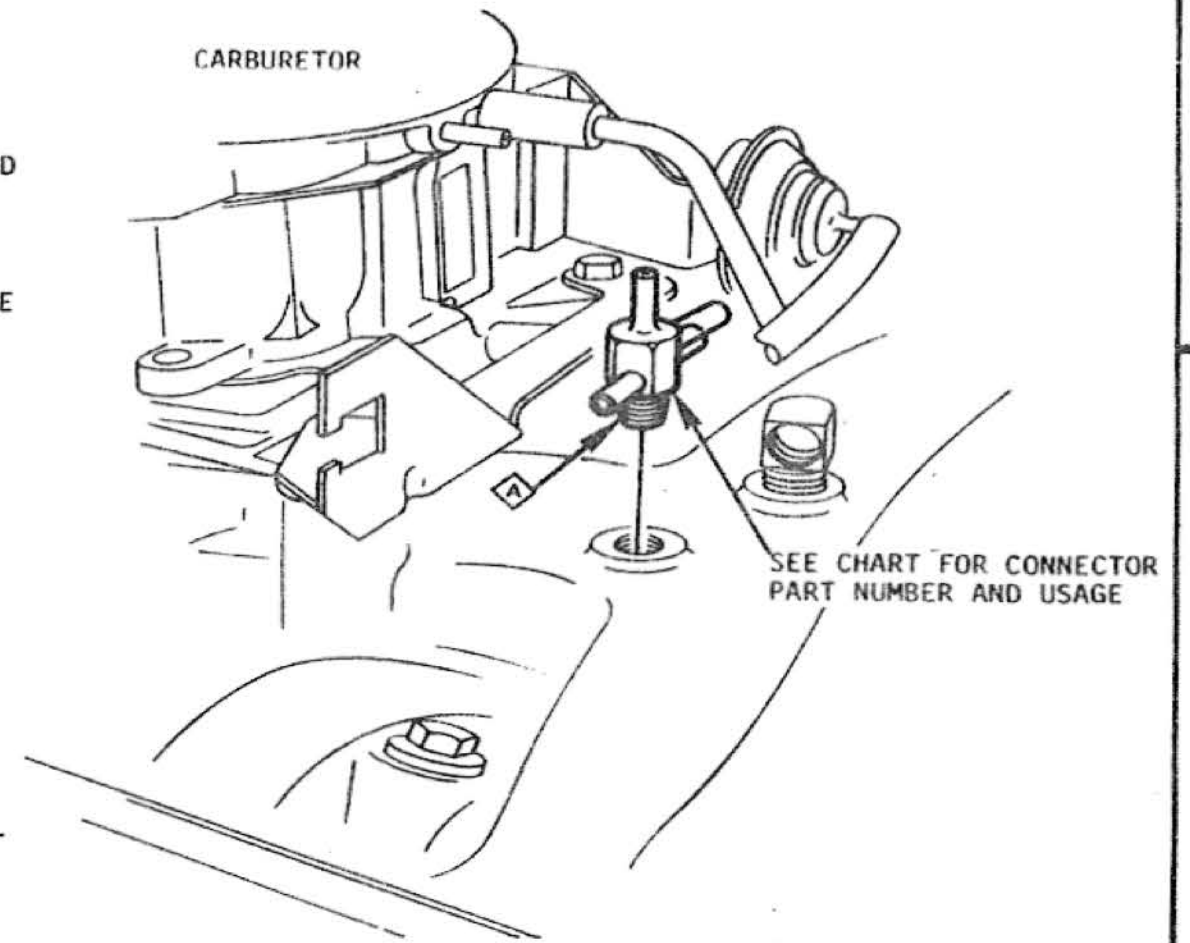
CONNECTOR USAGE CHART						
CONNECTOR PART NUMBER						
	550635	550636	551290	551291	551292	551401
LANSING BROADCAST CODE	1	2	5	3	6	4

TOP (VERTICAL) PORTS
CONNECT TO AIR CLEANER




NOTE
POSITION ALL
CONNECTORS AS SHOWN

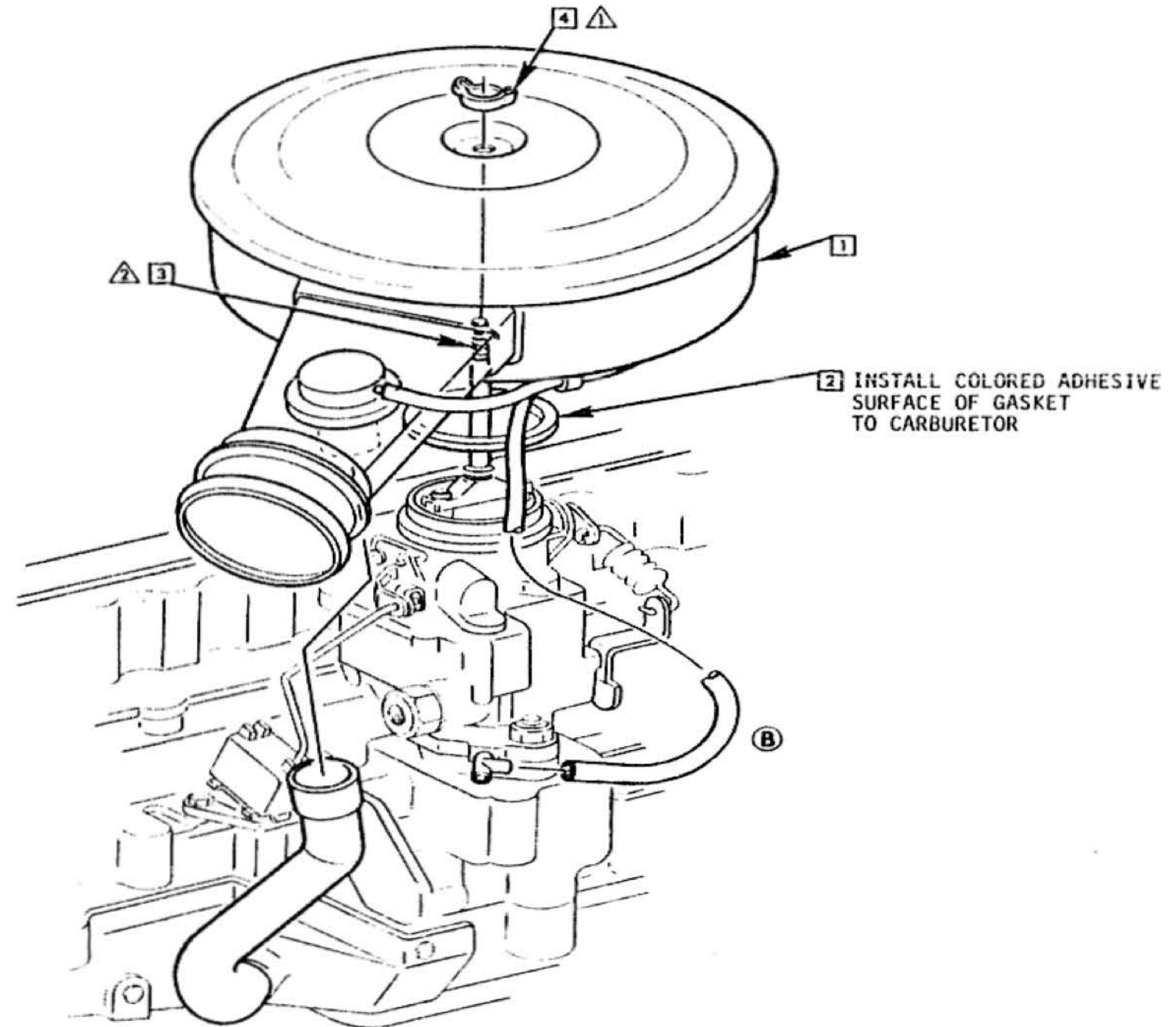
CONNECTOR ORIENTATION
(TOP VIEW)



TYPICAL CONNECTOR INSTALLATION

DYNAMIC (Installation)—LBS	HARD (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE MARCH 26, 1975	TITLE INTAKE MANIFOLD VACUUM CONNECTORS (LV8/L34/L74)	
 FULLY DRIVEN, SEATED AND NOT STRIPPED								DR W.E. MASON	PART NO 552392-3-5	
								CK J.P. BARNHART		SERIES A-B-C-X
									APPR R. L. THOMPSON	
									REF.	UPC 6M3
									SHEET 4	

- 1 8994431 - AIR CLEANER ASM
- 2 3970102 - GASKET
- 3 3967098 - STUD
- 4 148312 - WING NUT
- 5
- 6
- 7
- 8
- 9
- 10

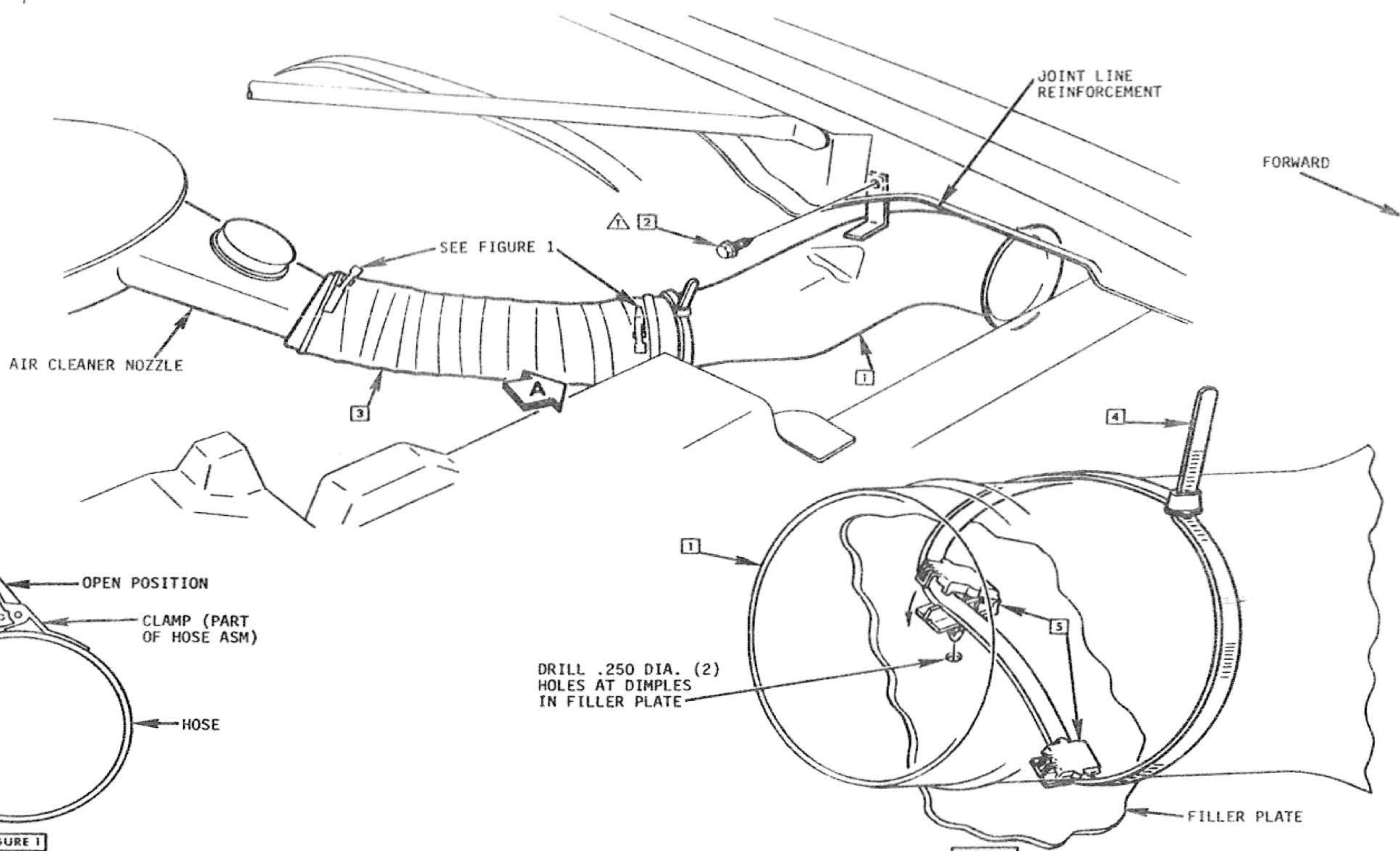


(A)

DYNAMIC (Installation) - LBS.	HAND (Inspection) - LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15 - 20 IN.	7-15-75	A	TITLE REVISED	2927	W.E.M.		MAR. 7, 1975	AIR CLEANER ASSEMBLY (L22)
	▲ 35 - 45 IN.	7-15-75	B	HOSE ROUTING REVISED	2927	W.E.M.		DR. W.E. MASON	
								CK. Joe V. Hall	PART NO 552392
								APPR. G. Long	SERIES A
								APPR. Fred White	YEAR 1976
								REF Oldsmobile	UPE 6M3
									SHEET 10

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 551130- DUCT ASM
- 2 9433279- SCREW ASM
- 3 356336- HOSE ASM
- 4 409797- STRAP
- 5 8917236- CLIP
- 6
- 7
- 8
- 9
- 10



BY/DATE (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MAR. 7, 1975	L22 COLD AIR DUCT & HOSE
								DR. W.E. MASON	
								CK. Joe V. Hall	
								APPR. Fred Smith	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 6M3
									SHEET 11

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

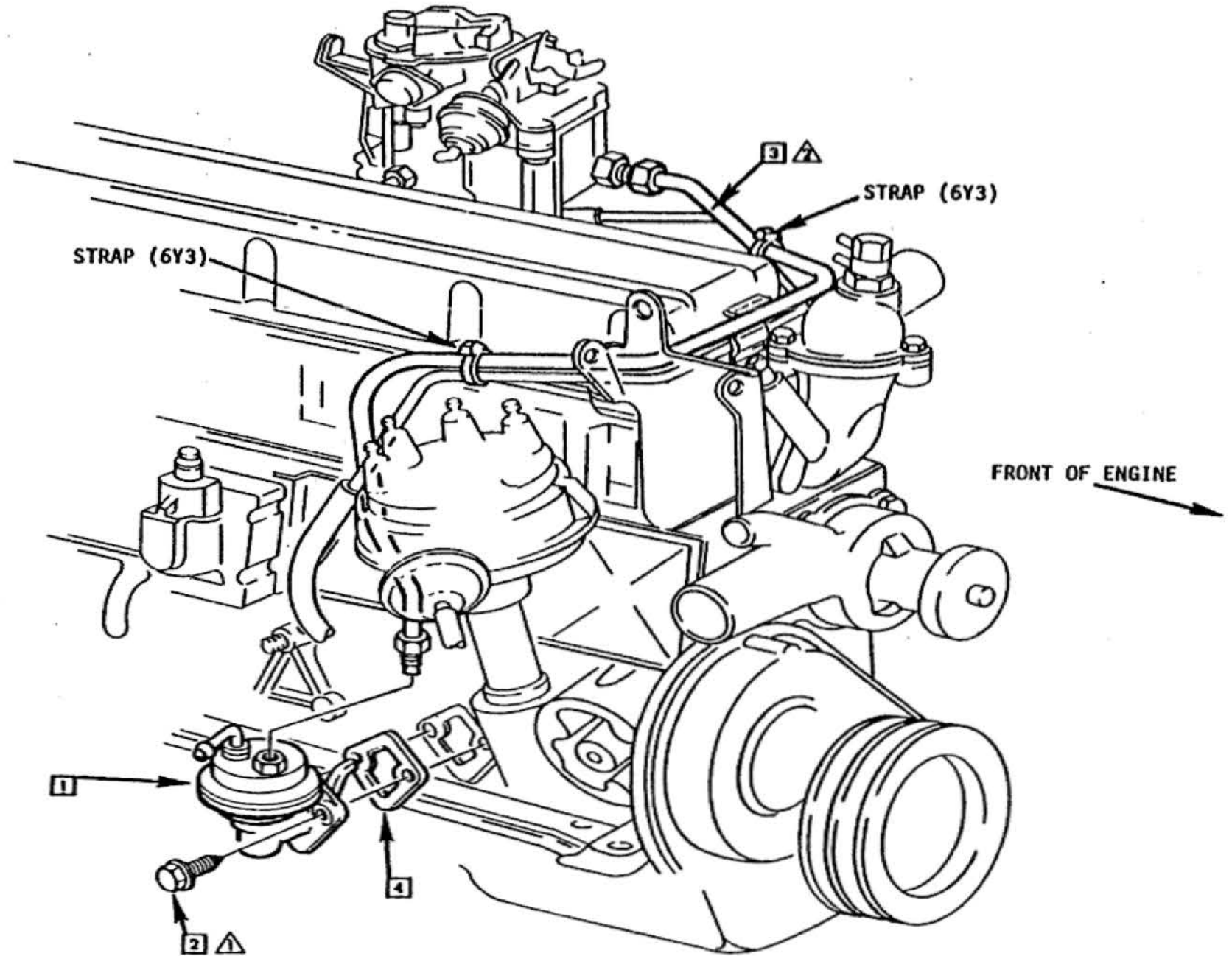
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

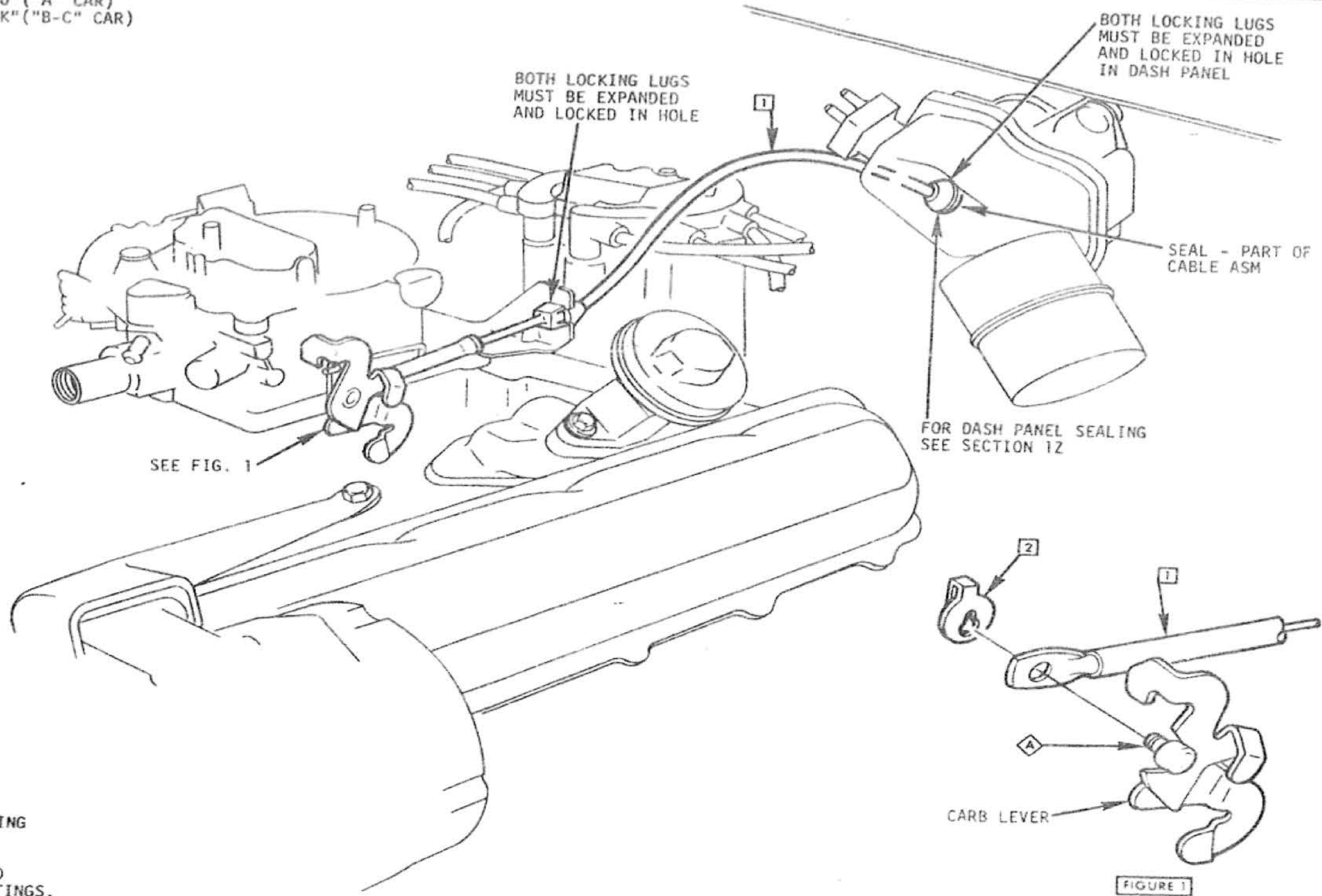
- ⓑ 1 6441169- FUEL PUMP ASM
- Ⓒ 2 460449 - SCREW & LOCK WASHER ASM
- ⓑ 3 366884- PIPE ASM
- 4 3705042- GASKET
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 14 - 22 FT.	6-11-75	A	TITLE REVISED	2641	W.C.M.	W.C.M.	MAR. 11, 1975	FUEL PUMP & FUEL PIPE TO CARB (L22)
	△ 15 - 20 FT.	6-11-75	B	PART NUMBERS REVISED	2775	W.C.M.	W.C.M.		
		5-20-76	C	WAS 3888192-SCREW & L. WASHER ASM	4377	W.C.M.	W.C.M.		
FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 YEAR 1976 SERIES A UPC 6M4 SHEET 10

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1248690- CABLE ASM-CODE "OJ" ("A" CAR)
1248691- CABLE ASM-CODE "OK" ("B-C" CAR)
- 2 1247872- FASTENER
- ◇ 9985164- LUBE



NOTE
1. THROTTLE CABLE MUST NOT BE SUBJECTED TO SHARP BENDS DURING INSTALLATION.
2. THROTTLE CABLE MUST BE ROUTED SMOOTHLY BETWEEN CONDUIT FITTINGS.

DYNAMIC Test/Inspection — LBS	HAND (Inspection) — LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO	SERIES	YEAR	UPL	SHEET
△								MAR. 7, 1975	THROTTLE CONTROL (LV8/L34/L74)	552392-3	A-B-C	1976	6N2	1
								DR W. E. MASON						
								CK Joe V. Seald						
								APPR D. E. Hoop						
								REF						
								Oldsmobile						

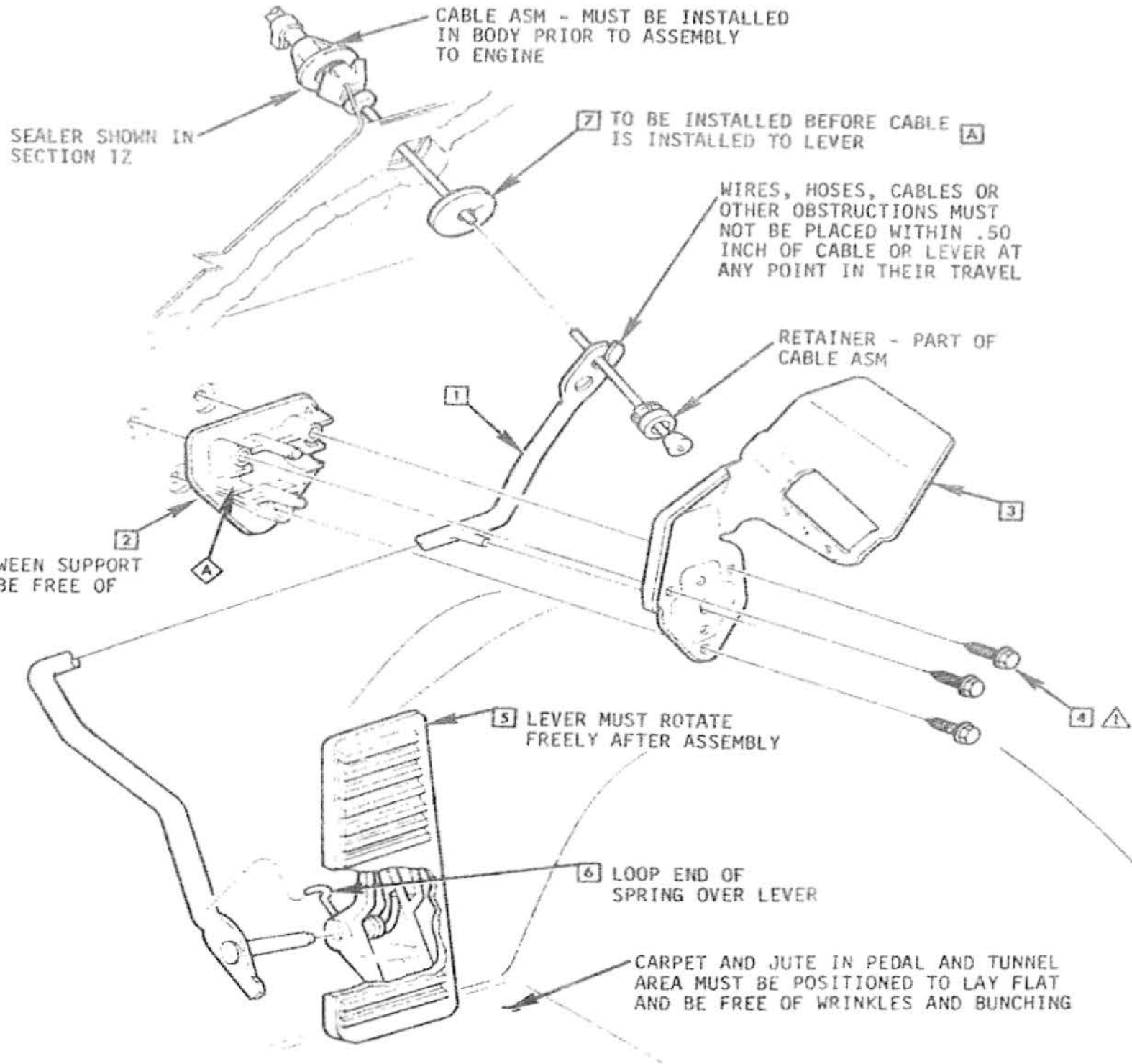
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 413752 - LEVER ASM
- 2 3993087 - SUPPORT
- 3 1241016 - REINFORCEMENT
- 4 9422636 - SCREW
- 5 403533 - PEDAL
- 6 399611 - SPRING
- 7 1233539 - RETAINER

◇ 9985164 - LUBRICANT

▣ CARE MUST BE TAKEN DURING INSTALLATION OF THIS RETAINER THAT THE CABLE IS NOT KINKED OR DAMAGED

MOUNTING SURFACE BETWEEN SUPPORT AND DASH PANEL MUST BE FREE OF INSULATION.



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	20 - 35 IN.							MAR. 7, 1975	THROTTLE CONTROL
								DR. W.E. MASON	
								CK. Joe K. Hall	
								APPR. D.E. Koff	PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 6N2
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

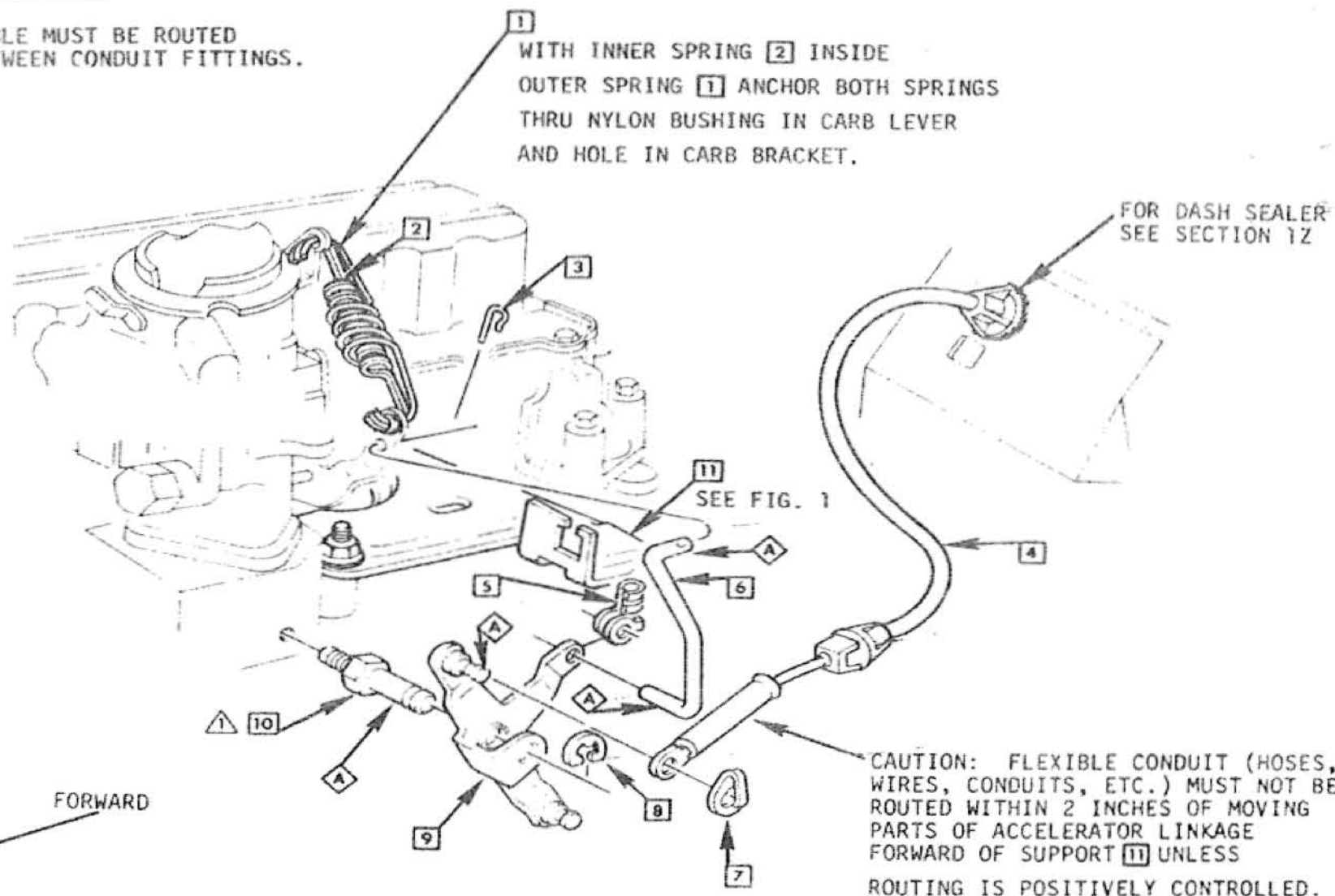
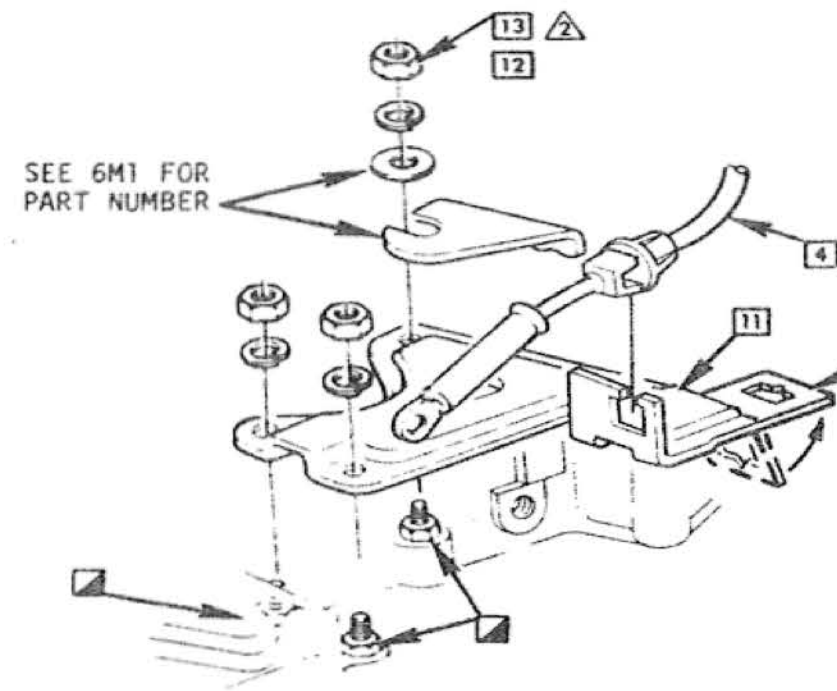
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 342485 - SPRING-OUTER
- 2 342484 - SPRING-INNER
- 3 3998634 - CLIP
- 4 1248075 - CABLE ASM
- 5 3962782 - CLIP
- 6 6261779 - ROD
- 7 1247872 - FASTENER
- 8 9421540 - RETAINER
- 9 354667 - LEVER ASM
- 10 3909971 - STUD
- 11 354671 - SUPPORT
- 12 103320 - LOCK WASHER
- 13 9418892 - NUT
- ▲ 9985164 - LUBRICANT

NOTE

1. THROTTLE CABLE MUST NOT BE SUBJECTED TO SHARP BENDS DURING INSTALLATION.
2. THROTTLE CABLE MUST BE ROUTED SMOOTHLY BETWEEN CONDUIT FITTINGS.



DYNAMIC (Installation)—LBS.	HAND inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 70 - 110 IN.	15 - 25 FT.							MAR 11 1975	L22 THROTTLE CONTROL
DR W. E. MASON CK Joe V. Hall APPR G. E. Kopp REF									PART NO. 552392
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A
Oldsmobile									YEAR 1976
									UPC 6N2
									SHEET 10

- 1 419978- BRACKET
- 2 9419030- BOLT
- (C) (B) 3 551095- SERVO ASM
- 4 415216- NUT
- 5 553518- ROD ASM
- 6 1351769- RETAINER
- 7
- 8
- 9
- 10

MANDATORY ASSEMBLY SEQUENCE

- A. BOLT BRACKET 1 TO INTAKE MANIFOLD. (SERVO MAY BE SUB-ASSEMBLED TO BRACKET OR ASSEMBLED NEXT)
- B. ASSEMBLE SERVO ROD 5 TO CARBURETOR LEVER WITH ROD ON OUTBOARD SIDE OF LEVER, THEN ASSEMBLE ROD TO SERVO.
- C. ADJUST PER FIGURE 1 AND INSTALL RETAINER 6.
- D. CHECK FOR FREE OPERATION TO WIDE OPEN THROTTLE AND RETURN.

(A) LUBRICATE AREAS INDICATED WITH 9985164- LUBE

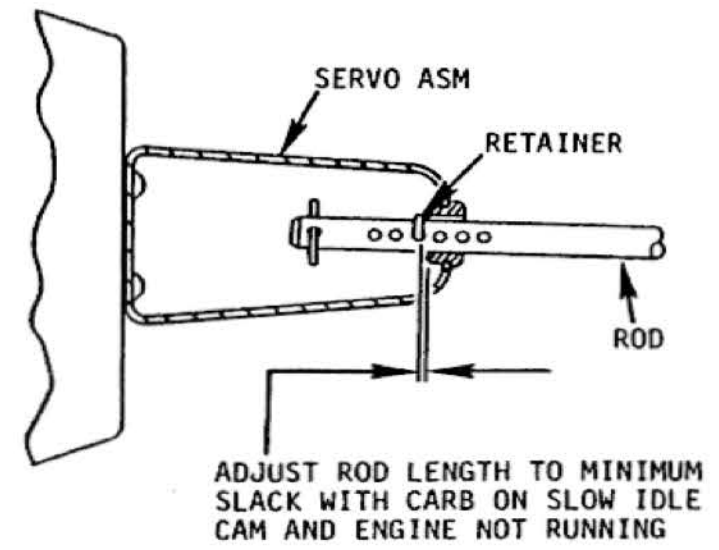
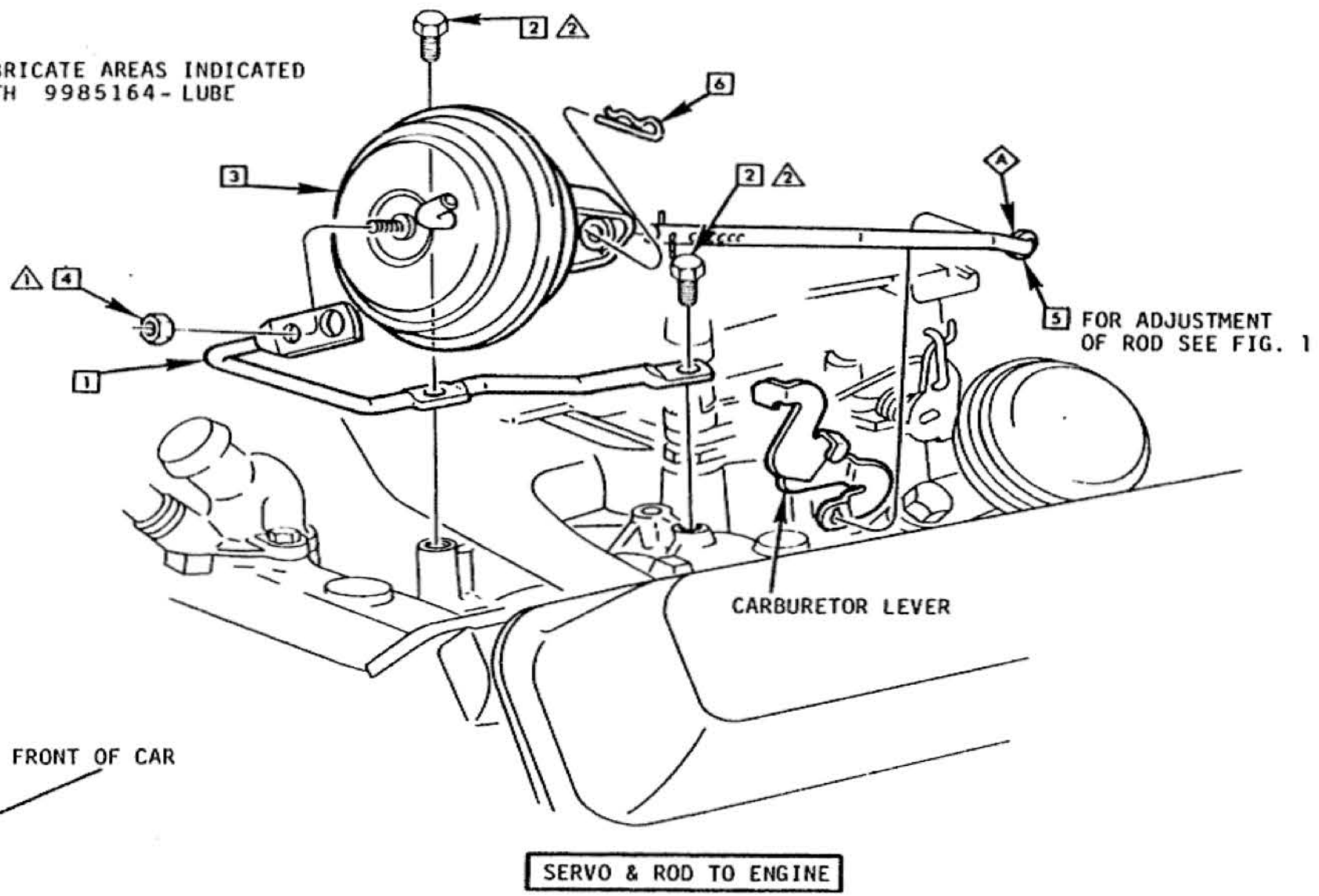


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	40 - 50 IN.	5-20-75	A	WAS 404753 & 404754 - LUBE	2680	WEM/MS		MARCH 4, 1975	CRUISE CONTROL CARBURETOR LINKAGE (LV8/L34/L74)
	14 - 17 FT.	9-30-75	B	WAS 551095 - SERVO ASM	3274	WEM/MS		DR. W.E. MASON	
		4-2-76	C	WAS 554897 - SERVO ASM	3961	WEM/MS		CK P. Barnhart	
								APPR. D. E. Kapp	PART NO. 552392-3
								APPR. [Signature]	SERIES A-B-C
								REF.	YEAR 1976
									UPC 6N4
									SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- (A) 1 554888- REGULATOR ASM
- 2 416456- BRACKET
- 3 1603553- NUT
- 4 6270160- SCREW ASM
- 5 388708- BOLT
- 6
- 7
- 8
- 9
- 10

(A) DRILL .312 DIA. HOLES (3) THRU LOCATING DIMPLES.

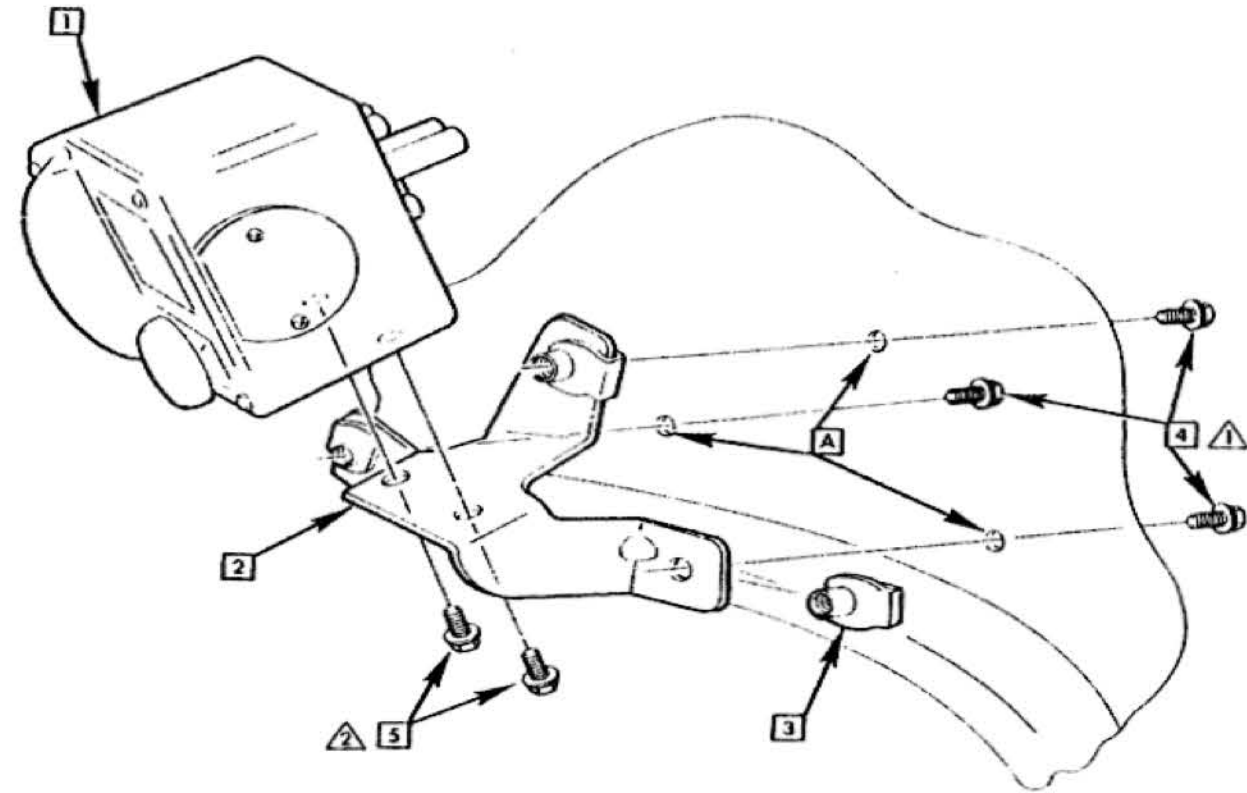
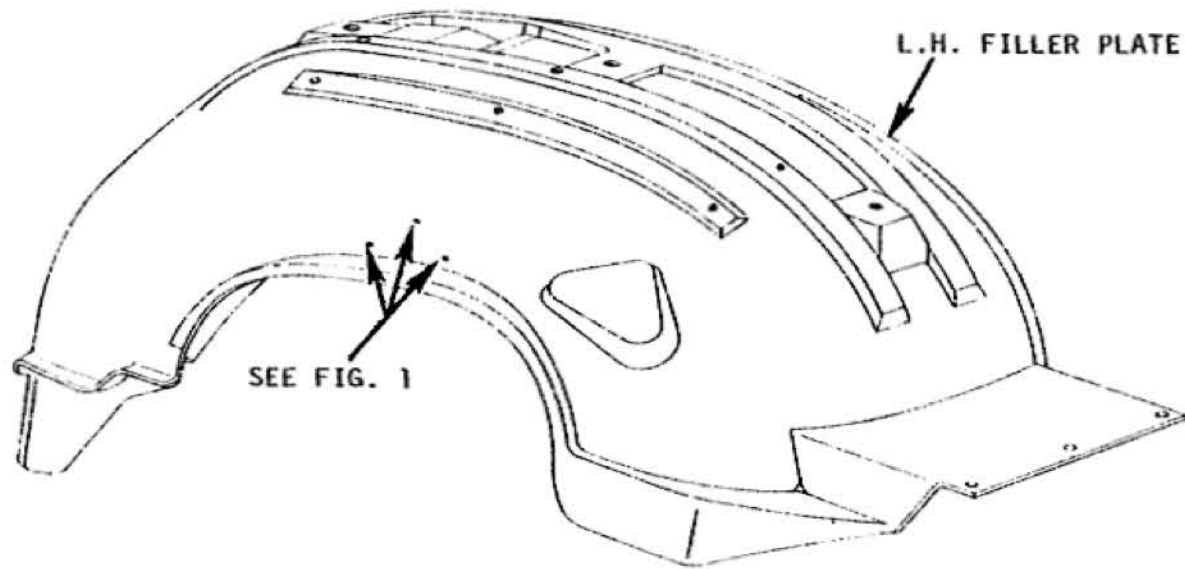
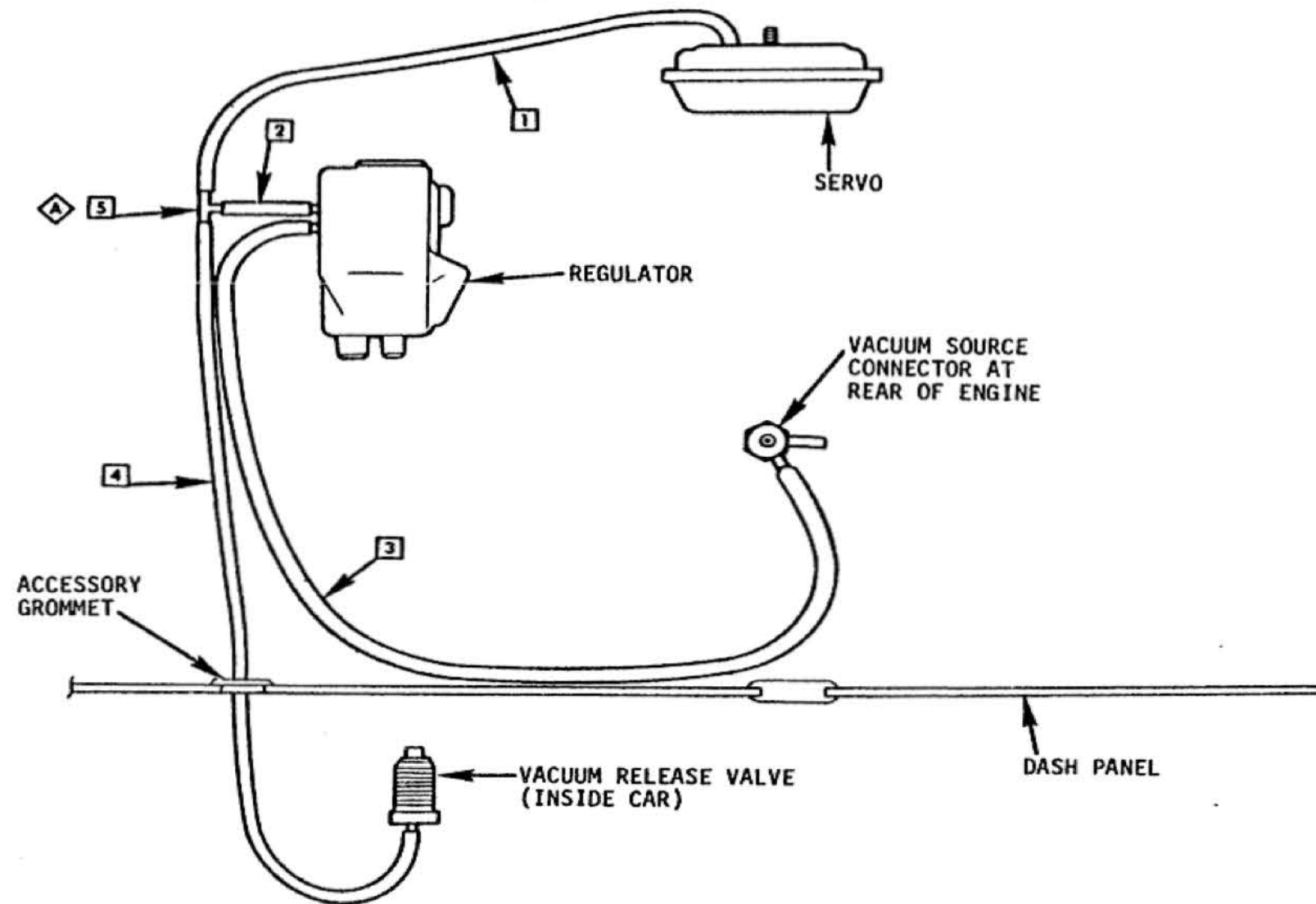


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 120 - 180 IN.	9-30-75	A	WAS 419977-REGULATOR	3274	WEM	MFB	MAR. 7, 1975	CRUISE CONTROL REGULATOR TO L.H. FILLER PLATE
	▲ 60 - 90 IN.							DR. W. E. MASON	
								CK Joe V. SpD	PART NO. 552392
								APPR. D. E. Hoff	SERIES A
								REF. 48	YEAR 1976
								Oldsmobile	UPC 6N4
									SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 555708- HOSE
- 2 555706- HOSE
- (A) 3 9437257- HOSE
- 4 555710- HOSE
- (B) 5 5646002- TEE
6466355- TEE (OPT)
- ◇ 9985234- LUBE-APPLY
TO ENDS OF TEE

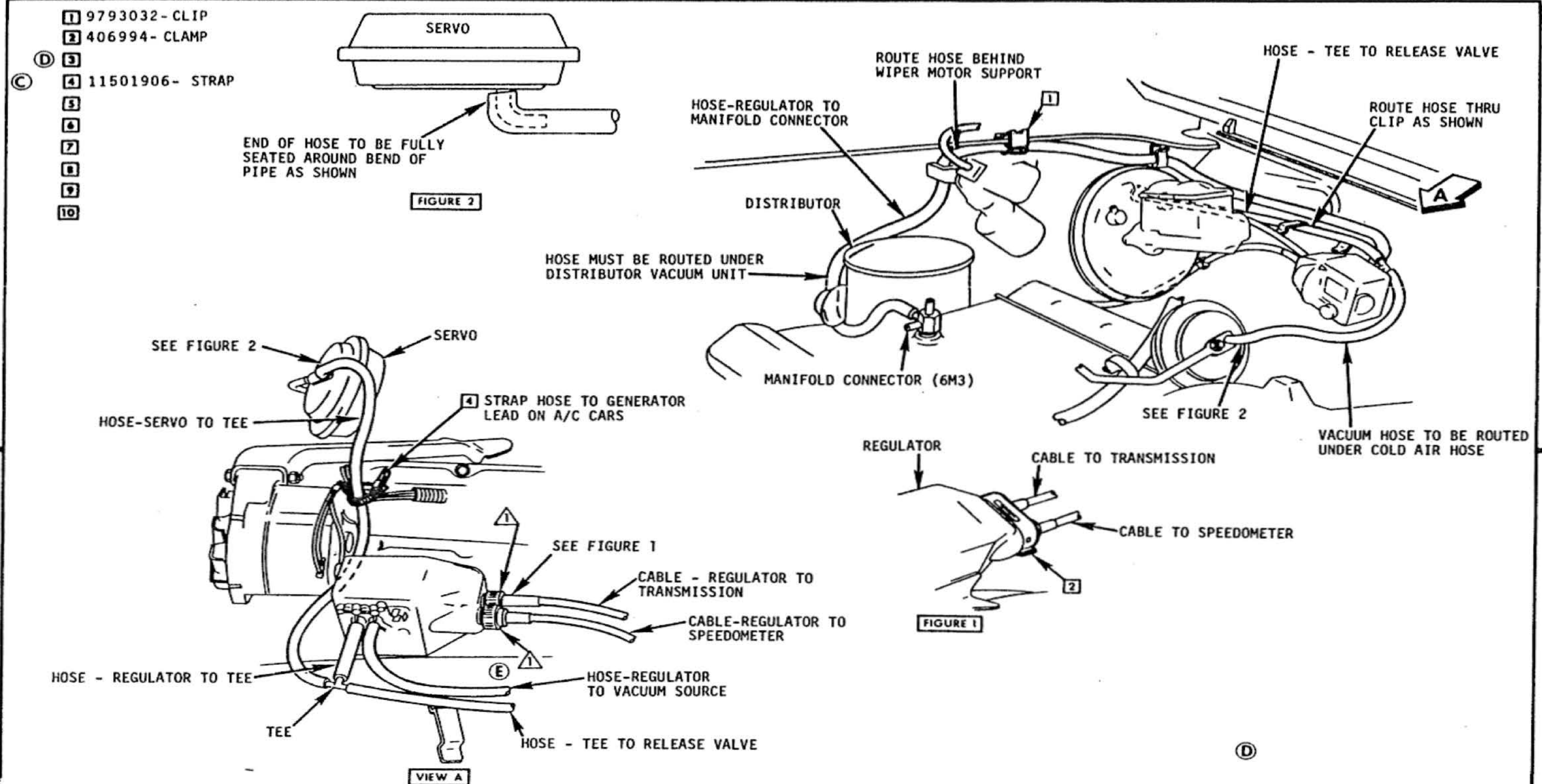


THIS SCHEMATIC DRAWING IS NOT TO BE USED FOR ROUTING

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		12-16-75	A	HOSE PART NUMBERS REVISED	3469	W.P.M.		MAR. 7, 1975	SCHEMATIC VACUUM HOSE DIAGRAM (K30)
		1-13-76	B	OPTIONAL TEE ADDED	3512	W.P.M.		DR. W.P. MASON	
									CK. JOE D. SHARP
									APPR. H.E. SHARP
									REF.
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 6N4
									SHEET 3

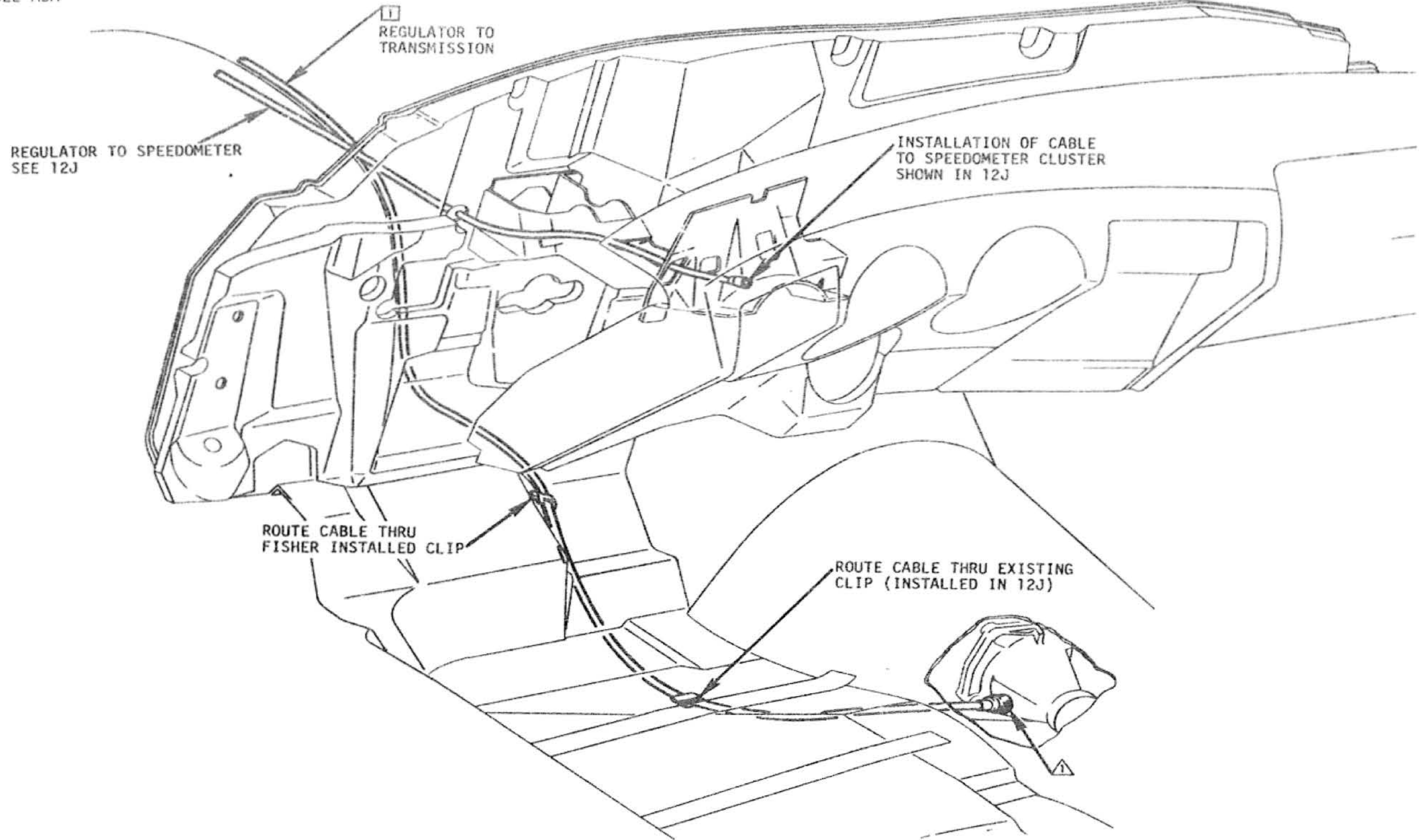
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
FULLY DRIVEN, SEATED AND NOT STRIPPED	20 - 80 IN.	7-31-75	A	NOTE ADDED	3002	WEM/MB	DR. W. E. MASON	MAR. 11, 1975	CRUISE CONTROL HOSE ROUTING (ENGINE COMPARTMENT) PART NO. 552392 SERIES A YEAR 1976 UPC 6N4 SHEET 4
		9-5-75	B	WAS 1239007-STRAP	3171	WEM/MB	CK. Joe V. Stodd		
		4-26-75	C	WAS 554143-STRAP	3266	WEM/MB	APPR. D. E. Hoff		
		4-26-75	D	231447 RESTRICTOR REM. & FIGURE 3 REM.	3267	WEM/MB	APPR.		
		2-13-76	E	TORQUE ADDED	3666	WEM/MB	REF.		
<i>Oldsmobile</i>									

- 1 6479433- CABLE ASM
- 2
- 3
- 4
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DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
	20 - 80 IN.							MAR. 7, 1975	K30 SPEEDOMETER CABLE ROUTING	552392	A	1976	6N4	5
DR. W.E. MASON CK. Joe V. [Signature] APPR. M.W. Thomson APPR. Fred Jantz REF.									Oldsmobile					

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 410204- SWITCH ASM
- 2 407437- VACUUM RELEASE VALVE ASM
- 3 9796744- CLIP
- 4 1238731- PLATE
- 5 9433477- SCREW
- 6
- 7
- 8
- 9
- 10

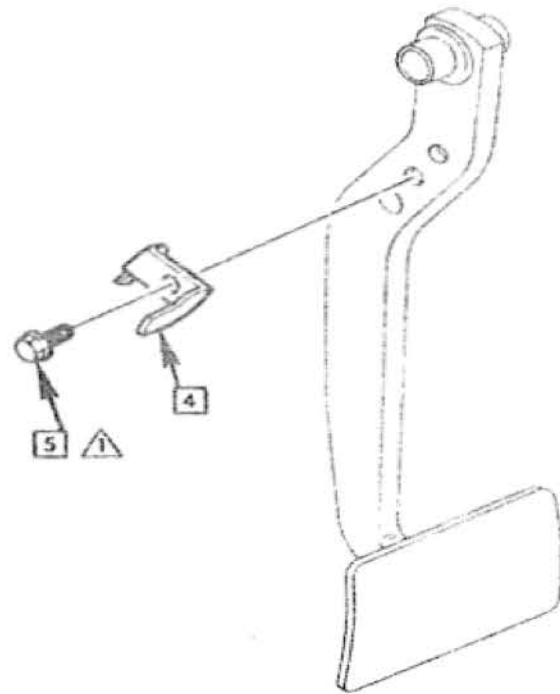
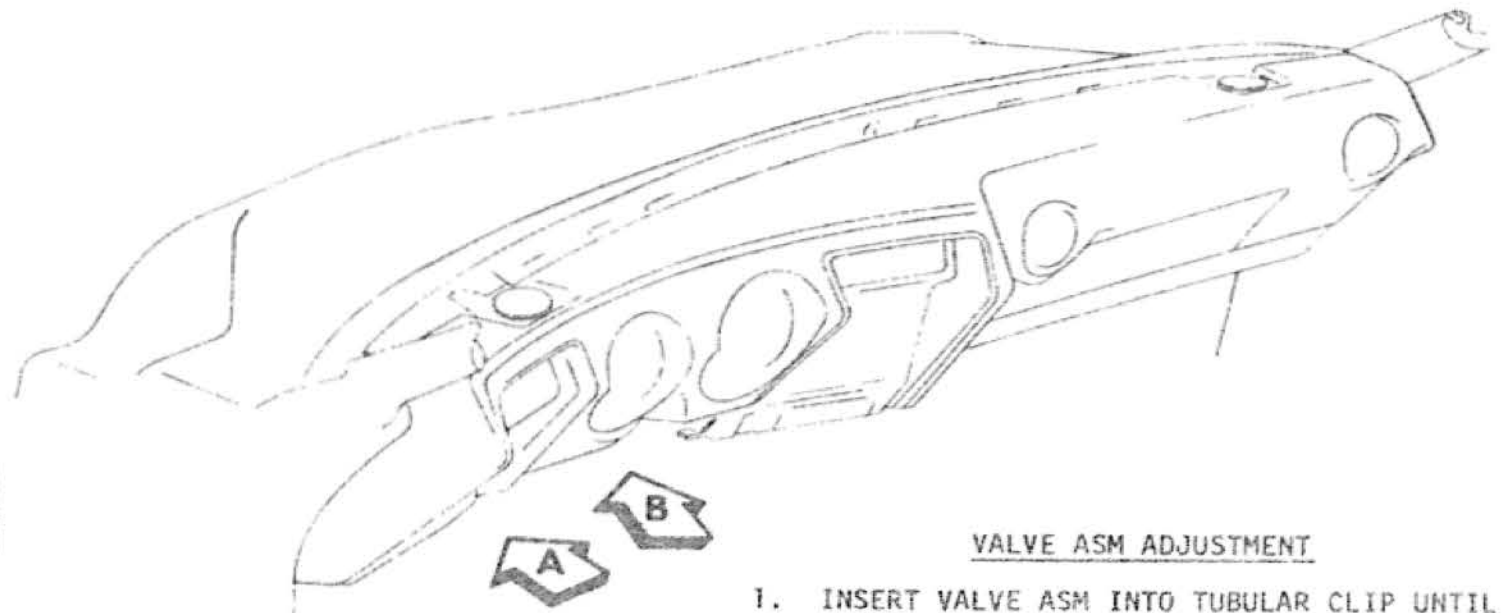
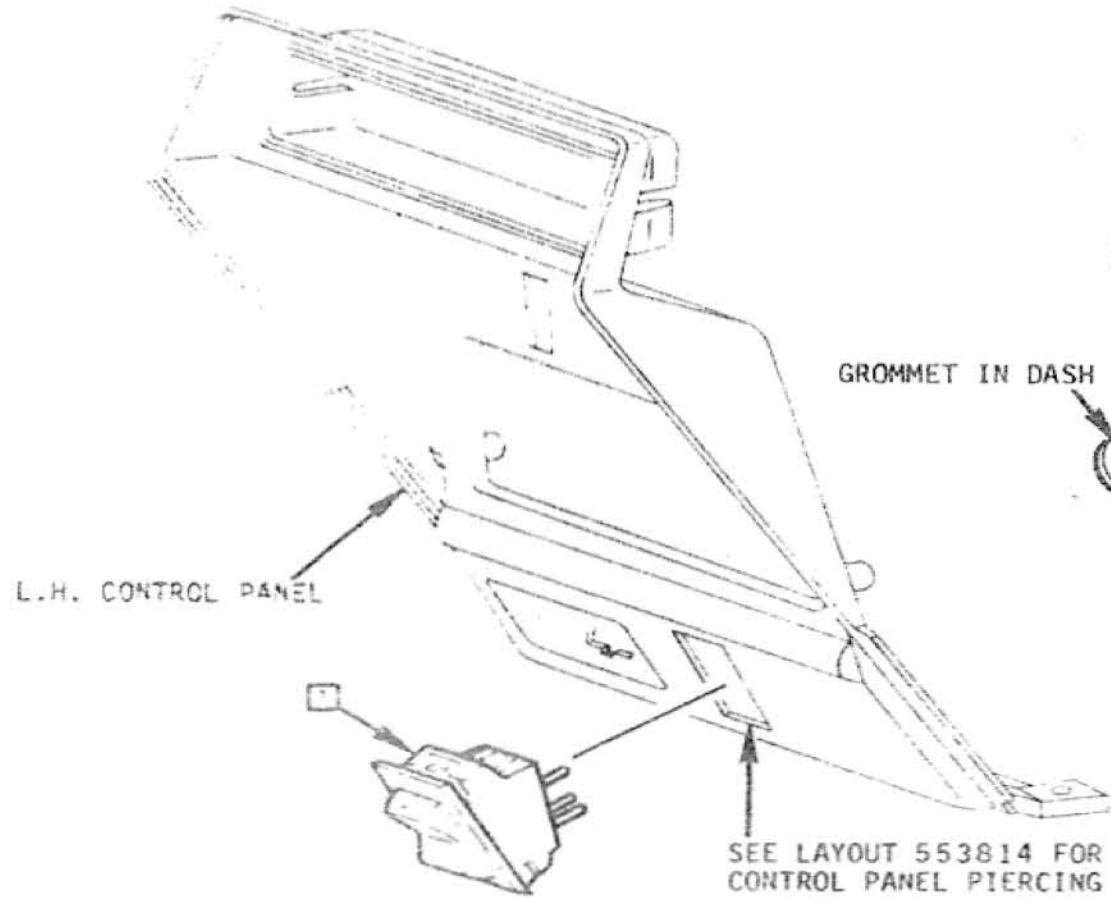


FIGURE 1

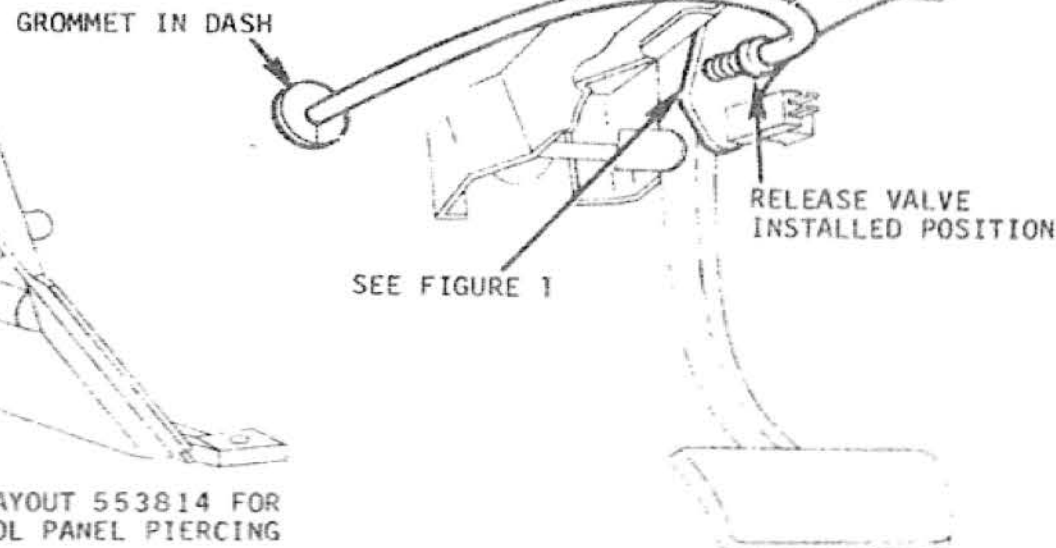


VALVE ASM ADJUSTMENT

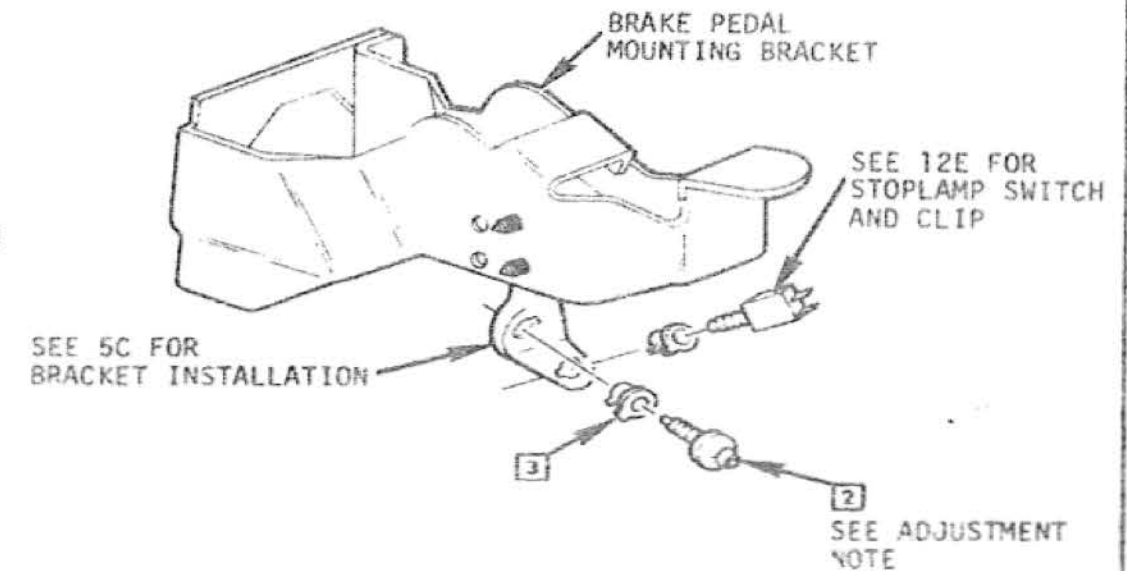
1. INSERT VALVE ASM INTO TUBULAR CLIP UNTIL VALVE BODY SEATS ON TUBE CLIP.
2. PULL BRAKE PEDAL REARWARD AGAINST INTERNAL PEDAL STOP. VALVE ASM WILL BE MOVED IN TUBULAR CLIP PROVIDING PROPER ADJUSTMENT.



VIEW A



VACUUM HOSE ROUTING INSIDE OF CAR



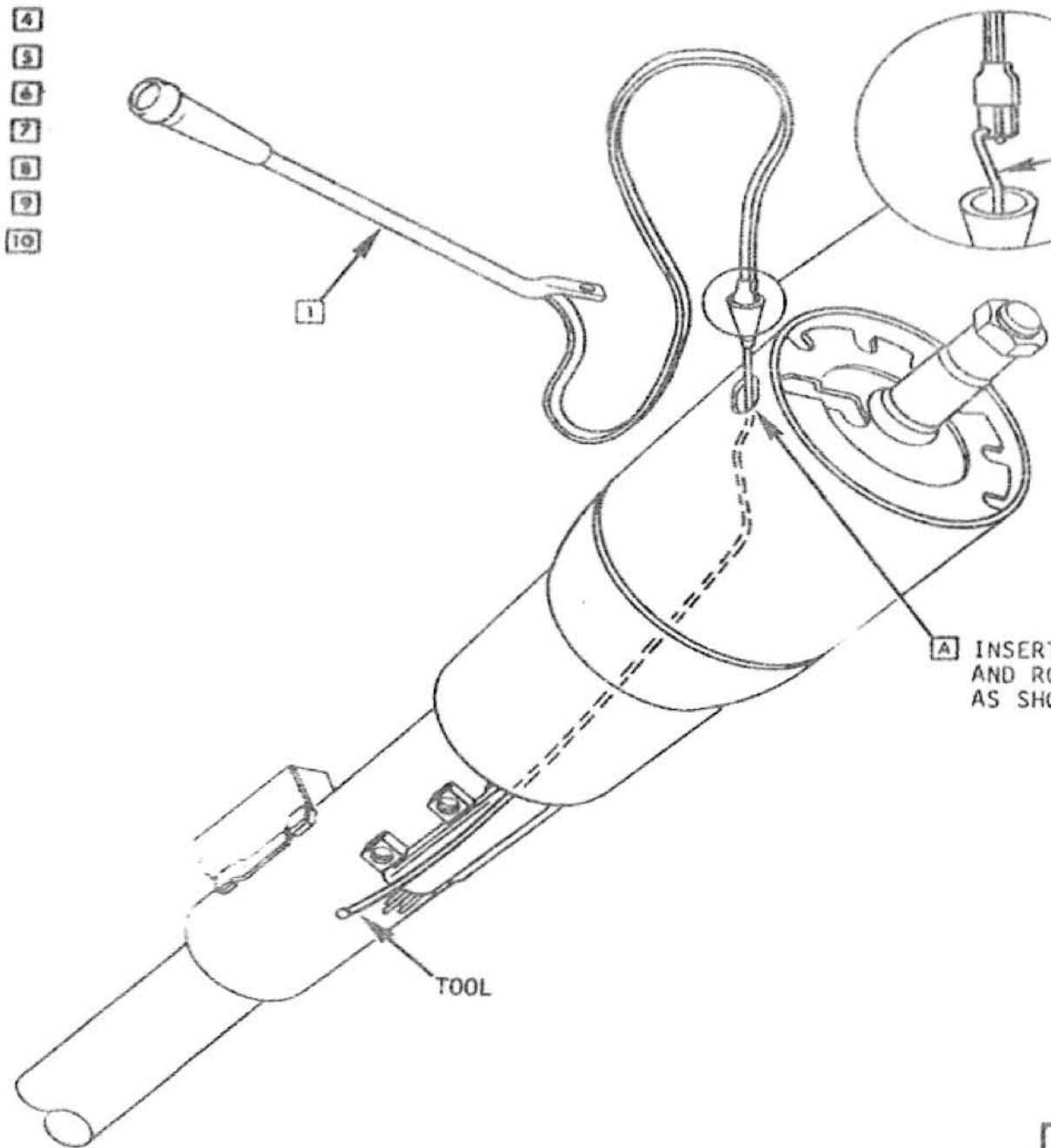
VIEW B

DYNAMIC (Installation)—LBS	GARD (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE MARCH 13, 1975	TITLE
	20 - 30 FT.							DR W.E. MASON CR J. Barnhart APPR. J. [unclear] APPR. [unclear] REF.	CRUISE CONTROL SWITCH AND RELEASE VALVE
									PART NO. 552392
									SERIES A
								Oldsmobile	YEAR 1976
									UPC 6N4
									SHEET 6

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

2.897

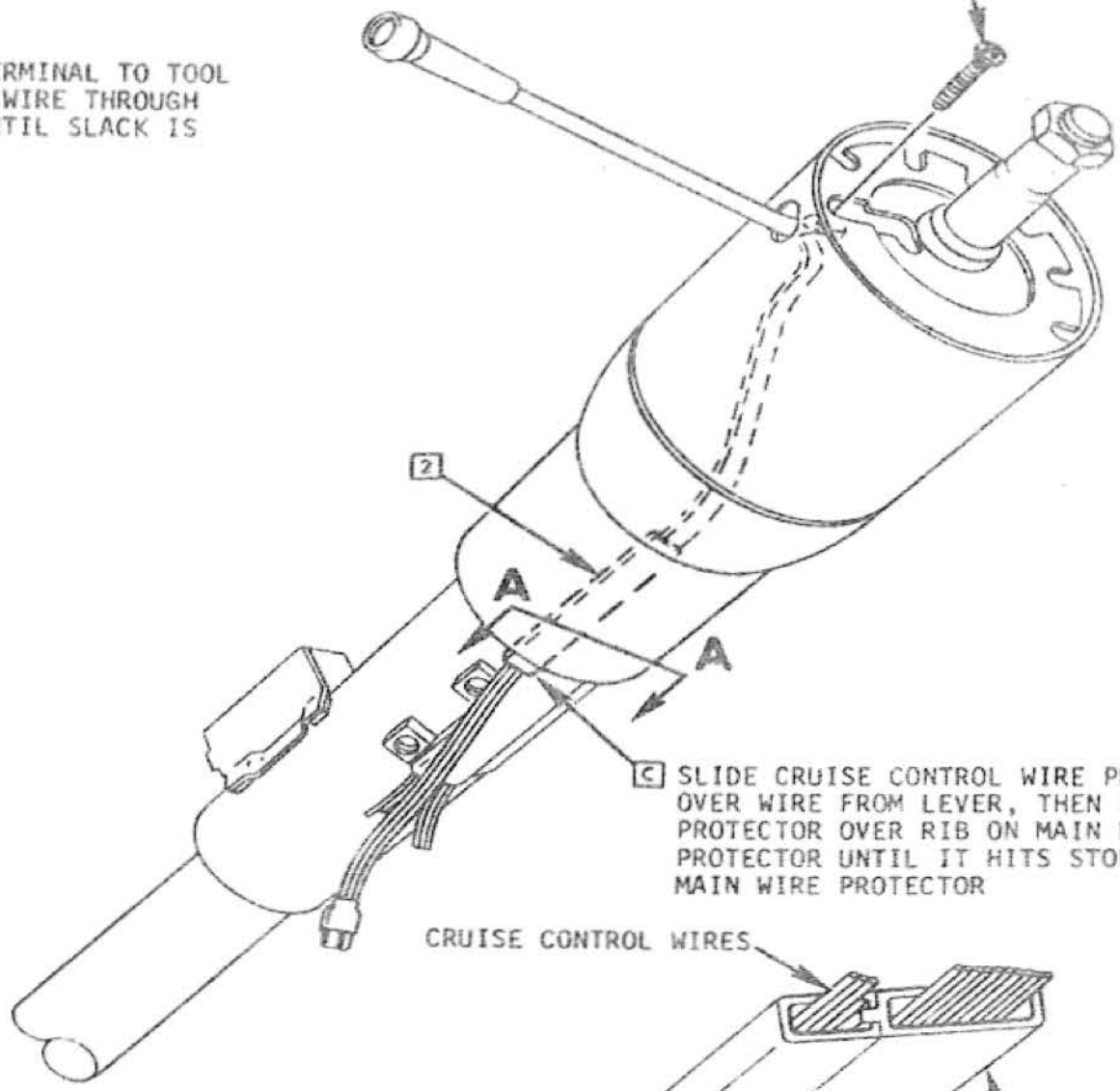
- 1 412341 - LEVER ASSEMBLY
- 2 7806271 - WIRE PROTECTOR
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



A INSERT TOOL INTO OPENING AND ROUTE THROUGH COLUMN AS SHOWN

B ATTACH TERMINAL TO TOOL AND PULL WIRE THROUGH COLUMN UNTIL SLACK IS REMOVED

D INSTALL SCREW - SAME AS STANDARD TURN SIGNAL LEVER (T2C)



C SLIDE CRUISE CONTROL WIRE PROTECTOR OVER WIRE FROM LEVER, THEN SLIDE PROTECTOR OVER RIB ON MAIN WIRE PROTECTOR UNTIL IT HITS STOP ON MAIN WIRE PROTECTOR

CRUISE CONTROL WIRES

MAIN WIRE PROTECTOR

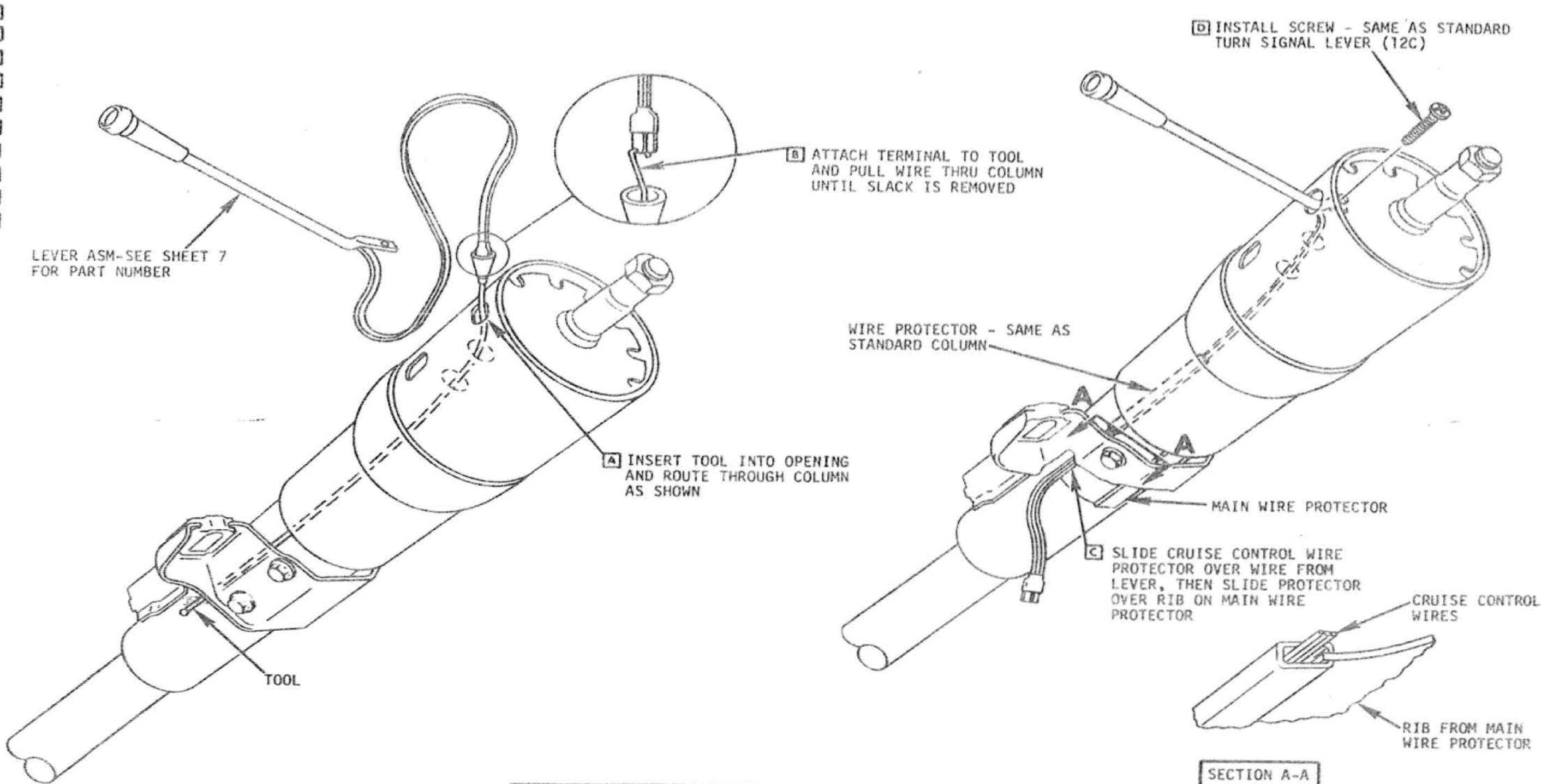
SECTION A-A

INSTALL LEVER IN SEQUENCE SHOWN STARTING WITH A

DYNAMIC (Installation)—LBS.	HAZARD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MAR. 11, 1975	CRUISE CONTROL LEVER & SWITCH ASM (EXC. N33, N37, Y78 OR AR3)
								DR. W.E. MASON	
								CK. Joe V. Hall	
								APPR. To Shute	PART NO. 552392-3-4
								APPR. [Signature]	SERIES A-B-C-E
								REF.	YEAR 1976
									UPC 6N4
									SHEET 7

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1
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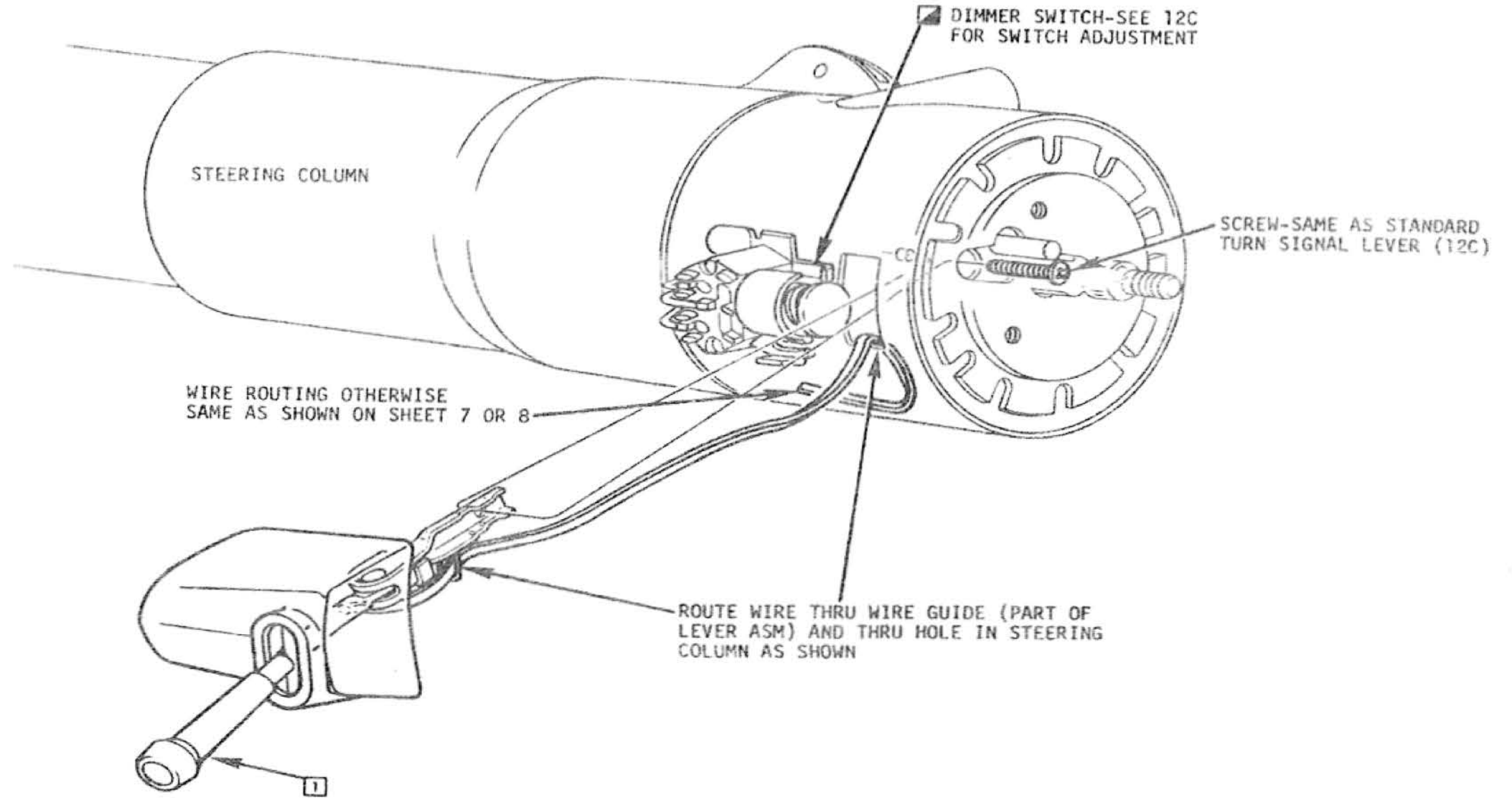


INSTALL LEVER IN SEQUENCE SHOWN, STARTING WITH [A]

BY	DATE	SYMBOL	REVISION	AUTH	OR	CK	DATE	TITLE	
BYWABDC (Installation)-LBS.							MAR 7, 1975	CRUISE CONTROL LEVER & SWITCH ASM (N33 EXC. Y78 OR AR3)	
HAND (Inspection)-LBS.							DR. W. E. MASON		
							CK. <i>[Signature]</i>		
							APPR. <i>[Signature]</i>		
							REF. <i>[Signature]</i>		
							PART NO	SERIES	
							552392-3-4	A-B-C-E	
							YEAR	UPC	SHEET
							1976	6N4	8

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 413606- LEVER ASM
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation) — LBS	HARD (Inspection) — LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
								MAR. 11, 1975	TURN SIGNAL LEVER (K30 & Y78)		
								DR. W. E. MASON			
								CK. J. V. Stahl			
								APPR. [Signature]	PART NO. 552392		
								REF. [Signature]	SERIES A		
<input checked="" type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976	UPC 6N4	SHEET 9

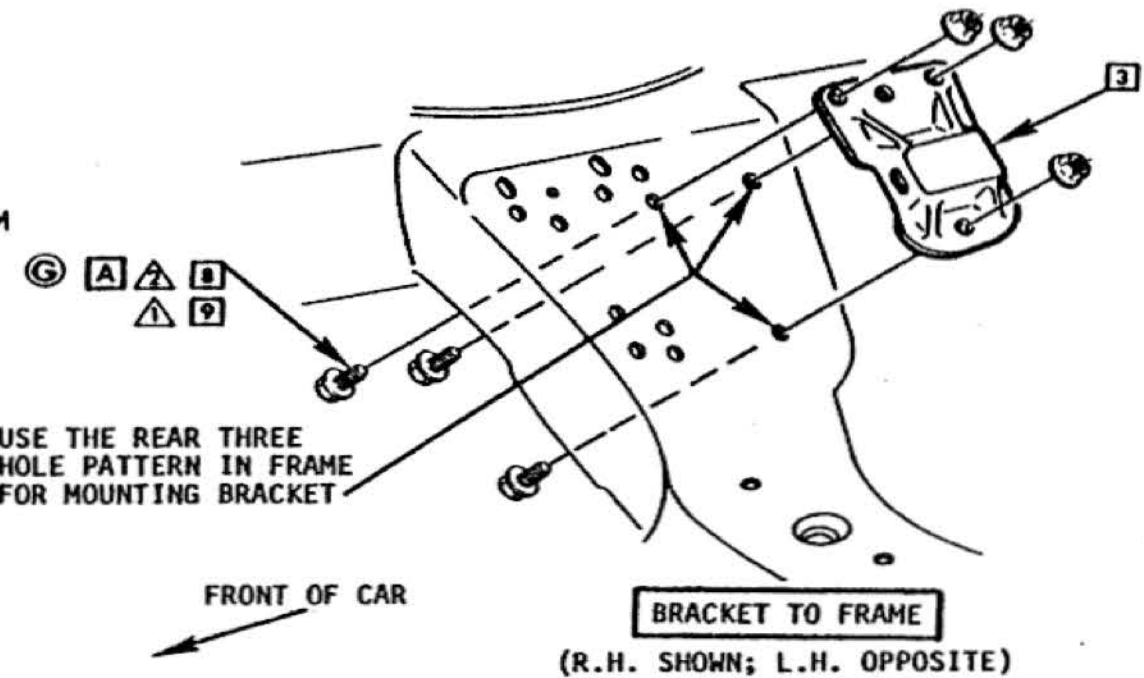
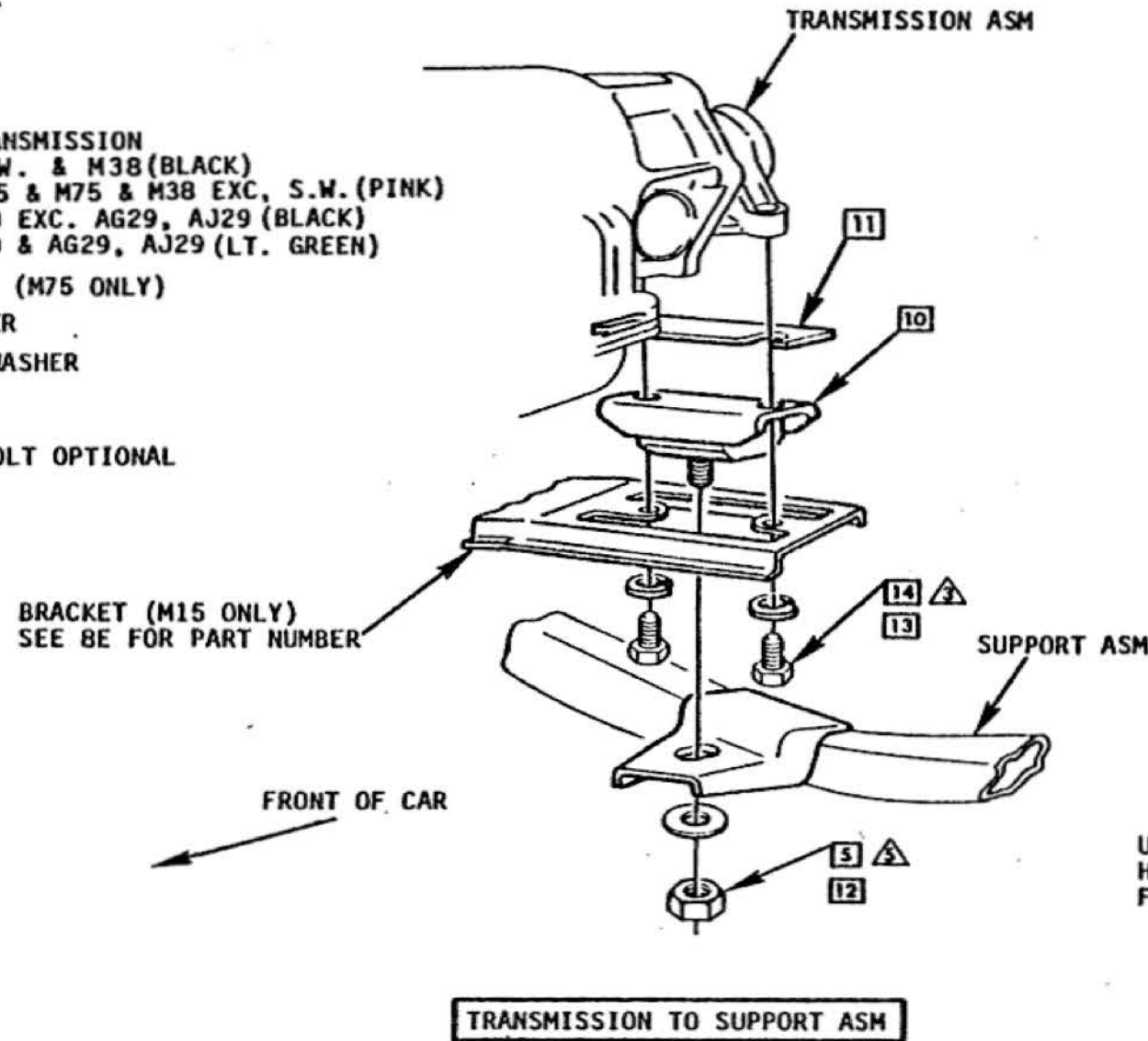
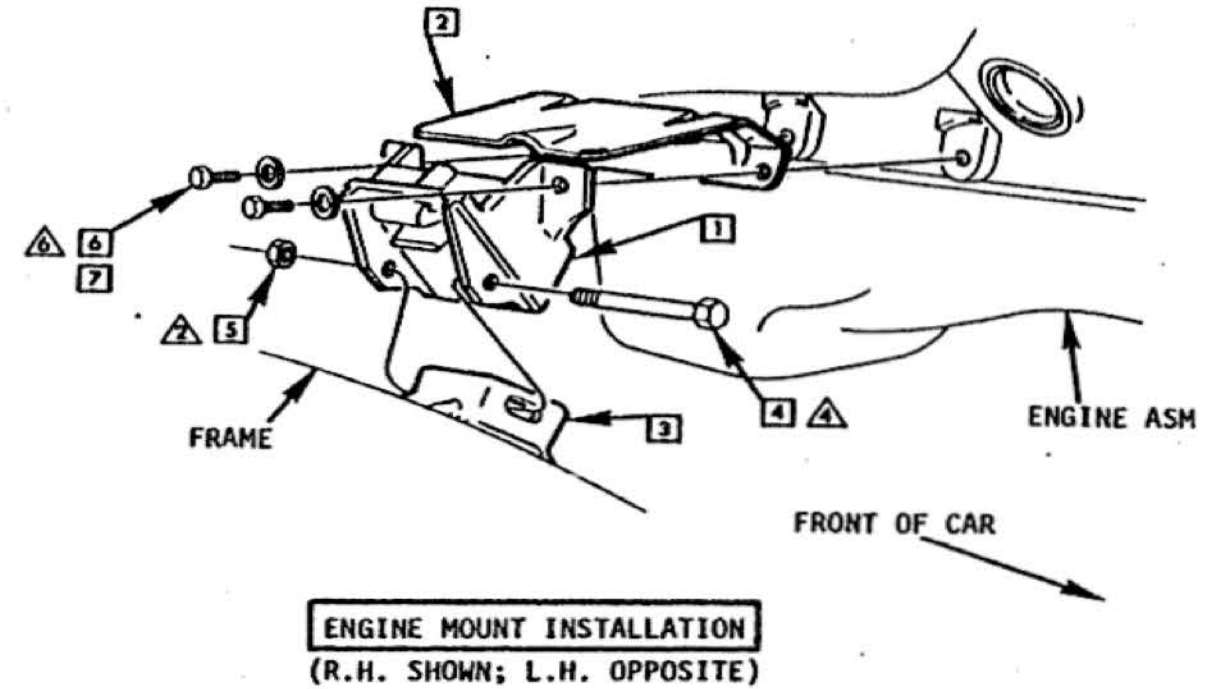
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

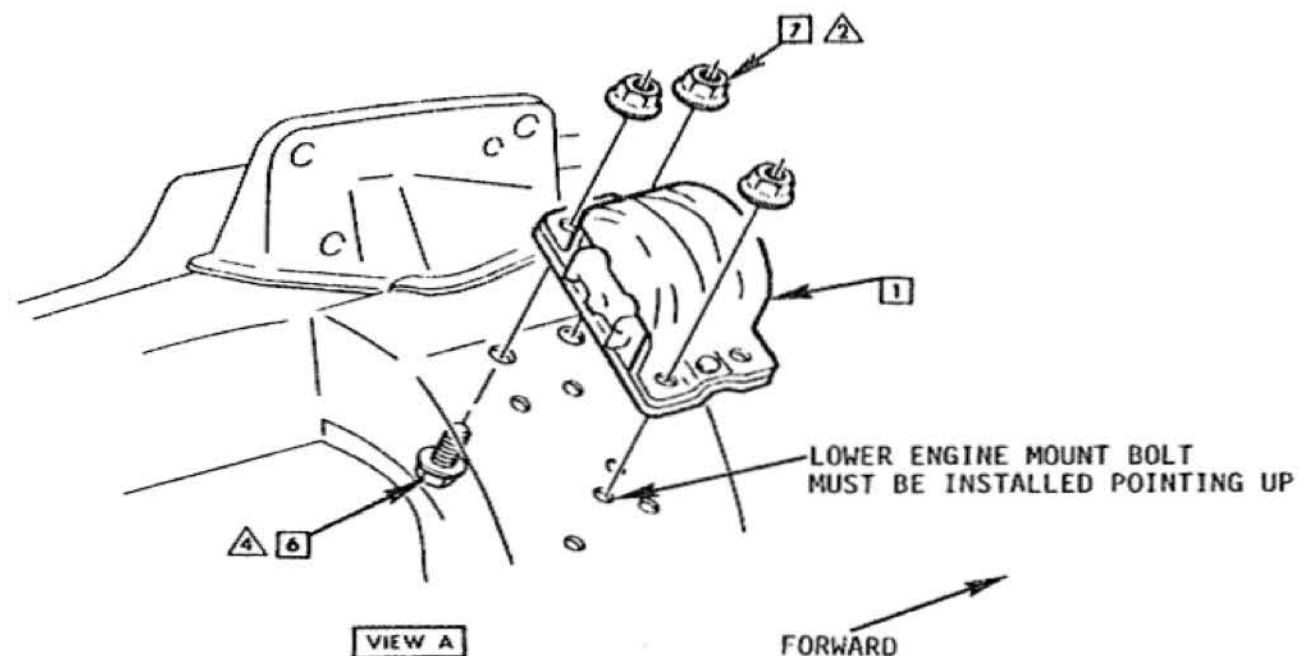
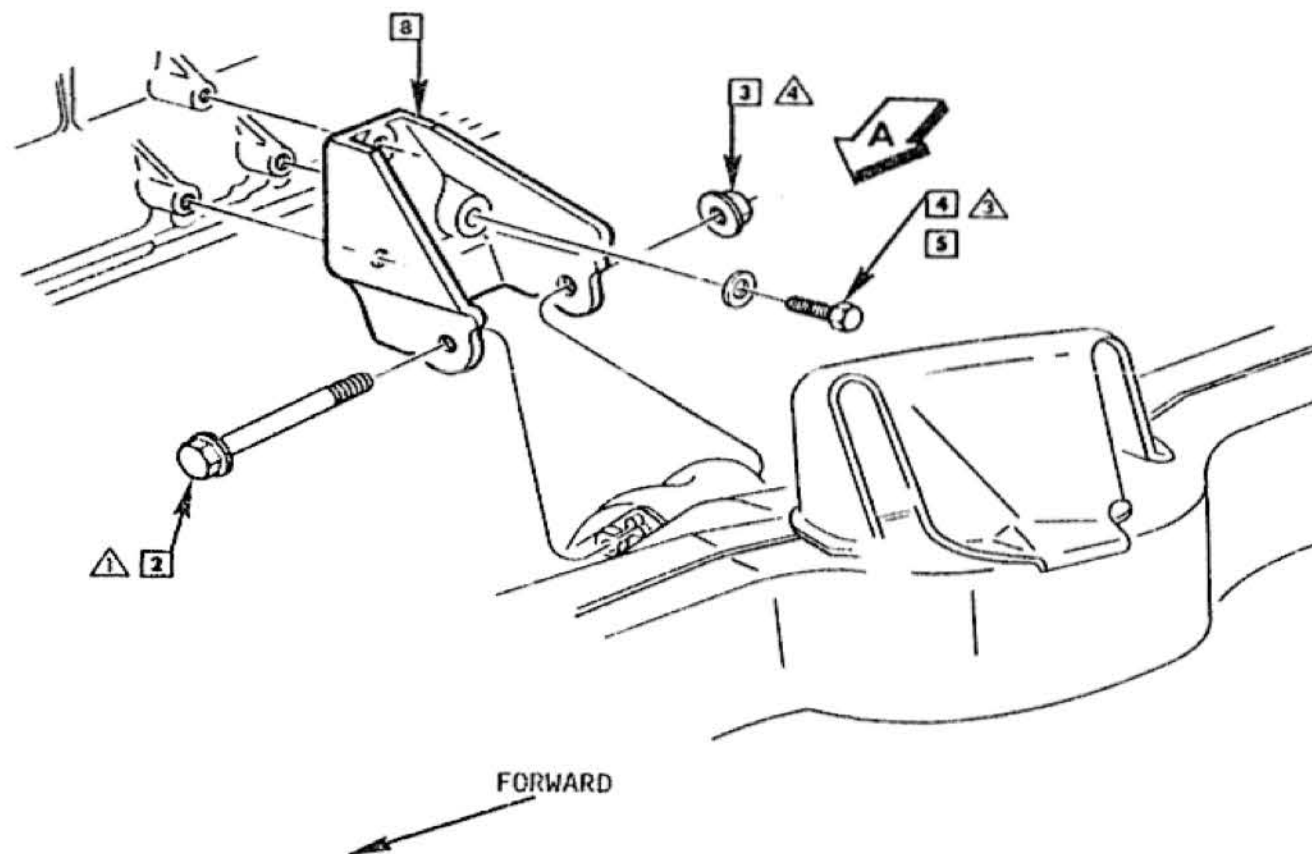
□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 410817- MOUNT ASM (TYPE 410814 BLACK) (H)
- 417137- MOUNT ASM - OPT. (BLACK)
- 2 417610- SHIELD (R.H. SIDE ONLY)
- 407038- SHIELD (455 ENG. L.H. SIDE ONLY)
- 3 419637- BRACKET - L.H.
- 551721- BRACKET - R.H.
- 4 9419713- BOLT
- 5 9422299- NUT
- 6 454932- BOLT
- 7 407795- WASHER
- 8 9419885- BOLT
- 9 2480498- NUT
- 10 MOUNT ASM - TRANSMISSION
- 3989123- S.W. & M38 (BLACK)
- 3989126- M15 & M75 & M38 EXC. S.W. (PINK)
- 3989138- M40 EXC. AG29, AJ29 (BLACK)
- 3989135- M40 & AG29, AJ29 (LT. GREEN)
- (F) 11 1373714- SHIM (M75 ONLY)
- 12 3700338- WASHER
- 13 103328- LOCK WASHER
- 14 9419073- BOLT
- (A) DIRECTION OF BOLT OPTIONAL



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 20 - 25 FT.		5-13-75	A	TITLE REVISED	2641	W.E.M.	DR. W.E. MASON	MARCH 10, 1975	POWER TRAIN TO FRAME (LV8/L34/L74)
▲ 25 - 35 FT.		5-13-75	B2	PART NUMBERS REMOVED	2642	W.E.M.	CK. M. B. Bant		
▲ 35 - 45 FT.		5-20-75	C	SUPPORT ASM REV. TO DETAIL	2712	W.E.M.	APPR. G. D. G.		PART NO. 552392
▲ 40 - 50 FT.		6-16-75	D	M75 USAGE ADDED	2786	W.E.M.	APPR. Fred Jantz		SERIES A
▲ 45 - 60 FT.		8-26-75	E2	CODES ADDED	3129	W.E.M.	REF.		YEAR 1976
▲ 65 - 75 FT.		10-8-75	F	SHIM ADDED	3307	W.E.M.			UPC 6Q
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED		10-30-75	G	SYMBOL [A] ADDED	3389	W.E.M.		Oldsmobile	SHEET 1
		5-20-76	H	USAGE REVISED	4378	W.E.M.			

- (A) 1 357715- MOUNT ASM (ORANGE)
- 2 334972- BOLT
- 3 6262212- NUT
- 4 9420942- BOLT
- 5 103321- LOCK WASHER
- 6 9424320- BOLT
- 7 2480498- NUT
- 8 6262210- BRACKET - R.H.
6262209- BRACKET - L.H.

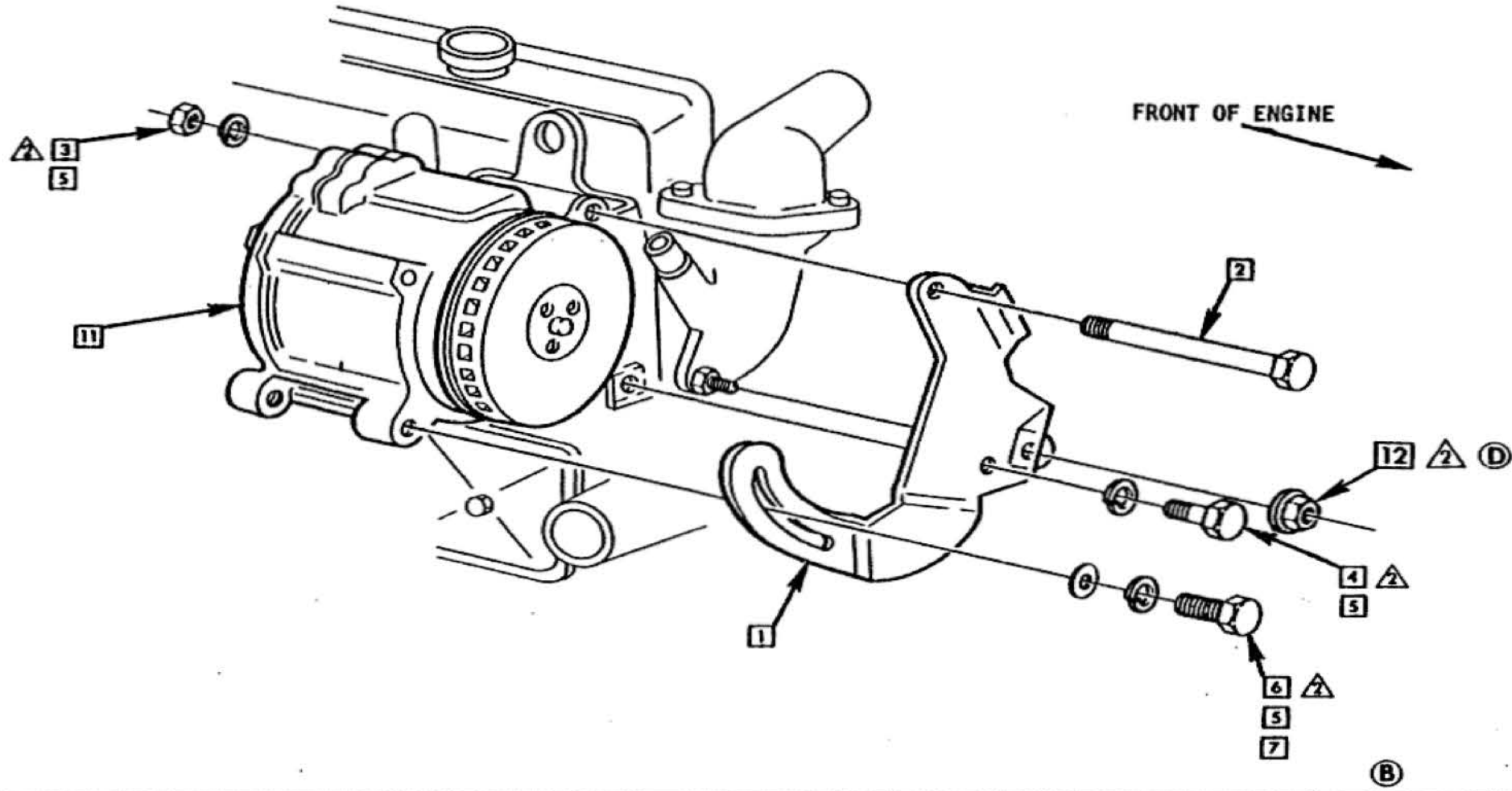
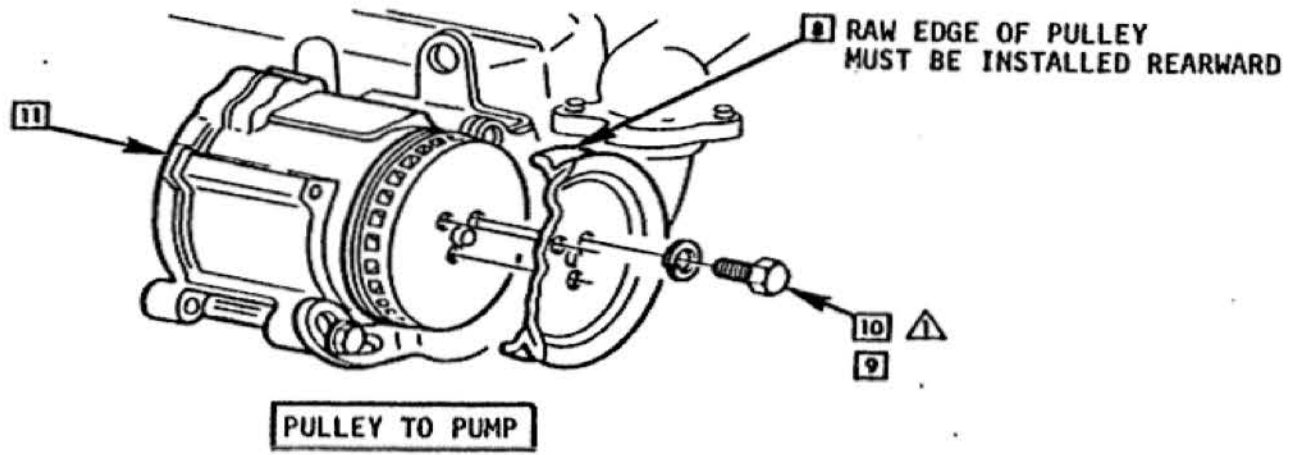


(L.H. SHOWN; R.H. OPPOSITE)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 40 - 50 FT.	4-25-75	A	WAS 6262232 - MOUNT ASM	2546-7	WEM/MS		MARCH 14, 1975	ENGINE MOUNTING (L22)
	▲ 20 - 25 FT.							DR W.E. MASON	
	▲ 30 - 40 FT.							CK JMB/ambart	PART NO
	▲ 25 - 35 FT.							APPR. C. [Signature]	552392
	▲							REF.	SERIES
									A
								Oldsmobile	YEAR
									1976
									UPC
									6Q
									SHEET
									10

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 354564-BRACE
- 2 9419188-BOLT
- 3 9418931-NUT
- 4 9418967-BOLT
- 5 103321-LOCK WASHER
- 6 9418824-BOLT
- 7 3825452-WASHER
- 8 3927116- PULLEY
- 9 11500190- LOCK WASHER
- 10 9419000-BOLT
- 11 7817807- AIR PUMP ASM
- 12 1361640- NUT



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	75 - 95 IN.	4-24-75	A	WAS 7817806- PUMP ASM	2531	WCM/MS	DR. W.E. MASON	MARCH 19, 1975	AIR PUMP MOUNTING (L22 & NB2)
	20 - 30 FT.	6-12-75	B	TITLE REVISED	2776	WCM/MS	CK. J. M. BARNETT		
		3-4-76	C	WAS 103319- LOCK WASHER	3768	WCM/MS	APPR. G. J. JONES		
		5-20-76	D	WAS 9418931-NUT	4377	WCM/MS	APPR. G. J. JONES		
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 6T SHEET 10

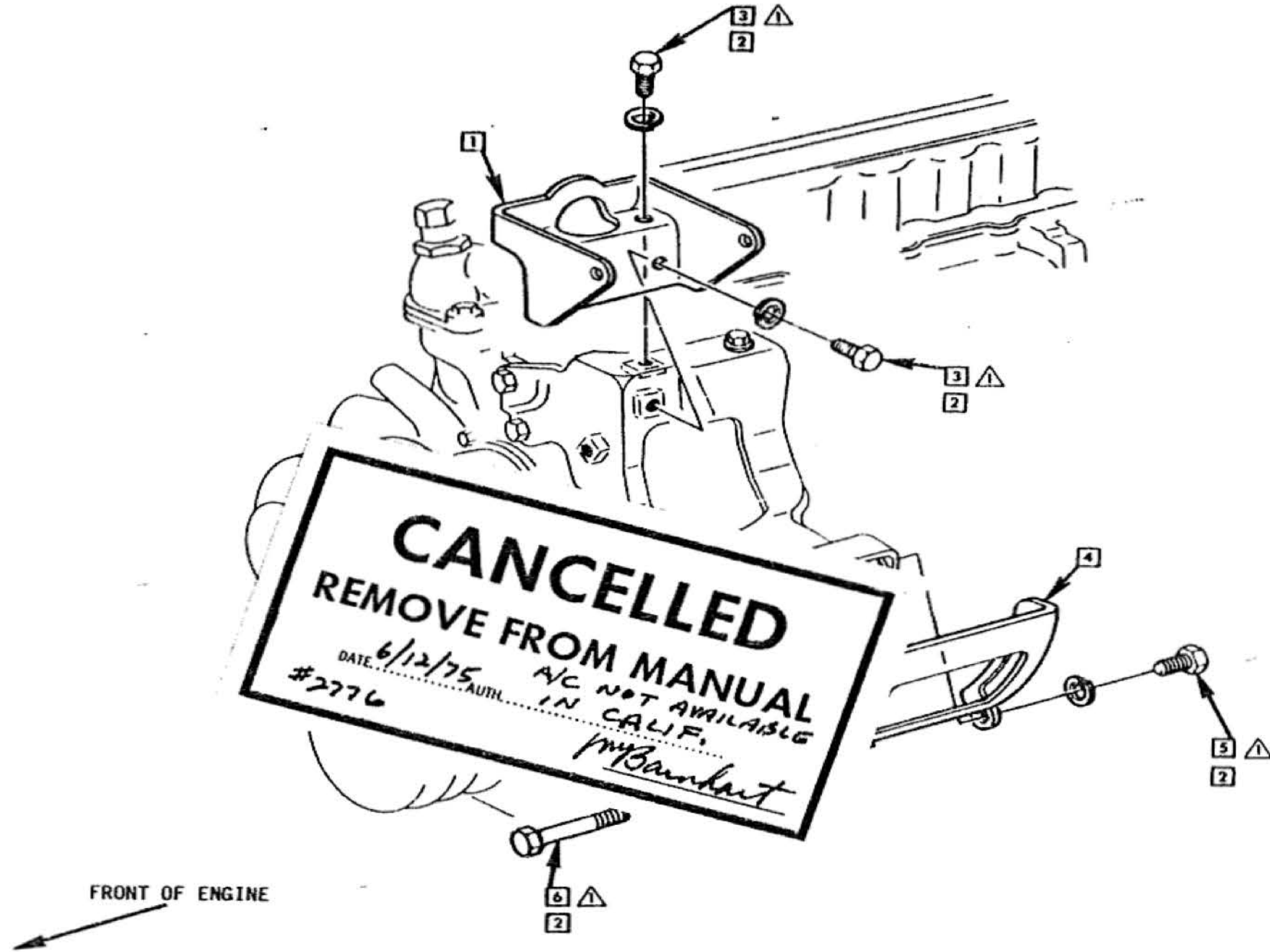
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

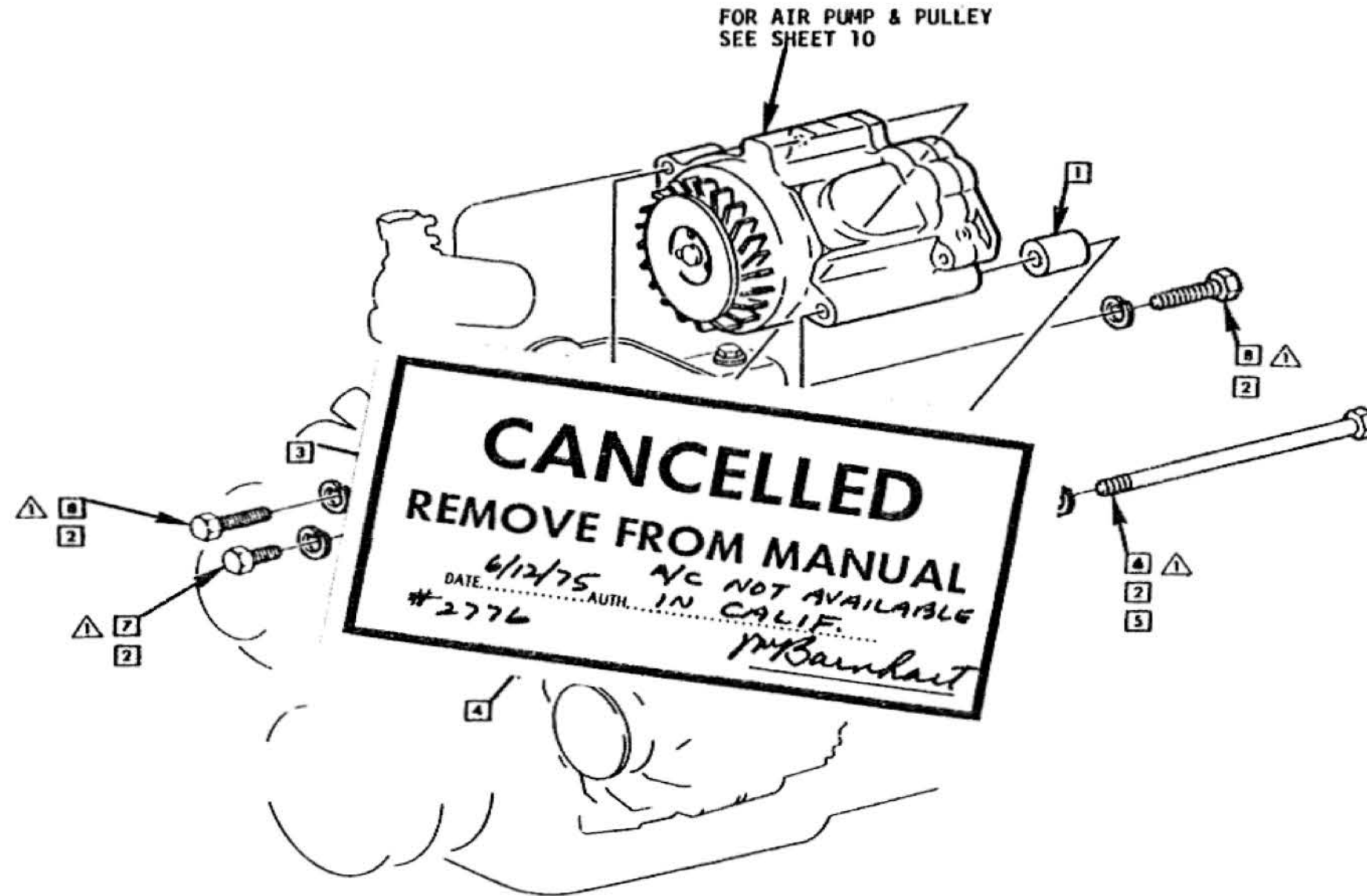
□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 355727-BRACKET
- 2 103321-LOCK WASHER
- 3 180120-BOLT
- 4 355728-BRACKET ASM
- 5 9418994-BOLT
- 6 186276-BOLT
- 7
- 8
- 9
- 10



OVERSIZE (Inch, All Sizes) - LBS.	HARD (Inspection) - LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲ ▲	15 - 20 FT.							MARCH 19, 1975	AIR PUMP MOUNTING BRACKETS (L22) (NB2 & A/C)
DR. W.C. MASON CK. <i>W.C. Mason</i> APPR. <i>A. J. [unclear]</i> APPR. <i>A. J. [unclear]</i> REF.									PART NO. 552392
Oldsmobile YEAR 1976 UPC 6T									SERIES A
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 11

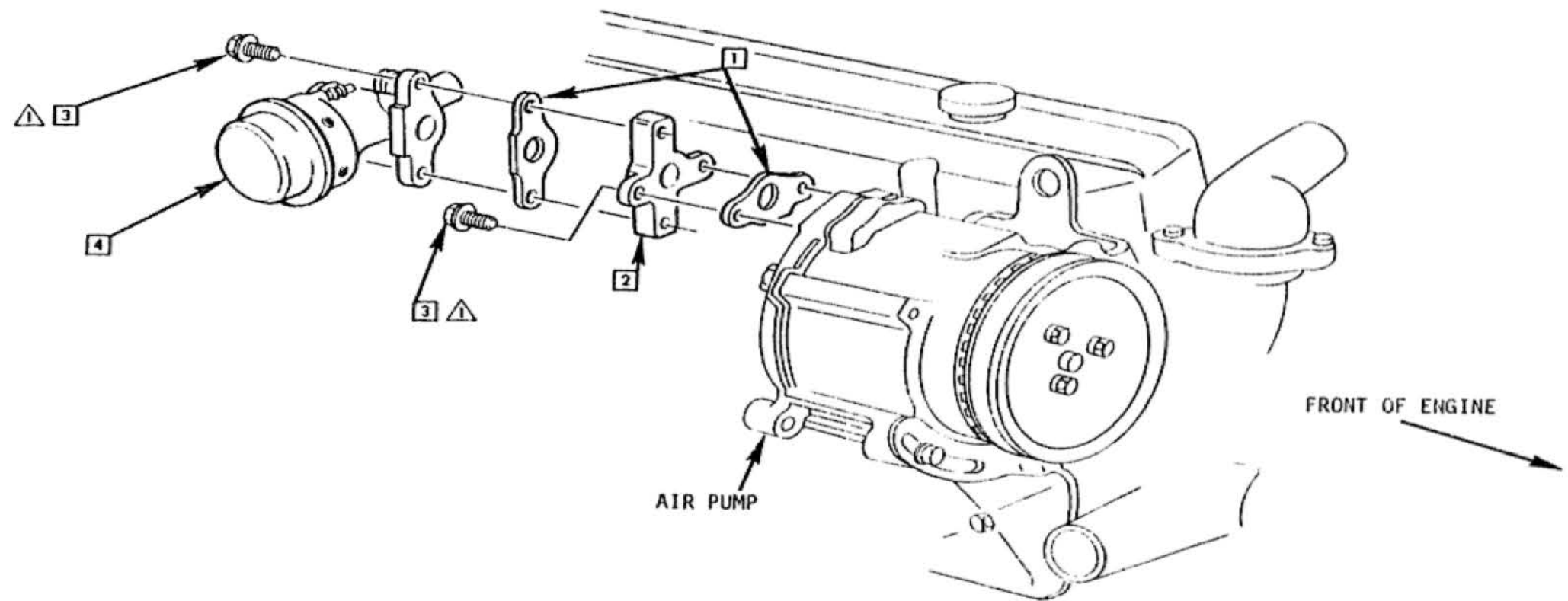
- 1 355729- SPACER
- 2 103321- LOCK WASHER
- 3 355726- BRACE
- 4 357654- NUT ASM
- 5 3836710- WASHER
- 6 3932414- BOLT
- 7 9418821- BOLT
- 8 9418994- BOLT
- 9
- 10



SYMBOLIC (Production)-LBS.	HAIR (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15 - 20 FT.							MARCH 19, 1975	AIR PUMP MOUNTING (L22) (NB2 & A/C)
								DR. W. E. MARSON	
								CR. J. Barnhart	PART NO. 552392
								APPR. J. Barnhart	SERIES A
								APPR. J. Barnhart	YEAR 1976
								REF. Oldsmobile	WPC 6T
									SHEET 12

FULLY DRIVEN, SEATED AND NOT STRIPPED

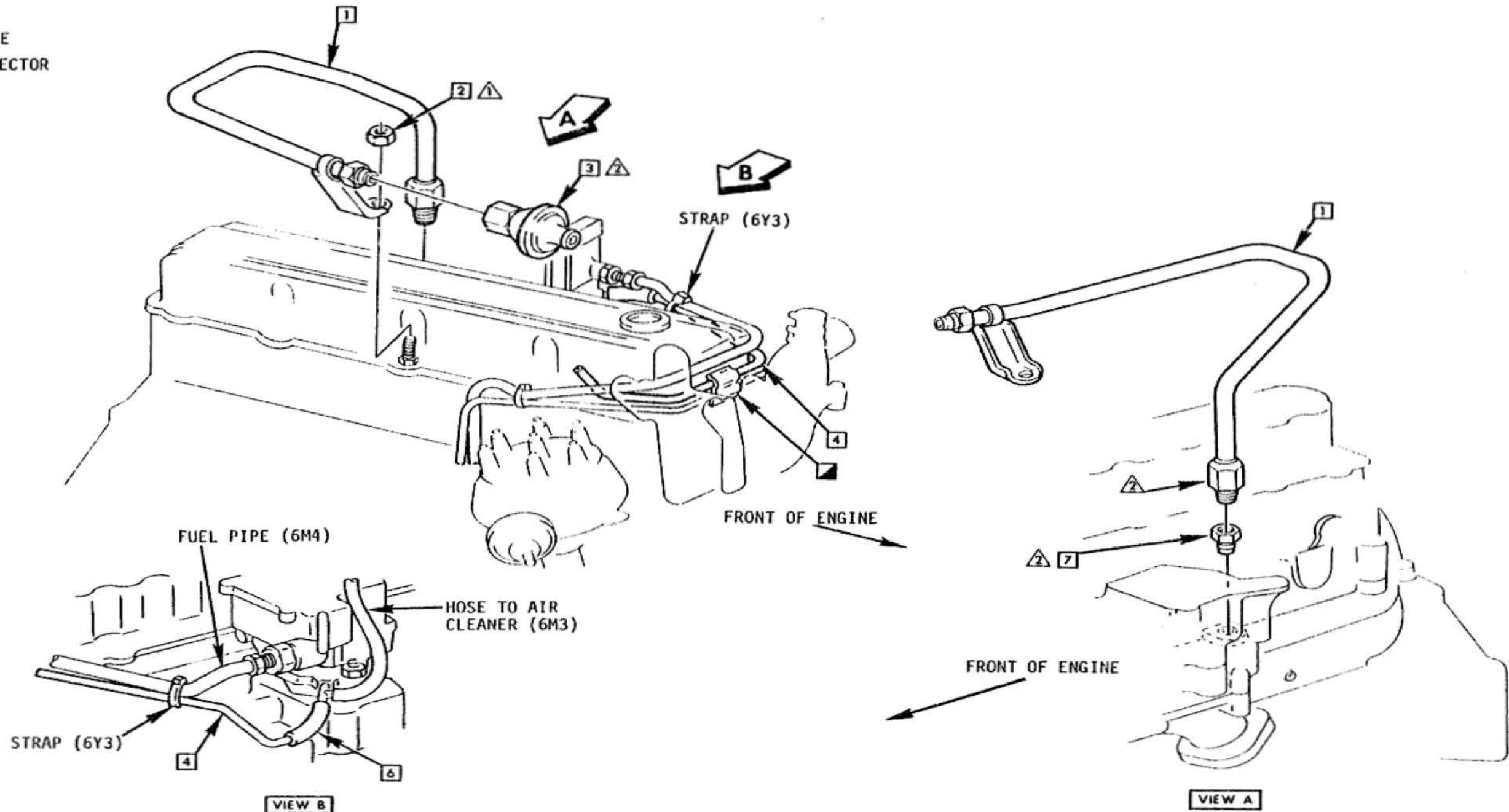
- 1 3917232- GASKET
- 2 354569-ADAPTER
- 3 331141- SCREW ASM
- 4 DIVERTER VALVE ASM
7043229
17051182 (OPT.)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	75-95 IN.	6-12-75	A	TITLE REVISED	2776	WEM	1/13	MARCH 19, 1975	DIVERTER VALVE TO AIR PUMP (L22 & NB2)
								DR. W. E. MASON	PART NO. 552392
								CR. J. M. B. GARDNER	SERIES A
								APPR. J. J. J. J.	YEAR 1976
								REF. J. J. J. J.	UPC 6T
								Oldsmobile	SHEET 13

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 354565- PIPE-AIR INJ.
- 2 9418892- NUT
- 3 4974265- CHECK VALVE ASM
- 4 366883- PIPE-SIGNAL
- 5
- 6 6272753- HOSE
- 7 192122- CONNECTOR
- 8
- 9
- 10

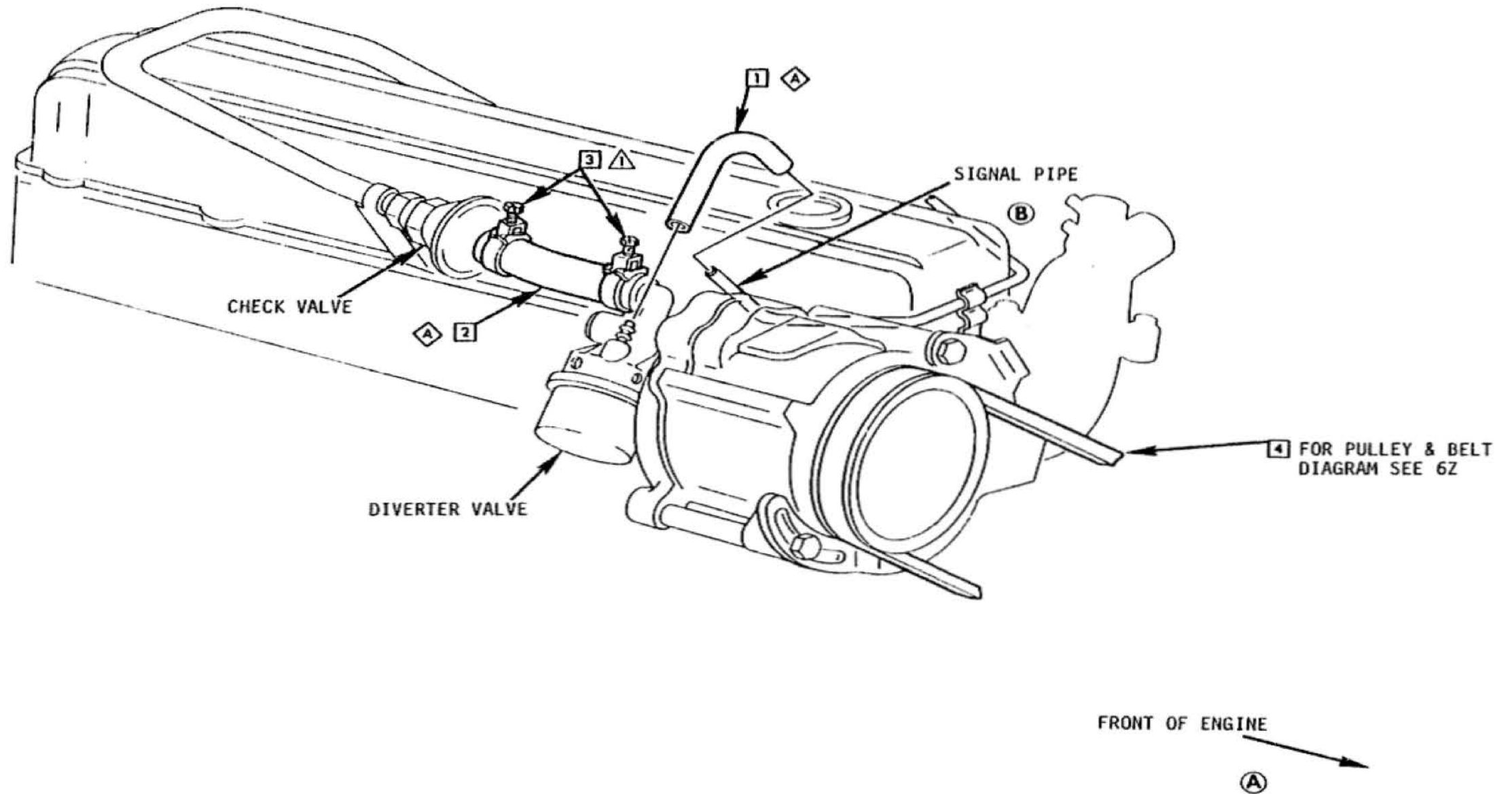


DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	50 - 60 IN.	6-12-75	A	REDRAWN & REVISED	2775-L	WMB	WMB	MARCH 19, 1975	AIR PIPES (L22 & NB2)
	30 - 40 FT.							DR. W.C. MASON	
								CK. M. B. GARDNER	PART NO. 552392
								APPR. J. J. JANTY	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 6T
									SHEET 14

FULLY DRIVEN, SEATED AND NOT STRIPPED

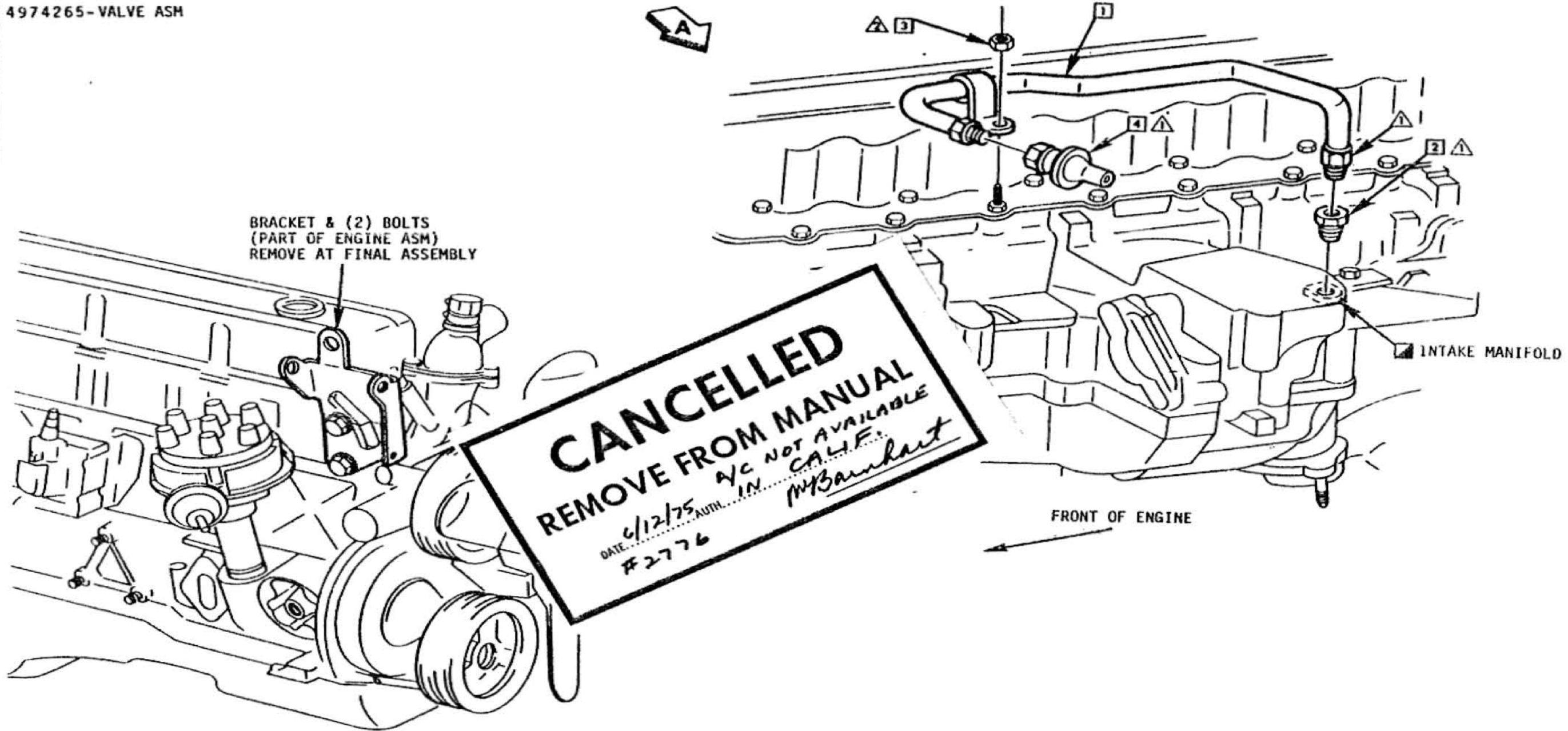
- 1 3969848- HOSE
- 2 354568- HOSE
- 3 9423576- CLAMP
- 4 9433626- BELT
- 5
- 6
- 7
- 8
- 9
- 10

◇ 9985234- LUBE - APPROX.
.004 GAL. PER JOB



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED ▲ 12 - 18 IN.		6-12-75	A	TITLE REVISED	2776	W.C.M.	W.C.M.	MARCH 19, 1975	AIR PUMP HOSES & BELT (L22 & NB2)
		6-12-75	B	SIGNAL PIPE REVISED TO DETAIL	2775-6	W.C.M.	W.C.M.		
DR. W.C. MASON CK. M. J. BARNHART APPR. [Signature] APPR. G. J. [Signature] REF. Oldsmobile									PART NO. 552392 YEAR 1976 SERIES A UPC 6T SHEET 15

- 1 355735-PIPE ASM
- 2 192122-CONNECTOR
- 3 9418892-NUT
- 4 4974265-VALVE ASM
- 5
- 6
- 7
- 8
- 9
- 10



CANCELLED
 REMOVE FROM MANUAL
 DATE 6/12/75 AUTH. IN. CALIF. MYBarnhart
 #2776

VIEW A

SYMBOL (as shown) - LBS.	RANGE (as shown) - LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30 - 40 FT. 50 - 60 IN.							MARCH 19, 1975	AIR PUMP & VALVE ASM (L22) NB2 & A/C
								DR. W.C. MASON CK. MYBarnhart APPR. J. J. J. J. APPR. J. J. J. J. REF.	PART NO. 552392 SERIES A
								Oldsmobile	YEAR 1976 UPC 6T SHEET 16

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

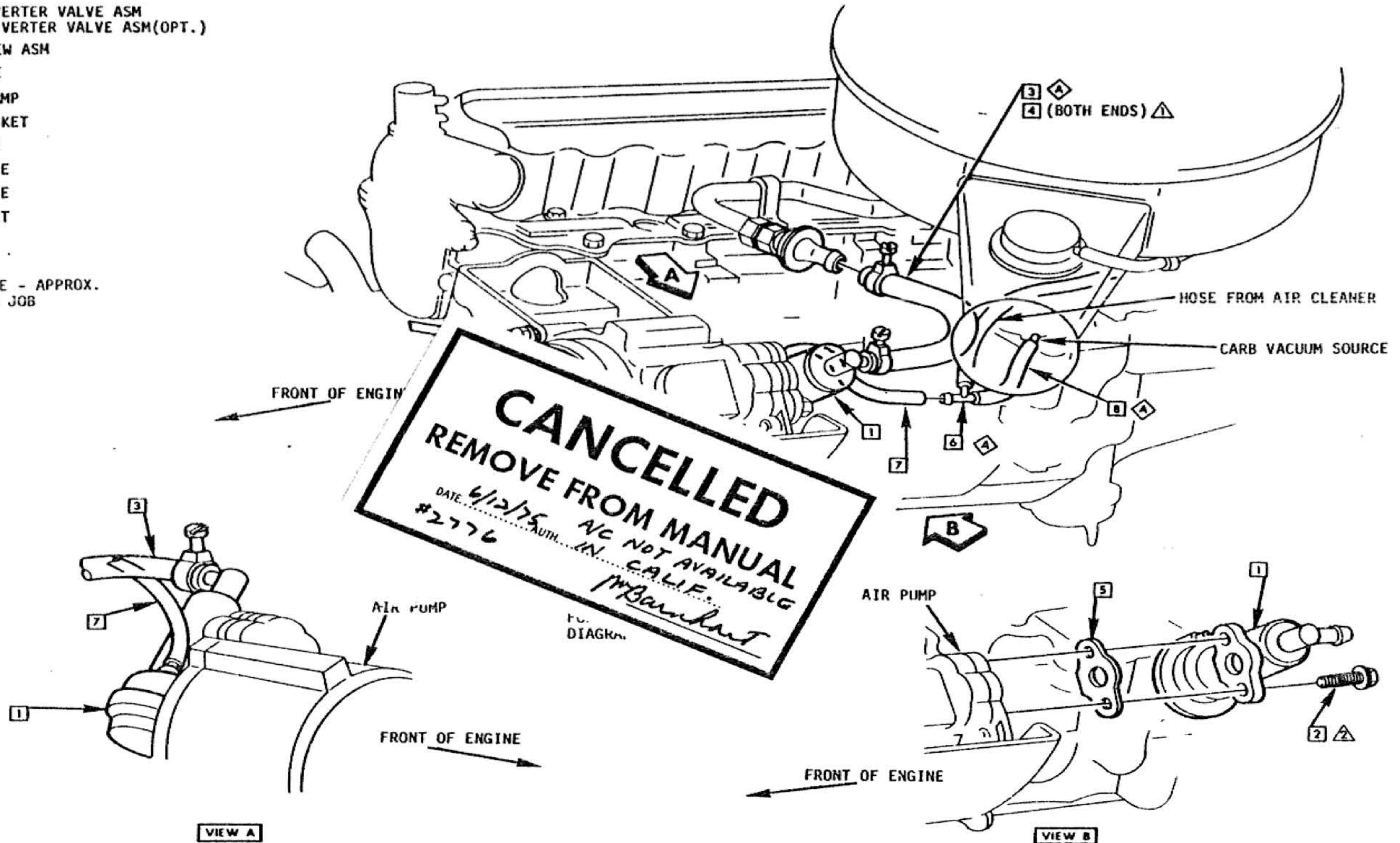
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- ① 7043229-DIVERter VALVE ASM
17051182-DIVERter VALVE ASM(OPT.)
- ② 331141- SCREW ASM
- ③ 354314- HOSE
- ④ 9428796- CLAMP
- ⑤ 3917232- GASKET
- ⑥ 6272766-TEE
- ⑦ 3920990- HOSE
- ⑧ 3947178- HOSE
- ⑨ 9433664- BELT

◇ 9985234- LUBE - APPROX.
.004 GAL. PER JOB



CANCELLED
REMOVE FROM MANUAL
 DATE 6/12/75 AUTH. IN CALIF. #2776
 A/C NOT AVAILABLE
M. Bamberant
 FOR DIAGRAM

DATE	SYMBOL	REVISION	AUTH	DR	CK	DATE	TITLE
						MARCH 19, 1975	AIR HOSES & DIVERter VALVE (L22) (NB2 & A/C)
						DR. W.E. MASON	
						CK. M. Bamberant	
						APPR. [Signature]	
						APPR. [Signature]	
						REF	
						Oldsmobile	
						YEAR 1976	
						UPC 6T	
						SHEET 17	

▴ FULLY DRIVEN, SEATED AND NOT STRIPPED
 12 - 18 IN.
 75 - 95 IN.

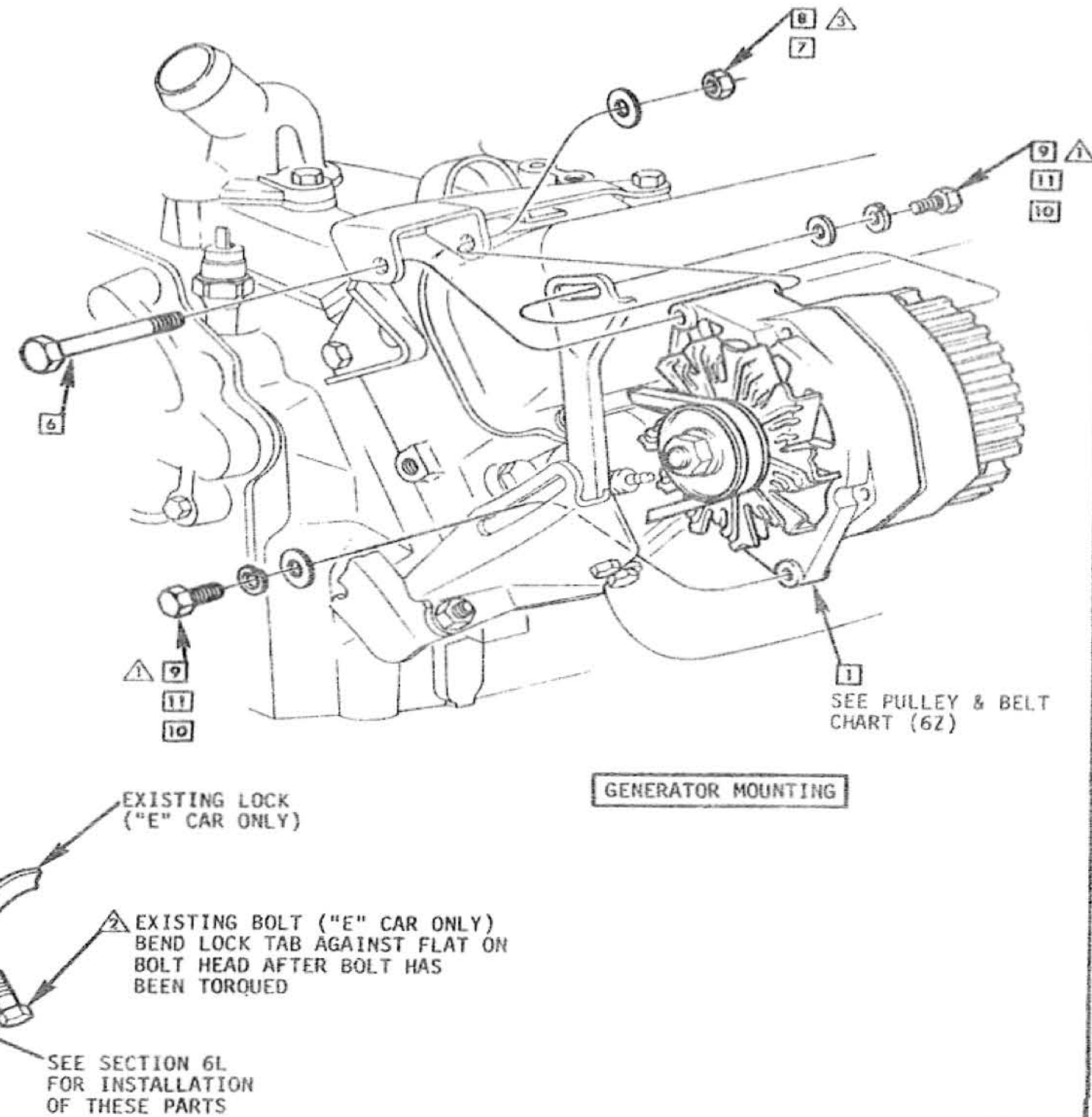
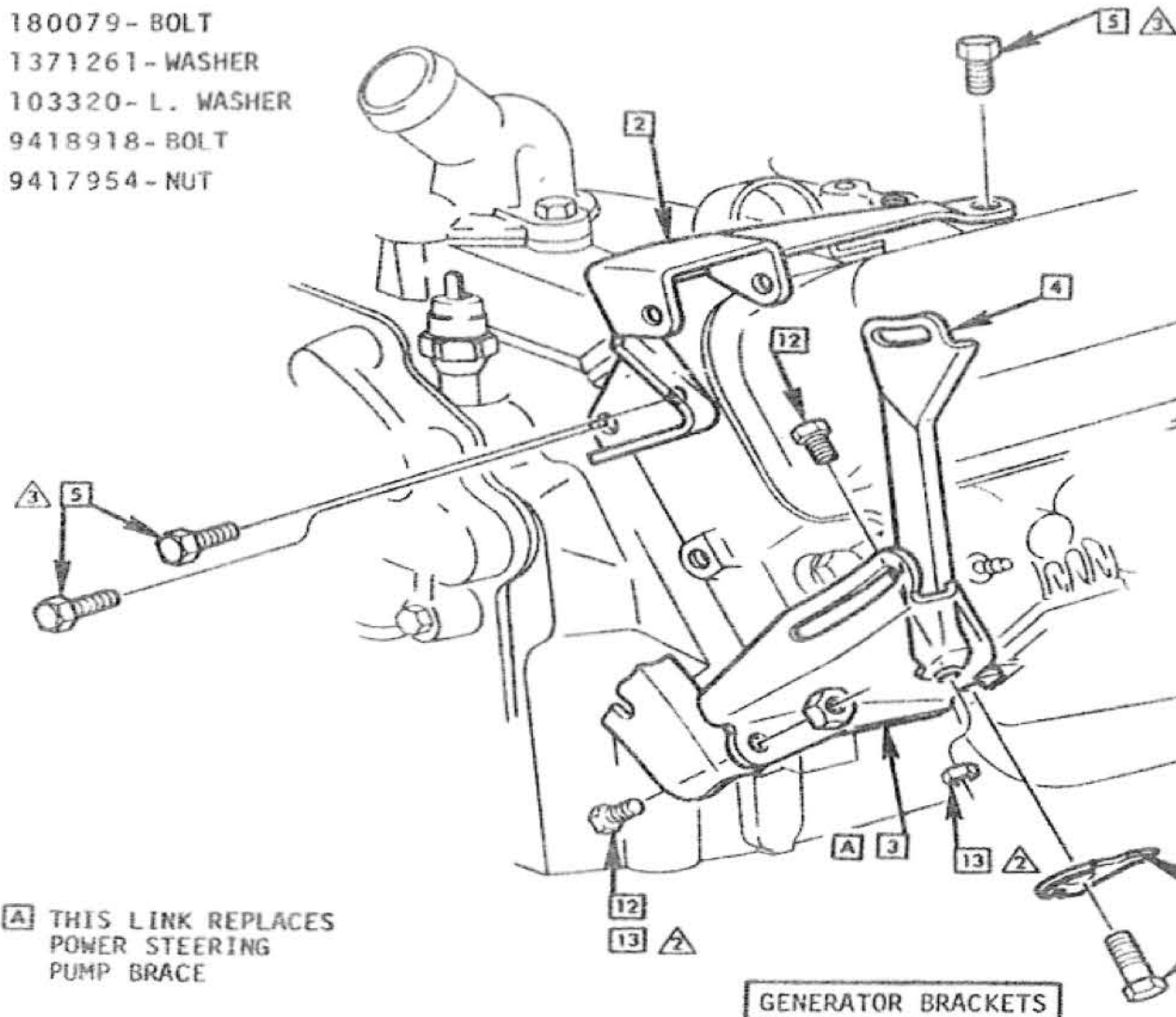
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 GENERATOR ASM-
SEE PAGE 6Y1-3 FOR
PART NUMBERS AND CODES
- 2 550321- BRACKET ASM
- 3 410352- LINK-260 & 350 ENG.
410353- LINK-455 ENG.
- 4 410760- BRACE
- 5 9418967- BOLT
- 6 380294- BOLT
- 7 9419234- WASHER
- 8 9418931- NUT
- 9 180079- BOLT
- 10 1371261- WASHER
- 11 103320- L. WASHER
- 12 9418918- BOLT
- 13 9417954- NUT



SEE PULLEY & BELT CHART (62)

A THIS LINK REPLACES POWER STEERING PUMP BRACE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 15 - 22 FT.								MARCH 11, 1975	LV8/L34/L74/L78 GENERATOR MOUNTING (A/C EXC. K97)
△ 20 - 25 FT.								DR. W.E. MASON	
△ 25 - 35 FT.								CR. P. B. BARTON	
								APP. P. B. BARTON	PART NO. 552392-3-4-5
								APP. And Jant	SERIES A-B-C-E-X
								REF	YEAR 1976
									UPC 6Y1
									SHEET 2

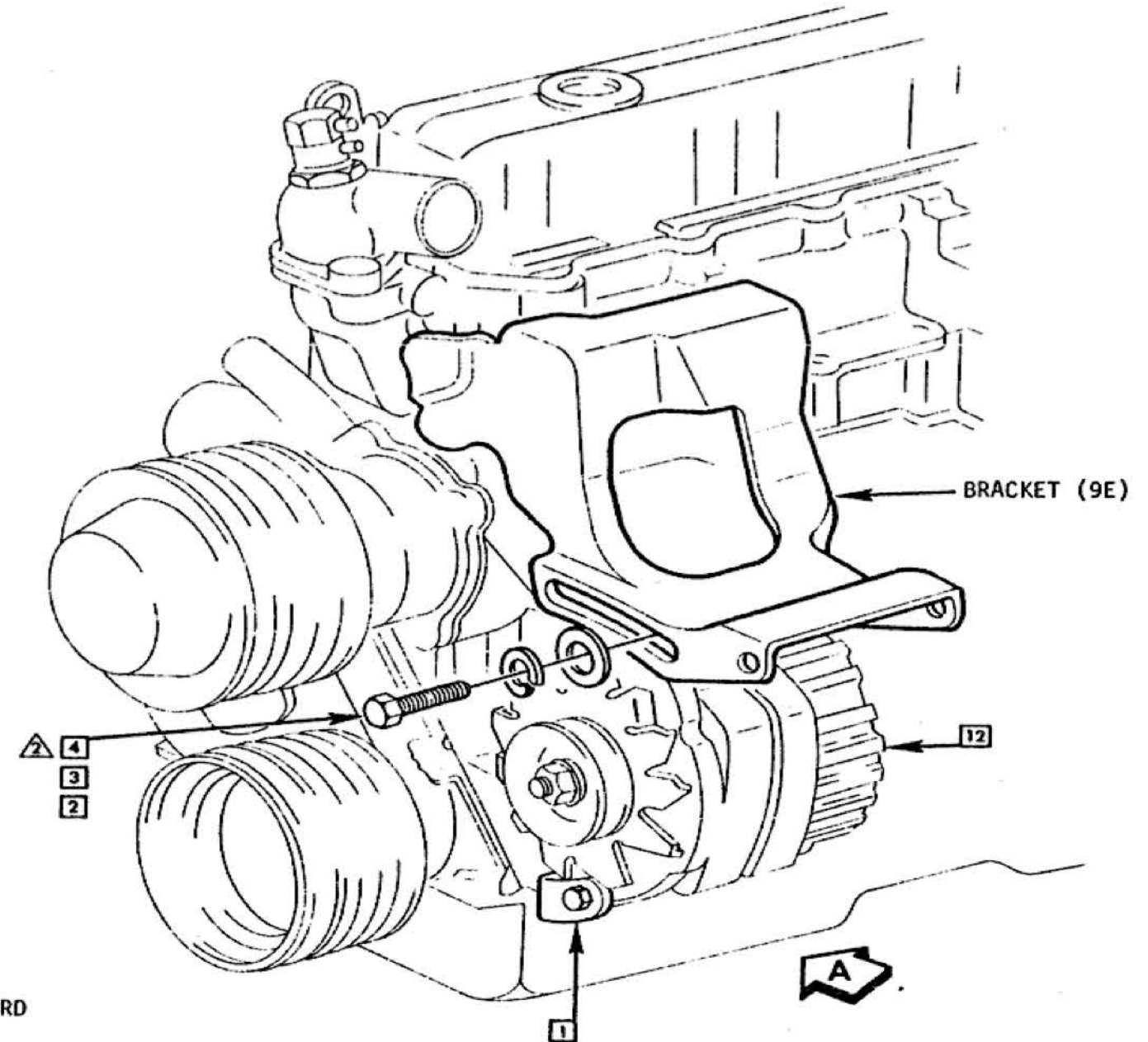
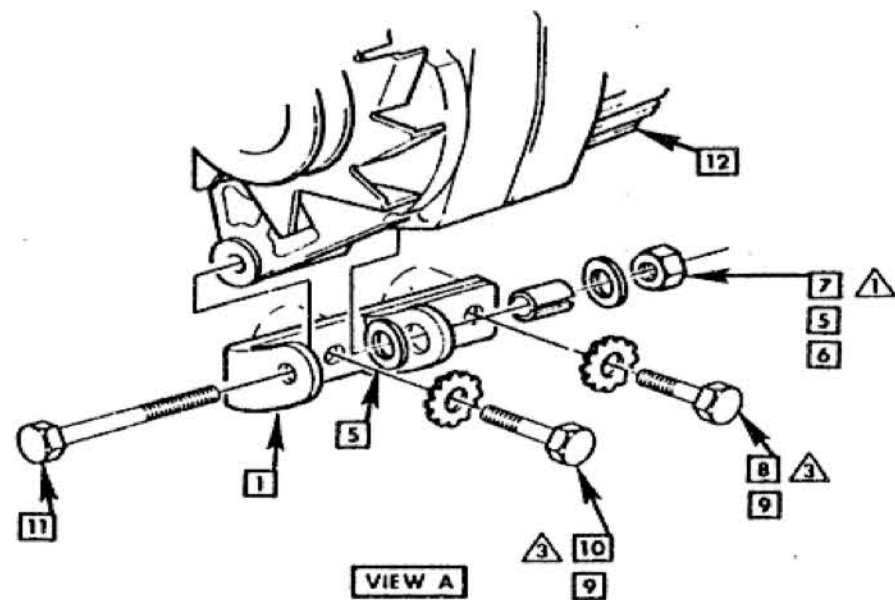
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

GENERATOR CHART	
GENERATOR ASM	CODE
1102394	LL
1102486	LS
1102491	KW
1102840	LM
1102841	LN
1102842	JB
1102843	JC
1102844	JD
1102854	UJ
1101016	WH

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MARCH 11, 1975	GENERATOR CHART
								DR W.E. MASON	
								CK <i>[Signature]</i>	
								APPR <i>[Signature]</i>	PART NO
								REF	552392-3-4-5
 FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A-B-C-E-X
							YEAR	UPC	SHEET
							1976	6Y1	3

- 1 3838441- BRACKET ASM
- 2 1371261- WASHER
- Ⓒ 3 11500191- LOCK WASHER
- 4 180079- BOLT
- 5 9419234- WASHER
- 6 3825451- SPACER
- 7 9422297- NUT
- 8 180126- BOLT
- 9 138489- LOCK WASHER
- 10 180122- BOLT
- 11 191163- BOLT Ⓑ
- 12 GENERATOR ASM- SEE SHEET 6Y1-3
FOR PART NUMBERS AND CODES
- Ⓑ 13



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15 - 20 FT.	6-12-75	A	TITLE REVISED	2641	WEM	MTB	MARCH 10, 1975	GENERATOR MOUNTING (L22)
	▲ 15 - 22 FT.	6-12-75	B2	PART NUMBER REMOVED & USAGE REVISED	2776	WEM	MTB		
	▲ 20 - 27 FT.	1-12-76	C	WAS 103320 - L. WASHER	3505	WEM	MTB		
APPR. <i>h. z. hill</i> REF. <i>49</i>									PART NO. 552392
FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A
Oldsmobile									YEAR 1976
									UPC 6Y1
									SHEET 10

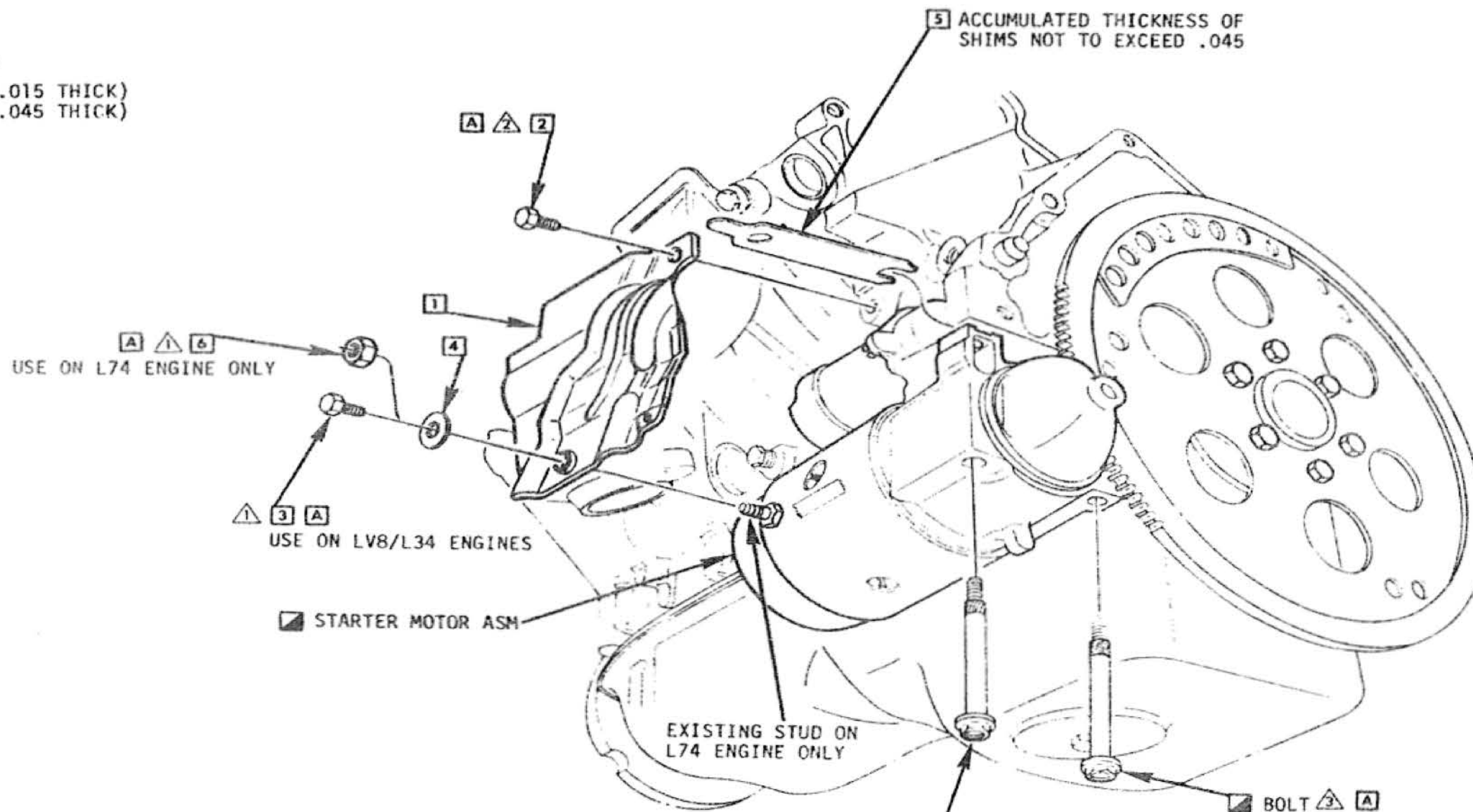
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 551159- BRACE
- 2 9418967- BOLT
- 3 9419030- BOLT
- 4 9419275- WASHER
- 3 9785608- SHIM (.015 THICK)
9785609- SHIM (.045 THICK)
- 6 9418892- NUT



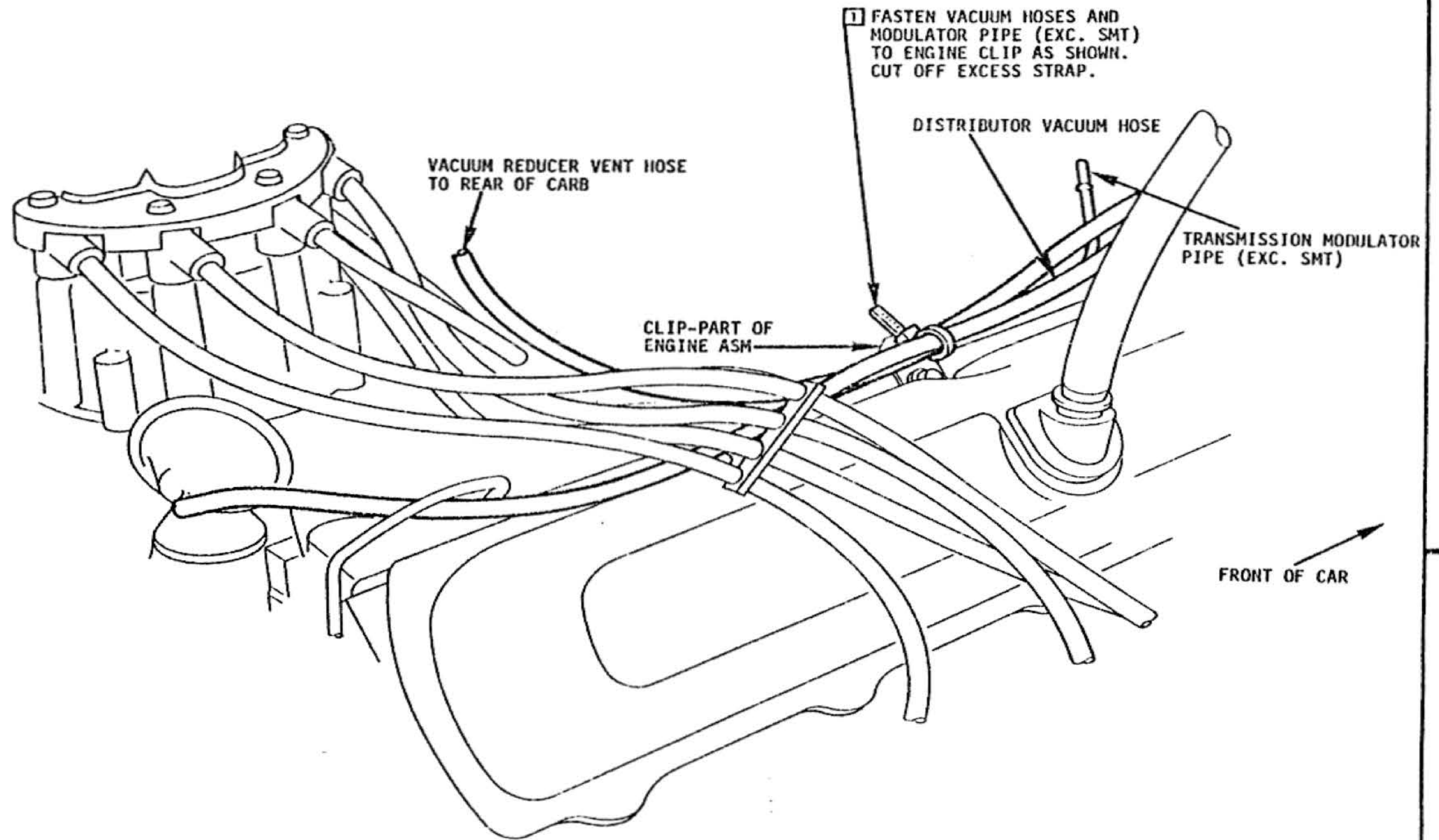
A NOTE:
TO DECREASE STARTER NOISE CAUSED BY GEAR TOOTH INTERFERENCE. LOOSEN ALL FASTENINGS AS SHOWN. INSTALL STARTER MOTOR SHIMS AS REQUIRED (.015 AT A TIME). AFTER INSTALLATION OF SHIMS RETORQUE ALL FASTENERS TO SPECIFIED TORQUE.

REMOVE THIS BOLT TO INSTALL SHIM, THEN REINSTALL BOLT **A**

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	10 - 15 FT.							MARCH 12, 1975	STARTER MOTOR BRACE & SHIM (LV8/L34/L74)
▲	15 - 25 FT.							DR W.E. MASON	
▲	25 - 35 FT.							CK P. Bamberg	
▲								APPR A. Crawford	PART NO 552392-3-5
▲								REF	SERIES A-B-C-X
▲								Oldsmobile	YEAR 1976
									UPC 6Y2
									SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

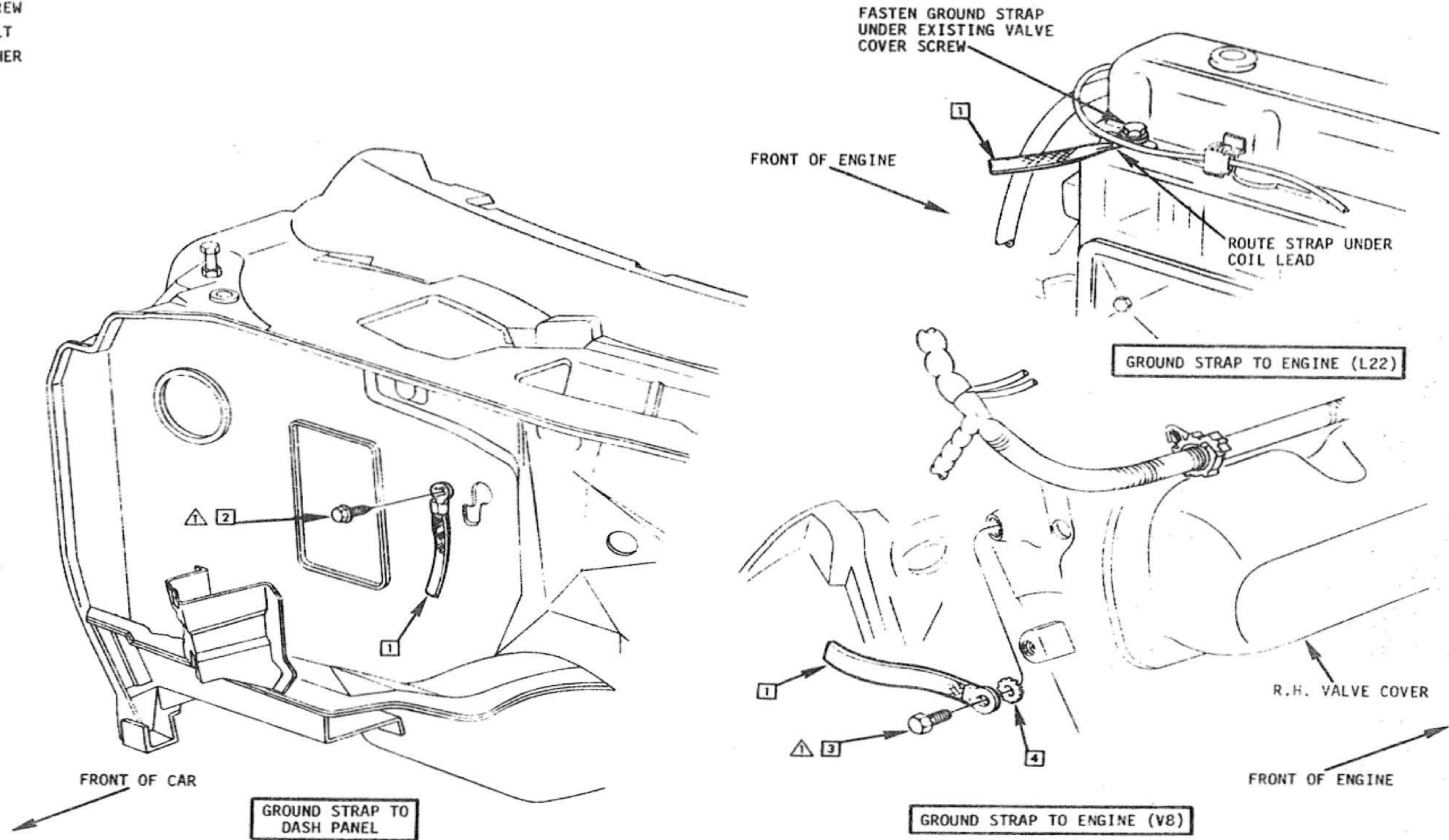
- 1 419423- STRAP
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



Ⓐ

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-30-75	A	TITLE REVISED	2567	1/21/75	W.E.M.	MARCH 10, 1975	VACUUM HOSE STRAP - A/C ONLY (LV8/L34/L74)
								DR. W.E. MASON	
								CK. [Signature]	PART NO. 552392-3-5
								APPR. Pa. [Signature]	SERIES A-B-C-X
								APPR.	YEAR 1976
								REF.	UPC 6Y3
								Oldsmobile	SHEET 1

- 1 6287160- STRAP ASM
- 2 9431714- SCREW
- 3 9428638- BOLT
- 4 138489- WASHER
- 5
- 6
- 7
- 8
- 9
- 10

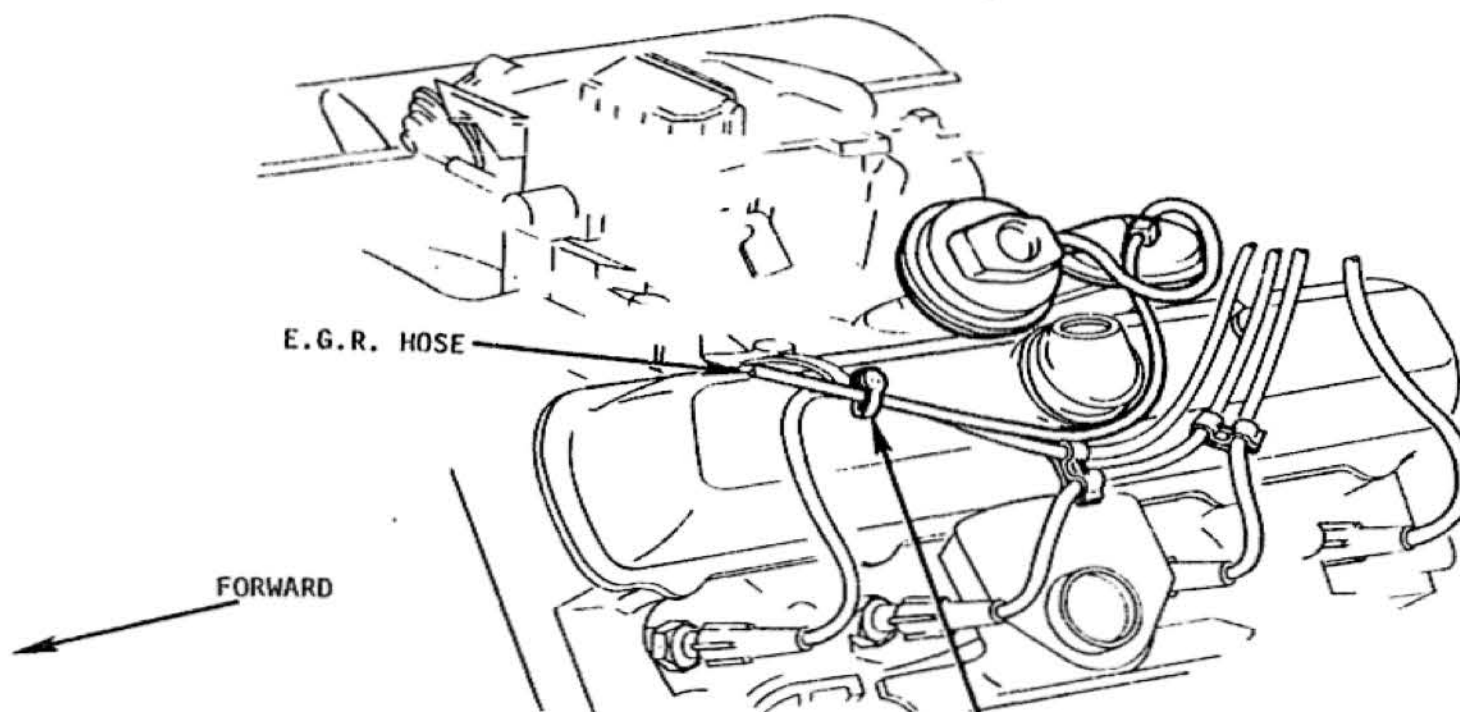


DYNAMIC (Inspection) - LBS.	HAND (Inspection) - LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	20 - 30 FT.							MARCH 10, 1975	ENGINE GROUND STRAP
								DR. W. E. MASON	
								CK. M. B. BARNHART	
								APPR. [Signature]	PART NO. 552392
								REF. [Signature]	SERIES A
									YEAR 1976
									UPC 6Y4
									SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

1 3830786- RETAINER

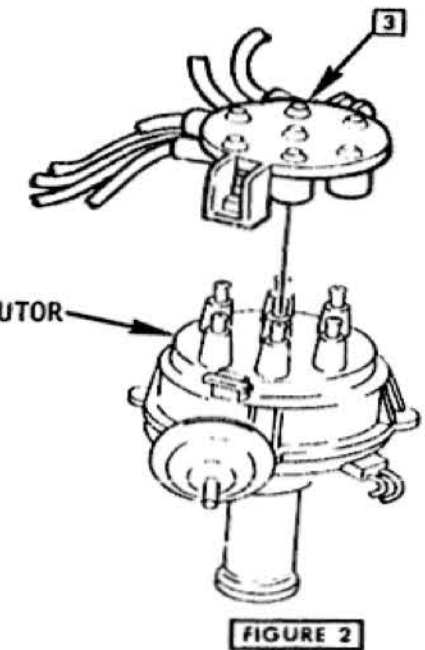
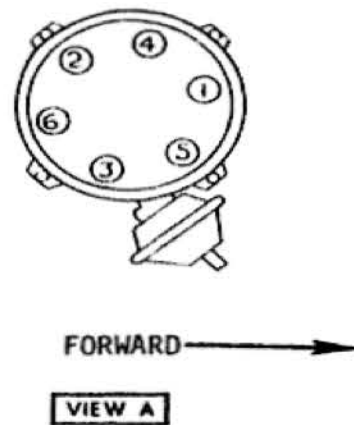
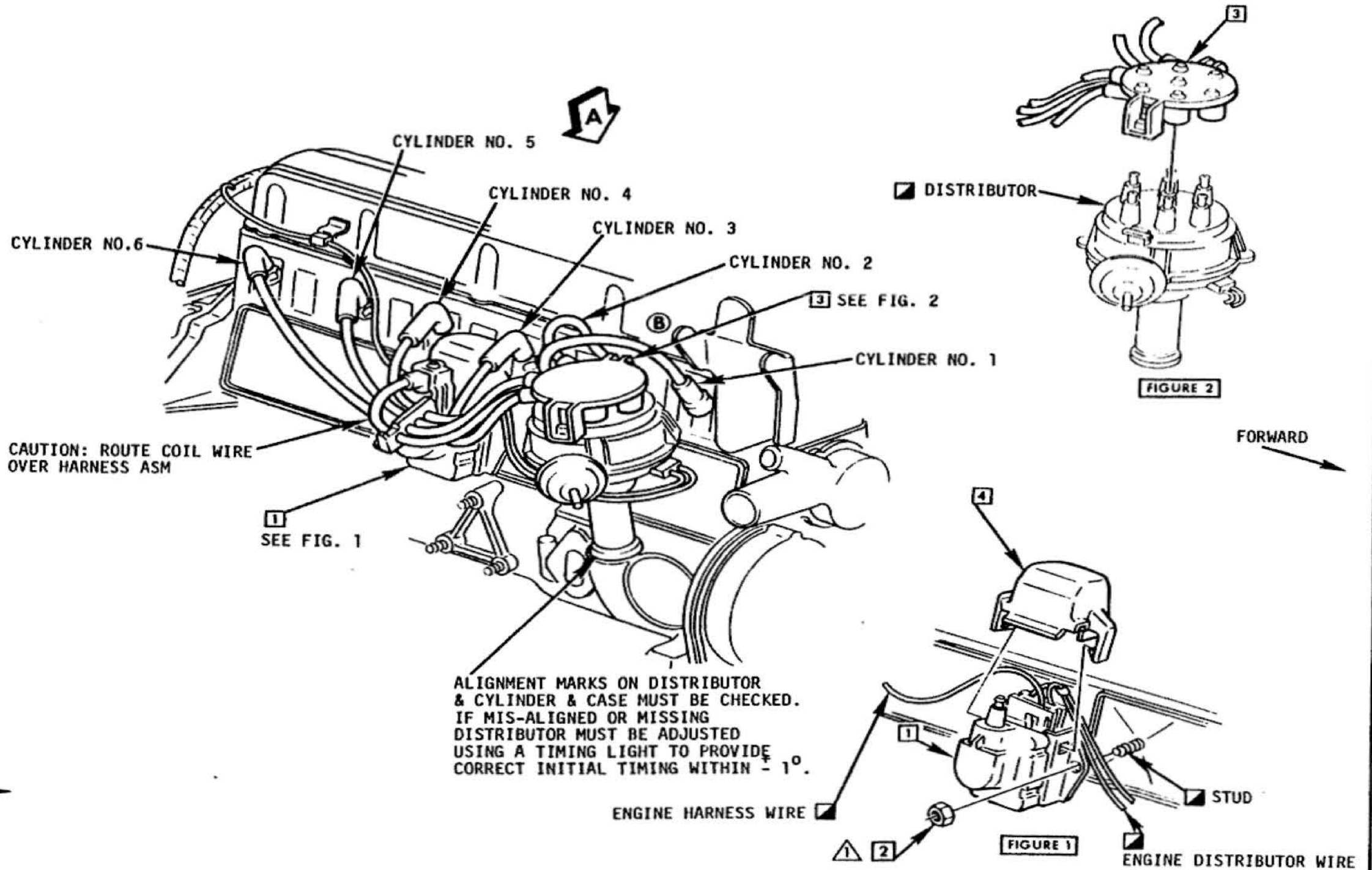
- 2
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- 8
- 9
- 10



1 FASTEN #1 SPARK PLUG CABLE & E.G.R. HOSE TO EXISTING BRACKET WITH RETAINER

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								OCT. 21, 1975	SPARK PLUG CABLE RETAINER (LV8 & M38 & NB2 EXC. A/C)	552392	A	1976	6Y4	2
								DR. W.E. MASON						
								CK. J.M. BARNHART						
								APPR. R. LOOPER						
								APPR. R. LOOPER K.E.C.						
								REF. 3340						
								Oldsmobile						

- 1 1115444-COIL ASM
- 2 9418892-NUT
- 3 8916396-HARNES ASM
- 4 8917609-COVER
- 5
- 6
- 7
- 8
- 9
- 10



DISTRIBUTOR

FIGURE 2

FORWARD

ENGINE HARNESS WIRE

FIGURE 1

STUD

ENGINE DISTRIBUTOR WIRE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	40 - 60 IN.	6-12-75	A	REDRAWN & REVISED	2776	WEM	MYB	MARCH 10, 1975	SPARK PLUG WIRING (L22)
		9-15-75	B	#1 SPARK PLUG CABLE REROUTED	3205	WEM	MYB	DR. W.E. MASON	
								CK. P.B. Gumbart	PART NO. 552392
								APPR. M. Berman	SERIES A
								APPR. REF.	YEAR 1976
								Oldsmobile	UPC 6Y4
									SHEET 10

FULLY DRIVEN, SEATED AND NOT STRIPPED

1976 PRODUCTION ENGINE IDENTIFICATION

ENGINE C.I.D.	CAR	ASM. CODE		PART NO.		TRANS.	TYPE		ETC.	ENGINE OPTION	E.P.A. TYPE
		FED.	CALIF.	FED.	CALIF.		CARB.	CARB.			
250 L6	X & A	CCD	CCL	366843	377149	SM(3SP)	1 BBL.	2.73 AXLE	L22 (CHEVY)		
		CCJ	X ONLY	377157		SM(3SP)	1 BBL.	3.08 AXLE			
			CCC		366842	AT					
231 V6	H	FH	FJ	1398563	1398595	SM(4SP)	2 BBL.		L11 (CHEVY)		
		F1		1398564	1398565	AT					
140 L4	H	CBS	CBK	366847	357645	SM M20	2 BBL.		L11 (CHEVY)		
		CBZ	CBY	370779	370775	SM MY1					
		CAZ	CAY	377107	377109	SM(5SP)					
		CBT	CBL	366848	357648	AT					
260 V8	X	QA	TA	553065	554650	SM	2 BBL.	NON A/C	L22 (CHEVY)		
		QD	TD	553066	554651	SM	2 BBL.	A/C			
		Q7	T7	554496	554498	AT(M29)	2 BBL.	NON A/C			
		Q8	T8	554497	554499	AT(M29)	2 BBL.	A/C			
		Q8	T2	553067	554718	AT(M38)	2 BBL.	NON A/C			
		QC	T3	553068	554719	AT(M38)	2 BBL.	A/C			
		OK	TK	553071	554652	SM	2 BBL.	NON A/C			
		QN	TN	553072	554653	SM	2 BBL.	A/C			
		OP	T4	553073	554732	AT	2 BBL.	NON A/C			
		OT	T5	553074	554733	AT	2 BBL.	A/C			
350 V8	A	PA	TA	1398570		AT	2 BBL.	NON A/C	L32 (BUICK)		
		PB		1398571		AT	2 BBL.	A/C			
		PE	PM	1398574	1398582	AT	4 BBL.	NON A/C			
		PF	PN	1398575	1398583	AT	4 BBL.	A/C			
455 V8	C	Q2	TL	553079	553081	AT	4 BBL.	NON A/C	L34 (OLDS)		
		Q3	TO	553080	553082	AT	4 BBL.	A/C			
			EXC SM								
			TY		553084	AT	4 BBL.	NON A/C			

L I G H T D U T Y

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-1-75	A	VB WAS V8		TC	CR	MAR 10, 1975	CHART - ENGINE IDENTIFICATION
		5-1-75	B	LBS REMOVED		TC	CR	DR. T. CHAPMAN	
		7-8-75	C	553717 REMOVED		TC	CR	CK. COLVIN/AMMEL	
		7-8-75	D	B WAS ADDED		TC	CR	APPR. D. Z. HIND	PART NO. 553863
		7-8-75	E	PART NUMBERS ADDED		TC	CR	APPR. Belcher	SERIES A-B-C-E-X-H
		11-5-75	F	RE-TYPED & REVISED - SHT. 1 ADDED		TC	MYB	REF.	YEAR 1976
									UPC 6Z
									SHEET 1

Oldsmobile

260, 350 & 455 CUBIC INCH ENGINE ASSEMBLY
CONVERSION PROCEDURES

CONVERT TO U21 BY THE FOLLOWING:		
ITEM	REMOVE	INSTALL
GAGE - ENGINE OIL	5653197	6462137
ELBOW - GAGE TO BLOCK	--	401559
SWITCH ASSEMBLY - WATER TEMPERATURE	6489395	6402383

CONVERT TO NON J50 OR JL2 BY THE FOLLOWING		
ITEM	REMOVE	INSTALL
PLUG - P/B VACUUM HOLE	--	103878
ELBOW - P/B VACUUM	143343	--

ALL PROCEDURES WHICH APPLY TO PARTS ASSEMBLED IN THE ENGINE PLANT REGARDING TORQUES, PAINTING, LUBRICANTS, PROCESS MATERIALS, ETC. ALSO APPLY TO ALL FINAL ASSEMBLY CONVERSION PARTS.

FOR ENGINE CONVERSION INSTALLATION DRAWINGS, SEE SECTION 6.

DYKADOC (Installation)—LBS.	MAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MAR 26, 1975	CHART - ENGINE CONVERSION
								DR. T. CHAPMAN	
								CK <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 553917
								REF.	SERIES A
								<i>Oldsmobile</i>	YEAR 1976
									UPC 6Z
									SHEET 2

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 GENERATOR ASM-6Y1
- 2 WATER PUMP PULLEY-6K1
- 3 CRANKSHAFT PULLEY-6K1
- 4 POWER STEERING PUMP PULLEY-9E
- 5 A/C COMPRESSOR ASM-1A2G
- 6 BELT-6K1
- 7 BELT-9E
- 8 BELT-1A2G

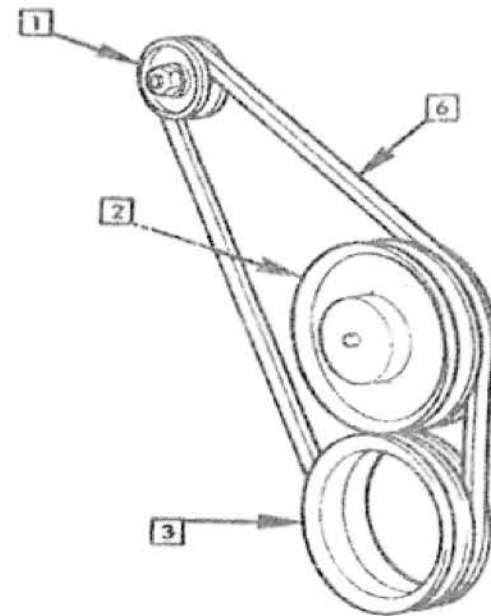
NOTE

FOR PART NUMBERS & INSTALLATION OF PULLEYS & BELTS SHOWN ON THIS PAGE, REFER TO UPC SECTION INDICATED ABOVE.

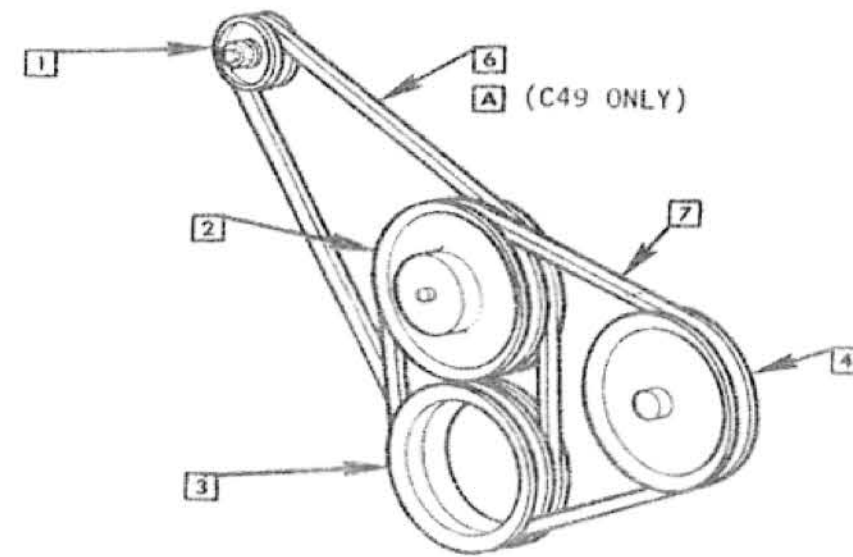
- A BELT TENSION 60# MIN. AFTER CAR HAS BEEN RUN ON TEST ROLLS.

BELT TENSION

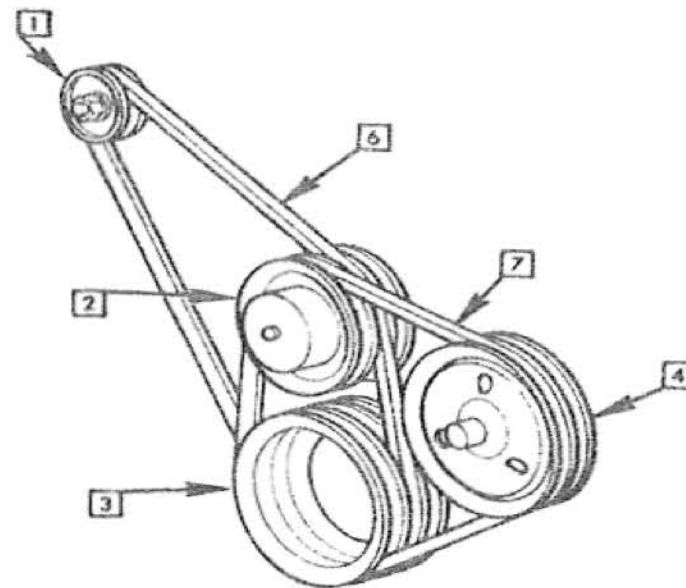
BELT TENSION TO CHECK 110/140# ON BURROUGHS TOOL 33-95 ACB ON INSTALLATION. TO CHECK 70# MINIMUM AFTER CAR HAS BEEN RUN ON TEST ROLLS, UNLESS OTHERWISE SPECIFIED. WHENEVER THE COMBINATION OF P/S PUMP & GENERATOR ARE ON THE LEFT SIDE OF THE ENGINE, THE P/S PUMP BELT MUST BE ADJUSTED TO TENSION BEFORE TIGHTENING THE GENERATOR BELT.



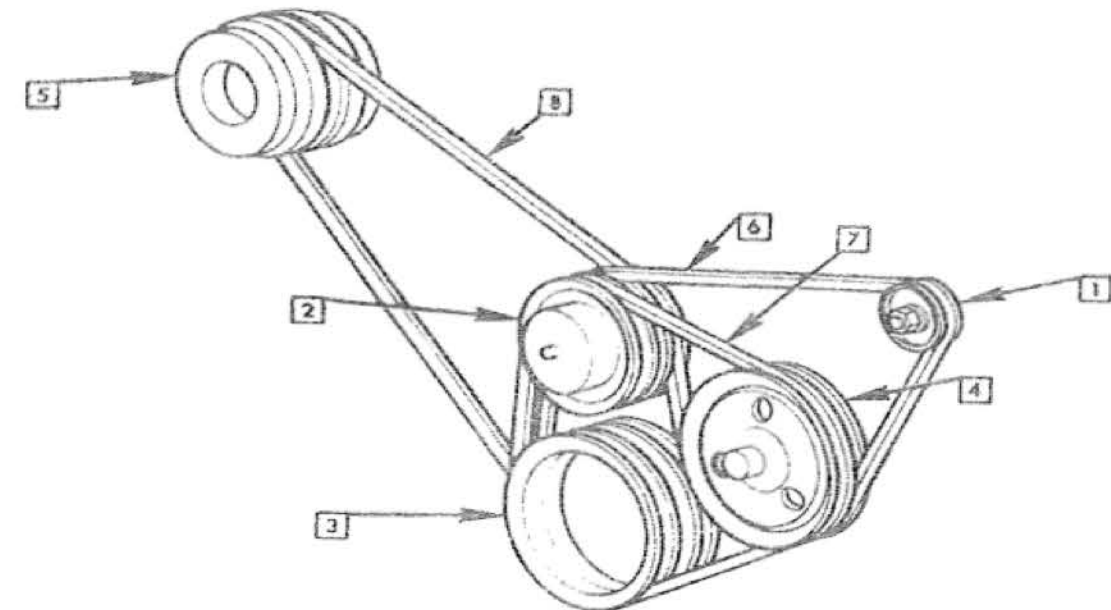
STANDARD
("X" CAR ONLY)



POWER STEERING
(STANDARD - "A & B-C" CARS)



Y72 WITH POWER STEERING
(EXC. "X" CAR)



AIR CONDITIONING
WITH POWER STEERING

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								MARCH 10, 1975	LVS/L34/L74 PULLEY & BELT DIAGRAM
								DR. W.E. MASON	PART NO 552392-3-5 SERIES A-B-C-X
							CK. <i>W. Barnhart</i>		
							APPR. <i>W. Barnhart</i>		
							REF.		
								Oldsmobile	YEAR 1976
									UPC 6Z
									SHEET 3

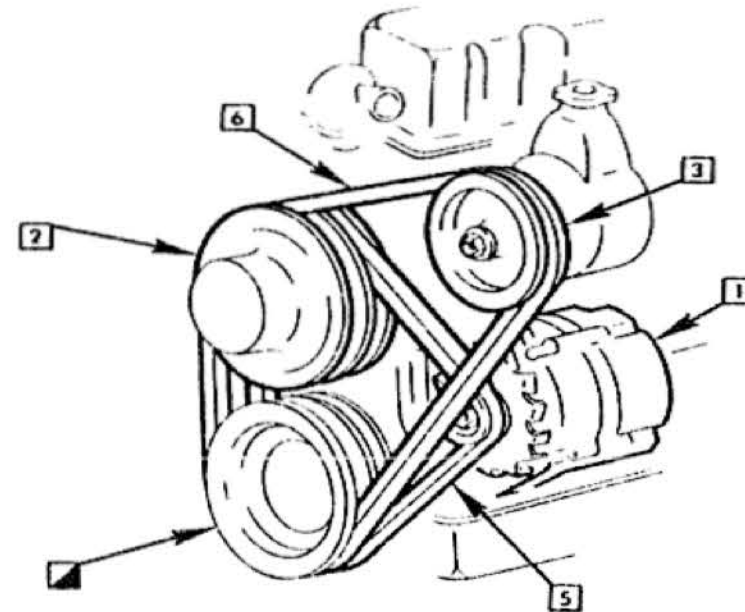
- 1 GENERATOR ASM-6Y1
- 2 WATER PUMP PULLEY-6K1
- 3 POWER STEERING PUMP PULLEY-9E
- 4 A/C COMPRESSOR ASM-1A2G
- 5 BELT-6K1
- 6 BELT-9E
- 7 BELT-1A2G
- 8 AIR PUMP PULLEY - 6T
- 9 BELT - 6T
- 10

NOTE

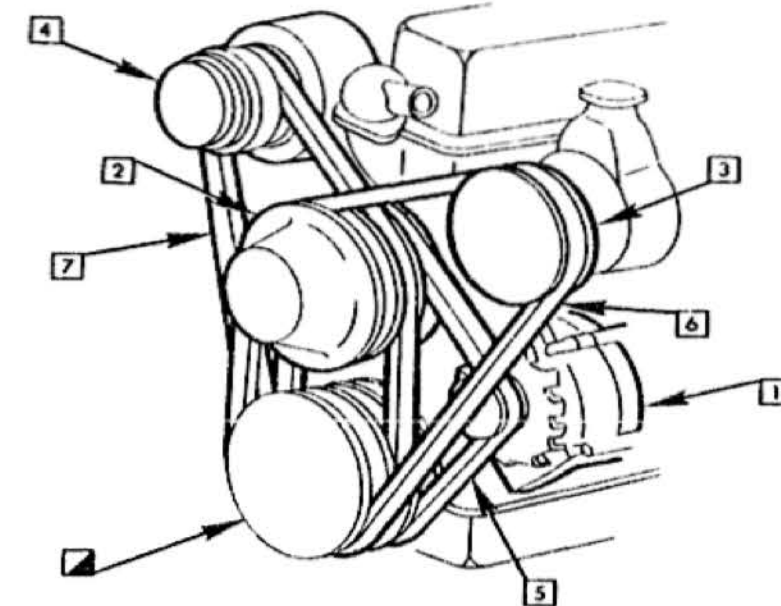
FOR PART NUMBERS & INSTALLATION OF PULLEYS & BELTS SHOWN ON THIS PAGE, REFER TO UPC SECTION INDICATED ABOVE.

BELT TENSION

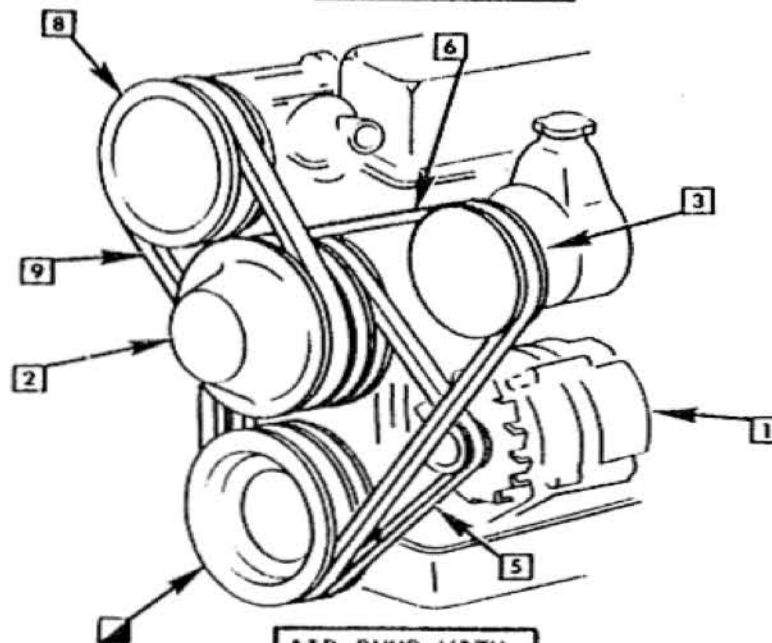
BELT TENSION TO BE CHECKED WITH BURROUGHS TOOL 33-95 ACB. BELT TENSION ON ALL 3/8" BELTS TO CHECK 120/150# AND TO CHECK 55# MINIMUM AFTER CAR HAS BEEN RUN ON TEST ROLLS UNLESS OTHERWISE SPECIFIED. BELT TENSION ON ALL 15/32" BELTS TO CHECK 135/165# AND TO CHECK 80# MINIMUM AFTER CAR HAS BEEN RUN ON TEST ROLLS UNLESS OTHERWISE SPECIFIED.



POWER STEERING



AIR CONDITIONING WITH POWER STEERING



AIR PUMP WITH POWER STEERING

(B)

(A)

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6-12-75	A	TITLE REVISED	2641	W.E.M.	W.E.M.	MARCH 11, 1975	PULLEY & BELT DIAGRAM (L22)
		6-12-75	B	VIEW REMOVED	2776	W.E.M.	W.E.M.		
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 6Z
									SHEET 10

Oldsmobile

UPC & SHEET	DESCRIPTION
7A-1	A.T. NEUTRAL START & BACK-UP LAMP SWITCH
7A-2	A.T. STEERING COLUMN DRESS
7A-3	STEERING COLUMN DRESS (M15 ONLY)
7A-4	A.T. OUTER SHIFT LEVER TO TRANSMISSION
7A-5	A.T. SHIFT CONTROL
7A-6	M38 DETENT CONTROL CABLE
7A-7	M40 MODULATOR PIPE
7A-8	V8 M38 MODULATOR PIPE
7A-9	A.T. FLOOR SHIFT CONTROL
7A-10	A.T. FLOOR SHIFT CONTROL
7A-11	L6 M38 MODULATOR PIPE
7A-12	M38 DOWNSHIFT CABLE & M40 DOWNSHIFT SWITCH TO THROTTLE CONTROL
7A-13	A.T. COLUMN SHIFT INDICATOR NEEDLE
7A-14	A.T. COLUMN SHIFT INDICATOR
7A-16	S.M. COLUMN SHIFT LINKAGE ASM
7A-17	S.M. CLUTCH START SWITCH
7A-18	S.M. COLUMN SHIFT ROD ADJUSTMENT
7A-20	M75 SHIFT LEVER TO TRANSMISSION
7A-21	M75 SEAL & BOOT BASE TO FLOOR
7A-22	M75 BOOT, BEZEL & SHIFT LEVER KNOB
7B1A-1	S.M. TRANS TO FLYWHEEL HOUSING
7B1B-1	S.M. TRANS CLUTCH CONTROL
7B1B-2	S.M. TRANS CLUTCH CONTROL
7B1B-3	S.M. TRANS CLUTCH LINKAGE ADJUSTMENT

UPC & SHEET	DESCRIPTION
7B1E	TRANSMISSION OIL FILL (SEE 7B1A-1)
7B3A-1	AUTOMATIC TRANSMISSION TO ENGINE
7B3A-2	M40 OIL FILLER TUBE
7B3A-3	V8 M38 OIL FILLER TUBE
7B3A-4	MOUNTING STUD FOR CATALYTIC CONVERTER (M38)
7B3A-5	L22 M38 OIL FILLER TUBE
7B3B	A.T. OIL FILL PROCEDURE (SEE OA-35)
7B6-1	A.T. OIL COOLER PIPE (EXC L22)
7B6-2	A.T. OIL COOLER PIPE (L22 ONLY)
7Z-1	CHART-TRANSMISSION USAGE
7Z-2	S.M. VEHICLE CHECK (M15)
① 7Z-3	S.M. VEHICLE CHECK (M75)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		9/30/75	A	PASL ADDED	3277	D. S. W.	CA	JUNE 9, 1975	CONTENTS TRANSMISSION
								DR. VIET MAY	
								CK. M. B. H. A. I. P.	
								APPR. S. M. D. O. N. A. L. Y.	PART NO. 552392
								APPR. J. J. S. T. A. N. T. Y.	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 7
									SHEET 1

 FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

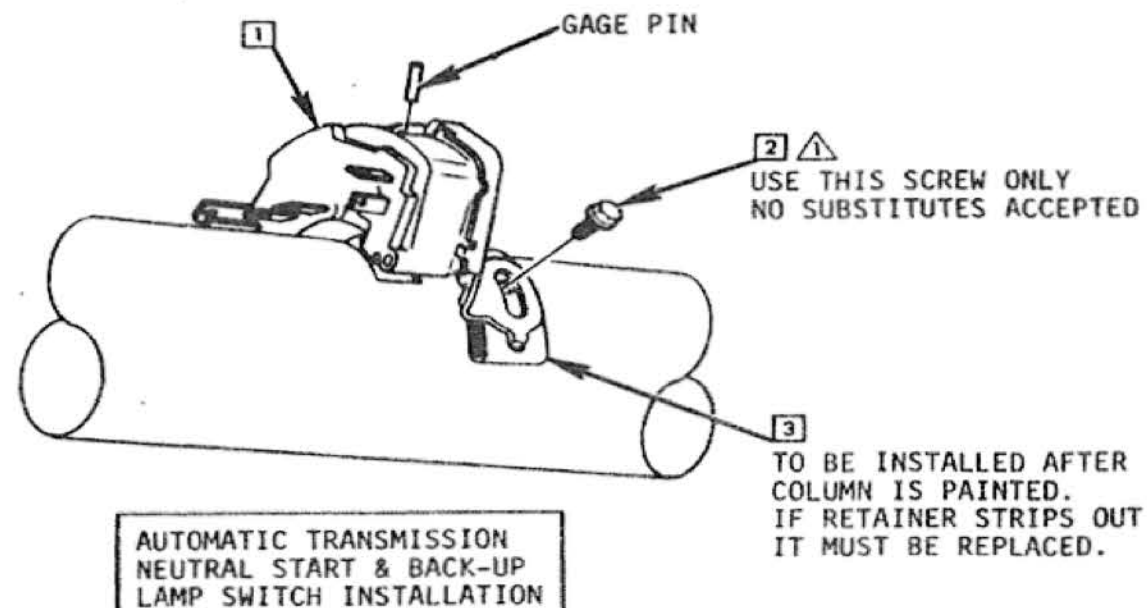
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 SWITCH ASM
1994161 AG,AJ (EXC D55 OR S.W.),BL,BN,CV,CX,EY,EZ00
1994162 AG,AJ (WITH D55)
1994163 AH,AJ (S.W.), BQ,BRO0
- 2 7806573- SCREW (2)
- 3 406306- RETAINER (2)

△ FOR NEUTRAL START SYSTEM REQUIREMENTS SEE SECTION 0A



WITH AUTOMATIC TRANSMISSION (CONSOLE SHIFT)

INSTALLATION PROCEDURE

1. INSTALL SWITCH WITH STEERING COLUMN IN LOCK POSITION.
2. ROTATE LOWER SHIFT LEVER CLOCKWISE (AS VIEWED FROM UPPER END OF COLUMN) AND LIGHTLY HOLD AGAINST LOCK STOP TO REMOVE FREE PLAY.
3. INSERT .096 DIA. GAGE PIN TO A DEPTH OF 3/8 INCH INTO SWITCH PARK GAGE HOLE. SWITCH ASSEMBLY IS FIXED IN PARK POSITION WITH INTERNAL PLASTIC SHEAR PIN.
4. ASSEMBLE THE SWITCH TO COLUMN BY INSERTING THE SWITCH CARRIER TANG INTO THE SHIFT TUBE SLOT AND FASTEN IN POSITION BY ASSEMBLING MOUNTING SCREWS TO RETAINERS.
5. REMOVE .096 DIA. GAGE PIN.
6. UNLOCK COLUMN AND ROTATE SHIFT BOWL CLOCKWISE TO SHEAR SWITCH INTERNAL PLASTIC PIN.
7. RETURN SHIFT BOWL TO PARK POSITION, LOCK COLUMN, ROTATE LOWER SHIFT LEVER CLOCKWISE AND HOLD LIGHTLY AGAINST LOCK STOP.
8. SWITCH PARK GAGE HOLE WILL FREELY ADMIT .089 DIA. GAGE PIN TO A DEPTH OF 3/8 INCH
9. IF PIN WILL NOT FREELY ENTER GAGE HOLE, SWITCH WILL BE RESET. (SEE RESET INSTALLATION PROCEDURE)

RESET INSTALLATION PROCEDURE

1. WITH STEERING COLUMN IN THE LOCK POSITION, ROTATE LOWER SHIFT LEVER CLOCKWISE (AS VIEWED FROM UPPER END OF COLUMN) AND LIGHTLY HOLD AGAINST LOCK STOP.
2. LOOSEN ATTACHING SCREWS.
3. ROTATE SWITCH ON COLUMN AND INSERT .096 DIA. GAGE PIN INTO PARK GAGE HOLE TO A DEPTH OF 3/8 INCH.
4. TIGHTEN ATTACHING SCREWS.
5. REPEAT INSTALLATION PROCEDURES 5 THRU 9.

RESET INSTALLATION PROCEDURE ON ASSEMBLED CARS

NOTE: RESET ON CONSOLE COLUMNS CAN BE DONE IN NEUTRAL ON ASSEMBLED CARS WITH PROPERLY ADJUSTED TRANSMISSION CONTROL LINKAGE.

1. PLACE CONSOLE SHIFT LEVER IN NEUTRAL POSITION.
2. LOOSEN ATTACHING SCREWS.
3. ROTATE SWITCH ON COLUMN UNTIL GAGE HOLE FREELY ADMITS .089 DIA. GAGE PIN TO DEPTH OF 3/8 INCH.
4. TIGHTEN ATTACHING SCREWS AND REMOVE GAGE PIN.

WITH AUTOMATIC TRANSMISSION (COLUMN SHIFT)

INSTALLATION PROCEDURE

1. POSITION SHIFT LEVER IN NEUTRAL GATE NOTCH.
2. INSERT .096 DIA. GAGE PIN TO A DEPTH OF 3/8 INCH INTO SWITCH NEUTRAL GAGE HOLE. SWITCH ASSEMBLY IS FIXED IN NEUTRAL POSITION WITH INTERNAL PLASTIC SHEAR PIN.
3. ASSEMBLE THE SWITCH TO COLUMN BY INSERTING THE SWITCH CARRIER TANG IN THE SHIFT TUBE SLOT & FASTEN IN POSITION BY ASSEMBLING MOUNTING SCREWS TO RETAINERS.
4. REMOVE .096 DIA. GAGE PIN.
5. MOVE SHIFT LEVER OUT OF NEUTRAL GATE NOTCH TO PARK GATE POSITION TO SHEAR SWITCH INTERNAL PLASTIC PIN.
6. RETURN SHIFT LEVER TO NEUTRAL GATE NOTCH.
7. SWITCH NEUTRAL GATE HOLE WILL FREELY ADMIT .089 DIA. GAGE PIN TO A DEPTH OF 3/8 INCH.
8. IF PIN WILL NOT FREELY ENTER GAGE HOLE, SWITCH WILL BE RESET. (SEE RESET INSTALLATION PROCEDURES)

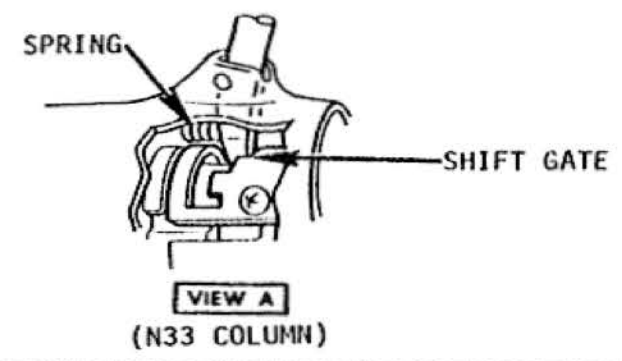
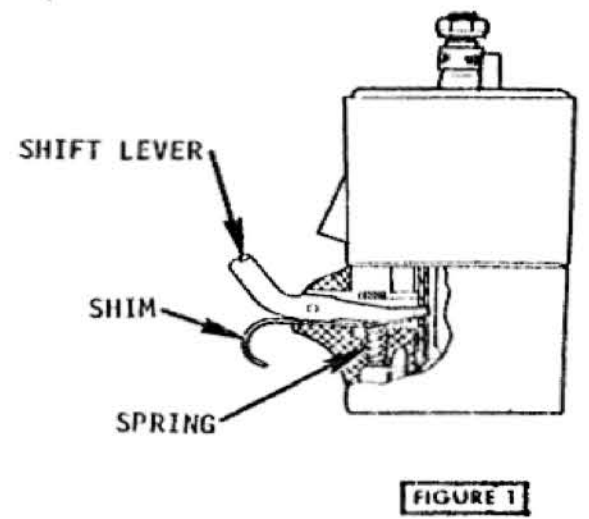
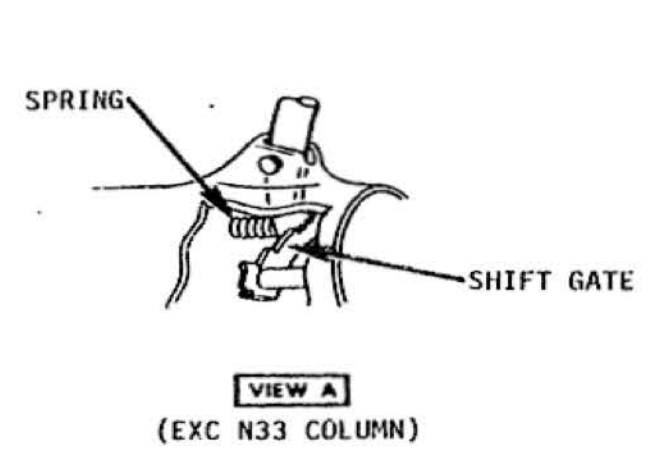
RESET INSTALLATION PROCEDURE

1. PLACE SHIFT LEVER IN NEUTRAL GATE NOTCH.
2. LOOSEN ATTACHING SCREWS.
3. ROTATE SWITCH ON COLUMN AND INSERT .096 DIA. GAGE PIN INTO NEUTRAL GAGE HOLE TO DEPTH OF 3/8 INCH.
4. TIGHTEN ATTACHING SCREWS.
5. REPEAT INSTALLATION PROCEDURE STEPS 4 THRU 8.

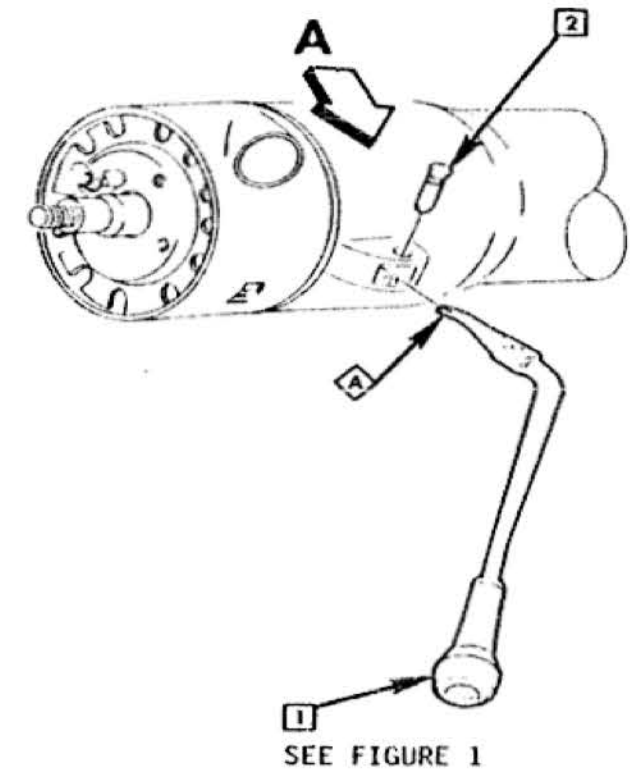
DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 16-23 IN.							FEB. 3, 1975	NEUTRAL START & BACK-UP LAMP SWITCH (AUTOMATIC TRANSMISSION)
								DR. CURT MAY	
								CK. J.H.C. Mason	
								APPR.	PART NO.
								APPR. Fred Sexton	552392-3-4
								REF. J. Williams	SERIES
								Oldsmobile	A-B-C-E
								YEAR	SHEET
								1976	1
								UPC	
								7A	

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- Ⓐ 1 SHIFT LEVER ASM
408658 (AMT)
554640 (N33)
- 2 402196 PIN



Ⓐ LUBE ENTIRE END OF SHIFT LEVER WITH 9985164 LUBRICANT



IF TROUBLE IS ENCOUNTERED IN ASSEMBLING SHIFT LEVER OVER SPRING, A SHIM MAY BE USED AS IN FIGURE 1
1. INSERT SHIM OVER TOP OF SPRING
2. INSERT SHIFT LEVER
3. INSTALL PIVOT PIN
4. REMOVE SHIM

AUTOMATIC TRANSMISSION
AFTER SHIFT LEVER INSTALLATION INTO COLUMN, THERE MUST BE POSITIVE SHIFT GATE FEEL IN ALL POSITIONS

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-31-75	A	554640 WAS 408659	2999	MB	MB	FEBRUARY 17, 1975	STEERING COLUMN DRESS (AUTOMATIC TRANS ONLY)
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 7A
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 408723 LEVER ASM-SHIFT
- 2 402196 PIN

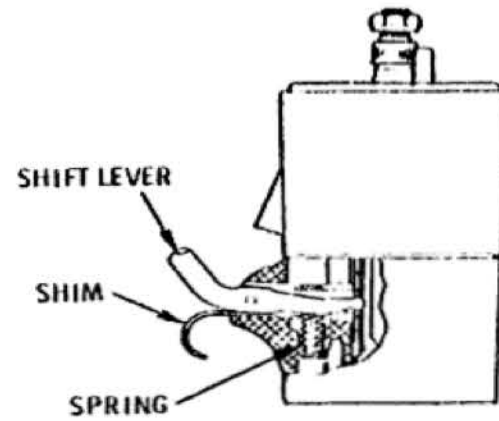
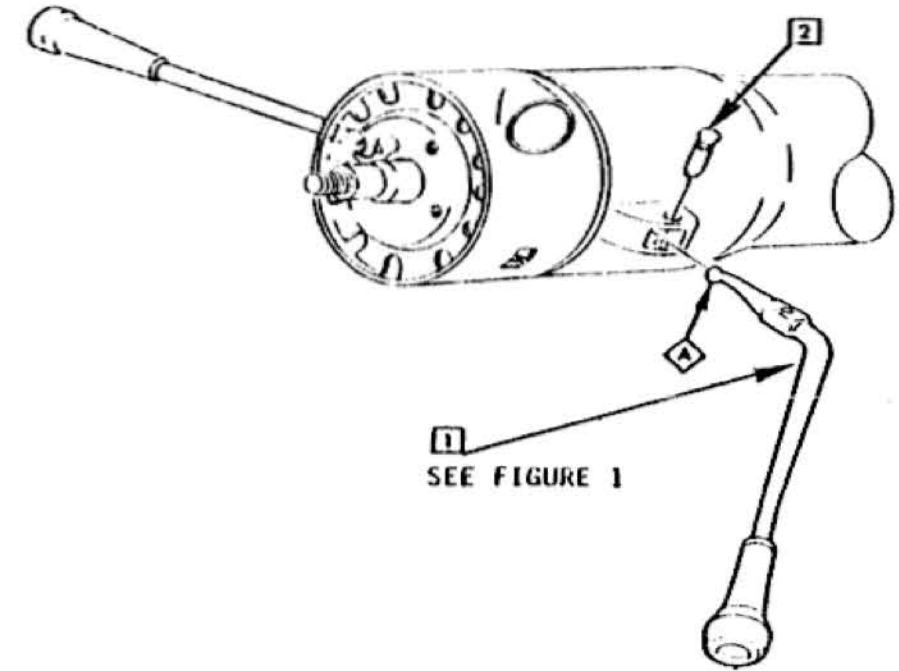


FIGURE 1

IF TROUBLE IS ENCOUNTERED IN ASSEMBLING SHIFT LEVER OVER SPRING, A SHIM MAY BE USED AS IN FIGURE 1.

1. INSERT SHIM OVER TOP OF SPRING.
2. INSERT SHIFT LEVER.
3. INSTALL PIVOT PIN.
4. REMOVE SHIM.



SEE FIGURE 1

SHIFT LEVER TO COLUMN

◇ LUBE ENTIRE END OF SHIFT LEVER WITH 9985164 GREASE

Ⓐ

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-13-75	A	TITLE REVISED	2608	CHMB		FEBRUARY 17, 1975	STEERING COLUMN DRESS (M15 ONLY)
								DR CURT MAY	
								CK M. Barnhart	PART NO. 552392
								APPR A. J. Hutson	SERIES A
								REF	YEAR 1976
								Oldsmobile	UPC 7A
									SHEET 3

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1376685 LEVER (EXC D55)
- 2 9795470 LEVER (D55) (SEE FIGURE 1)
- 3 9418931 NUT

△ LEVER MUST BE HELD OUT OF PARK WHEN TORQUING NUT. DO NOT USE IMPACT WRENCH.

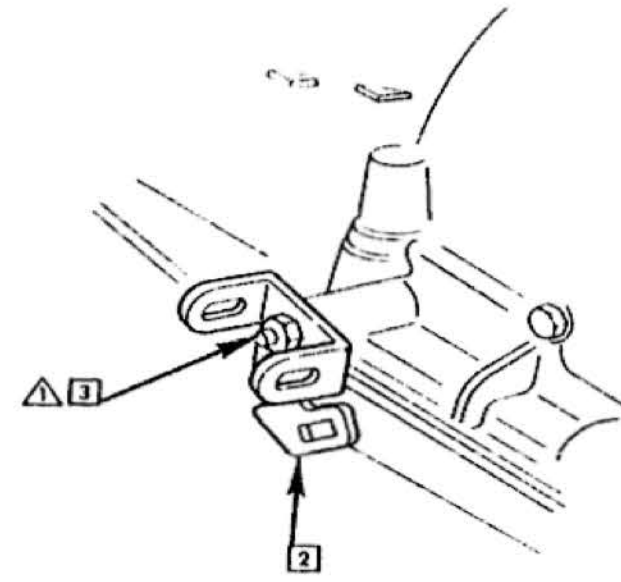
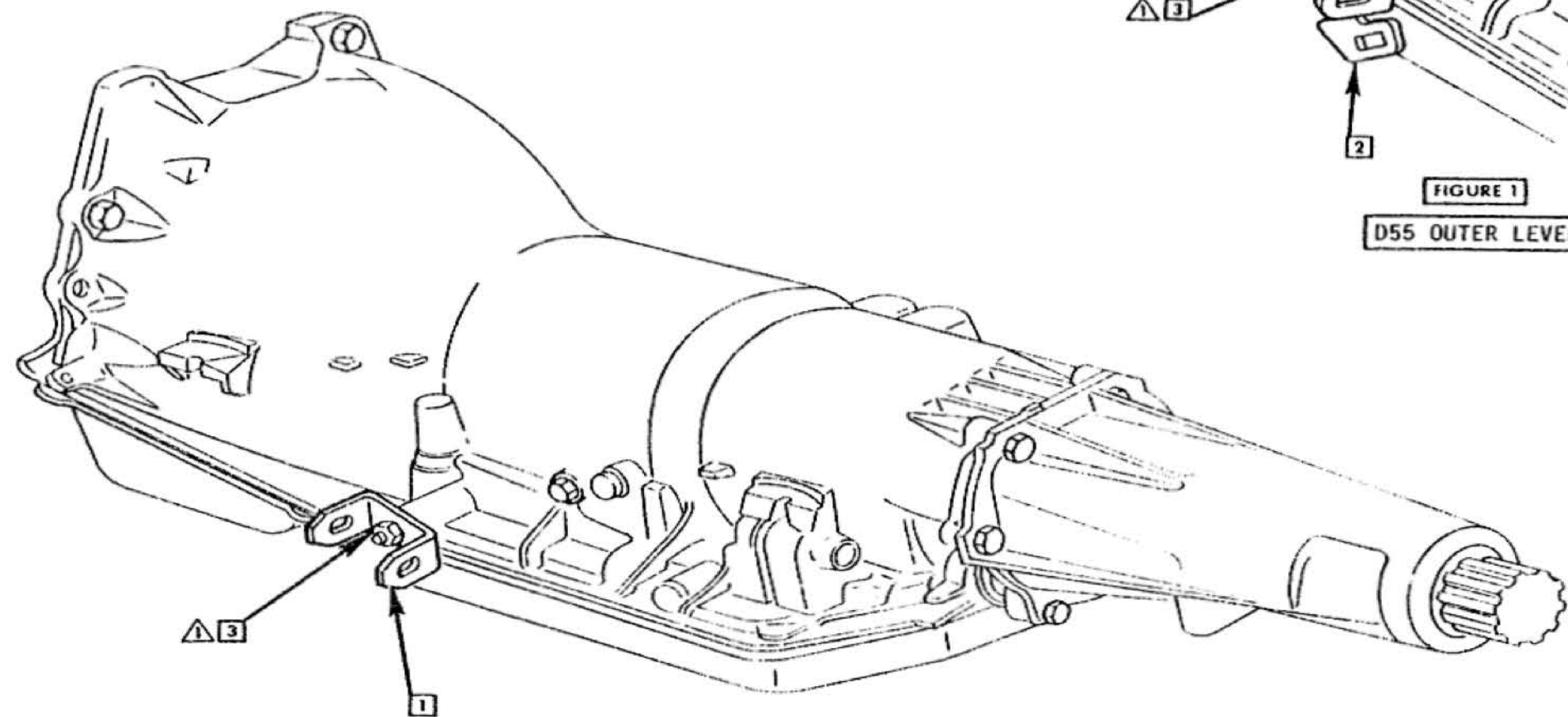


FIGURE 1
 D55 OUTER LEVER



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15-25 FT △	6-10-75	A	REEDRAWN & NO CHANGE	JG	QMB		JAN 18, 1975	OUTER SHIFT LEVER TO TRANSMISSION (AUTOMATIC TRANS ONLY)
								DR CURT MAY	PART NO
								CK W.E. Wagon	552392-3
								APPR [Signature]	SERIES
								APPR [Signature]	A-B-C
								REF	YEAR
								Oldsmobile	1976
									UPC
									7A
									SHEET
									4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1351769 RETAINER
- 2 1385890 SLEEVE
- 3 401257 BUSHING
- 4 497678 ROD (EXC D55-SHOWN)
493469 ROD (D55-SIMILAR)
- 5 488452 EQUALIZER ASM
- 6 3989433 SCREW
- 7 334533 SPRING WASHER
- 8 1385607 CLAMP
- 9 1380549 SPRING
- 10 492346 WASHER
- 11 1377083 BUSHING
- 12 488450 BRACKET
- 13 LEVER-INSTALLED ON SHEET 4
- 14 9423284 SCREW

◇ LUBRICATE INDICATED AREAS WITH 9985164-LUBRICANT PRIOR TO ASM

ADJUSTMENT PROCEDURE

1. STEERING COLUMN ATTACHMENT TO BODY MUST BE COMPLETE AND ALL BODY BOLTS MUST BE SECURED BEFORE ADJUSTING TRANSMISSION CONTROL LINKAGE.
2. POSITION THE STEERING COLUMN SHIFT LEVER IN NEUTRAL GATE NOTCH.
3. SET TRANSMISSION LEVER 13 IN NEUTRAL DETENT.
4. ASSEMBLE CLAMP 8 SPRING WASHER 7 & SCREW 6 TO EQUALIZER LEVER 5 & CONTROL ROD 4.
5. HOLD CLAMP 8 FLUSH AGAINST EQUALIZER LEVER 5 & FINGER TIGHTEN CLAMPING SCREW 6 AGAINST ROD 4. NO FORCE SHOULD BE EXERTED IN EITHER DIRECTION ON THE ROD 4 OR EQUALIZER LEVER 5 WHILE TIGHTENING THE CLAMPING SCREW 6.
6. TIGHTEN SCREW 6 TO SPECIFIED TORQUE.

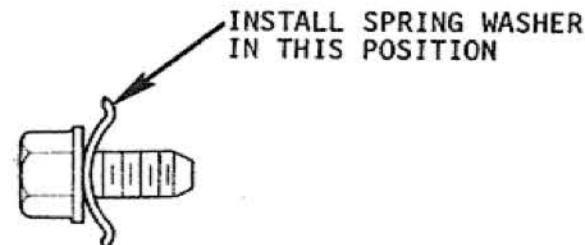
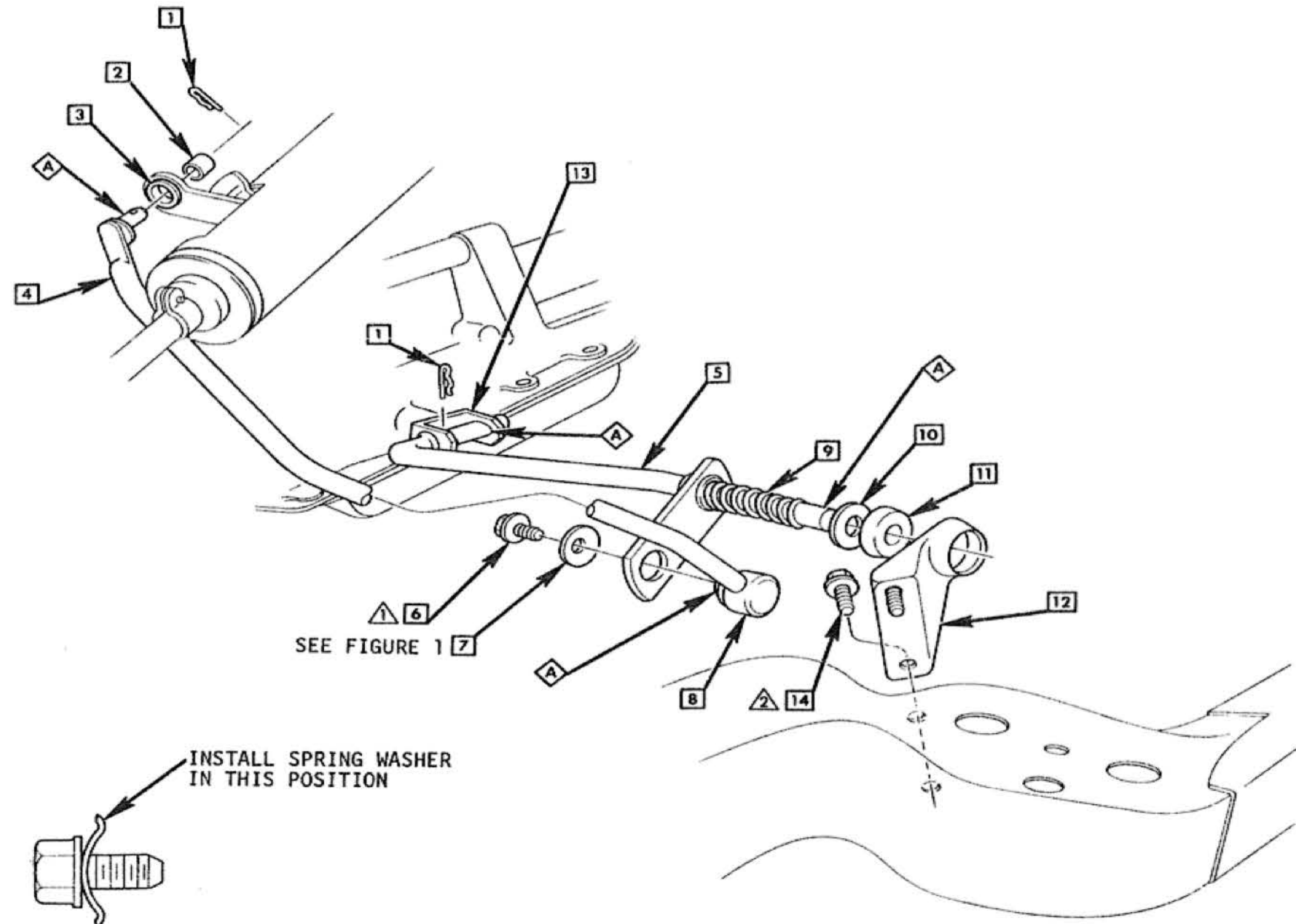


FIGURE 1

NOTE:
FOR TRANSMISSION SHIFT LINKAGE REQUIREMENTS, SEE SECTION 0A

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 17 - 23 FT.							JAN. 18, 1975	SHIFT CONTROL (AUTOMATIC TRANS ONLY)
	△ 10 - 20 FT.							DR. CURT MAY	
								CK. W. E. Mason	
								APPR. J. J. Jantz	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 7A
									SHEET 5

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

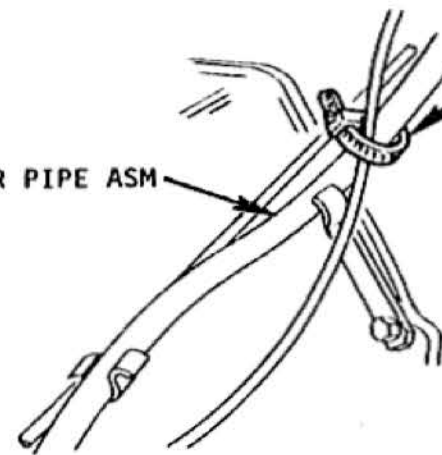
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1233599 CLIP-CABLE TO BRACKET
- ② 1245902 DETENT CONTROL CABLE ASM (CODE "H") ("A" CAR)
1245641 DETENT CONTROL CABLE ASM (CODE "G") ("B" CAR)
- 3 9419002 BOLT
- 4 9419274 FLAT WASHER
- 5 6264901 SEAL
- ⑥ 11501906 STRAP

◇ APPLY 9985252 LUBE TO SEAL PRIOR TO ASM

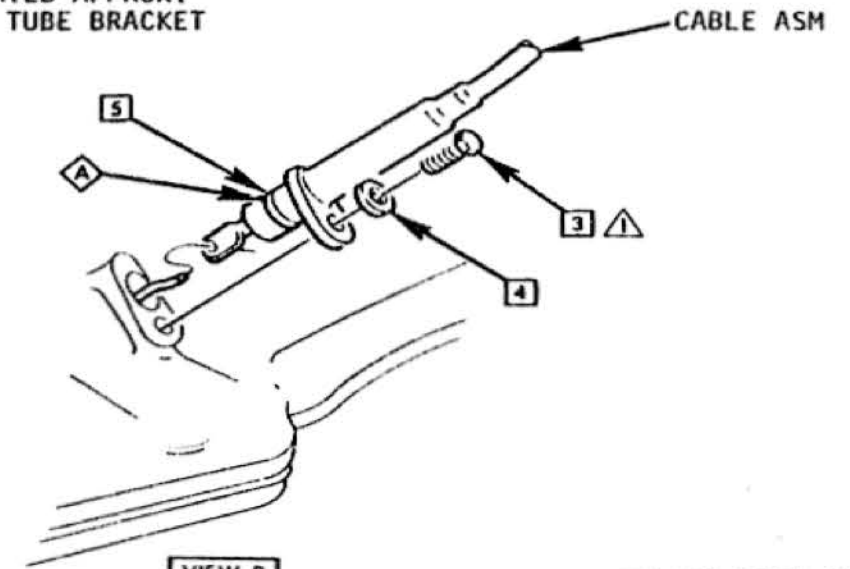
② FOR CABLE CONNECTION TO THROTTLE CONTROL SEE SHEET 12

FILLER PIPE ASM



VIEW A
(L6 ONLY)

⑥ STRAP TO BE LOCATED APPROX. 2" ABOVE FILLER TUBE BRACKET



VIEW B

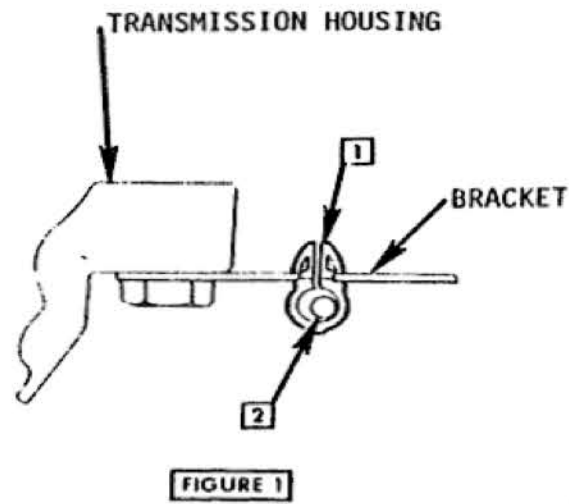
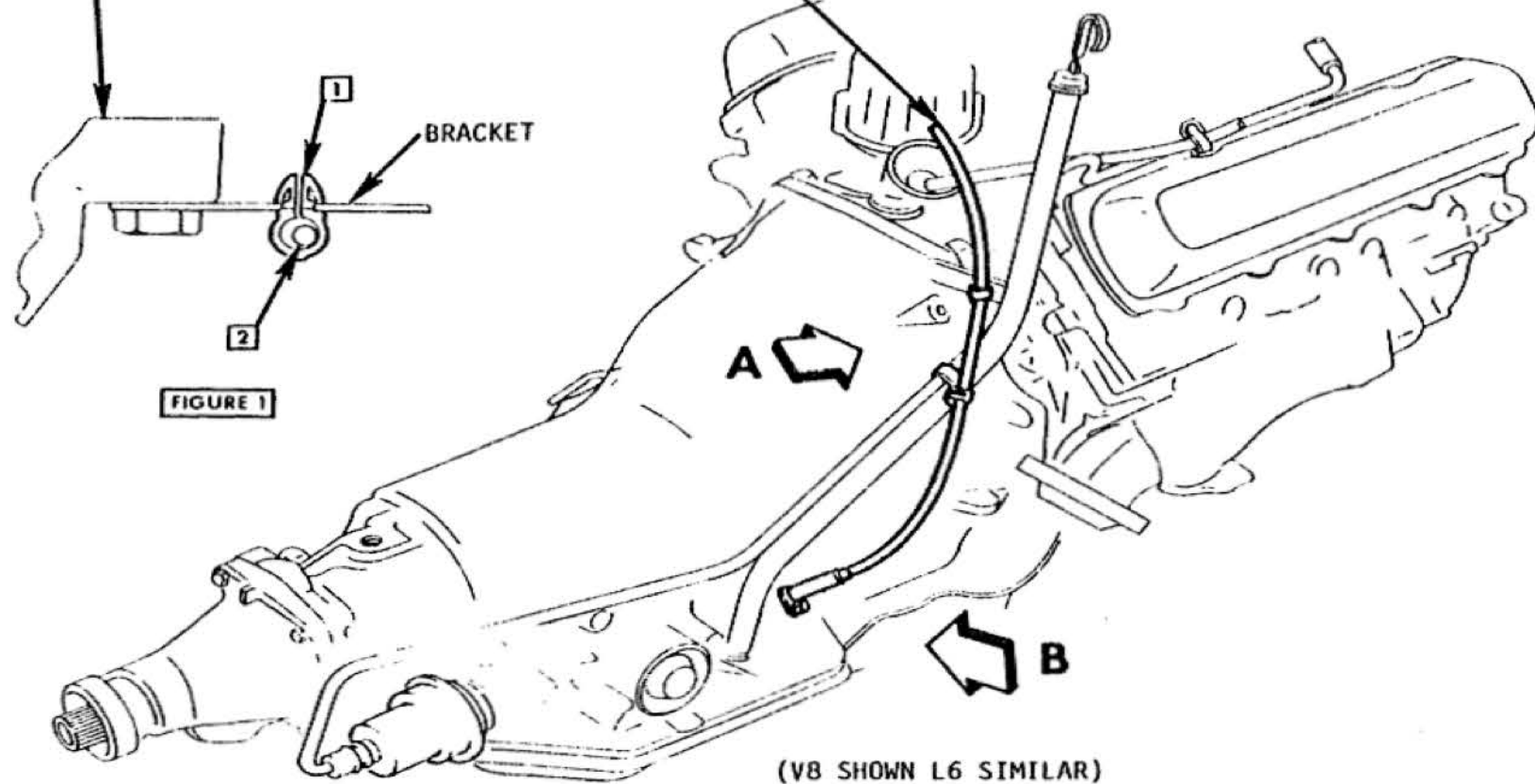
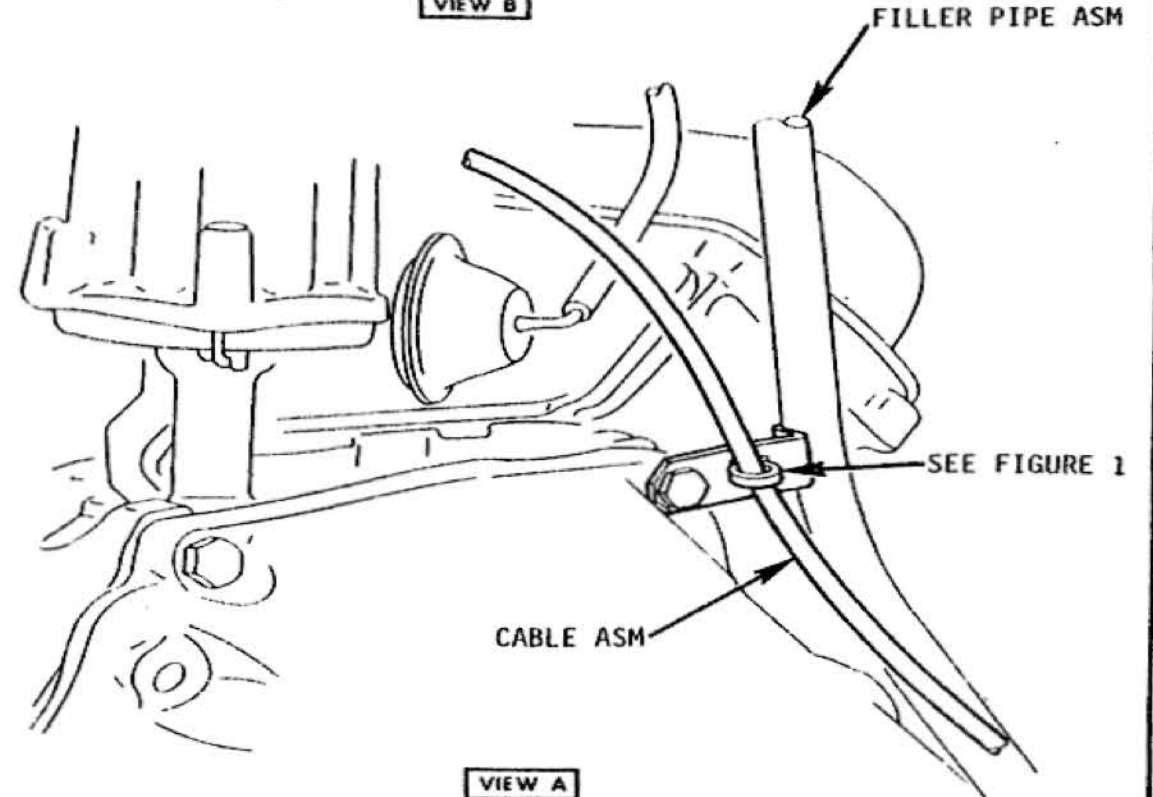


FIGURE 1



(VB SHOWN L6 SIMILAR)



VIEW A

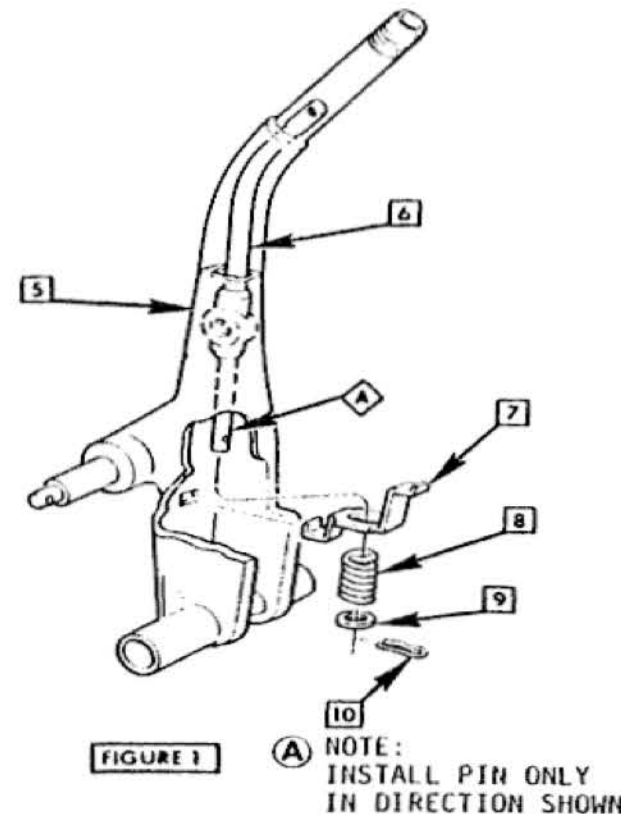
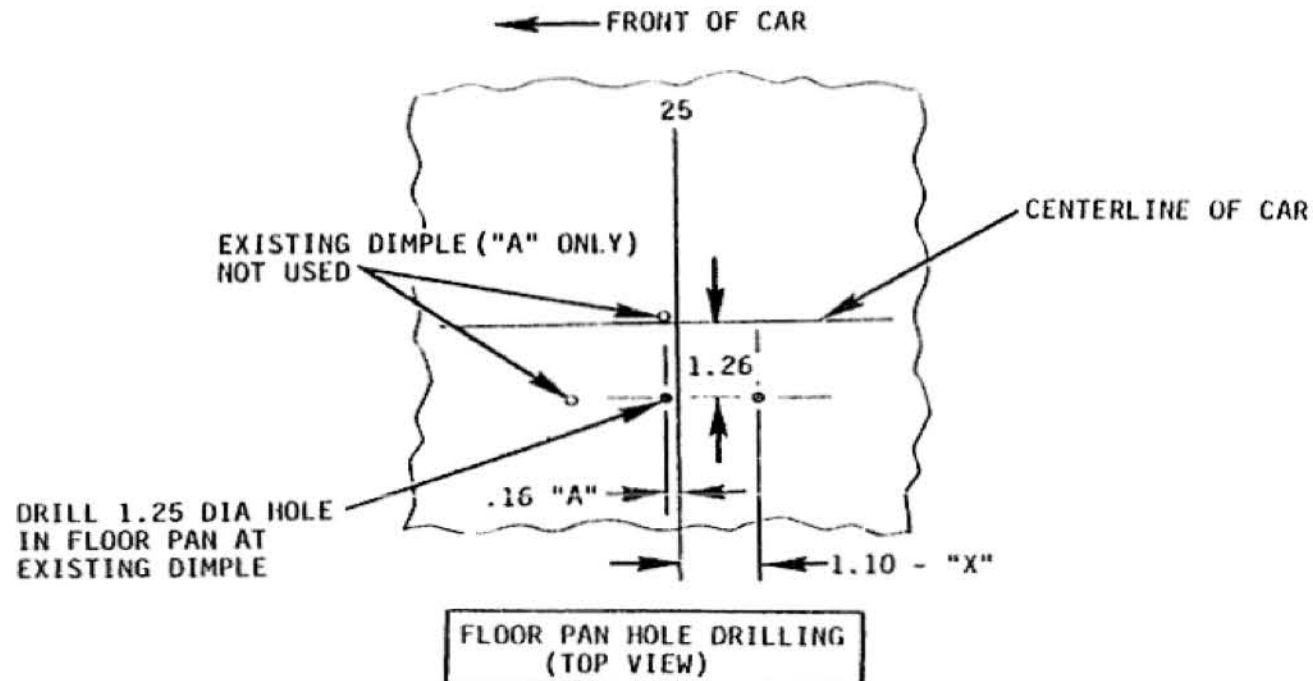
(VB ONLY)

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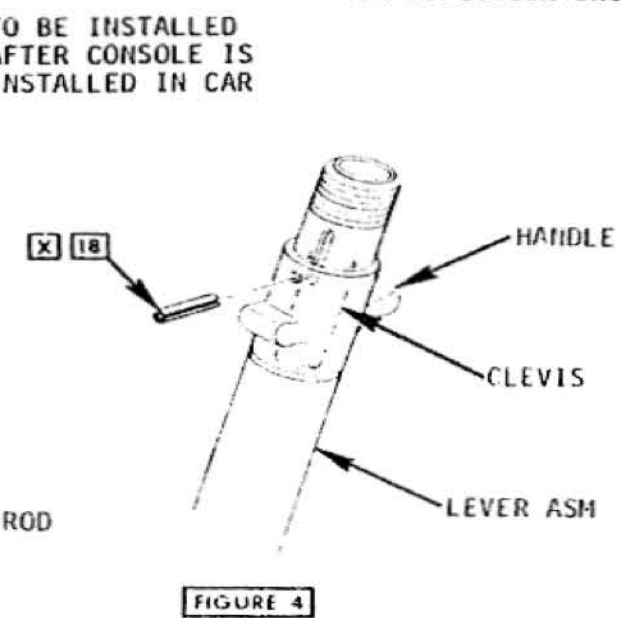
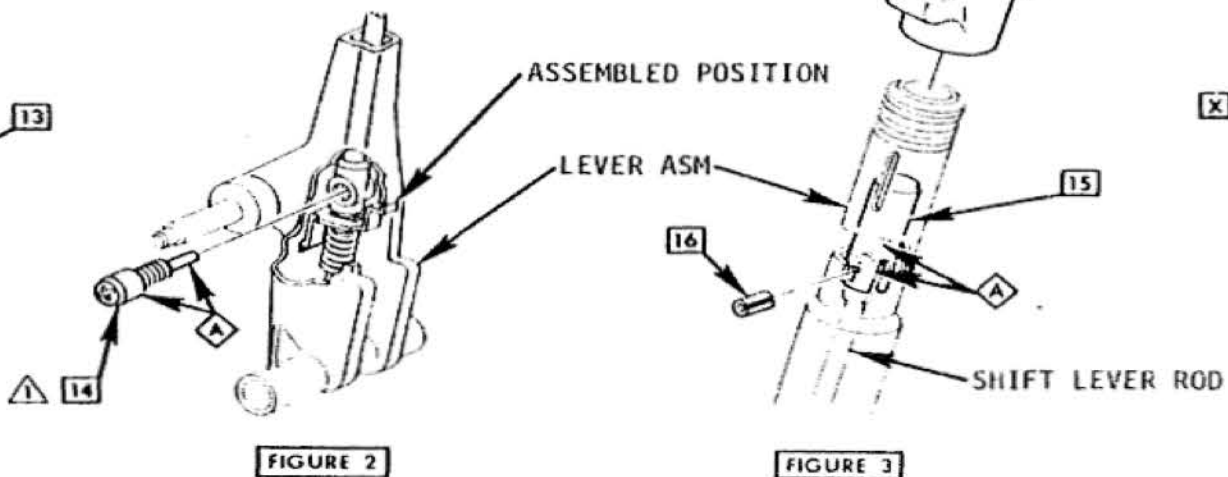
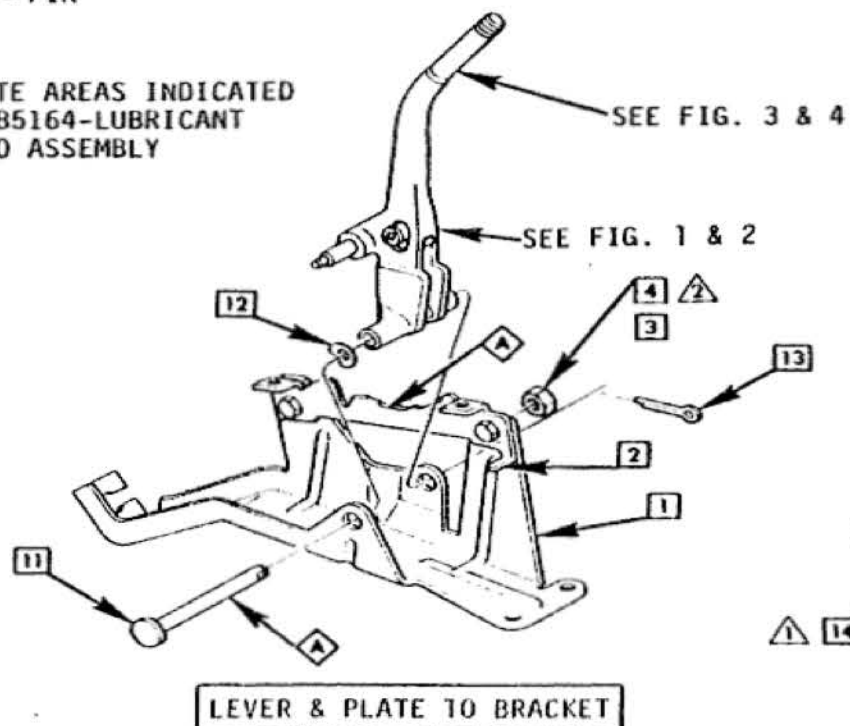
DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	50-70 IN.	6-11-75	A	REDRAWN & REVISED	2456	CLM/B		FEB. 3, 1975	M38 DETENT CONTROL CABLE
		9-5-75	B	WAS 1239007 STRAP	3176	BDM/B		DR CURT MAY	
		9-23-75	C	PART NO. & CAR SERIES REV.	3237	BDM/B		CK W. E. Wilson	
		9-23-75	D	PART NO. ADDED	3237	BDM/B		APPR. J. Fisher	PART NO. 552392-3
		9-23-75	E	WAS 554143 STRAP	3238	BDM/B		REF	SERIES A-B
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976 UPC 7A SHEET 6

- 1 550182-BRACKET-SHIFT LEVER
- 2 413676- PLATE - SHIFT LEVER INDEX
- 3 9419002-BOLT
- 4 9419143-NUT
- 5 411062- LEVER ASM - SHIFT
- 6 413678- ROD - SHIFT LEVER
- 7 413681- RETAINER
- 8 413680- SPRING
- 9 9415905- WASHER
- 10 3998634- RETAINER
- 11 396284- PIN - SHIFT LEVER
- 12 3788262- SPRING WASHER
- 13 103373- COTTER PIN
- 14 414478- PIN
- 15 413679- CLEVIS
- 16 9421877- PIN
- 17 413682- HANDLE
- 18 9423664- PIN

◇ LUBRICATE AREAS INDICATED WITH 9985164-LUBRICANT PRIOR TO ASSEMBLY



ALL PARTS ON THIS PAGE ARE PART OF SHOP ASSEMBLY 550207 -UNLESS OTHERWISE NOTED. PARTS WHICH ARE NOT PART OF THIS SHOP ASSEMBLY ARE DENOTED [X].



DYNAMIC (Installation)--LBS	HAND (Inspection)--LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-50 IN. 48-84 IN.	1-18-75	A	NOTE ADDED	2954	J.M.	J.M.	JAN 20, 1975	AUTOMATIC TRANSMISSION FLOOR SHIFT CONTROL
								DR CURT MAY	PART NO 552392-5
								APPR Fred. Lantz	SERIES A-X
								Oldsmobile	YEAR 1976
									UPC 7A
									SHEET 9

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9795915 - BRACKET-SHIFT CABLE (M38)
- 2 9793193 - BRACKET-SHIFT CABLE (M40)
- 3 9417950 - BOLT
- 4 416753 - SHIFT CABLE (DK GREEN)
- 5 334961 YOKE
- 6 507295 - WASHER
- 7 103372 - COTTER PIN
- 8 411065 - SEAL
- 9 9779348 - PIN
- 10 9419234 - WASHER
- 11 9418931 - NUT
- 12 413082 - KNOB
- 13 9791366 - RETAINER
- 14 9419380 - SCREW (4)

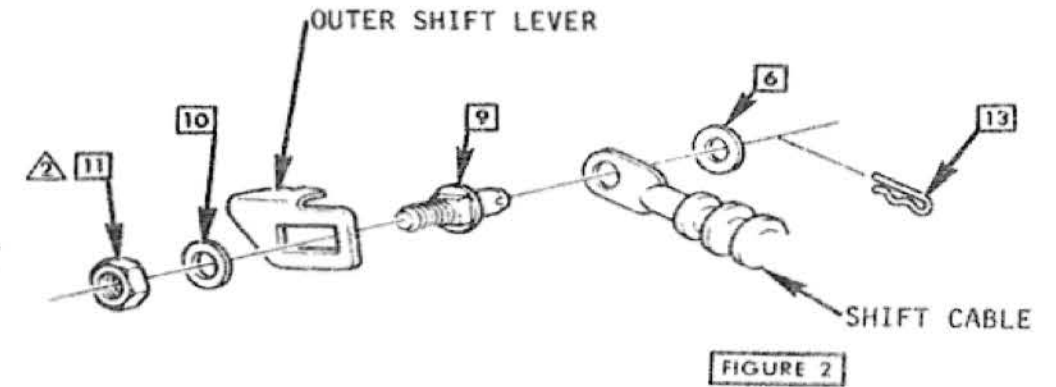
▲ LUBRICATE AREAS INDICATED WITH 9985164-LUBRICANT PRIOR TO ASM

▲ FOR DRILLING INFORMATION SEE SHEET 9

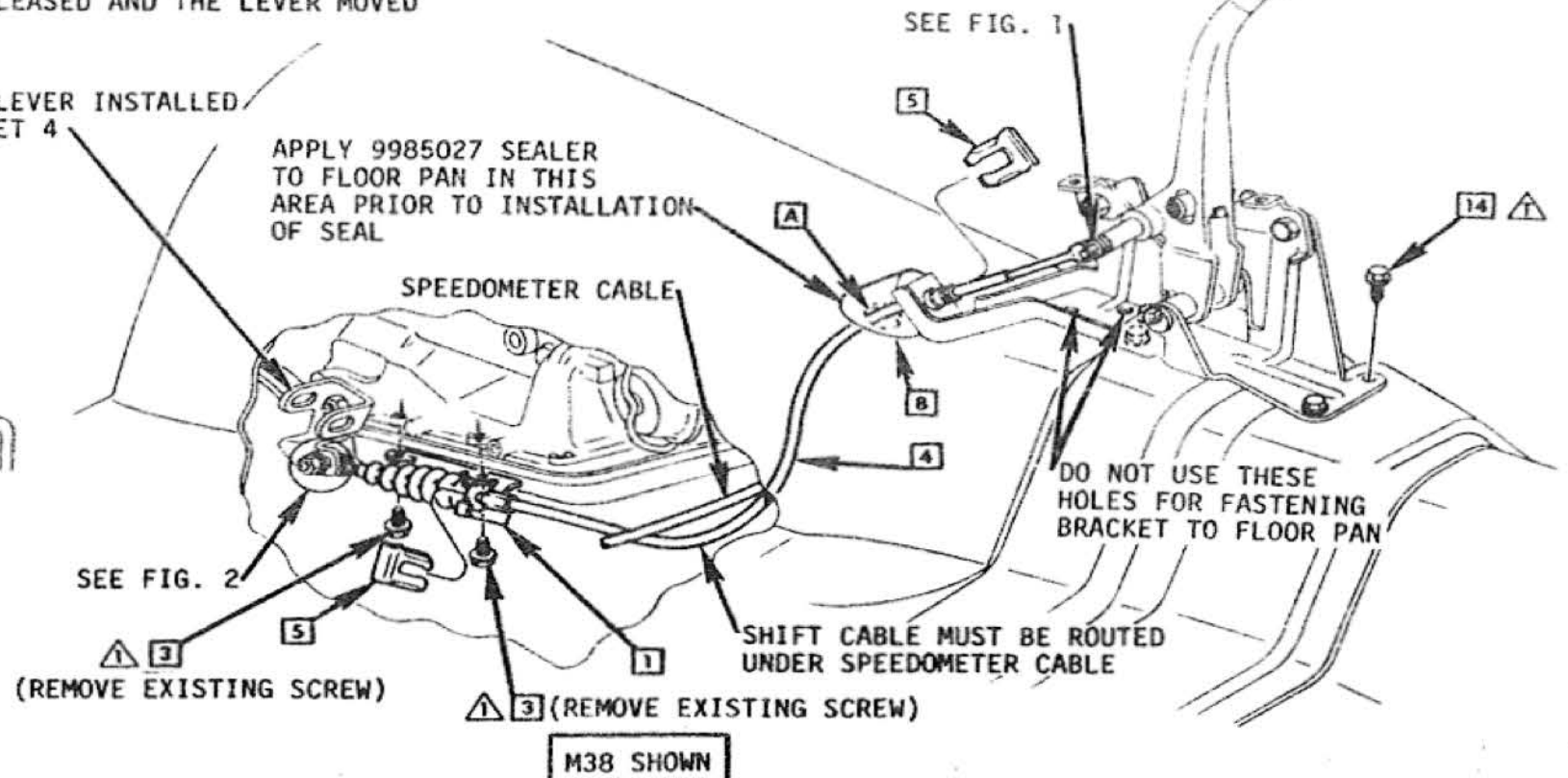
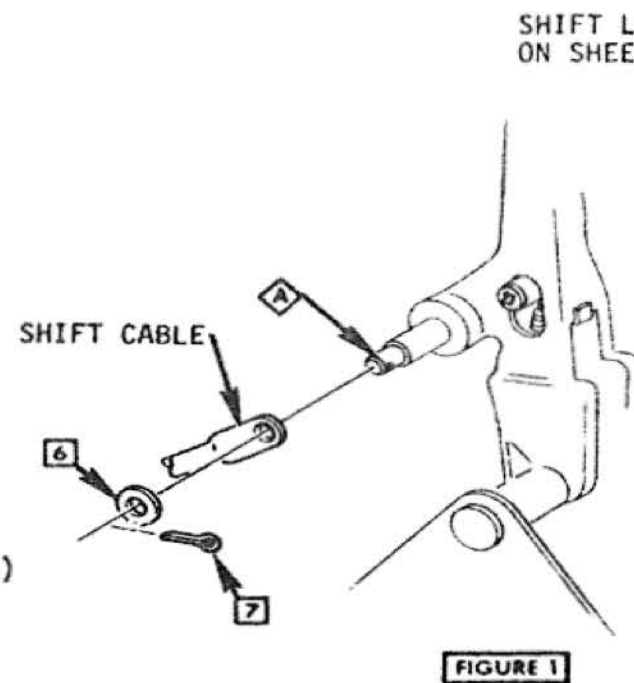
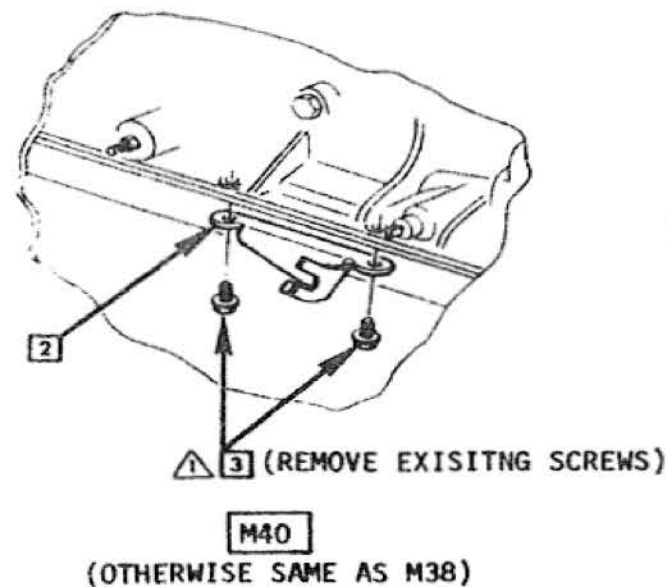
SHIFT CABLE ADJUSTMENT PROCEDURE

PUSH SHIFT HANDLE IN PARK POSITION, TRANSMISSION MANUAL LEVER IN PARK POSITION AND IGNITION KEY IN LOCK POSITION.

1. PULL ROD DOWN LIGHTLY AGAINST LOCK STOP, TIGHTEN SCREW IN CLAMP AT LOWER END OF SHIFT ROD TO SPECIFIED TORQUE.
2. MOVE PIN 9779348 TO GIVE "FREE PIN" FIT IN MANUAL LEVER AND TIGHTEN ATTACHING NUT TO SPECIFIED TORQUE.
3. CHECK OPERATION:
 - A. MOVE SHIFT HANDLE INTO EACH GEAR POSITION AND SEE THAT TRANSMISSION MANUAL LEVER IS ALSO IN DETENT POSITION.
 - B. WITH KEY IN "RUN" POSITION AND TRANSMISSION IN "REVERSE", BE SURE THAT KEY CANNOT BE REMOVED AND THAT STEERING WHEEL IS NOT LOCKED.
 - C. WITH KEY IN "LOCK" POSITION AND TRANSMISSION IN "PARK", BE SURE THAT KEY CAN BE REMOVED AND THAT STEERING WHEEL IS LOCKED.
 - D. ENGINE MUST START ONLY IN PARK AND NEUTRAL.
 - E. WITH KEY IN THE "LOCK" POSITION, THERE IS TO BE NO ROTATION OF THE COLUMN SHIFT BOWL WHEN THE SHIFT LEVER T-HANDLE IS RELEASED AND THE LEVER MOVED TOWARDS REVERSE.



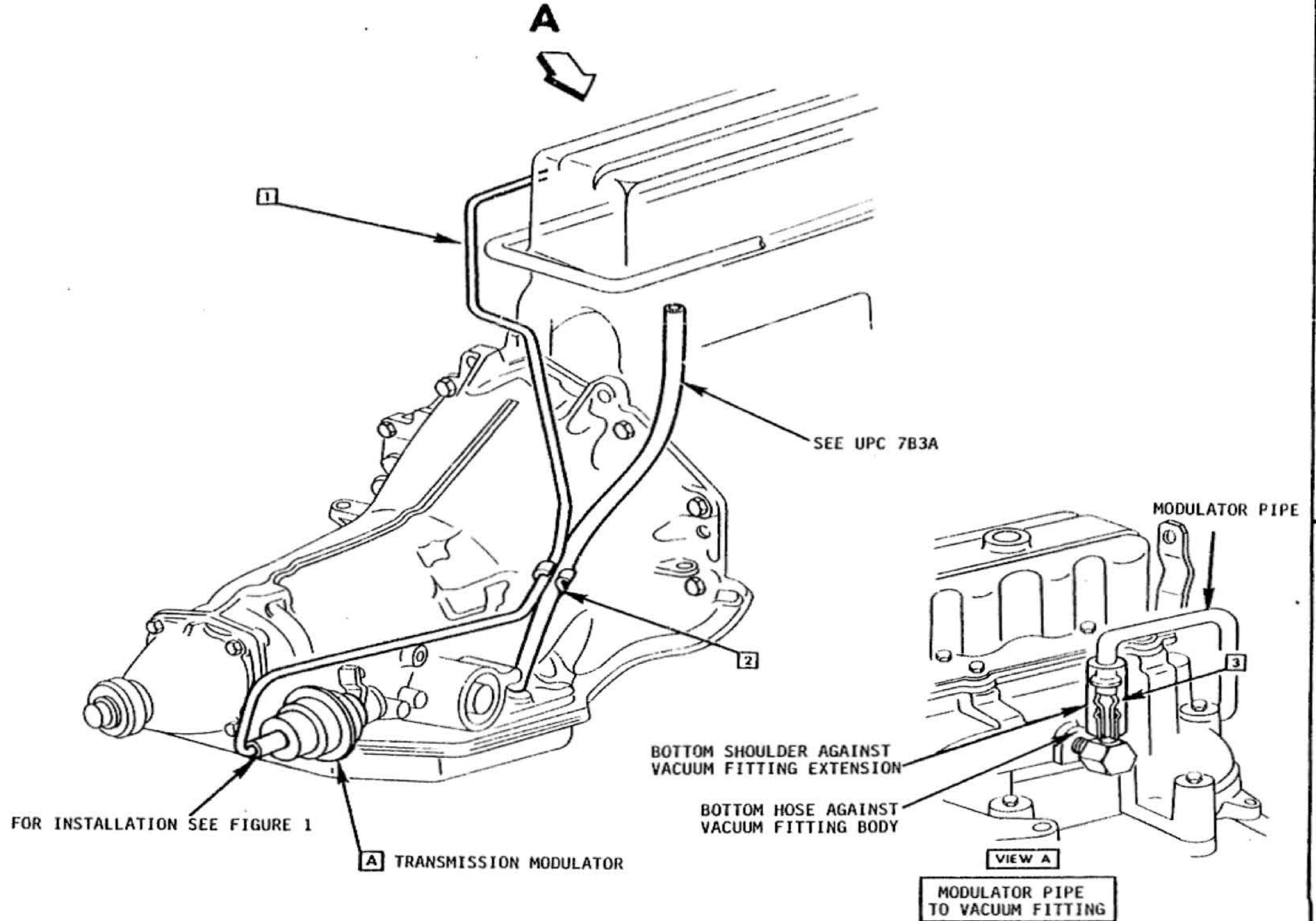
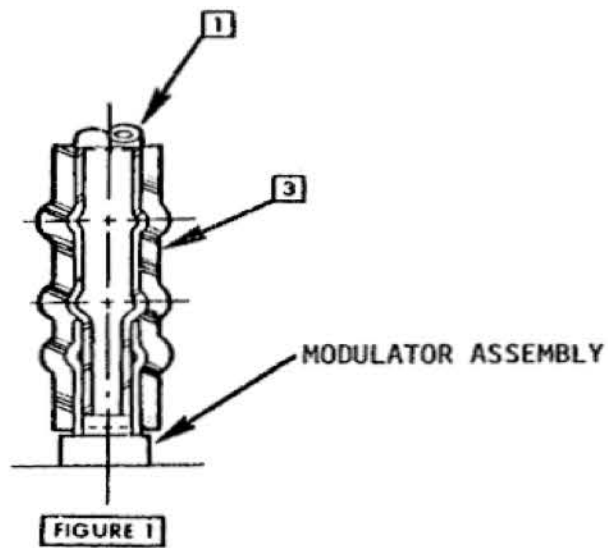
TO BE INSTALLED AFTER CONSOLE IS INSTALLED



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 14-17 FT. ▲ 16-26 FT.								FEBRUARY 14, 1975	AUTOMATIC TRANSMISSION FLOOR SHIFT CONTROL
								DR. CURT MAY	PART NO. 552392
								CK. J. B. BARTON	SERIES A
								APPR. J. B. BARTON	YEAR 1976
								REF.	UPC 7A
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	SHEET 10

- (A) 1 344287 MODULATOR PIPE
 2 326769 CLIP
 3 326560 HOSE
 4
 5
 6
 7
 8
 9
 10

(B) A SAME AS CHEVROLET (7A-7)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-7-75	A	WAS 488061 MODULATOR PIPE	2456	C-173	DR	FEBRUARY 12, 1975	MODULATOR PIPE L6-M38
		7-9-75	B	NOTE ADDED	2908	C-173	CK	CURT MAY	
								APPR	
								APPR	
								REF	
FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392-5
YEAR 1976									SERIES A-X
SHEET 11									UPC 7A
Oldsmobile									SHEET 11

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1233539 RETAINER (M38)
- 2 1242101 SWITCH ASM (M40)
- 3 9419400 SCREW (M40)
- 4 403929 RETAINER (M38)

FOR BALANCE OF PARTS
SEE SECTION 6N2

DETENT CABLE ASM
SEE SHEET 6 FOR PART NO
& HOOK-UP TO TRANSMISSION.
FOR SEALING OF DASH PANEL
SEE SECTION 12


REMOVE PERFORATED
AREA OF INSULATOR
(M38 ONLY)

1 A
TO BE INSTALLED
BEFORE CABLE IS
INSTALLED TO LEVER

WIRES, HOSES, CABLES OR
OTHER OBSTRUCTIONS MUST
NOT BE PLACED WITHIN .50
INCH OF CABLE OR LEVER AT
ANY POINT IN THEIR TRAVEL

A CARE MUST BE TAKEN DURING
INSTALLATION OF THIS RETAINER
SO THE CABLE IS NOT KINKED
OR DAMAGED.

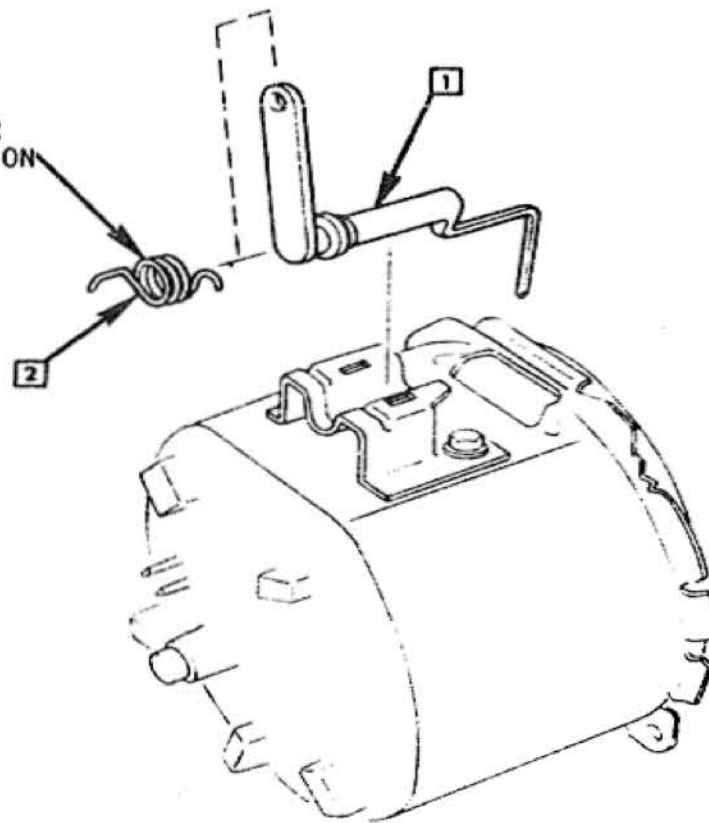
B

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
 40-60 IN.		6-10-75	A	BEDRAWING NO CHANGE	45	CMB		JAN. 18, 1975	DOWNSHIFT (M38) CABLE & (M40) SWITCH TO THROTTLE CONTROL
		9-23-75	B	PART NO. & CAR SERIES REV.	3237	SDPB			
APPR. <i>[Signature]</i> APPR. <i>[Signature]</i> REF.									PART NO. 552392-3 SERIES A-B
Oldsmobile									YEAR 1976 UPC 7A SHEET 12

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- Ⓐ 1 417207 NEEDLE-SHIFT INDICATOR
- 2 397512 SPRING
- 3 410535 COVER
- 4
- 5
- 6
- 7
- 8
- 9
- 10

SEE FIGURE 1 FOR
INSTALLED POSITION



SPEEDOMETER CLUSTER ASSEMBLY
(BOTTOM VIEW)

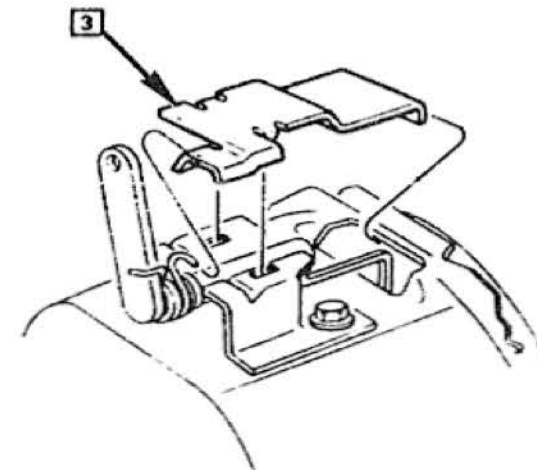


FIGURE 1

DATE	SYN	REVISION	AUTH	DR	CK	DATE	TITLE
4-7-75	A	REVISED TO PARTS LIST	2458	CAMPB		JAN. 20, 1975	COLUMN SHIFT INDICATOR NEEDLE (AUTOMATIC TRANS ONLY) (EXC D55)
						DR CUET MAY	
						CK W.E. Moore	
						APPR	PART NO
						APPR Fred Jacoby	552392
						REF	SERIES
							A
						Oldsmobile	YEAR
							1976
							UPC
							7A
							SHEET
							13

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 410620 CLIP
- 2 9421485 SCREW
- 3 413180 LINK

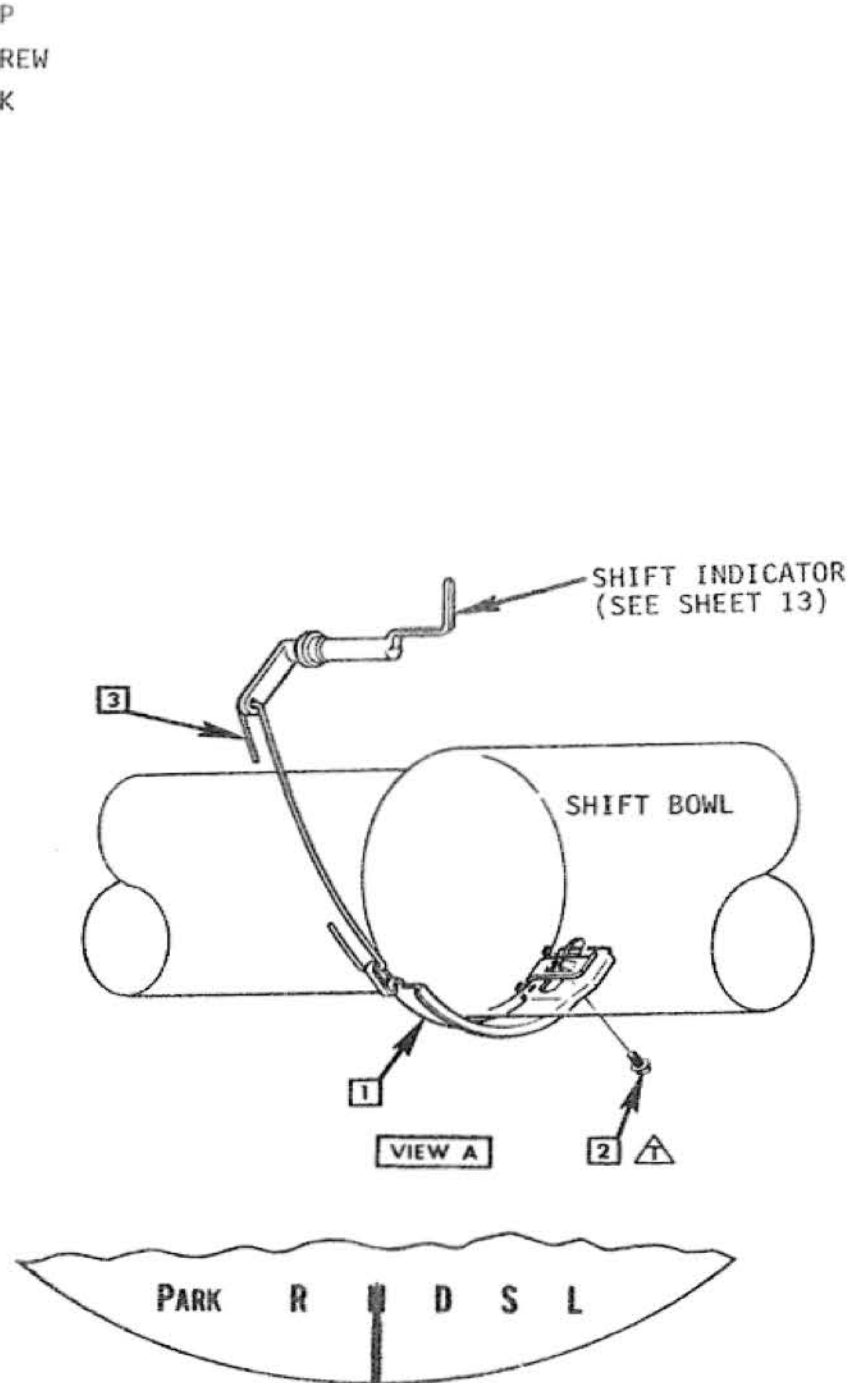
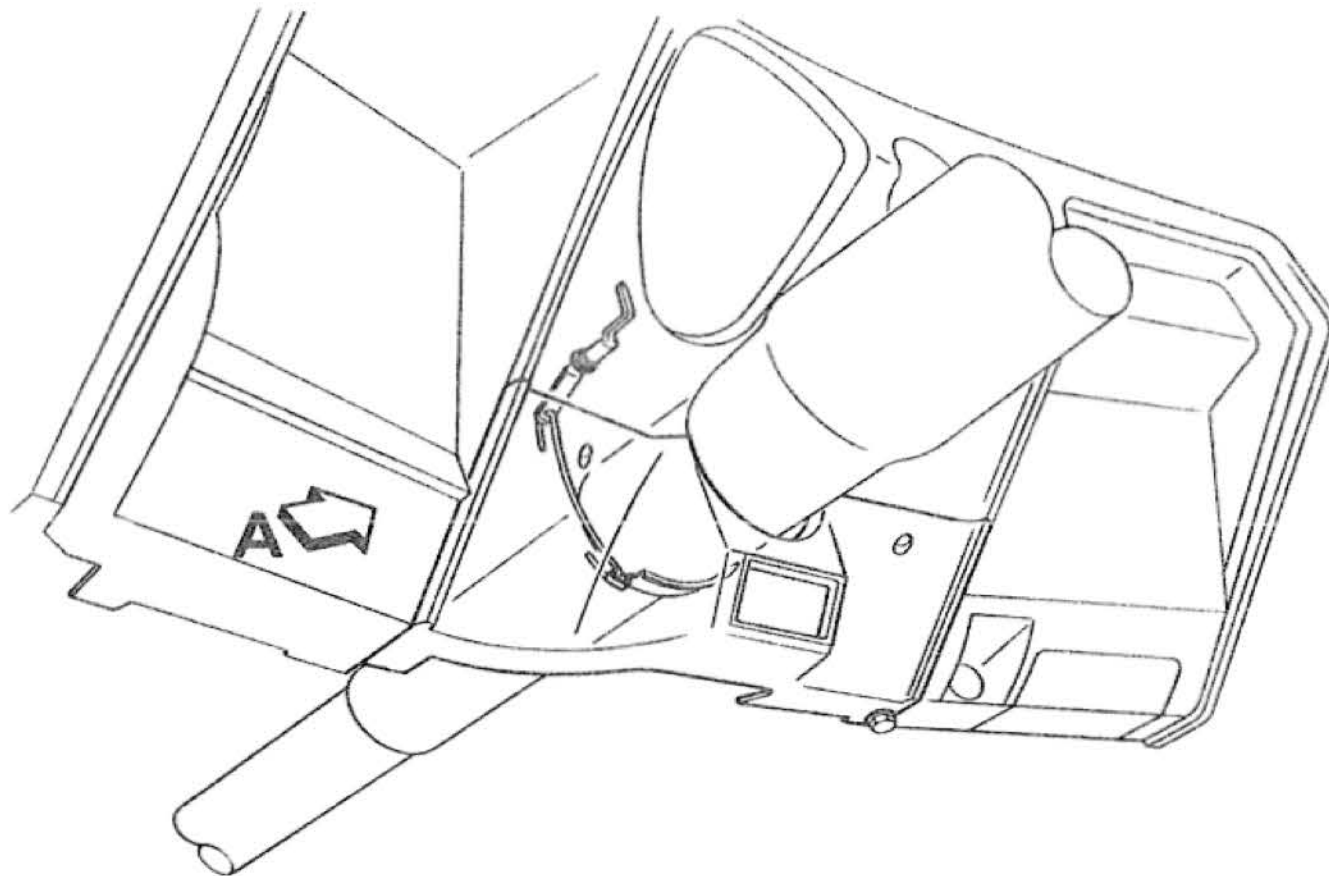


FIGURE 1



SHIFT INDICATOR ADJUSTMENT

1. STEERING COLUMN ATTACHMENT MUST BE COMPLETE.
2. POSITION SHIFT LEVER IN NEUTRAL GATE NOTCH.
3. ATTACH SHIFT INDICATOR CLIP TO LINK.
4. MOVE CLIP IN SLOT ON SHIFT BOWL TO CENTRALLY POSITION POINTER ON 'N' (NEUTRAL). (SEE FIG. 1)
5. TIGHTEN SCREW AS SPECIFIED.

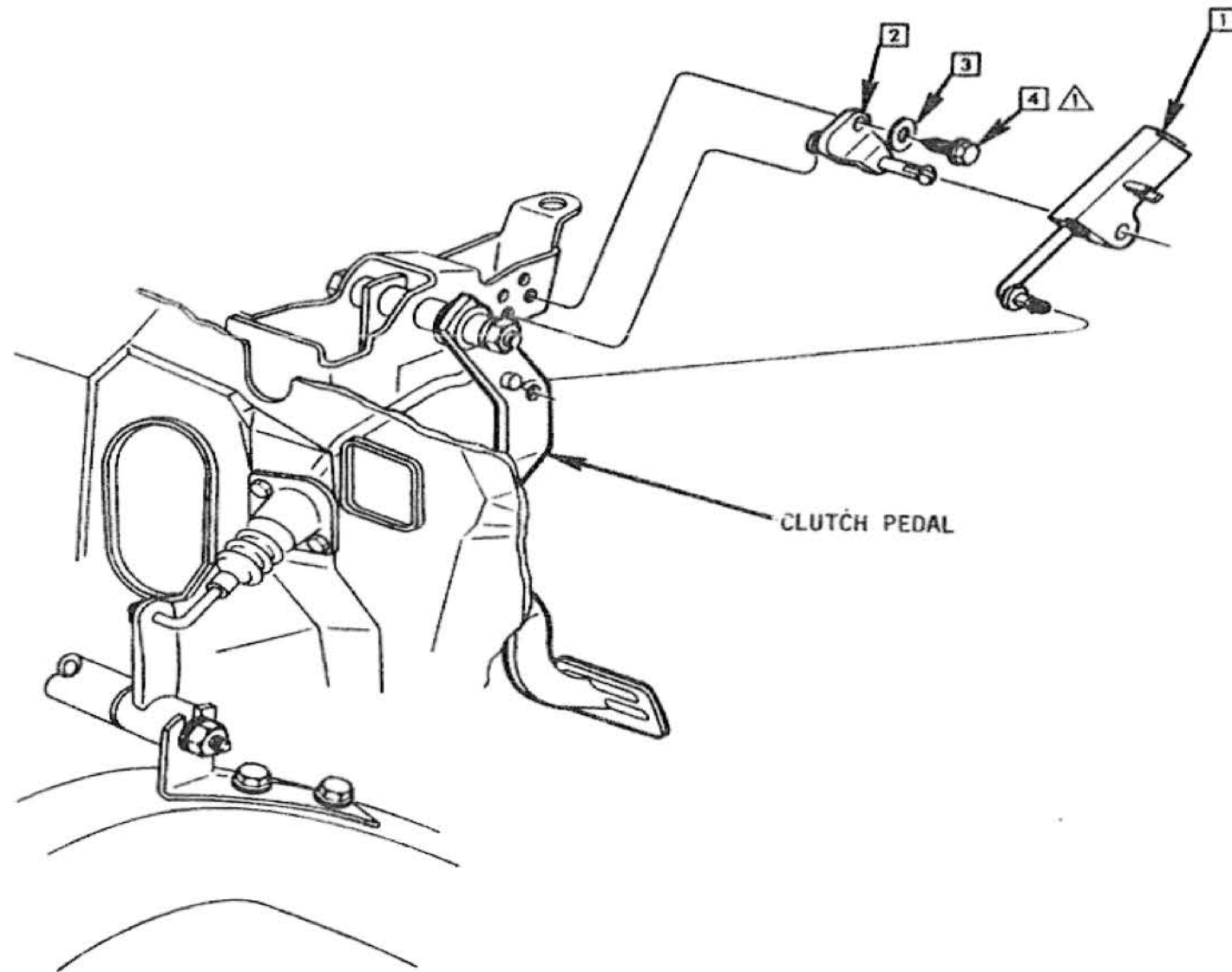
NOTE

SHIFT INDICATOR SHOULD BE ADJUSTED PRIOR TO TRANSMISSION CONTROL LINKAGE ADJUSTMENT.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 20, 1975	COLUMN SHIFT INDICATOR (AUTOMATIC TRANS ONLY) (EXC D55)
								DR. CURT MAY	
								CK. <i>W. E. Johnson</i>	PART NO. 552392
								APPR. <i>A. J. Arntson</i>	SERIES A
								APPR. <i>M. W. Thompson</i>	YEAR 1976
								REF	UPC 7A
								Oldsmobile	SHEET 14

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 6258273 SWITCH ASM (CLUTCH START)
- 2 3996278 BRACKET (CLUTCH START SWITCH)
- 3 9419274 WASHER
- 4 9419380 SCREW




CLUTCH PEDAL

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE <i>FEB. 3, 1975</i>	TITLE			
	▲▲▲ 35-50 IN							DR. <i>CURT MAY</i>	S.M. CLUTCH START SWITCH			
								CK. <i>T.L.E. Mason</i>	PART NO.	SERIES		
								APPR. <i>H. E. Kapp</i>	552392	A		
								REF. <i>Jim Donald</i>	YEAR	UPC	SHEET	
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									<i>Oldsmobile</i>	1976	7A	17

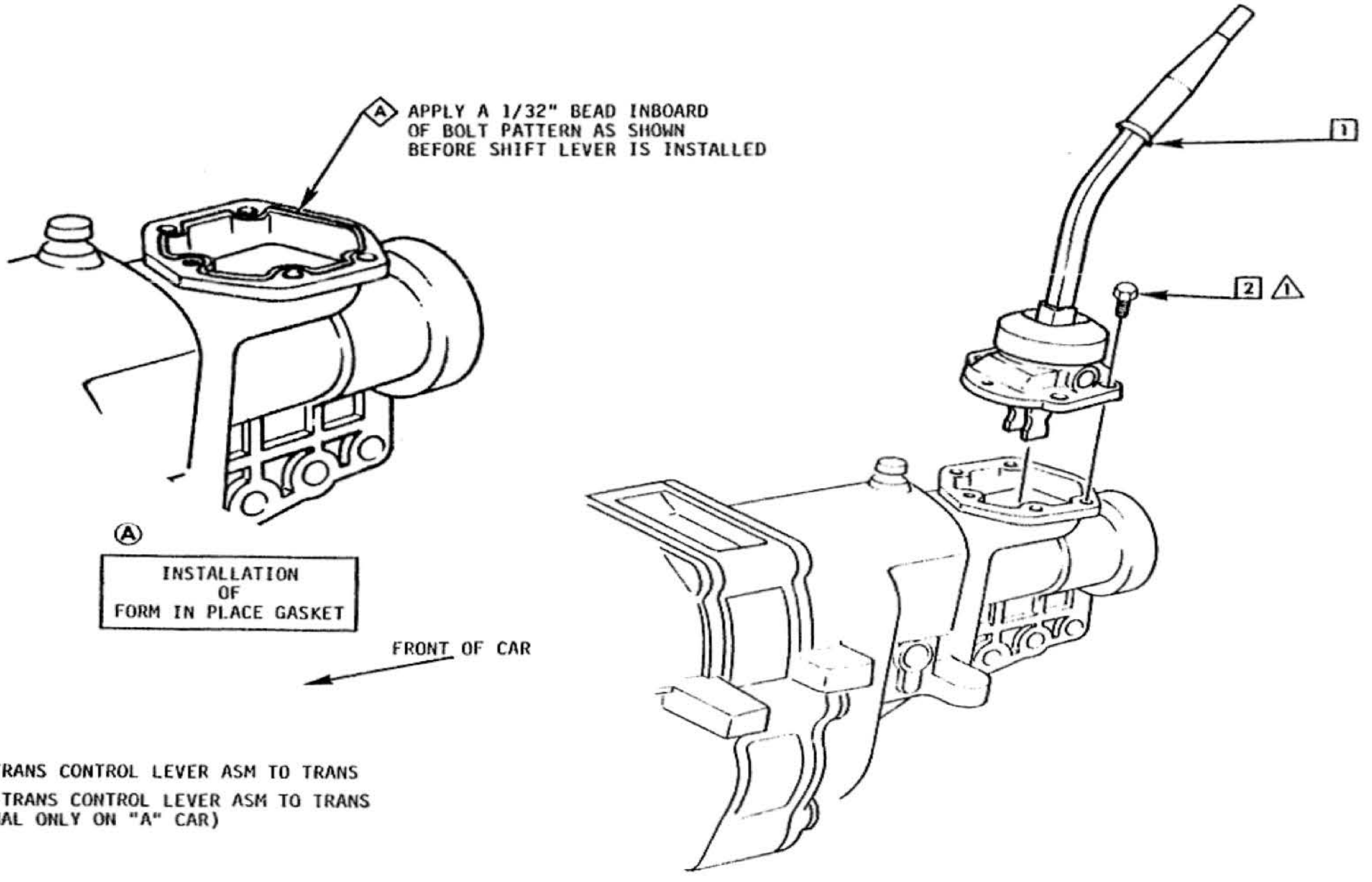
SHIFT ROD ADJUSTMENT

WITH SHIFT ROD CLAMPS AND SCREWS LOOSE ASSEMBLED TO SHIFT RODS, TRANSMISSION SHIFT LEVERS IN NEUTRAL POSITION AND IGNITION KEY LOCKED.

1. SET 1ST AND REVERSE TRANSMISSION LEVER IN REVERSE POSITION. HOLD COLUMN RELAY IN FIRST REVERSE LEVER AND TIGHTEN SCREW ON 1ST AND REVERSE ROD TO SPECIFIED TORQUE.
2. RETURN 1ST AND REVERSE LINKAGE TO NEUTRAL POSITION AND INSERT 3/16" DIA. GAGE PIN THRU COLUMN LEVERS. TIGHTEN CLAMP AT LOWER END OF 2ND AND 3RD SHIFT ROD.
3. CHECK OPERATION AS FOLLOWS.
 - A. WITH KEY IN "RUN" POSITION AND TRANSMISSION IN 2ND GEAR, BE SURE THAT THE KEY CANNOT BE REMOVED AND THAT THE STEERING WHEEL IS NOT LOCKED.
 - B. WITH KEY IN "LOCK" POSITION AND TRANSMISSION IN REVERSE, BE SURE THAT THE KEY CAN BE REMOVED AND THAT THE STEERING WHEEL IS LOCKED.

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
 FULLY DRIVEN, SEATED AND NOT STRIPPED								JAN. 20, 1975	SMT COLUMN SHIFT ROD ADJUSTMENT
								DR CURT MAY	PART NO 552392
								CK - [Signature]	SERIES A
								APPR [Signature]	YEAR 1976
								REF [Signature]	UPC 7A
								Oldsmobile	SHEET 18

- 1 366175 LEVER ASM
- 2 9419004 BOLT (4)
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



- A 415629 GASKET-TRANS CONTROL LEVER ASM TO TRANS
- B 9985041 GASKET-TRANS CONTROL LEVER ASM TO TRANS (OPTIONAL ONLY ON "A" CAR)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	70-90 IN	6-11-75	A	VIEW ADDED	2773	4-11-75	DR	MAY 13, 1975	M75 SHIFT LEVER TO TRANS
		8-26-75	B	9985041 GASKET ADDED	3130	7-17-75	CK	DR. CURT MAY CK. P. B. BAUMANN	
								APPR. J. J. [Signature]	PART NO. 552392-5
								APPR. [Signature]	SERIES A-X
								REF. [Signature]	YEAR 1976
								Oldsmobile	UPC 7A
									SHEET 20

FULLY DRIVEN, SEATED AND NOT STRIPPED

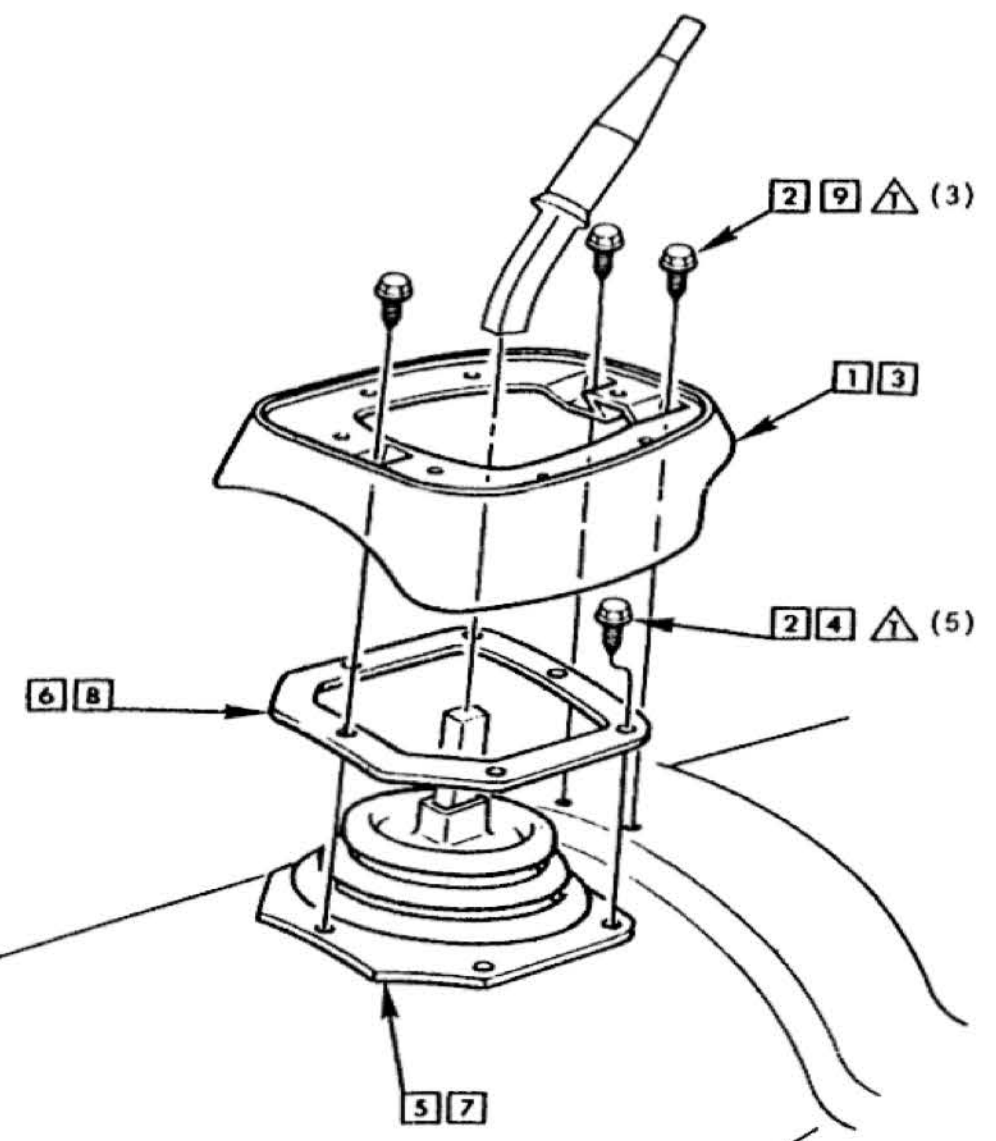
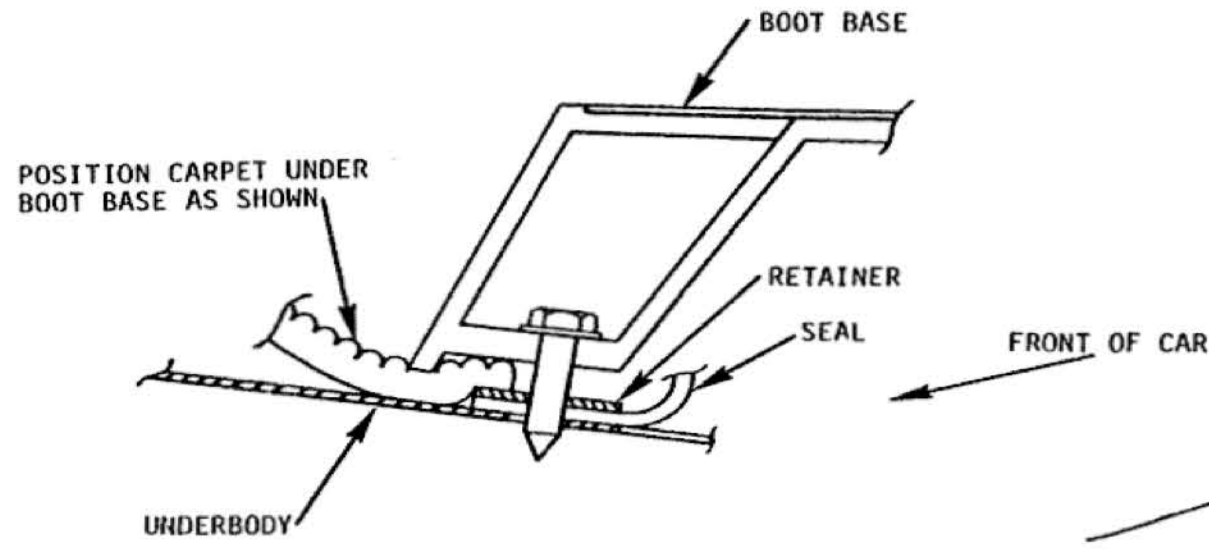
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 554102 CHART-SHIFT CONTROL BOOT BASE ("X" CAR)
- 2 9428472 SCREW ("X" CAR)
- 3 554154 CHART-SHIFT CONTROL BOOT BASE ("A" CAR)
- 4 9420425 SCREW ("A" CAR)
- 5 554055 SEAL ("A" CAR)
- 6 554141 RETAINER ("A" CAR)
- 7 554128 SEAL ("X" CAR)
- 8 554127 RETAINER ("X" CAR)
- 9 9422458 SCREW ("A" CAR)
- 10



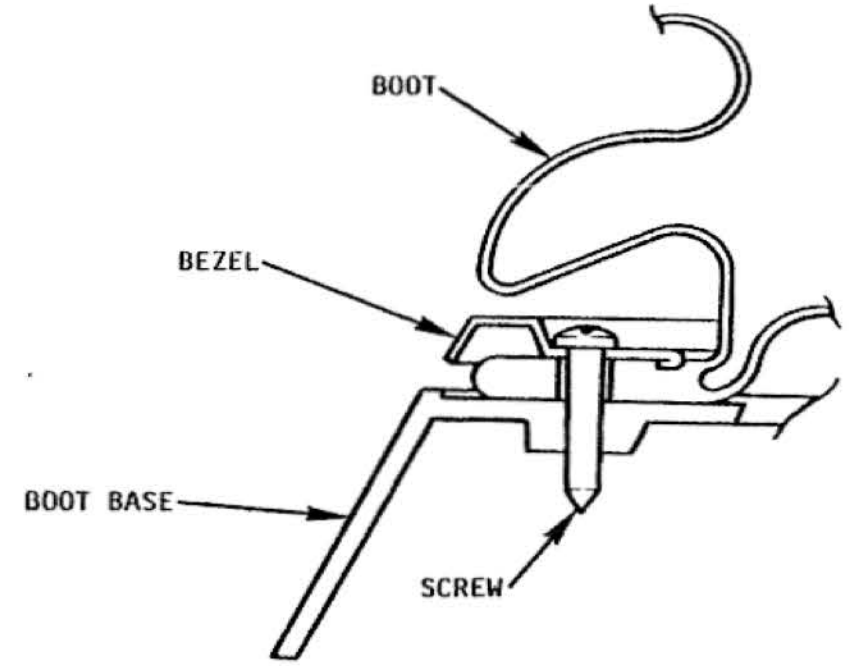
("X" CAR SHOWN "A" CAR SIMILAR)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		9-19-75	A	PART ADDED WAS ITEM 4	3228	BM	MB	MAY 13, 1975	M75 SEAL & BOOT BASE TO FLOOR
								DR. CURT MAY	
								CK. P. Barnhart	PART NO. 552392-5
								APPR. J. J. J.	SERIES A-X
								APPR. S. S. S.	YEAR 1976
								REF. E. J. J.	UPC 7A
								Oldsmobile	SHEET 21

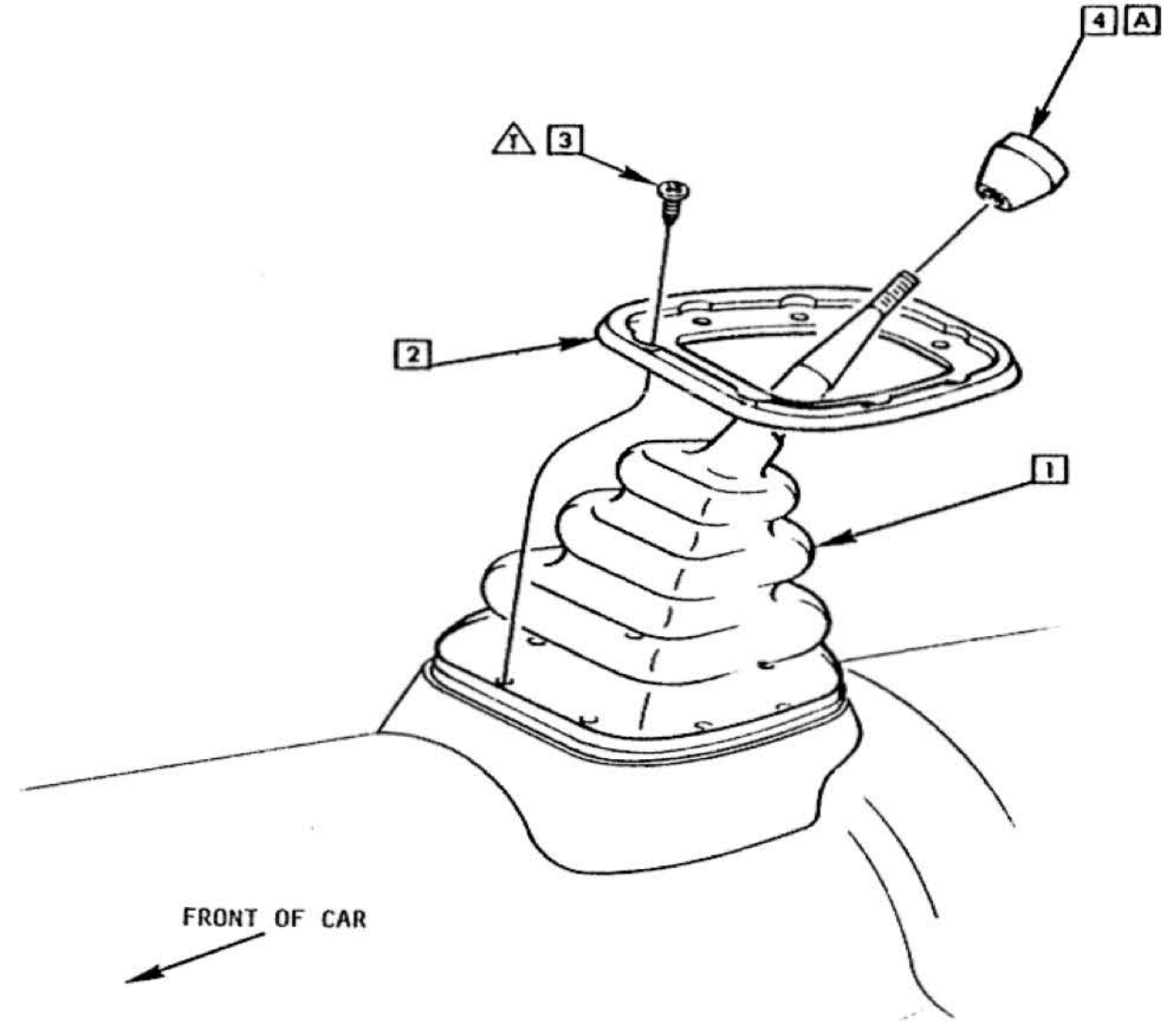
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- (B) (A) 1 366150 BOOT
- 2 366168 BEZEL
- 3 9425689 SCREW (7)
- 4 348270 KNOB ASM
- 5
- 6
- 7
- 8
- 9
- 10

(A) INSTALL BOOTS ON LEVER
PRIOR TO PRESSING KNOB
ON LEVER



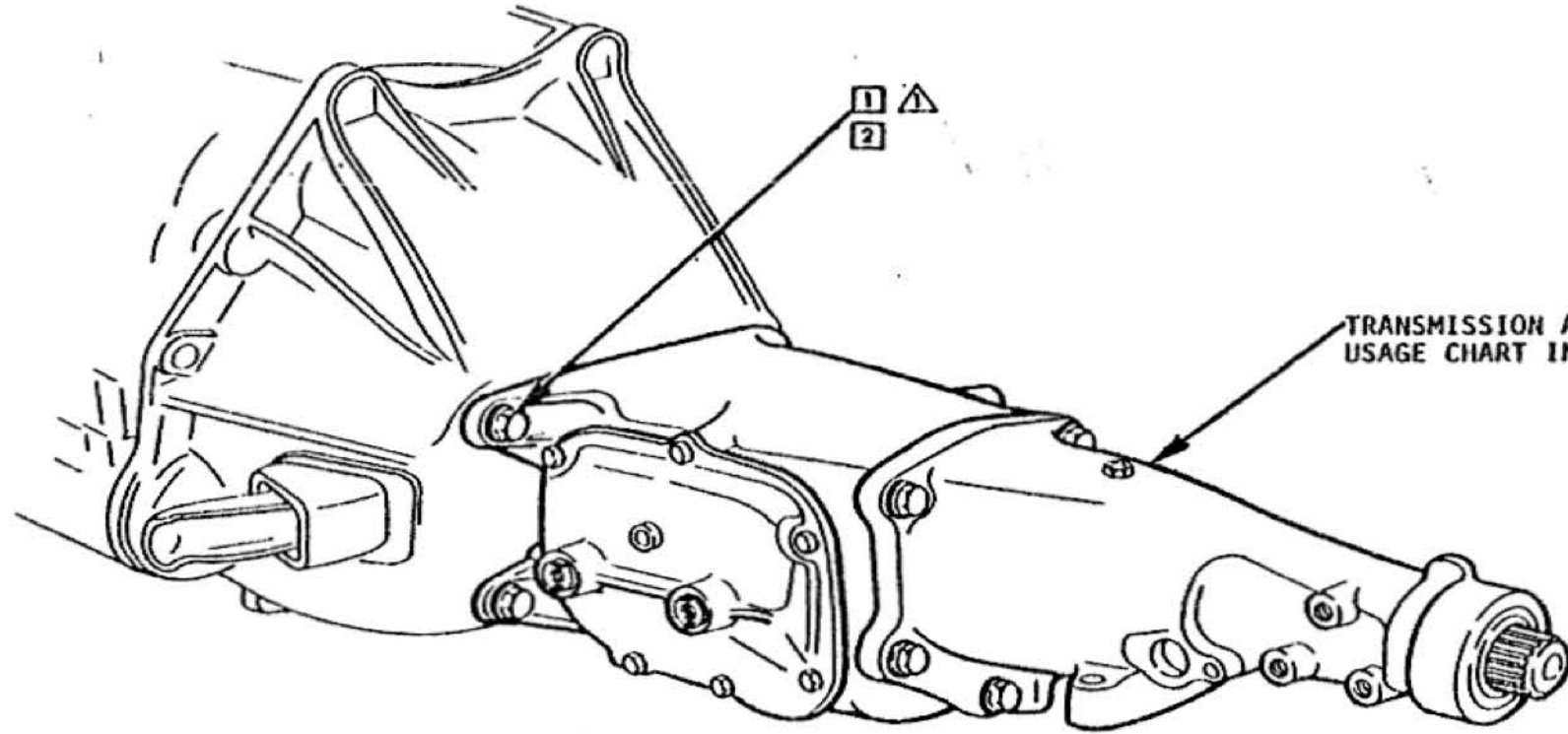
TYPICAL SECTION
THRU
BOOT, BEZEL & BOOT BASE



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-11-75	A	WAS 366150 BOOT	2917			MAY 19, 1975	M75 BOOT, BEZEL & SHIFT LEVER KNOB
		8-19-75	B	W75 554545 BOOT	3115			DR. CUET MAY	
								CK. B. Bamba	
								APPR. J. S. Smith	PART NO. 552392-5
								APPR. S. McDonald	SERIES A-X
								REF. J. Rozette	YEAR 1976
								Oldsmobile	UPC 7A
									SHEET 22

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 100161 BOLT
- 2 1Q3329 LOCK WASHER



TRANSMISSION ASM-SEE TRANSMISSION USAGE CHART IN 7Z

B 3 SPEED TRANSMISSION SHOWN
5 SPEED TRANSMISSION SIMILAR

B (5 SPEED SYNCROMESH TRANS ONLY)
NOTE: (7B1E PART)
FILL THRU FILLER HOLE ON R.H. SIDE OF
TRANS WITH 3.5 PINTS OF 9985252 OIL,
THEN REINSTALL FILLER PLUG **A**

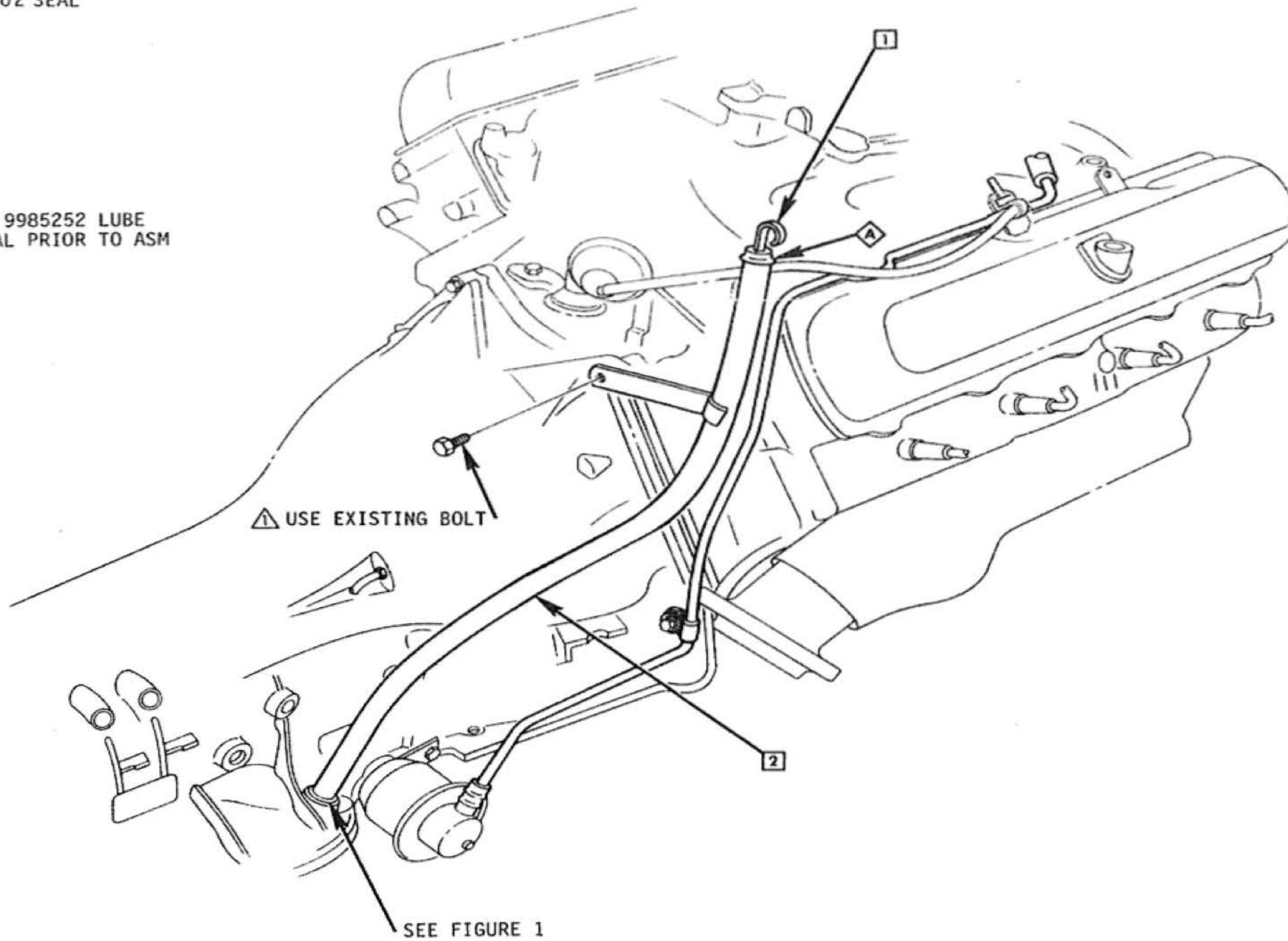
A (3 SPEED SYNCROMESH TRANS ONLY)
NOTE: (7B1E PART)
FILL THRU FILLER HOLE ON R.H. SIDE OF
TRANS WITH .384 GAL OF 9985133 OIL,
THEN REINSTALL FILLER PLUG **A**

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	45-60 FT	5-13-75	A	NOTE REVISED	2608	C.M.P.		JAN. 18, 1975	S.M. TRANS TO FLYWHEEL HOUSING
	120-180 IN	5-13-75	B	NOTE ADDED	2608	C.M.P.		DR CURT MAY CK. R.E. Mason	
								APPR. P. S. Kypp APPR. J. S. T. J.	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 7B1A
									SHEET 1

A FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1244421 ROD ASM
- 2 1244468 FILLER TUBE ASM
- 3 6264902 SEAL
- 4
- 5
- 6
- 7

A APPLY 9985252 LUBE TO SEAL PRIOR TO ASM



FILLER TUBE ASM

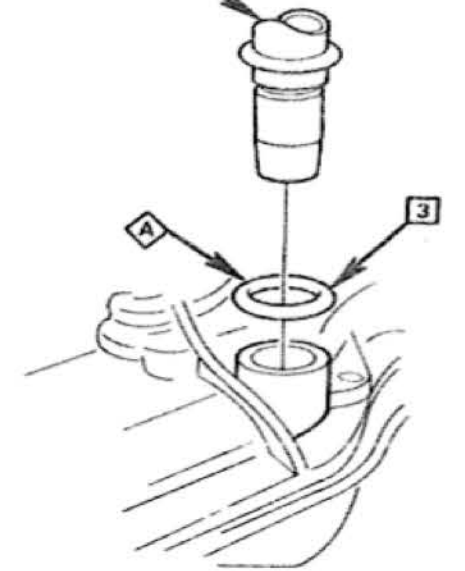


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-40 FT.							JAN, 20, 1975	M40 OIL FILLER TUBE
								DR. CURT MAY	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392-3
								REF. <i>[Signature]</i>	SERIES A-B-C
								Oldsmobile	YEAR 1976
									UPC 7B3A
									SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1244421 ROD ASM
- 2 1244418 TUBE ASM
- 3 6264902 SEAL

◇ APPLY 9985252 LUBE TO SEAL PRIOR TO ASM

△ USE EXISTING BOLT

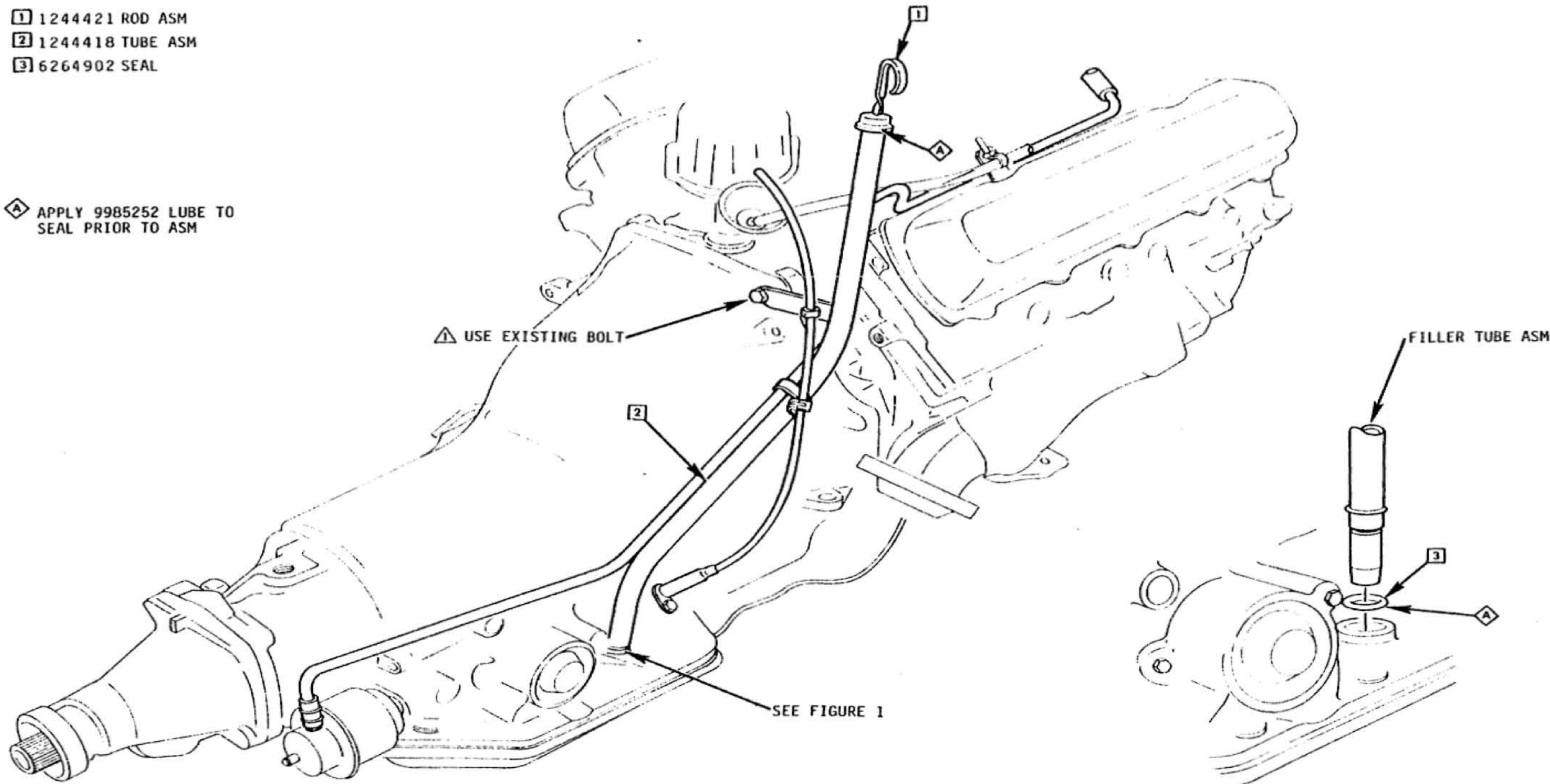
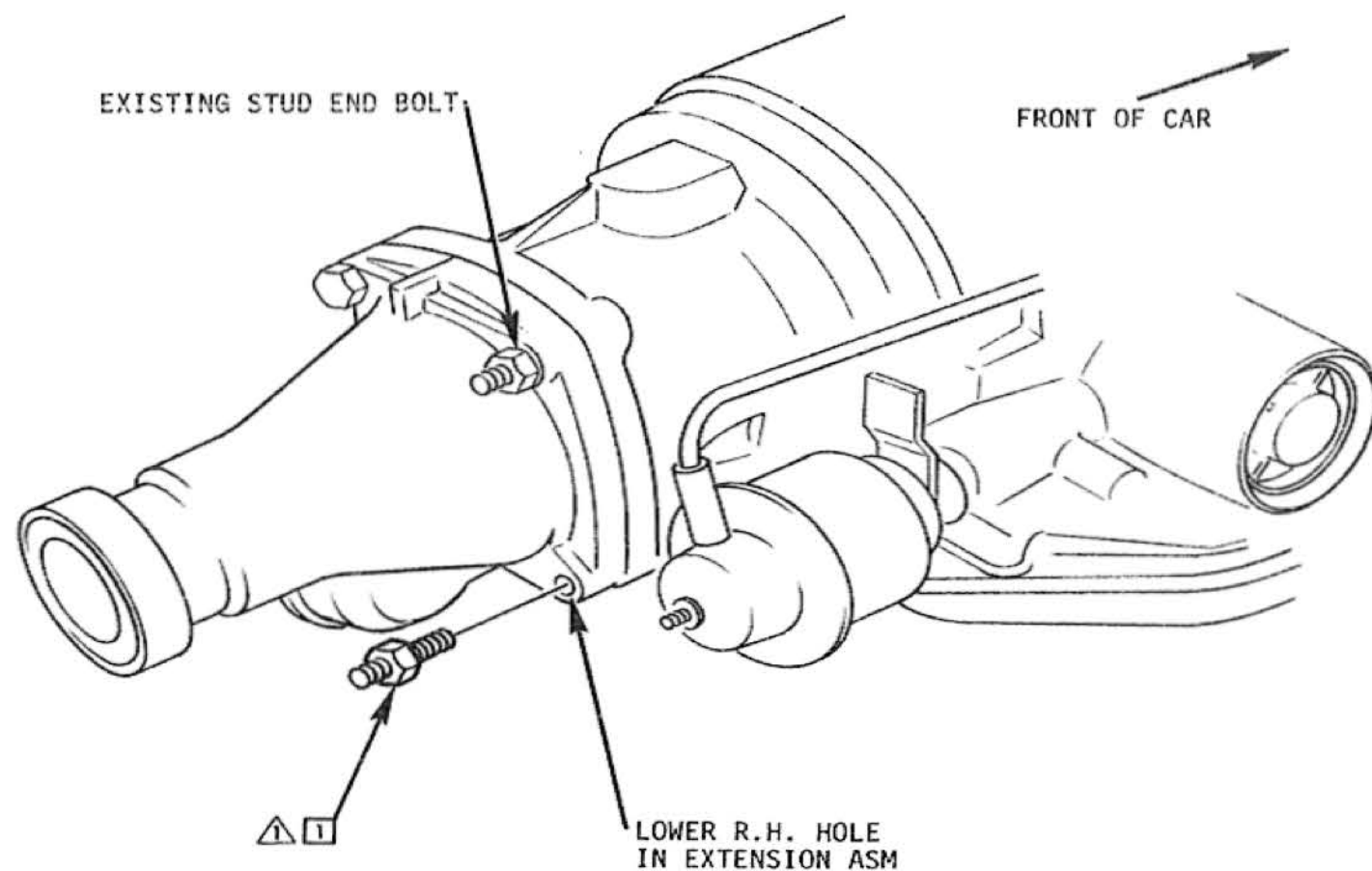


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-40 FT.	9-23-75	A	PART NO. & CAR SERIES REV. 37	37	50MB		JAN. 20, 1975	V8 M38 OIL FILLER TUBE
								DR CURT MAY	
								CK W. E. Moore	PART NO. 552392-3
								APPR. [Signature]	SERIES A-B
								REF. [Signature]	YEAR 1976
									UPC 7B3A
									SHEET 3

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

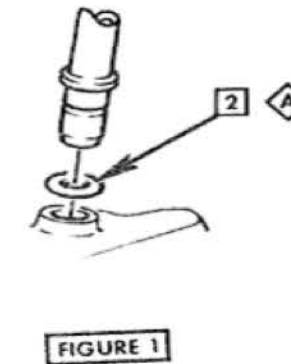
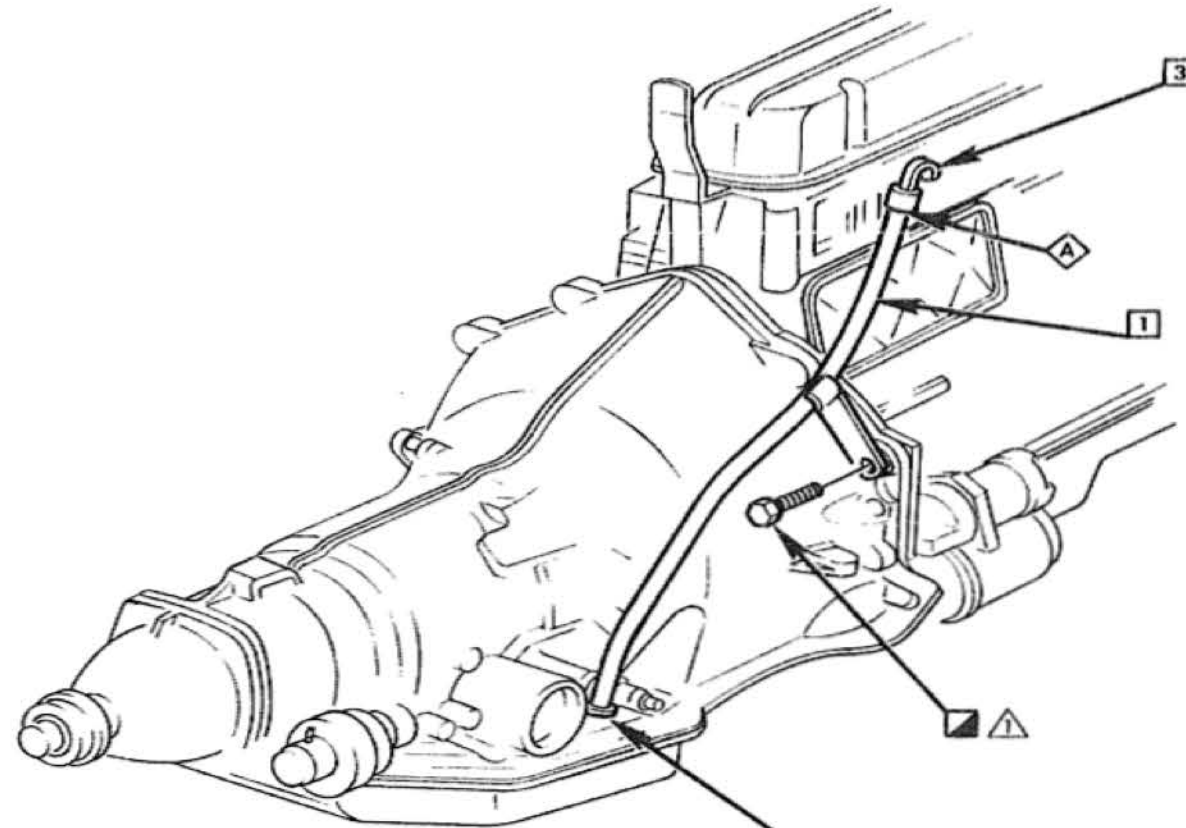
1246845 STUD



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-40 FT							JAN. 20, 1975	MOUNTING STUD FOR CATALYTIC CONVERTER (M38 TRANS ONLY)
								DR. CURT MAY	
								CK. W. C. Moore	PART NO. 552392
								APPR. D. S. Hoff	SERIES A
								APPR. J. J. J. J.	YEAR 1976
								REF.	UPC 7B3A
								Oldsmobile	SHEET 4

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1** 340625-TUBE ASM-OIL FILLER
- 2** 6264902-SEAL
- 3** 1244421-ROD ASM-TRANS OIL LEVEL GAGE
- 4**
- 5**
- 6**
- 7**
- 8**
- 9**
- 10**



A 9985252 LUBRICANT (APPLY TO SEAL PRIOR TO ASSEMBLY)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30 - 40 FT.							JAN. 20, 1975	L22 M38 TRANS OIL FILLER TUBE
								DR. CURT MAY	PART NO. 552392
								CK. W.E. Mason	SERIES A
								APPR. Fred Santy	YEAR 1976
								REF.	UPC 7B3A
								Oldsmobile	SHEET 5

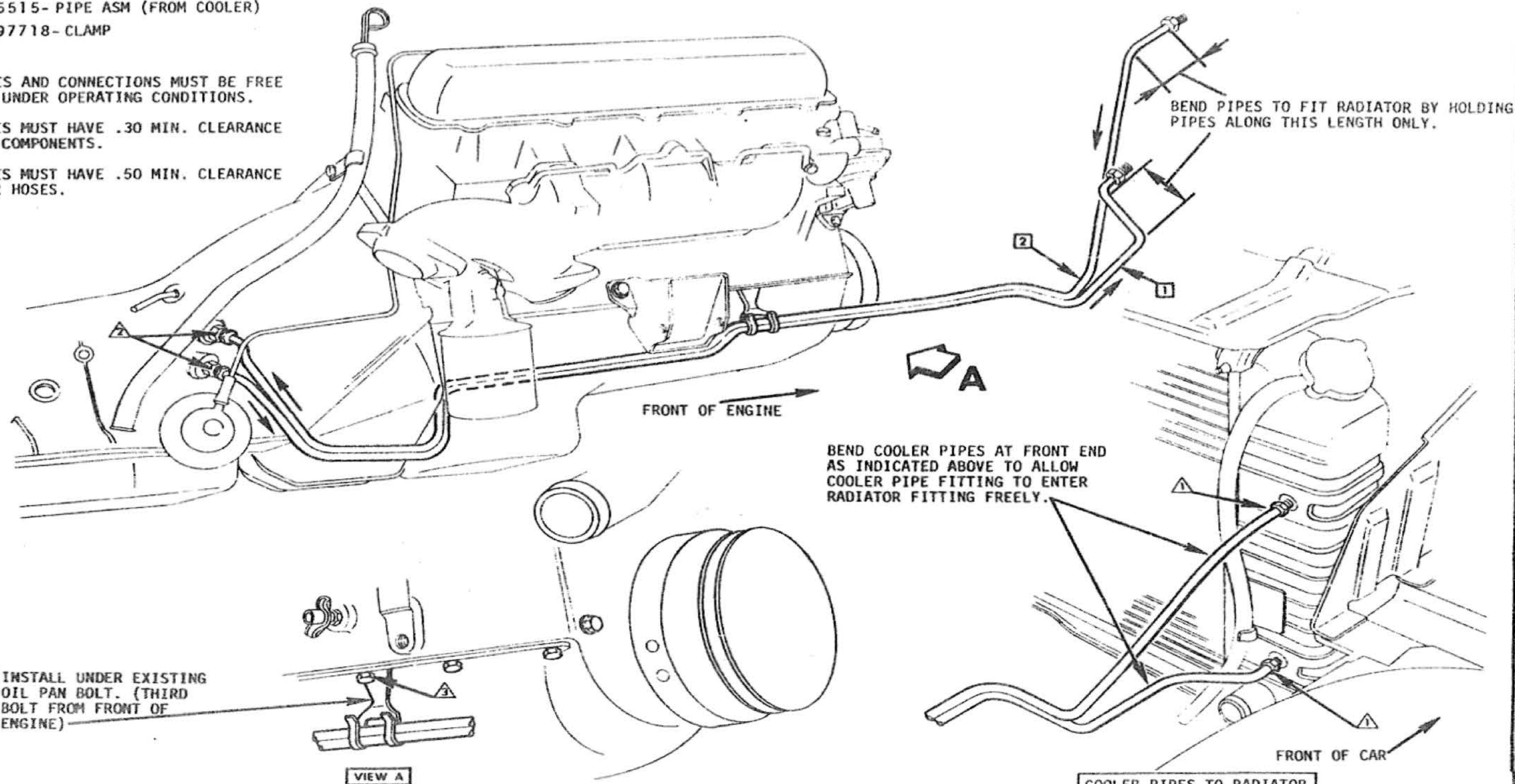
A FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 415514- PIPE ASM (TO COOLER)
- 2 415515- PIPE ASM (FROM COOLER)
- 3 3997718- CLAMP

COOLER PIPES AND CONNECTIONS MUST BE FREE FROM LEAKS UNDER OPERATING CONDITIONS.

COOLER PIPES MUST HAVE .30 MIN. CLEARANCE TO CHASSIS COMPONENTS.

COOLER PIPES MUST HAVE .50 MIN. CLEARANCE TO RADIATOR HOSES.



3 INSTALL UNDER EXISTING OIL PAN BOLT. (THIRD BOLT FROM FRONT OF ENGINE)

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO	SERIES	YEAR	UPC	SHEET
△ 15-25 FT.	△ 96-144 IN.							FEB. 3, 1975	AUTOMATIC TRANSMISSION OIL COOLER PIPES (EXC L22)	552392-3	A-B-C	1976	7B6	1
△ 90-120 IN.								DR CURT MAY CR W.E. MORGAN APPR J.R. WILSON APPR Fred Jants REF						
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile						

- 1** 498423 PIPE ASM-OIL COOLER (TO COOLER)
- 2** 498424 PIPE ASM-OIL COOLER (FROM COOLER)
- 3** 6273312 CLIP-OIL COOLER PIPE TO ENGINE
- 4**
- 5**
- 6**
- 7**
- 8**
- 9**
- 10**

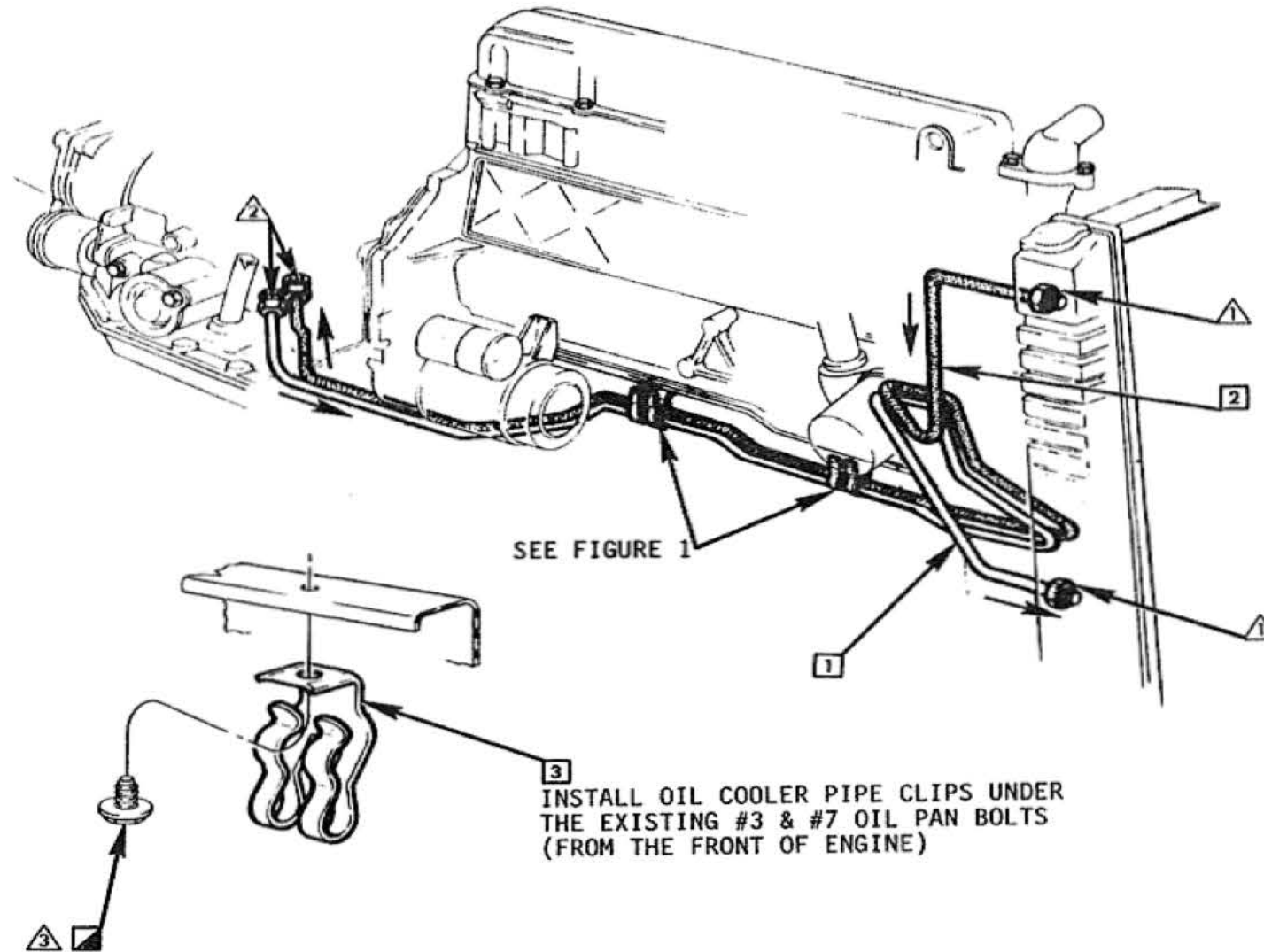


FIGURE 1

COOLER PIPES AND CONNECTIONS MUST BE FREE FROM LEAKS UNDER OPERATING CONDITIONS.

COOLER PIPES MUST HAVE .30 MIN. CLEARANCE TO CHASSIS COMPONENTS.

COOLER PIPES MUST HAVE .50 MIN. CLEARANCE TO RADIATOR HOSES.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	<ul style="list-style-type: none"> ▲ 15-25 FT ▲ 96-144 IN ▲ 72-90 IN 							JAN. 20, 1975	AUTOMATIC TRANSMISSION OIL COOLER PIPES (L22 ENGINE ONLY)
								DR. CURT MAY	
								CK. W.S. MOORE	PART NO. 552392
								APPR. S.K. WILLIAMS	SERIES A
								APPR. Fred Santy	YEAR 1976
								REF.	UPC 7B6
								Oldsmobile	SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

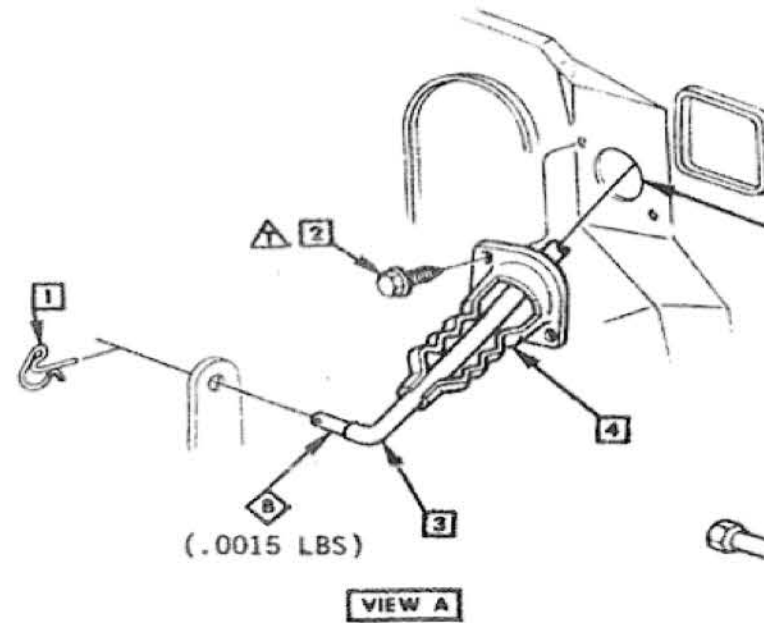
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

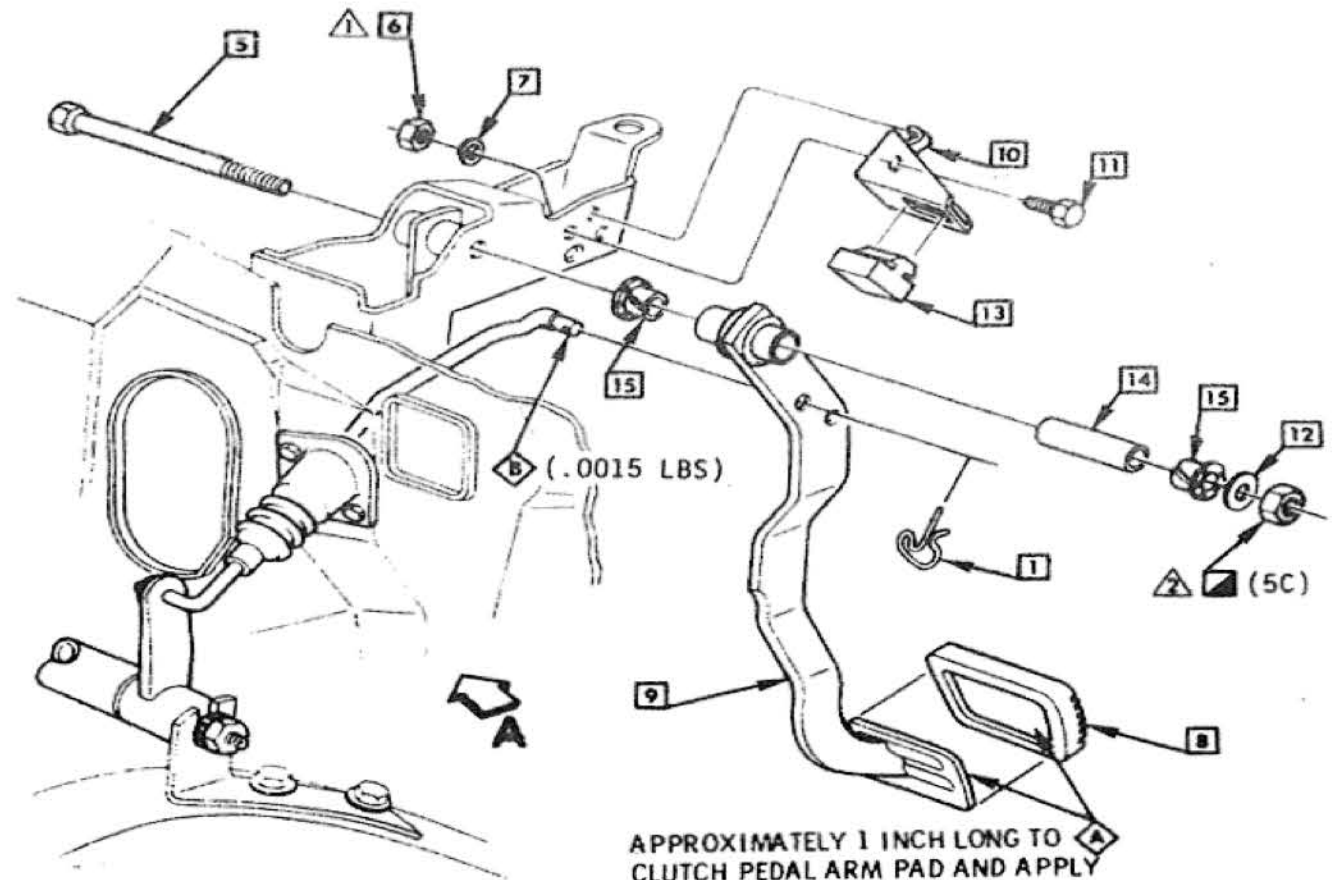
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 3749084 -RETAINER
- 2 9422707 -SCREW
- 3 3994490-ROD - CLUTCH PEDAL PUSH
- 4 3994485-SEAL ASM - CLUTCH PEDAL PUSH ROD
- 5 9419194-BOLT
- 6 9417954-NUT
- 7 103320-LOCK WASHER
- 8 3988198-COVER - PEDAL PAD (CLUTCH)
- 9 3994483-PEDAL ASM (CLUTCH)
- 10 342435-CLUTCH PEDAL BUMPER BRACKET
- 11 9419030-BOLT
- 12 103342-WASHER
- 13 1361714 -BUMPER
- 14 9794262-SPACER
- 15 1247439 -BUSHING



SEE FRONT OF DASH SECTION 1 FOR HOLE DRILLING

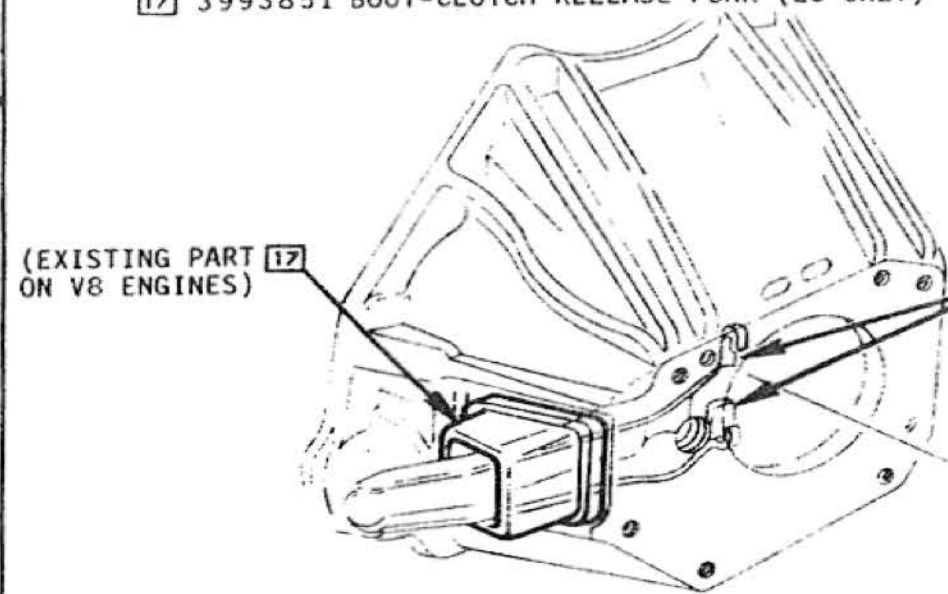
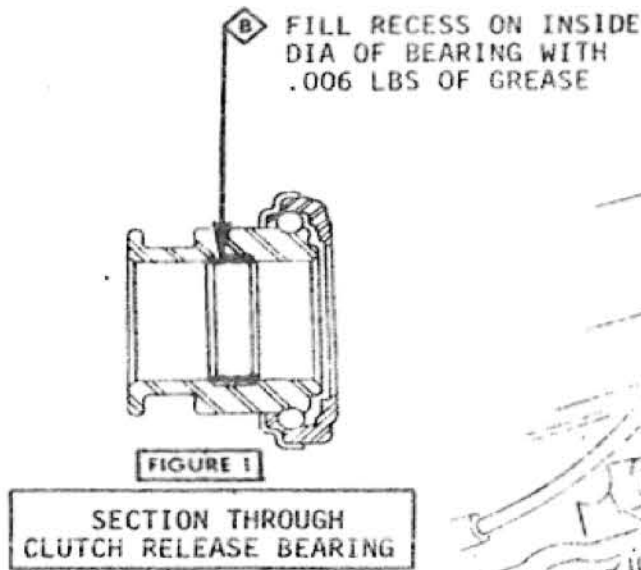


- △ 9985027 SEALER-AIR DRY 2-25 MINUTES BEFORE ASSEMBLY
- ◇ 9985164 GREASE PRIOR TO ASSEMBLY

DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 100-140 IN 20-30 FT							FEB. 3, 1975	S.M. TRANS CLUTCH CONTROL
								DR <i>CURT MAY</i>	
								CK <i>W. L. Mason</i>	
								APPR <i>M. F. Kopp</i>	PART NO 552392
								APPR <i>Fred Smith</i>	SERIES A
								REF	YEAR 1976
								<i>Oldsmobile</i>	UPC 7B1B
									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3749084 RETAINER
- 2 3994493-SWIVEL
- 3 3743349-SEAT
- 4 3935289-STUD
- 5 3750696-SPRING
- 6 3743360-SEAL
- 7 908092-BEARING ASM
- 8 3994491-BRACKET
- 9 9423284-SCREW
- 10 138489-LOCK WASHER
- 11 9418931-NUT
- 12 3994486-LEVER & SHAFT ASM
- 13 124829-NUT
- 14 3994494-SPRING
- 15 9779202-ROD
- 16 3866568 STUD ASM (L6 ONLY)
- 17 3993851 BOOT-CLUTCH RELEASE FORK (L6 ONLY)



INSTALLATION CLUTCH RELEASE BEARING & L6 CLUTCH RELEASE FORK BOOT

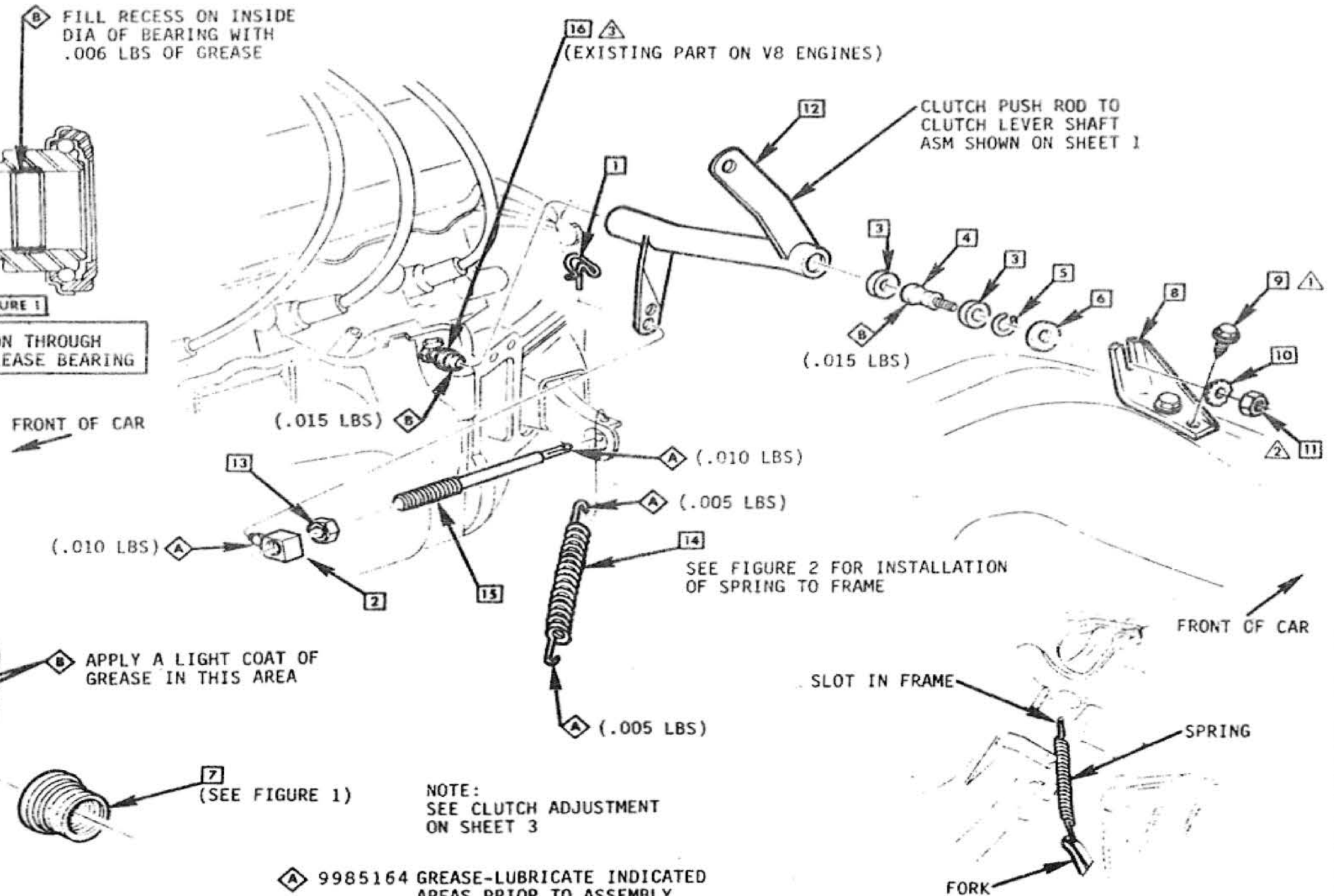


FIGURE 2

NOTE:
SEE CLUTCH ADJUSTMENT
ON SHEET 3

- ◇ 9985164 GREASE-LUBRICATE INDICATED AREAS PRIOR TO ASSEMBLY
- ◇ 9985011 GREASE-LUBRICATE INDICATED AREAS PRIOR TO ASSEMBLY

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 10-20 FT								FEB. 3, 1975	S.M. TRANS CLUTCH CONTROL
△ 16-26 FT								DR CURT MAY	
△ 25-30 FT								CK <i>[Signature]</i>	
								APPR <i>[Signature]</i>	PART NO 552392
								REF	SERIES A
									YEAR 1976
									UPC 7BIB
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

CLUTCH ADJUSTMENT

THE FOLLOWING ADJUSTMENT IS TO BE MADE BEFORE PULL BACK SPRING IS INSTALLED.

1. ROTATE CLUTCH LEVER & SHAFT ASSEMBLY UNTIL CLUTCH PEDAL IS FIRMLY AGAINST RUBBER BUMPER ON DASH BRACE.
2. PUSH OUTER END OF CLUTCH FORK REARWARD UNTIL THROW-OUT BEARING LIGHTLY CONTACTS BELLEVILLE SPRING FINGERS.
3. INSTALL LOWER PUSH ROD (A) IN FORK AND GAGE HOLE. INCREASE LENGTH UNTIL ALL LASH IS REMOVED FROM SYSTEM.
4. INSTALL SWIVEL (B) IN HOLE FURTHEST FROM CENTERLINE OF LEVER & SHAFT ASSEMBLY & INSTALL RETAINER.
5. TIGHTEN LOCK NUT (C) AGAINST SWIVEL (B) BEING CAREFUL NOT TO CHANGE ROD LENGTH. SEE FIGURE 1.
6. INSTALL CLUTCH PULL BACK SPRING.
7. ABOVE PROCEDURE TO PRODUCE $1.00 \pm .30$ OF CLUTCH PEDAL "FREE TRAVEL" WHEN MEASURED AT THE CENTER OF THE PEDAL PAD.

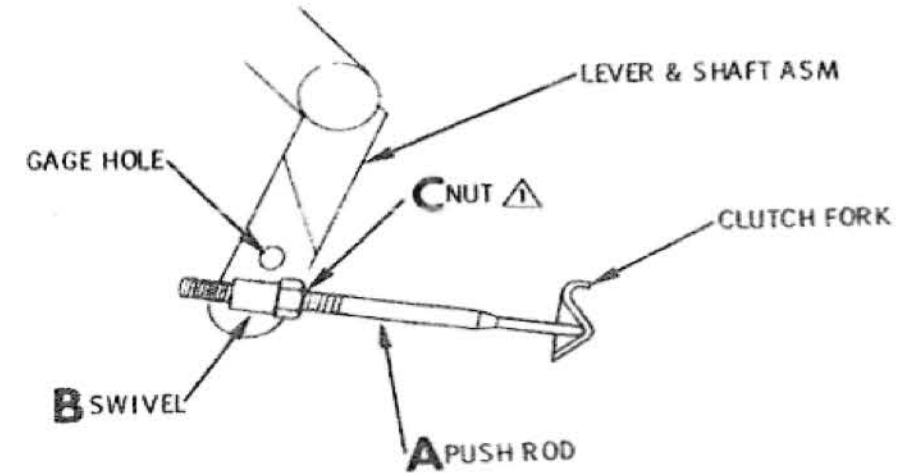
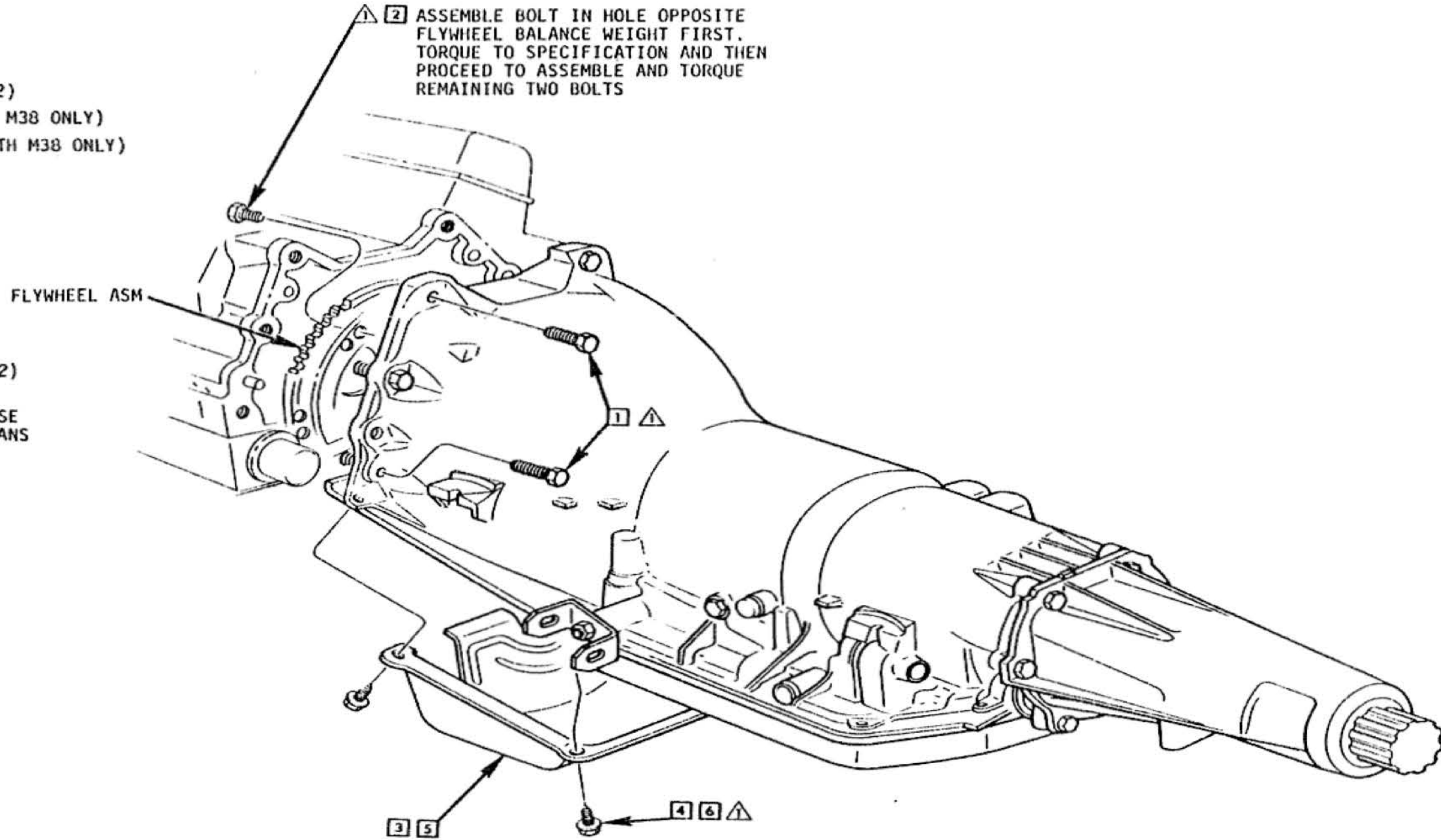


FIGURE 1

DYNAMIC (Installation)--LBS	RAND (inspection)--LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	8-26 FT							FEB. 3, 1975	S.M. TRANS CLUTCH LINKAGE ADJUSTMENT
								DR CURT MAY	
								CK W. E. Mason	
								APPR D. E. Hoff	PART NO 552392
								REF	SERIES A
								Oldsmobile	YEAR 1976
									UPC 7B1B
									SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 179842 BOLT (6)
- 2 3987930 BOLT (3) **A**
- 3 403703 PAN (EXC L22)
- 4 9419380 SCREW (EXC L22)
- 5 6261688 PAN (L22 WITH M38 ONLY)
- 6 6261376 SCREW (L22 WITH M38 ONLY)



A **A** "A" CAR WITH M38, REUSE (2) BOLTS RECEIVED WITH TRANS
 "A-B-C" CAR WITH M40, REUSE (1) BOLT RECEIVED WITH TRANS

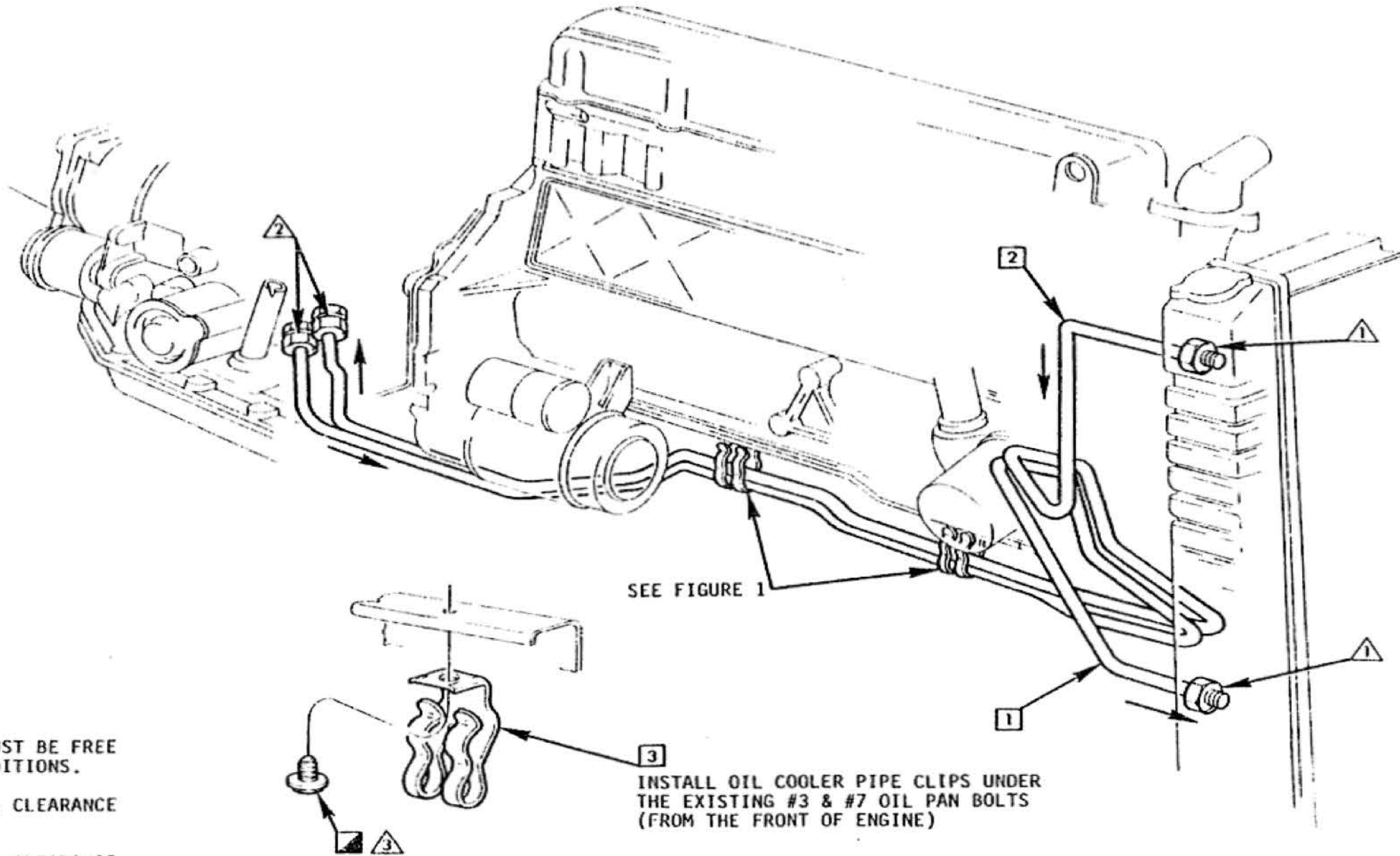
THM 400 SHOWN
 THM 350 & 375 SIMILAR

FOR TRANSMISSION ASM
 USAGE, SEE CHART IN 7Z

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-40 FT	7-31-75	A	NOTE ADDED	3000	WMB		FEB. 3, 1975	TRANSMISSION TO ENGINE
								DR CURT MAY	
								CK W.E. Mason	
								APPR Fred Jasty	
								REF	
									PART NO. 552392-3 SERIES A-B-C YEAR 1976 UPC 7B3A SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 498423 PIPE ASM-OIL COOLER (TO COOLER)
- 2 498424 PIPE ASM-OIL COOLER (FROM COOLER)
- 3 6273312 CLIP-OIL COOLER PIPE TO ENGINE
- 4
- 5
- 6
- 7
- 8
- 9
- 10



COOLER PIPES AND CONNECTIONS MUST BE FREE FROM LEAKS UNDER OPERATING CONDITIONS.

COOLER PIPES MUST HAVE .30 MIN. CLEARANCE TO CHASSIS COMPONENTS.

COOLER PIPES MUST HAVE .50 MIN. CLEARANCE TO RADIATOR HOSES.

3 INSTALL OIL COOLER PIPE CLIPS UNDER THE EXISTING #3 & #7 OIL PAN BOLTS (FROM THE FRONT OF ENGINE)

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	<ul style="list-style-type: none"> ▲ 15-25 FT ▲ 96-144 IN ▲ 72-90 IN 	6-10-75	A	REWORKING & NO CHANGE	J.G.	J.M.B.		JAN. 20, 1975	AUTOMATIC TRANSMISSION OIL COOLER PIPES (L22 ENGINE ONLY)
								DR CURT MAY CK W.S. MARY	PART NO. 552392
								APPR Fred Jenty REF	SERIES A
								Oldsmobile	YEAR 1976
									UPC 7B6
									SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

◻ ITEM REFERENCE ◊ PROCESS MATERIAL △ TORQUE ◼ PART OF OR EXISTING

PART NO.	CODE	USAGE	SPEEDOMETER DRIVE GEAR	LOCATION OF IDENTIFICATION
368094	UX	MANUAL 3-SPEED (M15) XB00, AG00, AM00, AJ29, 57 WITH L22 OR LV8	9 TOOTH	1" HIGH LETTERS ON R.H. SIDE OF CASE
368059 368058	SH SH SF	MANUAL 4 SPEED (M20) HD00 WITH L11 HD00 WITH GM9 & LD7 (2.93) HD00 WITH GM8 & LD7 (2.56)	7 TOOTH 7 TOOTH 9 TOOTH	1" HIGH LETTERS ON R.H. SIDE OF CASE
376014 376135 376136 376296	DX SM SN SU	MANUAL 5 SPEED (M75) HD00 WITH L11 HD00 WITH GM9 & LD7 (2.93) HD00 WITH GM8 & LD7 (2.56) XB00, AG37, AJ29, 57 WITH LV8	7 TOOTH 7 TOOTH 9 TOOTH 9 TOOTH	1" HIGH LETTERS ON R.H. SIDE OF CASE
8628586 8628745 8628746 8628342	BH OZ OY CQ	TURBO-HYDRAMATIC (200) (M29) HD00 WITH LD7 XA00 WITH LV8 EXC NB2 XA00 WITH LV8 AND NB2 XA00 WITH L22	9 TOOTH 18 TOOTH 18 TOOTH 10 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CASE
8640014	DJ	TURBO-HYDRAMATIC (250) (M38) HD00 WITH L11	-	
8640303 8640135 8640131 8640125 8640123 8640121 8640128 8640286	KD KD JB LA KA JE LH LB	TURBO-HYDRAMATIC (350) (M38) HD00 WITH LD7 HD00 WITH L22 XA00 WITH LV8 XA00 WITH L32 OR L77 AG00, AH00, AJ29, 57 WITH L22 AG00, AH00, AJ29, 57 WITH LV8 AG00, AM00, AJ29, 57 WITH L34 & GU1	9 TOOTH 9 TOOTH 18 TOOTH 18 TOOTH 18 TOOTH 19 TOOTH 19 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CONVERTER HOUSING
8640126 8640126 8640127	LC LC LE	AG00, AH00, AJ29, 57 WITH L34 & GM8, GU2, GU4 AH00, AJ35 WITH L34 WITH NB2/Z95 AH00, AJ35 WITH L34 EXC NB2/Z95	19 TOOTH 19 TOOTH 19 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CASE
8640287	LL	TURBO-HYDRAMATIC (375) (M38) BL, BN00 WITH L34-NB2/Z95	19 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CASE
8629269	OB	TURBO-HYDRAMATIC (375) (M40) BL, BN00 WITH L34 AND NB2, Z95	19 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CONVERTER HOUSING
8629270 8629271 8629272 8629273 8629274 8629353	OD OM OR OL OK OC	TURBO-HYDRAMATIC (400) (M40) AA00 WITH L74 EXC NB2, Z95 AA00 WITH L74 AND NB2, Z95 BL, BN, CV, CX00 WITH L74 AND GM8, GU2, GU3, GU5 EXC NB2, Z95 BL, BN, CV, CX00 WITH L74 AND NB2, Z95 BQ, BR00 WITH L74 CA00 WITH GU1	18 TOOTH 18 TOOTH 19 TOOTH 19 TOOTH 19 TOOTH 20 TOOTH	2" HIGH LETTERS ON R.H. OF CONVERTER HOUSING
8629276 8629277	OJ OM	TURBO-HYDRAMATIC (425) (M40) EY, EZ00 EXC NB2, Z95 EY, EZ00 WITH NB2, Z95	14 TOOTH	1" HIGH LETTERS ON L.H. SIDE OF CONVERTER HOUSING

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEB 13, 1975	TITLE	
		9-30-75	S	(375) TITLE ADDED		TC	CR	DR. T. CHAPMAN	CHART-TRANSMISSION USAGE	
		10-30-75	T	(250) TITLE ADDED		TC	CR	CKC <i>[Signature]</i>		
		11-13-75	LL	LINES REVISED	3421	TC	MYB	APPR. <i>[Signature]</i>	PART NO. 553522	
		11-13-75	VS	ITEMS ADDED	3421	TC	MYB	APPR. <i>[Signature]</i>		
		12-5-75	N	8640303 ADDED		TC	CR	REF. <i>[Signature]</i>	SERIES A-B-C-E-X-H	
		2-19-76	X	358425 (MY1) REMOVED		DE	CR		YEAR 1976	
		2-19-76	Y	WAS 553305		DE	CR			
<i>Oldsmobile</i>									UPC 7Z	SHEET 1

INITIAL CHECK

1. MAKE SURE CLUTCH START SWITCH DOES NOT ALLOW ENGINE TO START UNTIL CLUTCH IS DISENGAGED.
2. MAKE SURE THAT SHIFT LINKAGE IS CORRECTLY ADJUSTED SO THAT NEUTRAL CROSS-OVER IS FREE, THAT IGNITION CAN BE LOCKED IN REVERSE, AND THAT IT CANNOT BE LOCKED IN 2ND GEAR.
3. MAKE SURE SHIFT LINKAGE IS FREE FROM BINDS.

IMPORTANT

1. DO NOT EXCEED 1/2 THROTTLE OPERATION.
2. DO NOT EXCEED 60 MPH.
3. DO NOT SHIFT TO REVERSE WITH ROLLS TURNING.
4. CHECK FOR GEAR NOISE LEVEL IN 3RD GEAR.
5. DO NOT ACCELERATE OR DECELERATE RAPIDLY WHILE MAKING CHECKS.

CHECK PROCEDURE

1. ACCELERATE IN 1ST GEAR AT LIGHT THROTTLE TO 15-20 MPH, AND SHIFT INTO 2ND GEAR.
2. ACCELERATE AT 1/2 THROTTLE TO 25-35 MPH IN 2ND GEAR, AND OBSERVE FOR CLUTCH SLIP AND TRANSMISSION SLIPPING OUT OF GEAR.
3. DECELERATE AT CLOSED THROTTLE JUST LONG ENOUGH TO OBSERVE FOR TRANSMISSION SLIPPING OUT OF GEAR.
4. DISENGAGE CLUTCH AND BRAKE TO A STOP.
5. CHECK FOR OIL LEAKS.

NOTE: VEHICLE TEST ROLL CHECK MUST ALSO CONFORM TO G.M. QUALITY/RELIABILITY STANDARDS SPECIFICATION IQS-15-100.

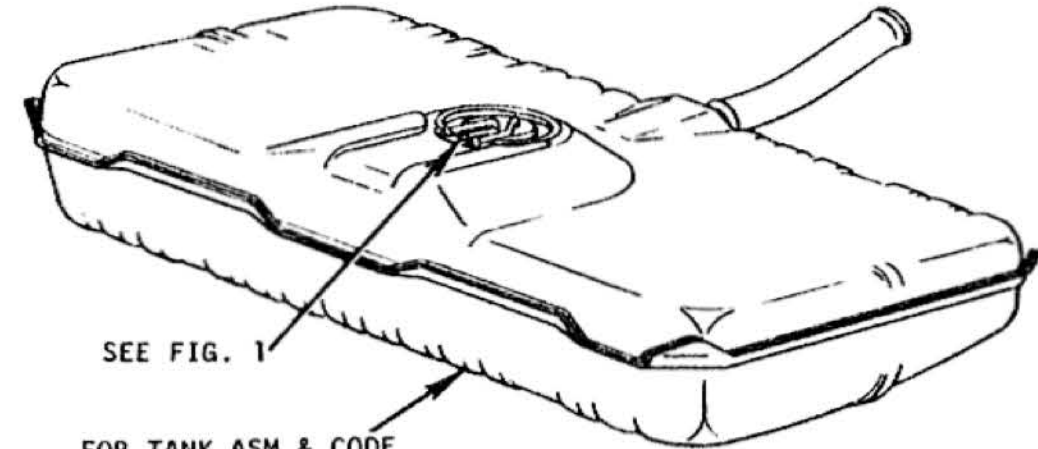
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-30-74	A	SEMI-5 ADDED	3876	4/1/74		OCT. 31, 1974	SYNCHROMESH TRANSMISSION VEHICLE CHECK (M15)
								DR DON MILKIN CK <i>[Signature]</i>	PART NO. 552392-5 SERIES A-X
								APPR. D.E. Boyd APPR. K.E. Castle	YEAR 1976 UPC 7Z SHEET 2
								REF <i>Oldsmobile</i>	

FULLY DRIVEN, SEATED AND NOT STRIPPED

PART NO.	CODE	USAGE	SPEEDOMETER DRIVE GEAR	LOCATION OF IDENTIFICATION
368094	UX	MANUAL 3-SPEED (M15) X800, AG00, AM00, AJ29, 57 WITH L22 OR LV8	9 TOOTH	1" HIGH LETTERS ON R.H. SIDE OF CASE
368059 368058	SH SH SF	MANUAL 4 SPEED (M20) H000 WITH L11 H000 WITH GM9 & LD7 (2.93) H000 WITH GM8 & LD7 (2.56)	7 TOOTH 7 TOOTH 9 TOOTH	1" HIGH LETTERS ON R.H. SIDE OF CASE
376014 376135 376136 376296	DX SM SN SU	MANUAL 5 SPEED (M75) H000 WITH L11 H000 WITH GM9 & LD7 (2.93) H000 WITH GM8 & LD7 (2.56) X800, AG37, AJ29, 57 WITH LV8	7 TOOTH 7 TOOTH 9 TOOTH 9 TOOTH	1" HIGH LETTERS ON R.H. SIDE OF CASE
8628586 8628745 8628746 8628342	BH OZ OY CQ	TURBO-HYDRAMATIC (200) (M29) H000 WITH LD7 XA00 WITH LV8 EXC NB2 XA00 WITH LV8 AND NB2 XA00 WITH L22	9 TOOTH 18 TOOTH 18 TOOTH 10 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CASE
8640014	DJ	TURBO-HYDRAMATIC (250) (M38) H000 WITH L11		
8640303 8640135 8640131 8640125 8640123 8640121 8640128 8640286	KD KD JB LA KA JE LH LB	TURBO-HYDRAMATIC (350) (M38) H000 WITH LD7 H000 WITH LD7 XA00 WITH L22 XA00 WITH LV8 XA00 WITH L32 OR L77 AG00, AH00, AJ29, 57 WITH L22 AG00, AM00, AJ29, 57 WITH LV8 AG00, AM00, AJ29, 57 WITH L34 & GU1	9 TOOTH 9 TOOTH 18 TOOTH 18 TOOTH 18 TOOTH 18 TOOTH 19 TOOTH 19 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CONVERTER HOUSING
8640126 3640126 8640127	LC LC LE	AG00, AM00, AJ29, 57 WITH L34 & GM8, GU2, GU4 AH00, AJ35 WITH L34 WITH NB2/295 AH00, AJ35 WITH L34 EXC NB2/295	19 TOOTH 19 TOOTH 19 TOOTH	
8629269 8629268	OB OA	TURBO-HYDRAMATIC (375) (M40) BL, BN00 WITH L34 AND NB2, 295 BL, BN00 WITH L34 EXC. NB2, 295	19 TOOTH	2" HIGH LETTERS ON R.H. SIDE OF CONVERTER HOUSING
8629270 8629271 8629272 8629273 8629274 8629353	OD OM OR OL OK OC	TURBO-HYDRAMATIC (400) (M40) AA00 WITH L74 EXC NB2, 295 AA00 WITH L74 AND NB2, 295 BL, BN, CV, CX00 WITH L74 AND GM8, GU2, GU3, GU5 EXC NB2, 295 BL, BN, CV, CX00 WITH L74 AND NB2, 295 BQ, BR00 WITH L74 CA00 WITH GU1	18 TOOTH 18 TOOTH 19 TOOTH 19 TOOTH 19 TOOTH 20 TOOTH	2" HIGH LETTERS ON R.H. OF CONVERTER HOUSING
8629276 8629277	OJ OM	TURBO-HYDRAMATIC (425) (M40) EY, EZ00 EXC NB2, 295 EY, EZ00 WITH NB2, 295	14 TOOTH	1" HIGH LETTERS ON L.H. SIDE OF CONVERTER HOUSING

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEB 15, 1975	TITLE
		5/18/74	Z	8640287 REMOVED	4340	DS	CP	DR. T. CHAPMAN	CHART-TRANSMISSION USAGE
		5/18/74	RA	8629268 ADDED	"	DS	CP	CK. [Signature]	PART NO. 553522
								APPR. [Signature]	SERIES A-B-C-E-X-H
								APPR. [Signature]	YEAR 1976
								REF. [Signature]	UPC 7Z
								Oldsmobile	SHEET 1

- 1 413899 CAM
- 2 3893116 GASKET
- 3 6429101 SENDER ASM (SHOWN)(WITH FUEL RETURN)
- 4 6429100 SENDER ASM (WITHOUT FUEL RETURN)
- 5
- 6
- 7
- 8
- 9
- 10



SEE FIG. 1

FOR TANK ASM & CODE
SEE CHART

FUEL TANK ASM CHART		
LANSING BROADCAST CODE	TANK ASM (COMPLETE)	TANK ASM (LESS SENDER)
D	419715	419725
H	419716	
A	552699	552701
E	552700	
B	553239	553241
F	553240	
C	553816	553826
G	553817	

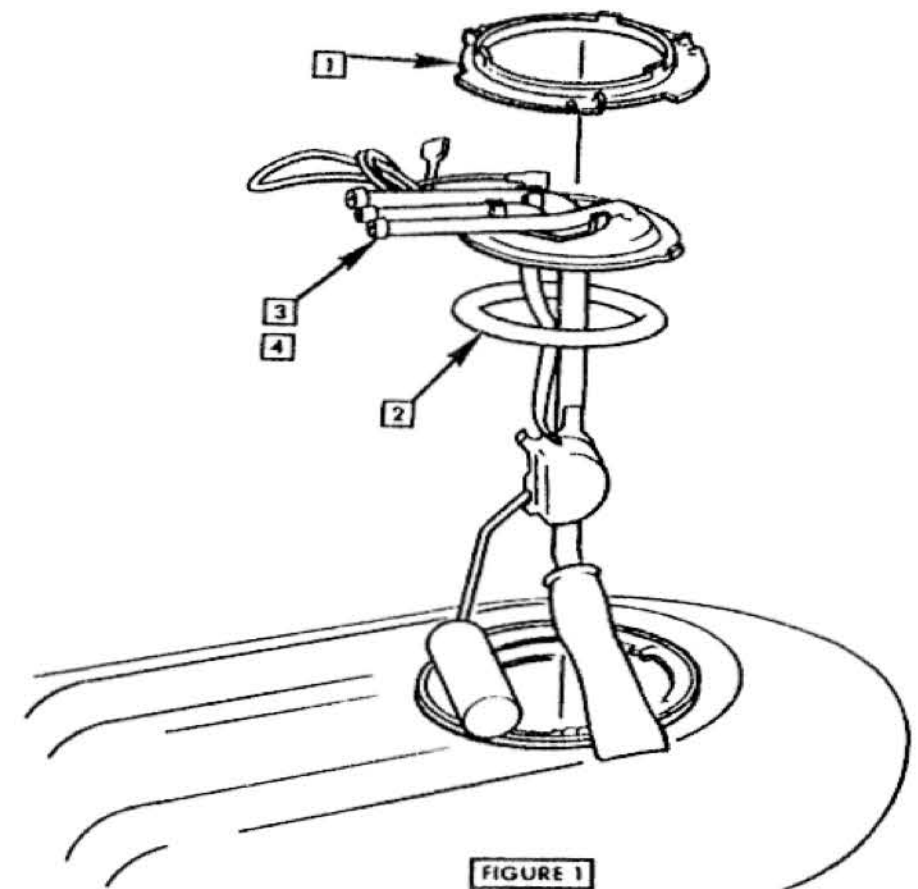


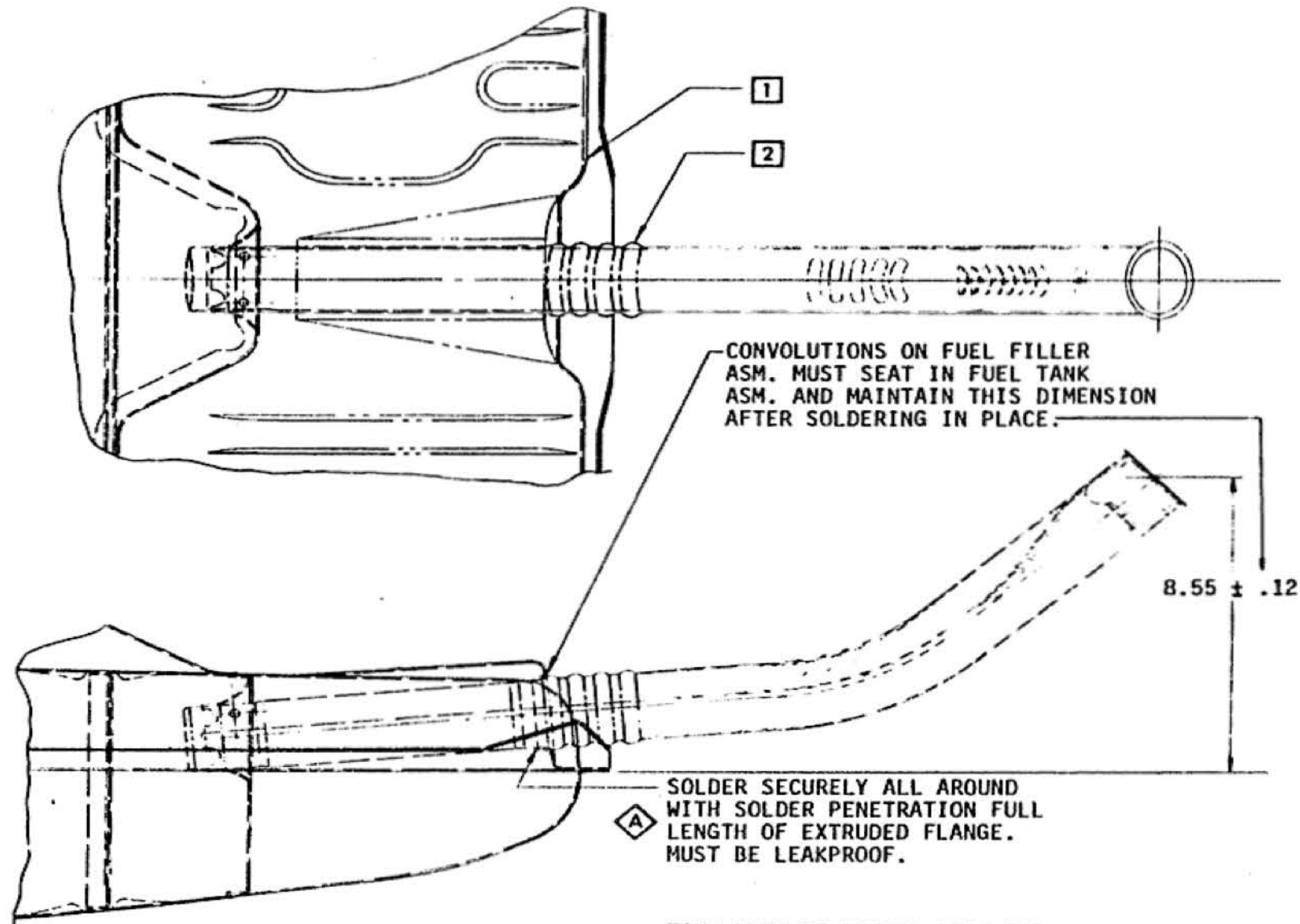
FIGURE 1

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-25-75	A	PART NUMBERS ADDED	2381-2	W.E.M.	W.E.M.	FEBRUARY 20, 1975	FUEL TANK ASM - EXC. S.W.
		6-16-75	B	BROADCAST CODES ADDED	2787	W.E.M.	W.E.M.		
									PART NO
									552392
									SERIES
									A
									YEAR
									1976
									UPC
									8A
									SHEET
									1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED



Oldsmobile



- 1 415419 - BODY ASSEMBLY
- 2 553830 - FILLER ASSEMBLY (INSERT INTO BAFFLE)
- ◇ 9985120 - SOLDER
- 9985138 - FLUX
- 3997282 - SOLDER PASTE (OPTION)

CONVOLUTIONS ON FUEL FILLER ASM. MUST SEAT IN FUEL TANK ASM. AND MAINTAIN THIS DIMENSION AFTER SOLDERING IN PLACE.

◇ SOLDER SECURELY ALL AROUND WITH SOLDER PENETRATION FULL LENGTH OF EXTRUDED FLANGE. MUST BE LEAKPROOF.

TANK MUST BE TESTED 100% AND MUST WITHSTAND 5 P.S.I. AIR PRESSURE WITHOUT LEAKAGE.

PRODUCTION SAMPLE TO BE APPROVED BY PRODUCT ENGINEERING FOR OLDSMOBILE PARTS.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3/25/75	A	REDRAWN ON NEW FORMAT		TECK		MAR 4, 1975	TANK ASSEMBLY - FUEL (LESS SENDER)
		12/15/75	B	1977 MODEL YEAR ADDED		TECK		DR. KEN E. PUNG	
								CK. HOLT	
								APPR. L. FEILER	PART NO.
								APPR.	553826
								REF. XC-91292	SERIES
								Oldsmobile	A
								YEAR	1976-7
								UPC	8A
								SHEET	3

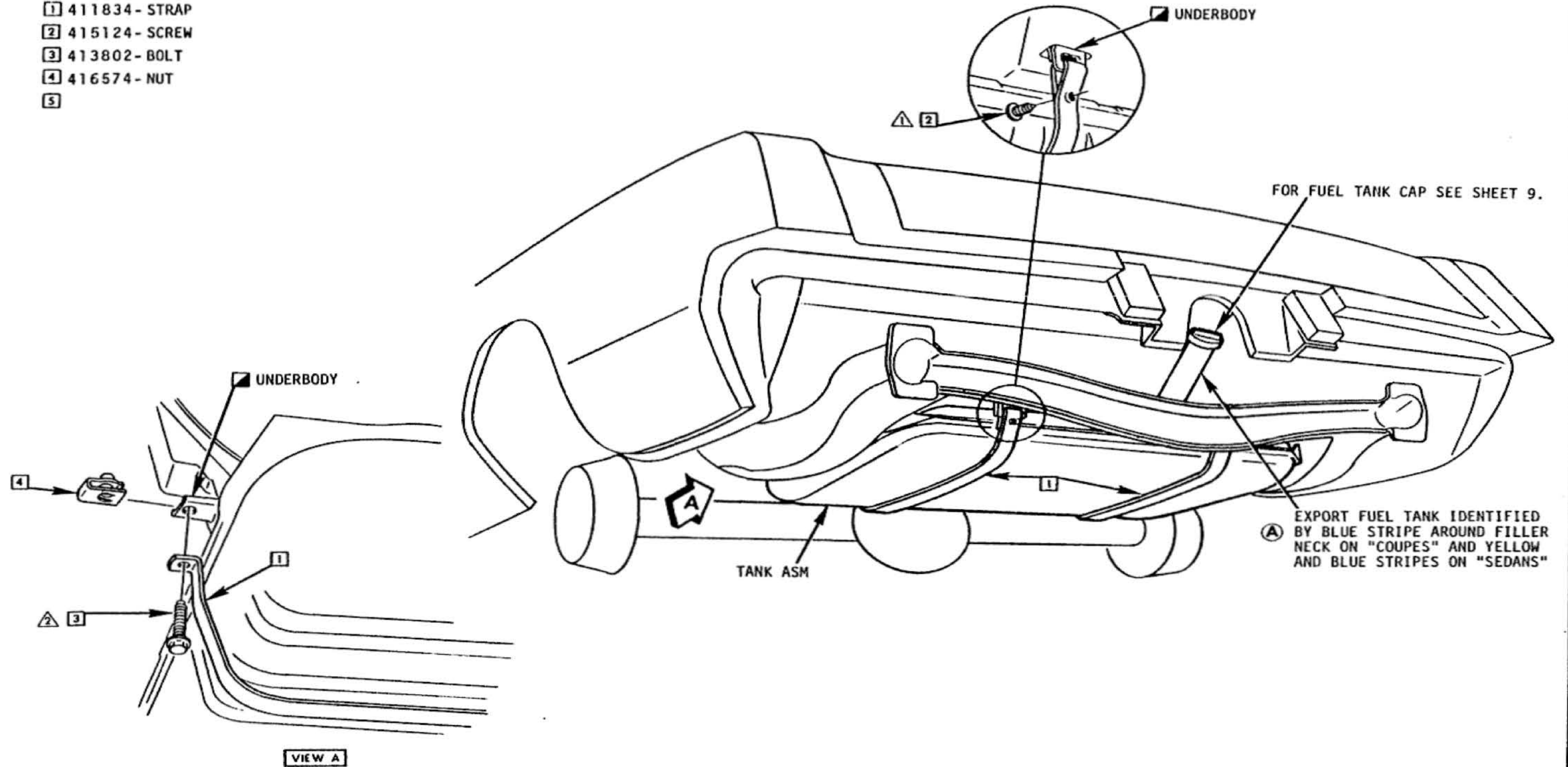
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 411834- STRAP
- 2 415124- SCREW
- 3 413802- BOLT
- 4 416574- NUT
- 5



VIEW A

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 80 - 120 IN. △ 20 - 30 FT.	9-18-75	A	YELLOW STRIPE ADDED TO NOTE	3215	JG	MB	FEBRUARY 20, 1975	FUEL TANK MOUNTING (EXC. STATION WAGON)
									DR. W. E. MASON CK. M. Barnhart APPR. [Signature] APPR. [Signature] REF.
									PART NO. 552392 SERIES A
									YEAR 1976 UPC 8A SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

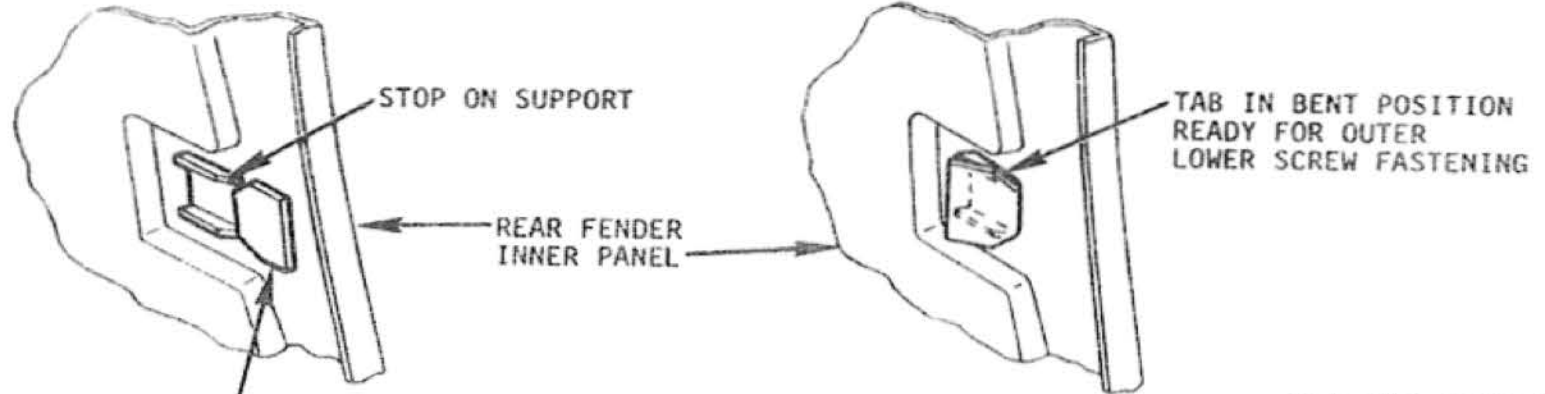
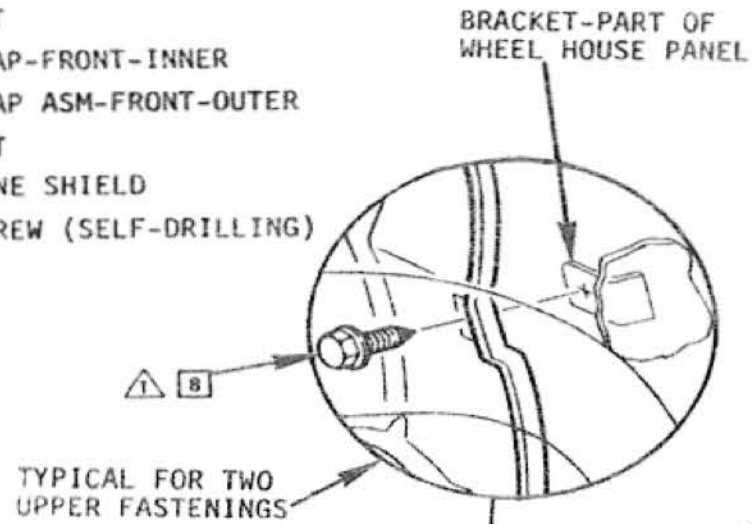
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

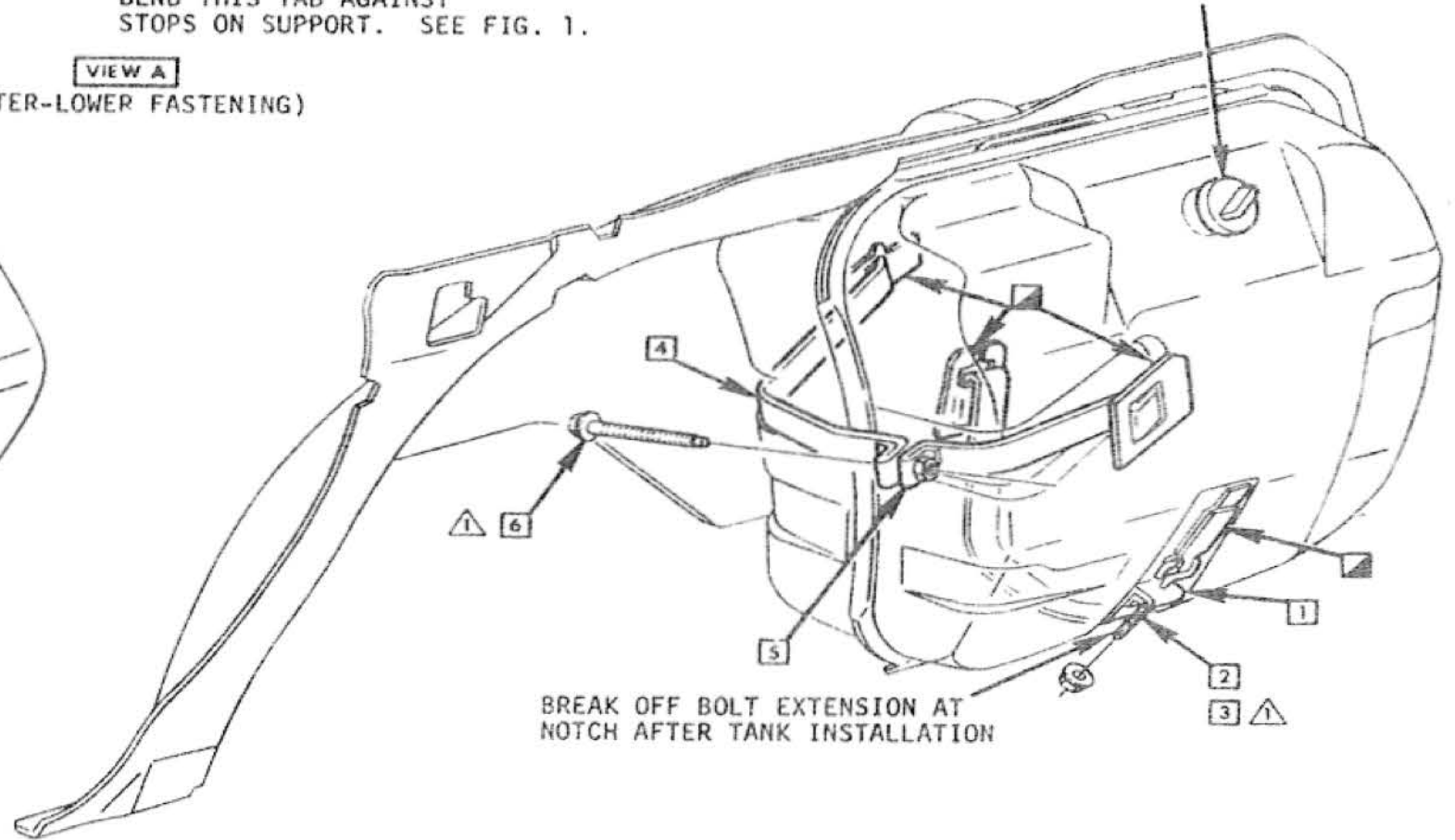
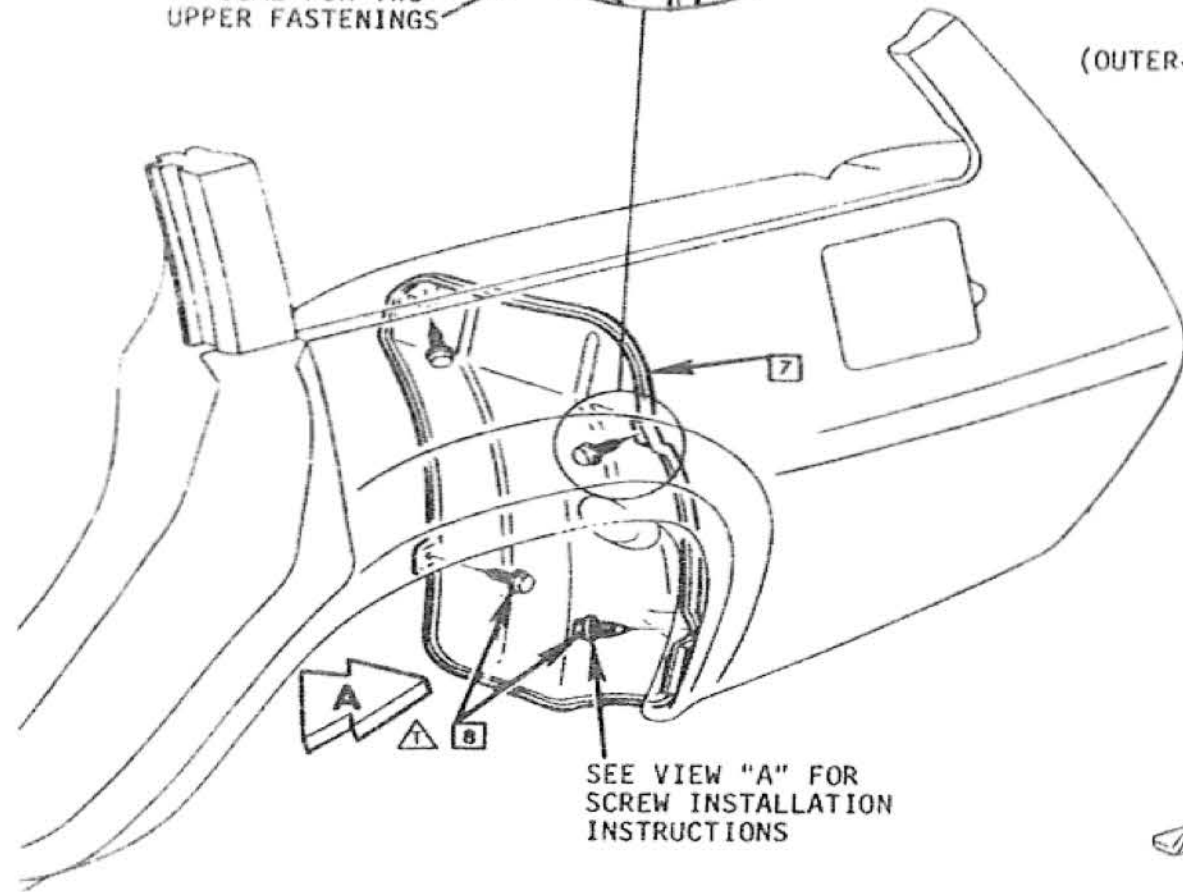
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 418337 - STRAP-LOWER
- 2 402476 - BOLT
- 3 1361640 - NUT
- 4 418341 - STRAP-FRONT-INNER
- 5 418335 - STRAP ASM-FRONT-OUTER
- 6 409999 - BOLT
- 7 410309 - STONE SHIELD
- 8 9422707 - SCREW (SELF-DRILLING)
- 9



▣ AFTER TANK INSTALLATION BEND THIS TAB AGAINST STOPS ON SUPPORT. SEE FIG. 1.
VIEW A
 (OUTER-LOWER FASTENING)

FOR FUEL TANK CAP SEE SHEET 9.

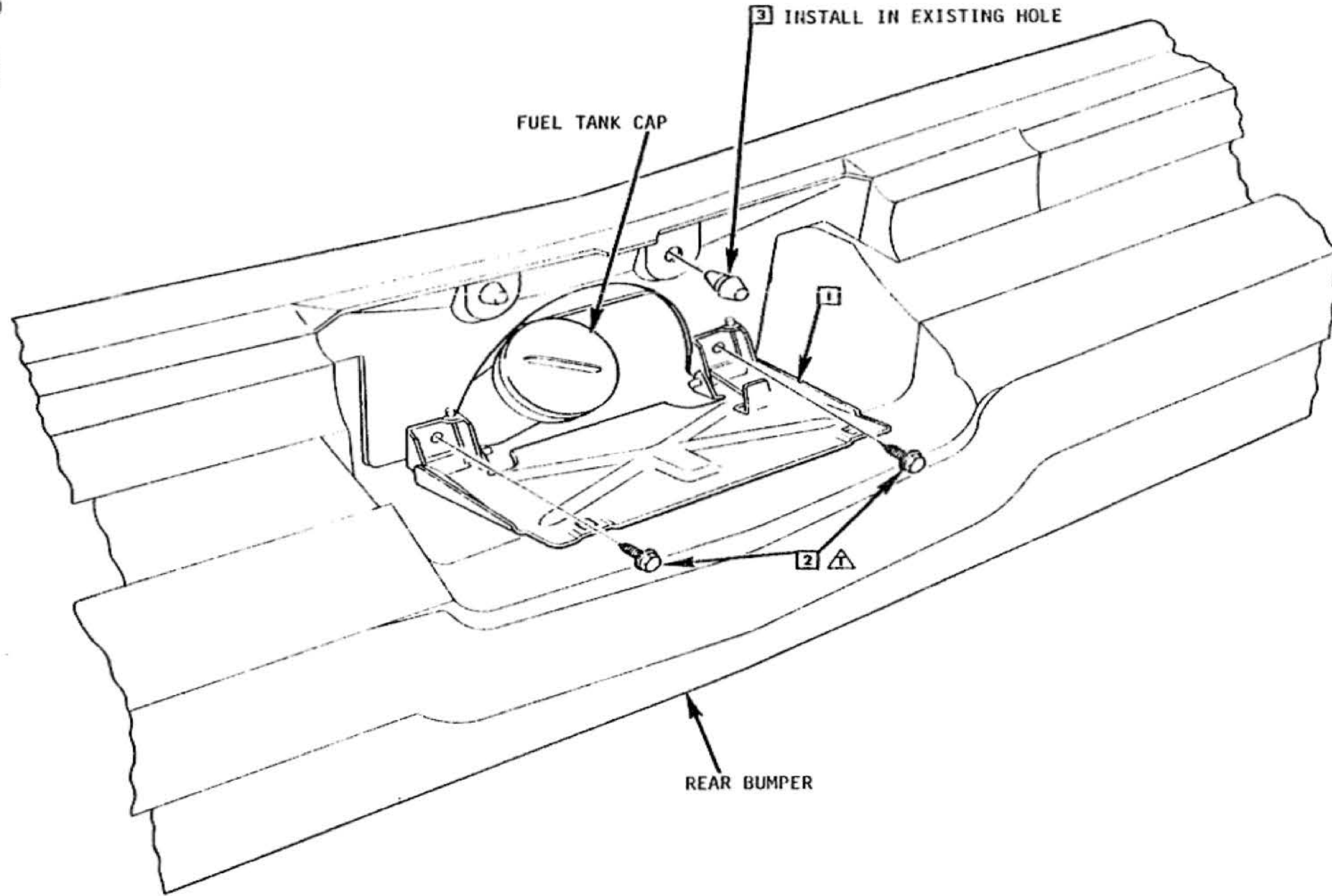


MANDATORY:
 TORQUE ITEM 3
 BEFORE ITEM 6

DYNAMIC (Installation)—LBS	HAND Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	80-140 IN.							MARCH 3, 1975	STATION WAGON FUEL TANK
								DR W.E. MASON	
								CR P. Barnhart	PART NO. 552392
								APPR [Signature]	SERIES A
								APPR [Signature]	YEAR 1976
								REF	UPC 8A
								Oldsmobile	SHEET 6

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 417628- DOOR ASM ("C" CAR-SHOWN)
552804- DOOR ASM ("A" CAR -SIMILAR) (COUPE ONLY)
419997- DOOR ASM ("E" CAR - SIMILAR)
 - 2 9422404- SCREW ("A" & "C" CAR)
9420151- SCREW ("E" CAR)
 - 3 1359491- BUMPER ("C" CAR ONLY)
554677- BUMPER ("A" CAR ONLY)
- ⓓ ⓐ



DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE															
		4-14-75	A	"E" CAR INFO. ADDED	2489	W.E.M.	W.E.M.	MARCH 12, 1975	FUEL FILLER DOOR															
		7-10-75	B	1377978- BUMPER ADDED	2915	W.E.M.	W.E.M.																	
		7-28-75	C	WAS 1377978- BUMPER	2976	W.E.M.	W.E.M.																	
		8-5-75	D	WAS 9477508- BUMPER	3020	W.E.M.	W.E.M.																	
<table border="1" style="width: 100%;"> <tr> <td colspan="2">PART NO</td> <td colspan="2">SERIES</td> </tr> <tr> <td colspan="2">552392-3-4</td> <td colspan="2">A-C-E</td> </tr> <tr> <td>YEAR</td> <td>UPC</td> <td colspan="2">SHEET</td> </tr> <tr> <td>1976</td> <td>8A</td> <td colspan="2">7</td> </tr> </table>									PART NO		SERIES		552392-3-4		A-C-E		YEAR	UPC	SHEET		1976	8A	7	
PART NO		SERIES																						
552392-3-4		A-C-E																						
YEAR	UPC	SHEET																						
1976	8A	7																						
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Oldsmobile																								

FULLY DRIVEN, SEATED AND NOT STRIPPED

CHART - FUEL TANK CAP		
PART NUMBER	LANSING BROADCAST CODE	CAP TYPE
419862	R	UN-LEADED
419863 (OPT.)		
7470051 (OPT.)		
419910	S	LEADED
A 7470053	T	LOCKING

Ⓐ

Ⓑ
Ⓐ FOR KEY STOWAGE SEE
UPC OC-1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		6-16-75	A	BROADCAST CODES ADDED	2787	WMB	DR. W.C. MASON	MARCH 12, 1975	FUEL TANK CAP CHART
		2-11-76	B	NOTE REVISED	3654	WMB	CR. J.M. BARNHART		
							APPR. J. J. J.		PART NO.
							REF. J. J. J.		552392-3-4-5
									SERIES
									A-B-C-E-X
									YEAR
									1976
									UPC
									8A
									SHEET
									9

Ⓐ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

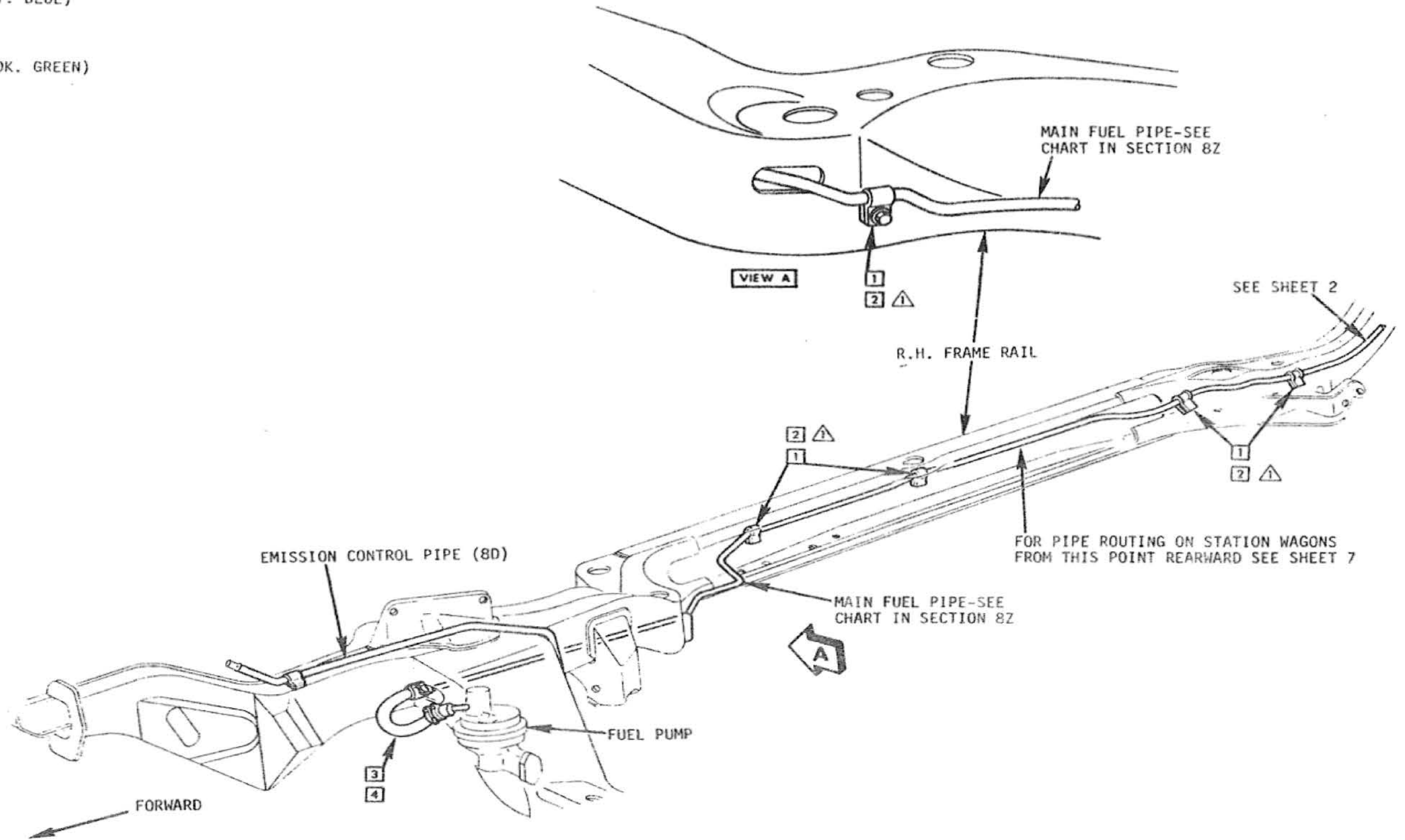
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TOGGLE ▣ PART OF OR EXISTING

- 1 3952717- CLIP (LT. BLUE)
- 2 9418901- SCREW
- 3 9432905- HOSE
- 4 3786276- CLAMP (DK. GREEN)
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM							FEBRUARY 20, 1975	V-8 MAIN FUEL PIPE (EXC. S.W./L74)
								DR W.E. MASON	
								CR JTB ankart	PART NO. 552392
								APPR C.T. ...	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 8B
									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 3952717- CLIP (LT. BLUE)
- 2 9418901- SCREW
- 3 9432916- HOSE
- 4 3786276- CLAMP (DK. GREEN)
- 5
- 6
- 7
- 8
- 9
- 10

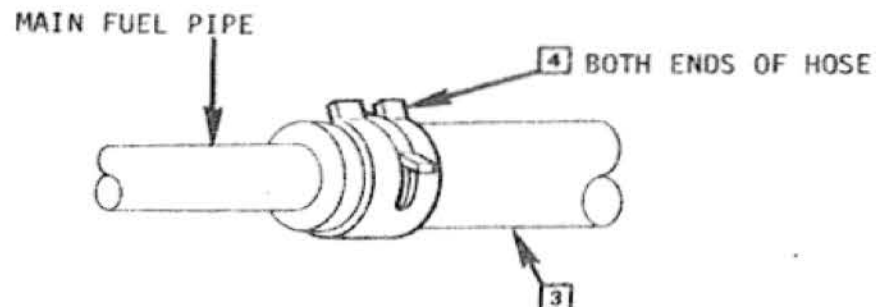
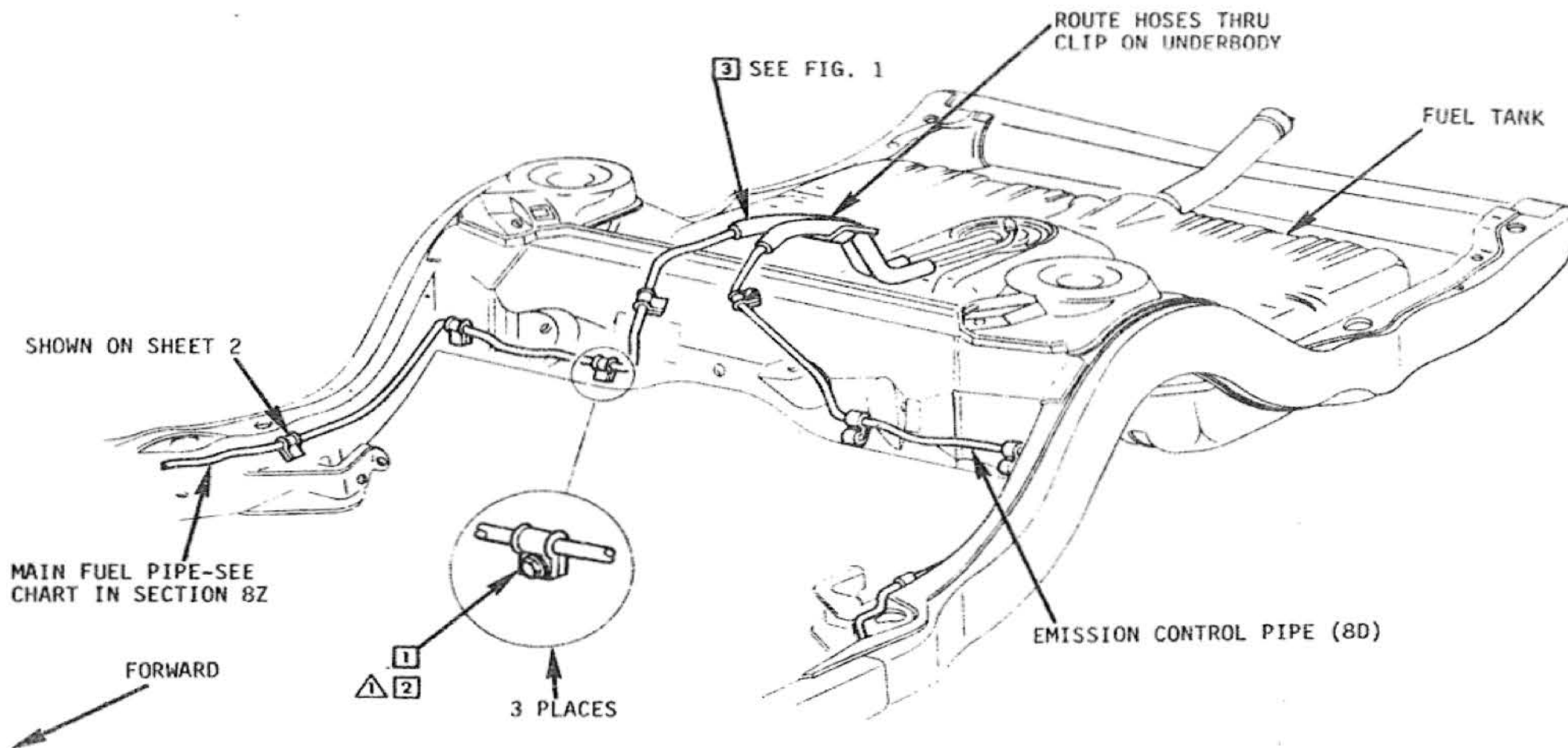


FIGURE 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEBRUARY 20, 1975	V-8 MAIN FUEL PIPE (EXC. S.W./L74)
								DR W.E. MASON	
								CK B. B. Amhart	
								APPR. B. T. ...	PART NO. 552392
								REF	SERIES A
								Oldsmobile	YEAR 1976
									UPC 8B
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9432916- HOSE
- 2 3786276- CLAMP (DK. GREEN)
- 3 3952717- CLIP
- 4 9418901- SCREW
- 5 1235476- CLIP
- 6
- 7
- 8
- 9
- 10

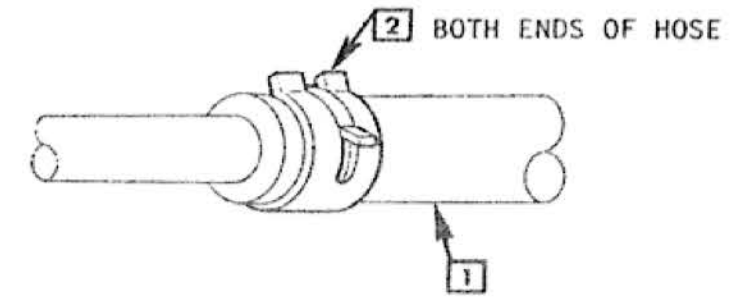
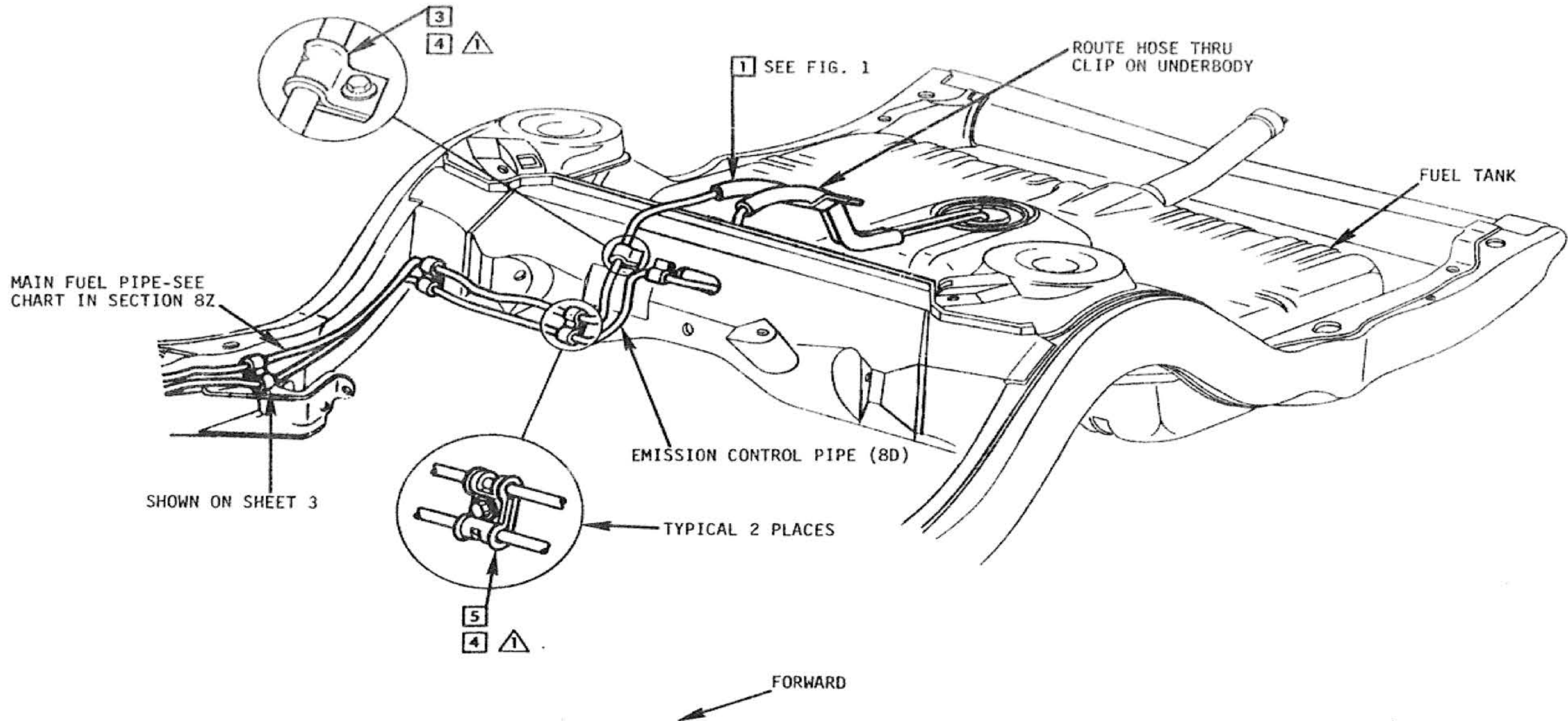


FIGURE 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM							FEBRUARY 28, 1975	L-6 MAIN FUEL PIPE
								DR. W.E. MASON CK. P.B. ... APPR. ... REF.	PART NO. 552392 SERIES A
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED								<i>Oldsmobile</i> YEAR 1976 UPC 8B SHEET 4	

OLDSMOBILE DIVISION

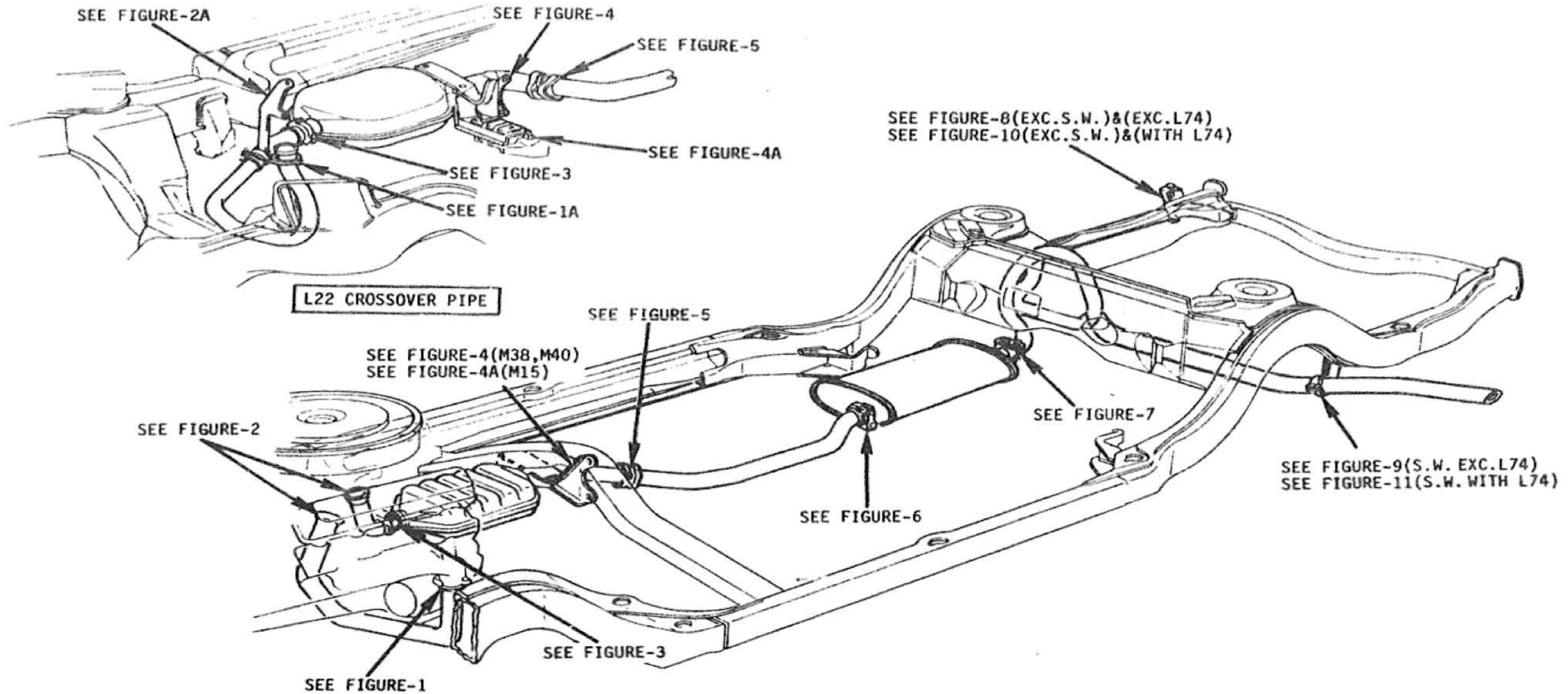
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

COUPE / SEDAN & L34	COUPE / SEDAN & L74	COUPE / SEDAN & L22	
<p> (M) 554647 553875 418751(OPT.) (UPC-BE) 6498366(-K75/Z95) 1250484(&K75/Z95) 419415(COUPE) 419416(SE DAN) 419418 (1ST TYPE) 554846 (2ND TYPE) 419417(SE DAN)(1ST TYPE) 553303(COUPE)(1ST TYPE) 553302(SE DAN & COUPE)(2ND TYPE) </p>	<p> 553874(-NB2/Z95) 418756(-NB2/Z95)(OPT.) 553872(&NB2/Z95) 551768(&NB2/Z95)(OPT.) 553875 418751(OPT.) (UPC-BE) 6498366(-K75/Z95) 1250484(&K75/Z95) 419415(COUPE) 419416(SE DAN) 551209 551210 (N) 555259 </p>	<p> 339787 (UPC-BE) 6498366(-K75/Z95) 1250484(&K75) (&Z95-M15) 351546(COUPE) 351547(SE DAN) 553302 </p>	
350 CU. IN. ENG.	455 CU. IN. ENG.	250 CU. IN. ENG.	
STATION WAGON & L34	STATION WAGON & L74	COUPE / SEDAN & LV8	
<p> (M) 554647 553875 418751(OPT.) (UPC-BE) 6498366(-K75/Z95) 1250484(&K75/Z95) 419416 554756 550601 </p>	<p> 553874(-NB2/Z95) 418756(-NB2/Z95)(OPT.) 553872(&NB2/Z95) 551768(&NB2/Z95)(OPT.) 553875 418751(OPT.) (UPC-BE) 6498366(-K75/Z95) 1250484(&K75/Z95) 419416 551209 525840 </p>	<p> (L) 554863 553875 418751(OPT.) (UPC-BE) 6498366(-K75) 1250484(&K75) 551207(COUPE) 551208(SE DAN) 551127 553302 </p>	
350 CU. IN. ENG.	455 CU. IN. ENG.	260 CU. IN. ENG.	

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
<p>▲ FULLY DRIVEN, SEATED AND NOT STRIPPED</p>		9-10-75	G2	WAS 551211 & 551212 REMOVED	3191	46	MB	JAN. 16, 1975	CHART - EXHAUST SYSTEM	
		9-10-75	H2	1244402 REMOVED	3192	46	MB	DR L. P. P. [Signature]		
		9-10-75	J2	2ND TYPE ADDED	3192	46	MB	CK W. E. Mason		
		9-10-75	K	WAS 550976	3190	46	MB	APPR R. E. Corwell		
		10-6-75	L	WAS 554456, 553869 & 551302	3294	46	MB	APPR B. Head		
		10-6-75	M2	WAS 553801 & 557309	3294	46	MB	REF		
		12-3-75	N	WAS 451567	3443	46	MB			
							Oldsmobile	PART NO. 552392	SERIES A	
								YEAR 1976	UPC 8C	SHEET 1



NOTE:
FASTENING PART NUMBERS FOR
FIGURE-1 TO 3-----SEE SHEET-3
FIGURE-1A, 2A & 4A---SEE SHEET-4
FIGURE-4 TO 6-----SEE SHEET-5
FIGURE-7 TO 9-----SEE SHEET-6
FIGURE-10 & 11-----SEE SHEET-7

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								JAN. 16, 1975	EXHAUST SYSTEM (FASTENING REFERENCE)	
								DR. <i>A. G. Faltalkey</i>	PART NO.	
								CK. <i>J. E. Moore</i>	552392	SERIES
								APPR. <i>D. C. Headley</i>	1976	8C
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	SHEET 2	

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 9418994-BOLT (4)
- 2 419266- SEAL ASM
- 3 550198- FLANGE
- 4 587575- SPRING (3)
- 5 411405- BOLT (3)
- 6 9783633-U-BOLT
- 7 1361640-NUT (2)
- 8 419410- CLAMP
- 1246843- CLAMP(OPT.) (K75/Z95)
- 9 9419056- BOLT(2)
- 10 1246843- CLAMP(EXC.K75/Z95)(8E)

◇ 9985020- SEALER (TO BE USED ON ALL EXHAUST SYSTEM CLAMPED JOINTS)

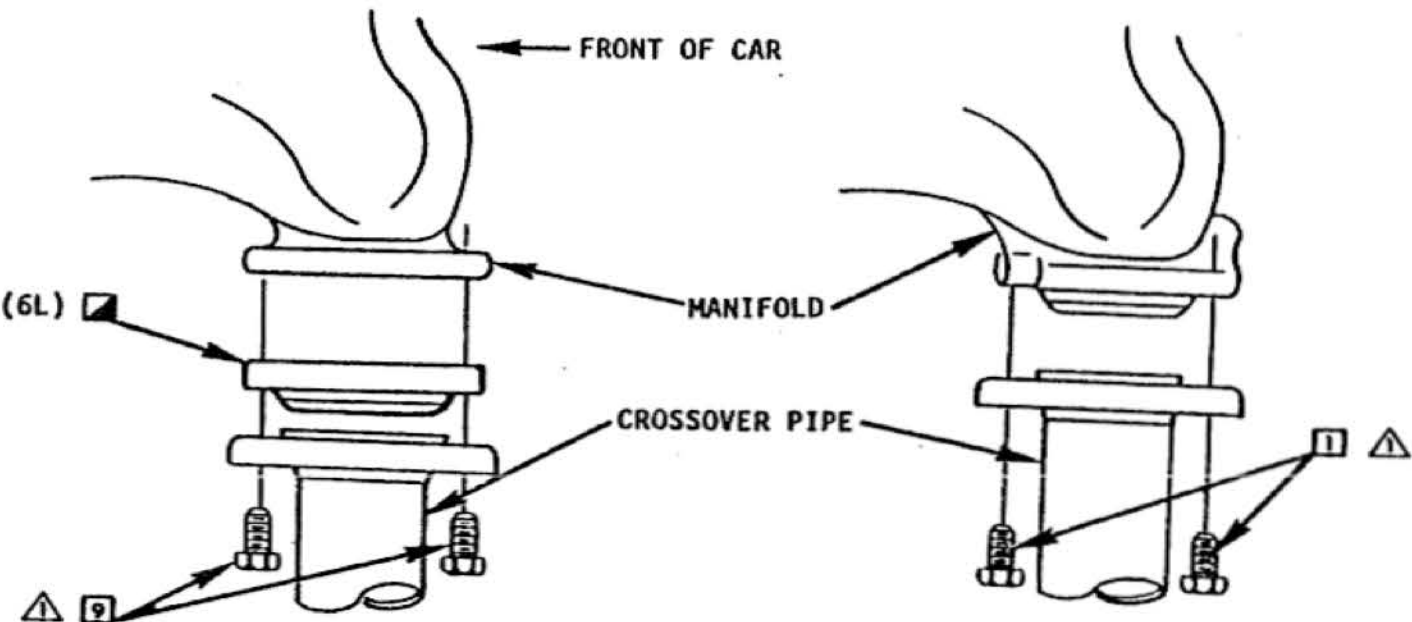


FIGURE 1
CROSSOVER PIPE TO L.H.MANIFOLD (L74 WITH NB2)

FIGURE 1
CROSSOVER PIPE TO L.H.MANIFOLD (L34)(LV8)(L74 EXC.NB2)

(A) (B)
(CLAMP MUST BE POSITIONED AS SHOWN)

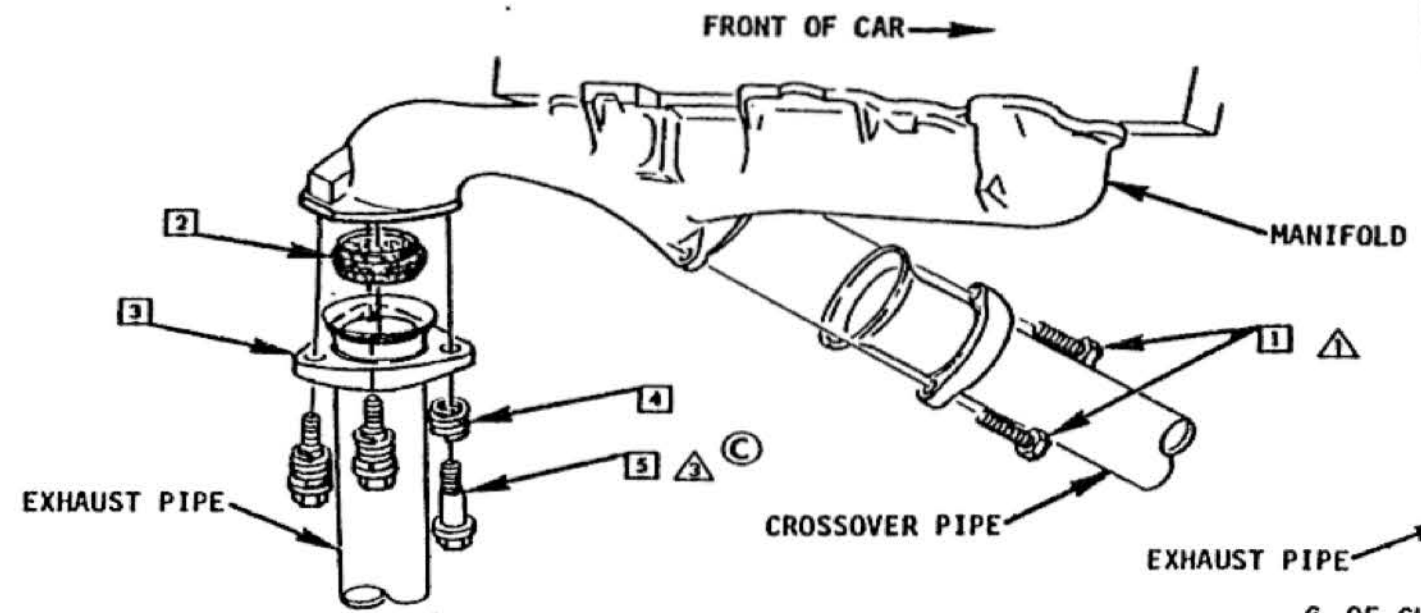
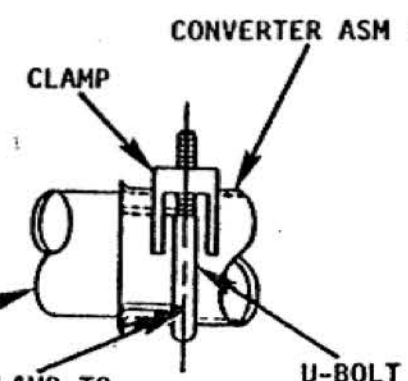


FIGURE 2
CROSSOVER & EXHAUST PIPE TO R.H. MANIFOLD



VIEW A

Q OF CLAMP TO BE IN LINE WITH END OF SLOTS

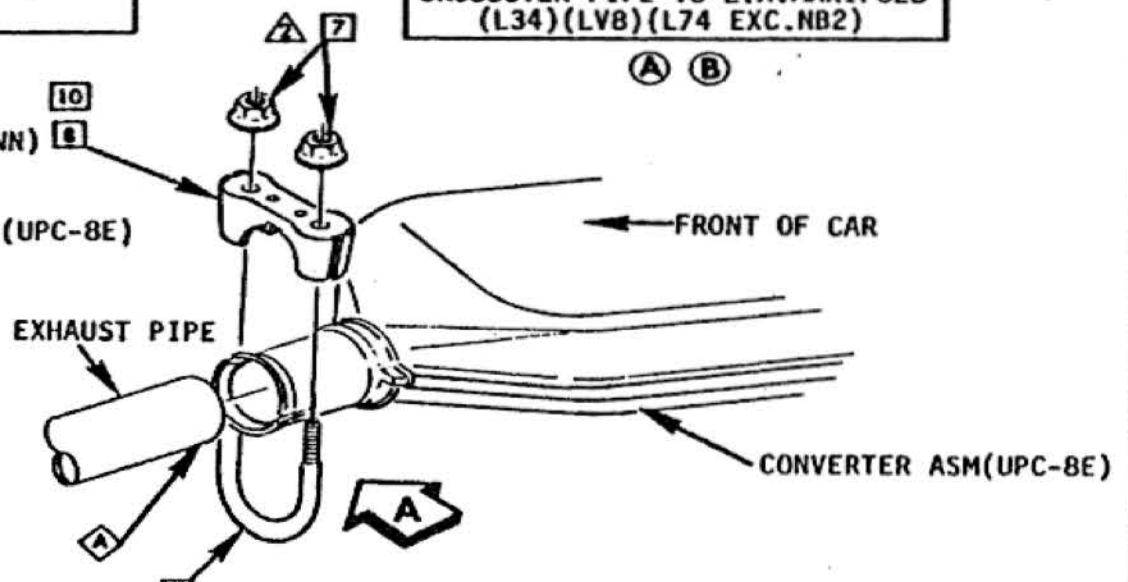


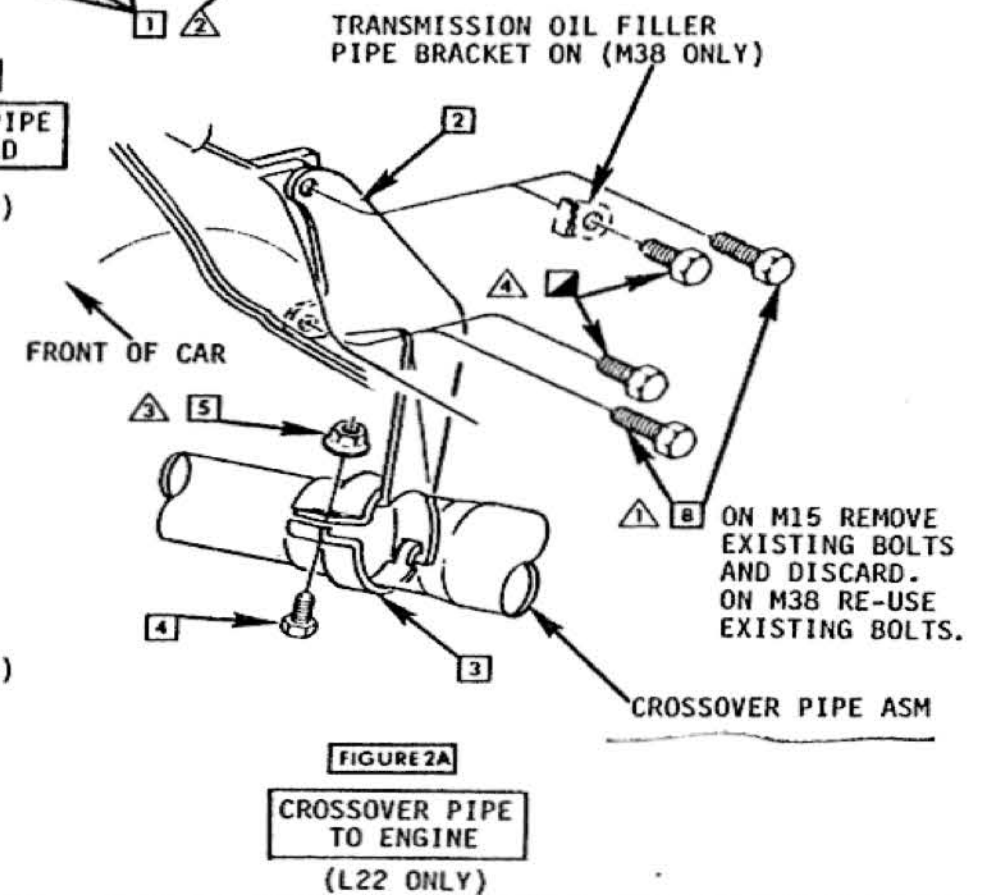
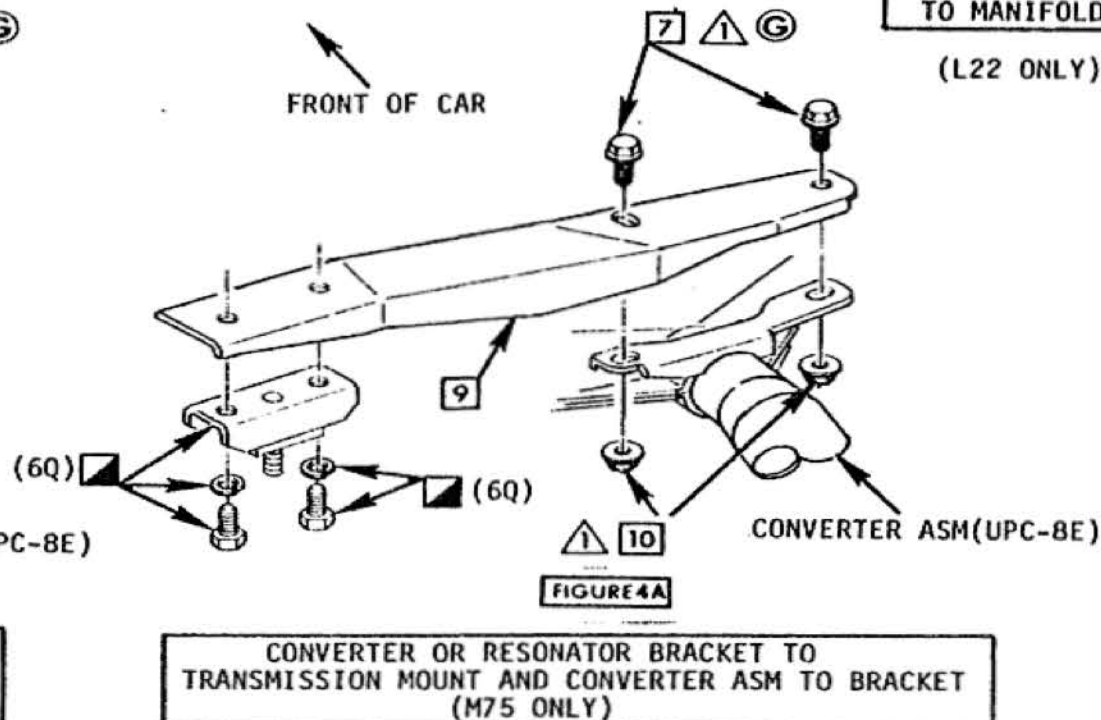
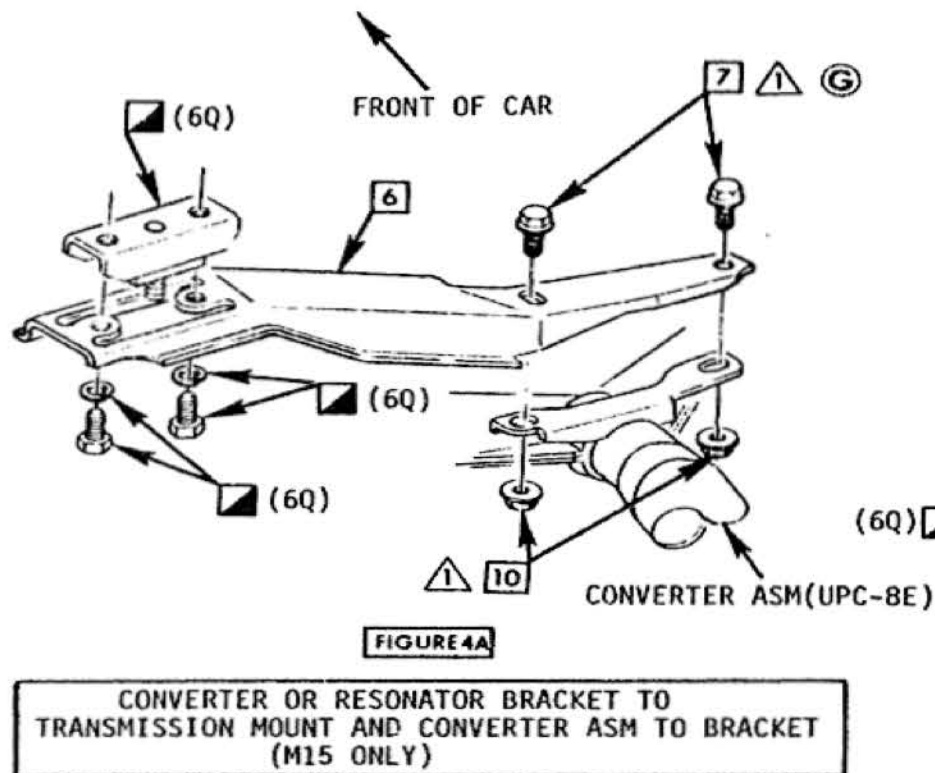
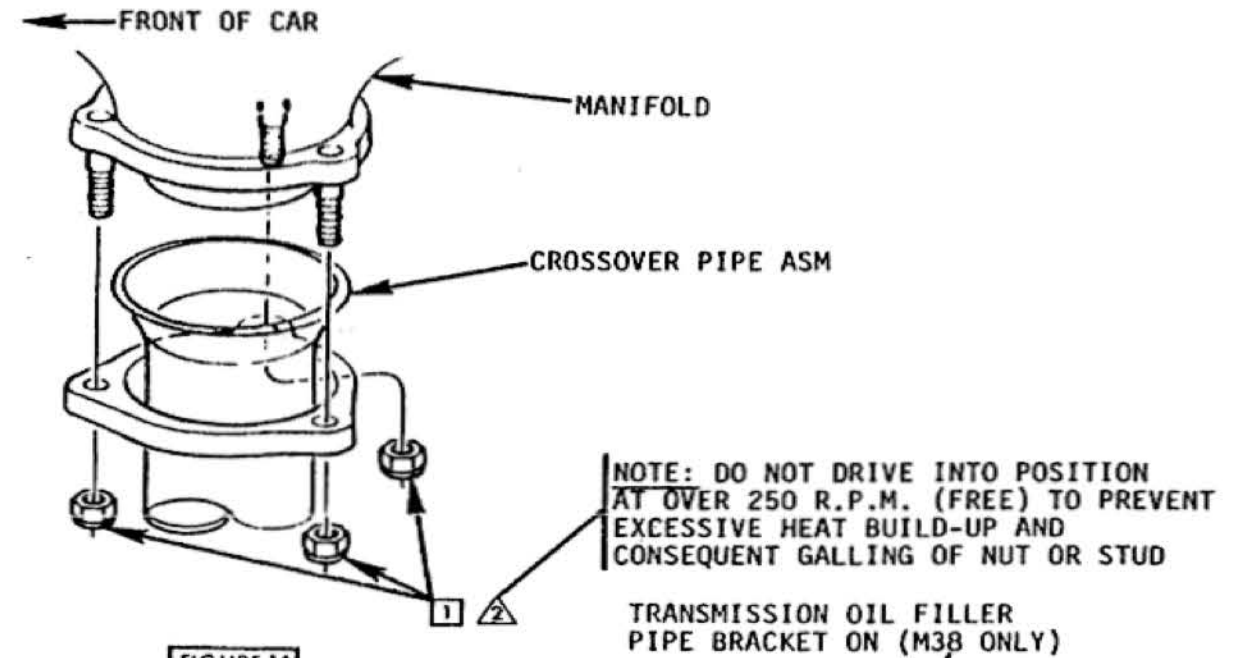
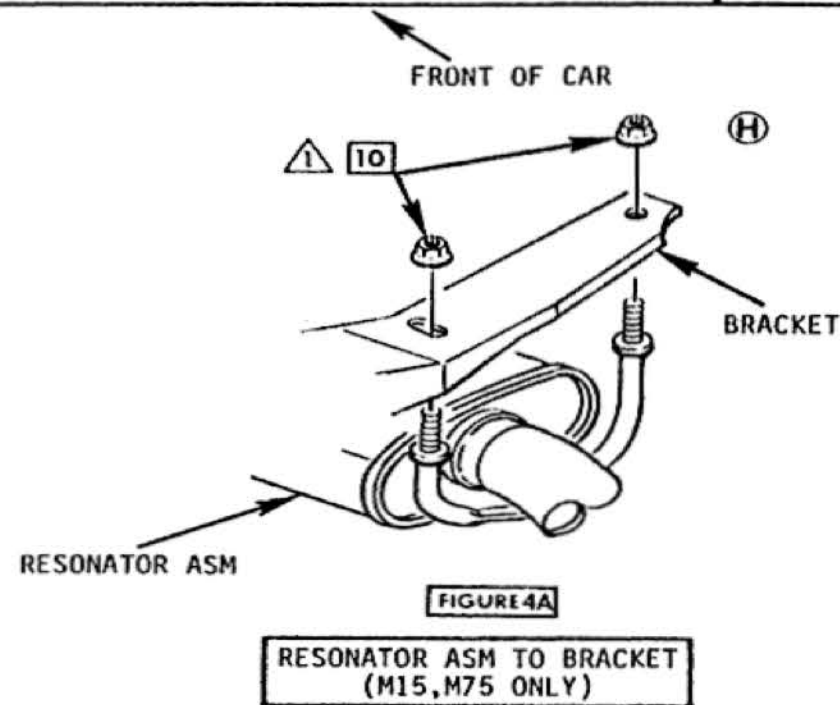
FIGURE 3
EXHAUST PIPE TO CONVERTER ASM AND RESONATOR ASM (ALL ENG.) (CONVERTER SHOWN)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 10 - 18 FT.	4-2-75	A2	USAGE REVISED	2436	APR 73	DR. A. F. Paltaly	JAN. 16, 1975	EXHAUST SYSTEM
	△ 30 - 40 FT.	10-6-75	B2	USAGE REVISED	3294	APR 73	CK. W. C. Moore		
	△ 15-30 FT.	5-30-76	C	TORQUE REVISED	4387	APR 73	APPR. V.B. Shaddy		
									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 8C
									SHEET 3

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 3829086- NUT(3)
- 2 339795- HANGER ASM
- 3 339794- CLAMP
- 4 9418992- BOLT
- 5 1359887- NUT
- 6 356940- BRACKET(M15)
- 7 9423622- BOLT(-K75)(8E)
- 8 9418968- BOLT(M15 ONLY)
- 9 553844- BRACKET(M75)
- 10 1249488- NUT
- (H) 11



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE JAN. 16, 1975	TITLE	
▲ 25 - 35 FT.	3-26-75	A	1250024-U-BOLT	2387	1/14/75	DR. A. J. Paltalun			EXHAUST SYSTEM	
▲ 13 - 17 FT.	3-26-75	B	1488371-RETAINER REMOVED	2386	1/14/75	CK. Ed. C. Mason				
▲ 80 - 120 IN.	4-7-75	C2	ITEM #9 & VIEW ADDED	2457	1/14/75	APPR. J. C. Wood				
▲ 30 - 40 FT.	5-5-75	D	BOLT INSTALLATION REVISED	2584	1/14/75	APPR. R.E. Cornille				
	7-7-75	E1	NOTE REVISED & VIEW ADDED	2998	7/14/75	REF.				
	9-11-75	F2	483543 STUD & NOTE ADDED	3195	9/16/75					
	10-7-75	G2	TORQUE SYMBOL ADDED	3299	10/6/75					
	11-10-75	H2	483543 STUD NO. & NOTE REMOVED	3414	11/10/75					
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED					Oldsmobile			YEAR 1976	UPC 8C	SHEET 4

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1250764- BRACKET(M38)(SHOWN)
1250765- BRACKET(M40)(SIMILAR)
- 2 1361640- NUT
- 3 1249488- NUT
- 4 1246351- FLANGE (-L22)
- 5 9436680- SCREW ASM
- 6 9783633- U-BOLT(EXC.LV8)
1240742- U-BOLT(LV8)
- 7 419410- CLAMP _____ (EXC.LV8)
1246843- CLAMP(OPT.) _____
- 8 417170- CLAMP _____ (LV8)
1243016- CLAMP(OPT.) _____
- 9 9423622- BOLT(-K75/Z95)(8E)
- 10

△ 9985020- SEALER (TO BE USED ON ALL EXHAUST SYSTEM CLAMPED JOINTS)

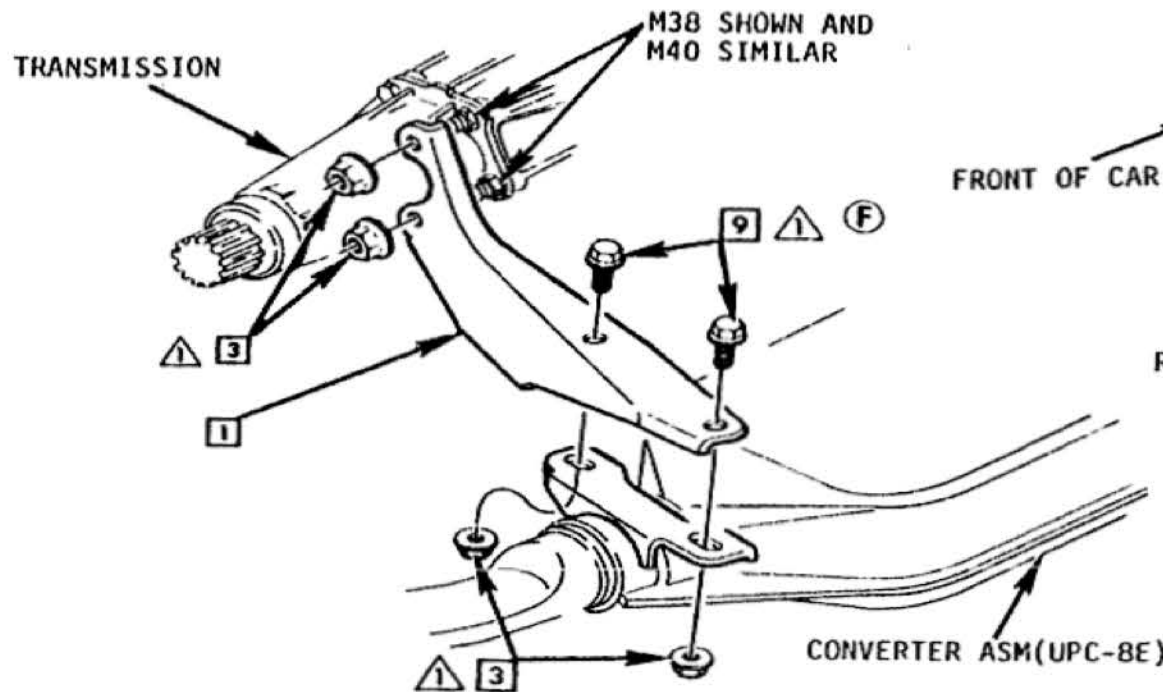


FIGURE 4

CONVERTER OR RESONATOR BRACKET TO TRANSMISSION AND CONVERTER ASM TO BRACKET (M38, M40 ONLY)

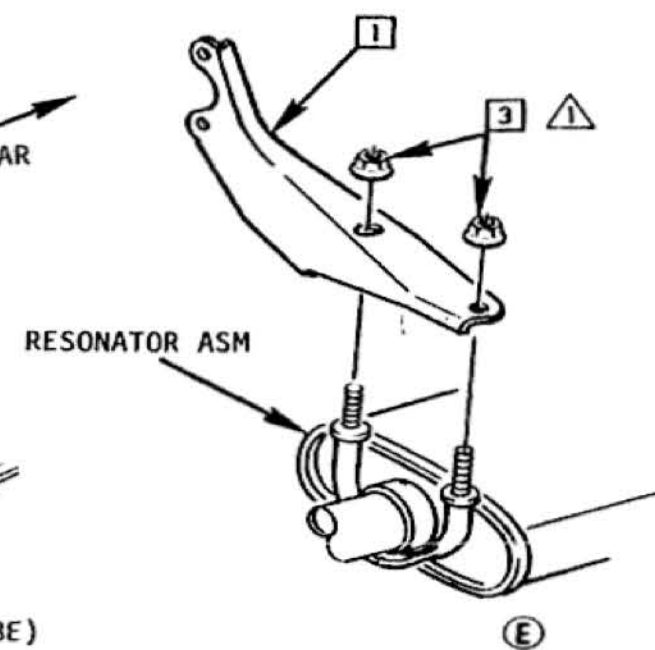


FIGURE 4

RESONATOR ASM TO BRACKET (M38, M40 ONLY)

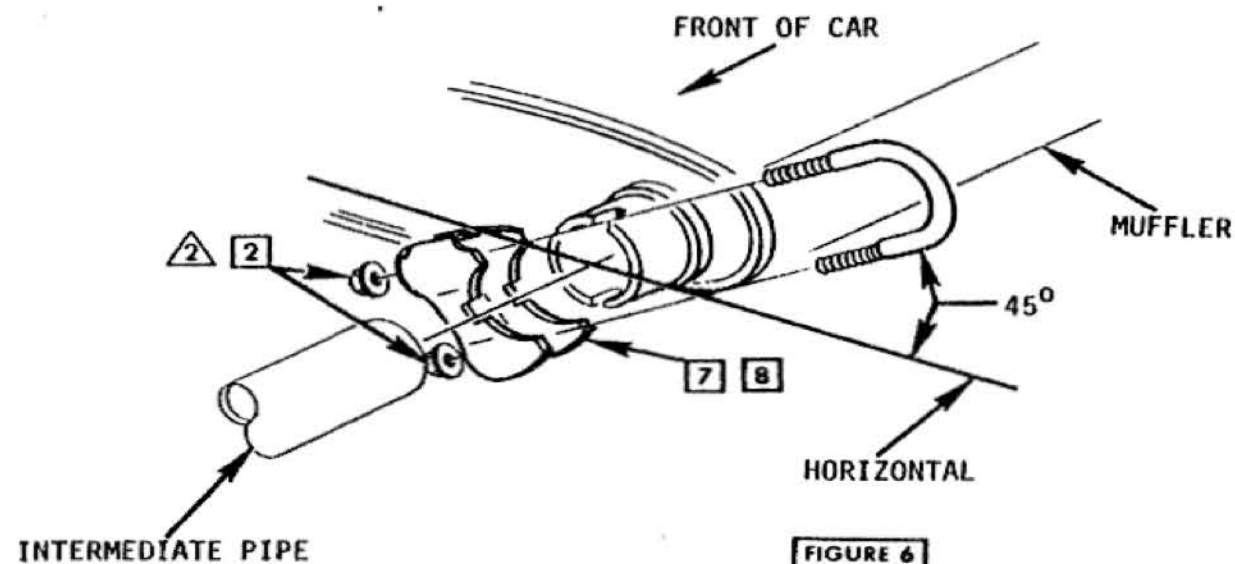


FIGURE 6

INTERMEDIATE EXHAUST PIPE TO MUFFLER

(EXC. L22)

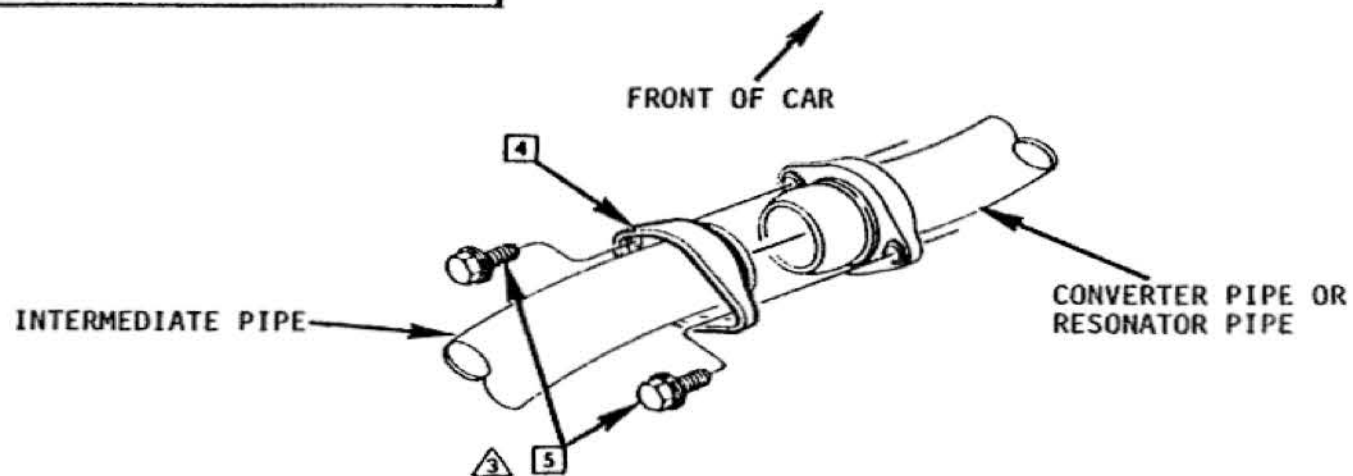


FIGURE 5

INTERMEDIATE EXHAUST PIPE TO CONVERTER ASM OR RESONATOR ASM

(ALL ENG.)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 25 - 35 FT.	3-26-75	A	WAS 1250024-U-BOLT	2387	MSH/MS		JAN. 16, 1975	EXHAUST SYSTEM
	△ 18 - 25 FT.	3-26-75	B	1488371-RETAINER REMOVED	2386	MSH/MS		DR. R. S. Paltelky	
	△ 12 - 18 FT.	5-5-75	C	BOLT INSTALLATION REVISED	2584	MSH/MS		CK. W.C. Mason	
		5-20-75	D	CLAMP POSITION REVISED	2682	MSH/MS		APPR. R.R. Dye	
		7-17-75	E	NOTE REVISED & VIEW ADDED	2998	MSH/MS		APPR. R.E. Cornell	
		10-7-75	F	TORQUE SYMBOL ADDED	3299	MSH/MS		REF.	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 8C SHEET 5

OLDSMOBILE DIVISION

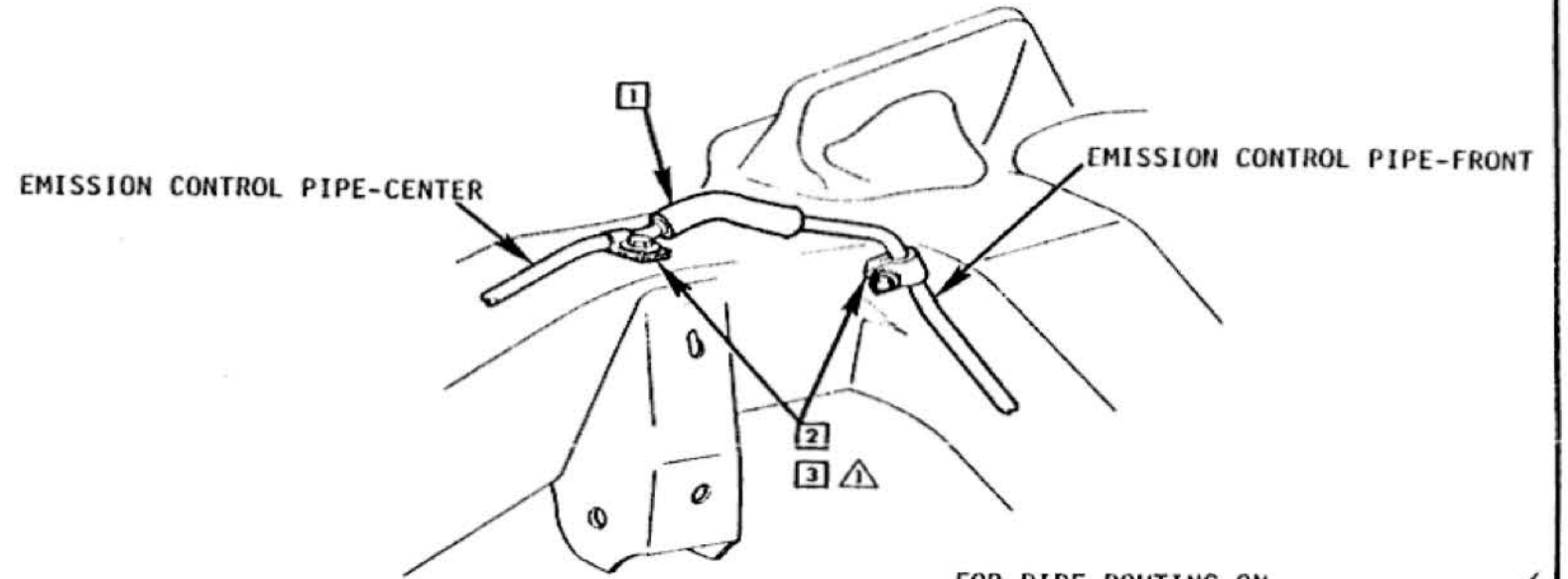
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

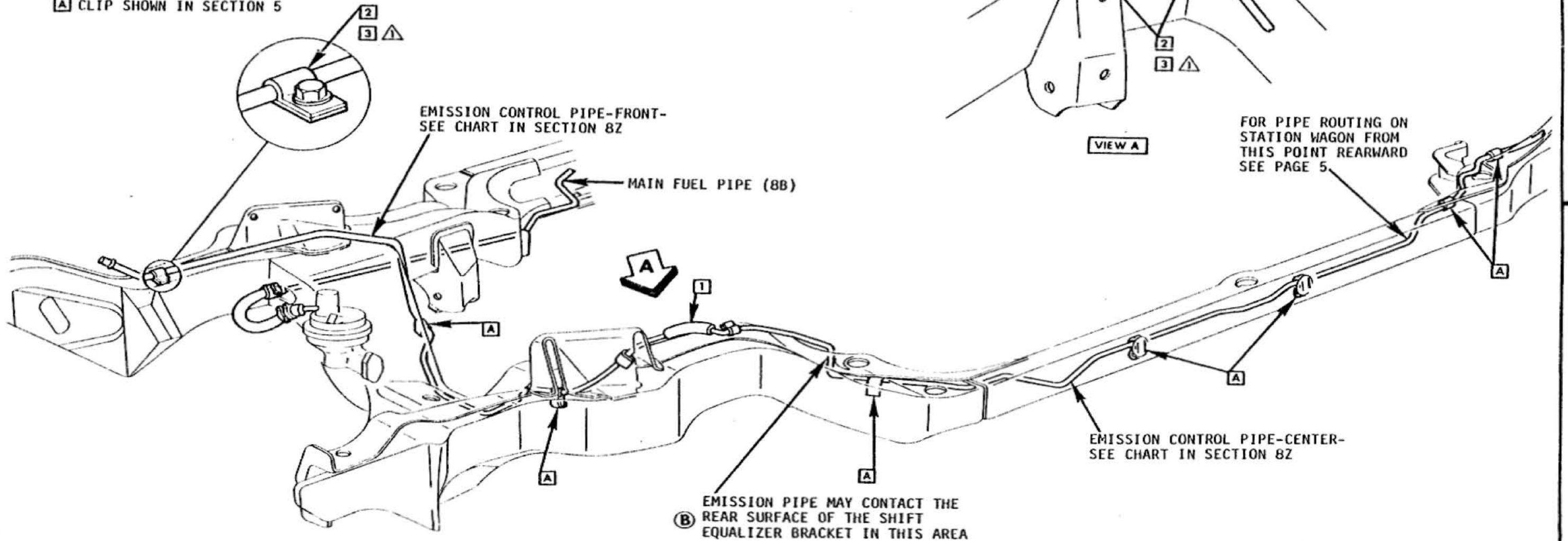
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- ① 9437168- HOSE
- ② 3952718- CLIP (DK. GREEN)
- ③ 9418901- SCREW
- ④
- ⑤
- ⑥
- ⑦
- ⑧
- ⑨
- ⑩

▣ CLIP SHOWN IN SECTION 5



VIEW A



①

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM		7-28-75	A	TITLE REVISED	2975	W.E. MASON	DR	MARCH 12, 1975	V-8 EMISSION CONTROL PIPE
		8-18-75	B	NOTE ADDED	3020	W.E. MASON	CK		
		8-18-75	C	WAS 9437052 - HOSE	3108	W.E. MASON	APPR		
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 YEAR 1976 SERIES A UPC 8D SHEET 1

- 1 3952718- CLIP
- 2 9418901- SCREW
- 3 9437047- HOSE
- 4 3786275- CLAMP (YELLOW)
- 5
- 6
- 7
- 8
- 9
- 10

A CLIP SHOWN IN SECTION 5

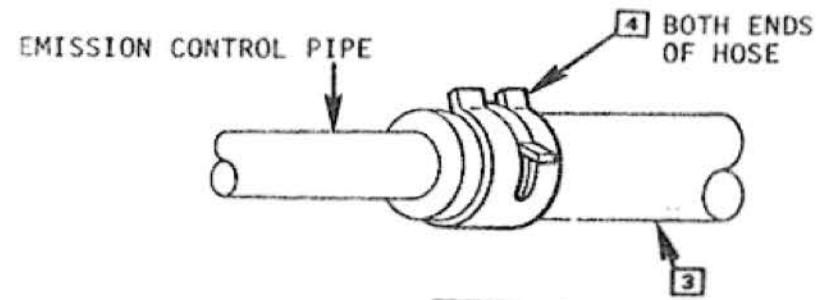
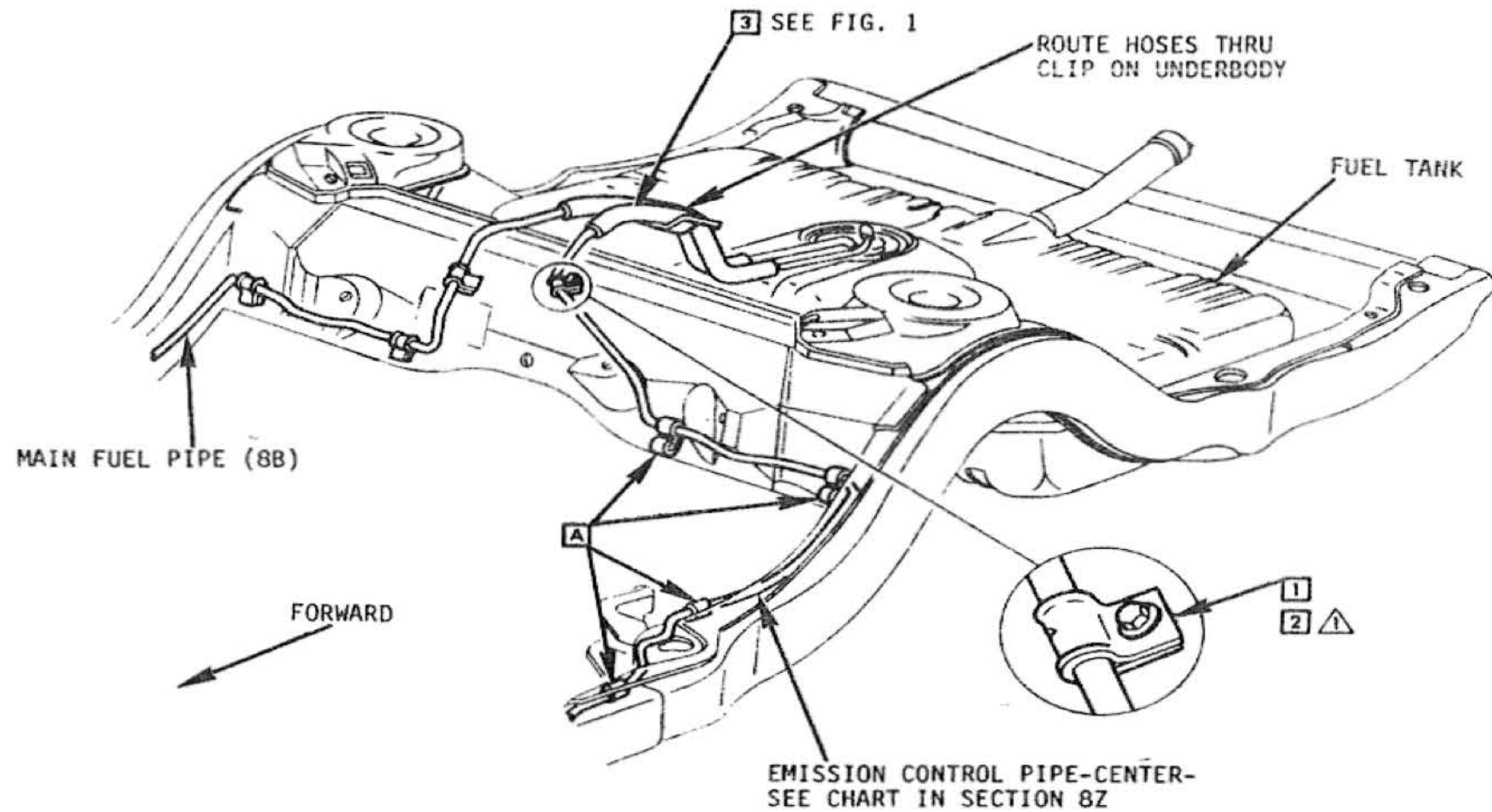


FIGURE 1

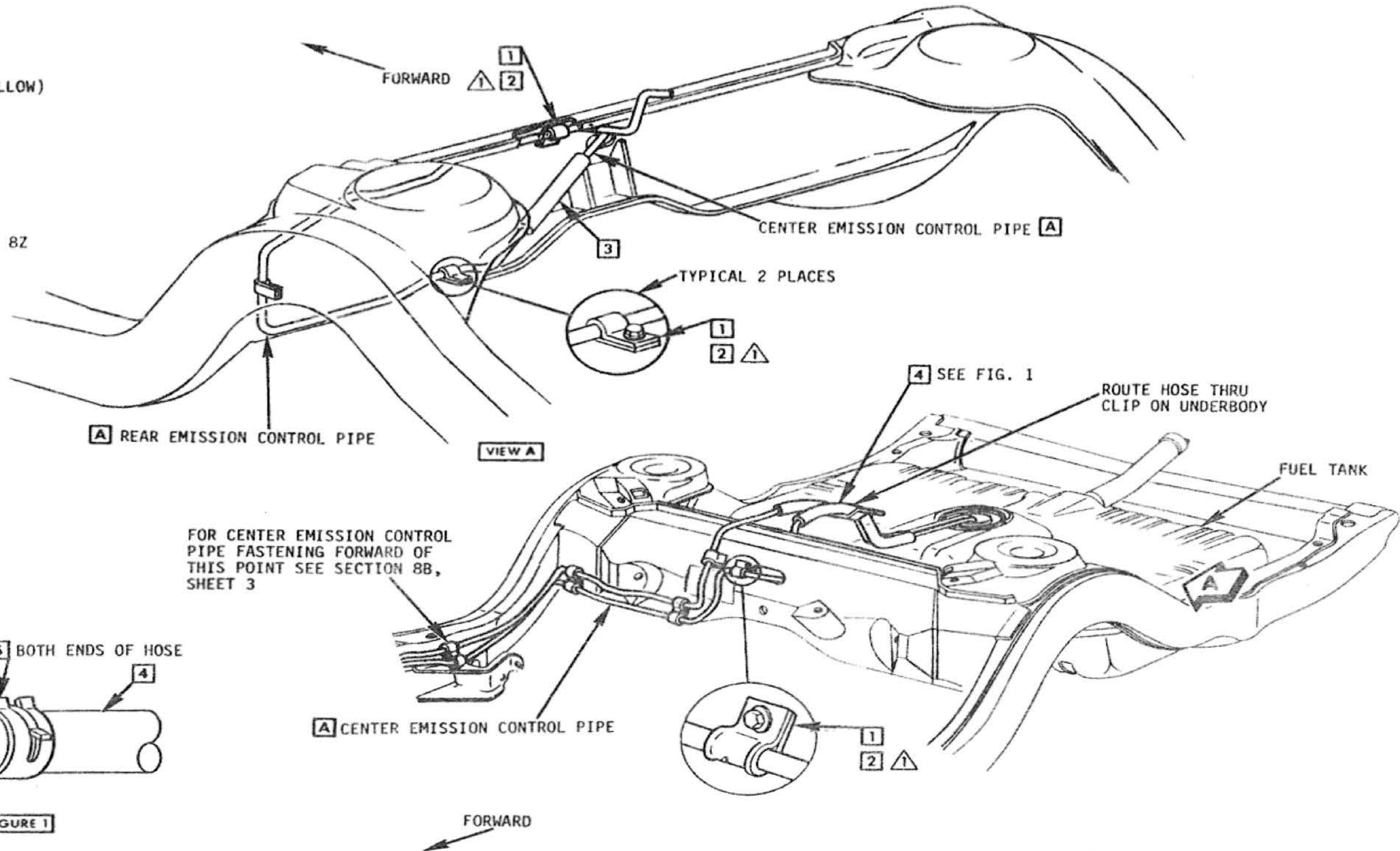


DYNAMIC (Installation)—LBS.	HARD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEBRUARY 20, 1975	V-8 EMISSION CONTROL PIPE (EXC. S.W.)
								DR. W.E. MASON	
								CK. P. Barnhart	
								APPR. B. T. ...	PART NO. 552392
								APPR. ...	SERIES A
								REF. ...	YEAR 1976
								Oldsmobile	UPC 8D
									SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM

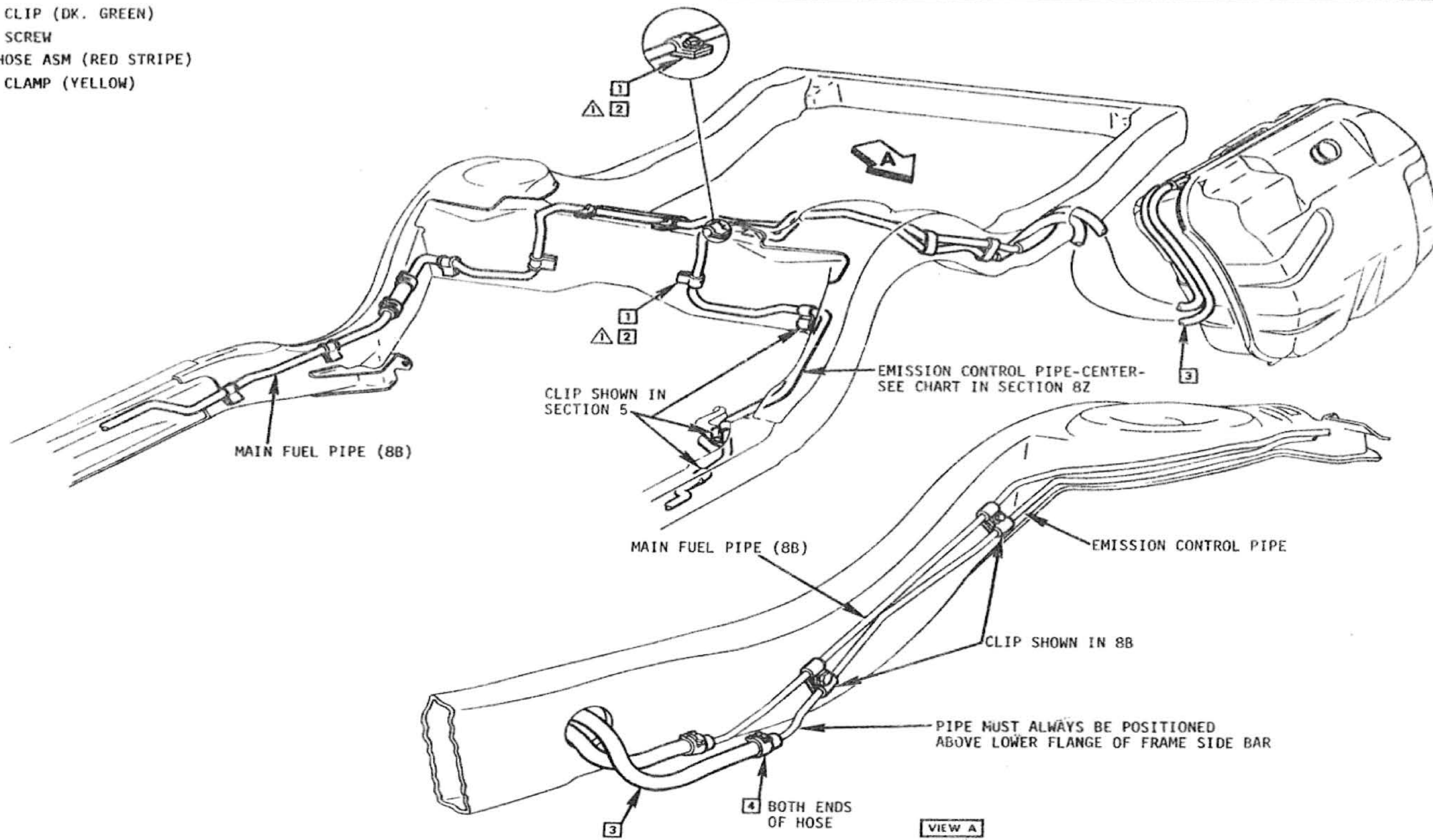
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3952718- CLIP
- 2 9418901- SCREW
- 3 9437044- HOSE
- 4 9437047- HOSE
- 5 3786275- CLAMP (YELLOW)
- 6
- 7
- 8
- 9
- 10
- A SEE CHART IN SECTION 8Z



DYNAMIC (Installation)—LBS.	MANUAL (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM								FEBRUARY 28, 1975	L-6 EMISSION CONTROL PIPE	
								DR. W.C. MASON		
								CK. M. B. ...	PART NO. 552392	SERIES A
								APPR. C. ...	YEAR 1976	UPC 8D
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile		

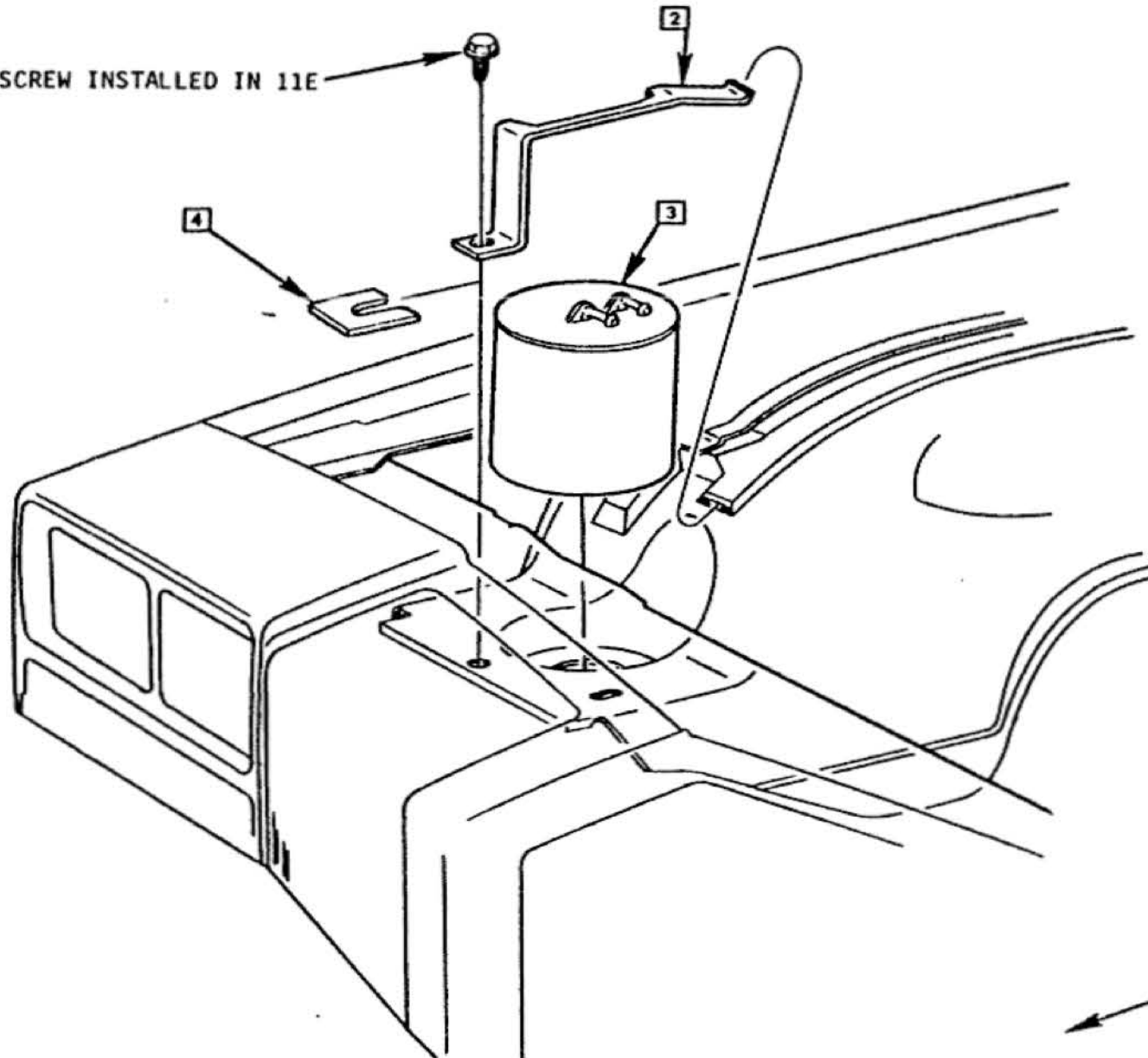
- 1 3952718- CLIP (DK. GREEN)
- 2 9418901- SCREW
- 3 553564- HOSE ASM (RED STRIPE)
- 4 3786275- CLAMP (YELLOW)
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ FULLY DRIVEN, SEATED AND NOT STRIPPED 72 IN. MINIMUM							MARCH 3, 1975	V-8 EMISSION CONTROL PIPE (S.W.)
								DR. W.E. MASON CK. <i>[Signature]</i> APPR. <i>[Signature]</i> APPR. <i>[Signature]</i> REF.	PART NO. 552392
								Oldsmobile	SHEET 5
	▲ FULLY DRIVEN, SEATED AND NOT STRIPPED							YEAR 1976	UPC 8D

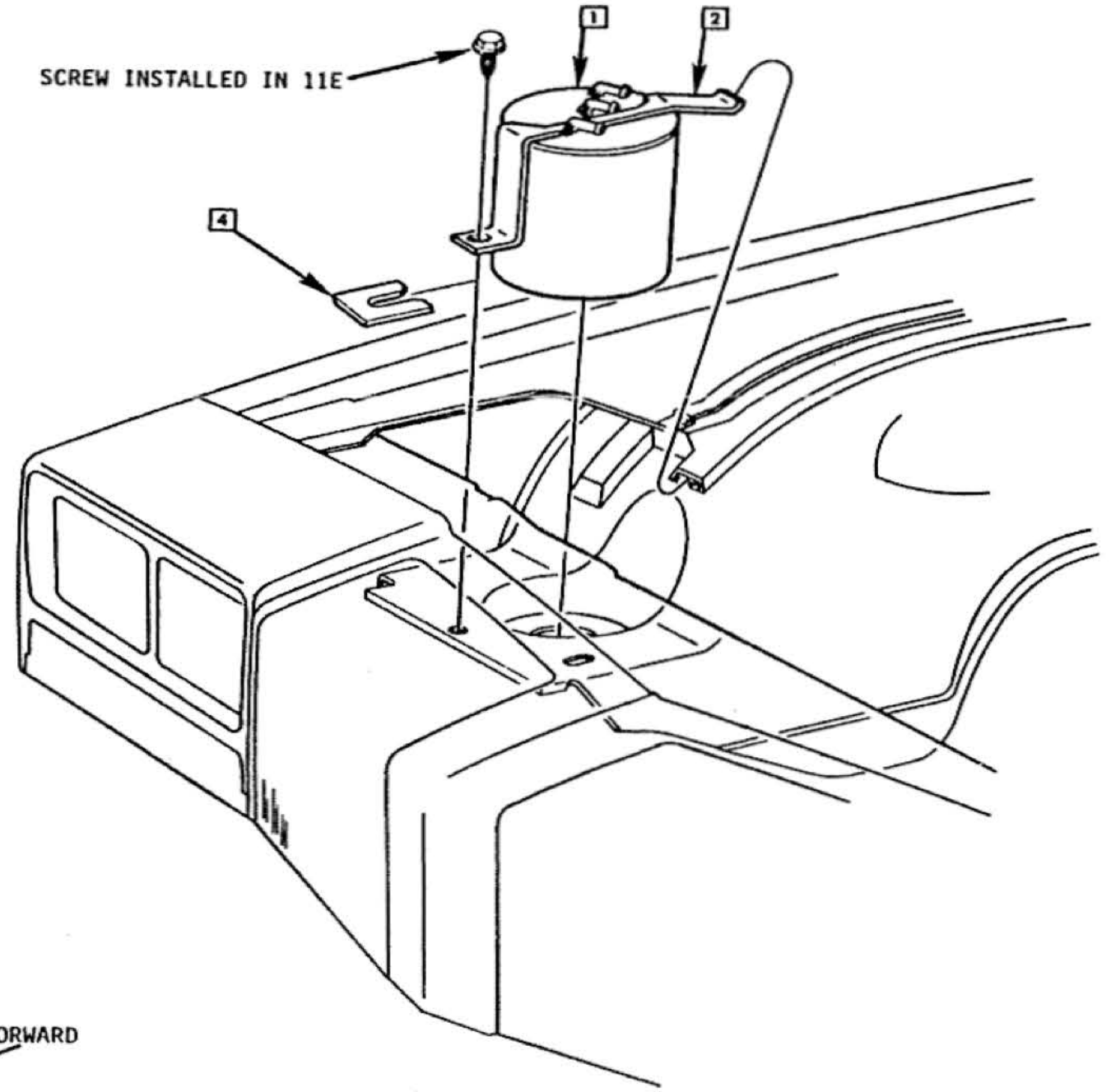
- 1 7043715- CANISTER ASM
- 2 419224- STRAP
- 3 7028131- CANISTER ASM (V-8) (SHOWN)
7030605- CANISTER ASM (L22) (SIMILAR)
- (A) 4 3711834 SHIM (AS REQUIRED)

SCREW INSTALLED IN 11E



(LV8/L22) (L34/L74 EXC. NB2/Z95)

SCREW INSTALLED IN 11E



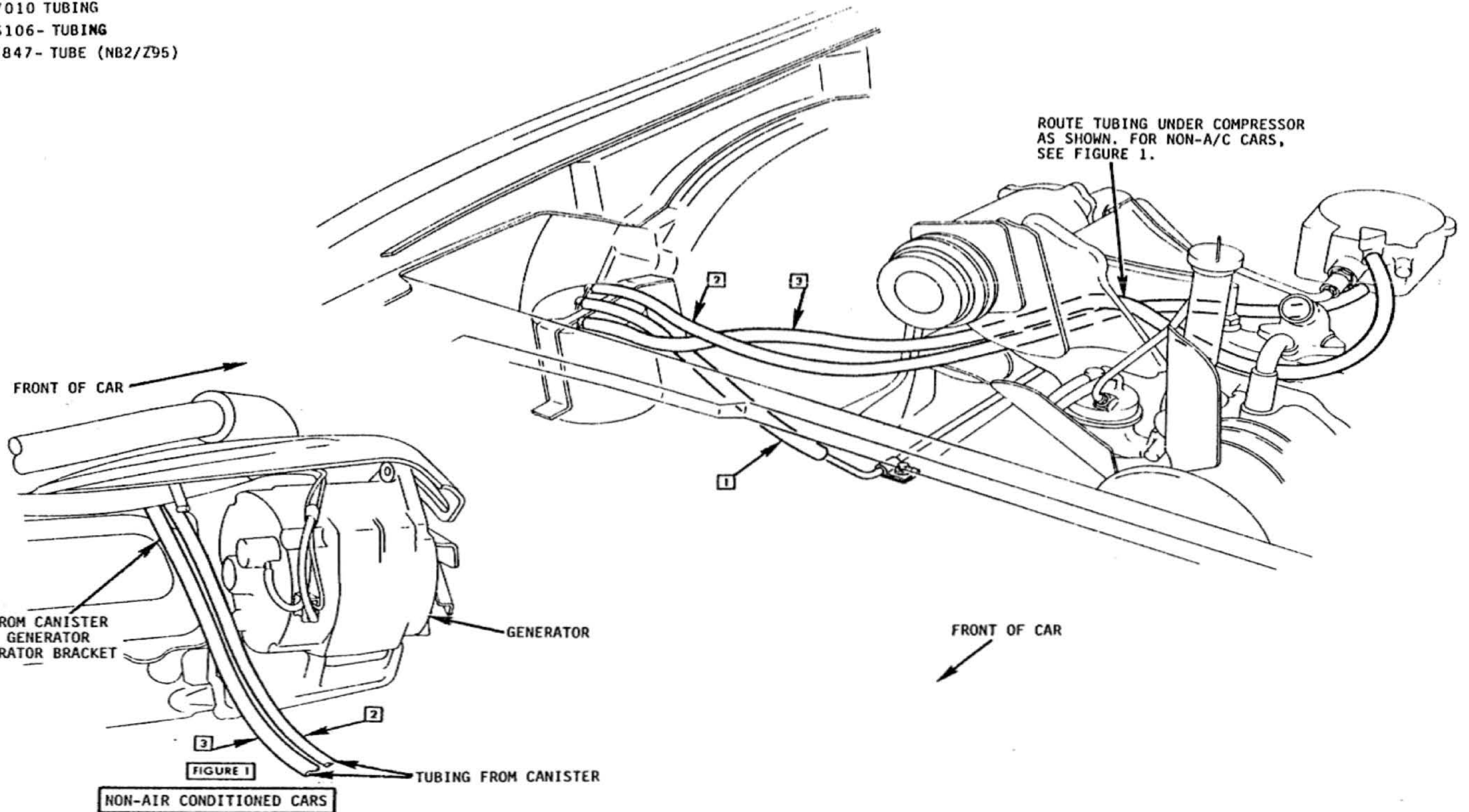
L34/L74 WITH NB2/Z95

FORWARD

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-10-76	A	3711834 SHIM ADDED	3643	W6	MS	MARCH 12, 1975	CANISTER TO R.H. FILLER PLATE
								DR W.C. MASON	PART NO 552392
								CR M3 anhang	SERIES A
								APPR. R. Fordquist	YEAR 1976
								APPR. J. White	UPC 8D
								REF.	SHEET 6
								Oldsmobile	

FULLY DRIVEN, SEATED AND NOT STRIPPED

- (A) 1 9437010 TUBING
- 2 9436106- TUBING
- 3 9436847- TUBE (NB2/Z95)
- 4
- 5
- 6
- 7
- 8
- 9
- 10



NON-AIR CONDITIONED CARS

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-10-76	A	WAS 9437045	3645	W6	W6	FEBRUARY 20, 1975	CANISTER HOSE ROUTING (L34/L74)
								DR. W.E. MASON	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APP. <i>[Signature]</i>	YEAR 1976
								REF.	UPC 8D
								Oldsmobile	SHEET 7

FULLY DRIVEN, SEATED AND NOT STRIPPED

- (A) 1 9436106- TUBING
- 2 9437010 TUBING
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

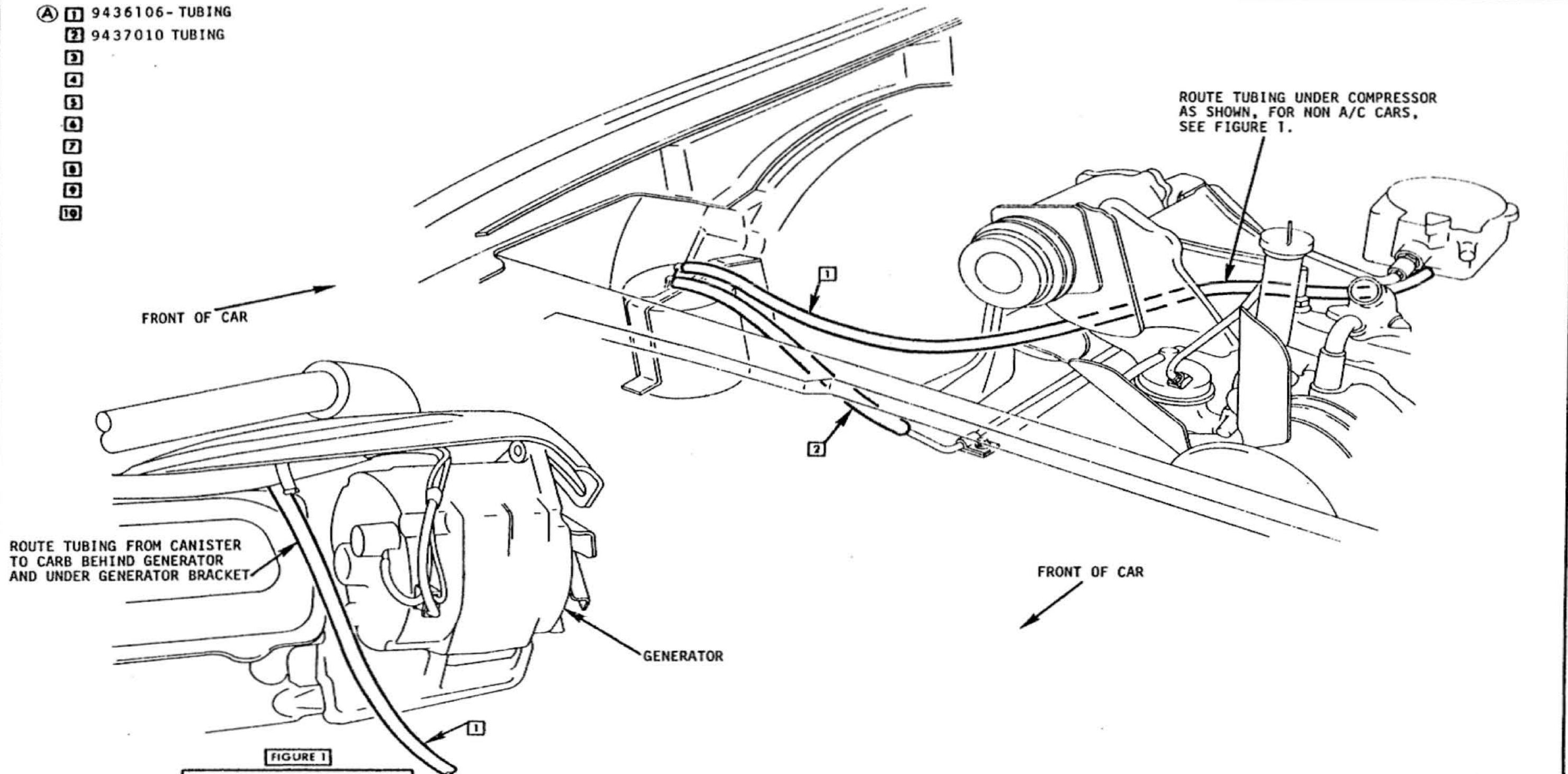


FIGURE 1
NON-AIR CONDITIONED CARS

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-10-76	A	WAS 9437045	3645	WG	PTB	FEBRUARY 20, 1975	CANISTER HOSE ROUTING(LV8)
								DR W. P. MASON	
								CK M. Baughart	PART NO. 552392
								APPR. R. [Signature]	SERIES A
								APPR.	YEAR 1976
								REF. Oldsmobile	UPC 8D
									SHEET 8

FULLY DRIVEN, SEATED AND NOT STRIPPED

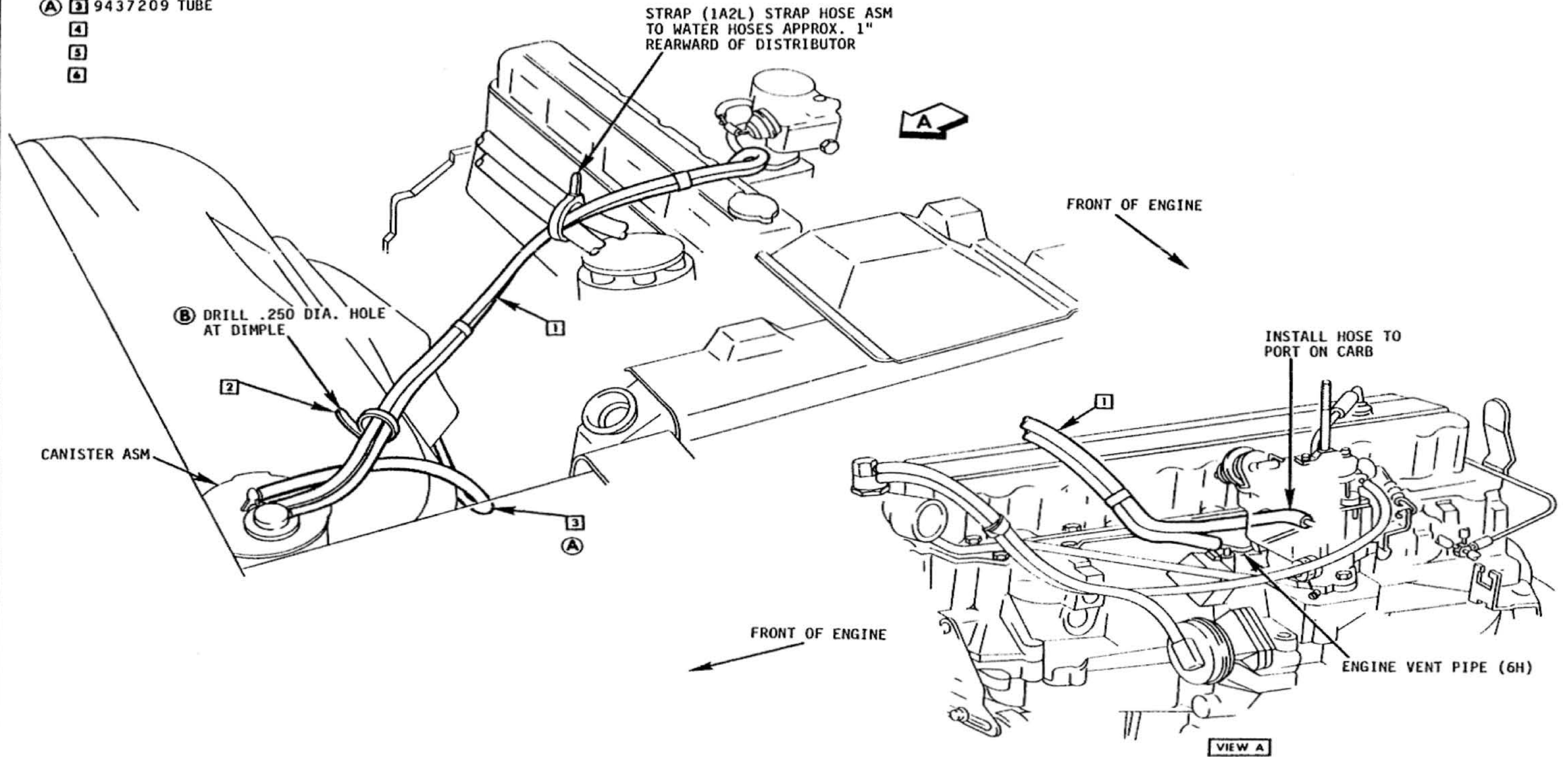
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

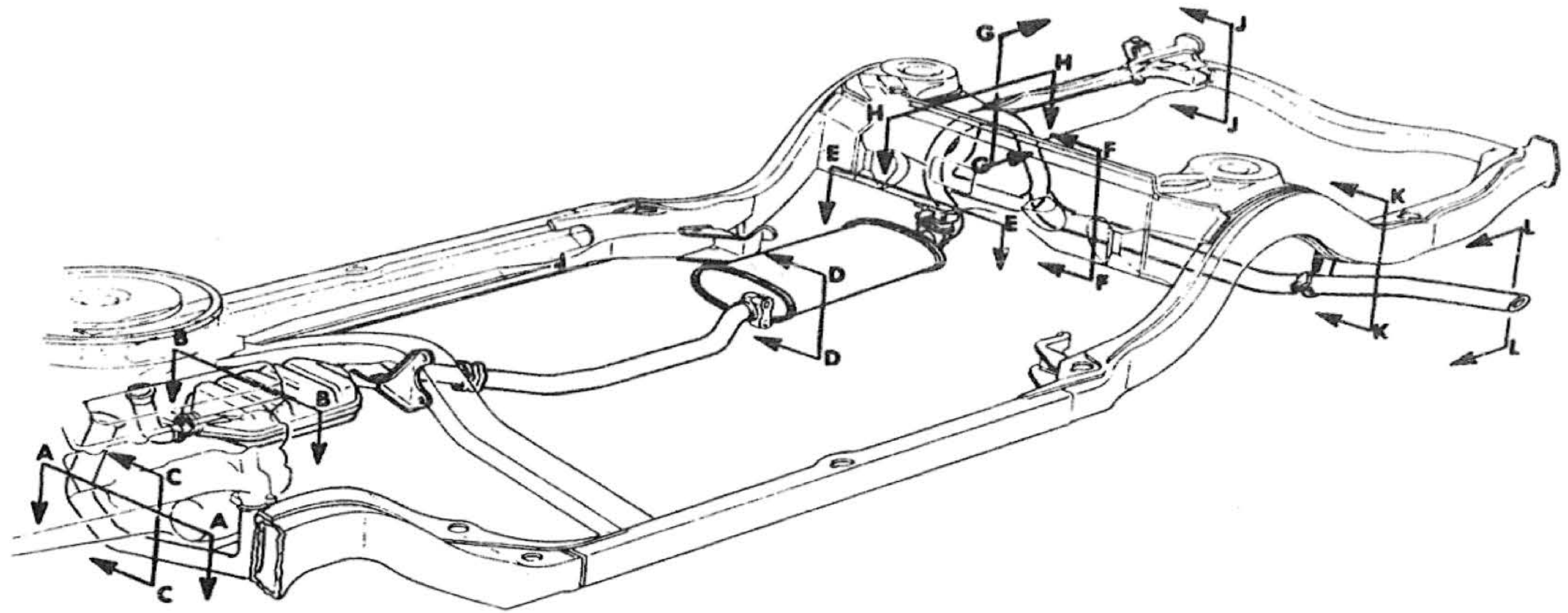
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 338185- HOSE ASM ("FD")
- 2 419423- STRAP
- (A) 3 9437209 TUBE
- 4
- 5
- 6

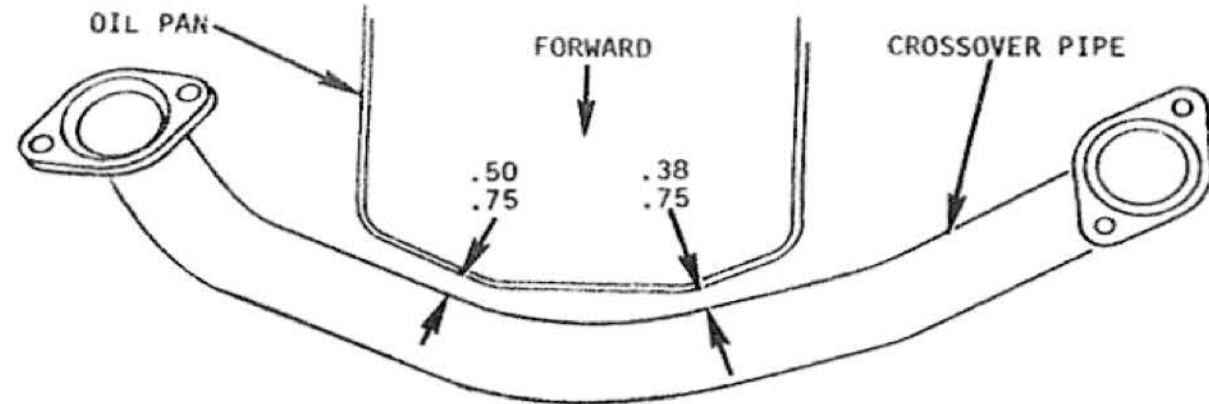


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
		9-4-75	AR	9437209 TUBE ADDED & NOTE REMOVED	3168	WJG	MB	MARCH 12, 1975	L22 CANISTER HOSE ROUTING		
		10-13-75	B	NOTE ADDED	3313	WJG	MB	DR W.E. MASON CK J. J. BARNHART APPR K. J. J. J. J. J. APPR G. J. J. J. J. REF			
									PART NO. 552392	SERIES A	
FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976	UPC 8D	SHEET 9

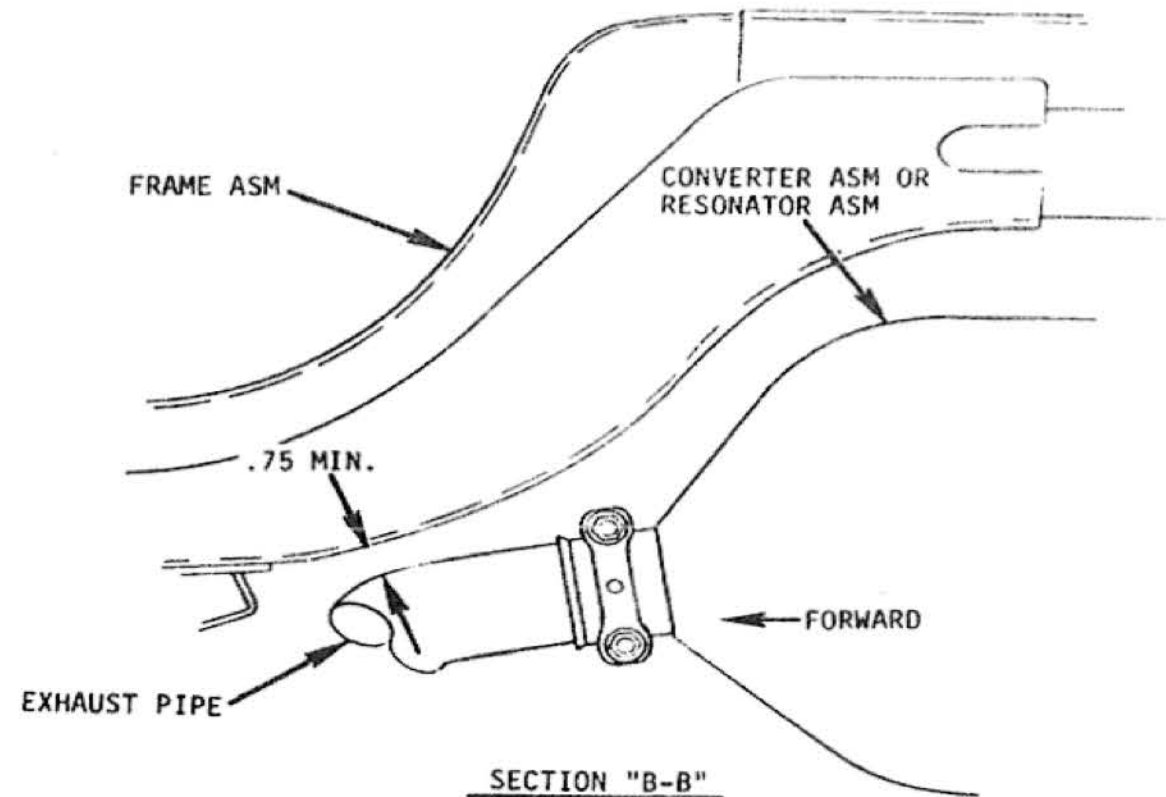


NOTE:
SECTION "A-A" TO "D-D" SEE SHEET-2
SECTION "E-E" TO "L-L" SEE SHEET-3
FOR ADDITIONAL CLEARANCE INFORMATION
SEE SHEET-4

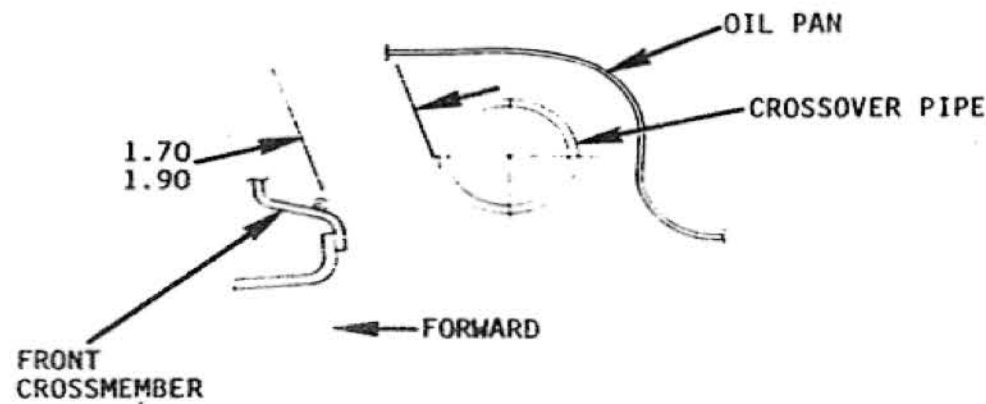
DYNAMIC (Installation)—LBS.	HAIRD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 24, 1975	EXHAUST SYSTEM CLEARANCES (REFERENCE)
								DR. G. P. H. H. H.	PART NO. 552392
								CR. R. E. H. H. H.	SERIES A
								APPR. R. E. H. H. H.	YEAR 1976
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 1 UPC 8Z



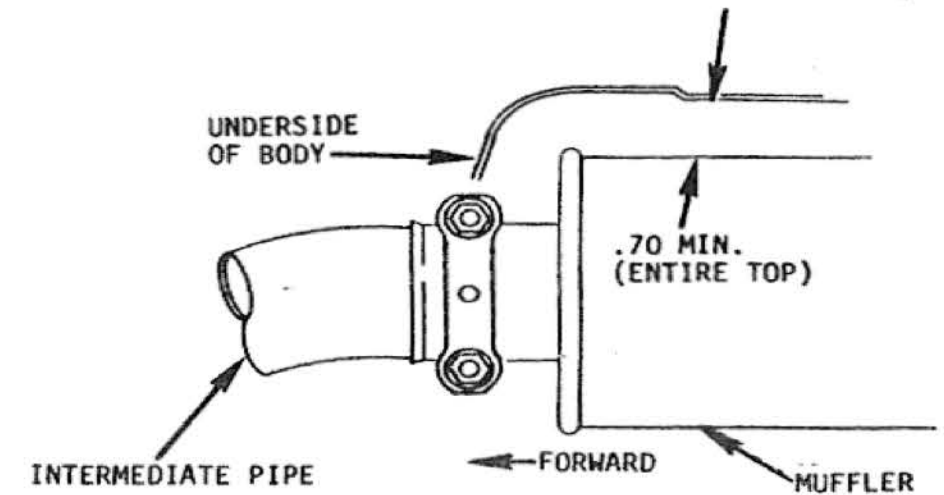
SECTION "A-A"
(455 CU. IN. ENG.)



SECTION "B-B"



SECTION "C-C"
(350 CU. IN. ENG.)

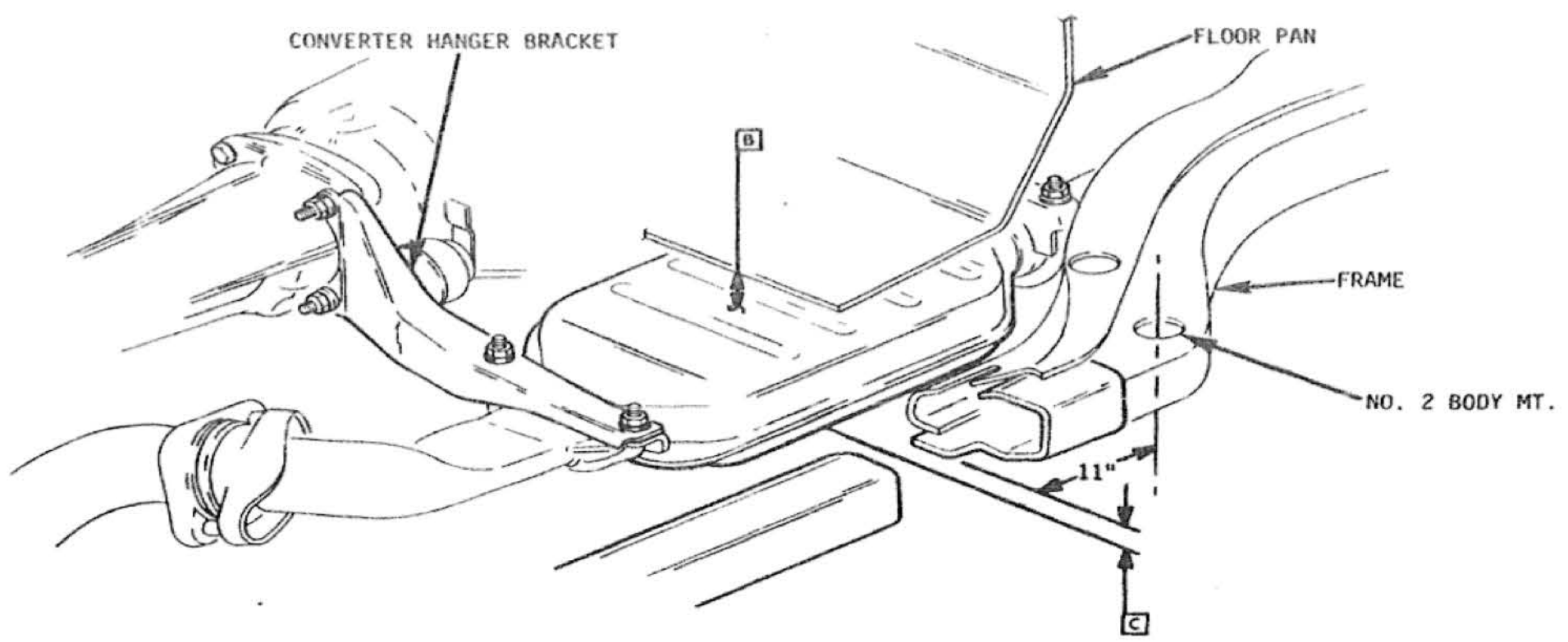


SECTION "D-D"

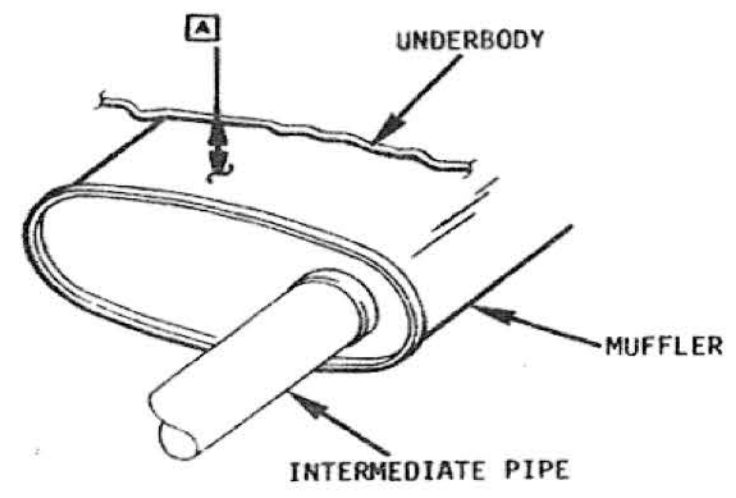
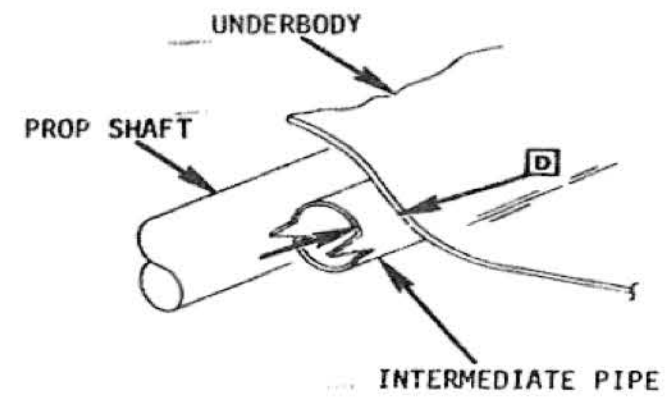
DYNAMIC (Installation)—LBS.	MAINT (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN 24, 1975	EXHAUST SYSTEM CLEARANCES
								DR. R. P. Hattley	
								CK. W. E. M... ..	
								APPR. L. B.	PART NO. 552392
								APPR. K. E. Cornell	SERIES A
							REF.	Oldsmobile	YEAR 1976
									UPC 8Z
									SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING



- △ A .6 MIN. TOP OF MUFFLER TO UNDERBODY
- B .6 MIN. TOP OF CONVERTER OR RESONATOR TO FLOOR PAN AT ANY POINT
- C 1.2 MAX. BOTTOM OF CONVERTER OR RESONATOR TO BOTTOM OF FRAME SIDE RAIL AT ITS LOWEST POINT (LOCATE USING DIM SHOWN)
- D .6 MIN. INTERMEDIATE PIPE TO UNDERBODY AT ANY POINT



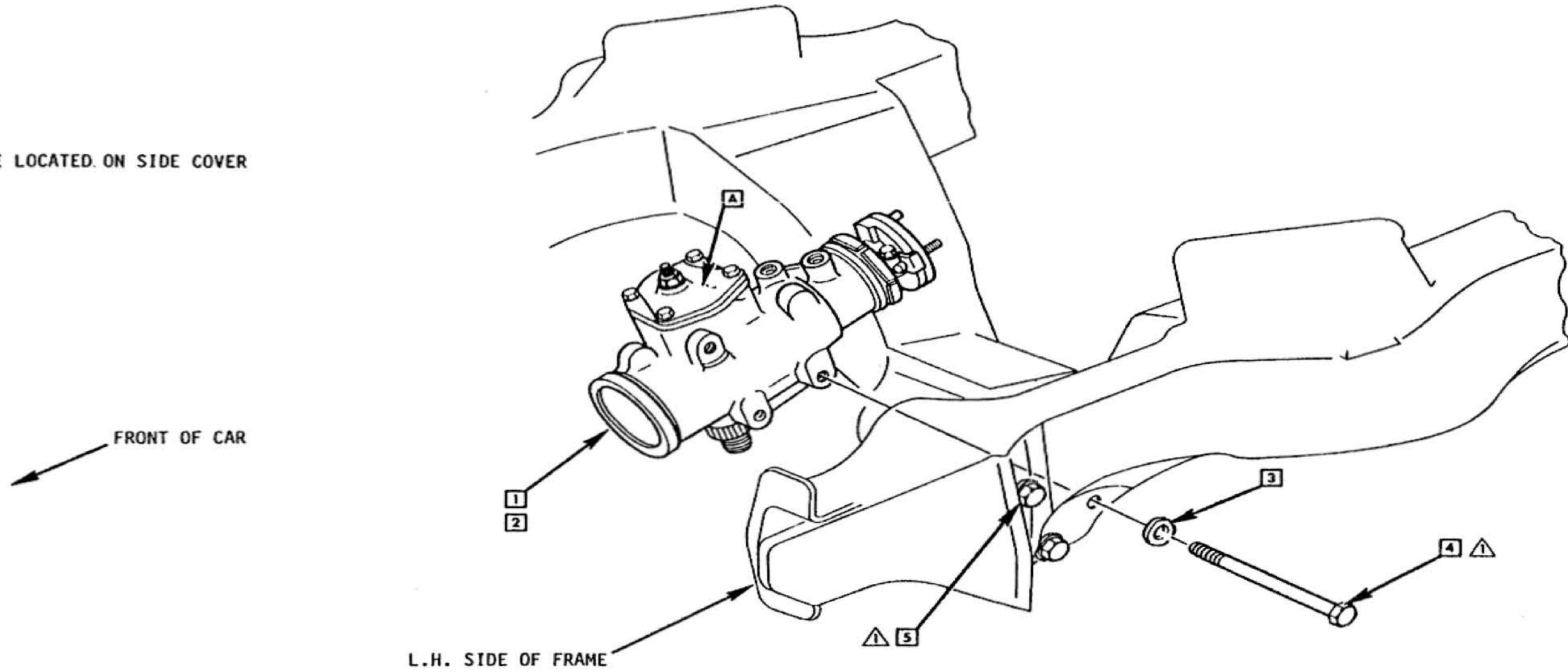
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 24, 1975	EXHAUST SYSTEM CLEARANCES
								DR. <i>A. J. Valtoky</i>	
								CK. <i>W. C. Mason</i>	PART NO. 552392
								APPR. <i>V. E. Gaudin</i>	SERIES A
								APPR. <i>R. E. Cornille</i>	YEAR 1976
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								UPC 8Z	SHEET 4

FUEL PIPE USAGE CHART		
PART NO.	DESCRIPTION	USAGE
411350 (8B)	PIPE - MAIN FUEL	SEDAN
411352	PIPE - MAIN FUEL	COUPE
411354	PIPE - MAIN FUEL - CENTER	STATION WAGON
410392	PIPE - MAIN FUEL - REAR	STATION WAGON
411351	PIPE - FUEL RETURN	SEDAN & L74
411353	PIPE - FUEL RETURN	COUPE & L74
411355	PIPE - FUEL RETURN - CENTER	STATION WAGON & L74
410394	PIPE - FUEL RETURN - REAR	STATION WAGON & L74
410168 (8D)	PIPE - EMISSION CONTROL - FRONT	ALL V-8
416239	PIPE - EMISSION CONTROL	V-8 SEDAN
416240	PIPE - EMISSION CONTROL	V-8 COUPE
416241	PIPE - EMISSION CONTROL - CENTER	STATION WAGON
553121	PIPE - EMISSION CONTROL - CENTER	L-6 SEDAN
(A) 553122	PIPE - EMISSION CONTROL - CENTER	L-6 COUPE
(B) 554822	PIPE - EMISSION CONTROL - REAR	ALL L-6

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-3-75	A	PART NUMBERS ADDED	2253	WEM	WPT	FEBRUARY 24, 1975	FUEL PIPE USAGE CHART
		9-3-75	B	WAS 553124	3154	WV	WPT	DR W.E. MASON CK P.T. Barnhart	
								APPR. P. [Signature] APPR. S. [Signature] REF.	PART NO. 552392 SERIES A
								Oldsmobile	YEAR 1976 UPC 8Z SHEET 5

- 1** 7819389 GEAR ASM (CODE PU)(EXC.FE2,Y78)
- 2** 7818886 GEAR ASM (CODE AF)(FE2,Y78)
- A** **3** 556689 WASHER (3)
- 4** 399803 BOLT (2)
- 5** 9433287 BOLT
- 6**
- 7**
- 8**
- 9**
- 10**

A CODE LOCATED ON SIDE COVER



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
65-75 FT.	60-80 FT.	1-8-76	A	WAS 278689 F WASHER	1008	CR		FEBRUARY 10, 1975	STEERING GEAR TO FRAME
									DR. JOE V. GALL
									CK. M. B. BARKER
									APPR. E. C. Sney
									APPR. The Donkey
									REF.
<i>Oldsmobile</i>									PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 9A
									SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

1 408239 LEVER ASM WHEEL RELEASE (N33)

2 7819738 COVER

3

4

5

6

7

8

9

10

A DO NOT APPLY TOOL TO KNOB OF LEVER ASSEMBLY TO OBTAIN REQUIRED TORQUE

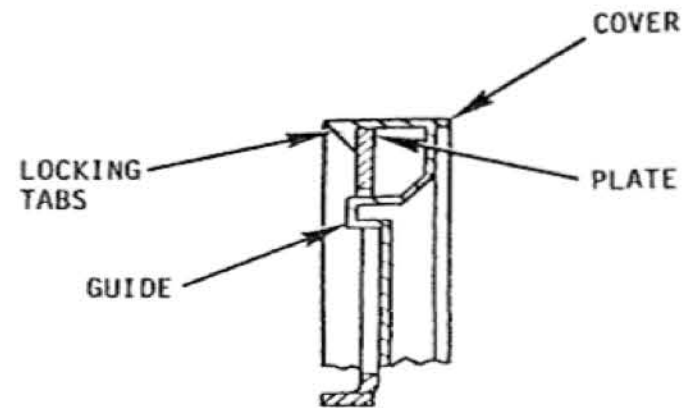
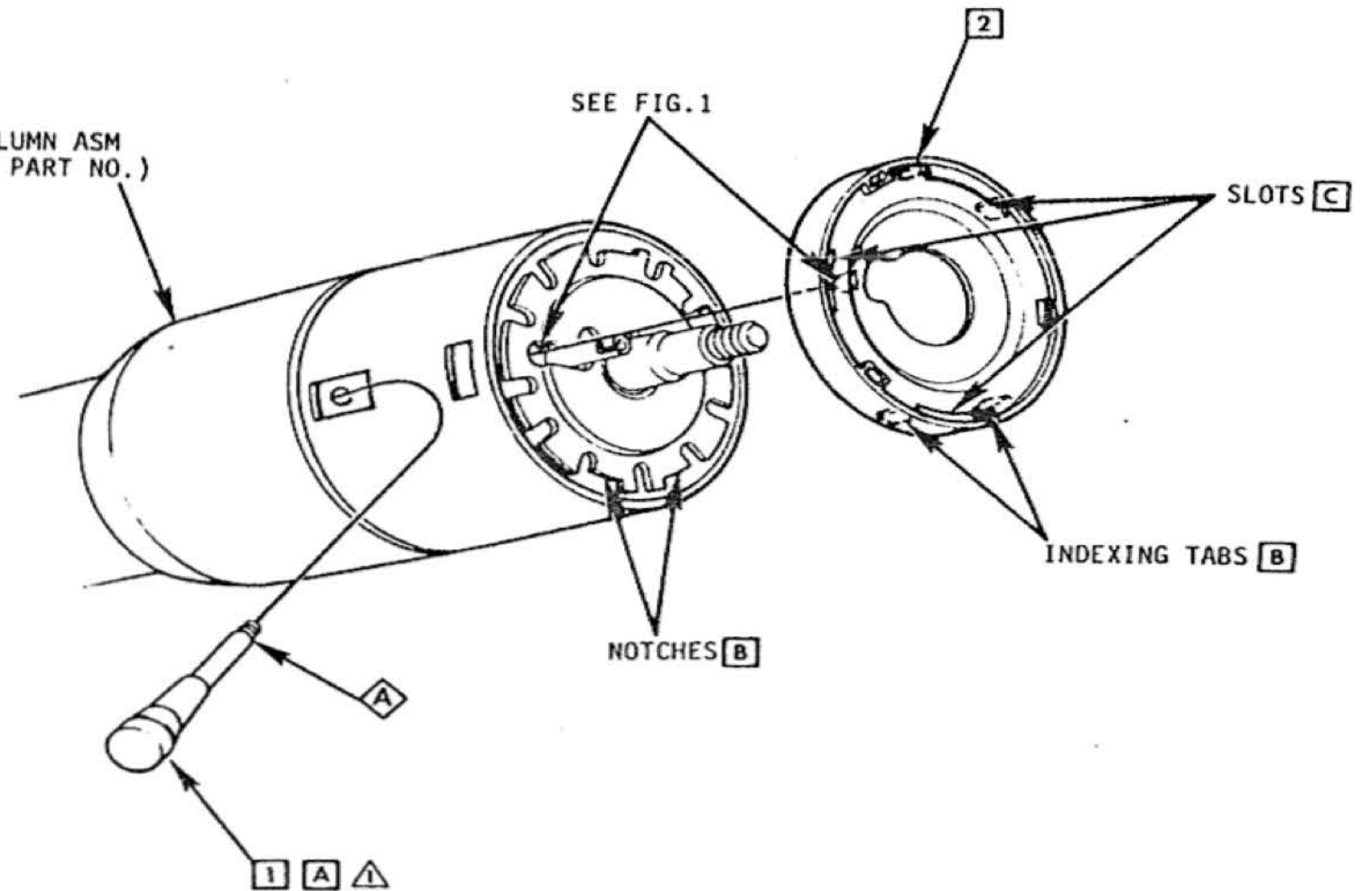
B ROTATE COVER TO ALIGN INDEXING TABS ON COVER WITH NOTCHES IN PLATE

C DEPRESS COVER AT SLOTS (3) UNTIL LOCKING TABS ENGAGE PLATE (SEE FIG.1)

A ◊ 9985148 ADHESIVE-WHEEL RELEASE LEVER (APPLY TO THREADS)

STEERING COLUMN ASM (SEE 9Z FOR PART NO.)

SEE FIG. 1



(COVER INSTALLED TO PLATE)

FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 30-40 IN.	4-14-76	A	9985148 ADDED	4068	JMB	JMB	FEBRUARY 17, 1975	STEERING COLUMN DRESS
								DR. JOE V. GALL	
								CK JMB	PART NO. 552392
								APPR. J.V. GALL	SERIES A
								APPR. S.M.S. DONALD	YEAR 1976
								REF. J.V.G.	UPC 9A
								Oldsmobile	SHEET 3

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- ① WHEEL ASM (SEE 9756787 CHART) (AJ00 & Y78)(AG37 & Y75)
- ② WHEEL ASM (SEE 9752130 CHART)(AH00,AJ00,AM00 EXC Y78)("B"- "C"- "E")
- ③ PAD ASM (SEE 9755011 CHART)(AH,AJ,AM AND "B" CAR)
- ④ PAD ASM (SEE 9756180 CHART)("C/E")
- ⑤ 419454 RETAINER (EXC.AR3)
- ⑥ 9414713 SCREW (2)(EXC.Y78 "A")

- △ SEE SHEET 2 FOR N34("A"), SHEET 2 FOR N37("C-E"), AND SHEET 3 & 4 FOR AR3("B-C-E") SEE SHEET 1A FOR AG00
- FASTEN EXISTING SCREWS (2) TO PAD ASM. FOR REPLACEMENT OR REPAIR, USE SCREW #9414714 & SPACER #9419143. (RETAINER NOT REQUIRED) (Y78 CARS)
- △ ALIGN MARK ON WHEEL WITH MARK ON SHAFT WHEN ASSEMBLING WHEEL ASM
- ADJUST STEERING LINKAGE TO POSITION STEERING WHEEL SPOKES WITHIN 5° OF HORIZONTAL WHEN FRONT WHEELS ARE IN STRAIGHT AHEAD POSITION
- △ INSTALL LEAD FROM PAD ASM THRU WHEEL AND INTO CAM ASM IN STEERING WHEEL (SEE FIGURE 1)
- INSERT INSULATOR IN CAM TOWER AND ROTATE CLOCKWISE UNTIL LOCKED
- △ DURING INSTALLATION OF RETAINER TO GROOVE ON SHAFT, THIS GAP MUST NOT EXCEED .32

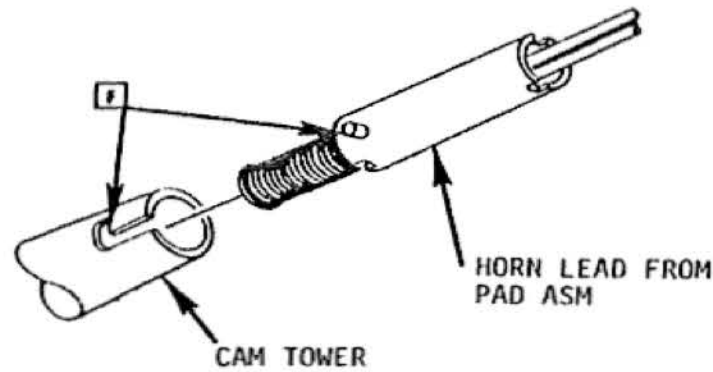
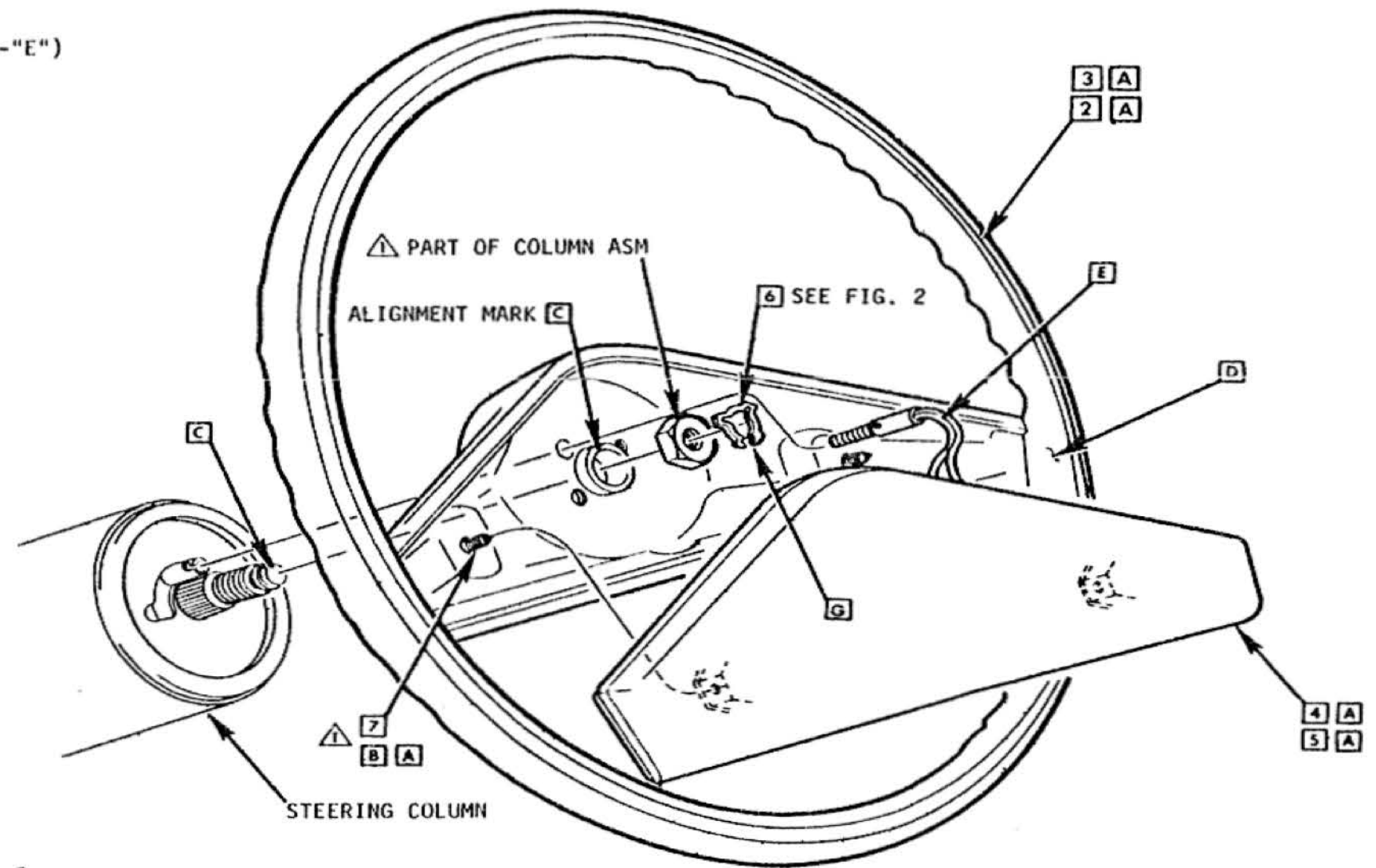


FIGURE 1

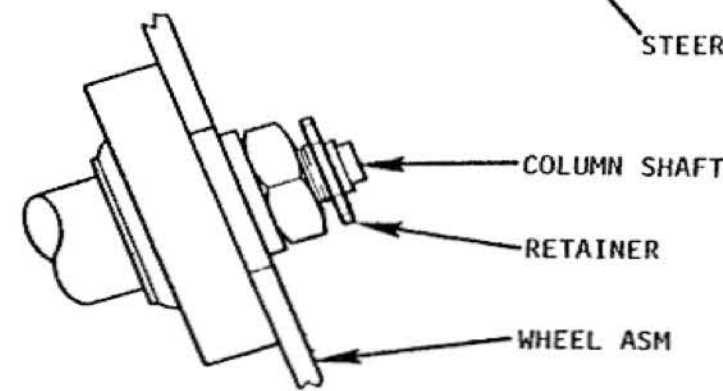


FIGURE 2

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25-35 FT.	3-24-75	A4	USAGES & NOTE REVISED	2375	W6	MTB	FEBRUARY 11, 1975	STEERING WHEEL TO COLUMN ASM
		6-5-75	B2	USAGE REVISED	2740	W6	MTB	DR. JOE V. GALL	
		10-21-75	C	9755847 REMOVED	3343	W6	MTB	CK. M. Barnhart	
		10-21-75	D	A CAR USAGE ADDED	3343	W6	MTB	APPR. S. J. VanDyke	
		11-20-75	E	AG37 & Y75 USAGE ADDED	3435	W6	MTB	REF.	
PART NO. 552392-3-4 SERIES A-B-C-E YEAR 1976 UPC 9B SHEET 1									

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

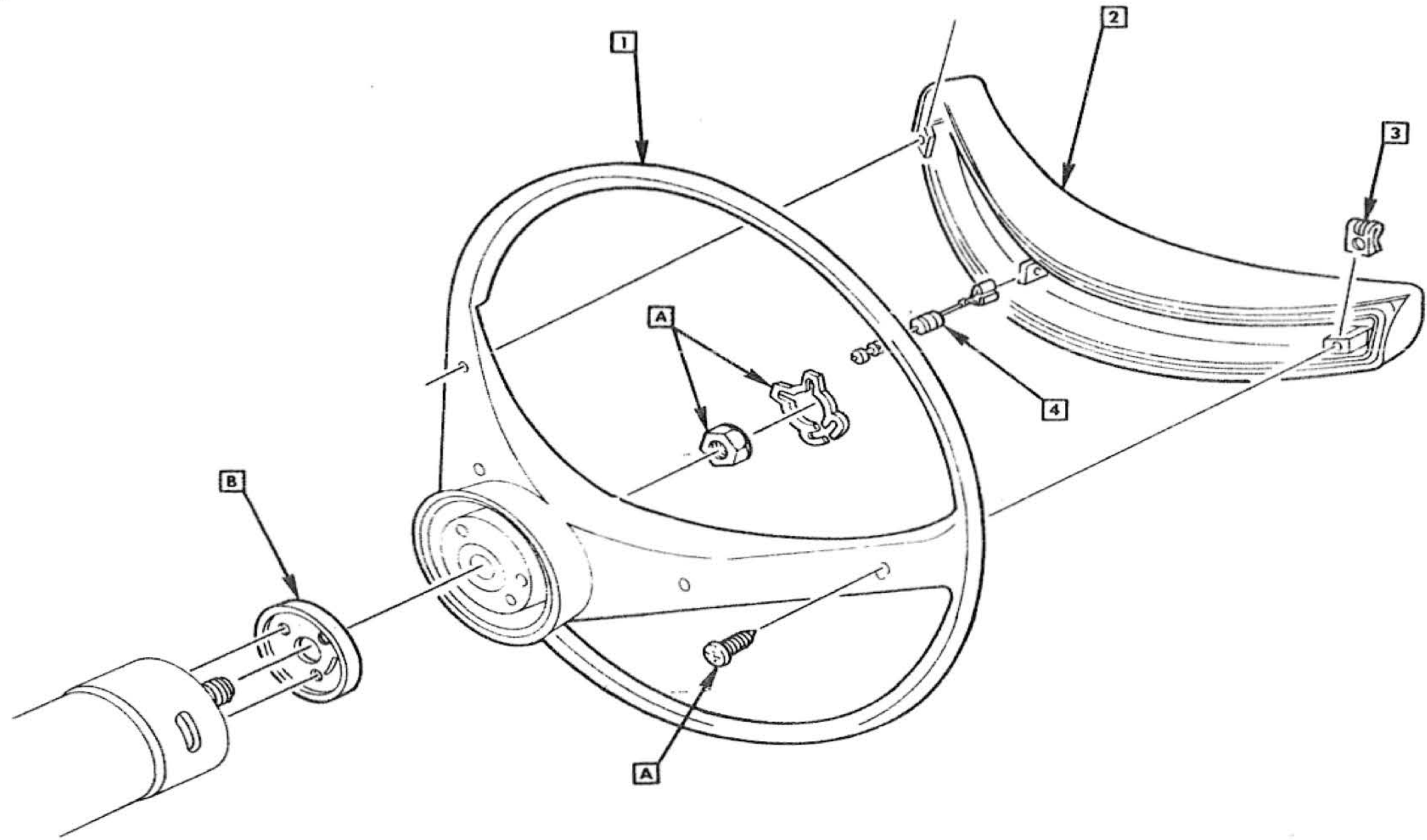
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 WHEEL ASM (SEE 9757001 CHART)
 - 2 PAD ASM (SEE 9755009 CHART)
 - 3 325822 NUT
 - 4 9752246 LEAD ASM (12G)
 - 5
 - 6
 - 7
 - 8
 - 9
 - 10
- A SEE SHEET 1 FOR THESE PARTS
 B SEE UPC 9A FOR COVER



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲								MARCH 24, 1975	STEERING WHEEL AND PAD ASM (AG00 EXC.N34)
								DR. JOE V. GALL	
								CHK BY [Signature]	PART NO. 552392
								APPR. [Signature]	SERIES A
								REF. [Signature]	YEAR 1976
								Oldsmobile	UPC 9B
									SHEET 1A

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

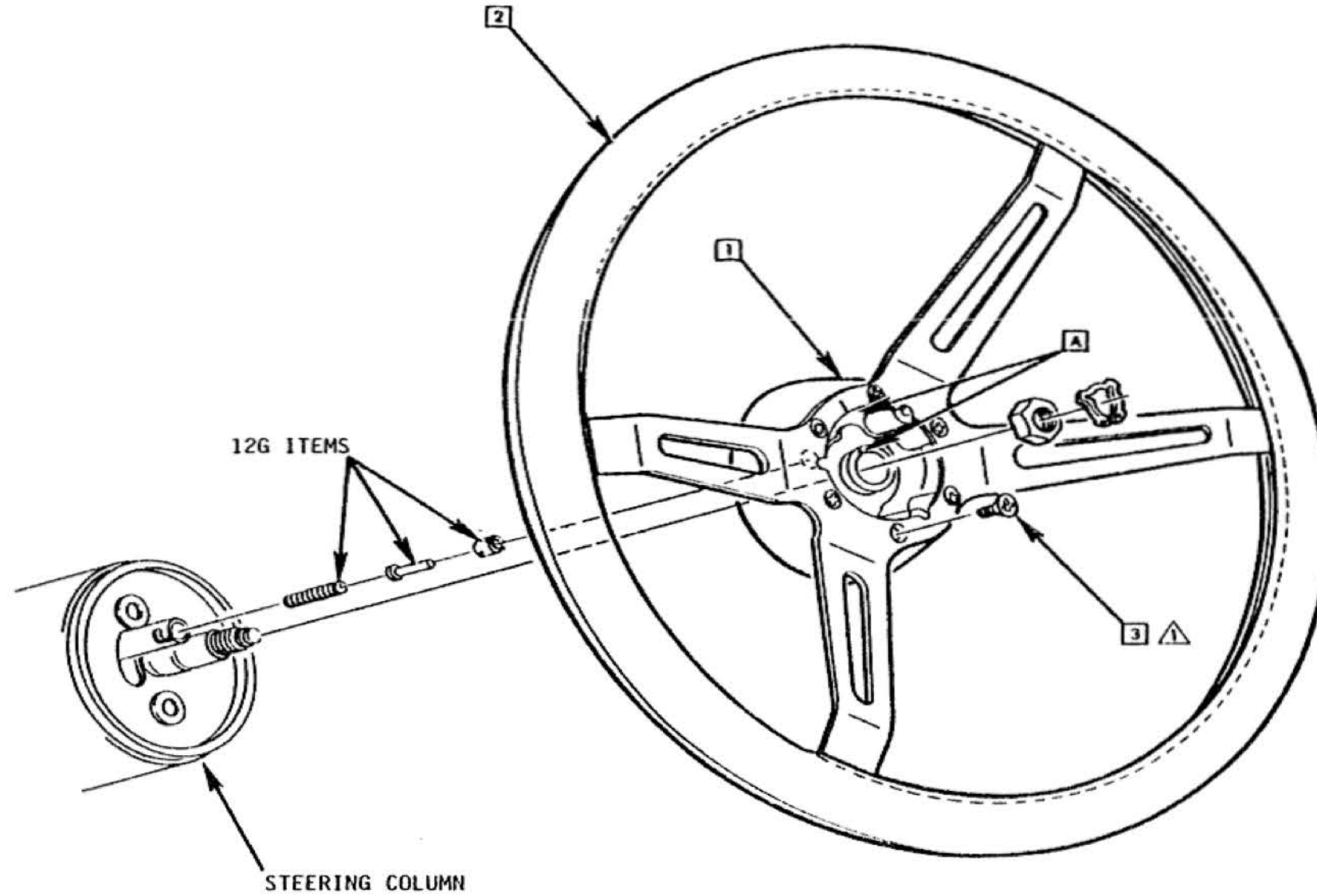
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 406708 HUB ASM
- 2 9751871 WHEEL ASM
- 3 9418712 SCREW (6)
- 4
- 5
- 6
- 7
- 8
- 9
- 10

A ALIGN MARK ON STEERING WHEEL WITH MARKS ON HUB AND SHAFT



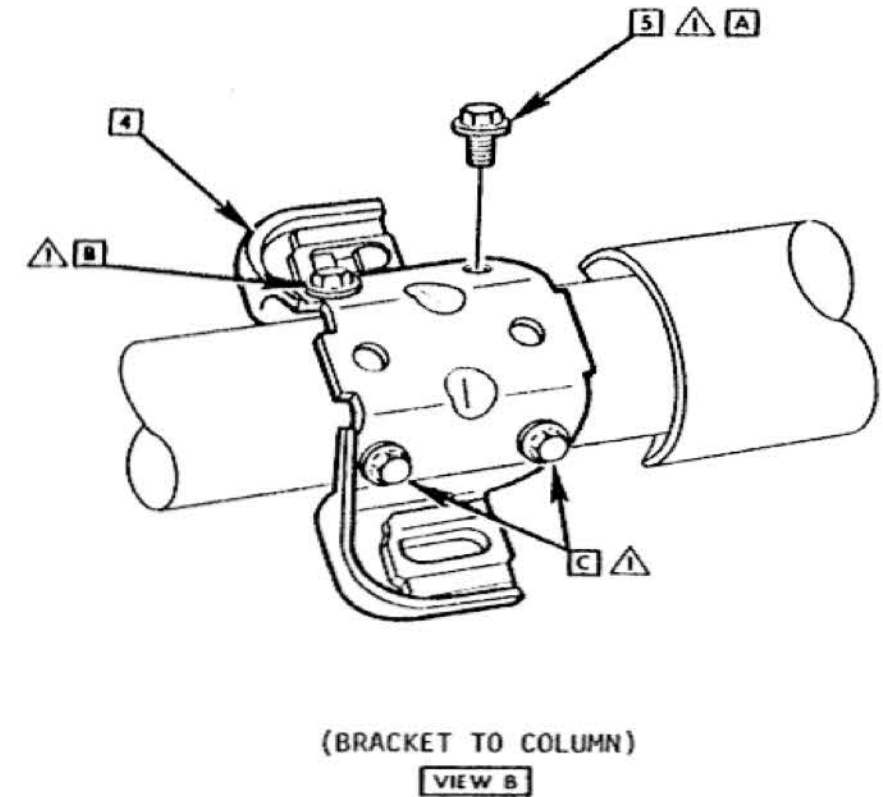
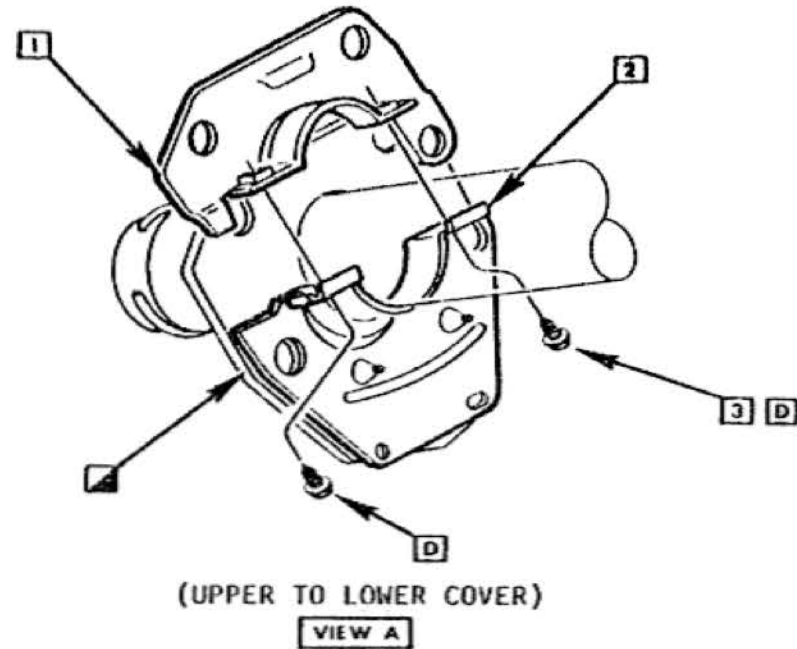
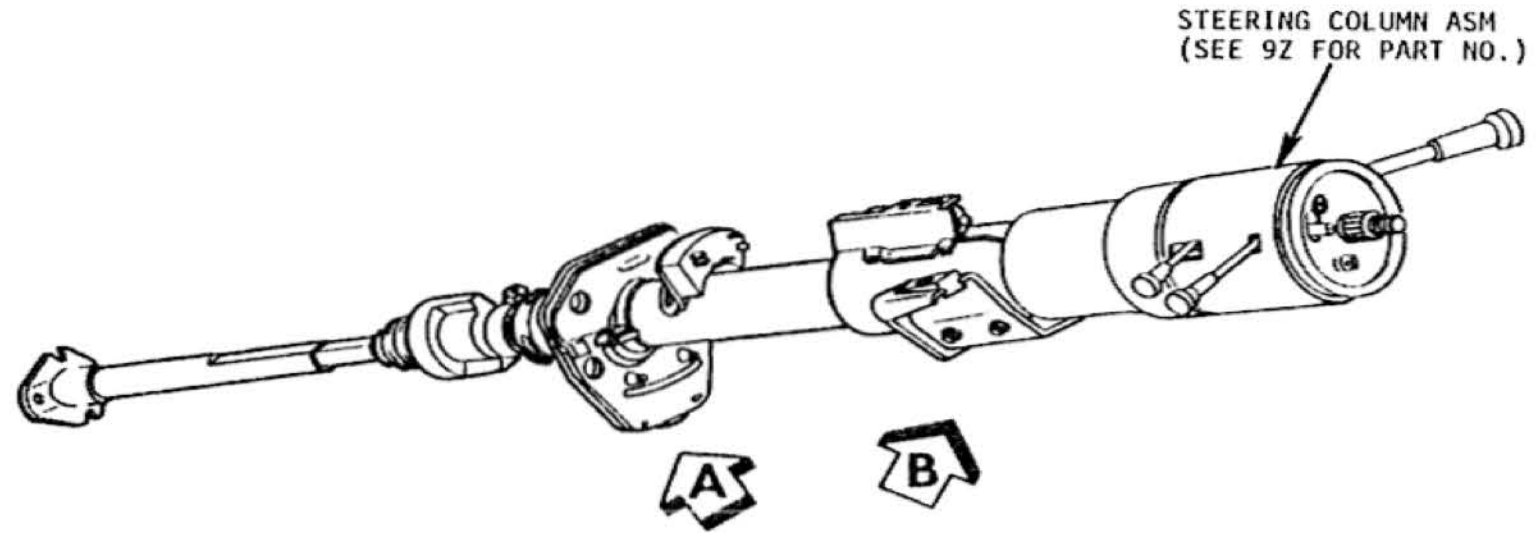
INSTALLATION OF WHEEL TO COLUMN OTHERWISE SAME AS SHOWN ON SHEET 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 20-40 IN.	7-16-75	A	RE-ISSUED - NO CHANGE	SM	JG	DT	FEBRUARY 11, 1975	STEERING WHEEL (N34)
								DR. JOE V. GALL	
								CK. J. J. BART	PART NO. 552392
								APPR. J. J. BART	SERIES A
								REF. J. J. BART	YEAR 1976
								Oldsmobile	UPC 9B
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 413545 COVER ASM STEERING COLUMN FLOOR UPPER
- 2 413546 COVER STEERING COLUMN FLOOR LOWER
- 3 9420065 SCREW (2)
- 4 7809925 BRACKET ASM
- 5 9431600 BOLT (COPPER FLASH)
- 6
- 7
- 8
- 9
- 10

- A INSTALL THIS BOLT FIRST
- B INSTALL THIS BOLT SECOND
- C INSTALL THESE BOLTS LAST
- D LOOSELY ASSEMBLE UPPER & LOWER COVER ASM TO COLUMN

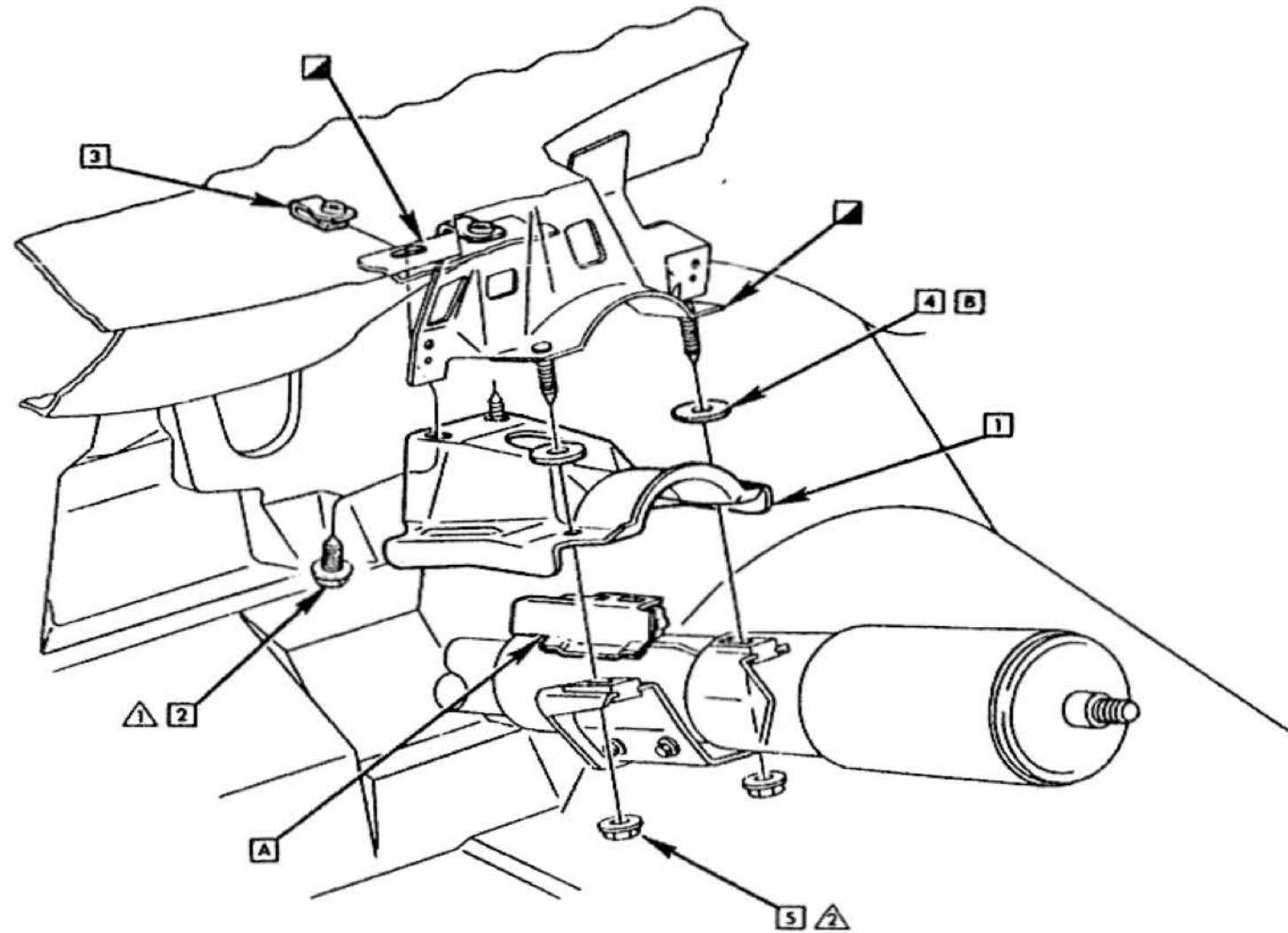


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15-30 FT.	7-16-75	A	RE-ISSUED - NO CHANGE	smc	WG	BJ	FEBRUARY 10, 1975	STEERING COLUMN DRESS
								DR. JOE V. GALL	PART NO. 552392
								CK. P. B. BARNHART	SERIES A
								APPR. J. L. CHRISTIAN	YEAR 1976
								APPR. M. D. DAVIS	UPC 9C
								REF. Oldsmobile	SHEET 1

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 410900 BRACKET STEERING COLUMN GUIDE
- 2 9432402 SCREW (2)
- 3 1494253 SPRING NUT (2)
- 4 1368155 WASHER
- 5 1378333 NUT (2)
- 6
- 7
- 8
- 9
- 10

- A ELECTRICAL CONNECTOR TO BE INSTALLED TO IGNITION SWITCH ON COLUMN BEFORE COLUMN IS INSTALLED TO INSTRUMENT PANEL (SEE 12H)
- B 1 PER SIDE REQUIRED, 3 MAXIMUM PER SIDE MAY BE USED



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 15-22 FT.	7-16-75	A	RE-ISSUED - NO CHANGE	SMC	NB	DT	FEBRUARY 10, 1975	STEERING COLUMN TO INSTRUMENT PANEL
	▲ 15-25 FT.	5-5-76	B	USAGE REVISED	4247	C	013	DR. JOE V. GALL	
								CK MBamhart	PART NO. 552392
								APPR. J. C. Guiton	SERIES A
								APPR. M. D. Galt	YEAR 1976
								REF. Oldsmobile	UPC 9C
									SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

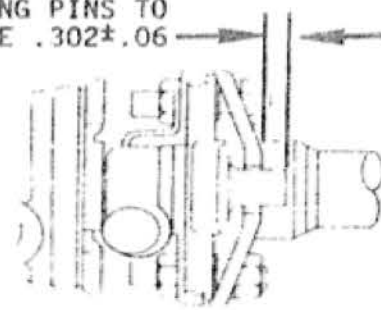
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

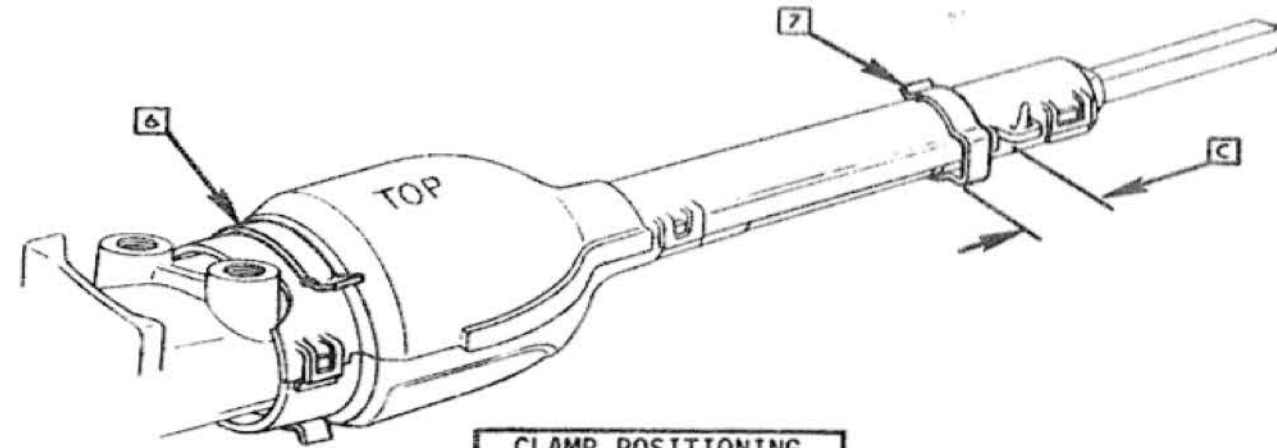
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 103321 LOCK WASHER
- 2 9420821 NUT
- 3 103320 LOCK WASHER
- 4 451399 NUT
- 5 417759 SHIELD UNIT
- 6 417566 CLAMP
- 7 417567 CLAMP
- 8
- 9
- 10

OVERLAP OF COUPLING PINS TO SHAFT FLANGE TO BE $.302 \pm .06$

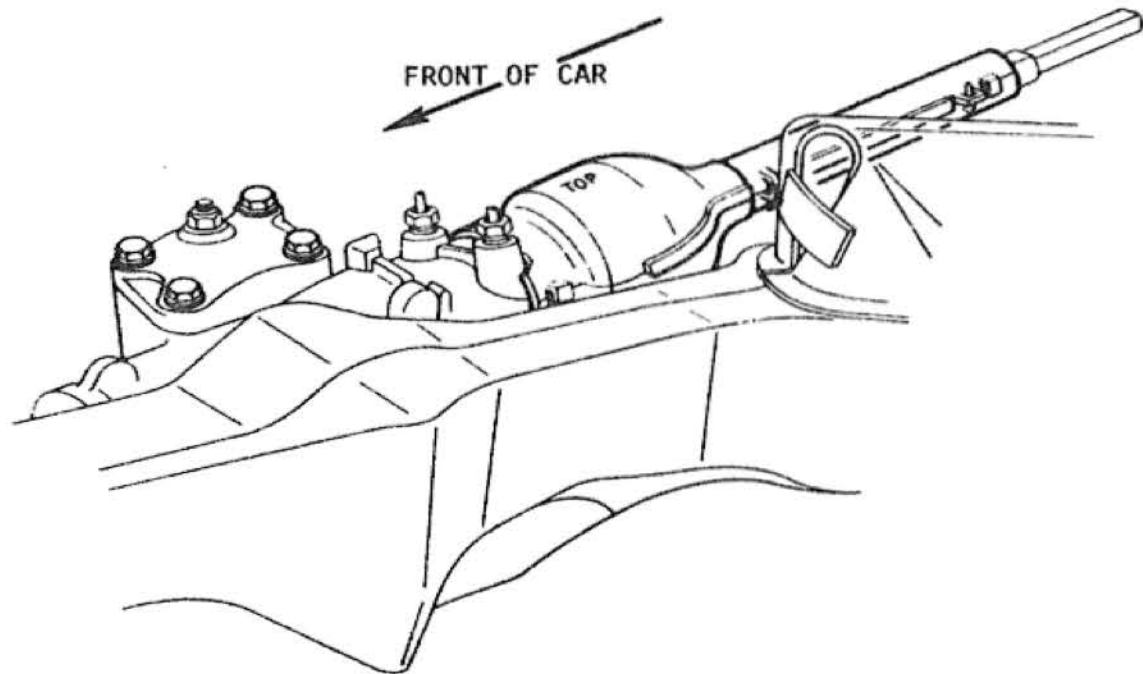


VIEW A



CLAMP POSITIONING

- A LARGE NUT & WASHER TO BE IN 9 O'CLOCK POSITION WITH GEAR ON CENTER
- B LOCATING PIN MUST ALIGN WITH LOCATING HOLE IN TOP HALF OF SHIELD
- C INSTALL CLAMP IN DIRECTION SHOWN AND WITHIN LIMITS GIVEN
.60 DIMENSION FOR "A" CAR
1.125 DIMENSION FOR B-C CAR

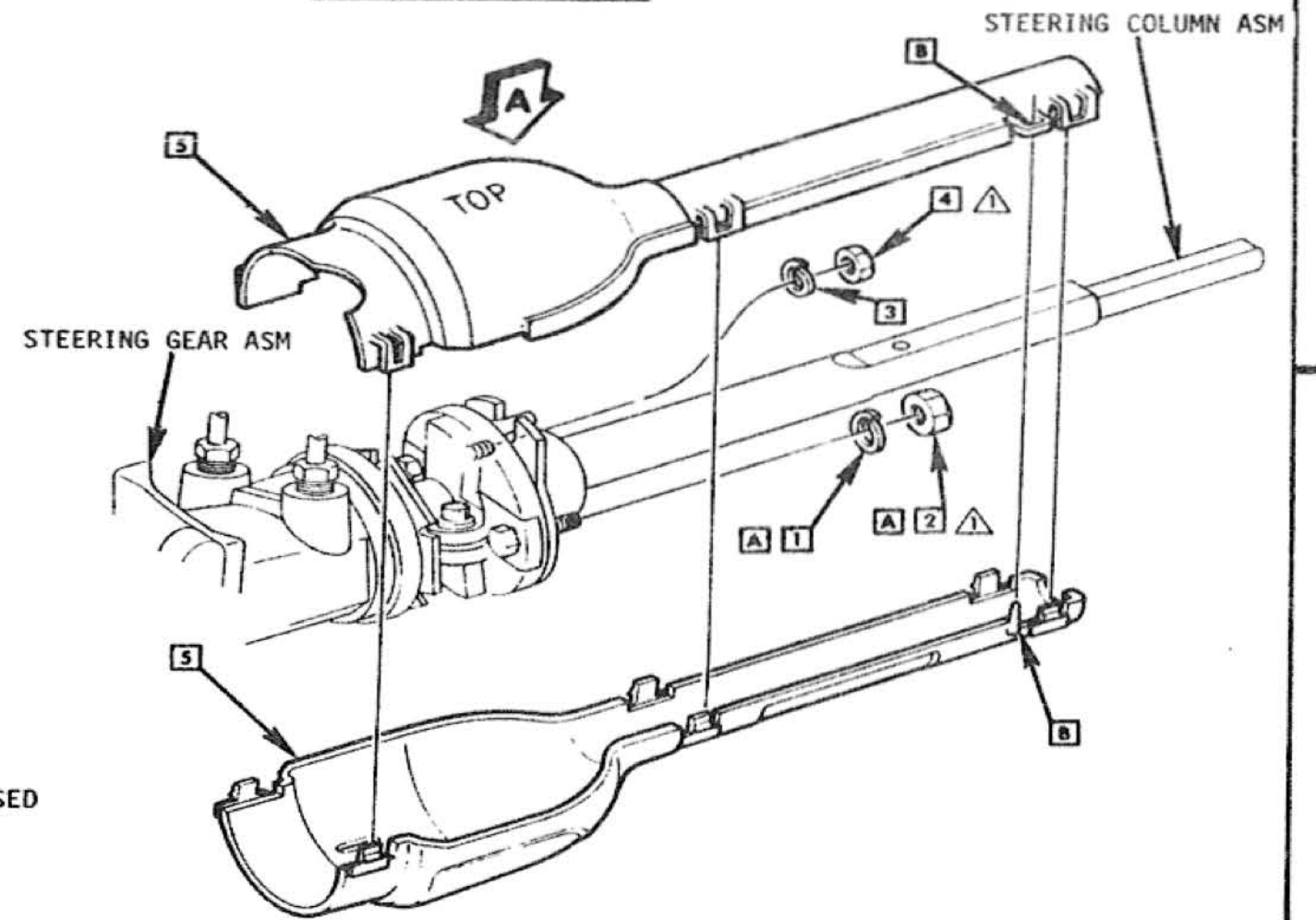


ASSEMBLED VIEW



NOTE:
ALL SIX LATCHES TO BE CLOSED AS ILLUSTRATED IN SECTION

TYPICAL SECTION THRU LATCHES



SHIELD UNIT TO GEAR

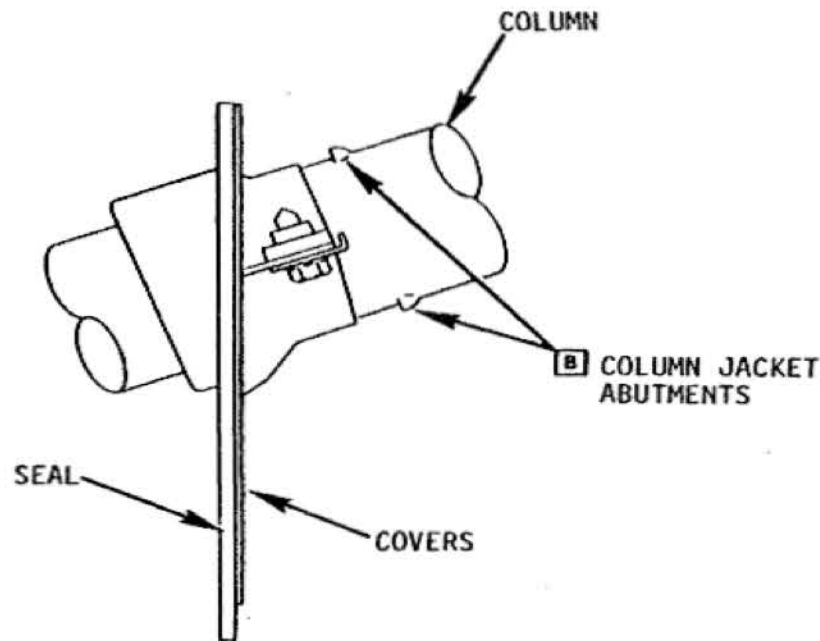
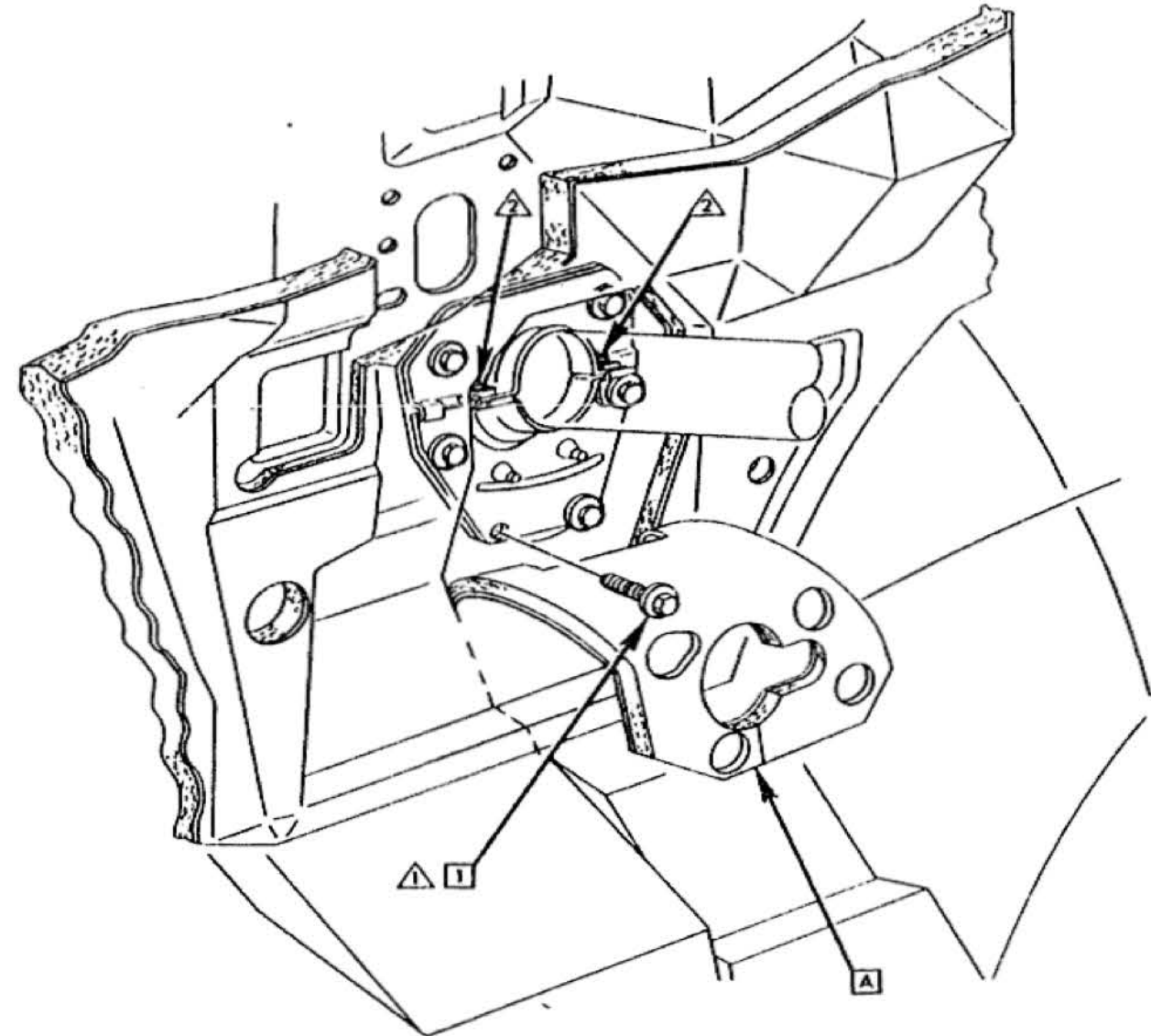
BY (Installation) - LBS.	MAHD (Inspection) - LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15-25 FT.							FEBRUARY 10, 1975	STEERING GEAR COUPLING SHIELD AND COLUMN TO GEAR
								DR. JOE V. GALL	
								CHRYSLER	
								APPR. C.C. JEW	PART NO. 552392-3
								APPR. S.M. DOWNEY	SERIES A-B-C
								REF.	YEAR 1976
									UPC 9A
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 9433035 SCREW ASM (6)
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

- A REMOVE THIS AREA OF DASH INSULATOR BEFORE INSTALLING COLUMN IN CAR AND REPLACE AFTER COLUMN IS SET
- B COLUMN JACKET ABUTMENTS MUST NOT BE ASSEMBLED UNDER THE FLOOR COVERS

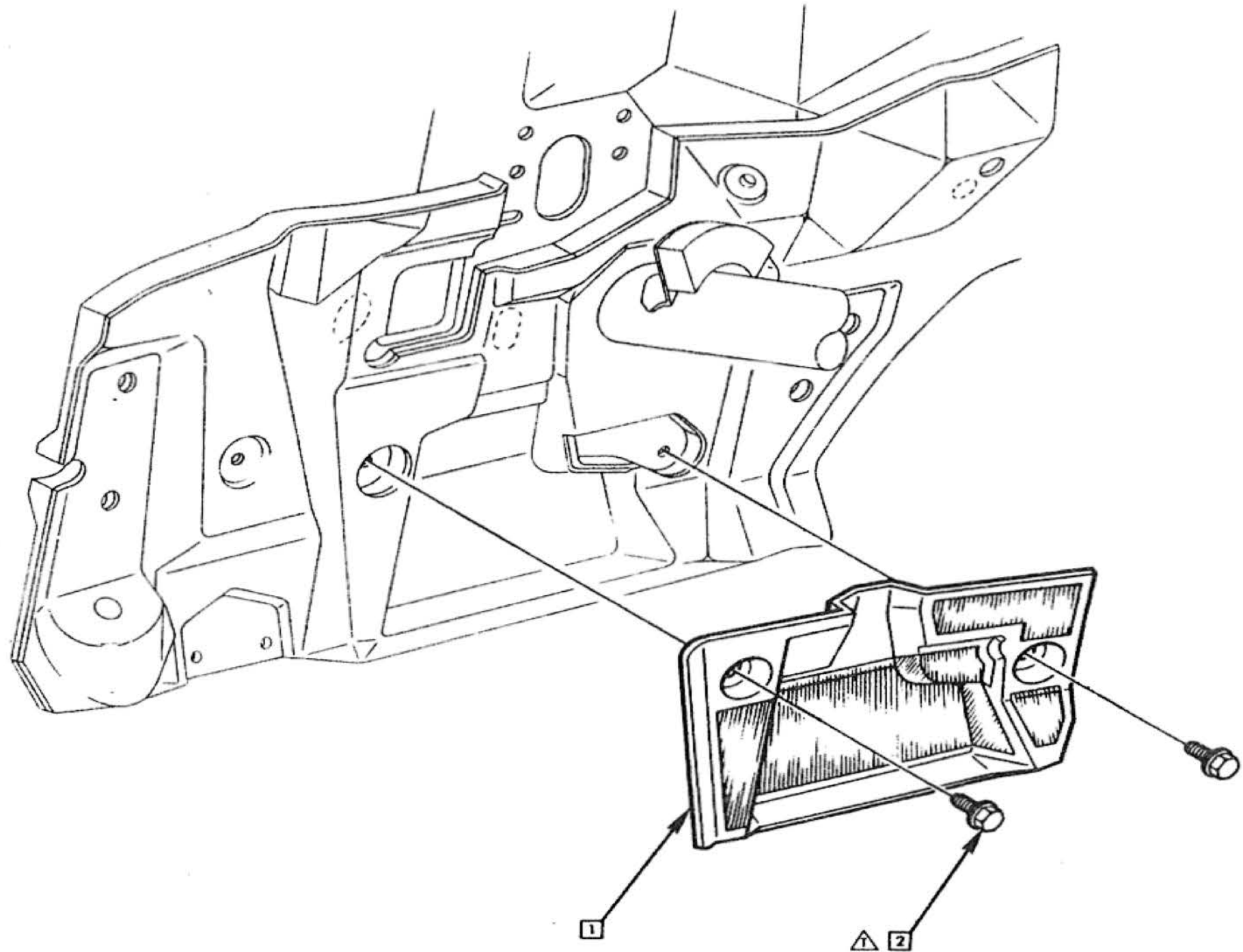


SECTION THRU
TOE PAN COVERS

DYNAMIC (Installation)—LBS.	MAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	<ul style="list-style-type: none"> ▲ 30-45 IN. ▲ 30-60 IN. ▲ ▲ ▲ ▲ 	7-16-75	A	RE-ISSUED - NO CHANGE	SM	JG	BJ	FEBRUARY 10, 1975	STEERING COLUMN COVERS TO TOE PAN
									DR. JOE V. GALL
									CK. B. BARNHART
									APPR. H. J. [Signature]
									APPR. [Signature]
									REF.
									Oldsmobile
								YEAR	1976
								UPC	9C
								PART NO.	552392
								SHEET	3
								SERIES	A

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1** 1238055 COVER
- 2** 9420065 SCREW (2)
- 3**
- 4**
- 5**
- 6**
- 7**
- 8**
- 9**
- 10**



DYNAMIC (Inspection)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEBRUARY 10, 1975	STEERING COLUMN TRIM COVER TO DASH
								DR. JOE V. GALL	
								CR. J. Sambart	
								APPR. R. Smith	PART NO. 552392
								APPR. McDonald	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 9C
									SHEET 4

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

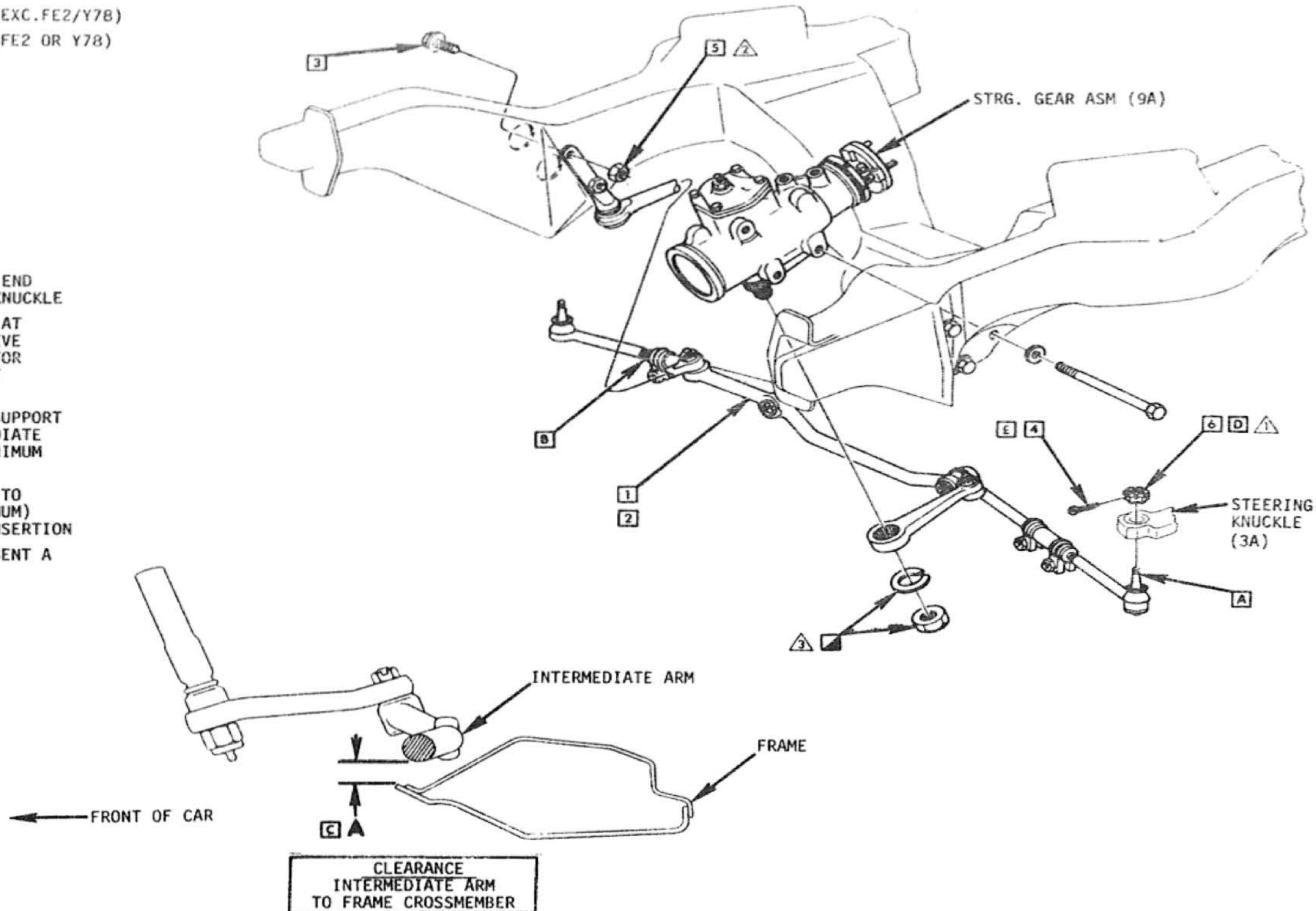
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

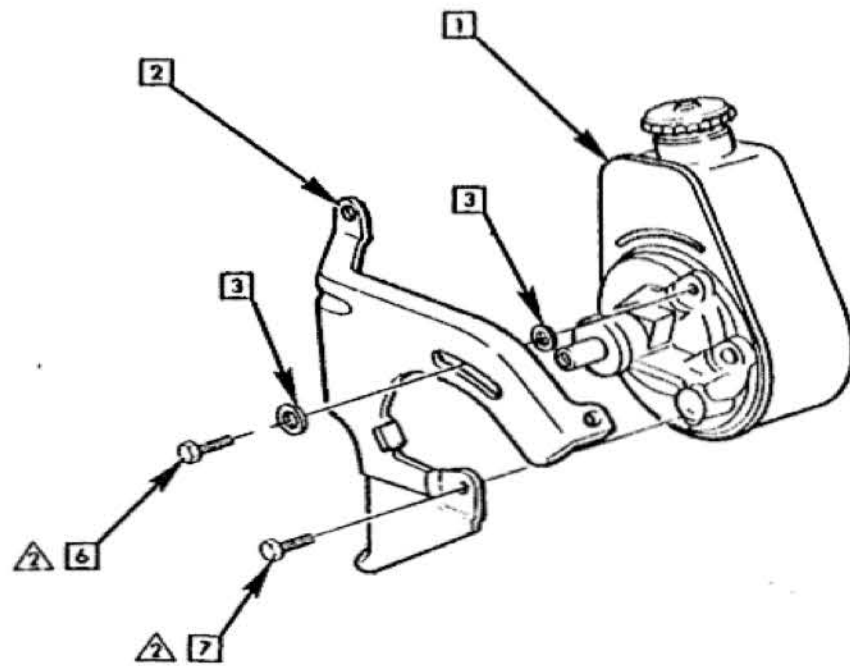
- 1 7818193 LINKAGE ASM POWER STEERING (EXC.FE2/Y78)
- 2 7818194 LINKAGE ASM POWER STEERING (FE2 OR Y78)
- 3 9436801 BOLT (2)
- 4 9436771 COTTER PIN (2)
- 5 9422299 NUT (2)
- 6 9418750 NUT (2)
- 7
- 8
- 9
- 10

- A REMOVE THREAD PROTECTOR FROM LINKAGE END STUDS BEFORE INSTALLING TO STEERING KNUCKLE
- B EQUAL THREAD LENGTHS MUST BE VISIBLE AT INNER AND OUTER ENDS OF ADJUSTER SLEEVE WHEN ASSEMBLED TO STEERING KNUCKLE. FOR STEERING LINKAGE ADJUSTMENT SEE FRONT WHEEL ALIGNMENT IN SECTION 0A
- C TIGHTEN STEERING GEAR AND IDLER ARM SUPPORT TO FRAME BOLTS AFTER SETTING INTERMEDIATE ROD TO FRAME DIMENSION (A) TO THE MINIMUM POSSIBLE ON EACH CHASSIS ASSEMBLY
- D 50 LB.-FT. MAXIMUM PERMISSIBLE TORQUE TO ALIGN COTTER PIN SLOT. (1/6 TURN MAXIMUM) DO NOT BACK-OFF NUT FOR COTTER PIN INSERTION
- E ONE OR BOTH COTTER PIN LEGS MUST BE BENT A MINIMUM OF 45° IN ANY DIRECTION

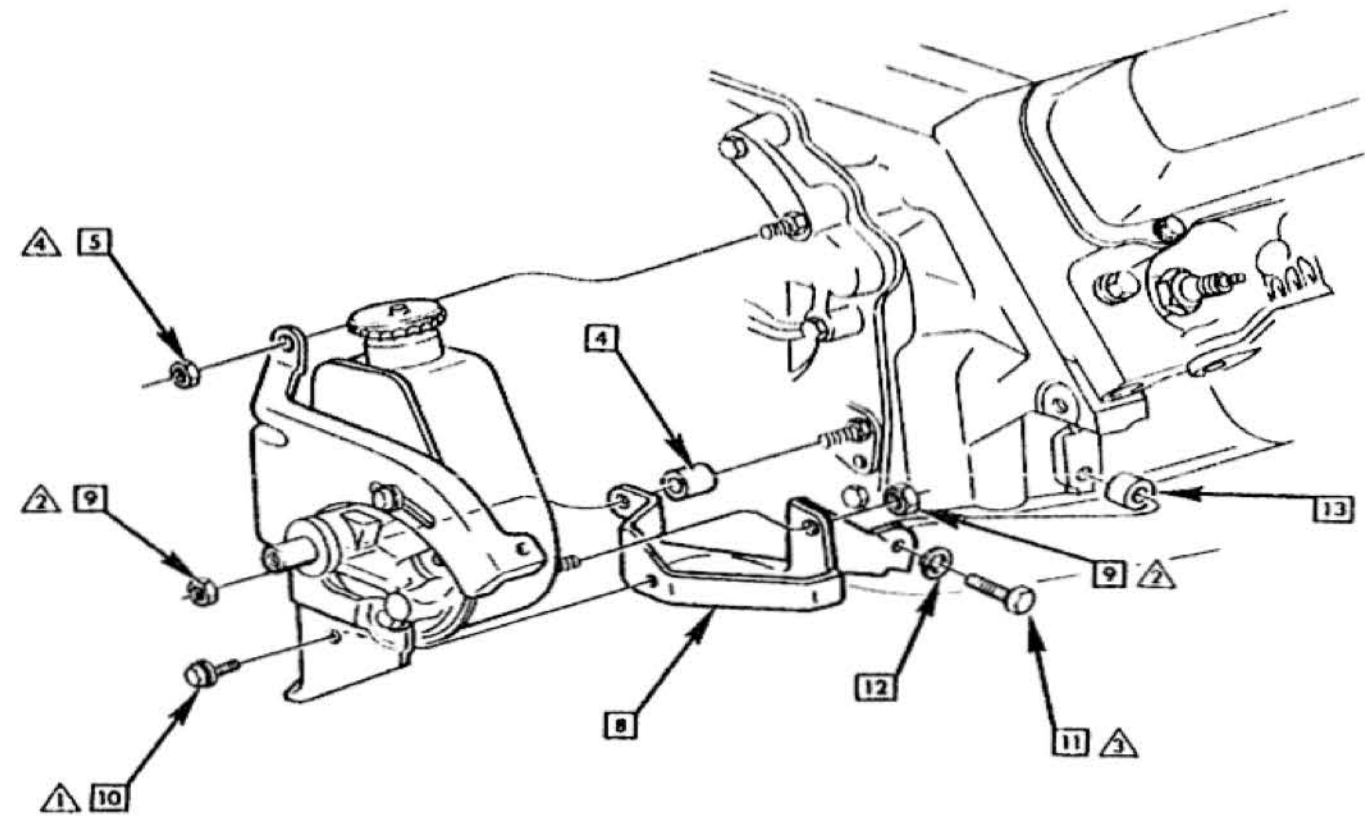


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 30-40 FT. ▲ 45-55 FT. ▲ 160-210 FT.								FEBRUARY 11, 1975	STEERING LINKAGE
								DR. JOE V. GALL	
								CK. [Signature]	PART NO. 552392
								APPR. [Signature]	SERIES A
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED								REF. Oldsmobile	YEAR 1976 UPC 9D SHEET 1

- 1 7818023 PUMP ASM (CODE FM)
- 2 417143 LINK
- 3 502306 WASHER
- 4 404353 SPACER
- 5 9417954 NUT
- 6 9418822 BOLT
- 7 9419051 BOLT
- 8 398668 BRACKET
- 9 9418931 NUT
- 10 9419995 SCREW
- 11 9419077 BOLT
- 12 103328 LOCK WASHER
- 13 398917 SPACER



PUMP ASSEMBLY TO LINK



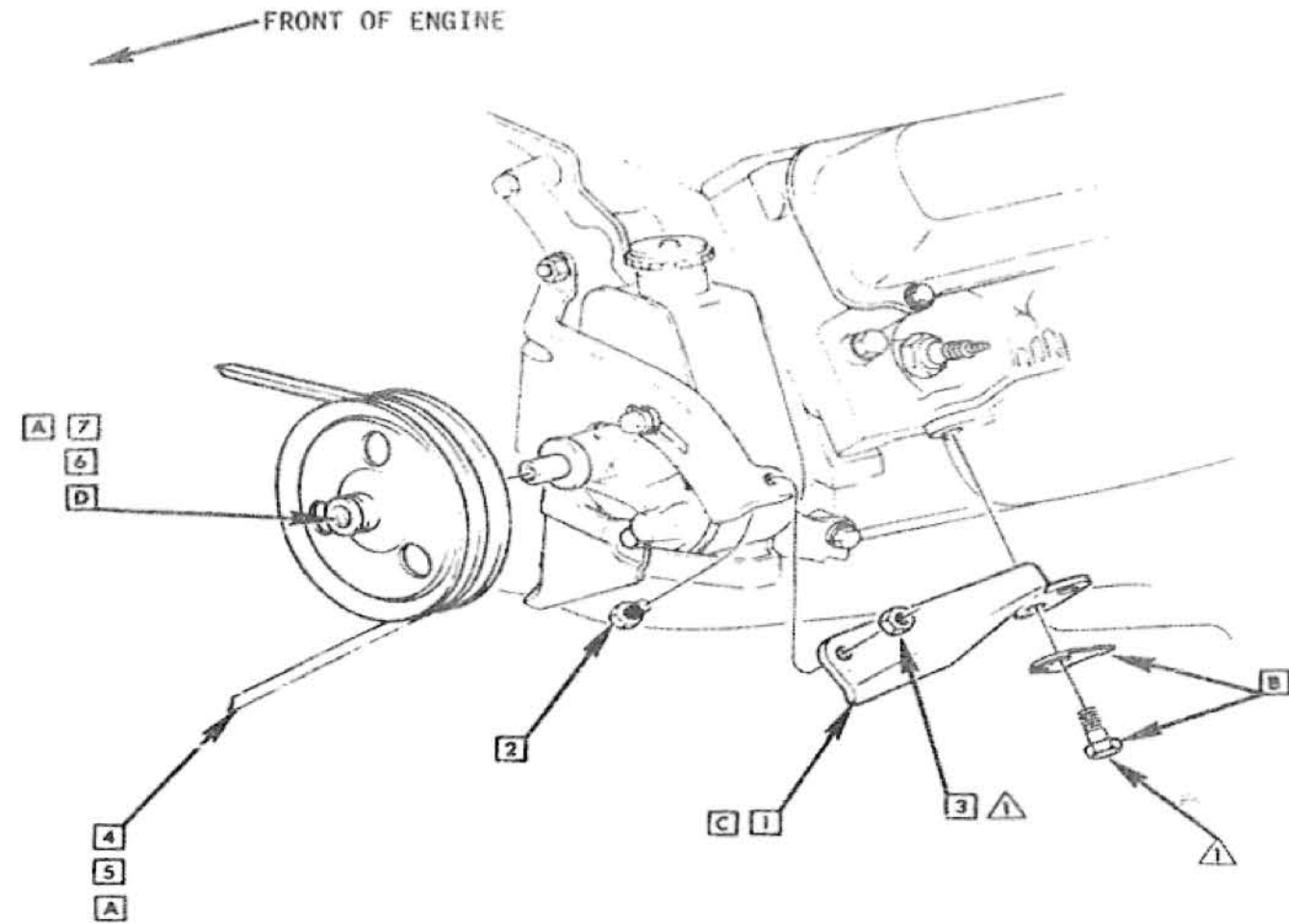
PUMP TO ENGINE

(LV8, L34, L74)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 20-25 FT.		7-16-75	A	RE-ISSUED - NO CHANGE	SPM	JUG	AT	FEBRUARY 10, 1975	POWER STEERING PUMP
△ 25-35 FT.								DR. JOE V. GALL	
△ 40-50 FT.								CK. B. Barnhart	
△ 15-25 FT.								APPR. S. McDonald	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								REF.	
								Oldsmobile	
								PART NO. 552392-3	SERIES A-B-C
								YEAR 1976	UPC 9E SHEET 1

- 1 410335 BRACE (EXC. A/C WITHOUT K97)
- 2 9418918 BOLT (EXC. A/C WITHOUT K97) (C)
- 3 9417954 NUT (EXC. A/C WITHOUT K97)
- (A) 4 9433638 BELT (CODE BQ) (EXC. A/C/Y72)
- (B) 5 9433640 BELT (CODE BS) (A/C/Y72)
- 6 419711 PULLEY ASM (CODE KA) (A/C/Y72)
- 7 419710 PULLEY ASM (CODE KG) (EXC. A/C/Y72)
- 8
- 9
- 10

- (A) SEE PULLEY & BELT DIAGRAM IN 6Z
- (B) SEE 6L FOR MOUNTING INFORMATION
- (C) SEE 6Y1 FOR POWER STEERING MOUNTING BRACKET ON CARS WITH A/C WITHOUT K97 (C)
- (D) 1500 LBS. MINIMUM PRESS LOAD
7000 LBS. MAXIMUM PRESS LOAD
PULLEY TO BE FLUSH WITH END OF PUMP SHAFT WITHIN ±.010"



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<input checked="" type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED ▲ 20-25 FT.		3-12-75	A	WAS 399594 BELT	2300	JV6	MY3	FEBRUARY 11, 1975	LV8, L34, L74 POWER STEERING PUMP TO ENGINE
		3-12-75	B	WAS 416102 BELT	2300	JV6	MY3	DR. JOE V. GALL	
		3-12-75	C2	USAGE AND NOTE REVISED	2304	JV6	MY3	CK MY3 APPR. R. D. [Signature]	
								APPR. S. [Signature]	
								REF. [Signature]	
								Oldsmobile	
								YEAR 1976	
								UPC 9E	
								SHEET 2	
								PART NO. 552392-3	SERIES A-B-C

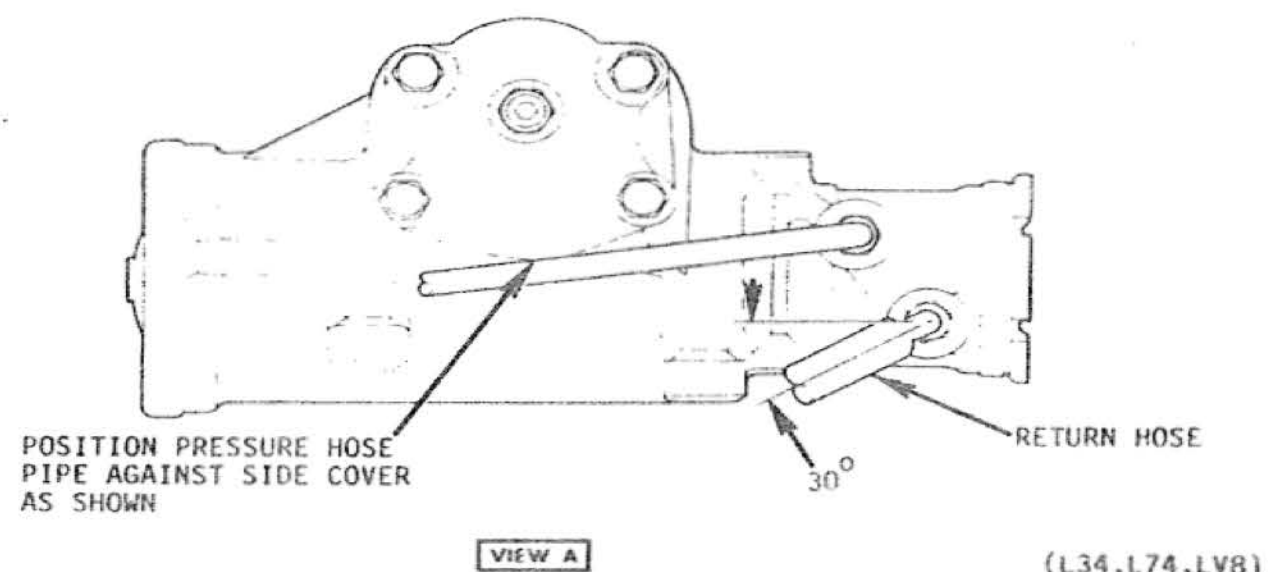
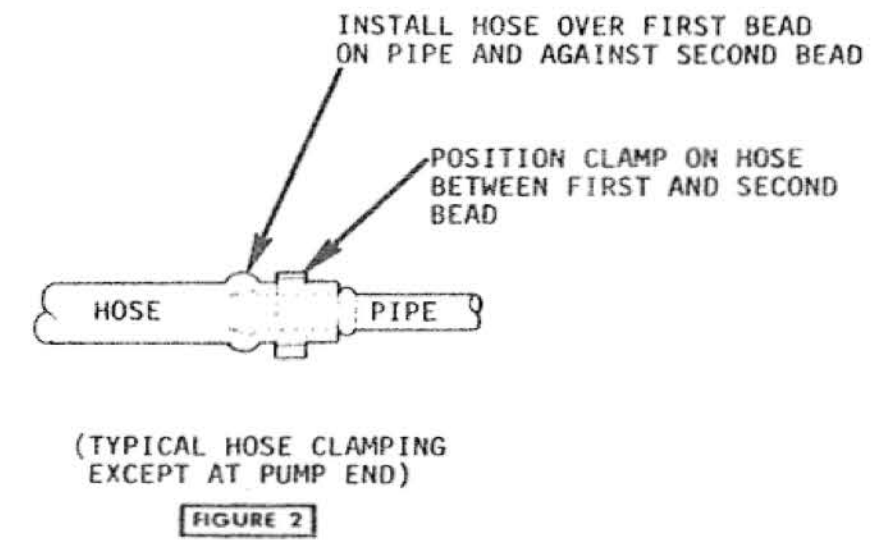
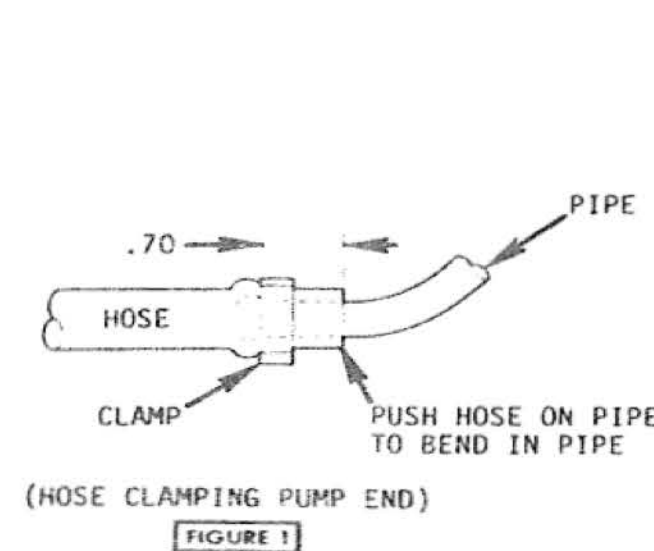
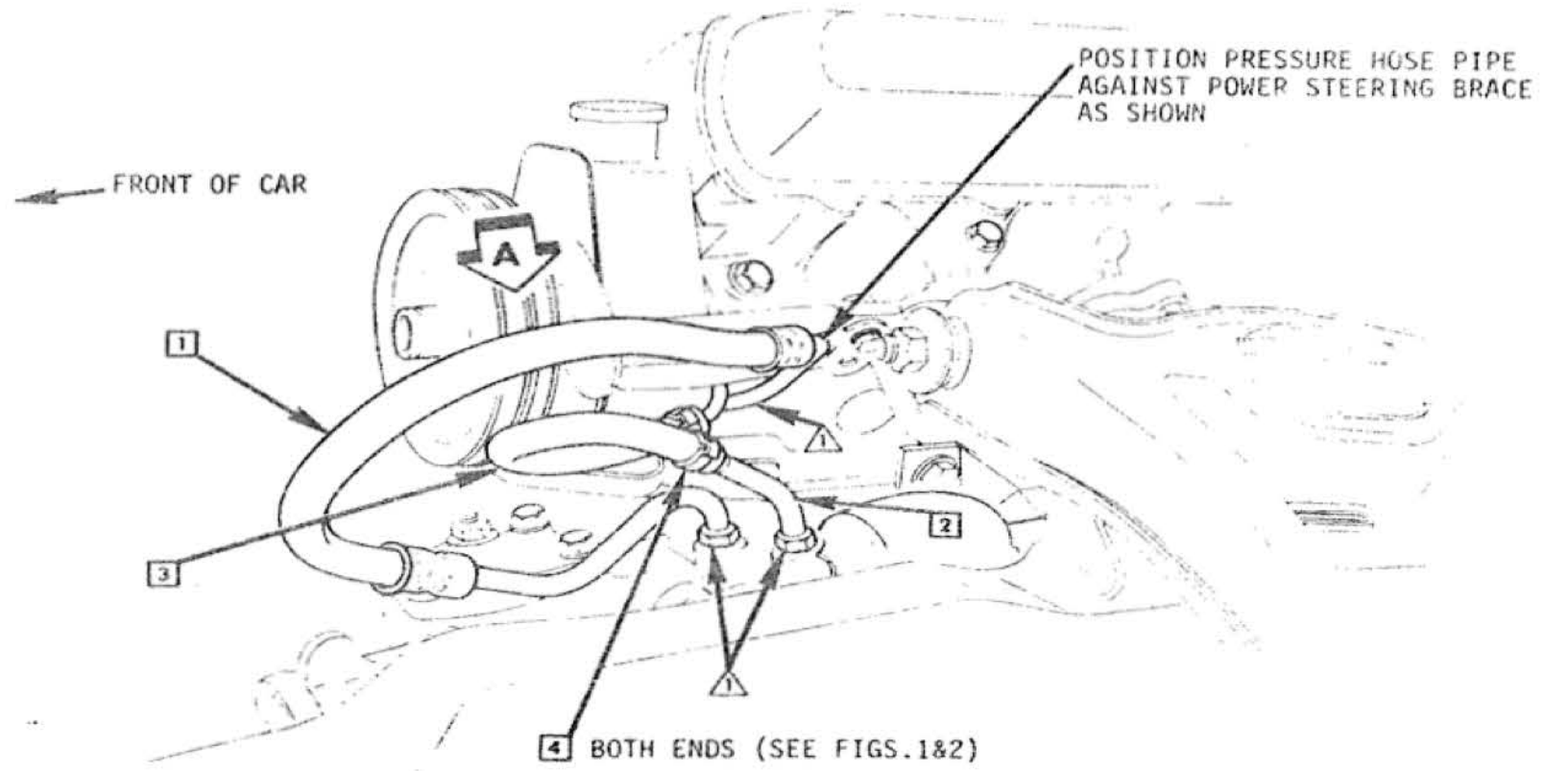
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 7817401 HOSE ASM (PRESSURE)
- 2 552729 PIPE ASM (RETURN)
- 3 5687147 HOSE (RETURN)
- 4 5690839 CLAMP
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ FULLY DRIVEN, SEATED AND NOT STRIPPED △ 30-40 FT.								FEBRUARY 11, 1975	POWER STEERING HOSES
								DR. JOE V. GALL	
								CR. M. B. ...	PART NO. 552392-3
								APPR. ...	SERIES A-B-C
								REF. ...	YEAR 1976 UPC 9E SHEET 3

OLDSMOBILE DIVISION

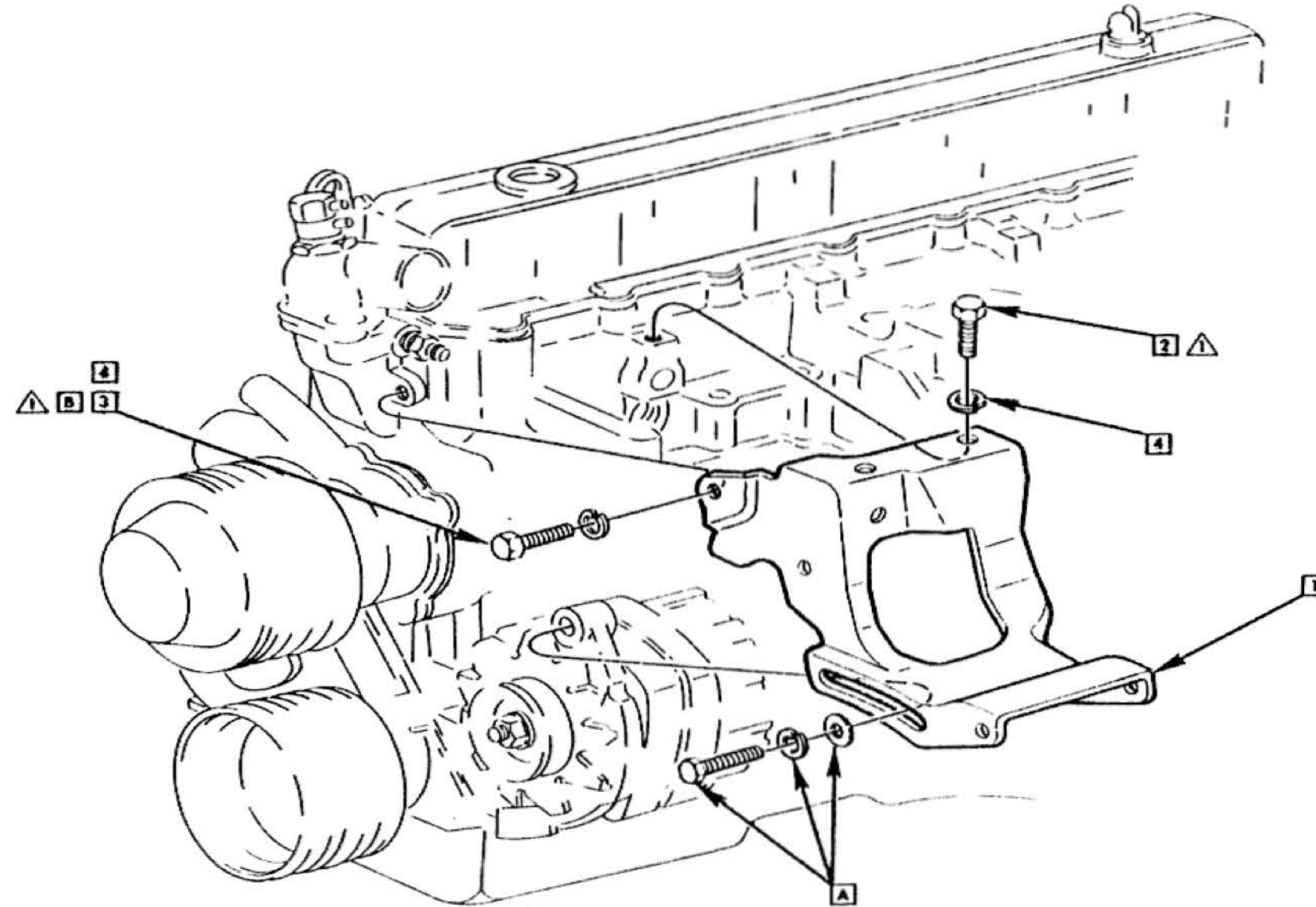
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 354528 BRACKET ASM
- 2 3852856 BOLT
- 3 9418823 BOLT
- 4 103321 L. WASHER
- 5
- 6
- 7
- 8
- 9
- 10

- A SEE UPC 6Y1 FOR PART NUMBERS
- B REPLACES THERMOSTAT HOUSING BOLT

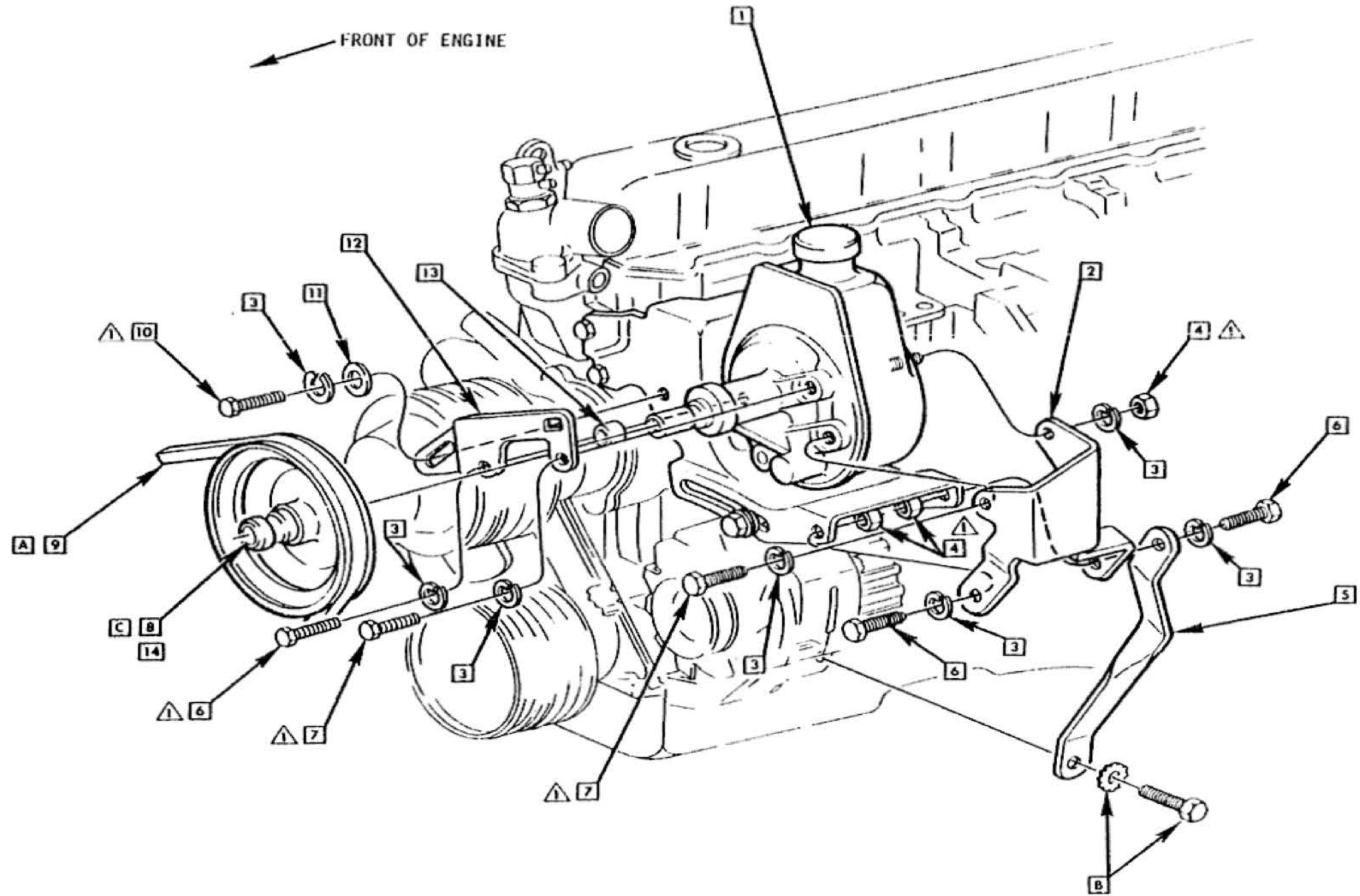


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15-20 FT.	7-16-75	A	RE-ISSUED - NO CHANGE	<i>smc</i>	<i>26.28</i>		FEBRUARY 10, 1975	PUMP MOUNTING BRACKET (L22)
								DR. JOE V. GALL	PART NO. 552392
								CK. M. BARNHART	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF. <i>[Signature]</i>	UPC 9E
								Oldsmobile	SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 7818036 PUMP ASM
- (B) 2 354527 SUPPORT LOWER
- 3 103321 L. WASHER
- 4 9418931 NUT
- 5 333999 BRACE REAR
- 6 9418823 BOLT
- 7 9418821 BOLT
- 8 354539 PULLEY ASM (A/C)
- 9 9433648 BELT
- 10 9418822 BOLT
- 11 9419234 F. WASHER
- (B) 12 354526 SUPPORT FRONT
- 13 3967424 SPACER
- (C) 14 354324 PULLEY ASM (EXC. A/C)

- (A) SEE PULLEY & BELT DIAGRAM IN 6Z
- (B) SEE UPC 6Y1 FOR PART NUMBERS
- (C) 1500 LBS. MINIMUM PRESS LOAD
7000 LBS. MAXIMUM PRESS LOAD
PULLEY TO BE FLUSH WITH END OF
PUMP SHAFT WITHIN $\pm .010$ "



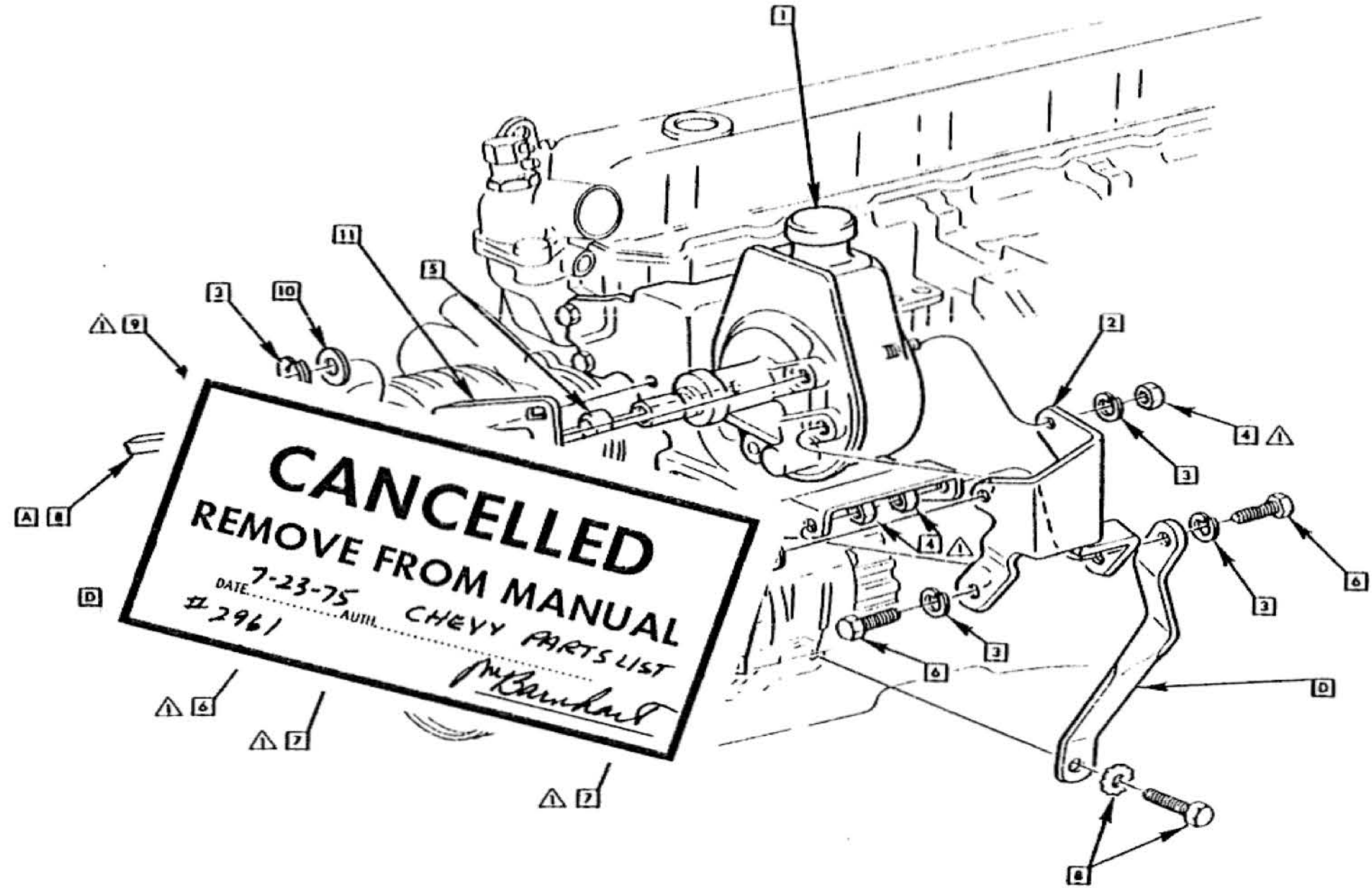
(A)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15-20 FT.	7-23-75	A	TITLE REVISED	2961	JVG	P73	FEBRUARY 10, 1975	POWER STEERING PUMP TO ENGINE (L22)
		7-23-75	B ₂	WAS 355750 & 355749	2961	JVG	P73	DR. JOE V. GALL	
		7-23-75	C	354324 PULLEY ADDED	2961	JVG	P73	CK P73 Amhart	
								APPR. S. D. DeLoe	PART NO. 552392
								REF.	SERIALS A
								Oldsmobile	YEAR 1976
									UPC 9E
									SHEET 5

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 7818036 PUMP ASM
- 2 354527 SUPPORT LOWER
- 3 103321 L. WASHER
- 4 9418931 NUT
- 5 3967424 SPACER
- 6 9418823 BOLT
- 7 9418821 BOLT
- 8 9433648 BELT
- 9 9418822 BOLT
- 10 9419234 F. WASHER
- 11 354526 SUPPORT FRONT

- A SEE PULLEY & BELT DIAGRAM IN 6Z
- B SEE UPC 6Y1 FOR PART NUMBERS
- C 1500 LBS. MINIMUM PRESS LOAD
7000 LBS. MAXIMUM PRESS LOAD
PULLEY TO BE FLUSH WITH END OF
PUMP SHAFT WITHIN ±.010"
- D SEE SHEET 5 FOR PART NUMBERS



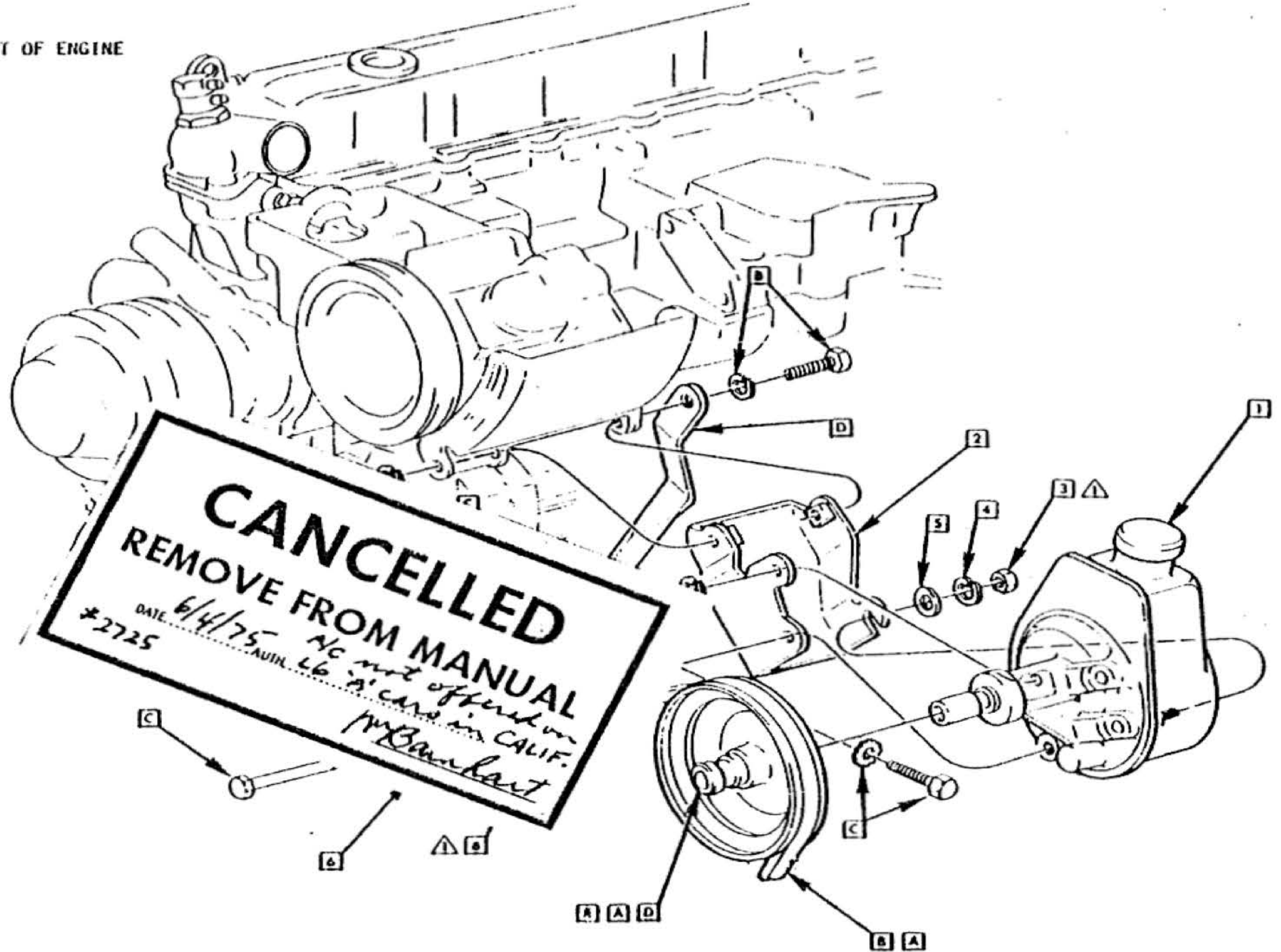
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ △ △ △ △	15-20 FT.	6-4-75	A	TITLE USAGE WAS (AK EXC. NB2)	2725	JV6	MS	FEBRUARY 11, 1975	L22 POWER STEERING PUMP TO ENGINE (A/C)
								DR. JOE V. GALL	
								CK JMBankart	PART NO. 552392
								APPR. JMBankart	SERIES A
								REF. JMBankart	YEAR 1976
								Oldsmobile	UPC 9E
									SHEET 6

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- Ⓐ 1 7826013 PUMP ASM
- Ⓐ 2 355730 SUPPORT ASM
- Ⓐ 3 9418931 NUT
- Ⓐ 4 103321 L. WASHER
- Ⓐ 5 9419234 F. WASHER
- Ⓐ 6 355731 BRACE FRONT
- Ⓐ 7 3852856 BOLT
- Ⓐ 8 9418822 BOLT
- Ⓐ 9
- Ⓐ 10

- Ⓐ SEE PULLEY & BELT DIAGRAM IN 6Z
- Ⓑ SEE UPC 6T FOR PART NUMBER
- Ⓒ SEE UPC 6Y1 FOR PART NUMBER
- Ⓓ SEE SHEET 5 FOR PART NUMBER
- Ⓔ 1500 LBS. MINIMUM PRESS LOAD
7000 LBS. MAXIMUM PRESS LOAD
PULLEY TO BE FLUSH WITH END OF
PUMP SHAFT WITHIN $\pm .010$ "

← FRONT OF ENGINE



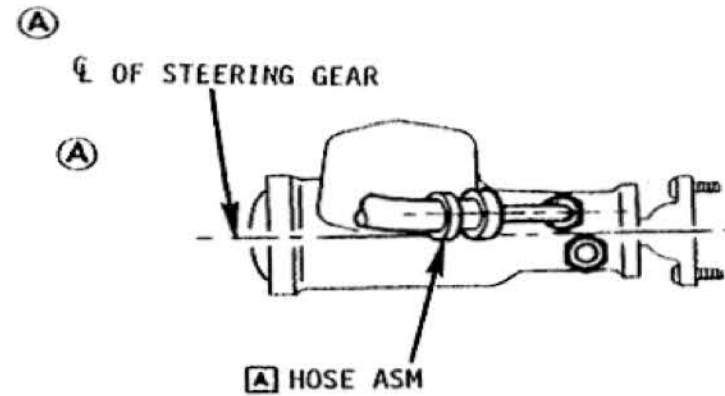
WT (Installation)—LBS.	WTD (Inspection)—LBS.	DATE	SYM	REVISION	AUTM	DR	CR	DATE	TITLE	PART NO.	SHEET
	15-20 FT.	3-31-75	A	WAS 7819099 PUMP ASM	2404	16	FB	FEBRUARY 11, 1975	L22 POWER STEERING PUMP TO ENGINE (A/C WITH NB2)	552392	7
								DR. JOE V. GALL			
								CR M. B. Bantart			
								APPR. S. H. D. ...			
								REF			
								Oldsmobile			
								YEAR 1976			
								UPC 9E			

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

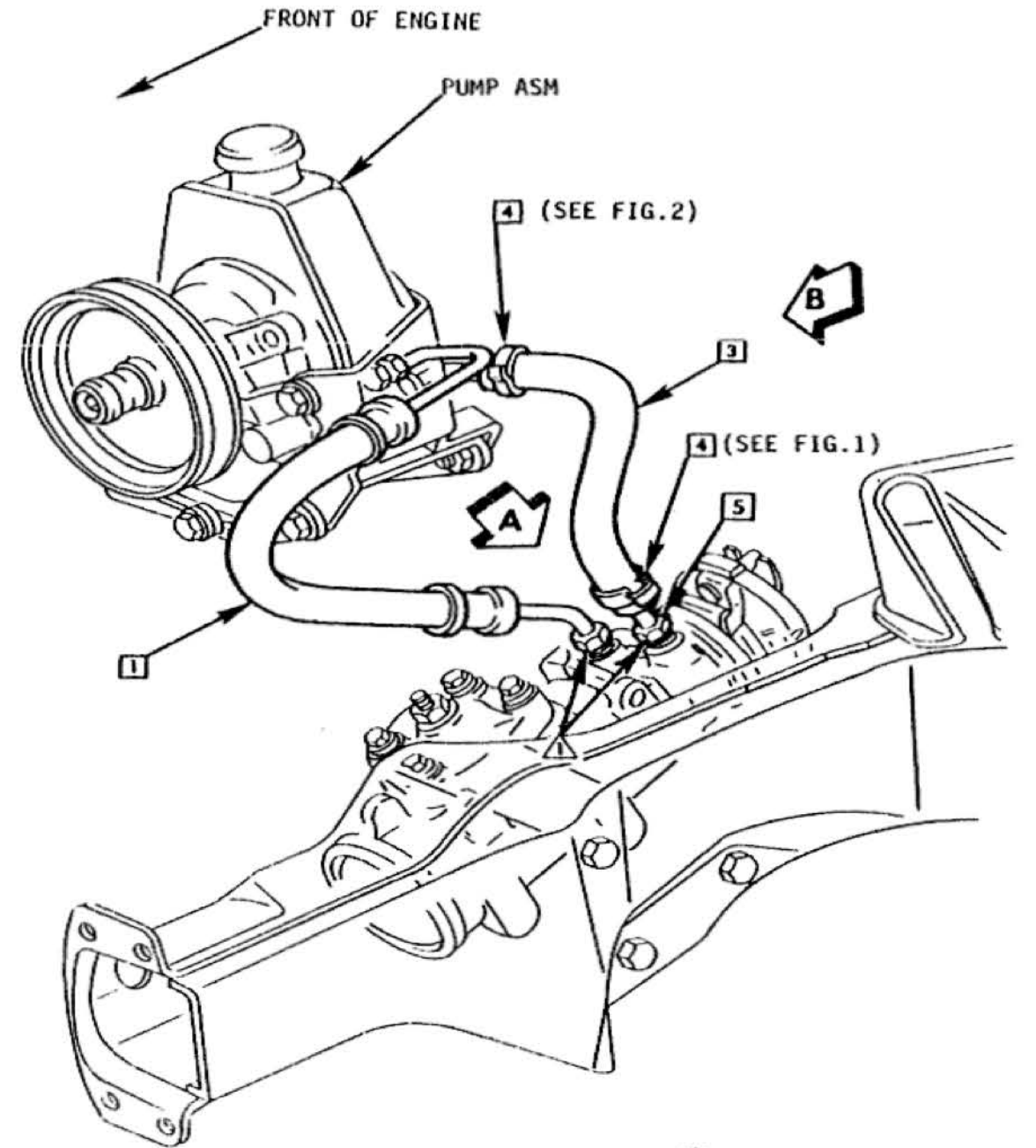
- 1 7819101 HOSE ASM INLET
- 2 3905114 HOSE OUTLET
- 3 5690839 CLAMP (2)
- 4 552730 PIPE ASM RETURN HOSE)
- 5
- 6
- 7
- 8
- 9
- 10

A POSITION HOSE ASM PARALLEL TO ϕ OF STEERING GEAR

B INSTALLATION ANGLE TO BE SET BY ROTATING HOSE ASM TO CONTACT LOWER SUPPORT



VIEW A



A

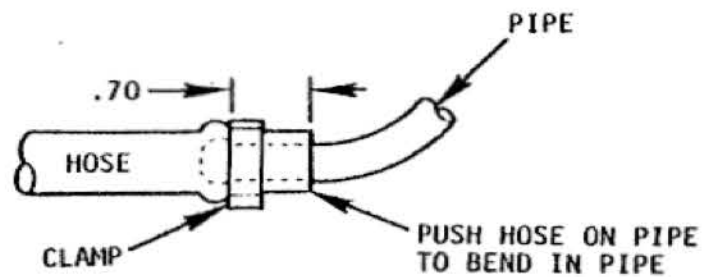


FIGURE 2

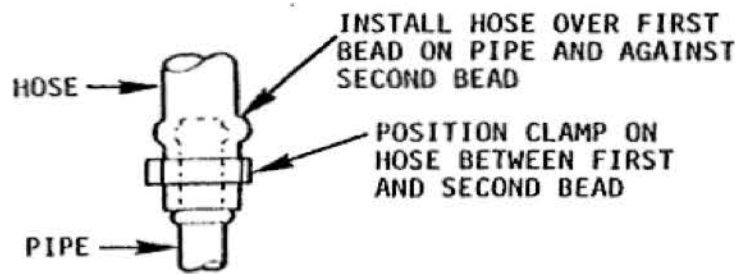
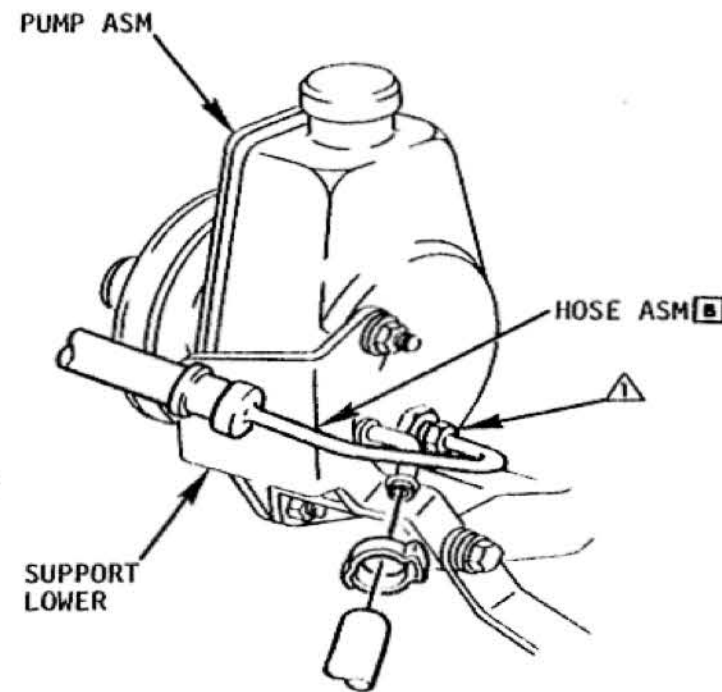


FIGURE 1



VIEW B

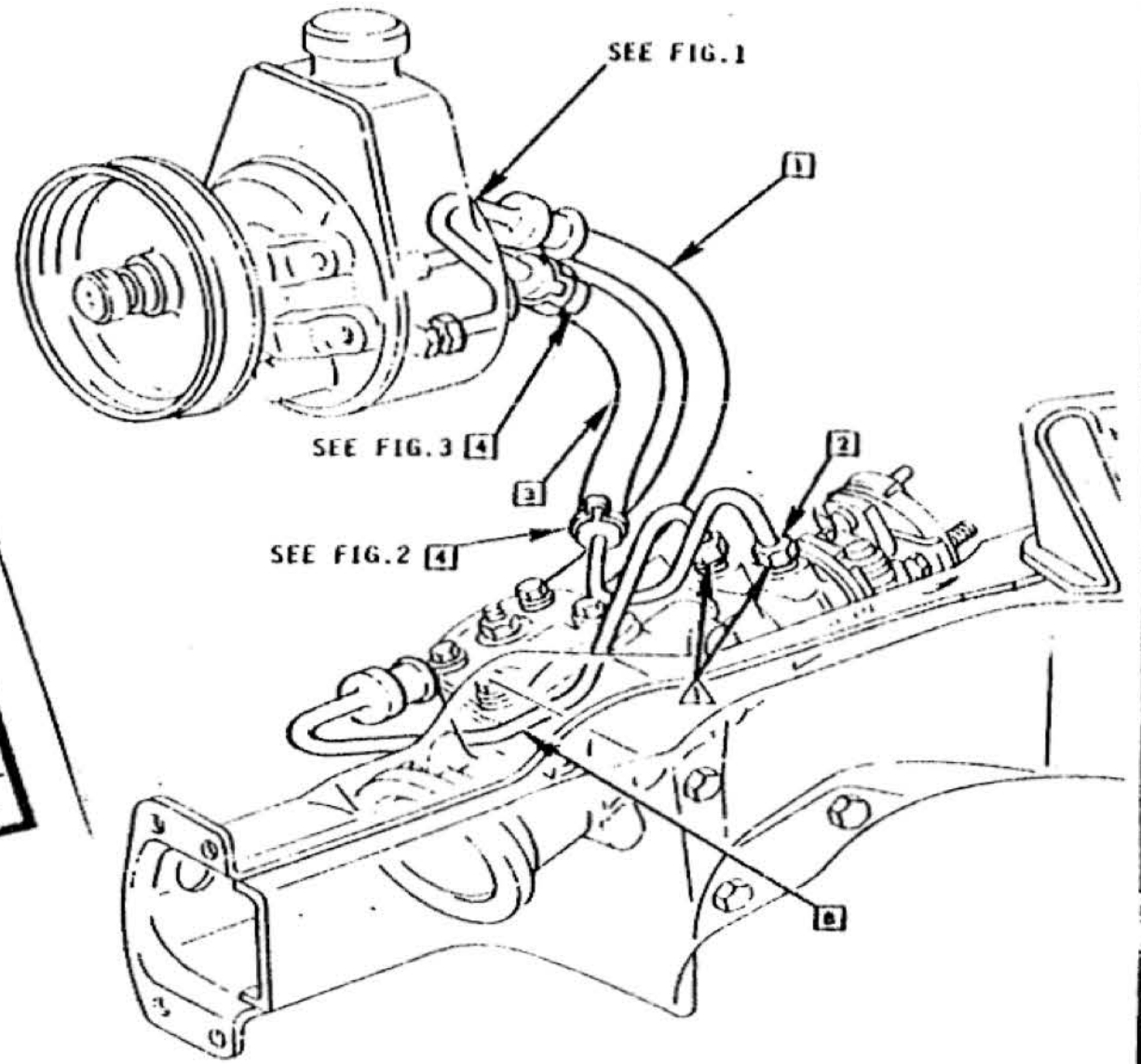
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-40 FT.	6-4-75	A3	TITLE & USAGES REVISED	2725	4/6	MB	FEBRUARY 11, 1975	POWER STEERING PIPE & HOSES (L22)
		8-26-75	B	551192 PIPE ASM-1 REVISED	3133	4/6	MB	DR. JOE V. GALL	
		8-26-75	C	USAGE REVISED	3133	4/6	MB	CK: JMB/ambart	
								APPR. Dept.	PART NO. 552392
								APPR. J.M. Donald	SERIES A
								REF.	YEAR 1976
									UPC 9E
									SHEET 8

FULLY DRIVEN, SEATED AND NOT STRIPPED

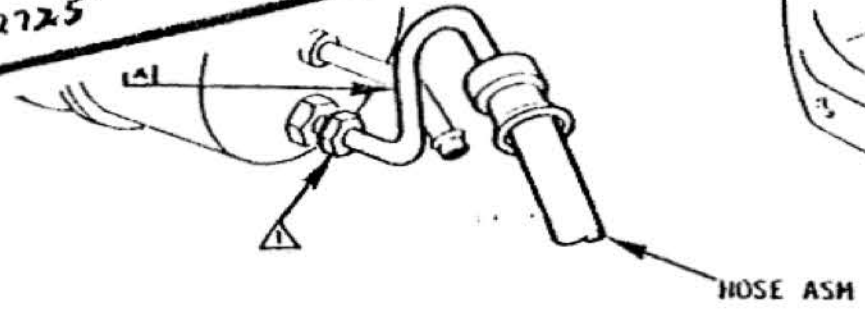
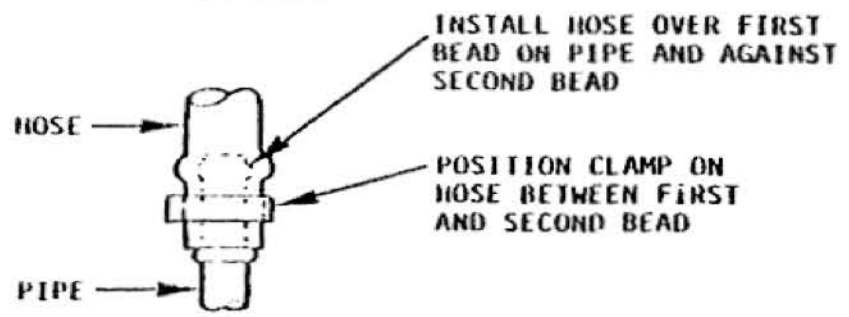
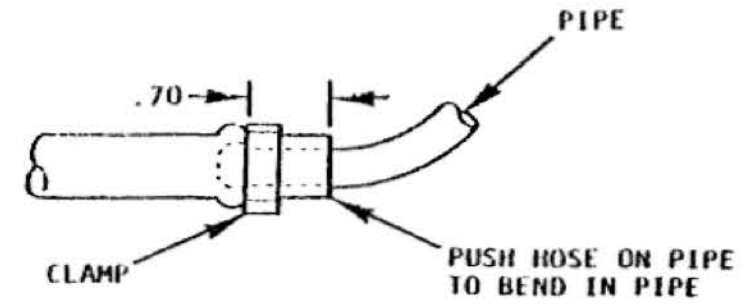
- 1 7818949 HOSE ASM INLET
- 2 356562 PIPE ASM OUTLET
- 3 5687147 HOSE OUTLET
- 4 5690839 CLAMP (2)
- 5
- 6
- 7
- 8
- 9
- 10

- A POSITION HOSE ASM AGAINST PIPE ON PUMP ASM
- B POSITION PIPE AGAINST STEERING GEAR HOUSING COVER

← FRONT OF ENGINE



CANCELLED
 REMOVE FROM MANUAL
 DATE 6/4/75 AUTH. L.B. A cars in CALIF.
 # 2725
 M. Barnhart



BYBANK (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30-40 FT.							FEBRUARY 10, 1975	POWER STEERING PIPE & HOSES (L22 AND A/C WITH NB2)
								DR. JOE V. GALL	PART NO. 552392
								CK. M. Barnhart	SERIES A
								APPR. E.C. Dyer	YEAR 1976
								APPR. M. Barnhart	UPC 9E
								REF. #	SHEET 9
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									Oldsmobile

MANDATORY INSTRUCTIONS

1. ASSEMBLE LOWER **A** DASH COVER TO SEAL WITH "CARROTS" (PART OF SEAL).
2. LOOSE ASSEMBLE LOWER **A** AND UPPER **B** DASH COVER WITH TWO SCREWS **C** AND **D**. DASH COVER MUST BE ABLE TO SLIDE ON COLUMN.
3. SET BODY ON FRAME WITH SPECIFIED GAGE PINS AT #1 AND #4 GAGE HOLE LOCATIONS ON L.H. SIDE ONLY. TIGHTEN TWO BODY BOLTS PRIOR TO REMOVAL OF PINS. (USE OLDS GAGE PIN 77481-JF OR EQUIVALENT AT #1 LOCATION). (USE OLDS GAGE PIN 84079-JF OR EQUIVALENT AT #4 LOCATION).

MANDATORY INSTALLATION SEQUENCE

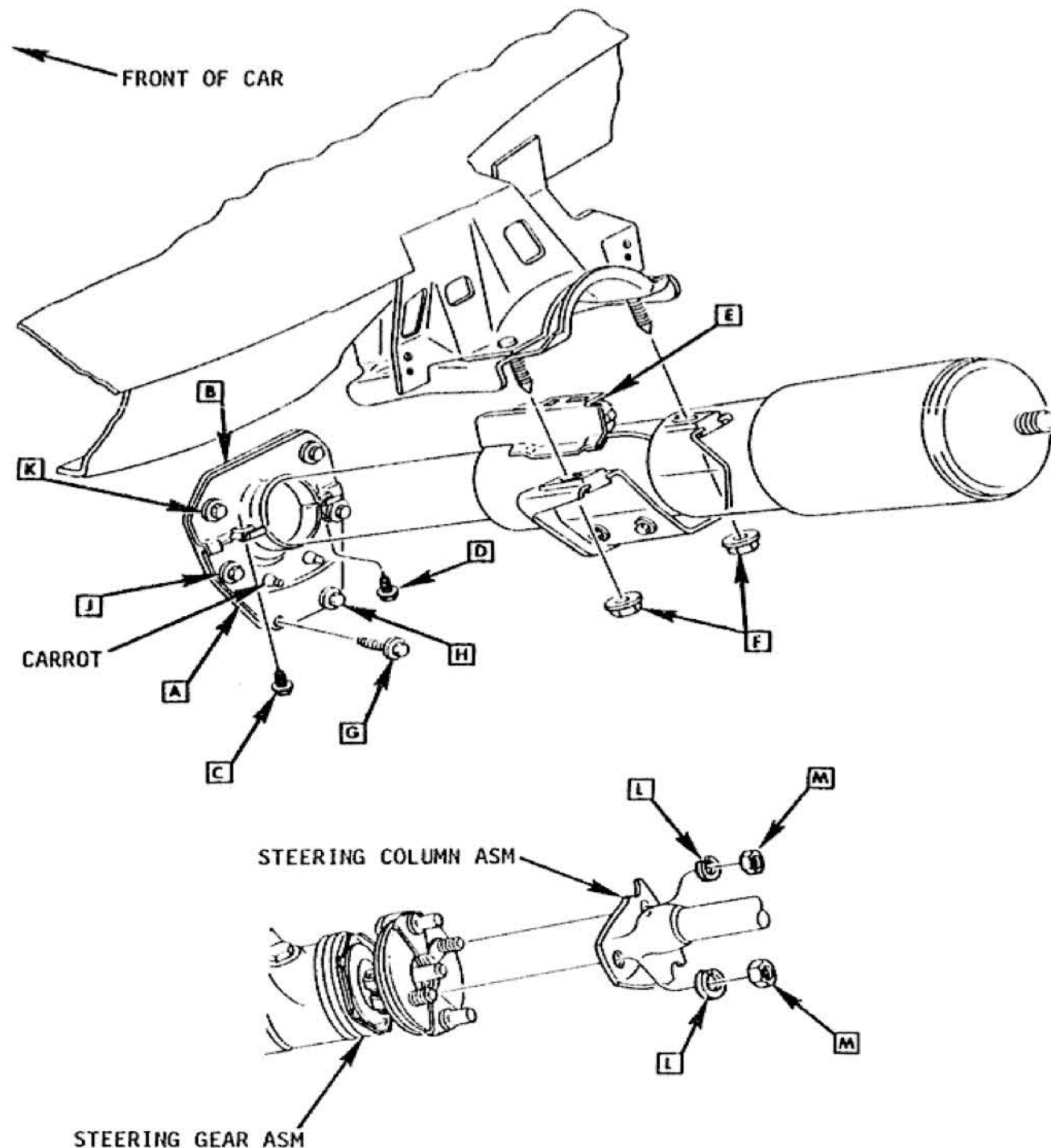
1. THE COLUMN MOUNTING STUDS MUST NOT BE ENGAGED IN THE CAPSULES DURING BODY DROP.
2. INSTALL IGNITION SWITCH CONNECTOR TO IGNITION SWITCH **E**.
3. POSITION COLUMN IN THE BODY AND POSITION THE FLANGE TO THE RAG JOINT. LOCK WASHERS **L** AND NUTS **M** MAY BE INSTALLED AND TIGHTENED TO SPECIFIED TORQUE AT ANY TIME. SEE 9A SHEET 2
4. LOOSE ASSEMBLE NUTS **F** AT THE INSTRUMENT PANEL.
5. POSITION LOWER COVER TO DASH USING BENCH AWL OR BY STARTING SCREW **G** IN ROUND NET HOLE.
6. INSTALL SCREW **H** AND TIGHTEN TO SPECIFIED TORQUE. TIGHTEN SCREW **S** TO SPECIFIED TORQUE. SEE 9C SHEET 3
7. INSTALL SCREW **J** AND **K** AND TIGHTEN TO SPECIFIED TORQUE. SEE 9C SHEET 3
8. TIGHTEN CLAMP SCREW **C** TO SPECIFIED TORQUE. TIGHTEN CLAMP SCREW **D** TO SPECIFIED TORQUE. SEE 9C SHEET 3
9. INSTALL REMAINING TWO COVER SCREWS AND TIGHTEN TO SPECIFIED TORQUE. SEE 9C SHEET 3
10. TIGHTEN TWO NUTS **F** TO SPECIFIED TORQUE. SEE 9C SHEET 2

IT IS RECOMMENDED THAT THE COLUMN BE INSTALLED AFTER BODY DROP, OR THE COLUMN BE CARRIED IN THE BODY IN SUCH A MANNER THAT THE SHAFT NOT PROTRUDE THRU THE DASH PANEL.

MANDATORY SYSTEM REQUIREMENTS

IF THESE REQUIREMENTS CANNOT BE MET, IT SIGNIFIES A QUALITY DEFICIENCY IN A COMPONENT PART THAT MUST BE CORRECTED.

- A. POT JOINT OPERATING ANGLE AND TRAVEL MUST NOT EXCEED CAPABILITY OF JOINT. SEE INSPECTION FORM #72-163.
- B. RAG JOINT MUST NOT BE DISTORTED GREATER THAN $\pm .060$ DUE TO POT JOINT BOTTOMING IN EITHER DIRECTION (REFER TO PIN OVERLAP MEASURING DIMENSION IN 9A SHEET 2)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ FULLY DRIVEN, SEATED AND NOT STRIPPED	△ FULLY DRIVEN, SEATED AND NOT STRIPPED	7/16/75	A	RE-ISSUED - NO CHANGE	JWC	JWC	JWC	FEBRUARY 6, 1975	STEERING COLUMN INSTALLATION REQUIREMENTS
								DR. JOE V. GALL	PART NO. 552392
								CK. J. Barnhart	SERIES A
								APPR. J. Barnhart	YEAR 1976
								REF. J. Barnhart	UPC 9Z
								Oldsmobile	SHEET 2

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 9427575- STEM & CAP ASM
- 2 358501- NUT ("A" EXC CUSTOM WHEELS)
414188- NUT ("A" CUSTOM WHEELS)
516637- NUT ("B-C")
- 3 BALANCE WEIGHT ASM (SEE 9421500 CHART)

FOR TIRE VALVE EXTENSIONS AND TRIM RING STOWAGE, SEE SECTION OC

ASSEMBLY INSTRUCTIONS - TIRE TO WHEEL

1. LUBRICATE TIRE BEADS AND VALVE STEM ASSEMBLY WITH 9985005- LUBRICANT.
2. IMMEDIATELY ASSEMBLE VALVE STEM AND TIRE TO WHEEL AND INFLATE TO 24 - 50 P.S.I. INSTALLATION MUST BE MADE BEFORE LUBRICANT IS DRY.
3. BLACK SIDEWALL TIRES TO BE MOUNTED WITH MANUFACTURING INFORMATION TOWARD CENTERLINE OF CAR.
4. RUNOUT OF WHEEL AND TIRE ASSEMBLY:
.060 T.I.R. RADIAL MAXIMUM
.085 T.I.R. LATERAL MAXIMUM

A
WHEN STATIC BALANCE WEIGHT GREATER THAN 3 OZ. IS REQUIRED AT THE ORIGINAL BALANCE STATION, THE WEIGHT IN EXCESS OF 3 OZ. IS TO BE INSTALLED ON THE OPPOSITE RIM FLANGE. ADDITIONAL WEIGHTS REQUIRED BY AN EXTRA BALANCE OPERATION MAY BE APPLIED TO EITHER SIDE.

WHEN TIRE AND WHEEL ASSEMBLY REQUIRES OVER 5 OZ. OF WEIGHT TO BALANCE WITHIN 4 IN. OZ., ASSEMBLY IS TO BE REJECTED.

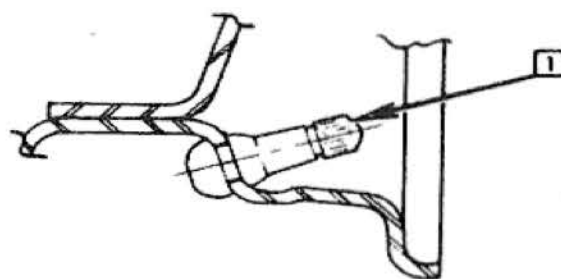
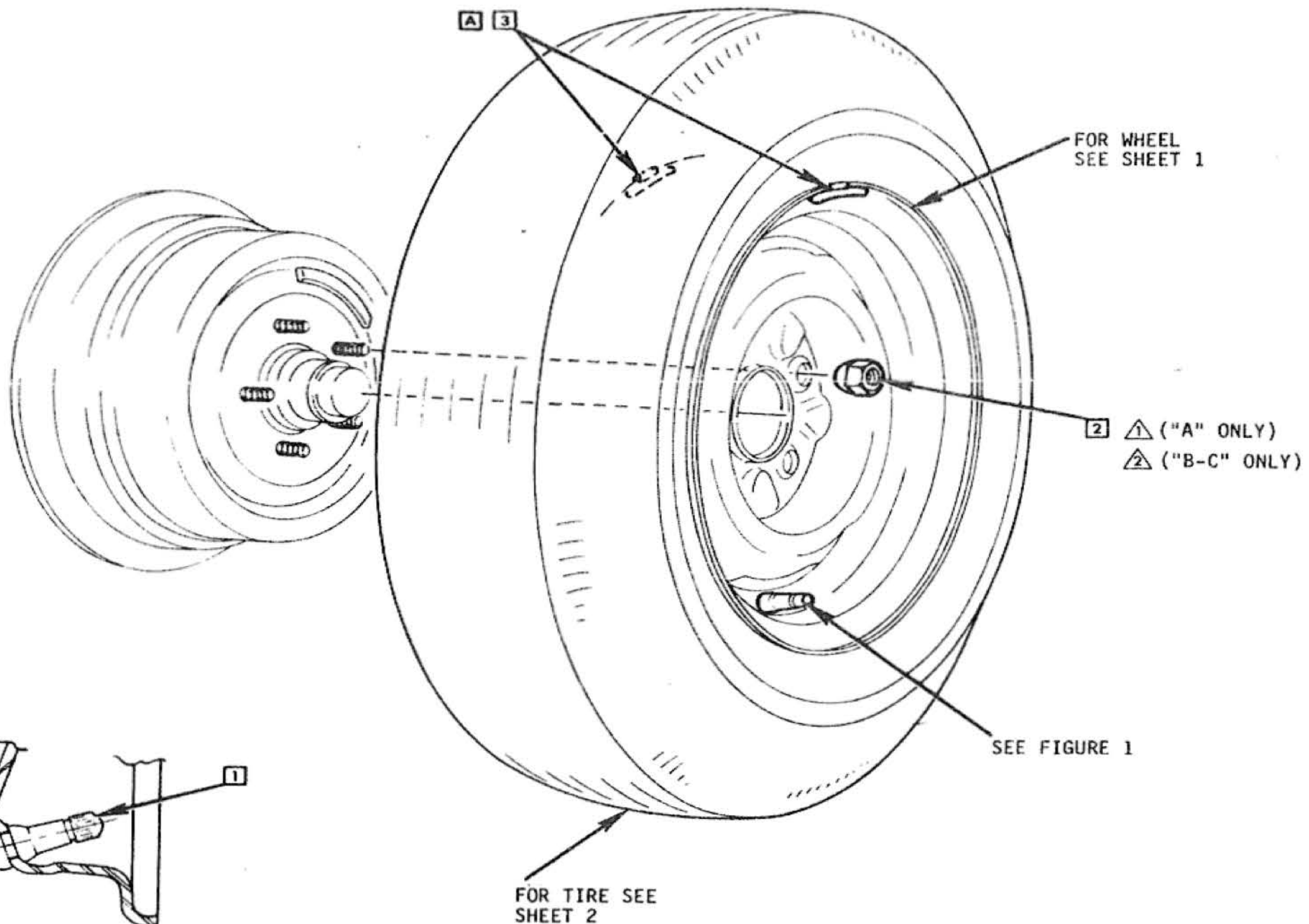


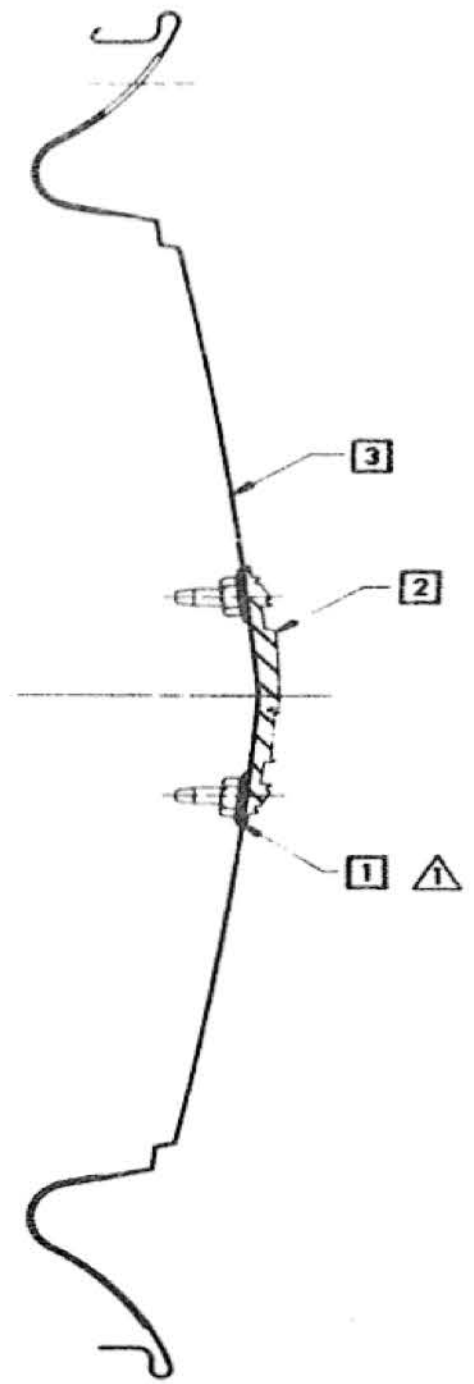
FIGURE 1
SECTION THROUGH WHEEL AT VALVE STEM

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
60 - 80 FT.	65 - 85 FT.							FEBRUARY 24, 1975	WHEEL AND TIRE ASSEMBLY
75 - 95 FT.	80 - 100 FT.							DR. P. J. MC KESSY	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392-3
								REF. <i>[Signature]</i>	SERIES A-B-C
									YEAR 1976
									UPC 10B
									SHEET 3

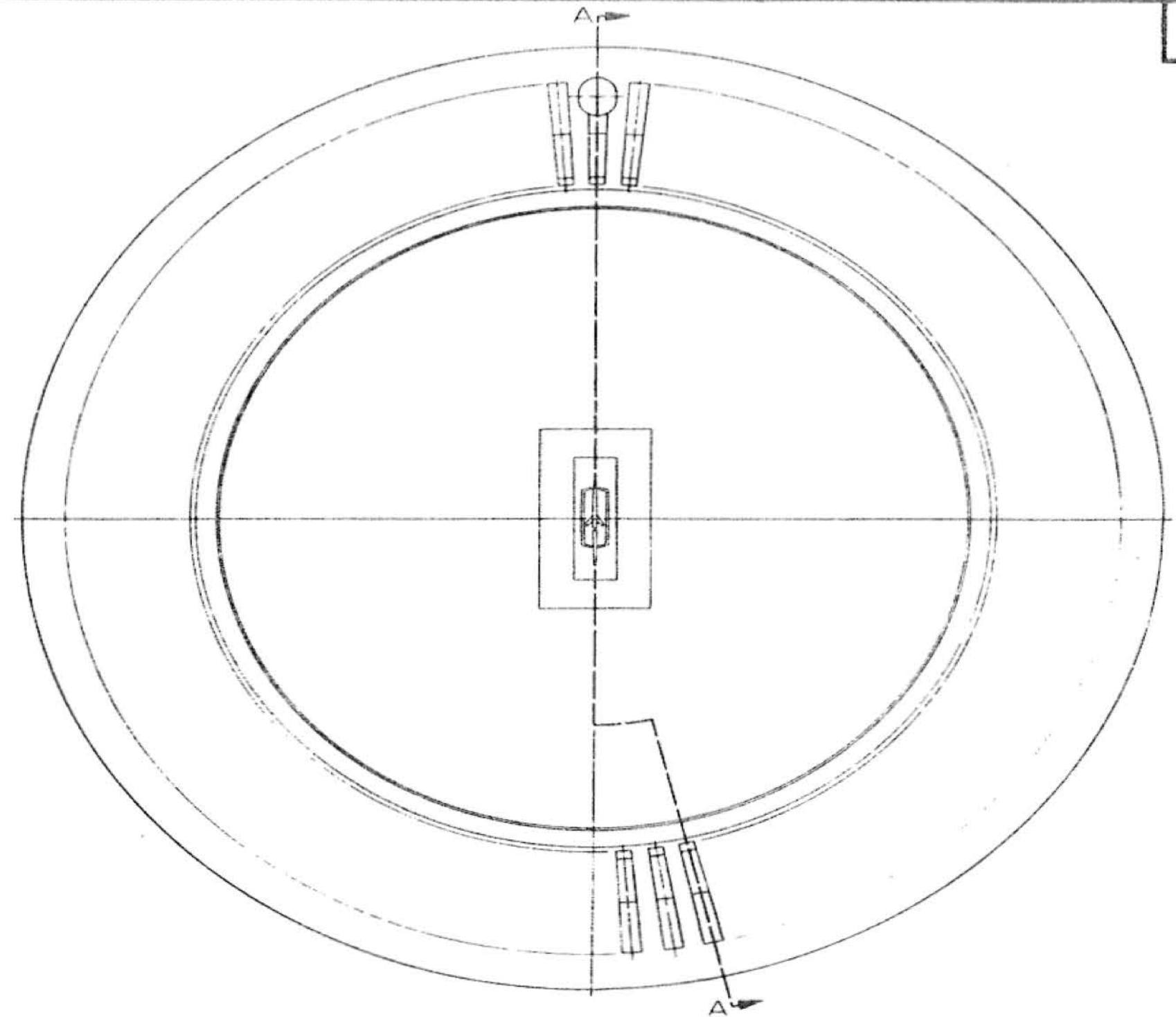
△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 9420621 - NUT (2 REQ'D)
- 2 416573 - EMBLEM
- 3 416374 - DISC



SECTION A-A



DYNAMIC (Installation)—LBS.	HAIRD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 35 IN.	3-5-73	A	FORMAT REVISED				MAR 5, 1973	DISC ASSEMBLY - WHEEL
								DR. B.R. PARKER	
								CLC/John Parks	PART NO. 416572
								APPR. F.V. KLCO	SERIES A
								APP.	YEAR 1976
								REF. XD-89959	UPC 10B
								Oldsmobile	SHEET 6

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

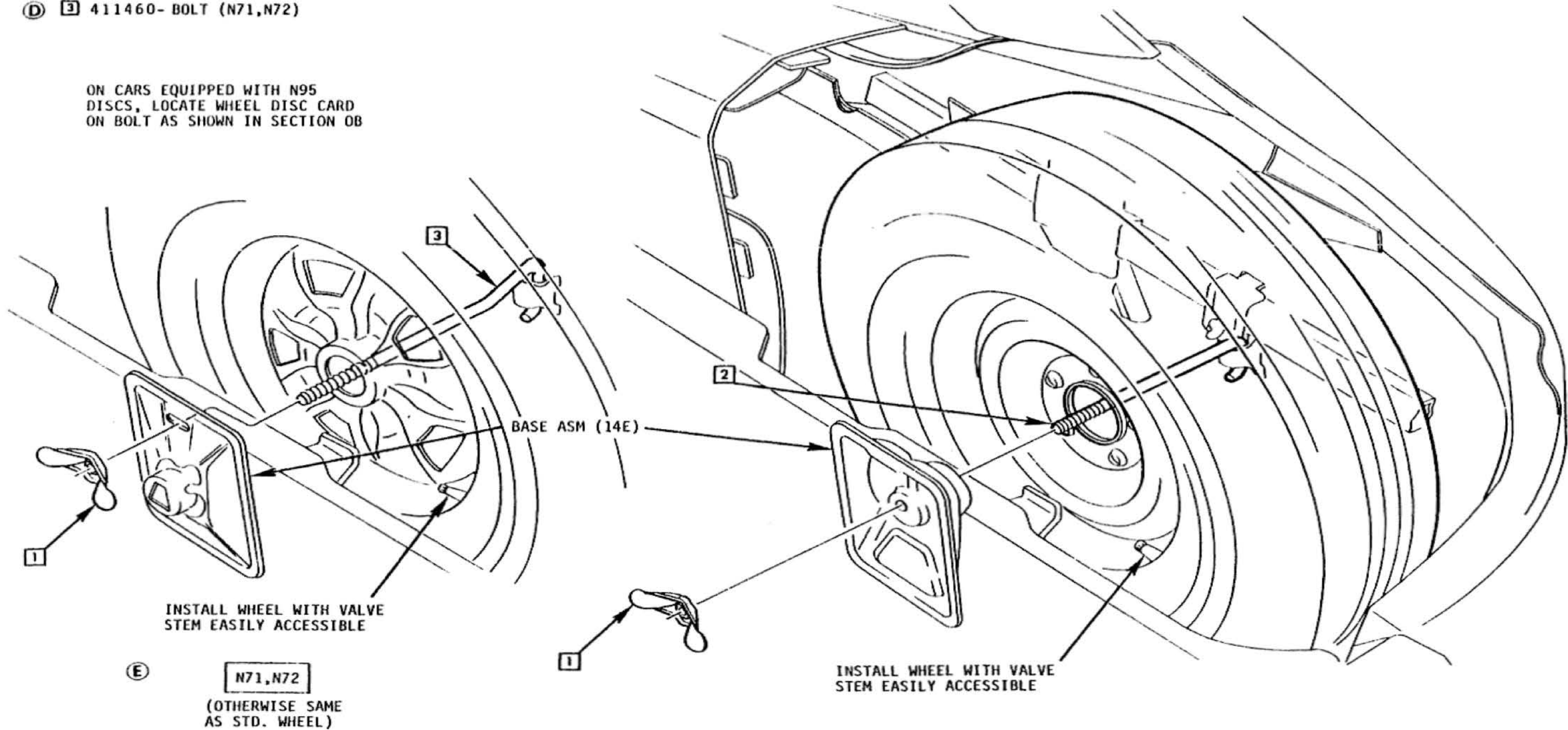
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

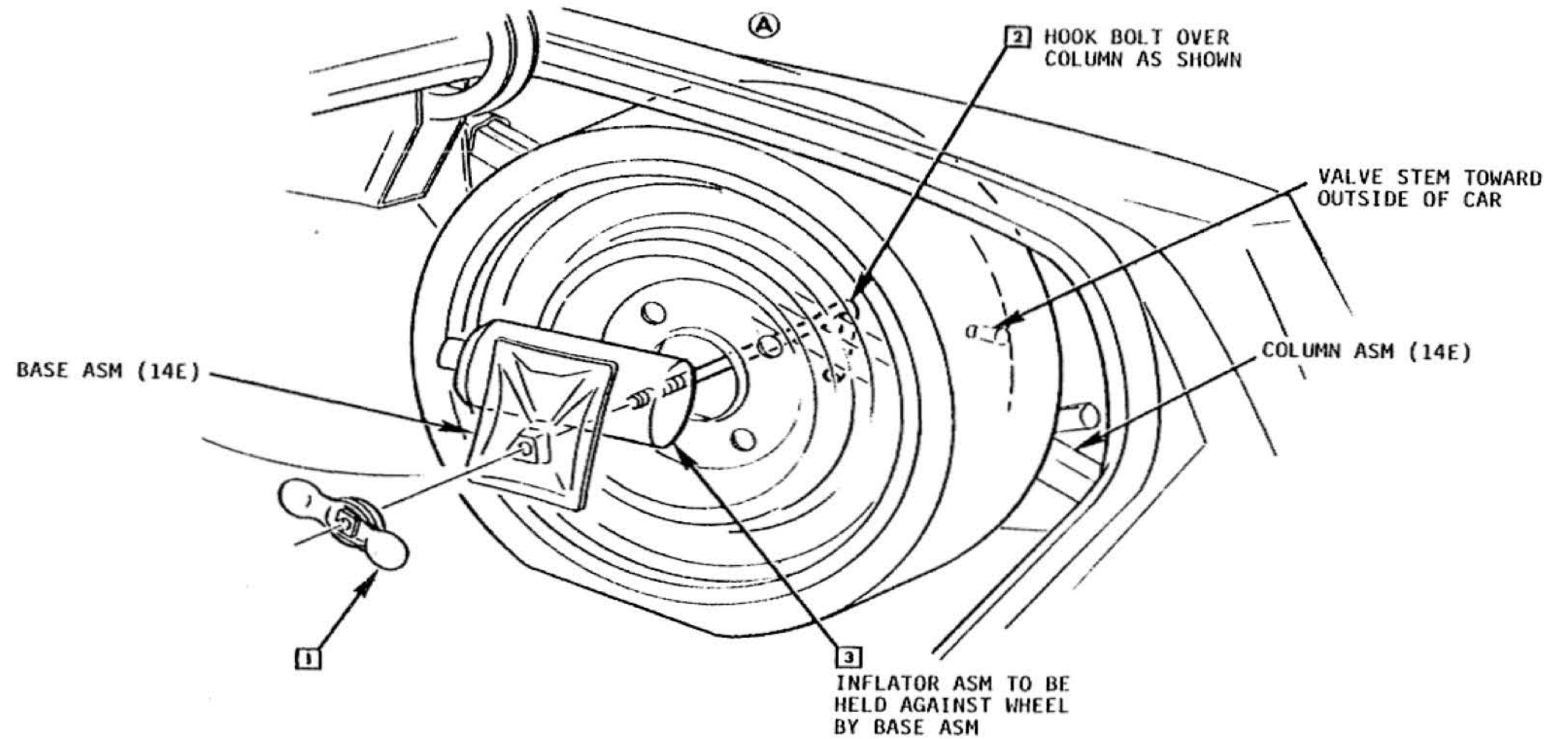
- 1 9785616- NUT ASM
- Ⓒ 2 3996965- BOLT (EXC N71,N72)
- Ⓓ 3 411460- BOLT (N71,N72)

ON CARS EQUIPPED WITH N95 DISCS, LOCATE WHEEL DISC CARD ON BOLT AS SHOWN IN SECTION 0B



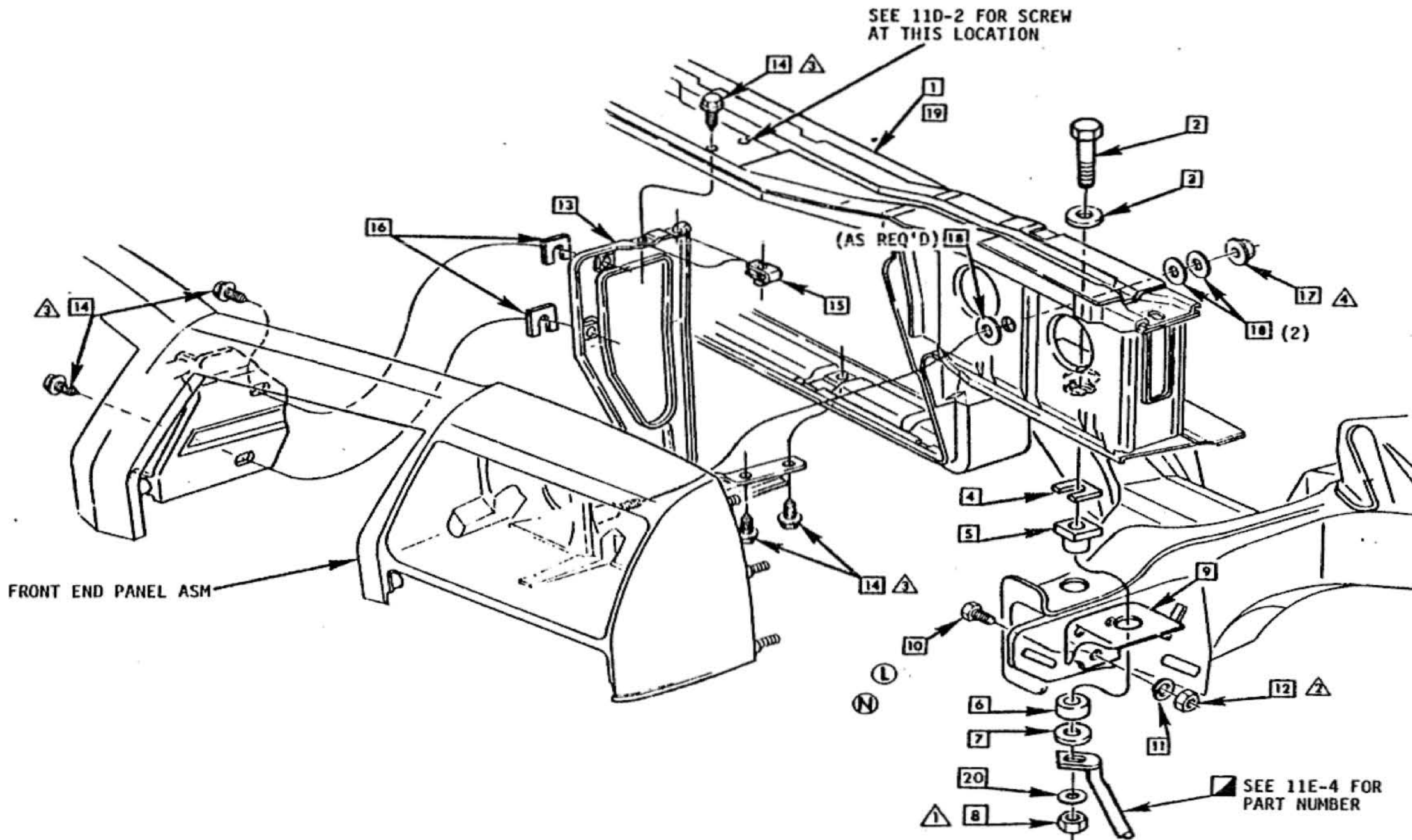
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEBRUARY 25, 1975	TITLE
		6-5-75	A	3996964-BOLT USAGE ADDED	2741	WJ/MB	DR. P. J. MCKESSY		STATION WAGON SPARE WHEEL STORAGE
		6-5-75	B	NOTE REVISED	2741	WJ/MB	CK. M. BARNHART		
		6-20-75	C	3996964-BOLT REMOVED	2807	WJ/MB	APPR. P. Schiller		
		6-20-75	D	411460-BOLT ADDED	2807	WJ/MB	APPR. M. D. DAVIS		
		6-20-75	E	NEW ADDED	2807	WJ/MB	REF.		
<i>Oldsmobile</i>									PART NO. 552392 YEAR 1976 SERIES A UPC 10E SHEET 3

- 1 9785616- NUT ASM
- 2 3841841- BOLT
- 3 486508- INFLATOR ASM (10B)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-30-75	A	COLUMN ASM REV.	2710	RMB		FEBRUARY 25, 1975	N65 SPACE SAVER WHEEL STOWAGE
								DR. P. J. MC KESSY	PART NO. 552392
								CK. P. Barnhart	SERIES A
								APPR. E. Schellert	YEAR 1976
								APPR. J. D. ...	UPC 10E
								REF. ...	SHEET 5
								Oldsmobile	

- 1 553422- SUPPORT ASM(SEE PARTS LIST FOR USAGE)
- 2 1386924- BOLT(2)
- 3 370033B- WASHER(2)
- 4 555160- SHIM(AS REQ'D)
- 5 409697- INSULATOR ASM(2)
- 6 409696- INSULATOR(2)
- 7 388864- WASHER(2)
- 8 9418897- NUT(2)
- 9 6271617- BRACKET(2)
- M 10 9418821- BOLT(6)
- 11 103321- WASHER(6)
- 12 9418931- NUT(6)
- 13 551194- SUPPORT ASM(CENTER)
- 14 3960314- SCREW(5)
- 15 1494253- NUT(2)
- 16 3711834- SHIM .060
3734786- SHIM .120-(AS REQ'D)
- 17 9416918- NUT(2)
- 18 390244- WASHER(AS REQ'D; MINIMUM
OF (4) REQ'D)
- 19 553423- SUPPORT ASM(SEE PARTS
LIST FOR USAGE)
- 20 492346- WASHER



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 30 - 45 FT.		2-21-76	J	WAS 565950-SHIM	3703	JM	DL	FEB. 5, 1975	RADIATOR SUPPORT ASM TO FRAME ASM AND TO FRONT END PANEL
△ 20 - 30 FT.		3-31-76	K	WAS 9418821-BOLT	3925	JM	DL	DR. A. J. Paltelky	
△ 15 - 22 FT.		3-31-76	L	VIEW REVISED	3925	JM	DL	CK. A. J. Paltelky	
△ 120 - 180 IN.		5-13-76	M	WAS 556654-STUD/PLATE ASM	4297	JM	DL	APPR. M. J. Paltelky	PART NO. 552392
△		5-13-76	N	VIEW REVISED	4297	JM	DL	APPR. R. E. Cornell	SERIES A
△								REF.	YEAR 1976
△									UPC 11E
△									SHEET 2

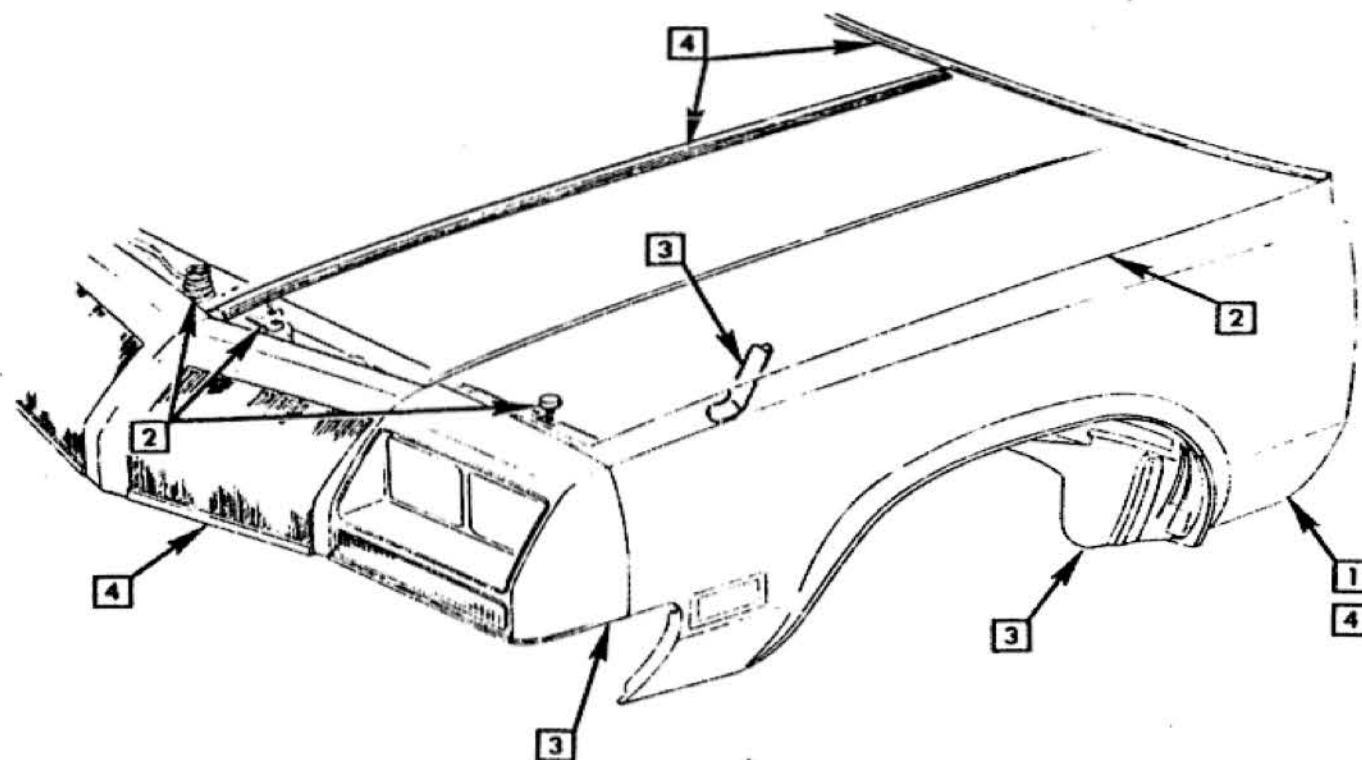
△ SEATED AND NOT STRIPPED

Oldsmobile

UPC & SHEET

DESCRIPTION

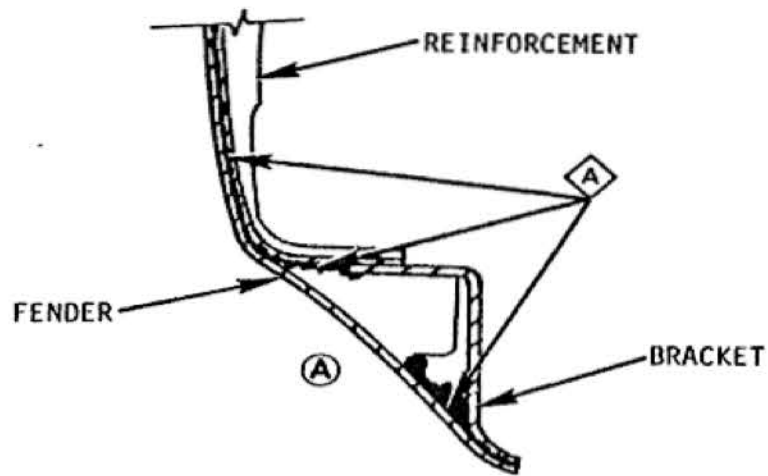
1	11A	SCREW-FENDER TO SUPPORT ASM(SEE 11E-4)
	11A	FENDER ASM(AFTER PIERCING)(SEE 11G-3,5,6,7,9,10 & 11)
	11A-1 (A)	ANTI-CORROSION COMPOUND
	11A-2,3 (B)	CHART - FENDER ASM (AFTER PIERCING)
2	11A-4	FENDER & FILLER PLATE TO SHROUD
	11D-1	HOOD REAR BUMPER & HINGE CATCH BOLT
	11D-2	HOOD FRONT BUMPER, SPRING & LATCH
	11D-3	HOOD HINGE
	11D-4	HOOD ASM & COMPONENTS
	11D-5	HOOD LATCH RELEASE CABLE
3	11D	SEALER-HOOD LATCH RELEASE CABLE(SEE 12-3)
	11E	SCREW,WASHER,NUT-FILLER PLATE TO BODY(SEE 11A-4)
	11E-1	FRONT END PANEL ASM
	11E-2	RADIATOR SUPPORT ASM TO FRAME ASM & TO FRONT END PANEL OPEN
	11E-3	OPEN
	11E-4	FENDER & FILLER PLATE TO F.E.P., SUPPORT ASM & DEFLECTOR
	11E-5	FILLER PLATE ASM TO FENDER ASM-SEDANS
	11E-6	FILLER PLATE ASM TO FENDER ASM-COUPES
4	11E-7	BRACES-SHROUD TO FENDER
	11G-1	FRONT END PANEL & GRILLE DRESS(AG00)
	11G-2	FRONT END PANEL & GRILLE DRESS(AH,AJ & AM00) (AG37 WITH Y76) (C)
	11G-3,5,6 & 7	FENDER MOULDING DRESS-SEDAN
	11G-4	OPEN
	11G-8	HOOD DRESS
5	11G-9 THRU 11	FENDER MOULDING DRESS-COUPES
	11Z-1	SHEET METAL CLEARANCES



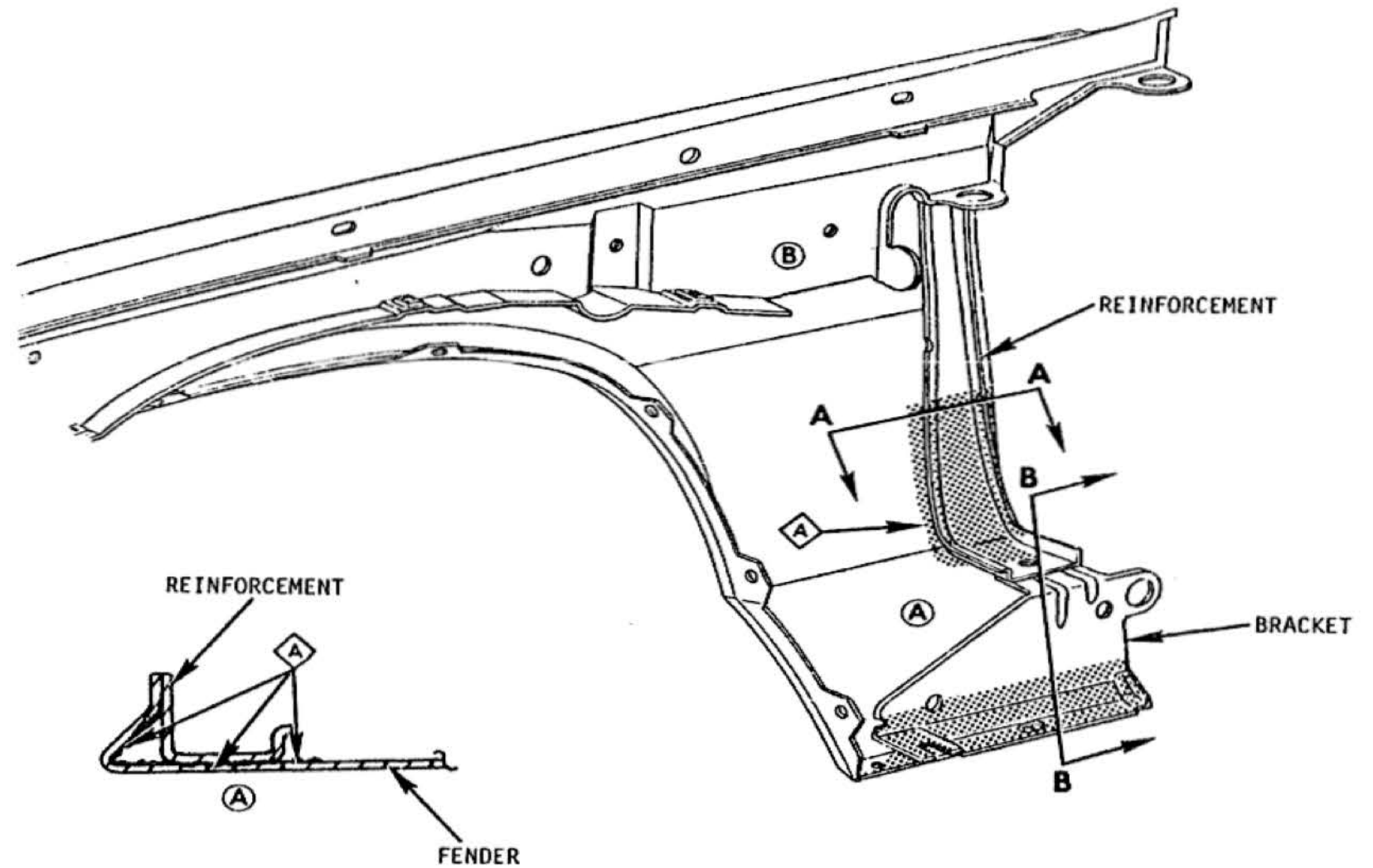
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
		6-11-75	A	11A-1 ANTI-CORROSION COMPOUND ADDED	2771	DR	CK	FEB. 26, 1976	CONTENTS - SHEET METAL		
		8-11-75	B	ITEM 11A-2 AND ITEM 11A-3 ADDED	3056	DR	CK				
		1-6-76	C	USAGE ADDED	3487	DR	CK				
									PART NO. 552392	SERIES A	
									YEAR 1976	UPC 11	SHEET 1

(A)
 9985326- ANTI-CORROSION COMPOUND

NOTE:
 APPLY COMPOUND AFTER PAINT HAS BEEN APPLIED.
 COVER INNER SURFACE OF FENDER AS SHOWN IN
 VIEWS. (DRAIN SLOTS NOT TO BE PLUGGED)



SECTION "B-B"



SECTION "A-A"

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-25-75	A4	ADDS 9985326-ANTI-CORROSION COMPOUND				JUNE 12, 1975	ANTI-CORROSION COMPOUND
				AND REVISED SURFACE TO BE COVERED	2973			DR. (A. F. Foltz)	
		5-11-76	B	FLANGE REVISION	4286			CK. (J. L. Latta)	PART NO. 552392
								APPR. (R. E. Cornell)	SERIES A
								REF. (2771)	YEAR 1976
								Oldsmobile	UPC 11A
									SHEET 1

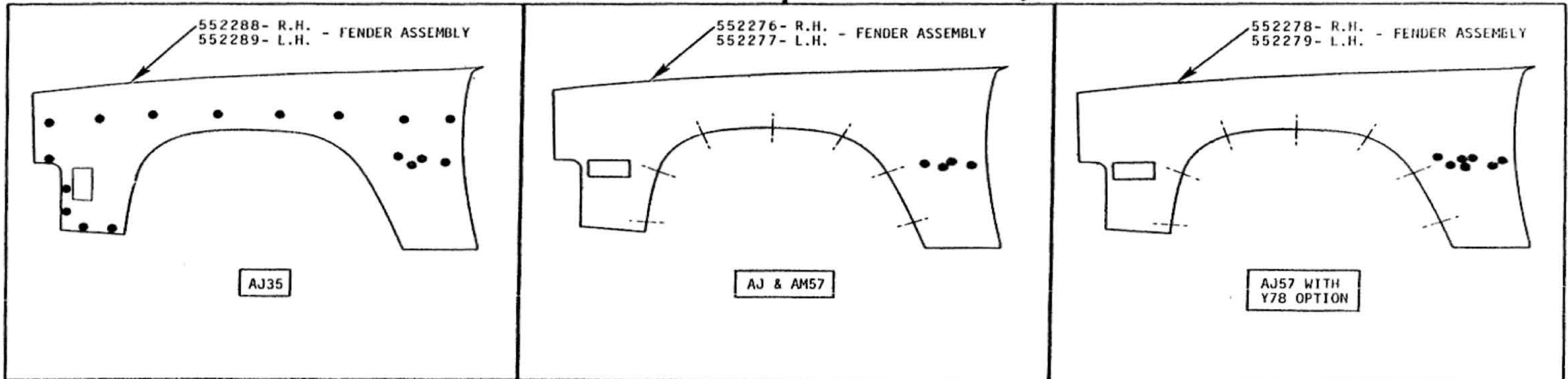
FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING



FOR HOLE SIZES AND LOCATIONS
SEE DRAWING 552269

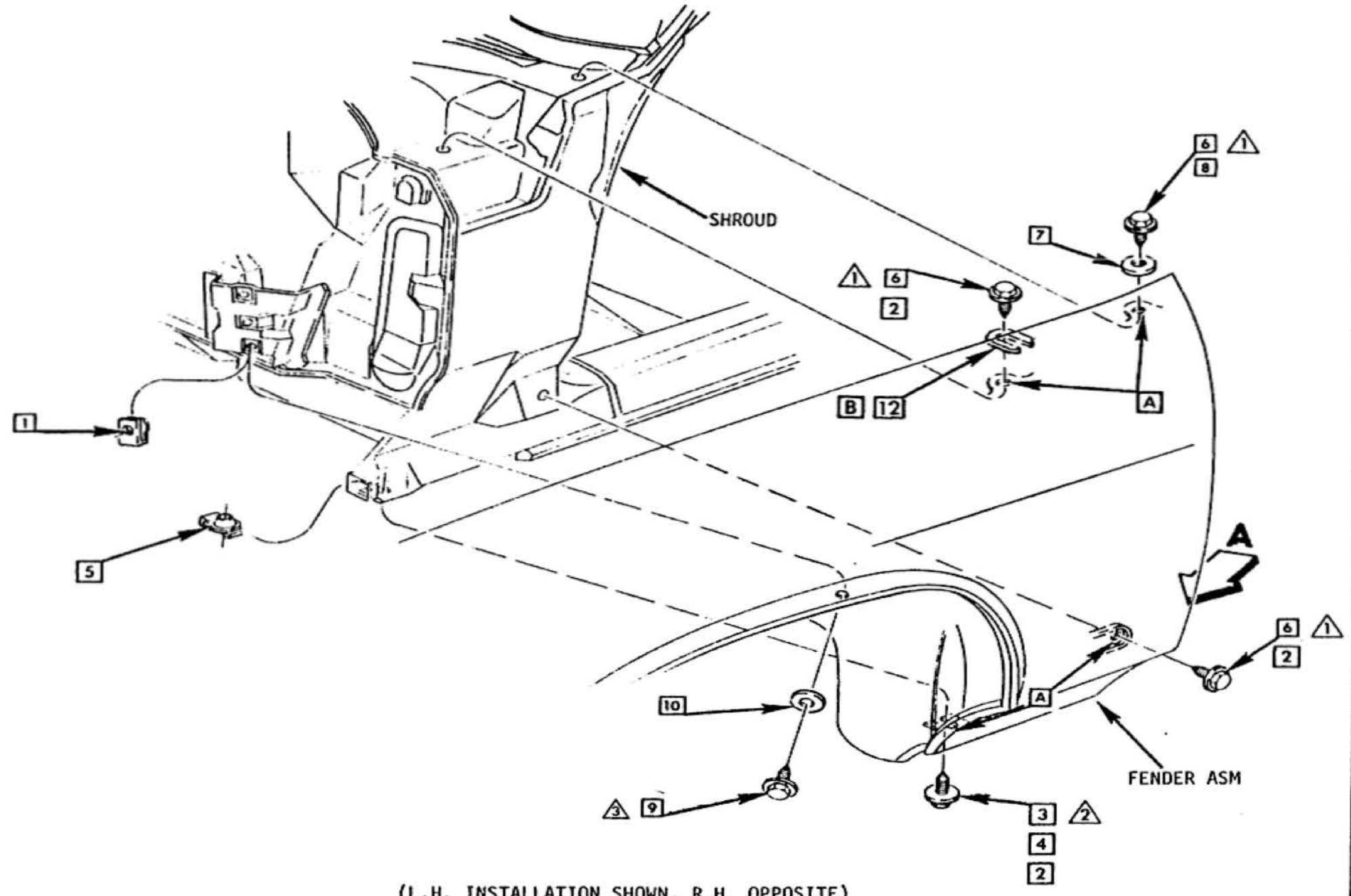
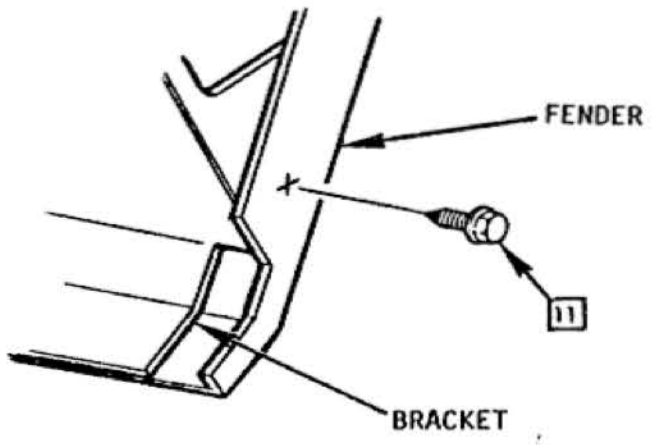
L.H. SHOWN

DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
						AUG 1, 1975	CHART - FENDER ASSEMBLY (AFTER PIERCING)	552392	A	1976	11A	3
						DR. W. E. MASON						
						APP. R. E. CORNELL						
						REF. Oldsmobile						

- 1 1494253- NUT(4)(11-E)
- 2 SHIM - AS REQUIRED
3711834 (.060)
3734786 (.120)
- 3 3839741- SCREW ASM(2)(GMAD)
- 4 9432409- SCREW ASM(2)(LANSING)
- 5 1494254- NUT(2)
- 6 407217- SCREW ASM(6)
- 7 390825- WASHER(2)
- 8 SHIM - AS REQUIRED
3779892 (.060)
3714962 (.120)
- 9 3968523- SCREW ASM(4)(11-E)
- 10 406682 WASHER(4)(11-E)
- E 11 11501794- SCREW (FOR REPAIR ONLY)
- F 12 3927861- SHIM

A BASIC DESIGN:
.180 SHIM AT THESE LOCATIONS

B POSITION SHIM WITH SLOT
OUTBOARD AS SHOWN



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 30 - 40 FT.		1-14-75	A	RE-DRAWN, NO CHANGE	R.E.C.			JAN. 31, 1975	FENDER & FILLER PLATE TO SHROUD
△ 20 - 30 FT.		1-14-75	B	TORQUE WAS 30-40 FT.	2384			DR. G. S. Foltzky	
△ 15 - 22 FT.		5-19-75	C	TORQUE WAS 20-30 FT.	2675			CK. G. S. Foltzky	
		2-2-76	D	VIEW ADDED	3602			APPR. M. J. McManus	PART NO. 552392
		2-2-76	E	11501794-SCREW ADDED	3602			APPR. R.E. Conell	SERIES A
		5-1-76	F	3927861-SHIM ADDED	4226			REF.	YEAR 1976
		5-4-76	G	NOTE ADDED	4226				UPC 11A
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 4

- 1 340999- BUMPER ASM
- 2 9417954- NUT
- 3 138485- WASHER
- (A) 4
- 5 1359887- NUT
- 6 328946- BOLT
- 7 9418828- NUT
- 8
- 9
- 10

- (A) SEE FIGURE 1 FOR HOLE DRILLING INFORMATION
- (B) INSTALL BOLT WITH BUMPER HEAD AT APPROX. 1.12 HEIGHT. AFTER HOOD INSTALLATION, BUMPER MUST BE ADJUSTED TO PROVIDE FIRM CONTACT.

- (B) ◇ 9985038- LUBRICANT (GMAD)
- 9985164- GREASE (LANS)

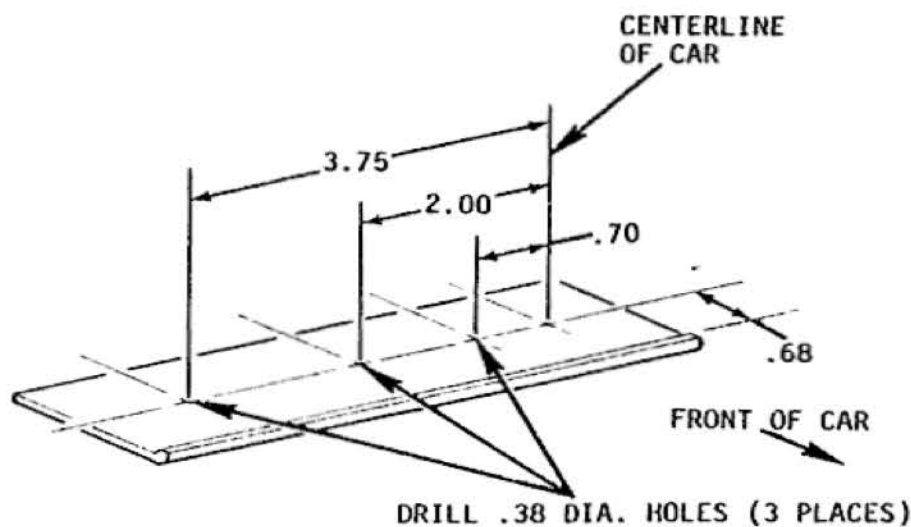
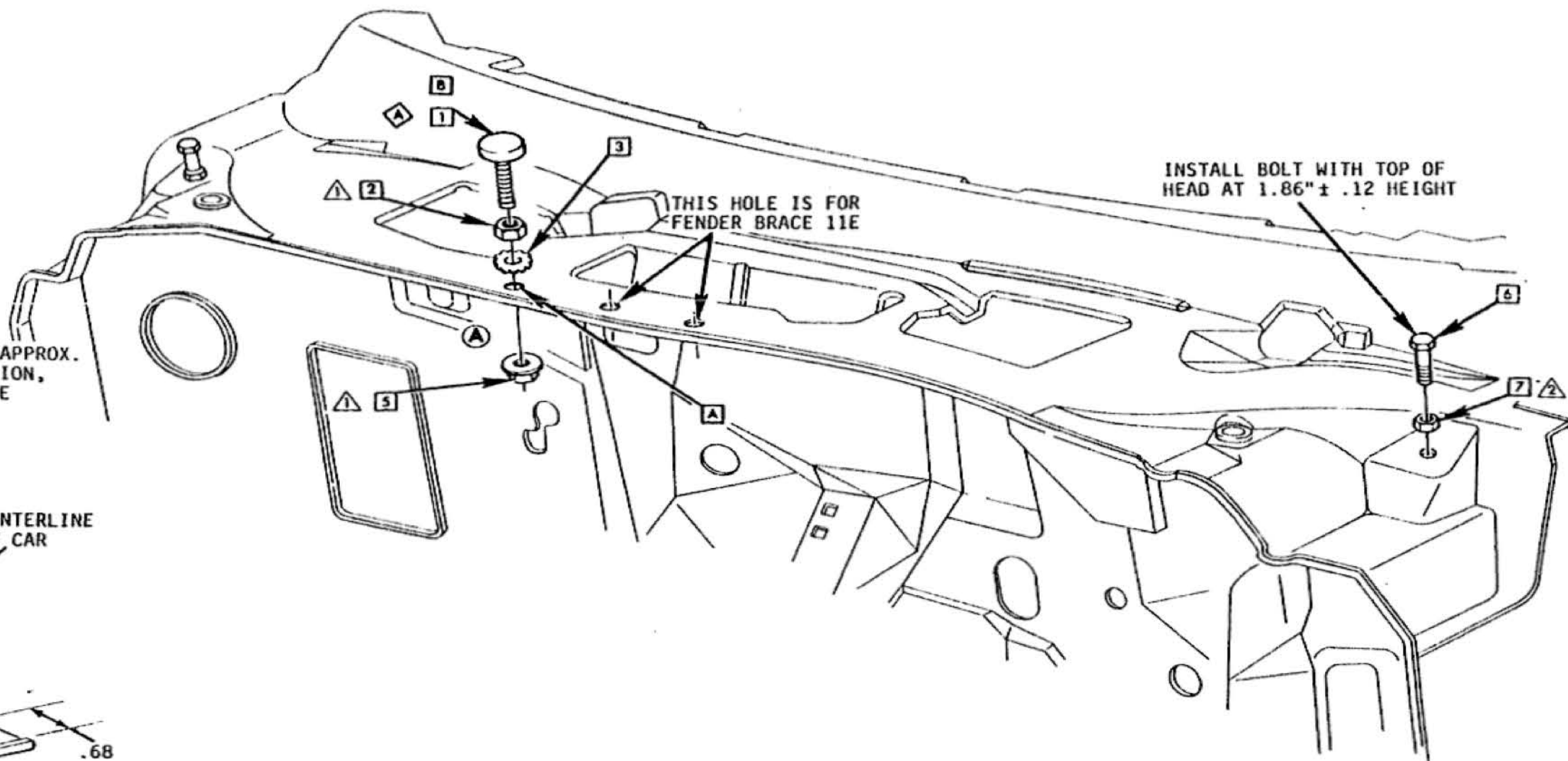


FIGURE 1

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
10 - 15 FT. 15 - 22 FT.		5-19-75	A	9420760-WASHER REMOVED AND				JAN. 21, 1975	HOOD BUMPER (REAR) & HOOD HINGE CATCH BOLT
				USAGE REVISED ON NUTS	2674				
		2-10-75	B	9985164-GREASE ADDED-USAGE REV.	3189				
									PART NO
									552392
									SERIES
									A
									YEAR
									1976
									UPC
									11D
									SHEET
									1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 340999- BUMPER ASM(2)
- 2 1376442- NUT(ADJ.LOCK)(2)
- 3 3968521- SCREW(2)
- 4 412313- LATCH ASM-HOOD
- 5 325271- SPRING-HOOD RELEASE
- 6

A BE SURE END OF SPRING IS INSTALLED IN HOLE IN TAB ON SUPPORT ASM

- C ◇ 9985038- LUBRICANT(APPLY TO TOP SURFACE) (GMAD)
- 9985164- GREASE (LANS)

NOTE:
TO LOCK BUMPER, TURN LOCK PIECE 1/8 TURN CLOCKWISE

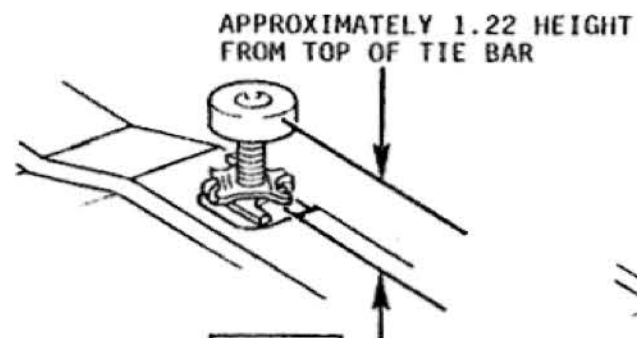


FIGURE 2

(L.H. SHOWN, R.H. OPPOSITE)

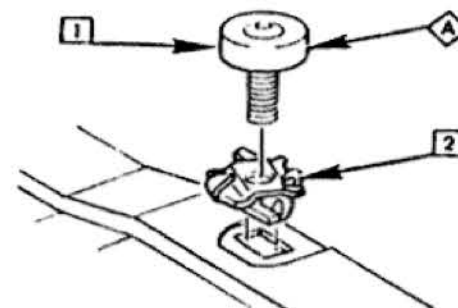


FIGURE 1

(L.H. SHOWN, R.H. OPPOSITE)

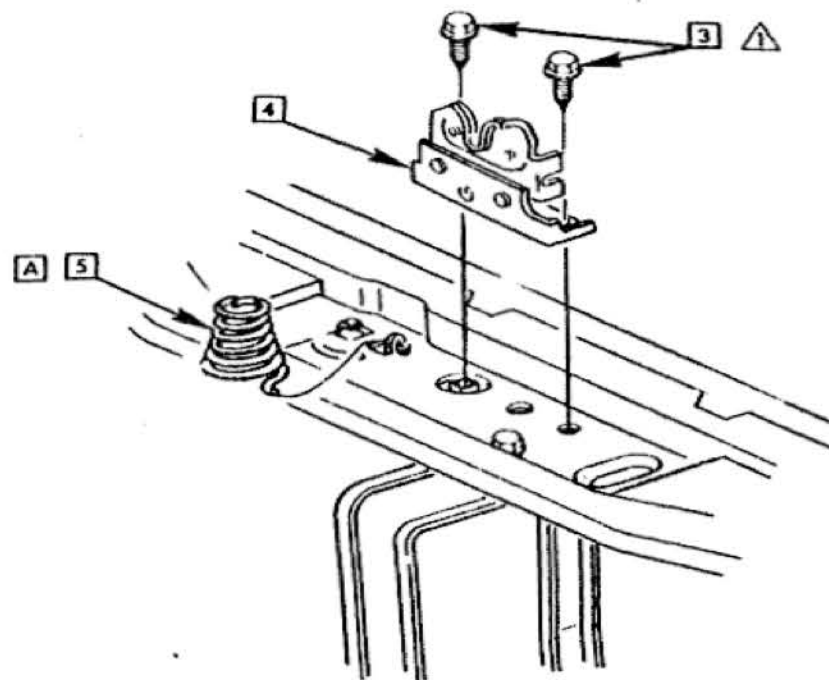
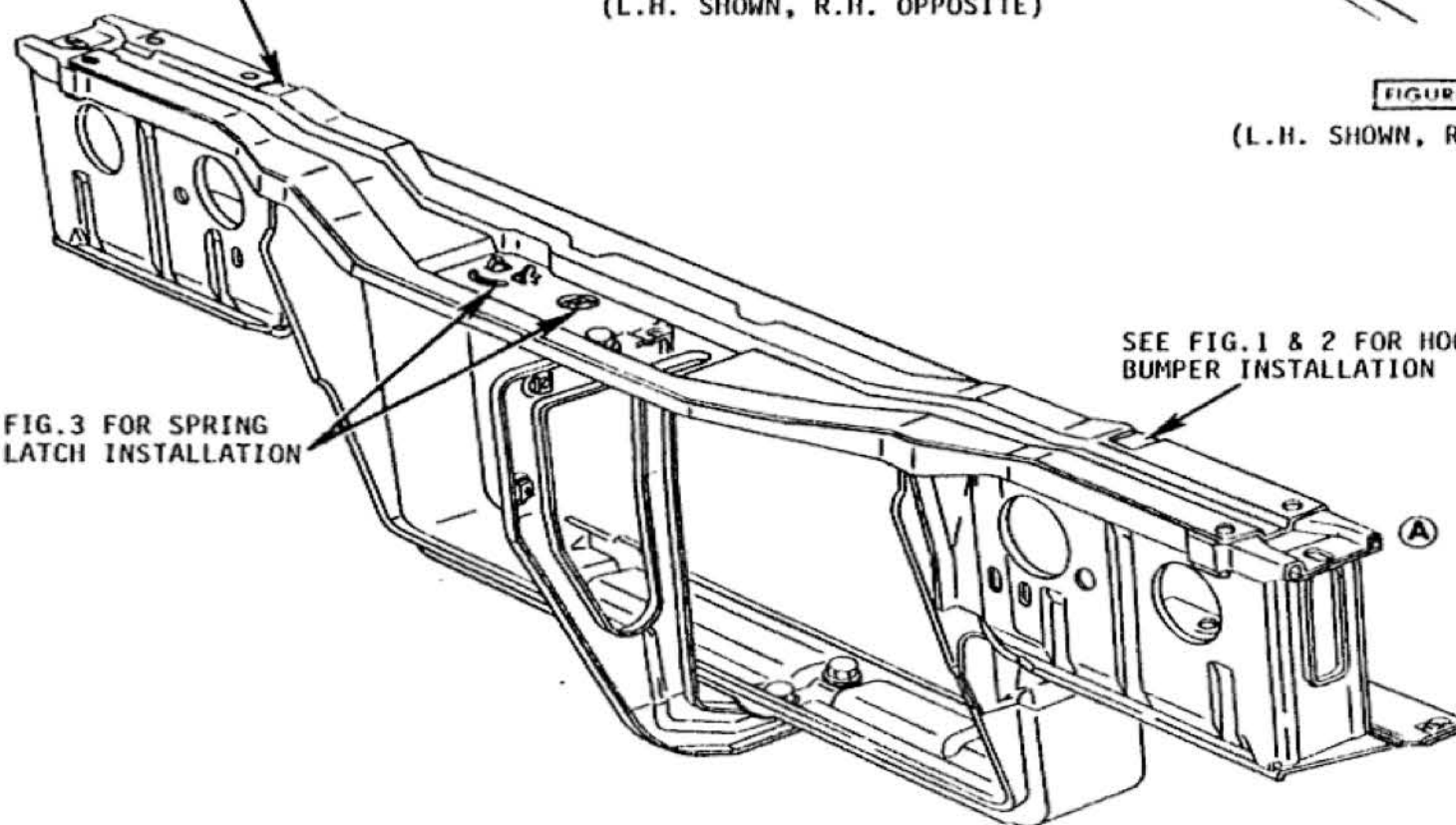


FIGURE 3

SEE FIG.1 & 2 FOR HOOD BUMPER INSTALLATION

SEE FIG.3 FOR SPRING AND LATCH INSTALLATION

SEE FIG.1 & 2 FOR HOOD BUMPER INSTALLATION



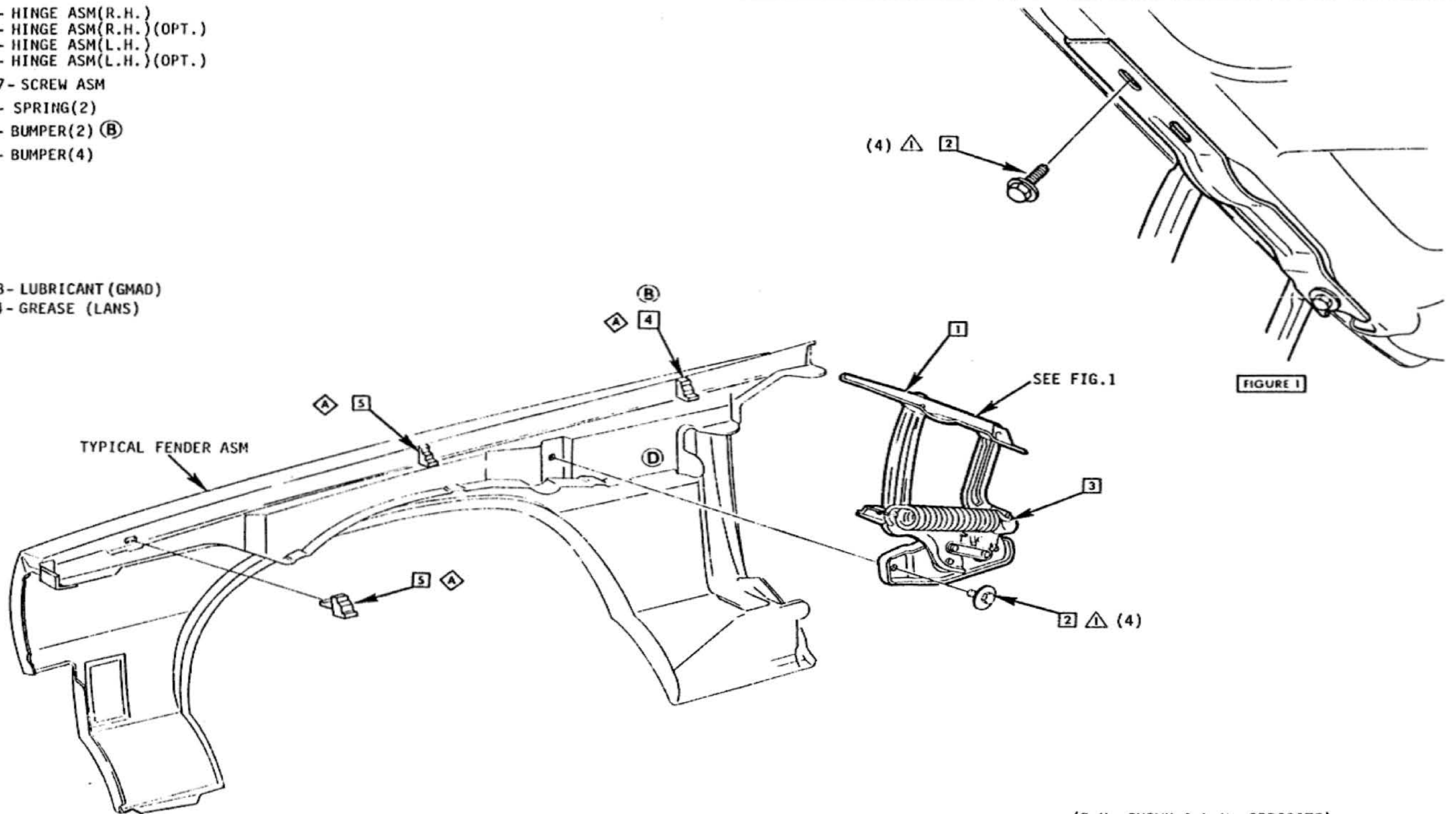
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15 - 22 FT.	3-19-75	A	SUPPORT ASM REVISED TO PRINT	2335			FEB. 5, 1975	HOOD LATCH, SPRING & BUMPERS
		3-9-75	B	WAS 3960314 - SCREW	3184			DR. A. G. P. Tolkey	
		3-10-75	C	9985164 - GREASE ADDED - USALE REV.	3189			CK. D. Little	
								APPR. R. E. Cornell	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 11D
									SHEET 2

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 325214- HINGE ASM(R.H.)
414278- HINGE ASM(R.H.)(OPT.)
325213- HINGE ASM(L.H.)
414279- HINGE ASM(L.H.)(OPT.)
- 2 3986997- SCREW ASM
- 3 553114- SPRING(2)
- 4 407146- BUMPER(2) (B)
- 5 400250- BUMPER(4)

- C ◇ 9985038- LUBRICANT (GMAD)
9985164- GREASE (LANS)

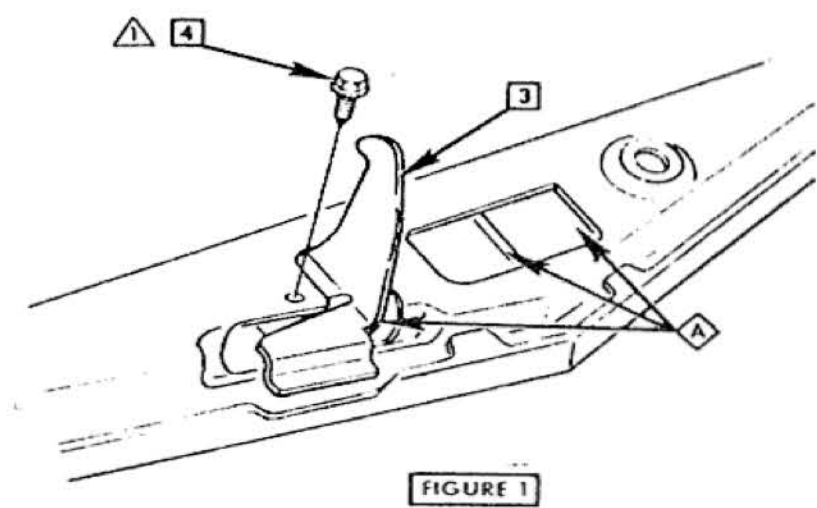
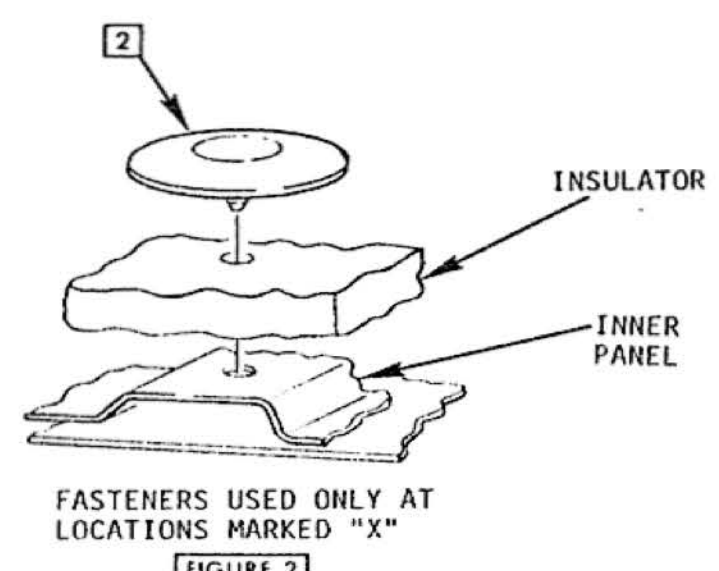
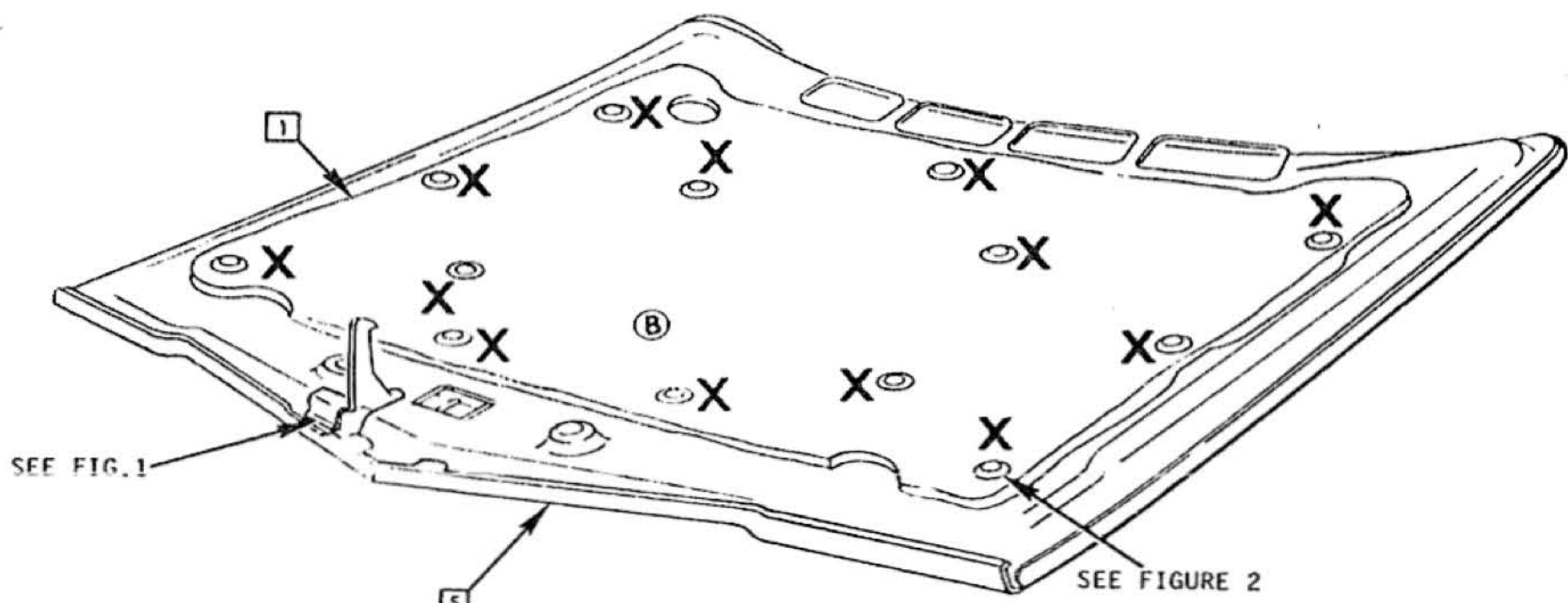


(R.H. SHOWN & L.H. OPPOSITE)

DYNAMIC (Installation)—LBS.	HAND Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ FULLY DRIVEN, SEATED AND NOT STRIPPED △ 15 - 25 FT.		7-16-75	A	400250-BUMPER W/AS (OPT.) UNDER ITEM # 5	2940	JH	BT	FEB. 5, 1975	HOOD HINGE TO HOOD & FENDER PART NO. 552392 SERIES A YEAR 1976 UPC 11D SHEET 3 Oldsmobile
		7-16-75	B2	WAS ITEM # 5	2940	CH	BT	DR A. J. Palfrey	
		9-10-75	C	9985164-GREASE ADDED - USAGE REL	3189	CH	BT	CK. H. Titus	
		5-11-76	D	FLANGE REVISED	4286	CH	BT	APPR. R.E. Cornell	

- 1 551485- HOOD INSULATION
- 2 3977775- RETAINER(13)
- 3 410279- SECONDARY HOOK ASM
- 4 3960314- SCREW(2)
- 5 551752- HOOD ASM(WELDED)
551544- HOOD ASM(AFTER PIERCE)(AH,AJ & AM00 ONLY)

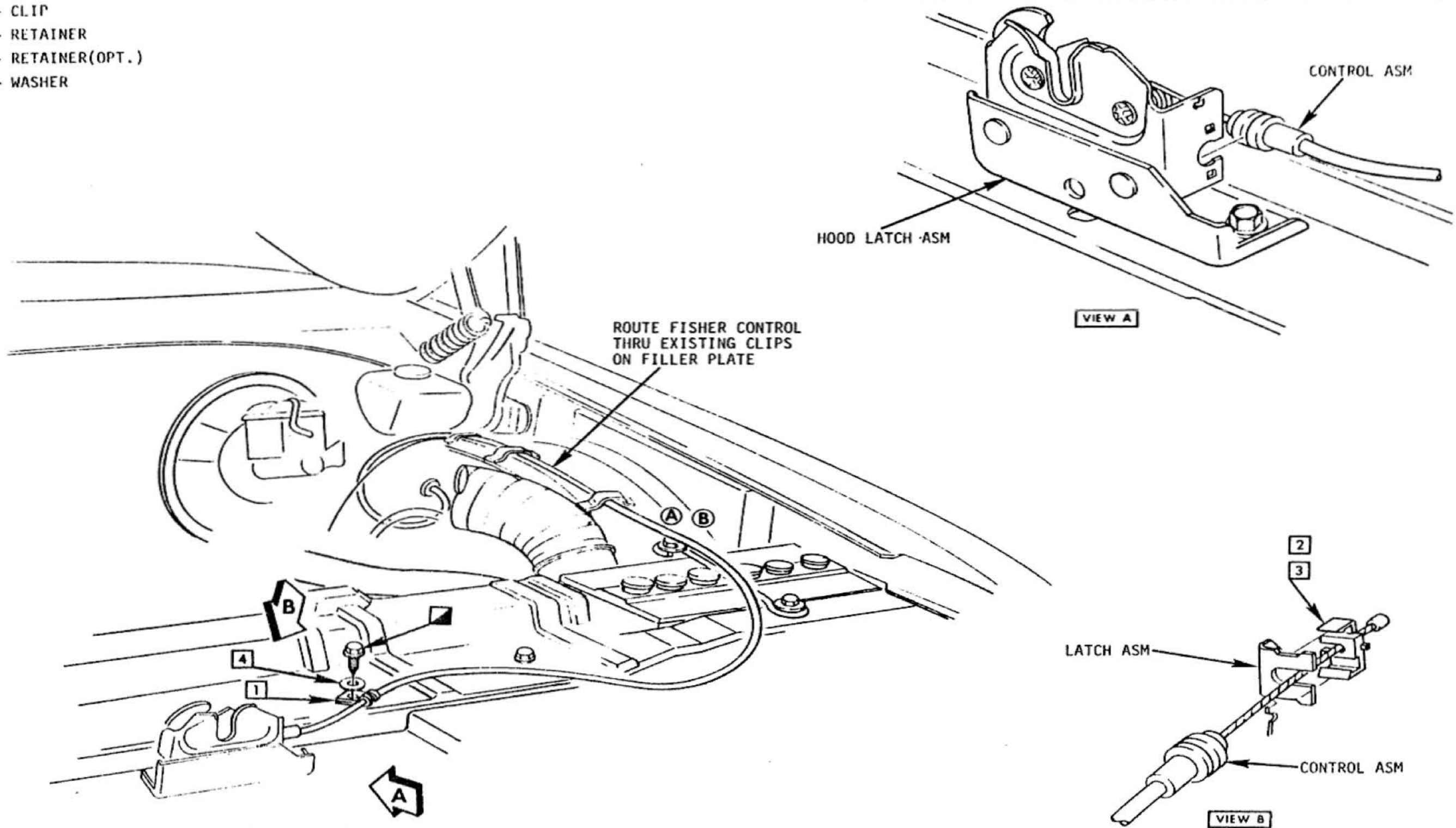
- ◇ 9985164- LUBRICANT(APPLY AFTER ASSEMBLY)



DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15 - 22 FT.	9-24-74	A	RE DRAWN NO CHANGE	REC. 096 JJ			FEB 12, 1975	HOOD AND COMPONENTS
		7-28-76	B	RETAINERS REPOSITIONED	4174 MMT				
								APPR. <i>[Signature]</i>	PART NO 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF.	YEAR 1976
									UPC 11D
									SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1232843- CLIP
- 2 3979974- RETAINER
- 3 6264834- RETAINER(OPT.)
- ④ 9420760- WASHER
- 5
- 6
- 7
- 8
- 9
- 10

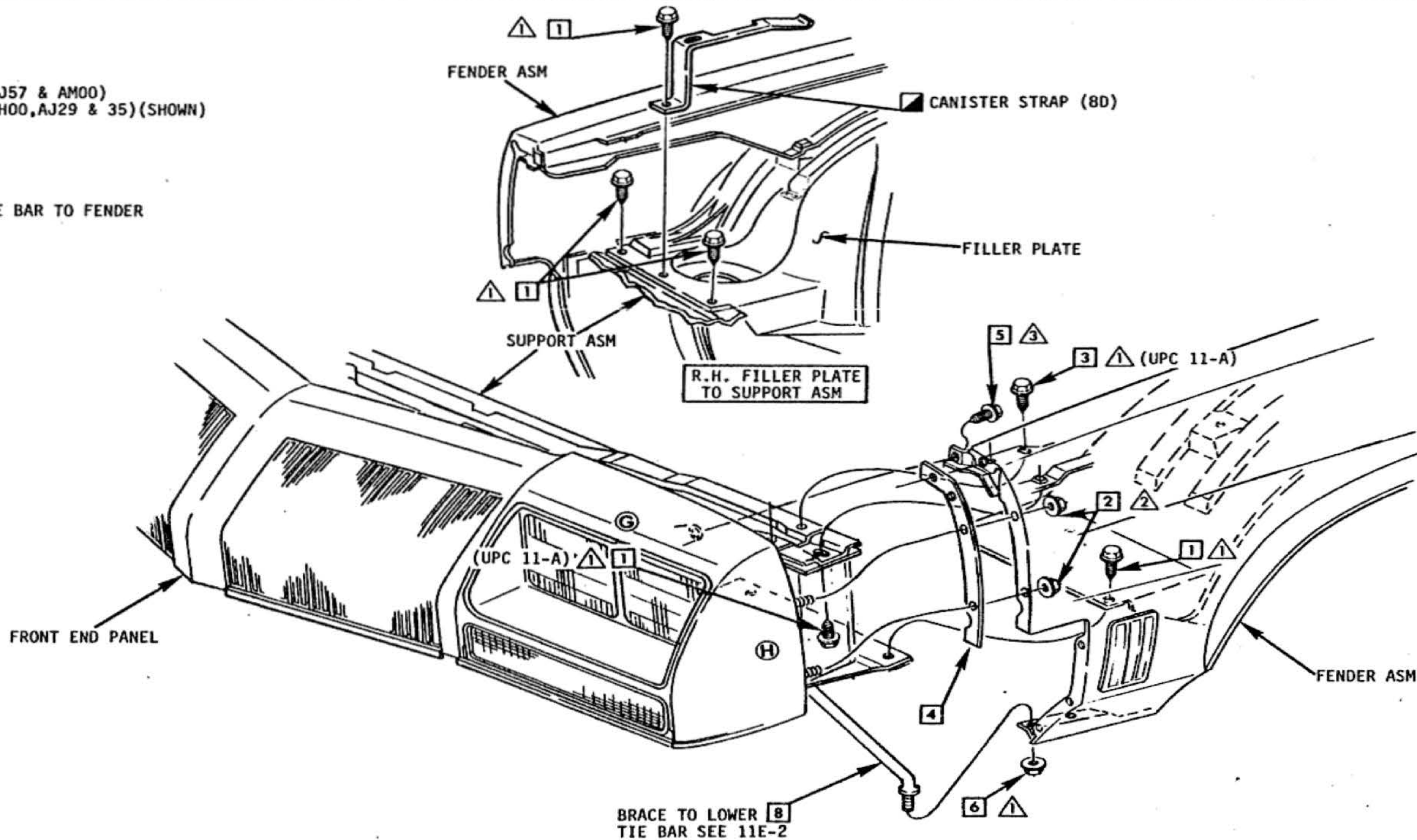


DYNAMIC (Installation)—LBS.	MAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
		7-30-75	A	ROUTING REVISED & NOTE ADDED	2989	WMB		FEB. 19, 1975	HOOD LATCH RELEASE CABLE	
		8-25-75	B	ROUTING REVISED & NOTE REMOVED	3127	ST				
		3-31-76	C	WAS 9420760-WASHER	3922	PM			PART NO. 552392	
									SERIES A	
								YEAR 1976	UPC 11D	SHEET 5

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3891800- SCREW
- 2 9416918- NUT(4)
- 3 3960314- SCREW
- 4 551732- GASKET(AG37,AJ57 & AM00)
- 551733- GASKET(AG29,AH00,AJ29 & 35)(SHOWN)
- 5 411533- SCREW(2)
- 6 1359887- NUT(2)

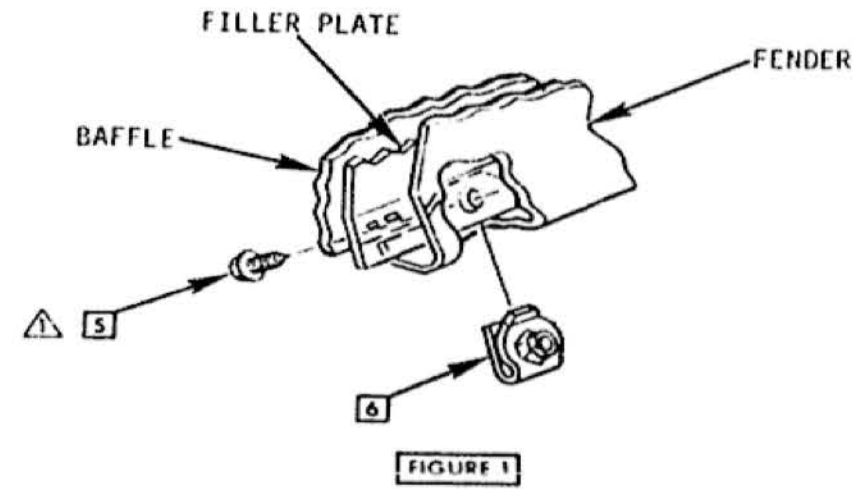
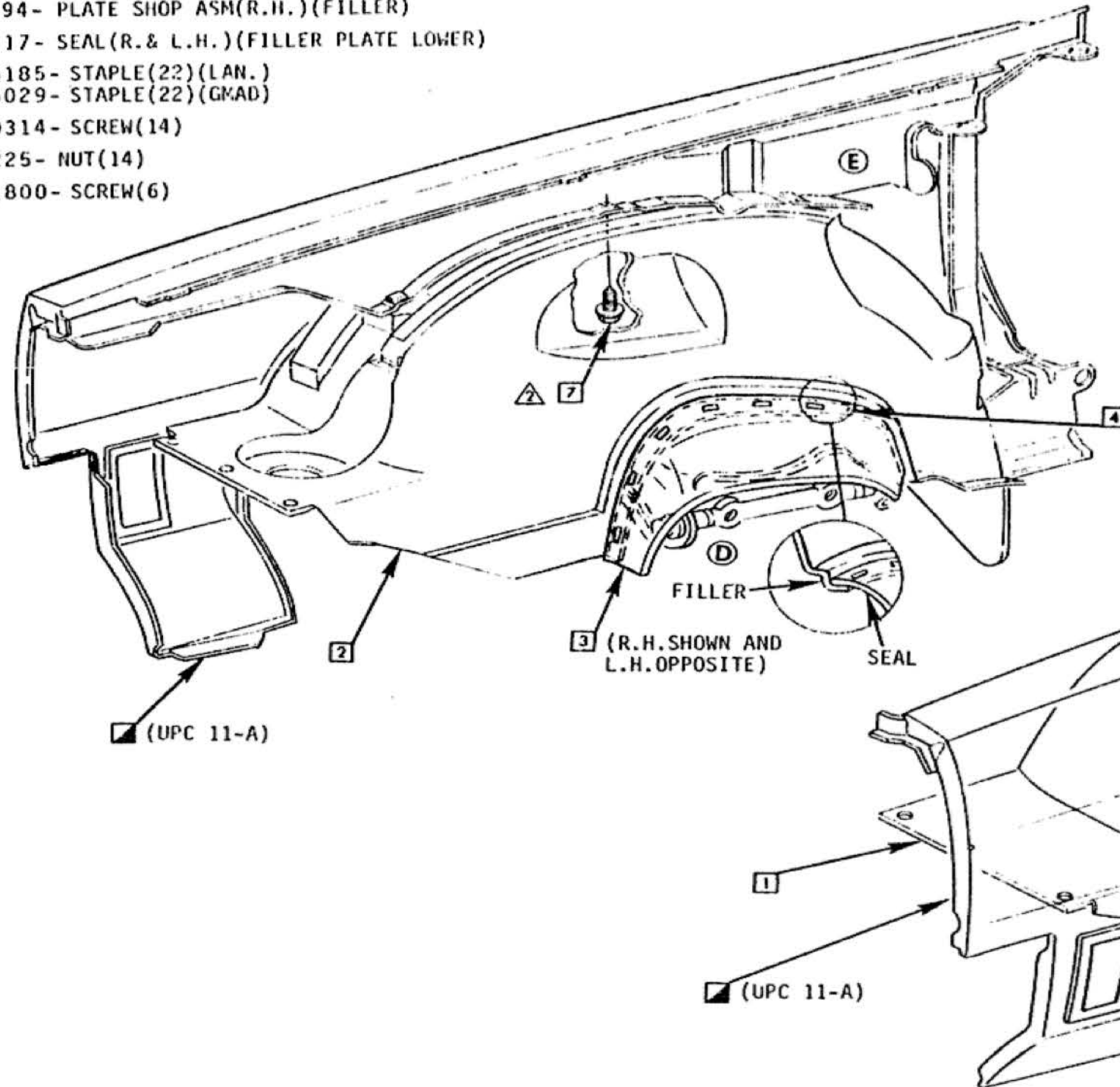
- (F) 7
- 8 554242- BRACE-LWR. TIE BAR TO FENDER
- 9
- 10



(L.H. INSTALLATION SHOWN: R.H. OPPOSITE, EXCEPT AS NOTED)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
△ 15 - 22 FT.		1-17-75	A	TORQUE WAS 15-22 FT.	2384	1/18/75		FEB 19 1975	FENDER & FILLER PLATE TO FRONT END PANEL, SUPPORT ASM & DEFLECTOR
△ 120 - 180 IN.		1-17-75	B	PART RELEASED FOR PRODUCTION	2425	1/18/75			
△ 60 - 90 IN.		1-20-75	C2	WAS 553183-BRACE	2809	1/24/75			
		8-13-75	D	BRACE LOCATION ON FENDER MOVED	3086	8/14/75			
		8-19-75	E	TORQUE WAS 15-22 FT.	3112	8/19/75			
		8-27-75	F	1491253-NUT REMOVED	3120	8/27/75			
		10-31-75	G	WAS 3960314-SCREW	3395	10/31/75			
		1-7-76	H	STUD LOCATIONS REV TO DETAIL	3498	1/7/76			
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 YEAR 1976 SERIES A UPC 11E SHEET 4

- 1 554495- PLATE SHOP ASM(L.H.)(FILLER)
- 2 554494- PLATE SHOP ASM(R.H.)(FILLER)
- 3 550417- SEAL(R.& L.H.)(FILLER PLATE LOWER)
- 4 9985185- STAPLE(22)(LAN.)
9985029- STAPLE(22)(GMAD)
- 5 3960314- SCREW(14)
- 6 405225- NUT(14)
- 7 3891800- SCREW(6)
- 8
- 9
- 10



1 (UPC 11-A)

2 (UPC 11-A)

BAFFLE SHOULD BE ALIGNED WITH
START OF BEAD ON FILLER PLATE
(L.H. SHOWN:R.H. OPPOSITE)(PART
OF FILLER PLATE SHOP ASM)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 10 - 22 FT.	4-17-75	A	3-STAPLES REMOVED	2496	NEELY		FEB 12 1975	SEDAN FILLER PLATE ASM TO FENDER ASM
	▲ 15 - 22 FT.	4-17-75	B	NOTE ADDED	2497	NEELY			
		7-31-75	C	WAS 414162-3-FILLER PLATE SHOP ASM	3005	NEELY			
		7-31-75	D	SEAL INSTALLATION REVISED	3005	NEELY			
		5-11-76	E	FLANGE REVISED	4286	NEELY			
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A
Oldsmobile									YEAR 1976 UPC 11E SHEET 5

- 1 553919- PLATE SHOP ASM(L.H.)(FILLER)
- 2 553918- PLATE SHOP ASM(R.H.)(FILLER)
- 3 550417- SEAL(R.& L.H.)(FILLER PLATE LOWER)
- 4 9985185- STAPLE(22)(LAN.)
9985029- STAPLE(22)(GMAD)
- 5 3960314- SCREW(12)
- 6 405225- NUT(12)
- 7 3891800- SCREW(6)
- 8 553966- SEAL (R.& L.H.)(FILLER PLATE FRONT)
- 9 9434256- STAPLE(4)
- 10

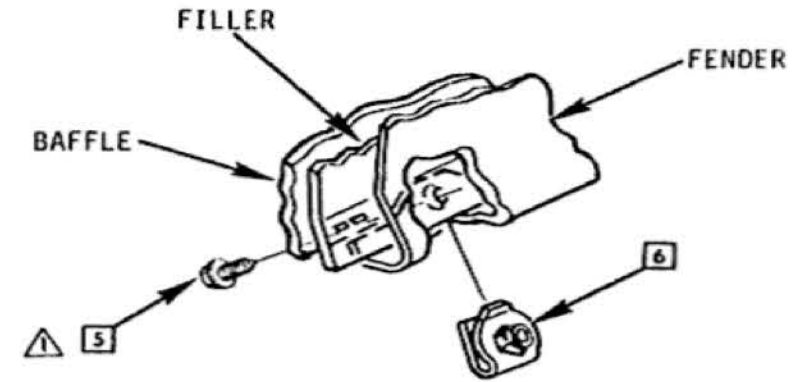
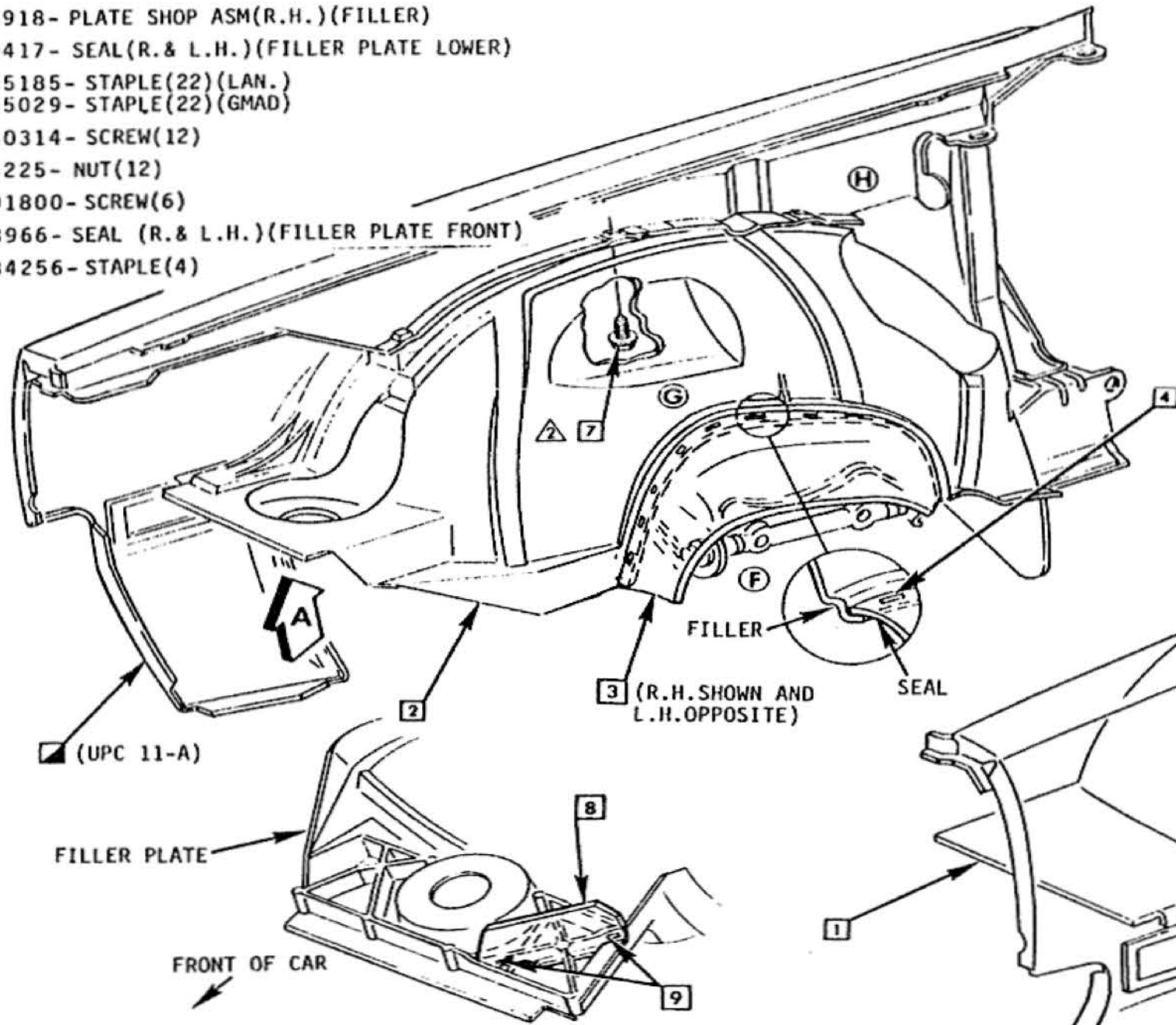
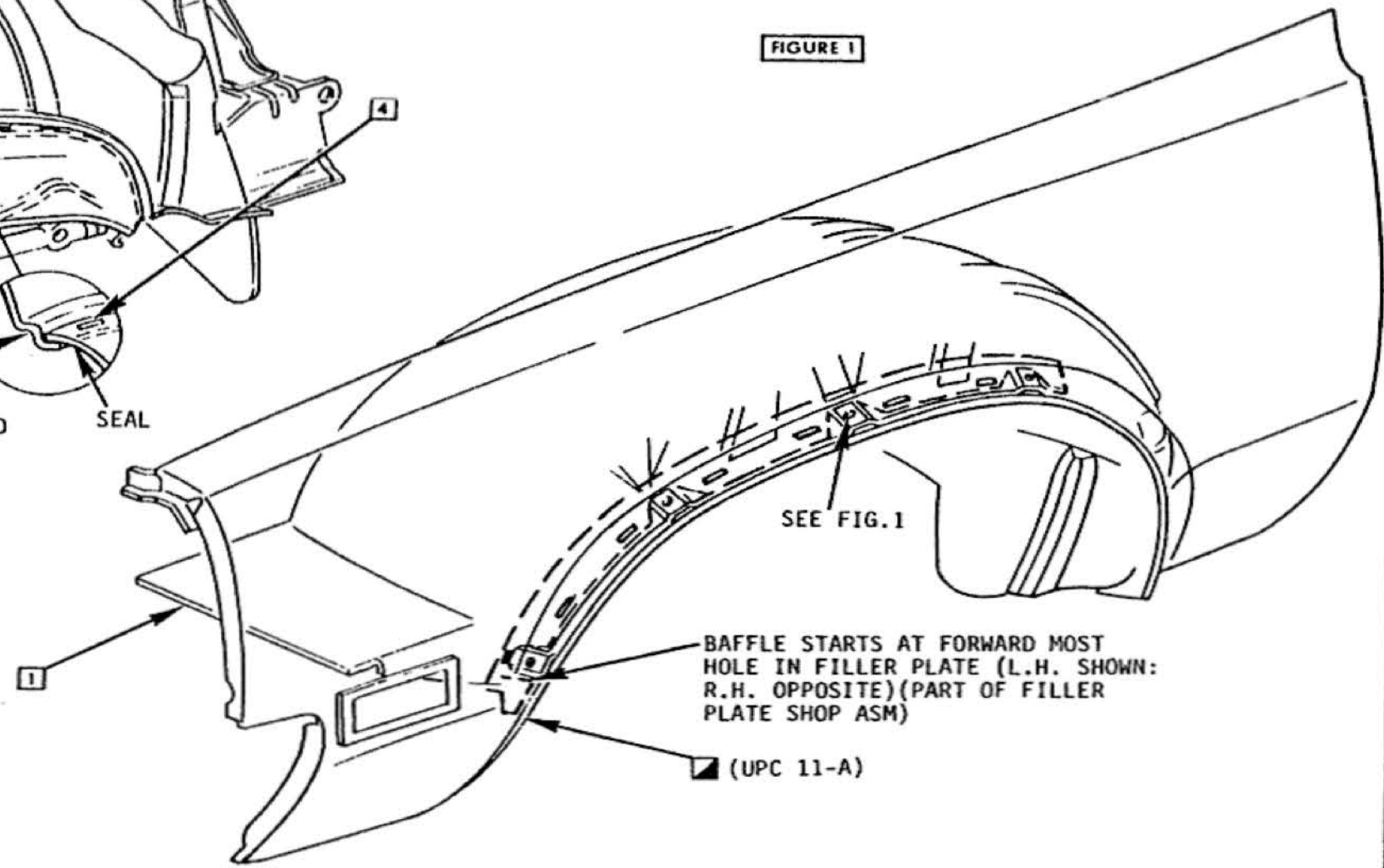


FIGURE 1

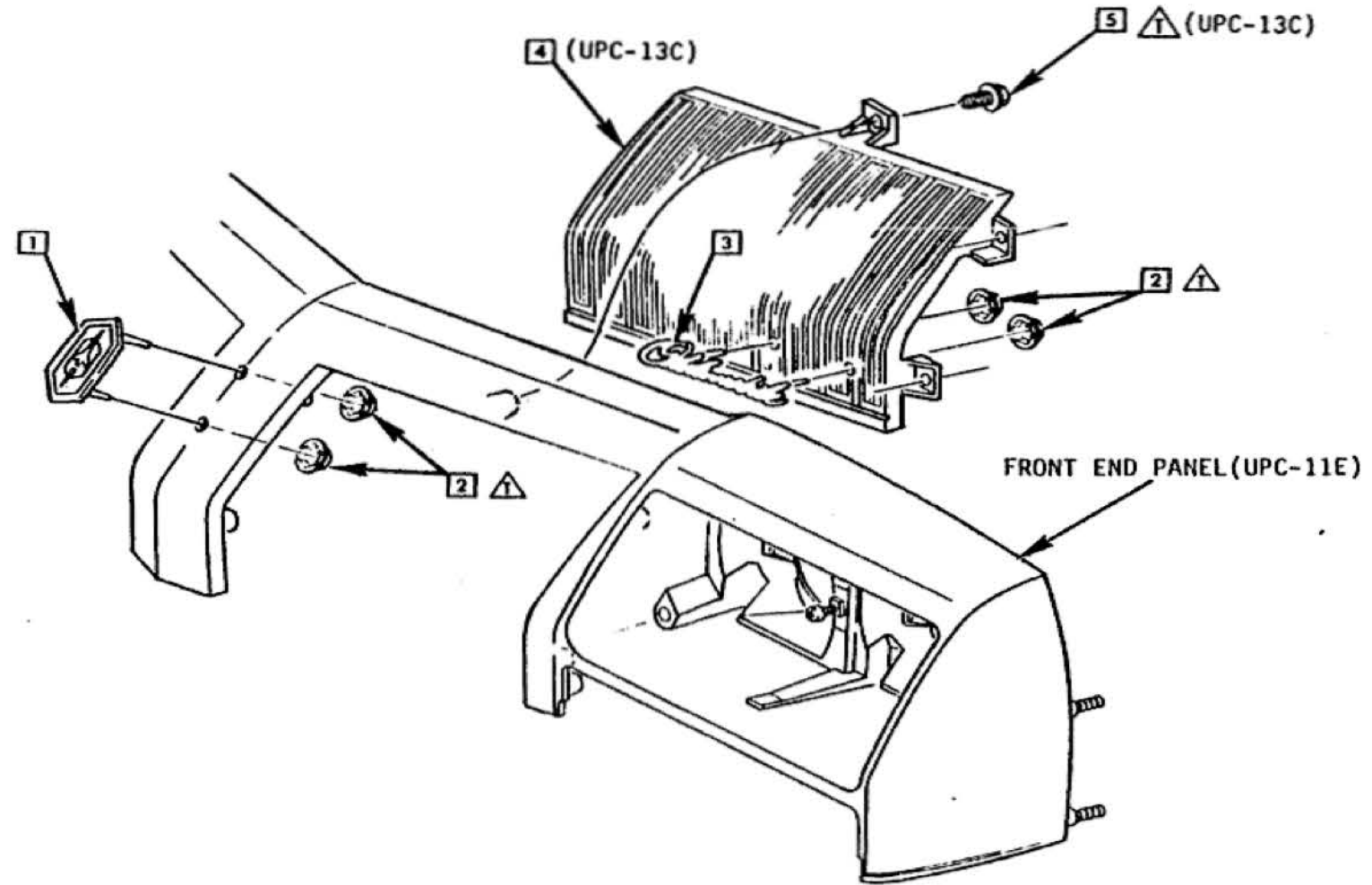


(R.H. SHOWN; L.H. OPPOSITE)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 10 - 22 FT.	4-17-75	A	3-STAPLES REMOVED	2426	174		FEB. 12, 1975	COUPE FILLER PLATE ASM TO FENDER ASM
	△ 15 - 22 FT.	4-17-75	B2	PART NO.'S AND NOTE ADDED	2500/20078	174		DR. G. J. DeTolky	
		4-21-75	C	BAFFLE REVISED	2527	181		CK. H. J. Latta	PART NO. 552392 SERIES A
		6-20-75	D2	ITEM #849 AND VIEW-A ADDED	2806	174		APPR. Fred W. ...	
		7-25-75	E	BAFFLE RELOCATED	2972	174		APPR. R.E. Carnell	YEAR 1976 UPC 11E SHEET 6
		7-31-75	F	SEAL INSTALLATION REVISED	3064	174		REF.	
		5-5-76	G	(2) RIBS REMOVED	3043	174		Oldsmobile	
		5-11-76	H	FLANGE REVISED	4286	174			

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 551417- EMBLEM ASM
- 2 9420621- NUT(4)
- 3 552015- GRILLE SCRIPT"OLDSMOBILE"
- 4 554208- R.H.-GRILLE
554209- L.H.
- 5 9434007- SCREW ASM(10)
- 6
- 7
- 8
- 9
- 10



© AG00 EXC Y76

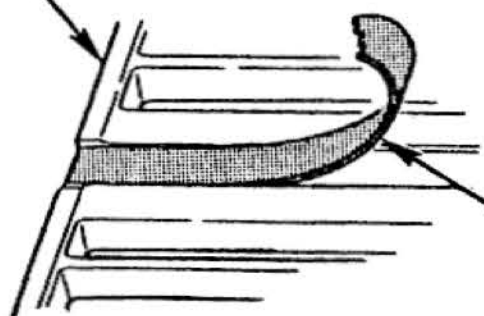
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-17-75	A	TORQUE ADDED	2384			FEB 5, 1975	FRONT END PANEL & GRILLE DRESS
		4-20-75	B	WAS 55146465-GRILLE	2809			DR. D. G. J. J. J.	
		1-6-76	C	USAGE REVISED	3497			CK. D. J. J.	
								APPR. M. J. J.	PART NO. 552392
								REF. R. E. Cornell	SERIES A
								Oldsmobile	YEAR 1976
									UPC 11G
									SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 551534- EMBLEM ASM (AH-AJ-AM00) (M)
- 2 9420621- NUT(4)
- 3 551550- R.H.-GRILLE (AH-AJ-AM00)(SHOWN) (M)
551551- L.H.
- 4 9421985- SCREW (4)
- 5 9431532- NUT(4)
- 6 9434007- SCREW ASM
- 7 552015- GRILLE SCRIPT"OLDSMOBILE"
- 8 553048- CHART(GRILLE BAR DECAL) (C) (AH-AJ-AM00) (M)
- 9 9431530- NUT (4)
- 10 555816- SPACER (AG37 WITH Y76)
- (N) 11 552570- EMBLEM (AG37 WITH Y76)
- 12 554654- R.H.-GRILLE (AG37 WITH Y76)(SIMILAR)
554655- L.H.

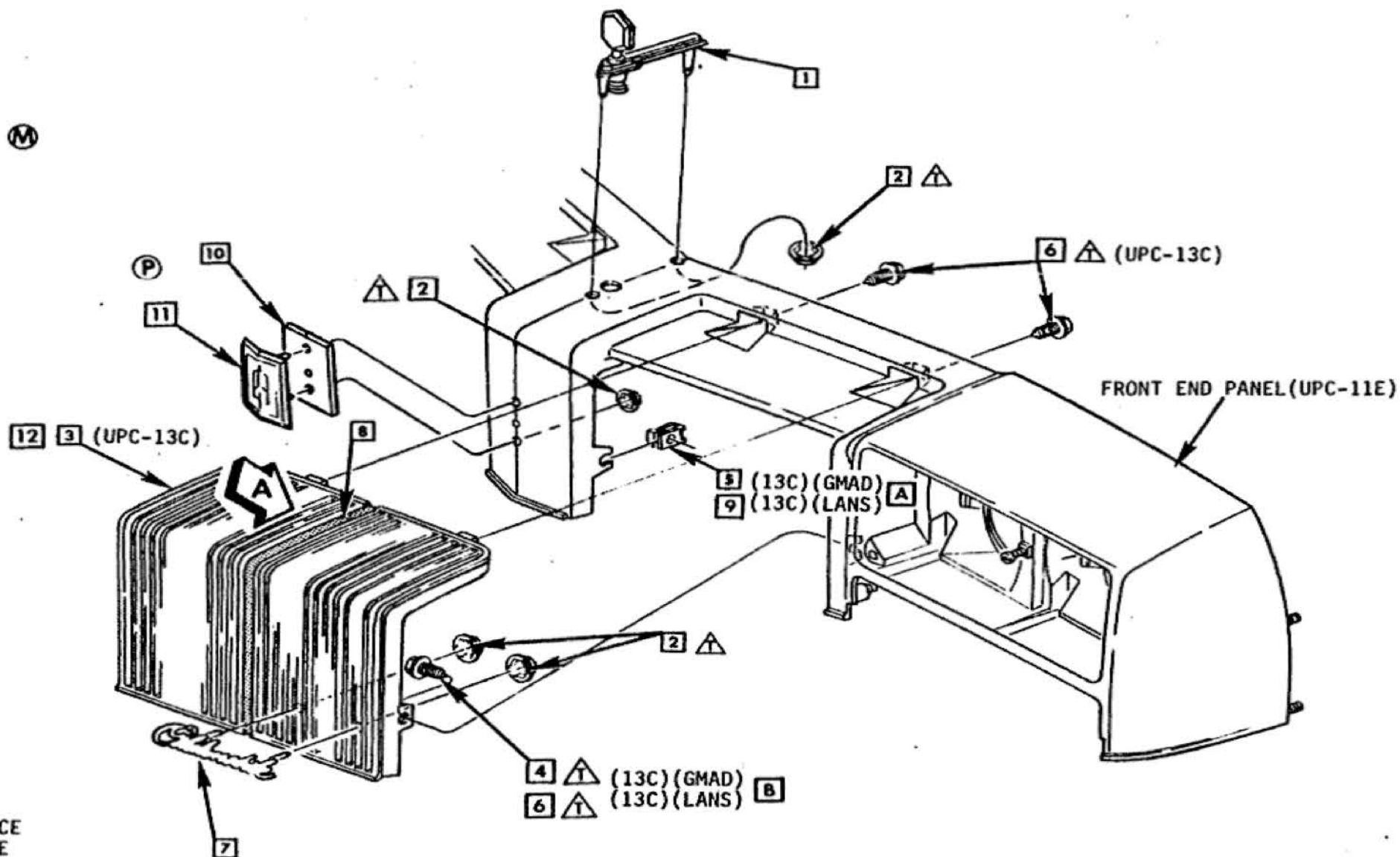
- A LOCATION OF NUT ON GRILLE OPTIONAL
- B DIRECTION OF SCREW OPTIONAL
- C ON CARS WITH SPECIAL PAINT OPTION, PAINT DECALS IN SPECIAL COLOR PRIOR TO INSTALLATION WITH ONE(1) COAT (0.3 MILS) OF SEALER, DUPONT 881-2193 OR EQUIVALENT, AND THREE(3) COATS (1.8 MILS) OF SPECIAL COLOR ACRYLIC LACQUER

GRILLE TOP



USE A 15" LONG PIECE OF DECAL PER GRILLE

VIEW A



AH-AJ-AM00
AG37 WITH Y76

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		11-10-75	J	9431530-NUT ADDED	3413			FEB. 5, 1976	FRONT END PANEL & GRILLE DRESS
		11-10-75	K	ITEM 6 & USAGE ADDED	3413			DR. A. B. Paltok	
		11-10-75	L	ITEM 9 & USAGE ADDED	3413			CK. J. T. ...	
		1-6-76	MA	USAGES ADDED	3497			APPR. ...	
		1-6-76	N	PART NOS. ADDED	3497			APPR. R. E. Cornell	
		1-6-76	P	DRAWING REVISED	3497			REF.	
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	PART NO. 552392
								YEAR 1976	SHEET 2
								UPC 11G	SERIES A

- 1 552627- MOULDING-FRONT FENDER SIDE(BB4)
- 2 9420621- NUT(10)
- 3 408954- SCRIPT(2)
- 4 552334- R.H.-MOULDING-FRONT FENDER W/O(&Y74)
552335- L.H.
- 5 11501794- SCREW(18)(LAN.)(&Y74)
588546- SCREW(18)(GMAD)(&Y74)
- 6 1678289- SCREW(AS REQ'D FOR REPAIR ONLY)(&Y74)
- 7 413044- EMBLEM(2)
- A SEE SEC. OA SHEET 51 FOR INSTALLATION PROCEDURE
- D 9981769- ADHESIVE (GMAD)

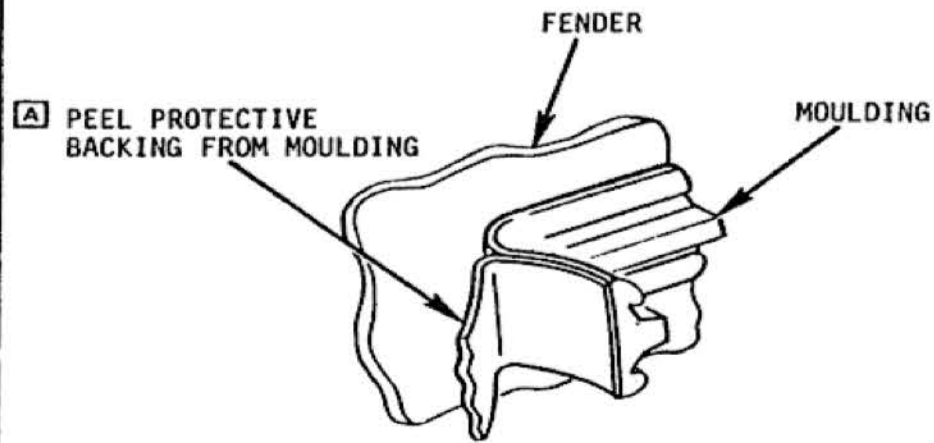
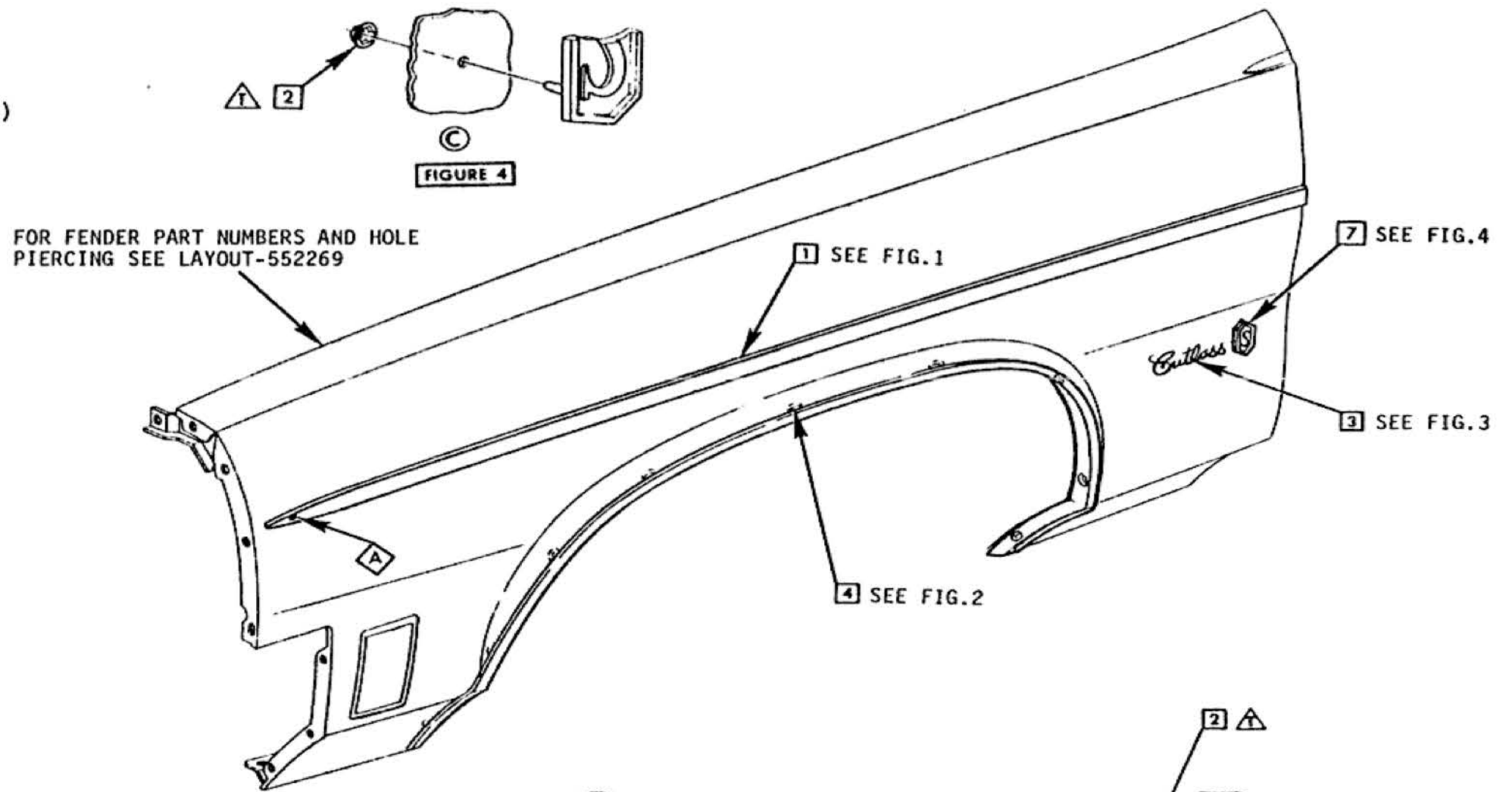


FIGURE 1

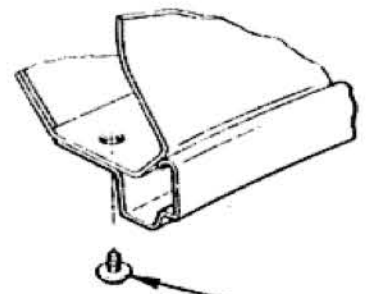


FIGURE 2

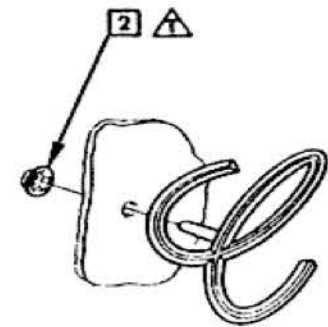


FIGURE 3

(AG29)

DYNAMIC (Installation)-LBS.	MAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-24-75	A	NOTE ADDED	2222	14420		FEB 12 1975	FENDER MOULDING DRESS
		5-19-75	B	Y74 USAGE ADDED	2669	17420		DR. A. J. Paltelky	
		6-30-75	C2	413044-EMBLEM & FIG 4 ADDED	2868	17420		CK. D. J. Titus	
		1-21-76	D	9981769-ADHESIVE ADDED	3571	16120		APPR. V. Clavin APPR. M. J. Wickman REF. R. E. Corbille	
									PART NO. 552392 SERIES A YEAR 1976 UPC 11G SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1678289- SCREW (AS REQ'D FOR REPAIR ONLY)
- 2 413561- SCRIPT (CUTLASS) (2)
- 3 413562- SCRIPT (SALON) (2)
- 4 413491- EMBLEM ASM
- 5 9420621- NUT (14)
- 6 552334- R.H.-MOULDING-FRONT FENDER W/O
552335- L.H.
- 7 11501794- SCREW (18) (LAN.)
588546- SCREW (18) (GMAD)
- 8

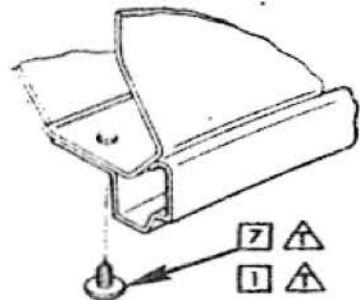
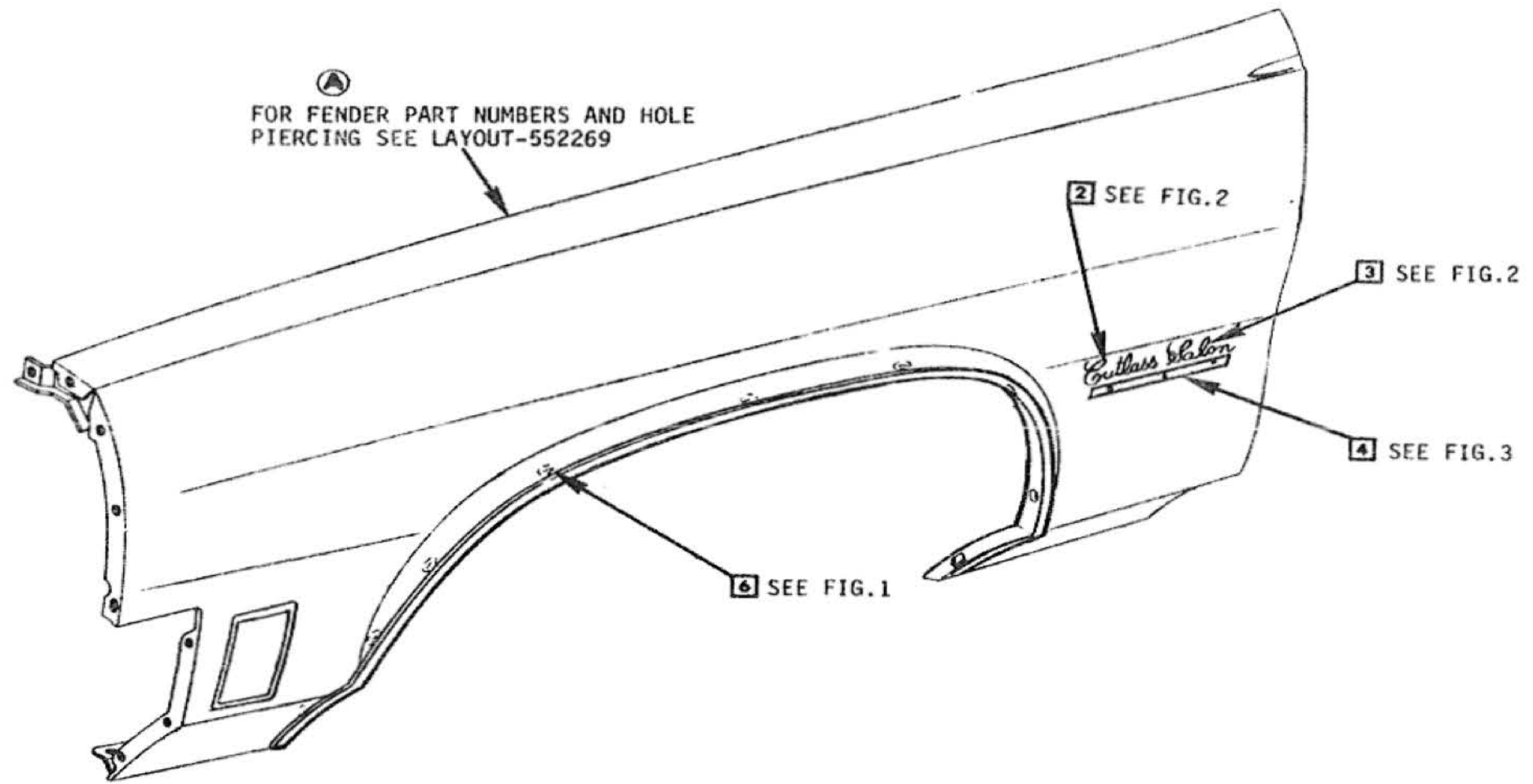
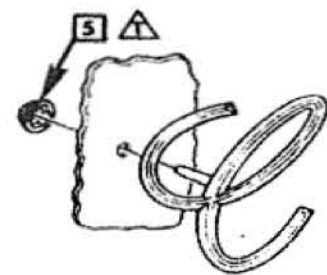


FIGURE 1



(TYPICAL SCRIPT FASTENING)

FIGURE 2

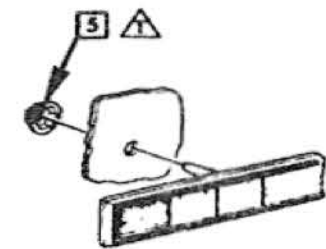


FIGURE 3

(AJ29 WITH Y78)

DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
2/17/75	A	NOTE ADDED	2022	7506/11		FEB. 13, 1975 DR. A. S. P. O'Leary CK. D. J. L. [unclear] APPR. M. J. [unclear] APPR. R. E. Cornell REF.	FENDER MOULDING DRESS
							PART NO. 552392
							SERIES A
						Oldsmobile	YEAR 1976
							UPC 11G
							SHEET 5

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 552334- R.H.-MOULDING-FRONT FENDER W/O
552335- L.H.
- 2 552627- MOULDING-FRONT FENDER SIDE(WITH B84)
- 3 9420621- NUT(16)
- 4 410788- SCRIPT(2) (EXC Y78)
- 5 412283- LOUVER(2) (EXC Y78)
- 6 11501794- SCREW(18)(LAN.)
588546- SCREW(18)(GMAD)
- 7 1678289- SCREW(AS REQ'D FOR REPAIR ONLY)

A SEE SEC. OA SHEET 51 FOR INSTALLATION PROCEDURE

C A 9981769- ADHESIVE (GMAD)

A FOR FENDER PART NUMBERS AND HOLE PIERCING SEE LAYOUT-552269

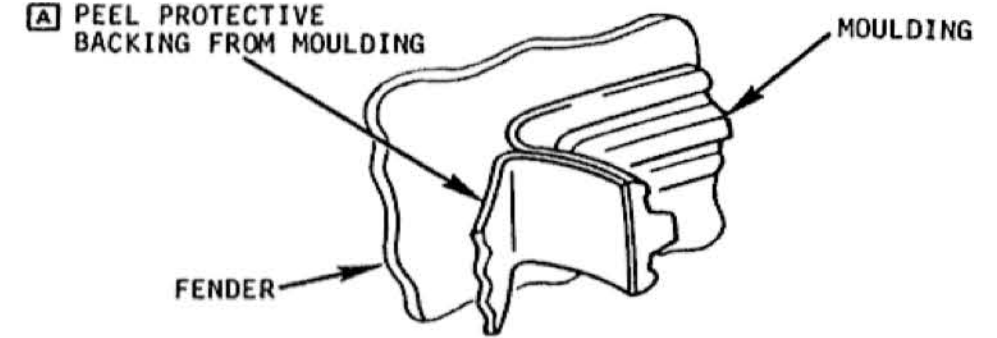
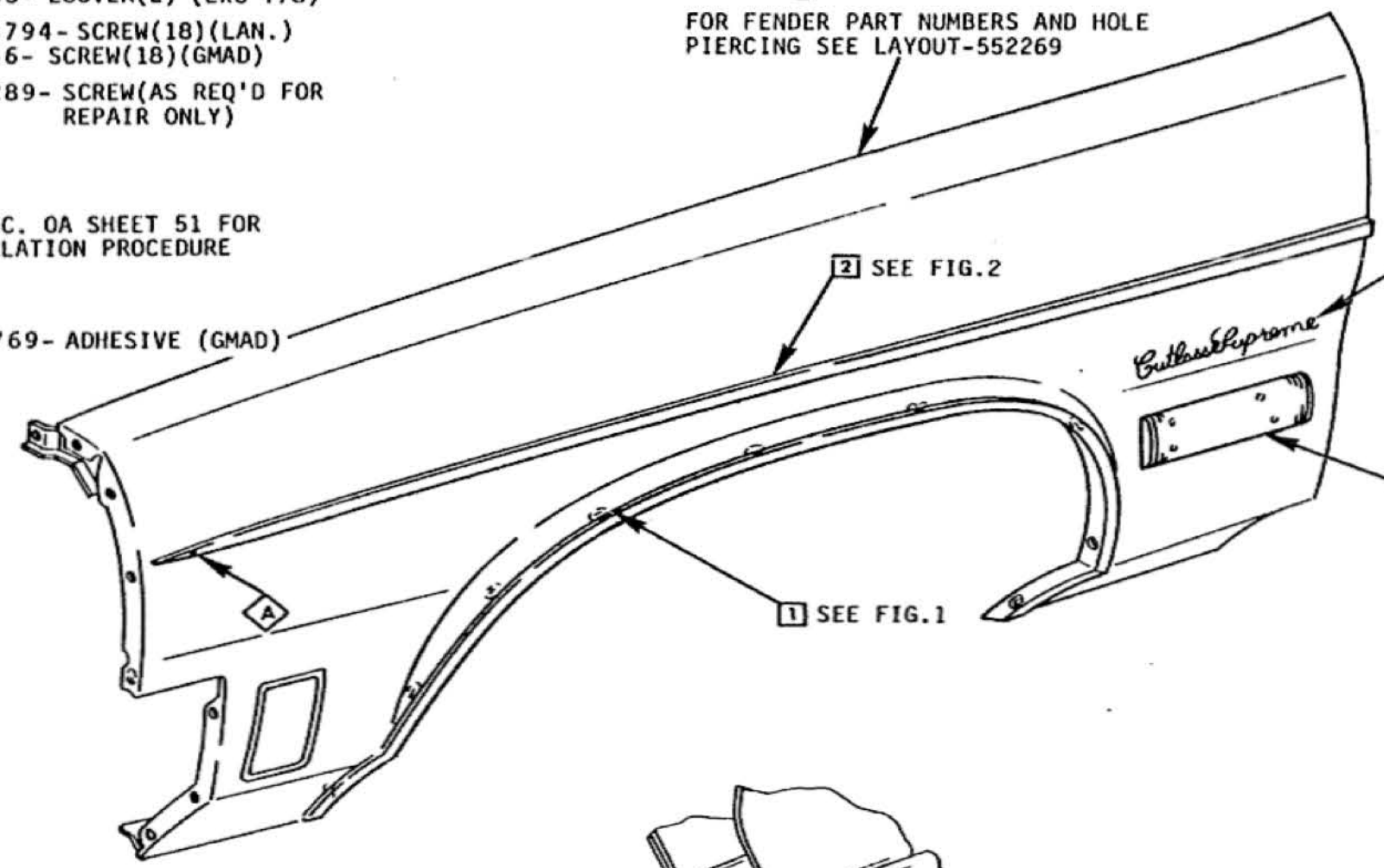
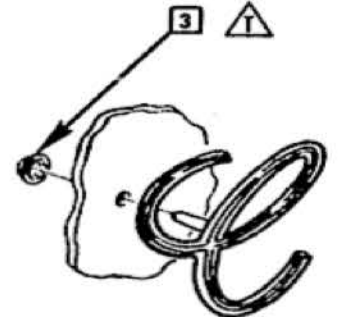


FIGURE 2



(TYPICAL SCRIPT FASTENING)

FIGURE 3

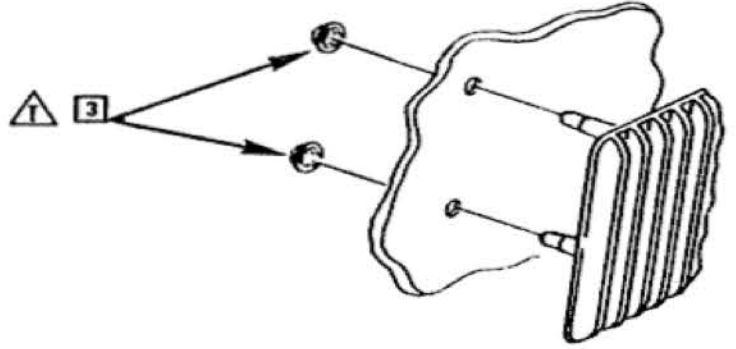


FIGURE 4

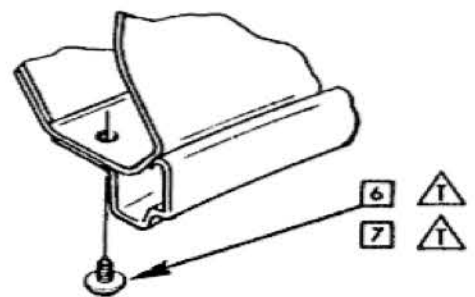


FIGURE 1

(AJ29 & AH35)

DYNAMIC (Installation)-LBS.	MANU (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-29-75	A	NOTE ADDED	2222	REC	DR	FEB. 13, 1975	FENDER MOULDING DRESS
		8-1-75	B	RE DRAWN NO CHANGE	REC	DR	DR	DR	
		1-27-76	C	9981769-ADHESIVE ADDED	3571	DR	DR	DR	
<p>APP. M.G. Workman REF. R.E. Cornell</p> <p style="text-align: center;"><i>Oldsmobile</i></p>									PART NO. 552392 YEAR 1976 SERIES A SHEET 6

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 552435- MOULDING-FRT.FENDER-UPPER
- 2 552436- R.H.-MOULDING-F.E.P.-UPPER
552437- L.H.
- 3 552438- R.H.-MOULDING-F.E.P.-LOWER
552439- L.H.
- 4 552440- R.H.-MOULDING-FRT.FENDER-CENTER
552441- L.H.
- 5 552442- R.H.-MOULDING-FRT.FENDER FRT.-LOWER
552443- L.H.
- 6 552334- R.H.-MOULDING-FRONT FENDER W/O
552335- L.H.
- 7 552446- R.H.-APPLIQUE-FRONT END PANEL
552447- L.H.
- 8 552444- R.H.-APPLIQUE-FRONT FENDER
552445- L.H.
- 9 380382- NUT(6)
- ① 10 9437074- SCREW(6)
- 11 11501794- SCREW(18)(LAN.)
588546- SCREW(18)(GMAD)

- 12 413040- SCRIPT(VISTA)(2)
- 13 410980- SCRIPT(CRUISER)(2)
- 14 9420621- NUT(20)
- 15 1385099- RETAINER ASM(16)
- 16 9419784- NUT(16)
- 17 1678289- SCREW(AS REQ'D FOR
REPAIR ONLY)

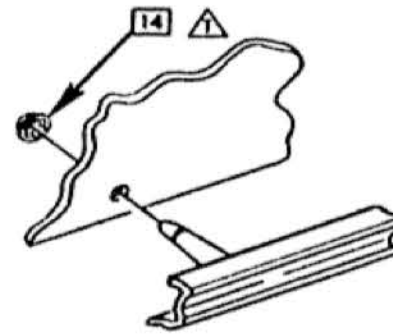


FIGURE 5
(TYPICAL FASTENING)

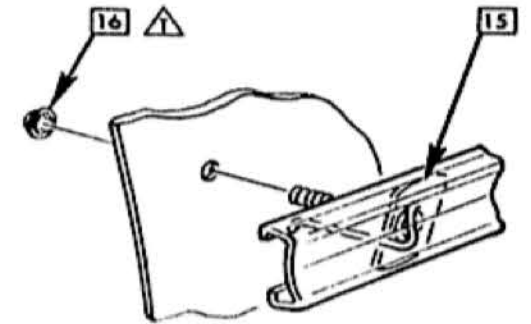


FIGURE 4

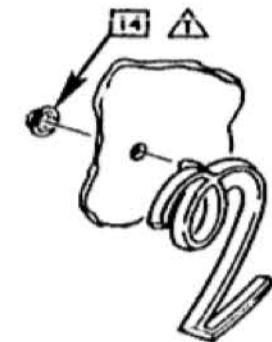


FIGURE 3

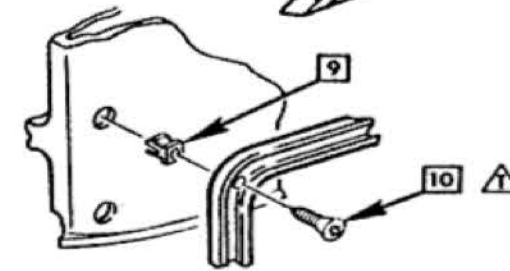


FIGURE 1

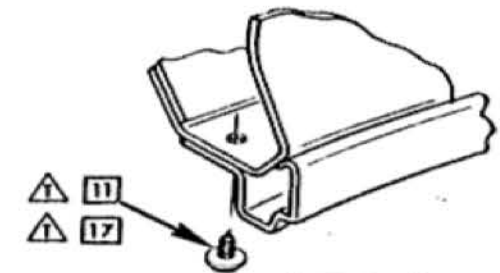
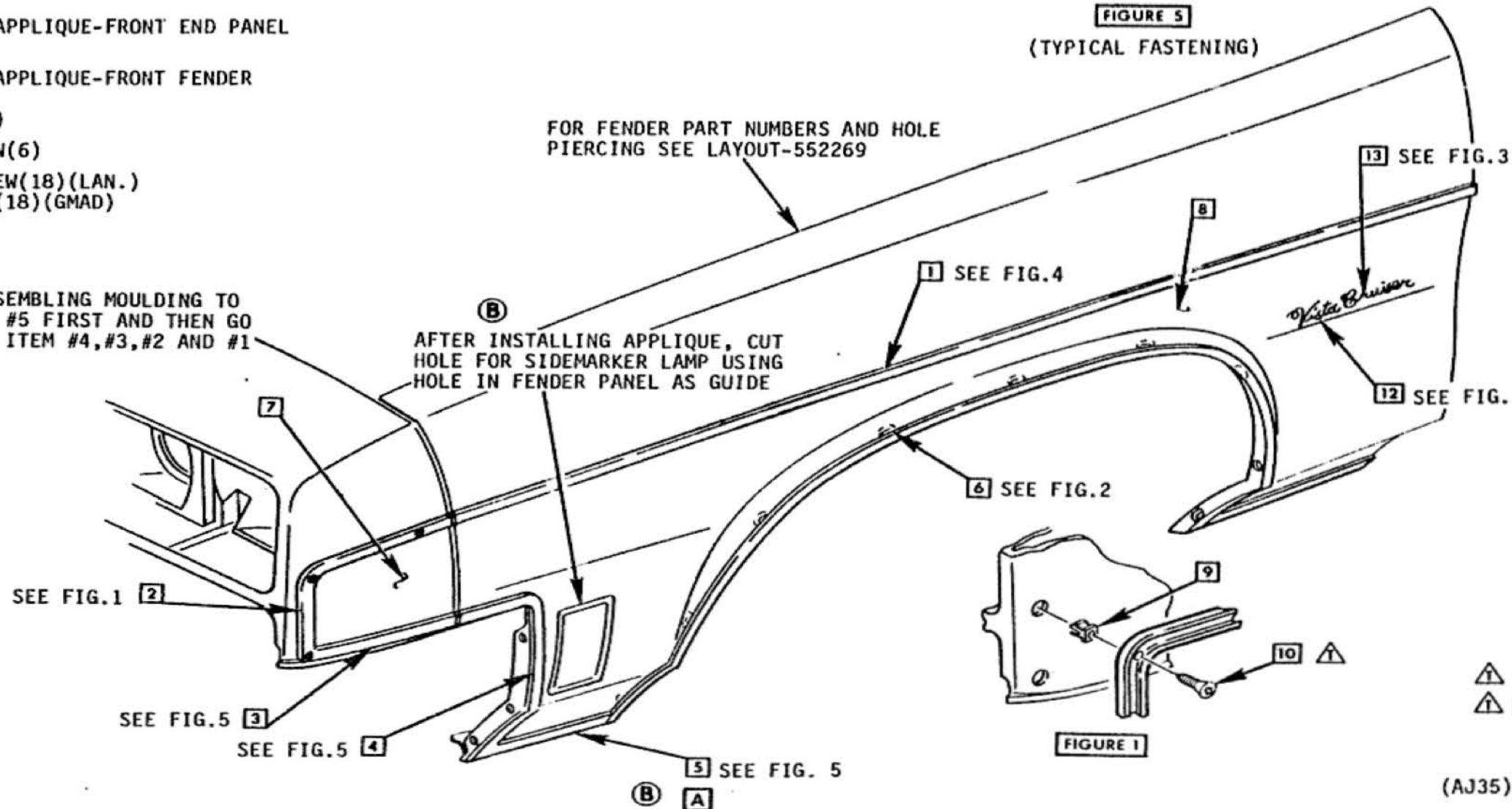


FIGURE 2

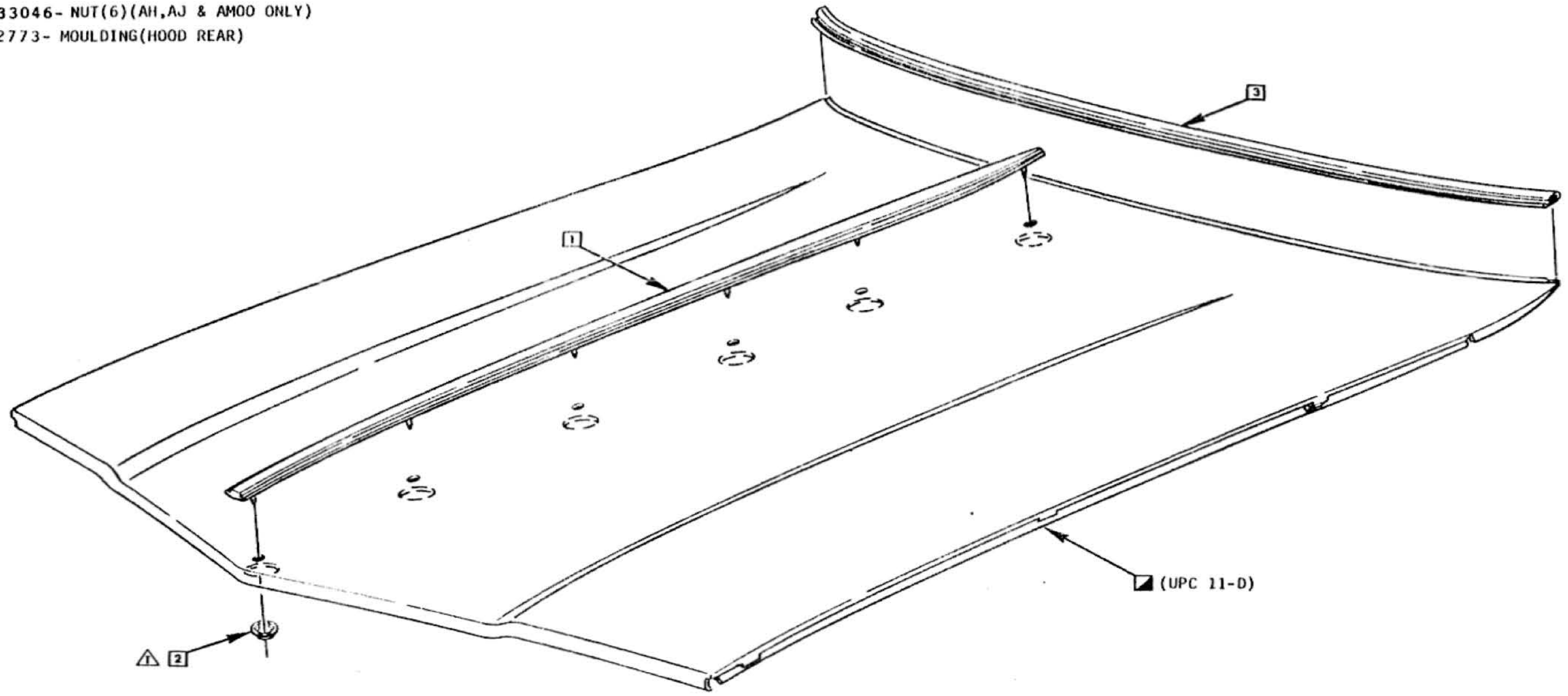


- A NOTE:
SEQUENCE OF ASSEMBLING MOULDING TO
FENDER, IS ITEM #5 FIRST AND THEN GO
CLOCKWISE WITH ITEM #4, #3, #2 AND #1
- B

(AJ35)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-21-75	A	NOTE ADDED	2222	1/18/75	DR	FEB 13 1974	FENDER MOULDING DRESS
		2-27-75	B3	NOTES ADDED	2243	1/18/75	CK		
		8-4-75	C	REDRAWN NO CHANGE	R.E.C.	1/18/75	APPR		
		10-21-75	D	WAS 9417943-SCREW	3341	1/18/75	REF.		
<p>△ FULLY DRIVEN, SEATED AND NOT STRIPPED</p>									PART NO. 552392 YEAR 1976 SERIES A UPC 11G SHEET 7

- 1 551533- MOULDING(HOOD TOP)(AH,AJ & AM00 ONLY)
- 2 9433046- NUT(6)(AH,AJ & AM00 ONLY)
- 3 552773- MOULDING(HOOD REAR)
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	K.E.C.	7/27/73		FEB-12-1975	HOOD DRESS
		9-3-75	B	WAS 9420621-NUT	3152	R/1/75		DR. A. J. Faltak	
								CK. A. Zetas	
								APPR 712 J. J. ...	PART NO. 552392
								APPR. R. E. Correll	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 11G
									SHEET 8

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 551890- R.H.-MOULDING-FRONT FENDER W/O(Y74)
- 551891- L.H.
- 2 408954- SCRIPT(CUTLASS)(2)(-W29)
- 3 413044- EMBLEM("S")(2)(-W29)
- 4 554989- MOULDING-FRT. FENDER SIDE(B84 EXC W29) (D)
- 5 9420621- NUT(10)(-W29)
- 6 11501794- SCREW(16)(LAN.)(Y74)
- 588546- SCREW(16)(GMAD)(Y74)
- 7 1678289- SCREW(AS REQ'D FOR REPAIR ONLY)

A SEE SEC. OA SHEET 51 FOR INSTALLATION PROCEDURE

F A 9981769- ADHESIVE (GMAD)

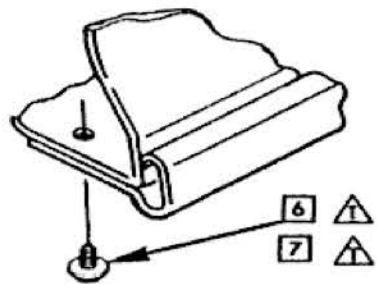


FIGURE 1

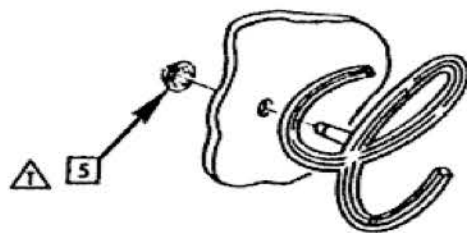


FIGURE 2

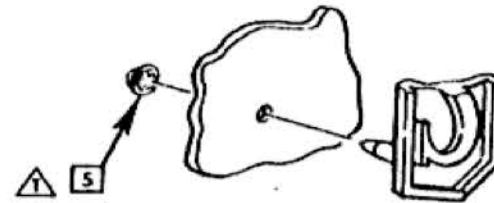
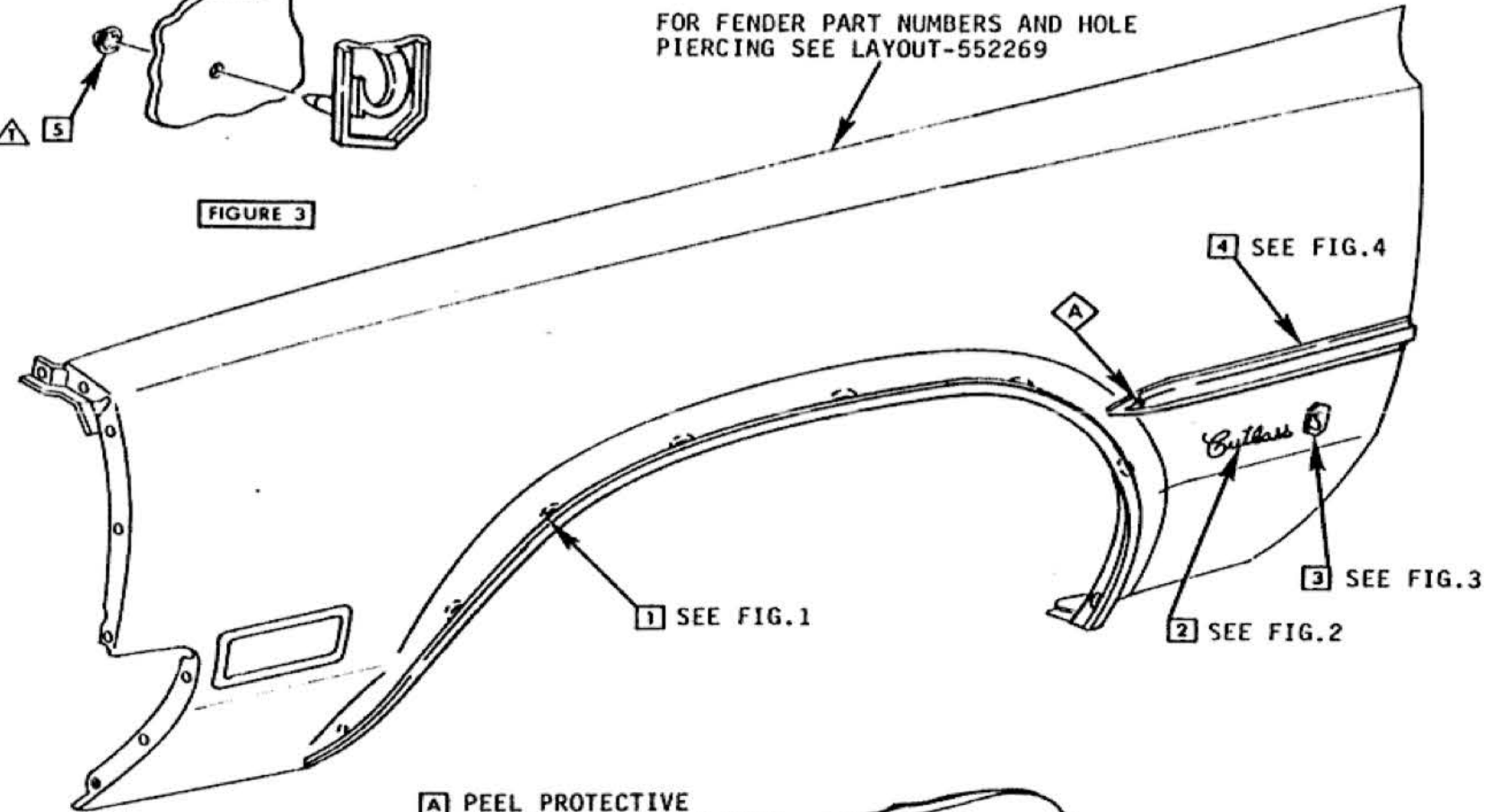


FIGURE 3



A PEEL PROTECTIVE BACKING FROM MOULDING

FENDER

MOULDING

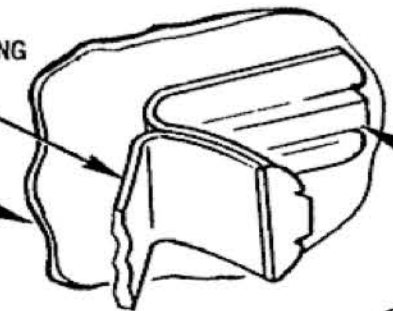


FIGURE 4

(AG37)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-21-75	A	NOTE ADDED	3322	DR	DR	FEB. 12, 1974	FENDER MOULDING DRESS
		8-4-75	B	REDRAWN NO CHANGE	REC.	DR	DR		
		10-13-75	C	WAS 553375-MIDG.	3315	DR	DR		
		10-13-75	D	USAGE REVISED	3315	DR	DR		
		10-13-75	E	USAGE REVISED	3315	DR	DR		
		1-21-76	F	9981769-ADHESIVE ADDED	3571	DR	DR		
<p>▲ FULLY DRIVEN, SEATED AND NOT STRIPPED</p>									PART NO. 552392 YEAR 1976 Oldsmobile
									SERIES A SHEET 9 UPC 11G

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 551890- R.H.-MOULDING-FRONT FENDER W/O
551891- L.H.
- 2 413561- SCRIPT(CUTLASS)(2)
- 3 413562- SCRIPT(SALON)(2)
- 4 413491- EMBLEM(2)
- 5 9420621- NUT(14)
- 6 11501794- SCREW(16)(LAN.)
588548- SCREW(16)(GMAD)
- 7 1678289- SCREW(AS REQ'D FOR
REPAIR ONLY)

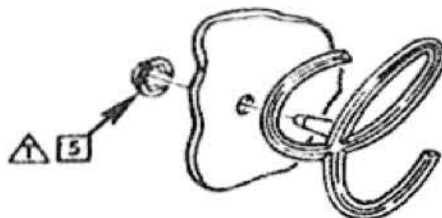


FIGURE 1

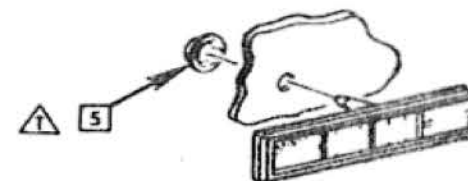


FIGURE 2

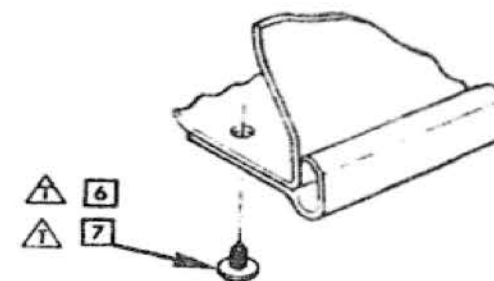
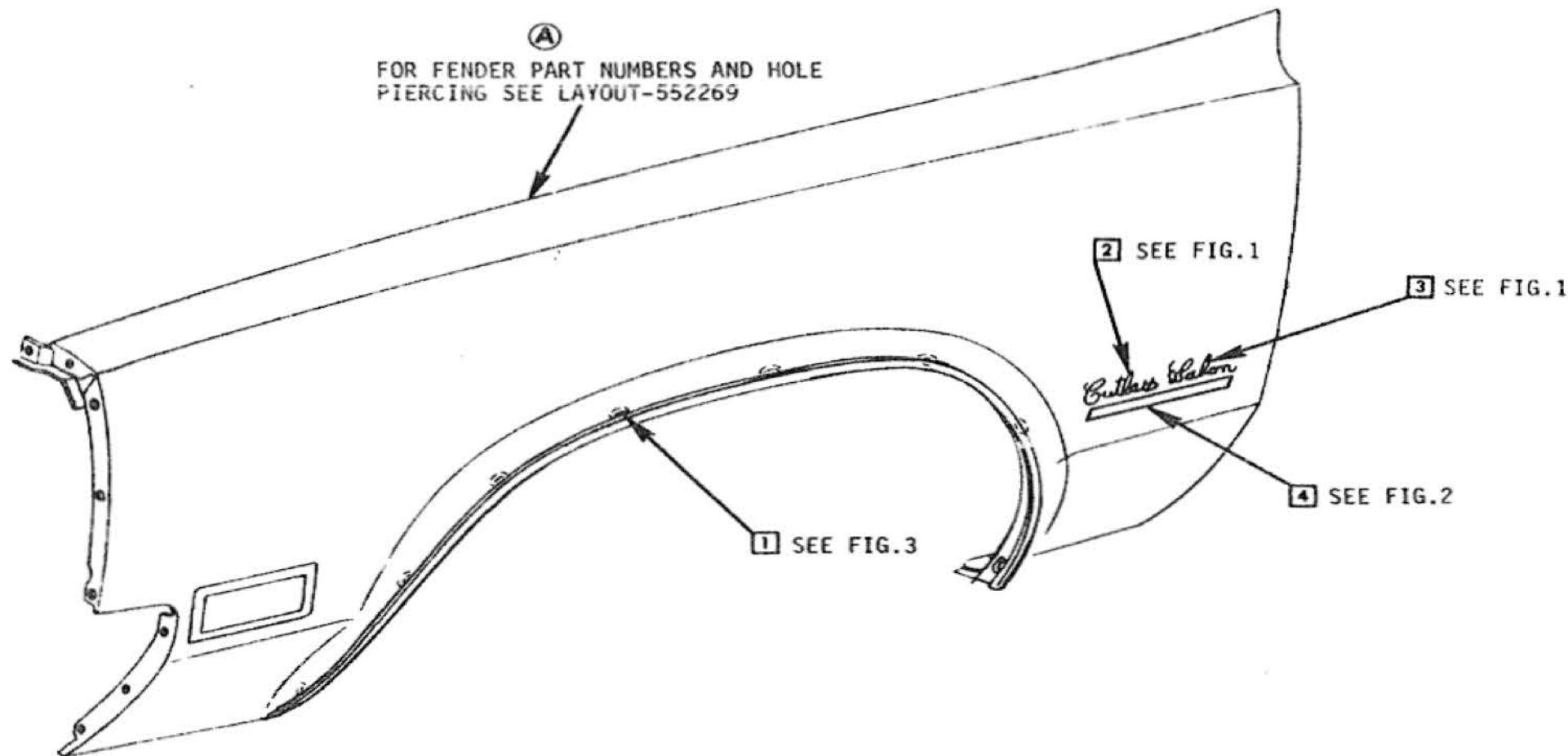


FIGURE 3



(AJ57 WITH Y78)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	▲	2-21-75	A	NOTE ADDED	8232	07407		FEB 13 1975	FENDER MOULDING DRESS
								DR. A. F. Valtellay	
								CK. R. E. Cornell	PART NO. 552392
								APPR. R. E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 11G
									SHEET 10

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 551890- R.H.-MOULDING-FRONT FENDER W/O
551891- L.H.
- 2 410788- SCRIPT(CUTLASS SUPREME)(2)
- 3 554989- MOULDING-FRT. FENDER SIDE(B84)
- 4 9420621- NUT(8)
- 5 11501794- SCREW(16)(LAN.)
588546- SCREW(16)(GMAD)
- 6 1678289- SCREW(AS REQ'D FOR
REPAIR ONLY)
- 7 553730- EMBLEM(BROUGHAM)(2)(AM57 ONLY)

A SEE SEC. OA SHEET 51 FOR
INSTALLATION PROCEDURE

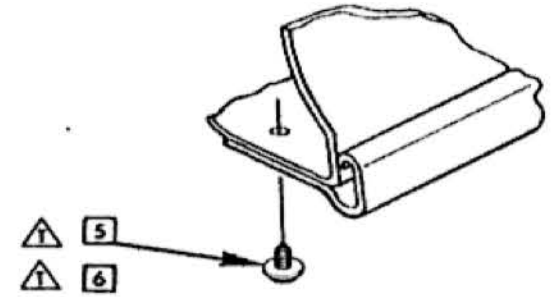


FIGURE 1

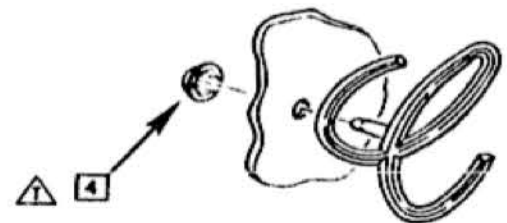
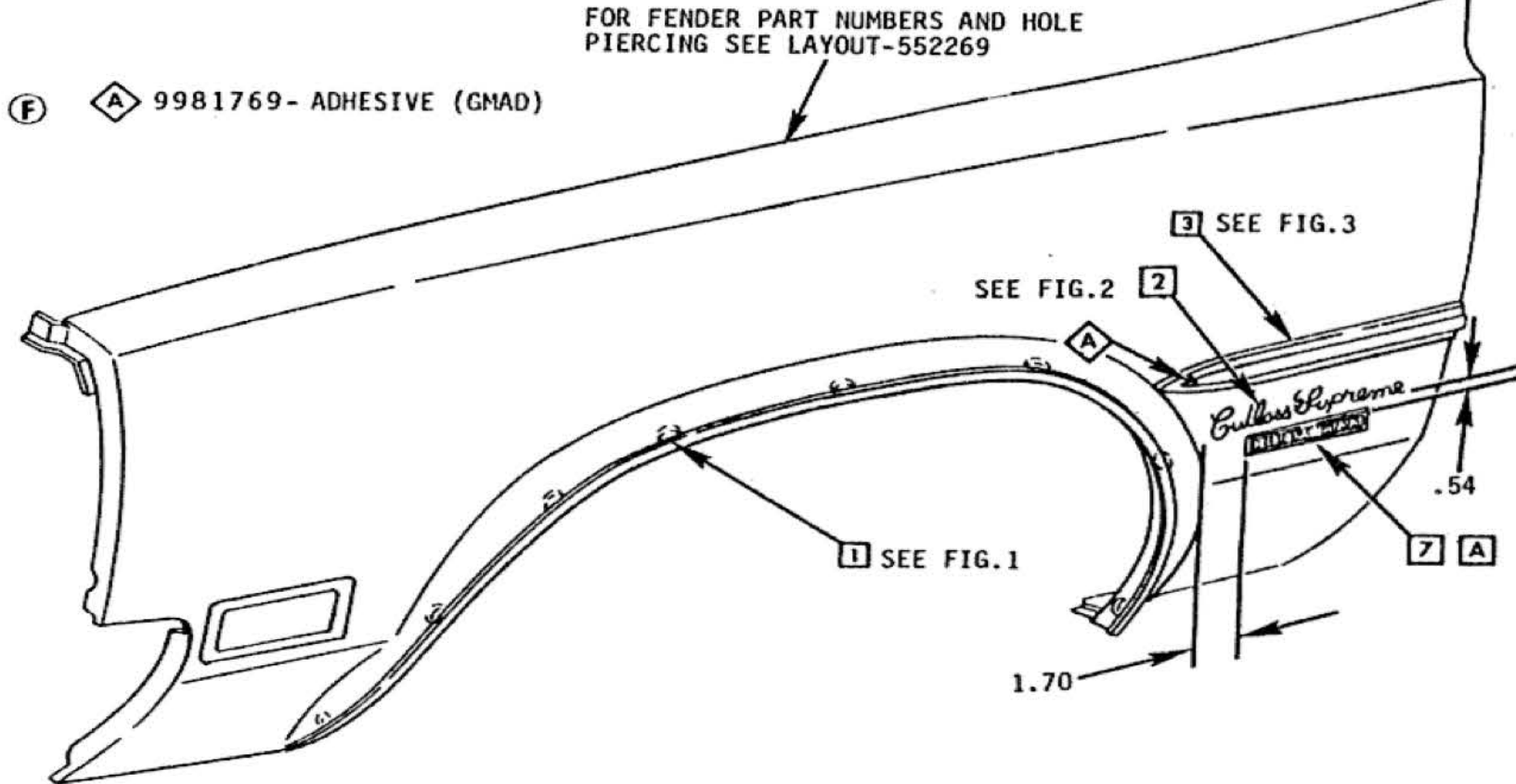


FIGURE 2



A PEEL PROTECTIVE
BACKING FROM MOULDING

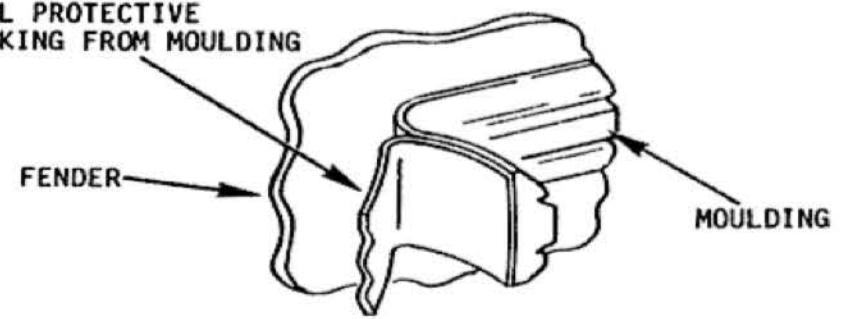
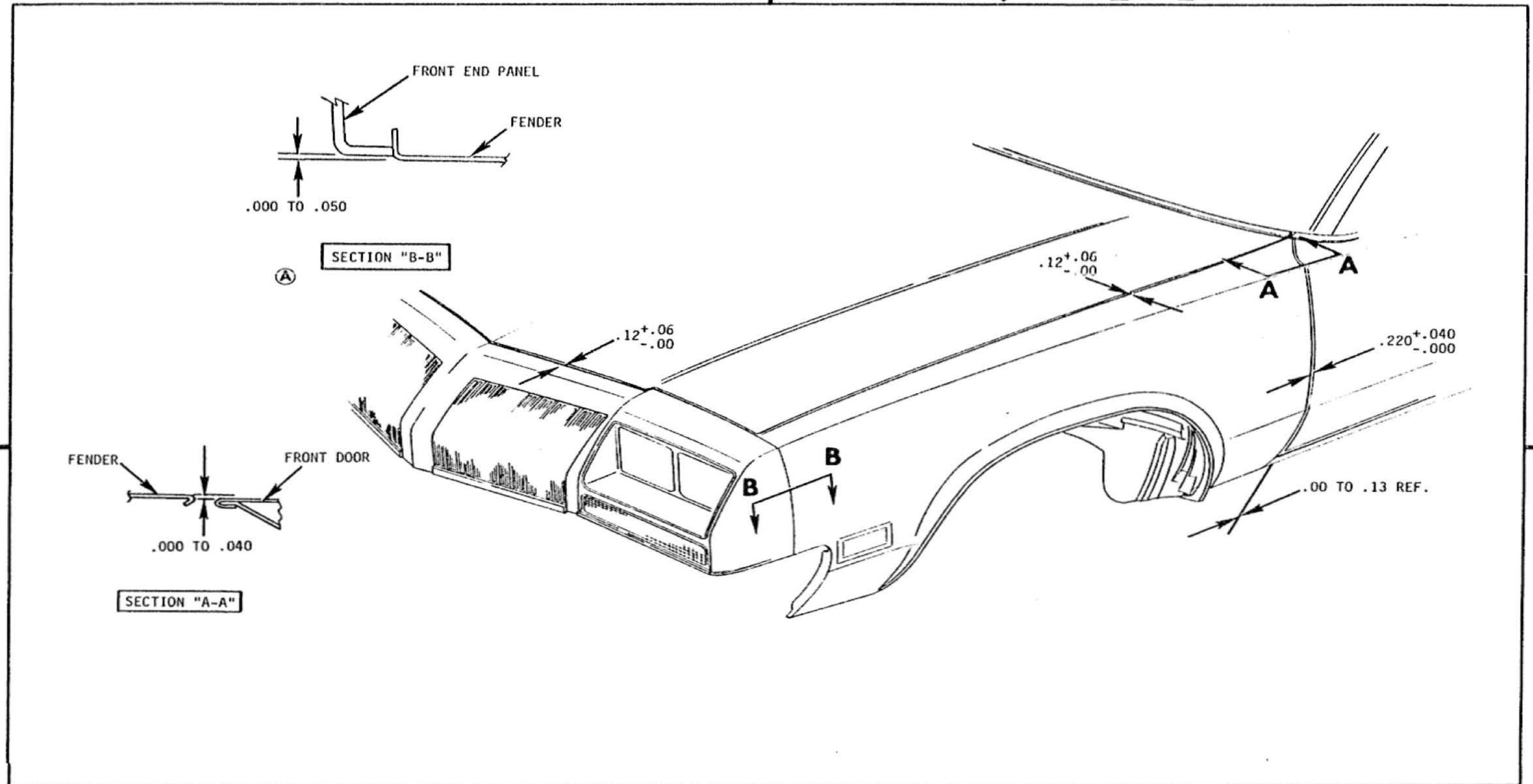


FIGURE 3

(AJ57 & AM57)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-24-75	A	NOTE ADDED	2222			FEB 13 1977	FENDER MOULDING DRESS
		3-11-75	B	553730-EMBLEM ADDED	2291			DR. A. S. Volkelby	
		8-11-75	C	DIMENSIONS ADDED	3063			CK. J. J. J. J.	
		10-13-75	D	553375-MLDG.	3315			APPR. J. J. J. J.	PART NO. 552392
		10-13-75	E	VIEW REVISED	3315			APPR. J. J. J. J.	SERIES A
		1-27-76	F	9481769-ADHESIVE ADDED	3571			REF. R. E. Carroll	YEAR 1976
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									UPC 11G
Oldsmobile									SHEET 11



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		12-3-75	A	SECTION "B-B" ADDED	3439	DR	CK	FEB 26 1975	SHEET METAL CLEARANCES
								DR. U. H. Valtky	
								CK. R. E. Cornell	
								APPR. R. E. Cornell	
								REF.	PART NO. 552392
								Oldsmobile	SERIES A
								YEAR 1976	UPC 11Z
									SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

UPC & SHEET

DESCRIPTION

12H-32 HEATER WIRING (INSIDE OF CAR)
 12H-33 HEATER WIRING (ENGINE COMPARTMENT)
 12H-34 A/C WIRING (SCHEMATIC)

12H-35 A/C WIRING (ENGINE COMPARTMENT)
 12H-35A L22 COMPRESSOR WIRING
 12H-35B V8 IDLE STOP SOLENOID WIRING
 12H-36 A/C WIRING (INSIDE OF CAR)
 12H-37 REAR WINDOW DEFOGGER WIRING (SCHEMATIC)(EXC A/C)
 12H-38 REAR WINDOW DEFOGGER WIRING (INSIDE OF CAR)
 12H-39 A/C WITH C49 DEFOGGER (SCHEMATIC)
 12H-40 A/C WITH C49 DEFOGGER (ENGINE COMPARTMENT)
 12H-40A A/C WITH C49 DEFOGGER (INSIDE OF CAR)
 12H-41 C49 DEFOGGER WIRING (ENGINE COMPARTMENT)
 12H-42 OPEN
 THRU 44

12H-45 STATION WAGON REAR BUMPER WIRING
 12H-46,47 L22 ENGINE WIRING

(E) 12H-50 CONTROL WIRING (GN3)
 12J L22 OIL PRESSURE SWITCH (SEE 12H-47)
 12J-1, 1B SPEEDOMETER GEAR CHART
 12J-2 AMT SPEEDOMETER GEAR
 12J-2A SMT SPEEDOMETER GEAR
 12J-3 SPEEDOMETER CABLE GROMMET
 12J-4 INSTRUMENT CLUSTERS
 12J-5,6 SPEEDOMETER CABLE ROUTING
 12J-7 U21 OIL PRESSURE & WATER TEMP. SWITCHES

UPC & SHEET

DESCRIPTION

(F) 12J-8,8A,8B FUEL GAGE & REAR WIRING (EXC. S.W.)
 12J-9 OPEN
 12J-10 STATION WAGON FUEL GAGE WIRING
 12J11 UR1 ECONOMY METER
 THRU 13

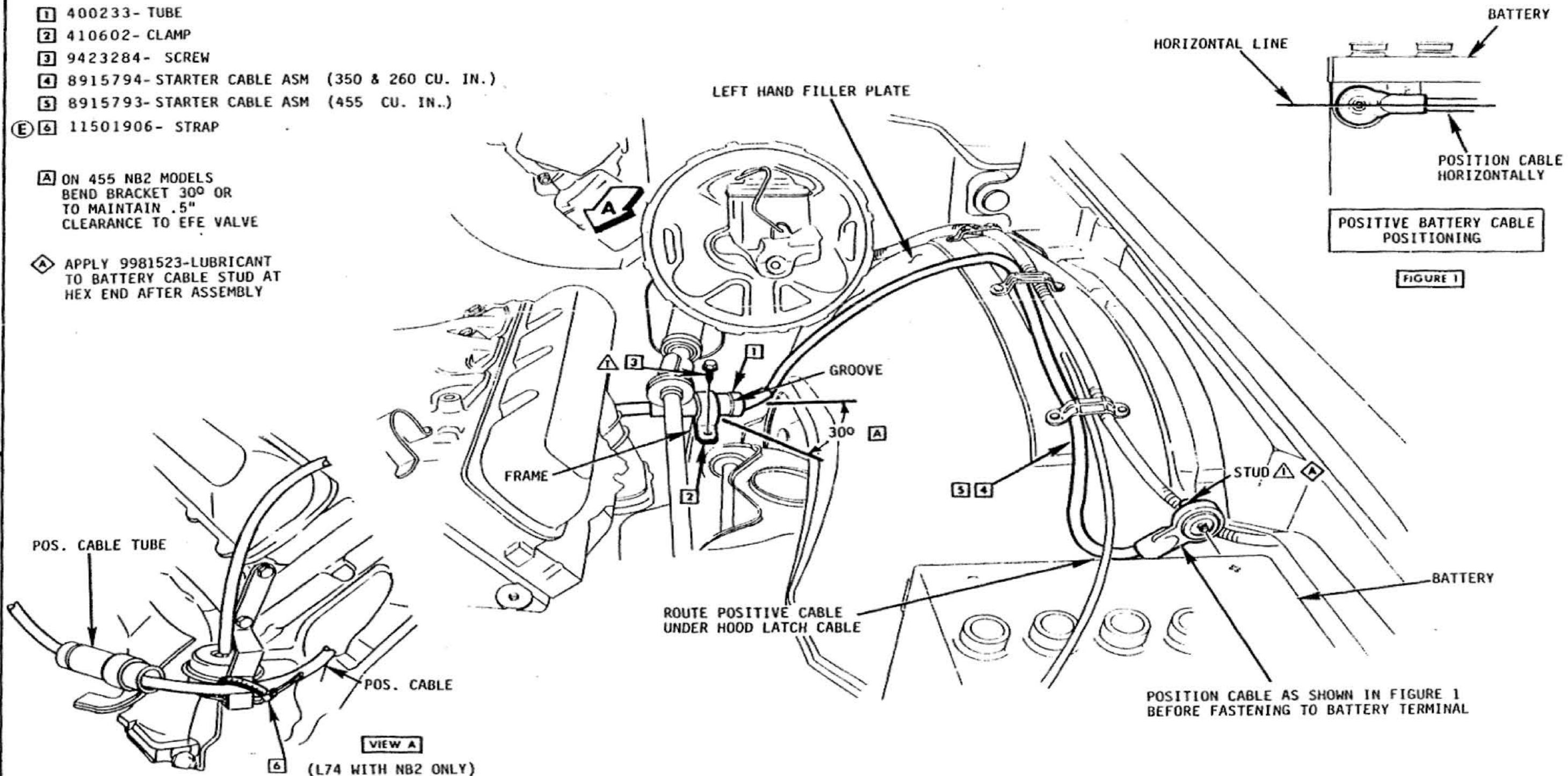
12J-14 (OPEN) (D)
 12L K05 ENGINE BLOCK HEATER & SEALER (SEE 6K3-11,12)
 12L GLOVE BOX WIRING CLIP (SEE 12H-6)
 12L D55 CONSOLE GLOVE BOX SWITCH (SEE 12H-10)
 12L TAPE PLAYER CARTRIDGE (SEE OC-1)
 12L-1 RADIO
 12L-2 OPEN
 12L-3 RADIO SPEAKERS
 12L-4 RADIO WIRING
 12L-4A STEREO TAPE PLAYER WIRING
 12L-5 RADIO CAPACITOR
 12L-5A RADIO GROUND STRAP (A/C ONLY)
 12L-7 L.H. CONTROL PANEL COMPONENTS
 12L-8 R.H. CONTROL PANEL COMPONENTS
 12L-9 GLOVE BOX LAMP & SWITCHES & STEREO CONVECTOR
 12L-10 COURTESY LAMPS
 12L-11 PARKING BRAKE SWITCH & FUSE PANEL COMPONENTS
 12L-12 OPEN
 12L-13 TAILGATE AJAR & RELEASE WIRING
 12L-14 SEAT BELT WARNING & TAILGATE AJAR LAMP HOUSING
 12L-15 TIMER & FISHER LEAD
 12L-15A CLUTCH SWITCH WIRING
 12L-16 U26 UNDERHOOD LAMP
 12L-17 OPEN
 (C) 12L-20 THRU 23 TWILIGHT SENTINEL

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	CONTENTS
		2-23-75	A	SHEET REVISED	2637	TC	CP	FEB. 26, 1975	DR. P. LOCATELLI	
		5-13-75	B	SHEET REMOVED	2820	PL	AT		CK. <i>W. J. [unclear]</i>	
		6-25-75	C	TWILIGHT SENTINEL ADDED	2825	PL	AT		APPR. <i>R.E. Cornell</i>	PART NO. 552392
		7-1-75	D	SHEET REMOVED	3012	PL	AT		APPR. <i>W. J. [unclear]</i>	SERIES A
		8-1-75	E	SHEET ADDED	4044	PL	AT		REF.	YEAR 1976
		4-13-76	F	SHEETS 8A+8B ADDED						UPC 12
								Oldsmobile		SHEET 2

- 1 400233- TUBE
- 2 410602- CLAMP
- 3 9423284- SCREW
- 4 8915794- STARTER CABLE ASM (350 & 260 CU. IN.)
- 5 8915793- STARTER CABLE ASM (455 CU. IN.)
- E 6 11501906- STRAP

A ON 455 NB2 MODELS
BEND BRACKET 30° OR
TO MAINTAIN .5" CLEARANCE TO EFE VALVE

A APPLY 9981523-LUBRICANT
TO BATTERY CABLE STUD AT
HEX END AFTER ASSEMBLY

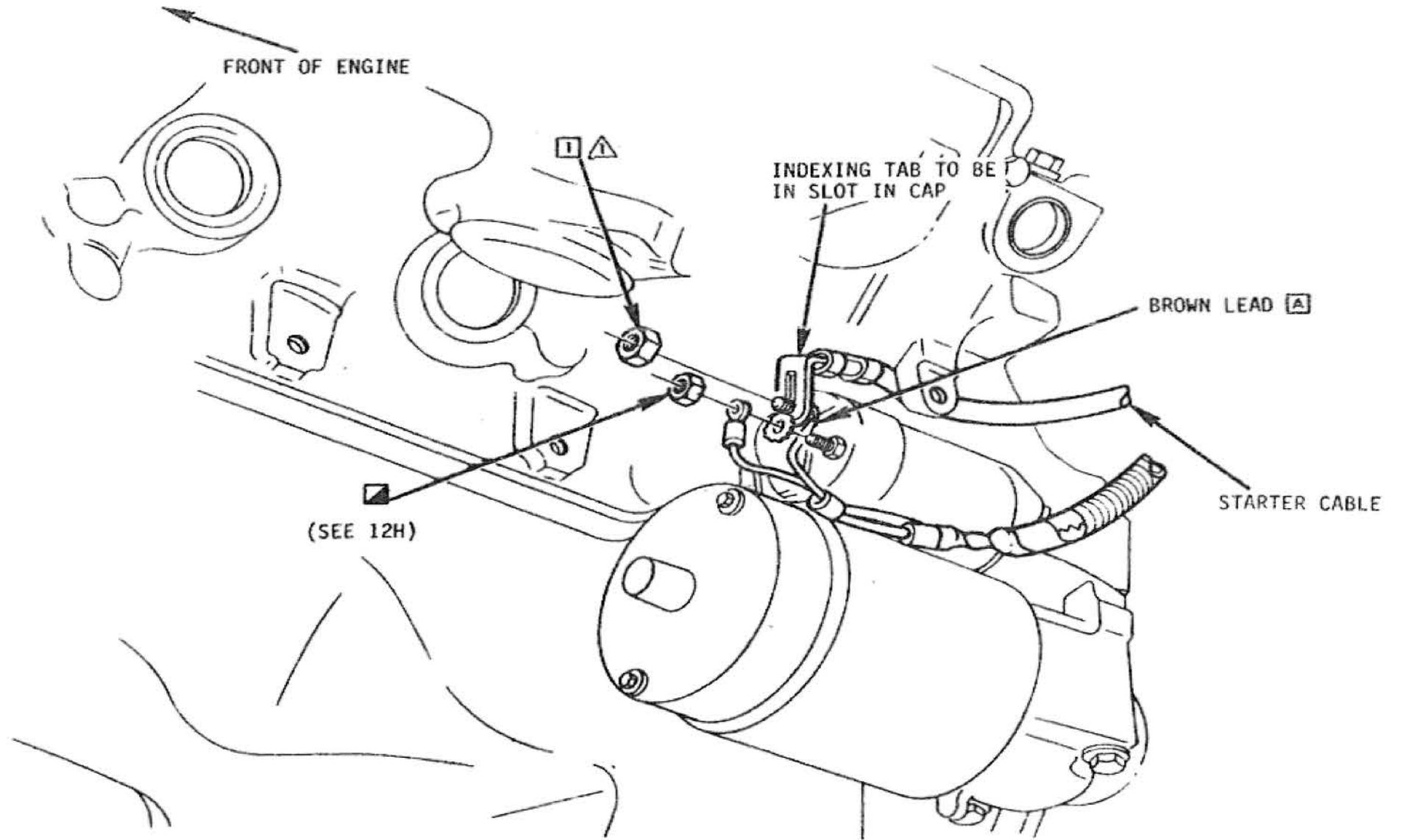


DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	60 - 120 IN. (D)	4-29-75	A	USAGE REVISED	2556	PL	DT	CAN. 2/1/1975	POSITIVE BATTERY CABLE (AMT)
		1-29-75	B	WAS 8915793 CABLE ASM	2556	PL	DT	DR. P. LOCATELLI	
		9-4-75	C	WAS 1239007 STRAP	3153	PL	DT	CK. <i>John B...</i>	
		9-25-75	D	WAS 60-90 IN.	3257	PL	DT	APPR. <i>...</i>	PART NO. 552392
		9-29-75	E	WAS 554197 STRAP	3271	PL	DT	APPR. <i>...</i>	SERIES A
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976 UPC 12A SHEET 1

1 140634 - NUT

2

A FASTEN ENGINE HARNESS
LEAD (12H) UNDER
STARTER CABLE



DYNAMIC (Installation)—LBS.	REAR (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	120 - 180 IN.							JAN. 20, 1975 DR. P. LOCATELLI CH. John Jones APPR. R. P. F. E. APPR. R. E. C. REF.	V8 STARTER CABLE
								Oldsmobile	PART NO. 552392-3
								YEAR 1976	SERIES A-B-C
								UPC 12A	SHEET 2

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 9418931 -NUT
- 2 9420415 -SCREW
- 3 138489 -L. WASHER
- 4 8915799 -CABLE ASM - L74, L48, L65
- 5 8915800 -CABLE ASM - L34 (B-CAR) & LV8 (A-CAR)
- 6
- 7
- 8
- 9
- 10

◇ APPLY 9981523-LUBRICANT TO BATTERY CABLE STUD AT HEX END AFTER ASSEMBLY

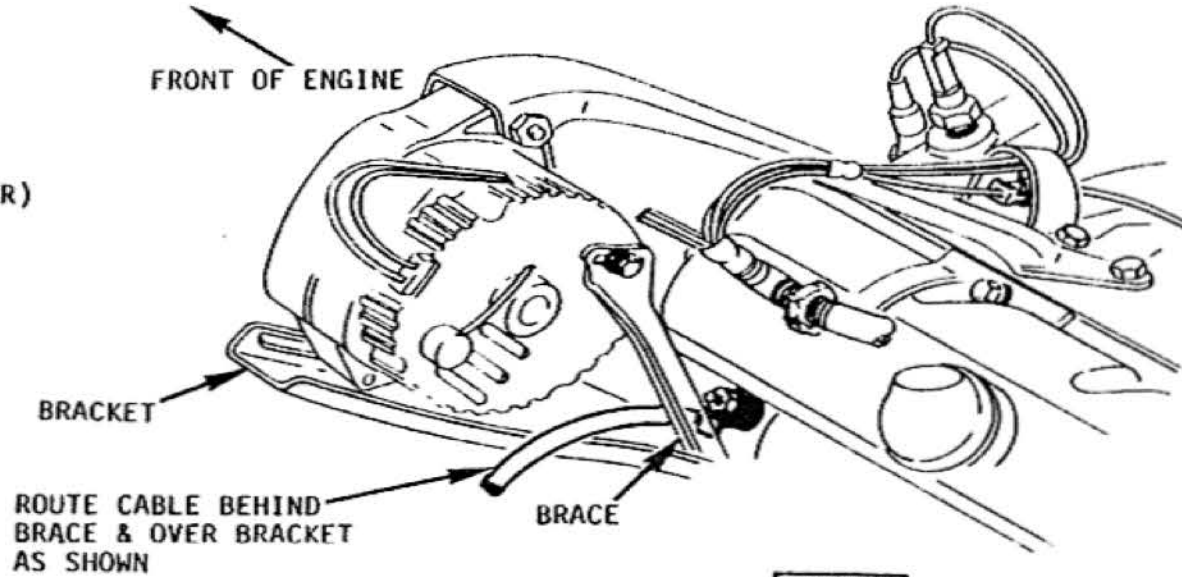


FIGURE 2
A/C ROUTING

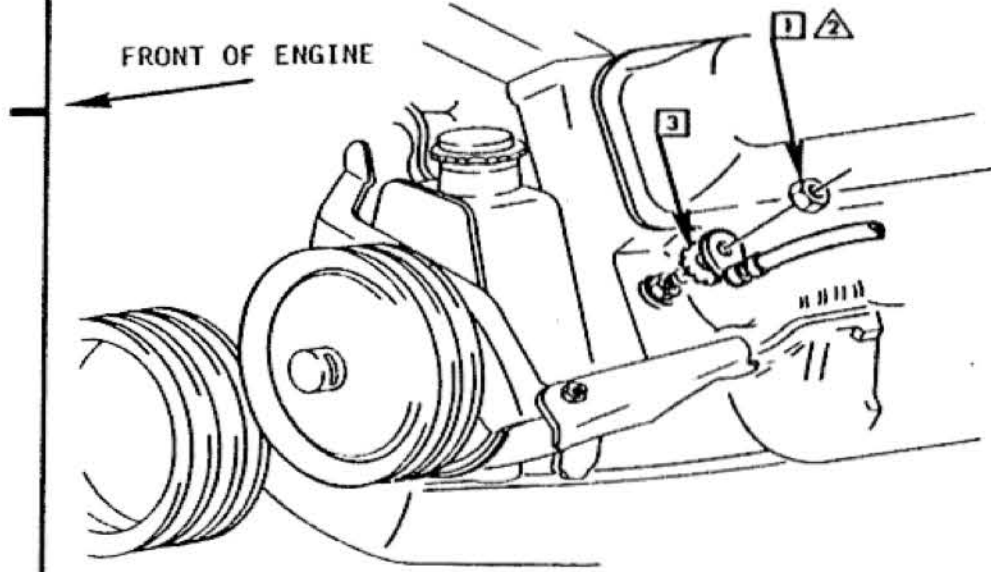
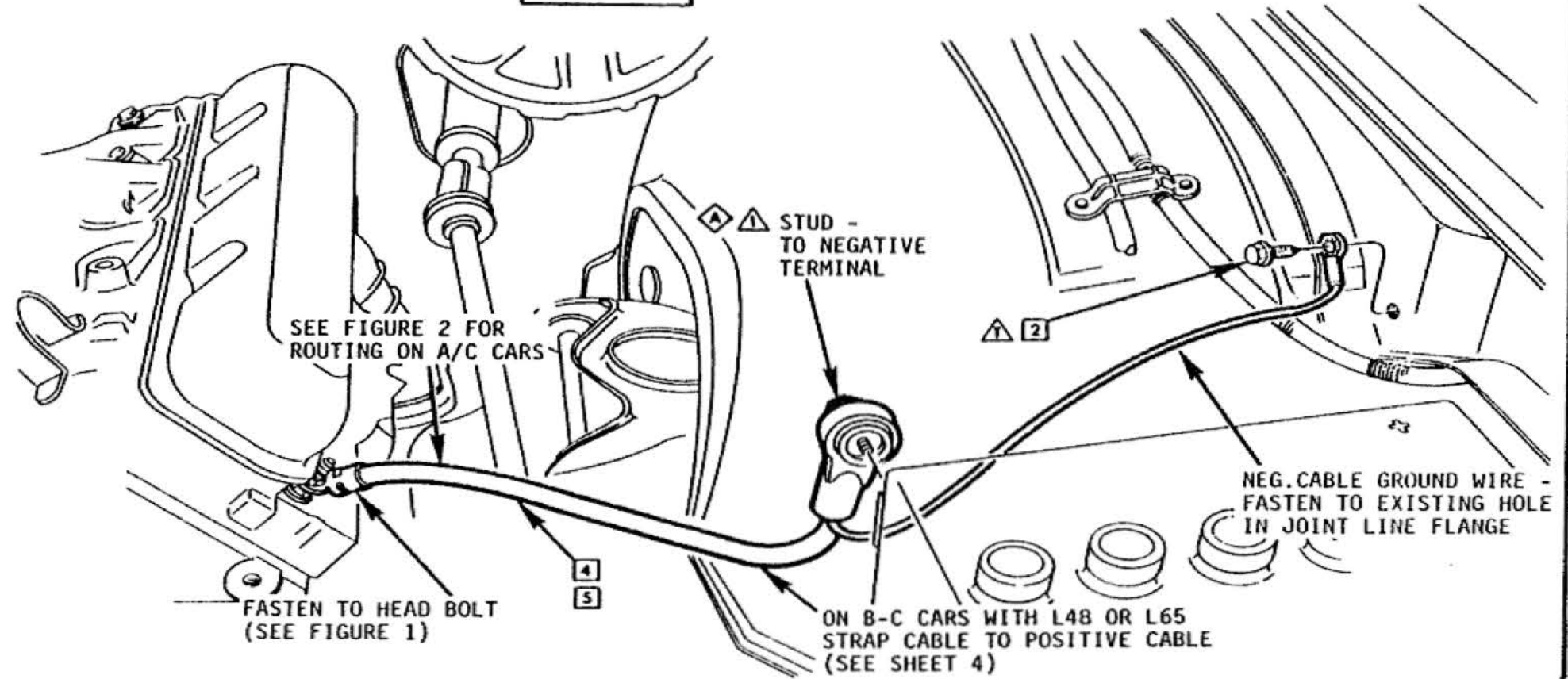


FIGURE 1
GROUND CABLE TO ENGINE HEAD BOLT



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	60 - 120 IN. (D) 25 - 35 FT.	4-1-75	A	NOTE REMOVED - L48/L65 USAGE REM. WAS 8915799 - CABLE ASM	2455	PL	DT	CAN. 21, 1975	NEGATIVE BATTERY CABLE ROUTING
		4-29-75	B	USAGE REVISED	2556	PL	DT	DR. P. LOCATELLI	
		4-29-75	C	USAGE REVISED	2556	PL	DT	CK. C. J. ...	
		9-25-75	D	WAS 60-90 IN	3257	PL	DT	APPR. R. ...	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392-3 SERIES A-B-C YEAR 1976 UPC 12A SHEET 3

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 12000173- CABLE ASM (NEG.)
- 2 12000160- CABLE ASM (POS.)
- 3 9418968- BOLT
- 4 9418931- NUT
- 5 413994- CLIP (2)
- 6 140634- NUT
- 7 138489- L. WASHER
- 8 180120- BOLT
- 9
- 10

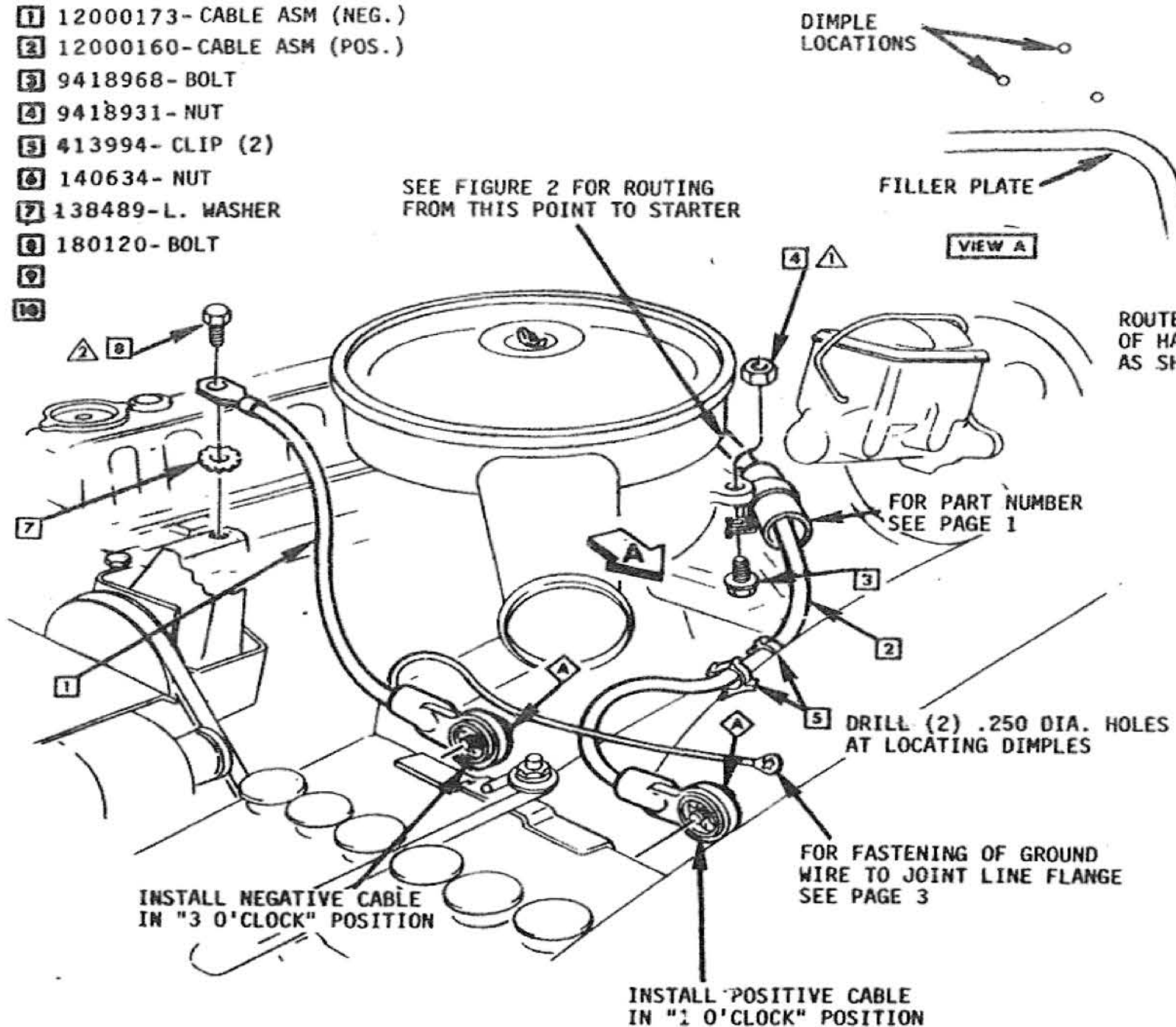


FIGURE 1

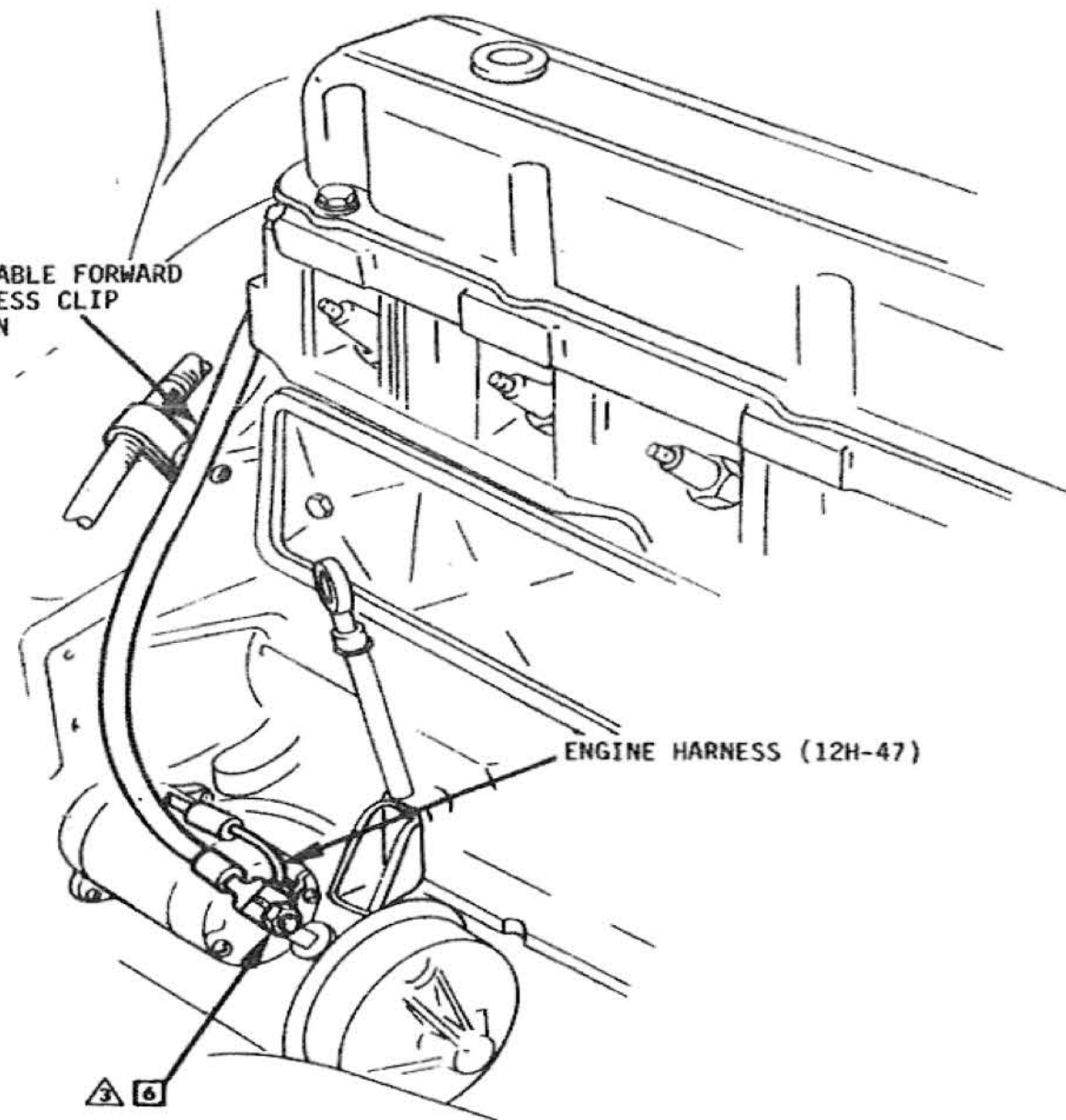


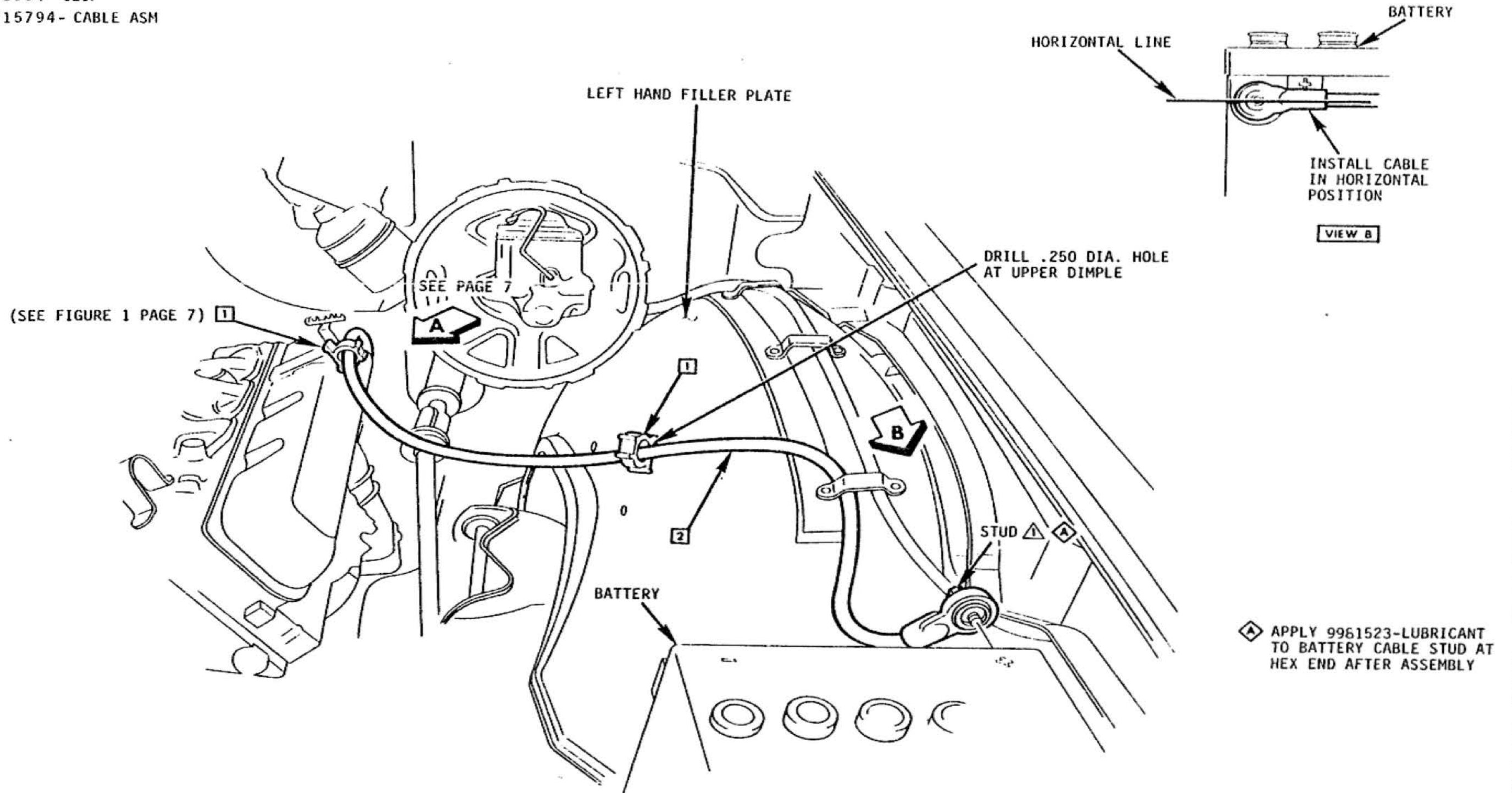
FIGURE 2

▲ APPLY 9981523- LUBRICANT TO BATTERY CABLE STUD AT HEX END AFTER ASSEMBLY

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	25 - 35 FT.							AN. 21, 1975	BATTERY CABLES (L22)
▲	15 - 20 FT.							DR. P. LOCATELLI	
▲	120 - 180 IN.							CL. <i>[Signature]</i>	PART NO. 552392
▲								APPR. <i>[Signature]</i>	SERIES A
▲								APPR. <i>[Signature]</i>	YEAR 1976
▲								REF.	UPC 12A
▲								<i>Oldsmobile</i>	SHEET 5

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

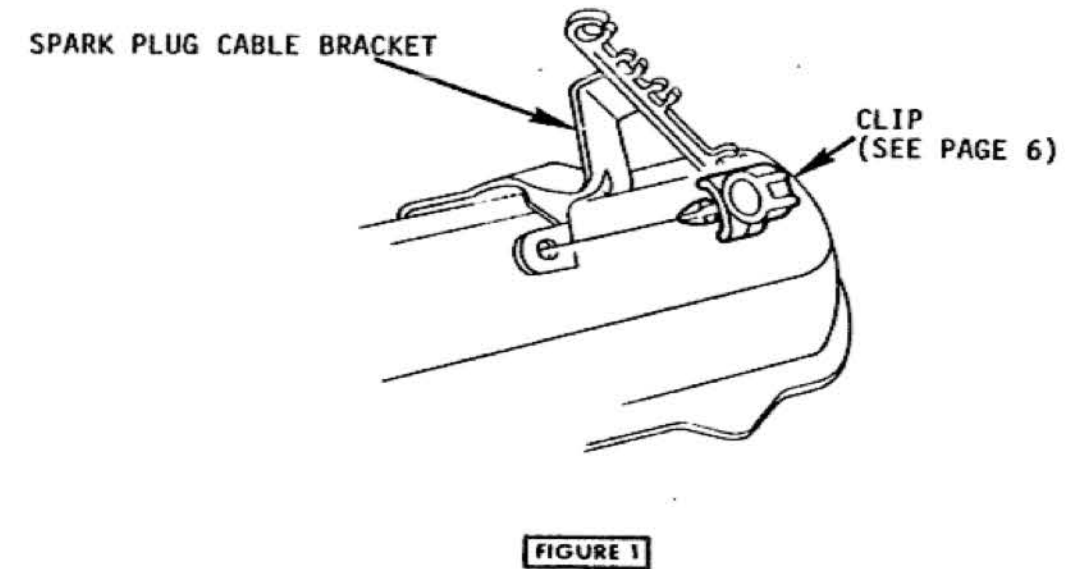
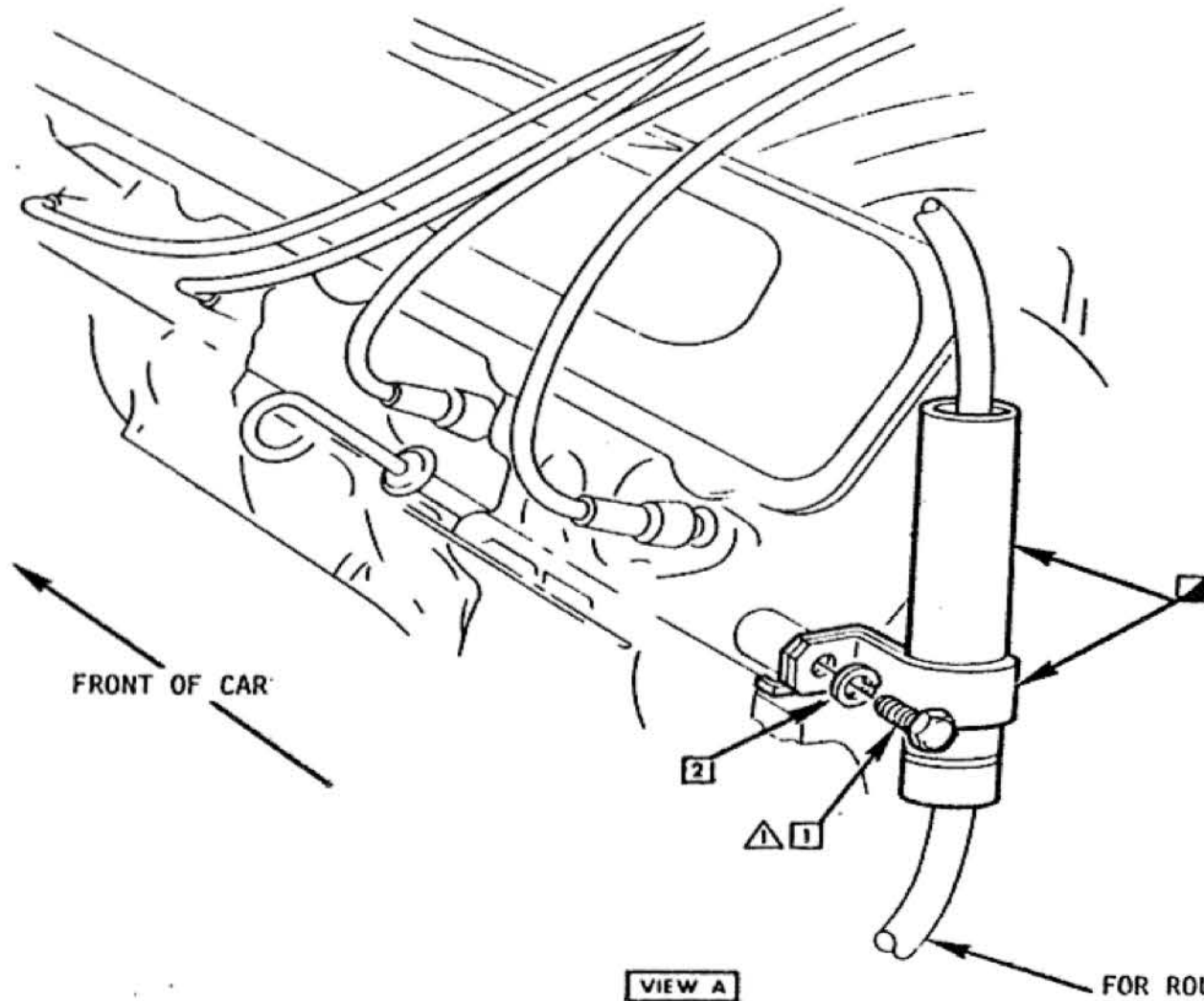
- 1 413994- CLIP
- 2 8915794- CABLE ASM
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
	60 - 120 IN. ©	6-24-75	A	WAS 12000193 - CABLE ASM	2830	PL	BT	JAN. 21, 1975	POSITIVE CABLE ROUTING (LV8)(SMT)		
		7-30-75	B	WAS (MIS)	2986	PL	BT				
		9-25-75	C	WAS 60-90 IN	3257	PL	BT				
		11-3-75	D	WAS 12002294 - CABLE ASM	3397	PL	BT				
DR. P. LOCATELLI CK. <i>Obayama</i> APPR. <i>P. J. ...</i> APPR. <i>...</i> REF.									PART NO. 552392	SERIES A	
Oldsmobile									YEAR 1976	UPC 12A	SHEET 6

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1** 9418967- BOLT
- 2** 103321- WASHER
- 3**
- 4**
- 5**
- 6**
- 7**
- 8**
- 9**
- 10**



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 35 FT.	7-30-75	A	WAS (MIS)	2987	PL	PL	CAN. E, 1975	POSITIVE CABLE ROUTING (LV8)(SMT)
		1-4-76	B	WAS PAGE 1B				DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF.	UPC 12A
									SHEET 7

FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

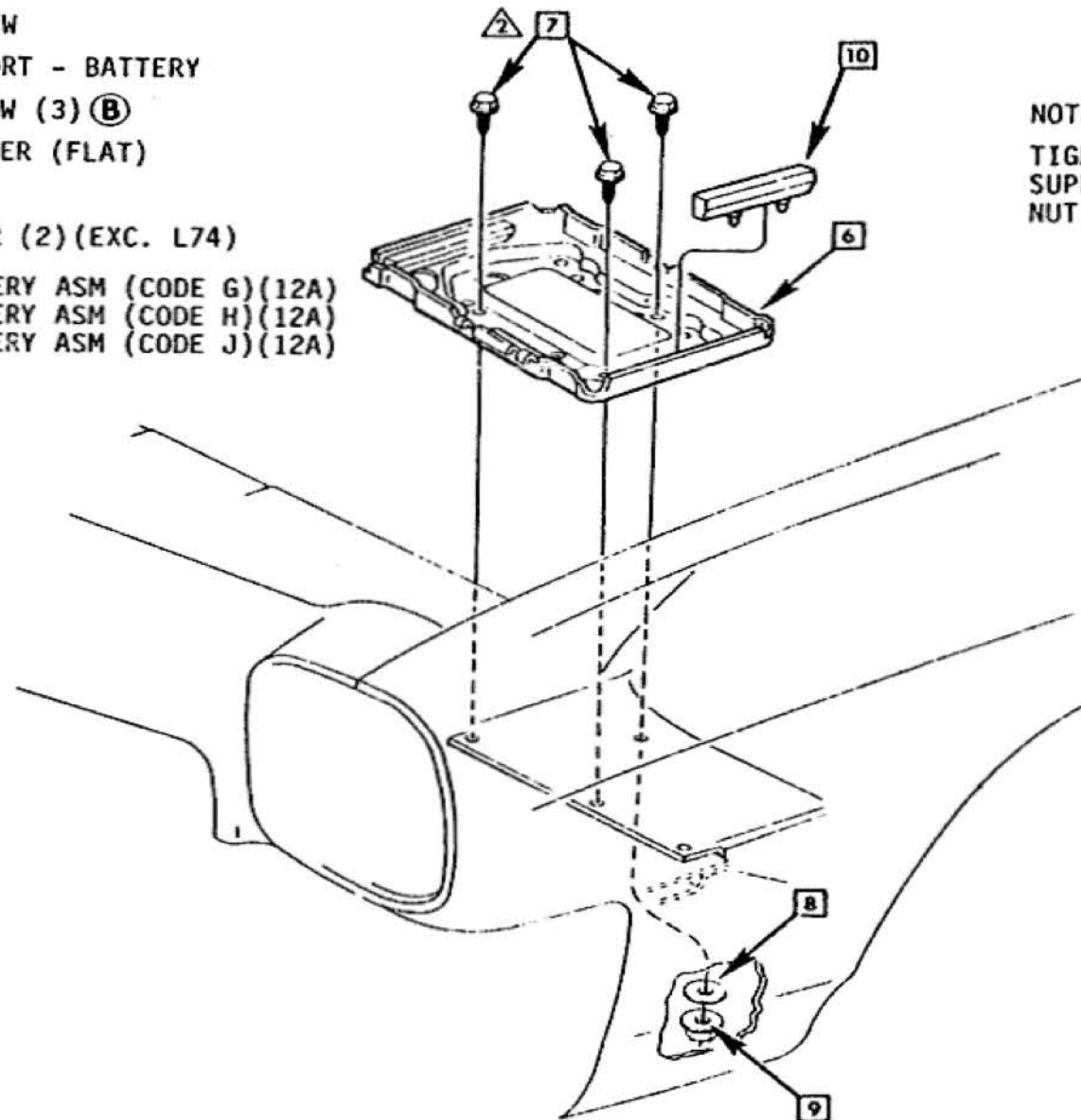
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

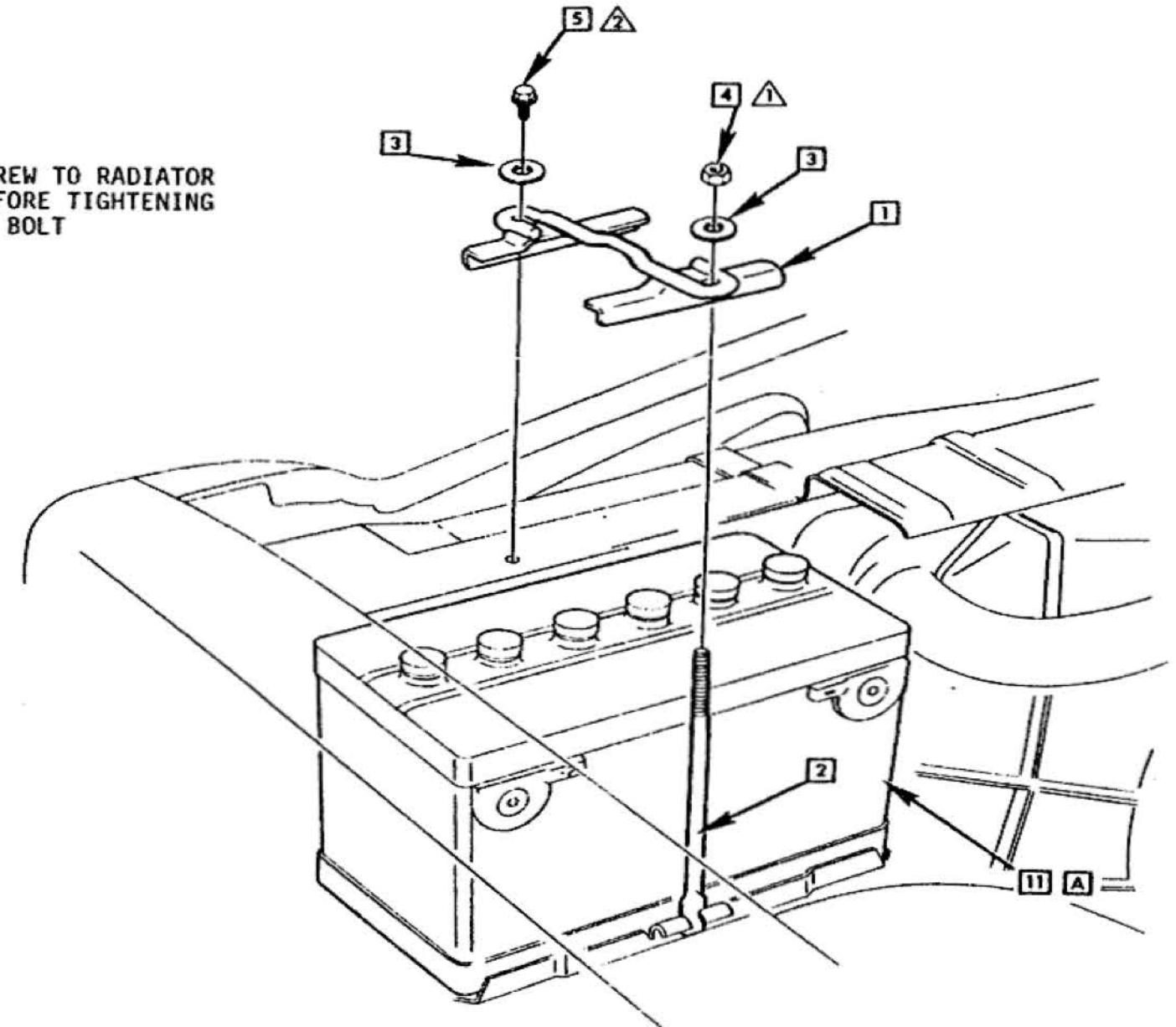
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 552587- RETAINER ASM
- 2 589449- BOLT
- 3 3914674- WASHER (2)
- 4 9422275- NUT
- 5 3968523- SCREW
- 6 419962- SUPPORT - BATTERY
- 7 3960314- SCREW (3) (B)
- 8 3770531- WASHER (FLAT)
- 9 1359887- NUT
- 10 419963- SPACER (2) (EXC. L74)
- 11 1980240- BATTERY ASM (CODE G) (12A)
1980198- BATTERY ASM (CODE H) (12A)
1980320- BATTERY ASM (CODE J) (12A)



NOTE:
TIGHTEN SCREW TO RADIATOR
SUPPORT BEFORE TIGHTENING
NUT ON "T" BOLT



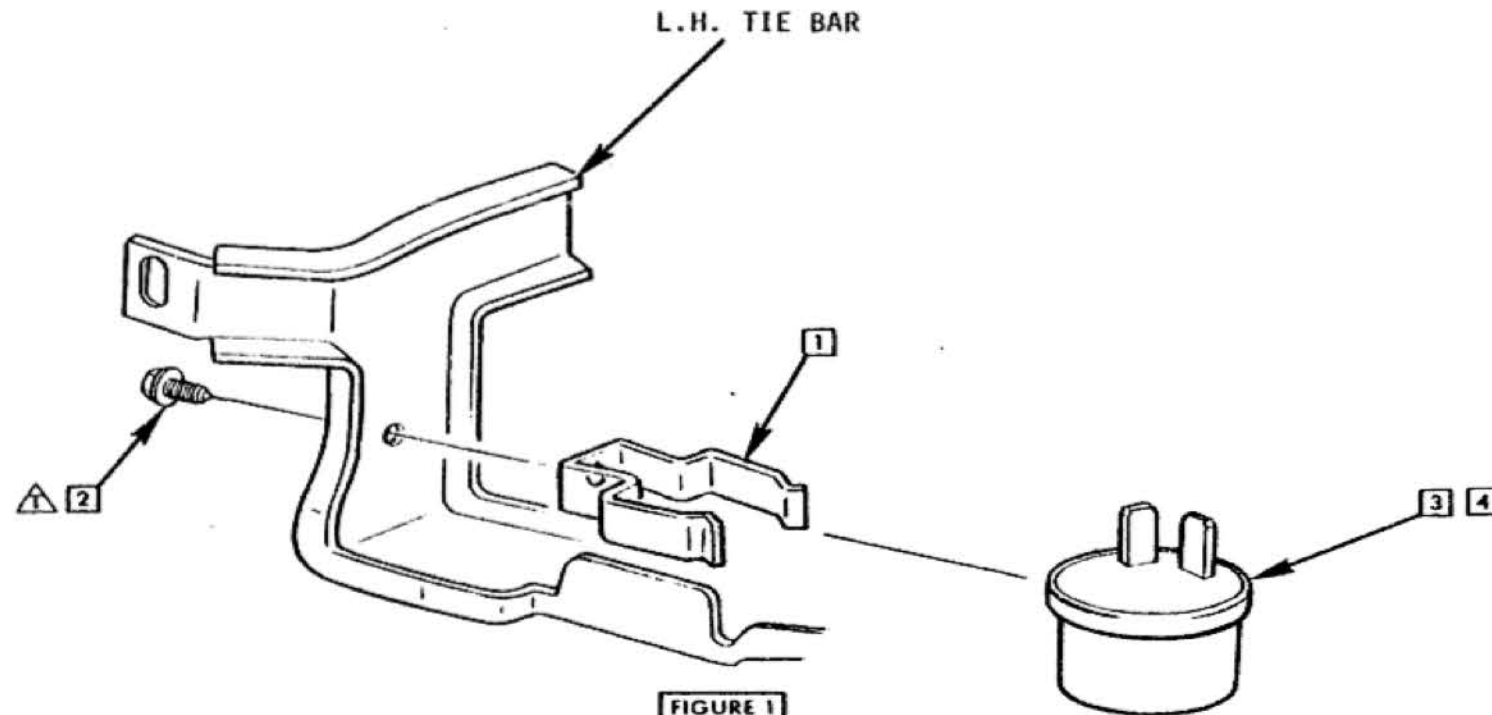
A MINIMUM SPECIFIC GRAVITY WHEN CAR IS SHIPPED:
1.230 AT 80° F. (NOV. THRU MARCH)
1.220 AT 80° F. (APRIL THRU OCT.)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	40 - 60 IN.	8-1-75	A	REISSUED NO CHANGE	REC.	AK	MB	JAN. 22, 1976	BATTERY HOLD - DOWN AND BATTERY TRAY
▲	15 - 22 FT.	4-14-76	B	WAS 3968521 - SCREW	1057	PL	DU	DR. P. LOCATELLI	
▲								CHK. <i>Clayton</i>	PART NO. 552392
▲								APPR. <i>W. J. ...</i>	SERIES A
▲								APPR. <i>W. J. ...</i>	YEAR 1976
▲								REF.	UPC 12B
▲									SHEET 1
▲									

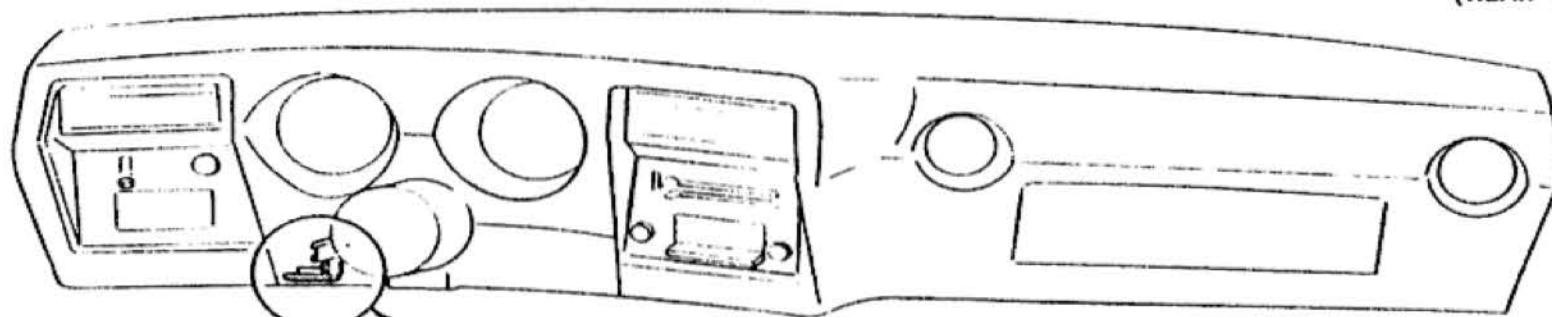
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 3866440- CLIP
- 2 9427711- SCREW
- 3 491160- FLASHER ASM (EXC. U89, U94)
- (A) 4 491391- FLASHER ASM (WITH U89,U94)
- 5
- 6
- 7
- 8
- 9
- 10



(REAR OF INSTRUMENT PANEL)



SEE FIGURE 1

(B)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-19-75	A	PART NO. ADDED	2200	PL	BT	JAN. 22, 1975	TURN SIGNAL FLASHER
		2-19-75	B	NOTE REMOVED	2200	PL	BT	DR. P. LOCATELLI	
		7-1-75	C	REDRAWN - NO CHANGE	REC.	PL	BT	CK. <i>John F. ...</i>	
								APPR. <i>...</i> REC.	PART NO. 552392
								APPR. <i>...</i>	SERIES A
								REF.	YEAR 1976
								<i>Oldsmobile</i>	UPC 12C
									SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

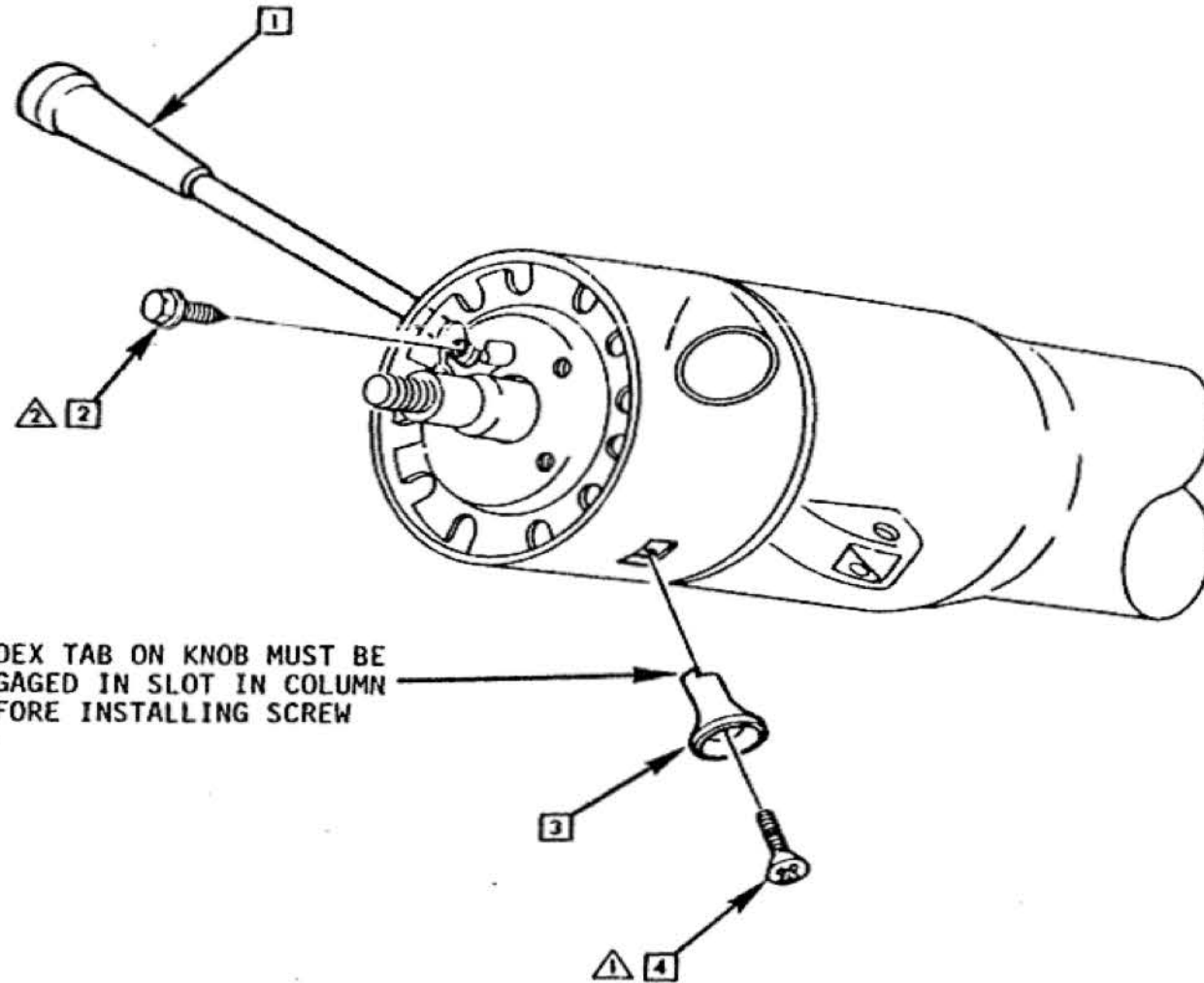
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 408237- TURN SIGNAL LEVER ASM (EXC. K30/Y78)
- 2 9420425 - SCREW
- 3 411525- KNOB (HAZARD WARNING)
- 4 9433331- SCREW
- 5
- 6
- 7
- 8
- 9
- 10



INDEX TAB ON KNOB MUST BE ENGAGED IN SLOT IN COLUMN BEFORE INSTALLING SCREW

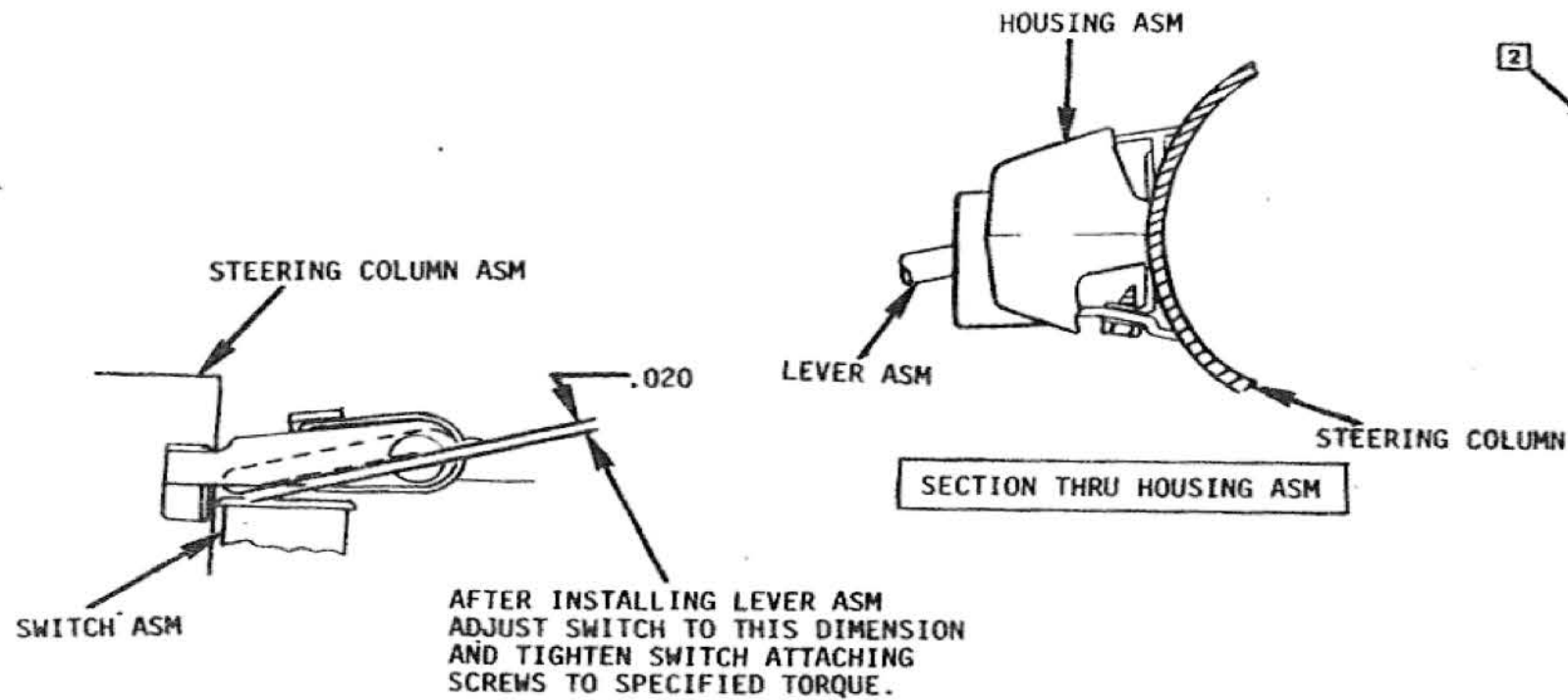
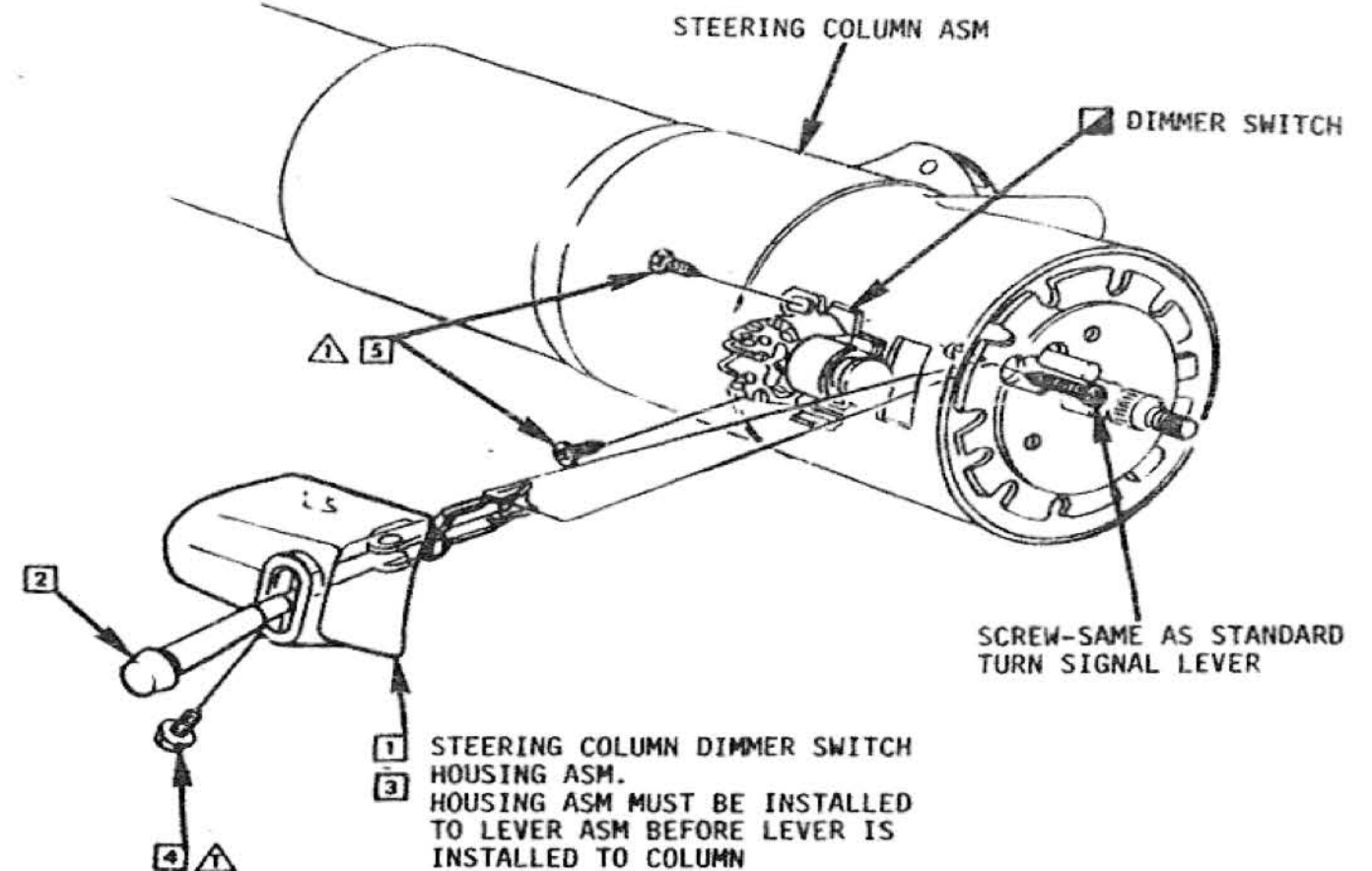
DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	5 - 8 IN.	8-1-75	A	REISSUED NO CHANGE	REC	PL	MB	JAN. 22, 1975	TURN SIGNAL LEVER & HAZARD WARNING KNOB
	25 - 35 IN.	1-20-76	B	WAS 15-25 IN.	3539	PL	BT	DR P. LOCATELLI	
		4-9-76	C	WAS 9420425 SCREW	4017	PL	BT	CK <i>John P. ...</i>	
								APPR. <i>...</i>	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 12C
									SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 490018 HOUSING ASM-BLACK (EXC. N33) B
- 2 413608 LEVER ASM (EXCEPT K30)
- 3 490016 HOUSING ASM-BLACK (N33) B
- 4 9419699 SCREW
- 5 9434058 SCREW A
- 6
- 7
- 8
- 9
- 10

A USE SCREW 9434175 IF SCREW 9434058 STRIPS OUT.

B SEE PARTS LIST FOR OTHER COLORS.



AFTER INSTALLING LEVER ASM
ADJUST SWITCH TO THIS DIMENSION
AND TIGHTEN SWITCH ATTACHING
SCREWS TO SPECIFIED TORQUE.

SWITCH ADJUSTMENT

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
	8 - 12 IN.							JAN. 29, 1975	STEERING COLUMN DIMMER SWITCH TURN SIGNAL LEVER (Y78)	552392	A	1976	12C	5
								DR. P. IDEATELLI						
								OR John Finley						
								APPR. R.E.C.						
								APPR. Gordon						
								REF.						
								Oldsmobile						

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

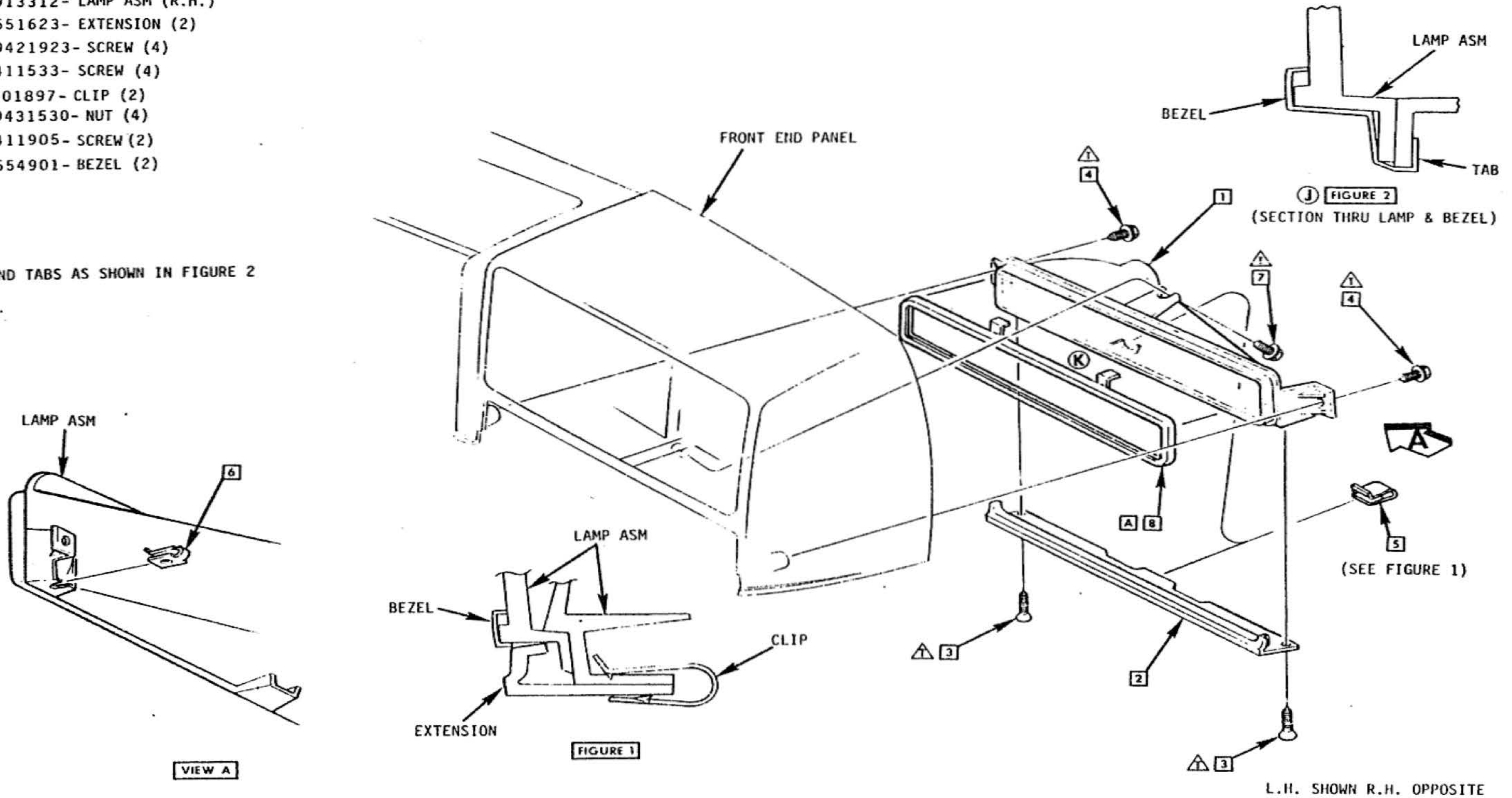
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 913311- LAMP ASM (L.H.)
- 913312- LAMP ASM (R.H.)
- 2 551623- EXTENSION (2)
- 3 9421923- SCREW (4)
- 4 411533- SCREW (4)
- 5 401897- CLIP (2)
- 6 9431530- NUT (4)
- 7 411905- SCREW (2)
- 8 554901- BEZEL (2)
- 9
- 10

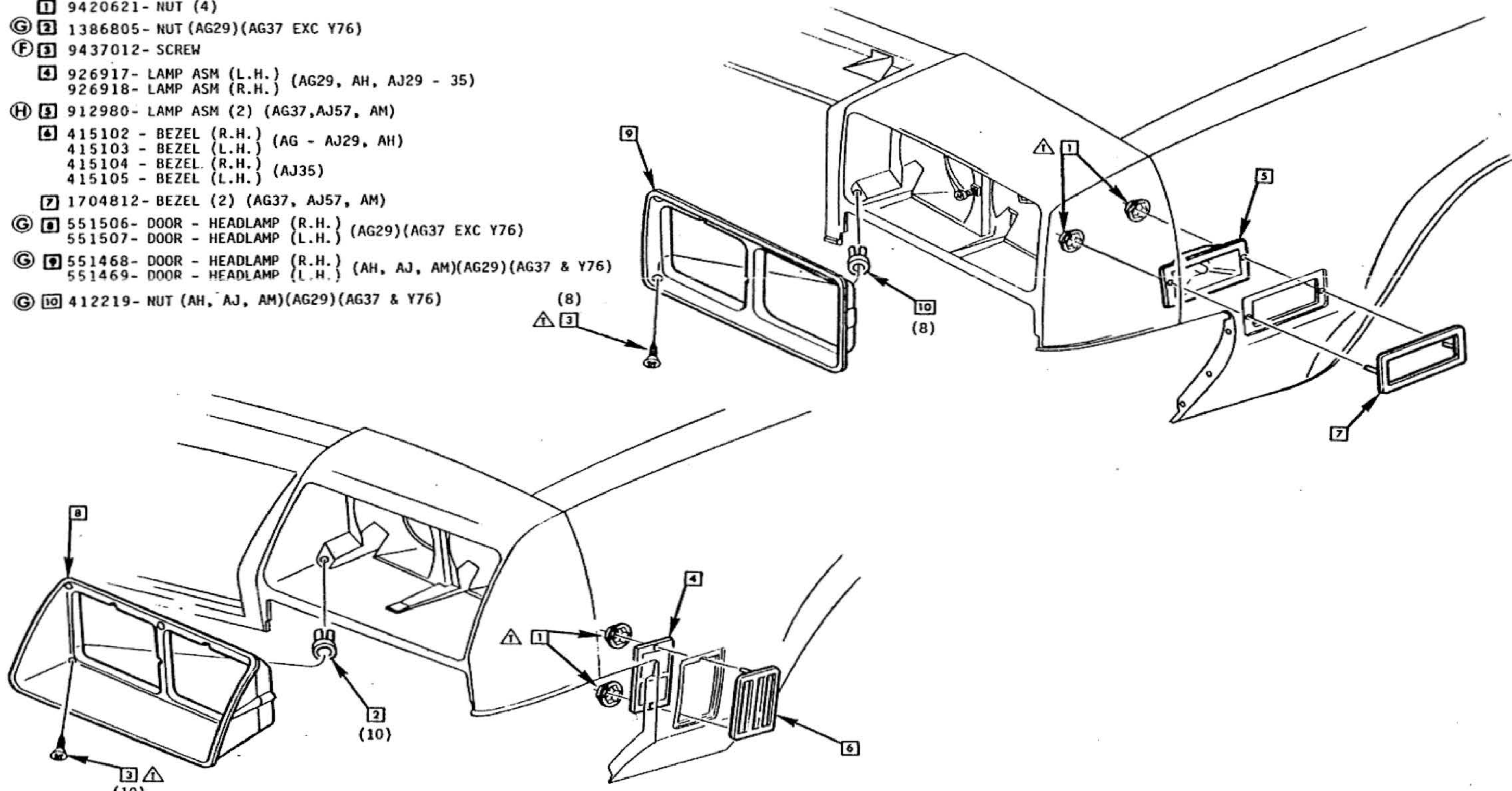
A BEND TABS AS SHOWN IN FIGURE 2



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		10-2-75	J	BEZEL ADDED - FIG. 2 ADDED	3283	PL	DT	FEB. 5, 1975	PARK & TURN LAMP & EXTENSION TO FRONT END PANEL
		11-3-75	K	TABS REVISED	3401	PL	DT	DR. P. LOCATELLI	
		11-3-75	L	WAS 9927761 - NOT	3401	PL	DT	DR. J. J. J. J.	
								APPR. R. E. C.	PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 12C
									SHEET 8

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

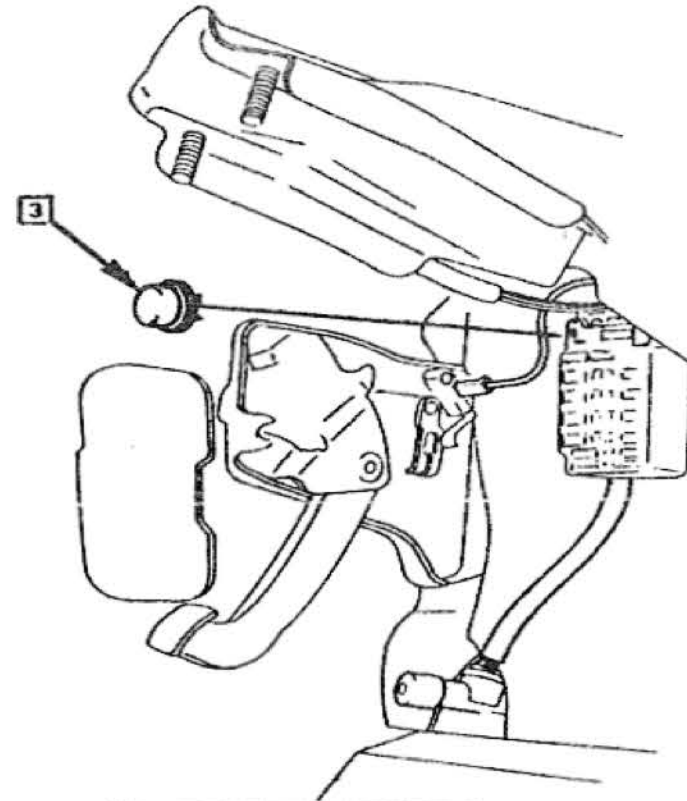
- 1 9420621- NUT (4)
- 2 1386805- NUT (AG29)(AG37 EXC Y76)
- 3 9437012- SCREW
- 4 926917- LAMP ASM (L.H.) (AG29, AH, AJ29 - 35)
926918- LAMP ASM (R.H.)
- 5 912980- LAMP ASM (2) (AG37,AJ57, AM)
- 6 415102 - BEZEL (R.H.) (AG - AJ29, AH)
415103 - BEZEL (L.H.)
415104 - BEZEL (R.H.) (AJ35)
415105 - BEZEL (L.H.)
- 7 1704812- BEZEL (2) (AG37, AJ57, AM)
- 8 551506- DOOR - HEADLAMP (R.H.) (AG29)(AG37 EXC Y76)
551507- DOOR - HEADLAMP (L.H.)
- 9 551468- DOOR - HEADLAMP (R.H.) (AH, AJ, AM)(AG29)(AG37 & Y76)
551469- DOOR - HEADLAMP (L.H.)
- 10 412219- NUT (AH, AJ, AM)(AG29)(AG37 & Y76)



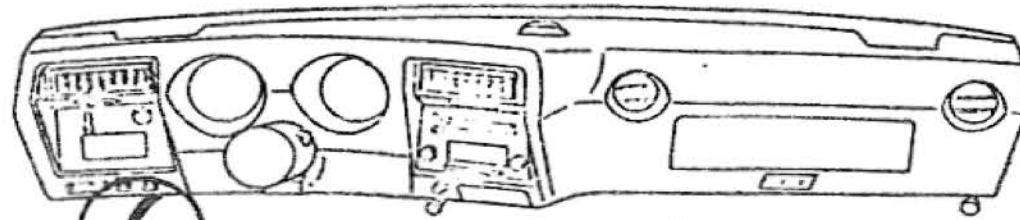
DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-11-75	A	TAB ADDED	2290	PL	DT	CAN. 27, 1975	HEADLAMP DOORS & SIDE MARKER LAMPS
		5-15-75	B	HOLE ADDED	2460	PL	DT	DR. P. LOCATELLI	
		5-15-75	C	QUANTITY REVISED	2460	PL	DT	CK. C. I. O. P. A. P. M. A.	
		6-3-75	D	WAS 1386805-NUT	2719	PL	DT	APPR. - J. S. Y. M. A.	PART NO. 552392
		6-3-75	E	WAS 9417943-SCREW	2719	PL	DT	REF. head lamp?	SERIES A
		10-28-75	F	WAS 9422102-SCREW	3365	PL	DT		YEAR 1976
		1-30-76	G	USAGE REVISED	3600	PL	DT		UPC 12C
		1-30-76	H	WAS 912929-LAMP	3600	PL	DT	Oldsmobile	SHEET 10

FULLY DRIVEN, SEATED AND NOT STRIPPED

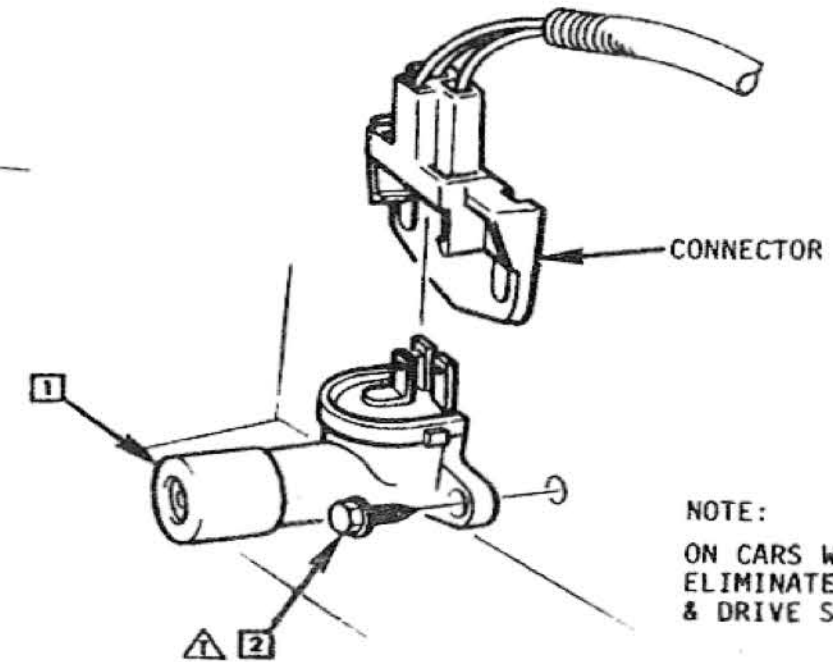
- 1 1997037-SWITCH ASM - HEADLAMP DIMMER (EXC. Y78)
- 2 9419322-SCREW (2)
- 3 491391-FLASHER
- 4
- 5
- 6
- 7
- 8
- 9
- 10



FLASHER INSTALLATION



SEE FIGURE 1



NOTE:
ON CARS WITH Y78
ELIMINATE SWITCH
& DRIVE SCREWS

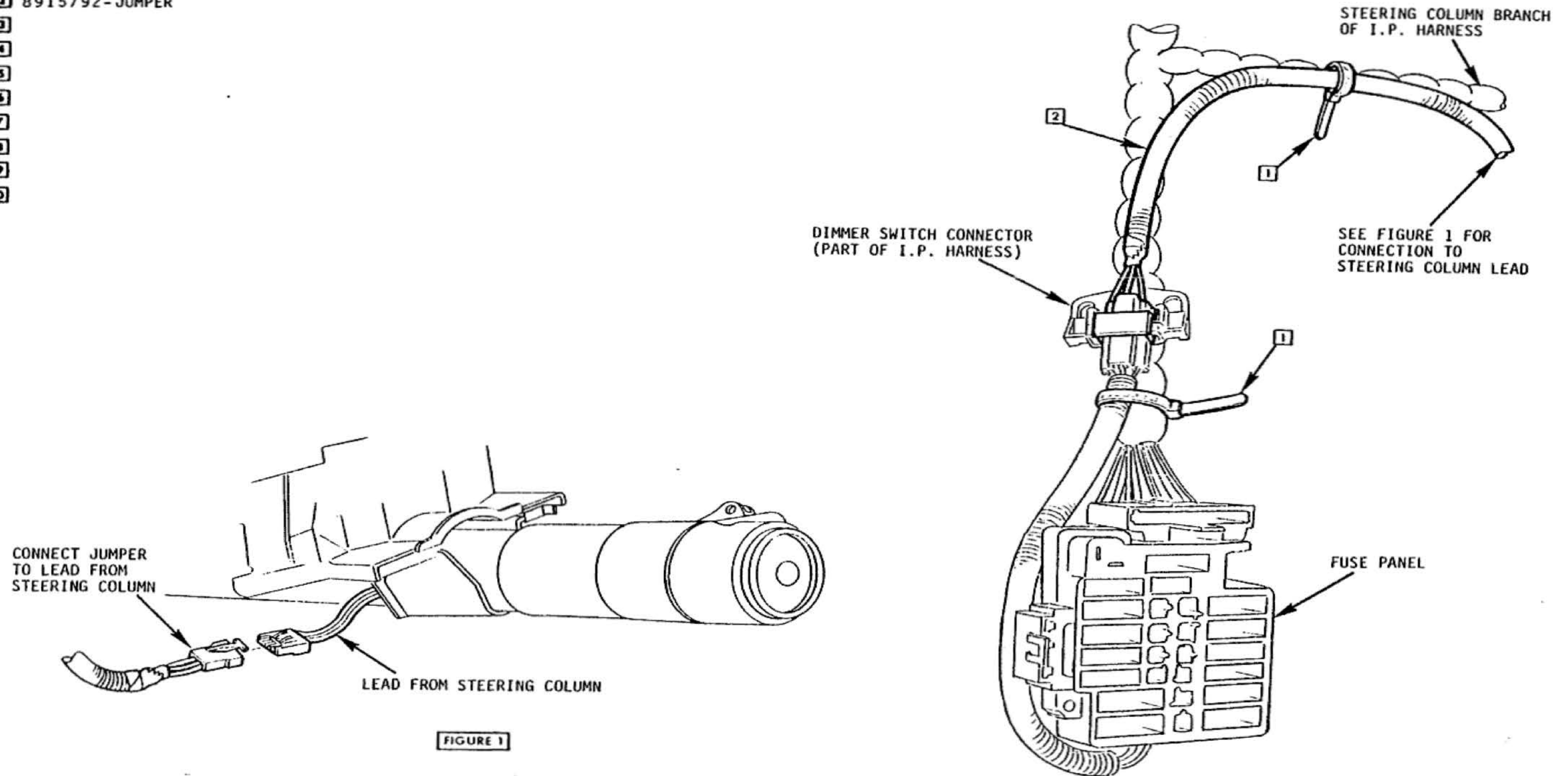
FIGURE 1

DIMMER SWITCH INSTALLATION

DYNAMIC (Installation)—LBS.	HARD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JAN. 22, 1975	DIMMER SWITCH & HAZARD WARNING FLASHER	552392	A	1976	12C	11
								DR P. LOCATELLI						
								CK <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								REF.						
								<i>Oldsmobile</i>						

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- ① 11501906- STRAP
- ② 8915792- JUMPER
- ③
- ④
- ⑤
- ⑥
- ⑦
- ⑧
- ⑨
- ⑩

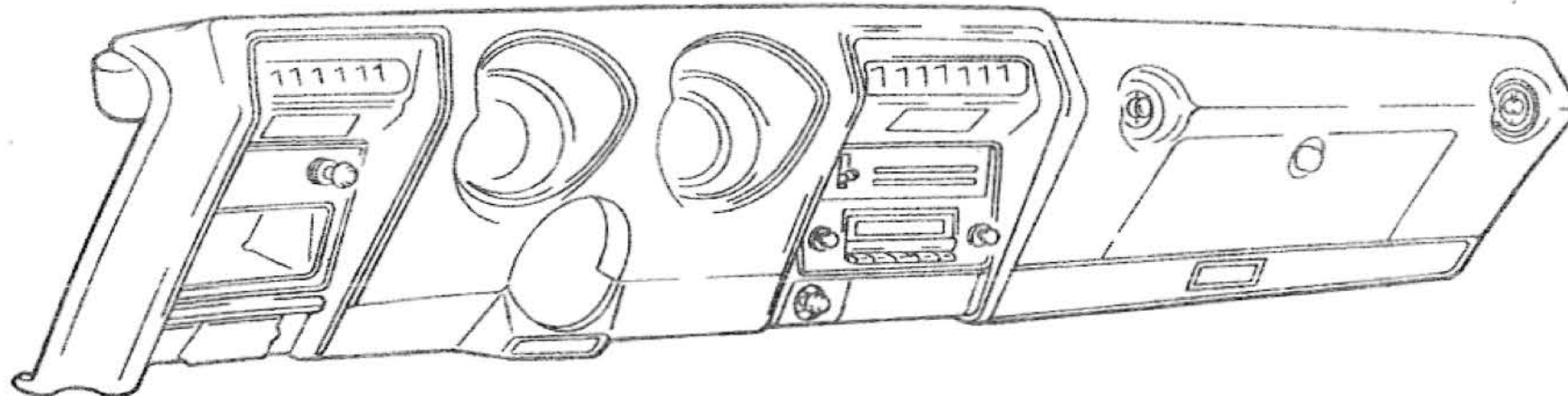


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲		8-1-75	A	REISSUED NO CHANGE	DEC.	PL	MB	JAN. 22, 1975	COLUMN DIMMER SWITCH WIRING
▲		9-1-75	B	WAS 1239007-STRAP	3159	PL	BT	DR P. LOCATELLI	
▲		9-29-75	C	WAS 554193-STRAP	3271	PL	BT	CK. <i>[Signature]</i>	
▲								APPR. <i>[Signature]</i>	PART NO. 552392
▲								REF.	SERIES A
▲									YEAR 1976
▲									UPC 12C
▲									SHEET 12

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

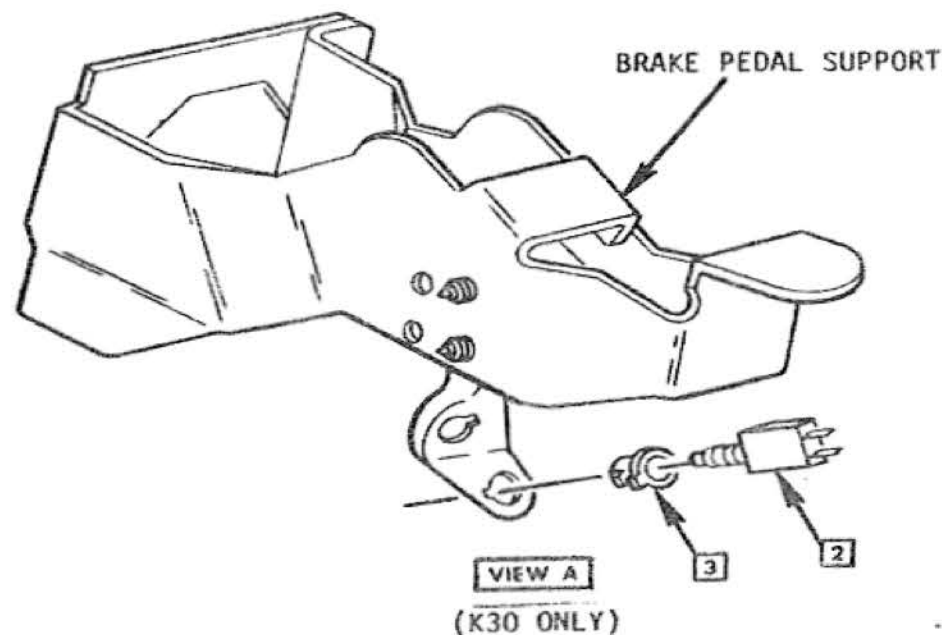
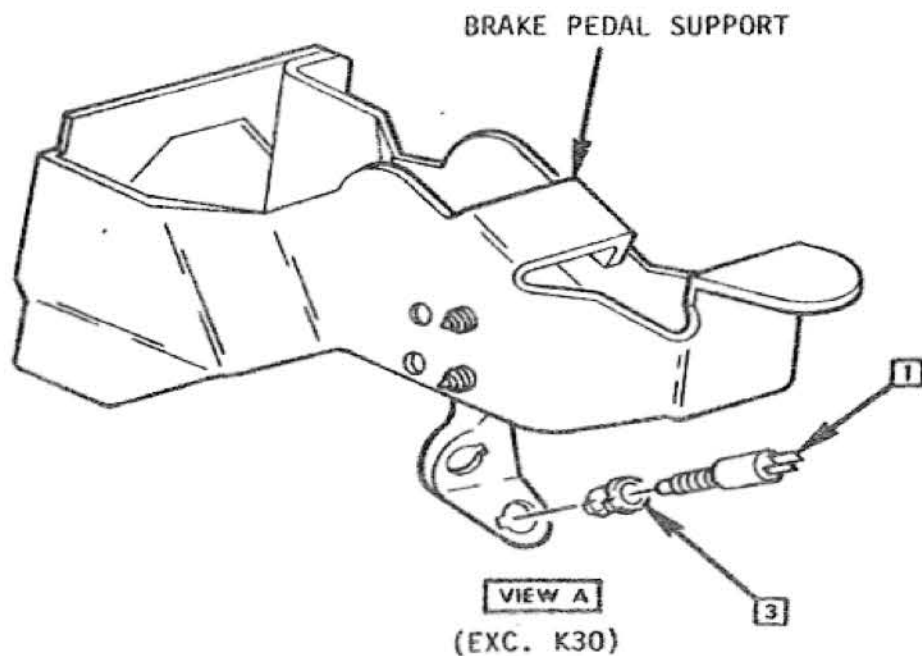
Oldsmobile

- 1 3886906- SWITCH ASM
- 3886907- SWITCH ASM (OPT) - MANUAL (WHITE)
- 1362835- SWITCH ASM
- 1383050- SWITCH ASM (OPT) - POWER (BLACK)
- 1366825- SWITCH ASM (OPT)
- 2 9794682- SWITCH ASM
- 3 1361699- CLIP



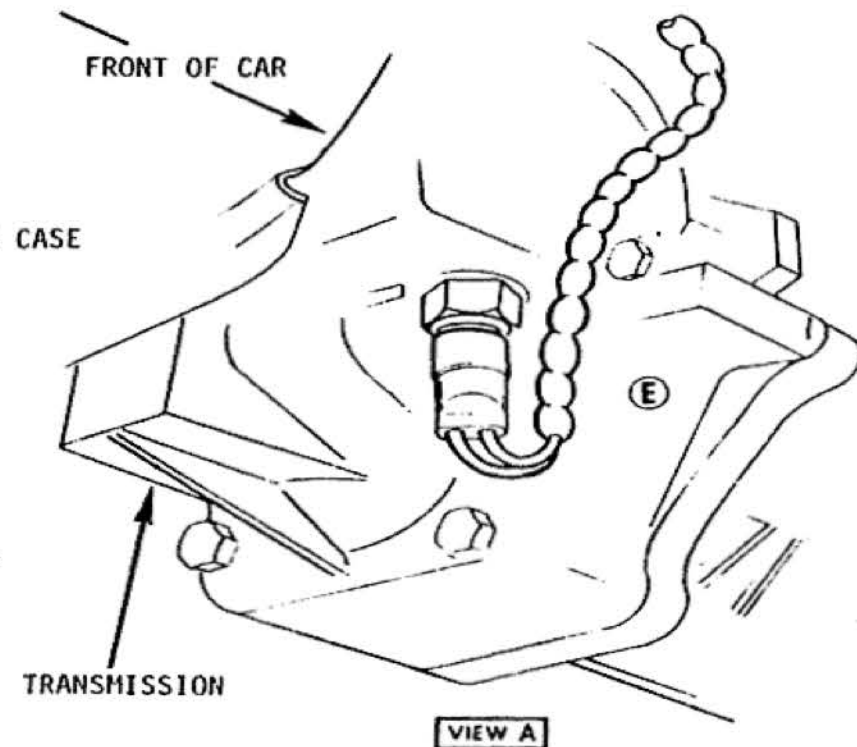
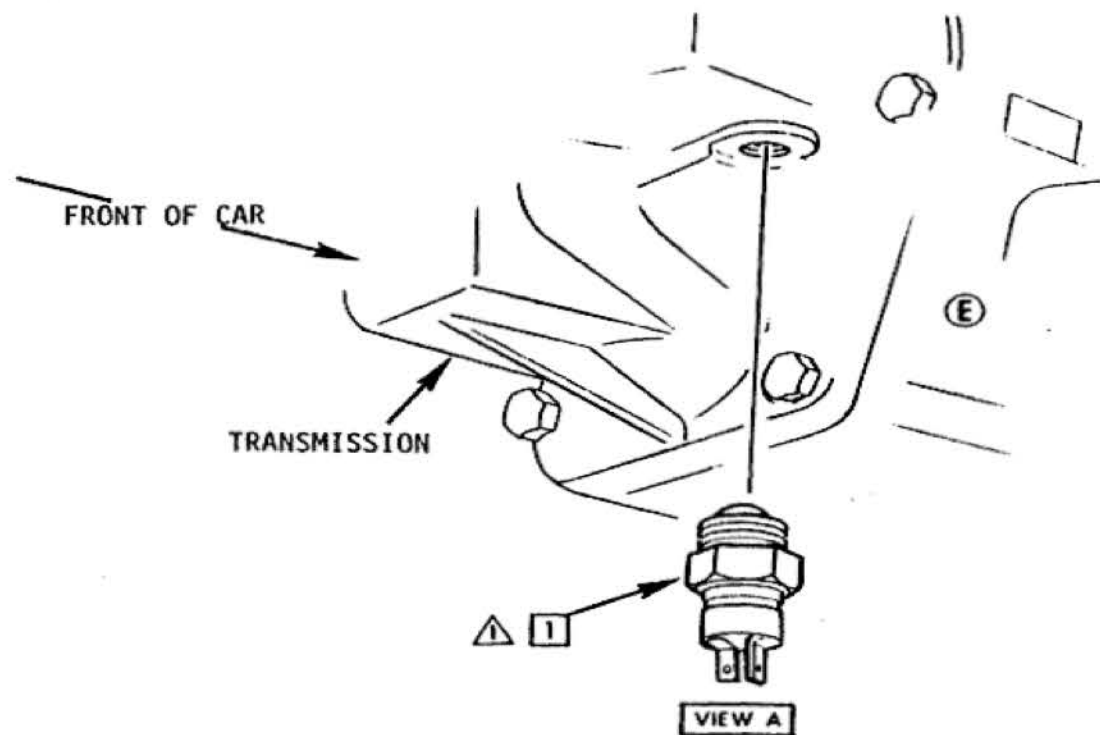
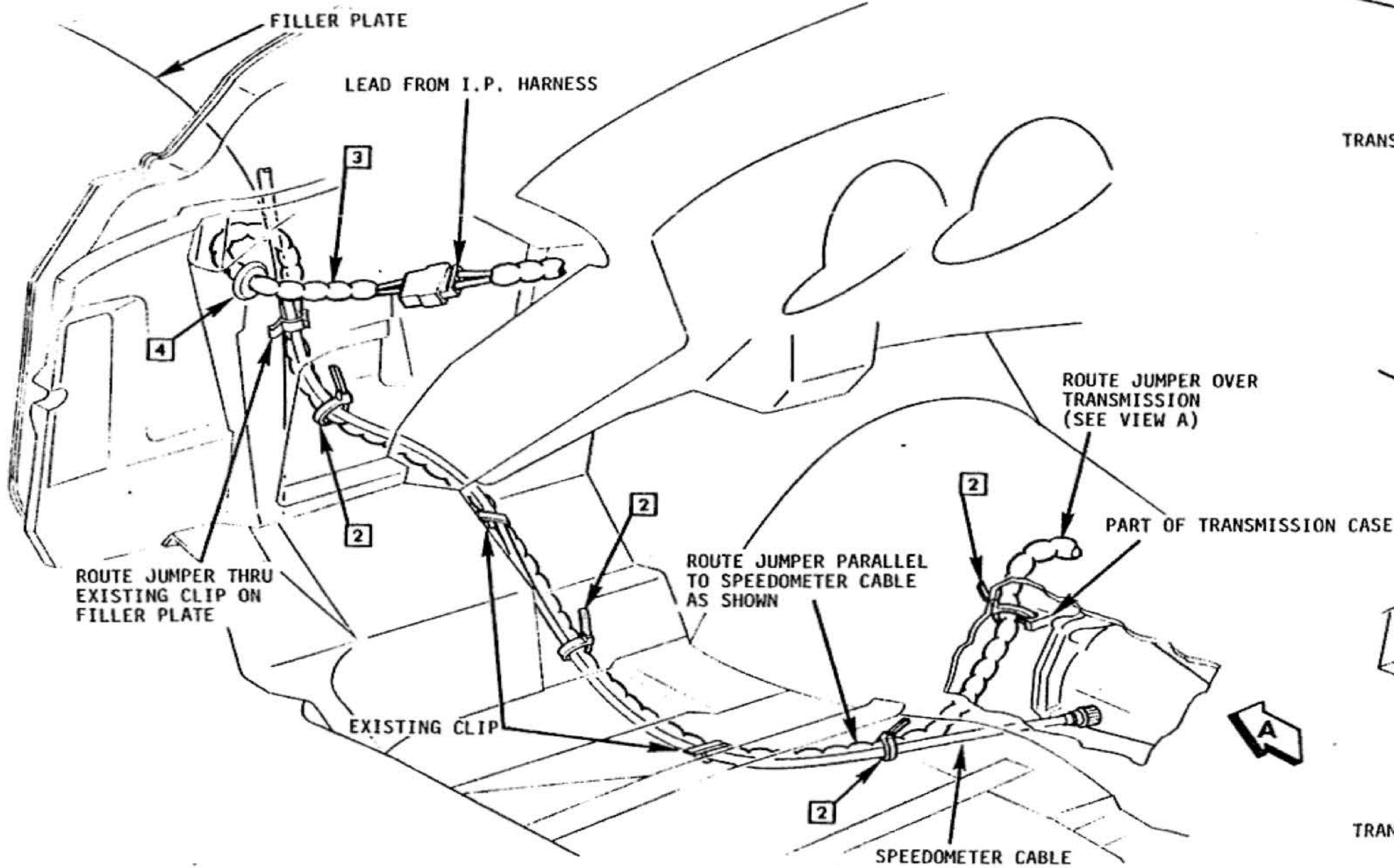
STOP LIGHT SWITCH SETTING

1. INSERT SWITCH INTO TUBULAR CLIP UNTIL SWITCH BODY SEATS ON TUBE CLIP.
2. PULL BRAKE PEDAL REARWARD AGAINST INTERNAL PEDAL STOP. SWITCH WILL BE MOVED IN TUBULAR CLIP PROVIDING PROPER ADJUSTMENT.



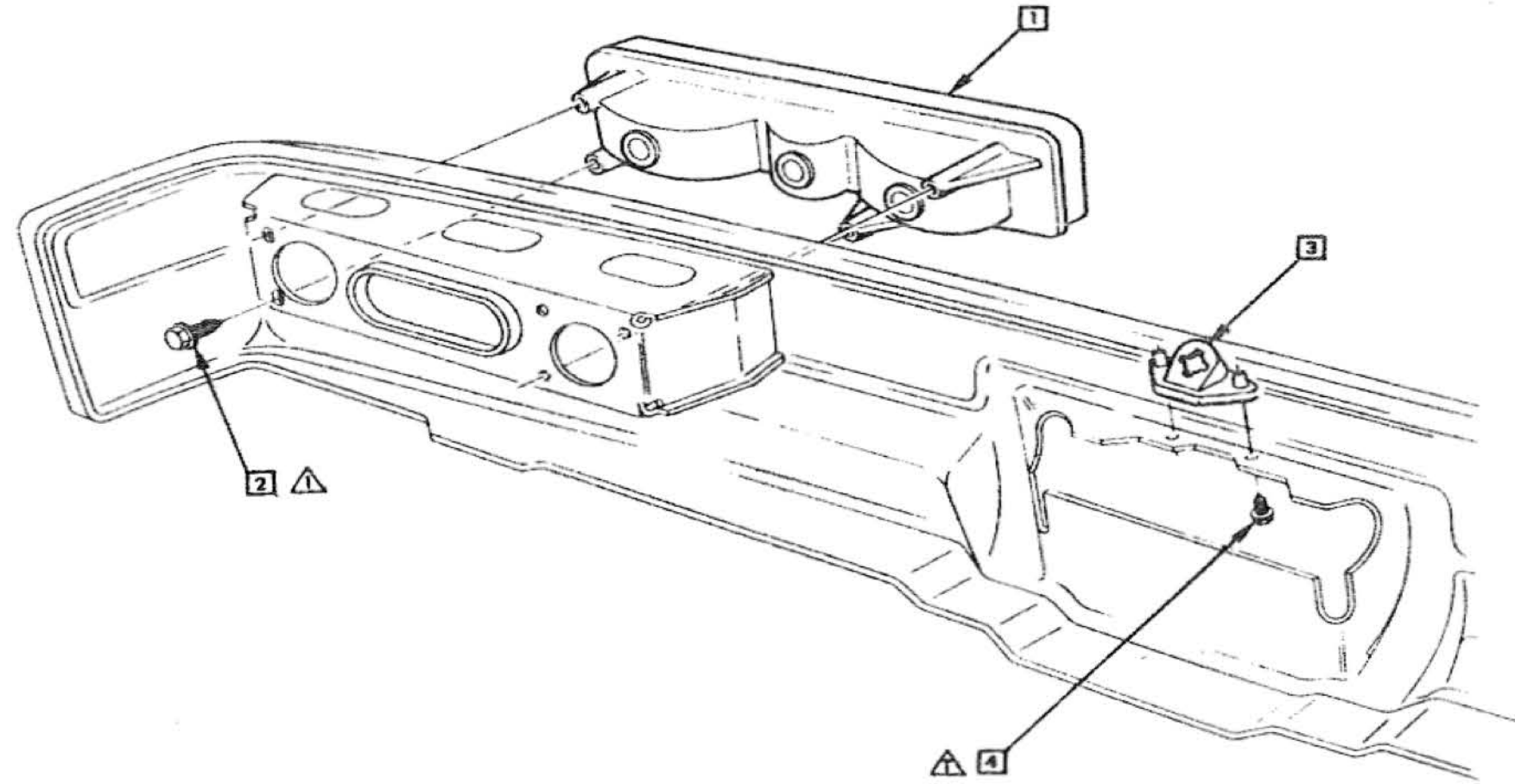
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
FULLY DRIVEN, SEATED AND NOT STRIPPED								CAN. 22, 1975	STOP LIGHT SWITCH
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF. <i>[Signature]</i>	UPC 12E
								Oldsmobile	SHEET 1

- 1 3938481- SWITCH ASM
- D 2 11501906- STRAP
- 3 12000932- JUMPER ASM
- C 4 409561- GROMMET
- 5



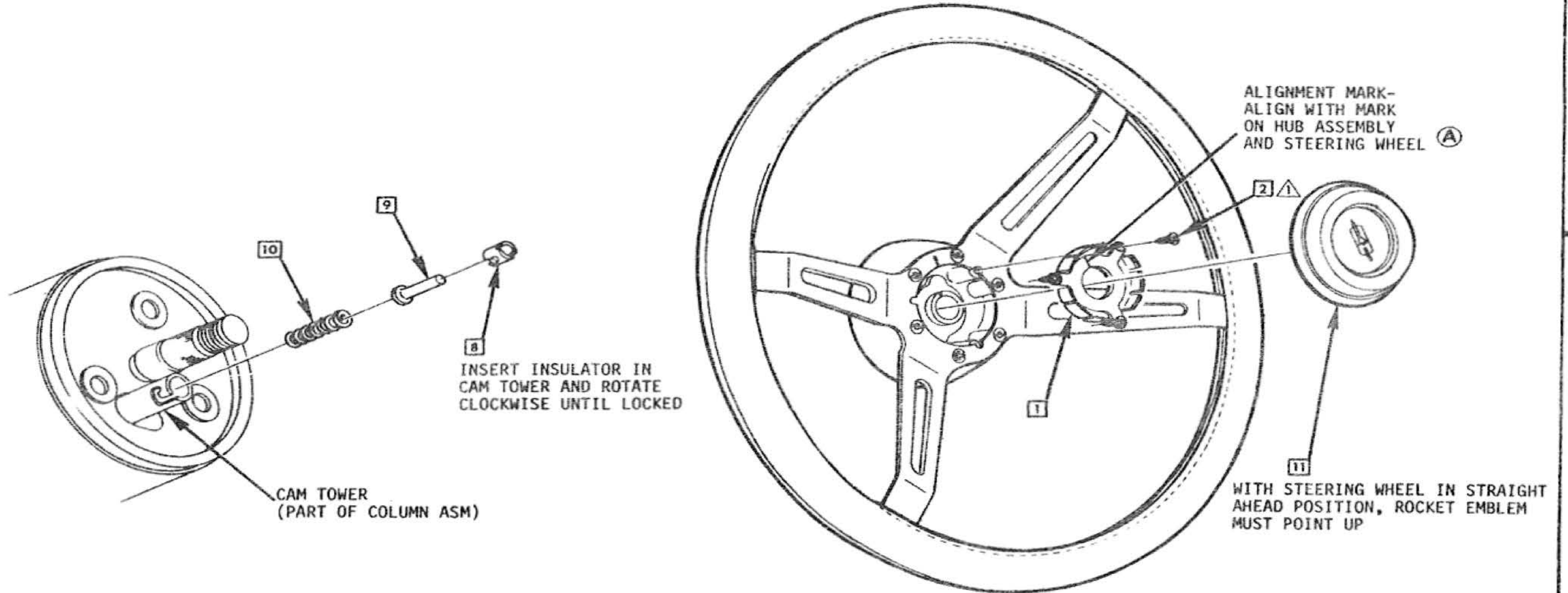
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	20 - 30 FT.	6-23-75	A	PART NUMBERS RELEASED	2842	PL	DT	APR. 17, 1975	M75 BACK UP LAMP SWITCH & WIRING
		9-1-75	B	WAS 1239007 - STRAP	3159	PL	DT	DR. P. LOCATELLI	
		9-18-75	C	GROMMET ADDED	3220	PL	DT	CK. [Signature]	
		9-23-75	D	WAS 559193 - STRAP	3233	PL	DT	APPR. [Signature]	
		9-23-75	E	STRAP + BRACKET REMOVED	3233	PL	DT	REF. [Signature]	
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 12E SHEET 2A

- 1 912080-R. H. - LAMP ASM
912079-L. H.
- 2 9420065-SCREW (8)
- 3 899794-LAMP ASM - LICENSE
- 4 9420425-SCREW (2)
- 5
- 6



DYNAMIC (Installation)—LBS.	HAIRD (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
 45 - 60 IN.								FEB. 5, 1975	REAR LAMPS & LICENSE LAMP (S. W.)	
								DR. P. LOCATELLI		
								CK. [Signature]	PART NO. 552392	
								APPR. [Signature]	SERIES A	
								REF. [Signature]	YEAR 1976	
<input checked="" type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	UPC 12E	SHEET 4

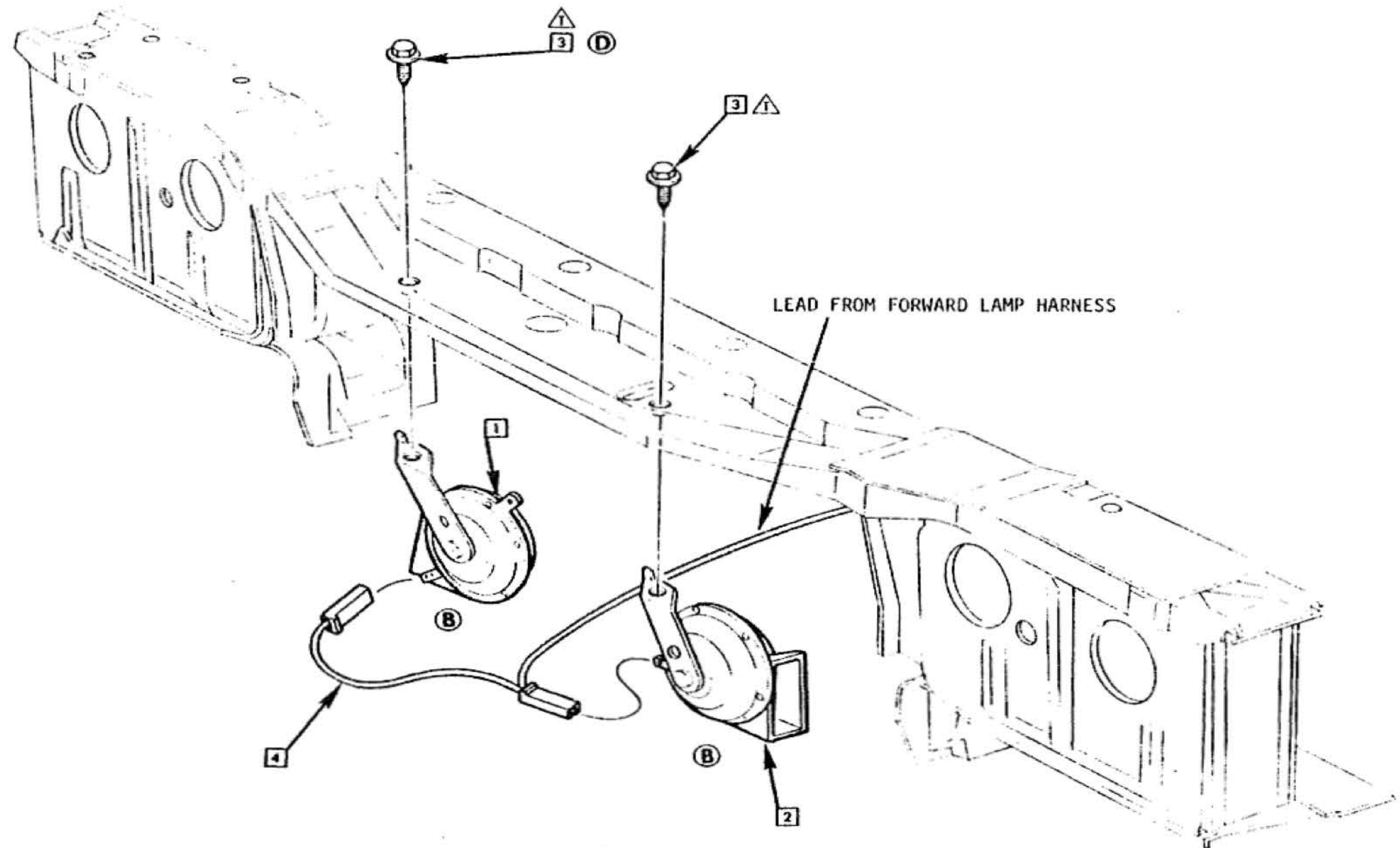
- 1 9751046- CONTACT ASM
- 2 9416018- SCREW (3)
- 3
- 4
- 5
- 6
- 7
- 8 409190-INSULATOR
- 9 400220- EYELET
- 10 404234- SPRING
- 11 410064- CAP ASM - BLACK (SEE PARTS LIST FOR OTHER COLORS)



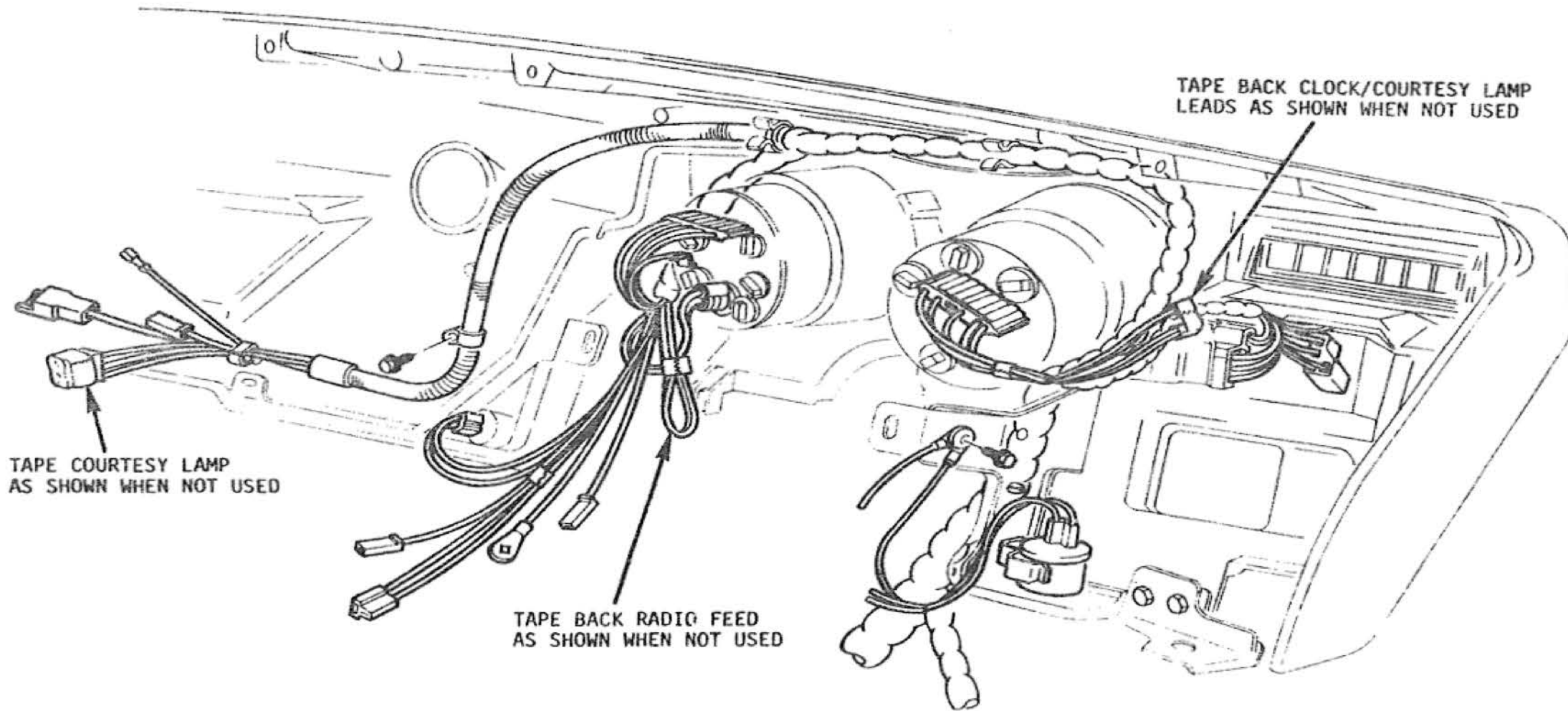
DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
 5 - 10 IN.		2-14-75	A	NOTE REVISED	2185	PL	BJ	CAN 2/19/75	HORN (N34)	
								DR. P. LOCATELLI	PART NO	
								CK: <i>[Signature]</i>	552392	SERIES
								APPR: <i>[Signature]</i>	1976	A
								REF. <i>[Signature]</i>	UPC	SHEET
								12G	1	

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9000124- HORN ASM (HIGH NOTE) (D)
- 2 9000089- HORN ASM (LOW NOTE)
- (C) 3 9437180- SCREW ASM
- (D) 4
- 5
- 6
- 7
- 8
- 9
- 10



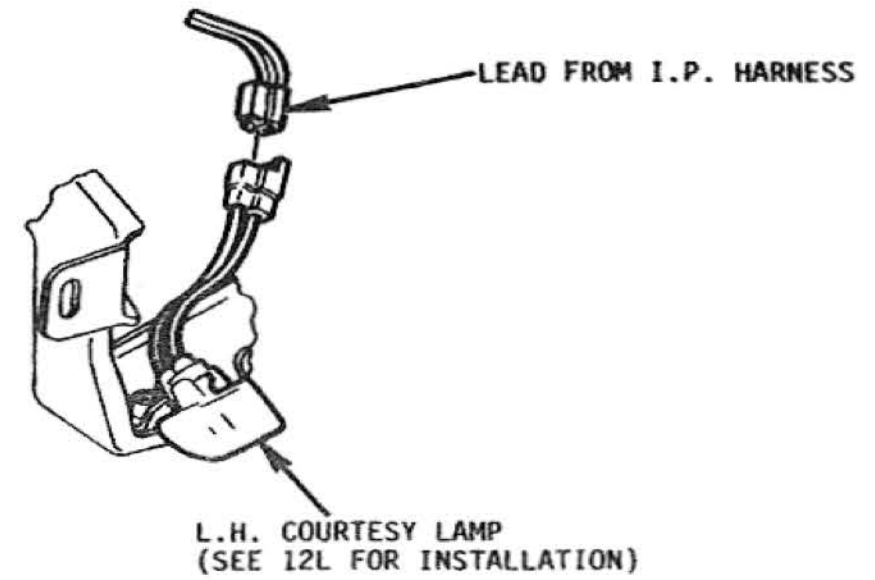
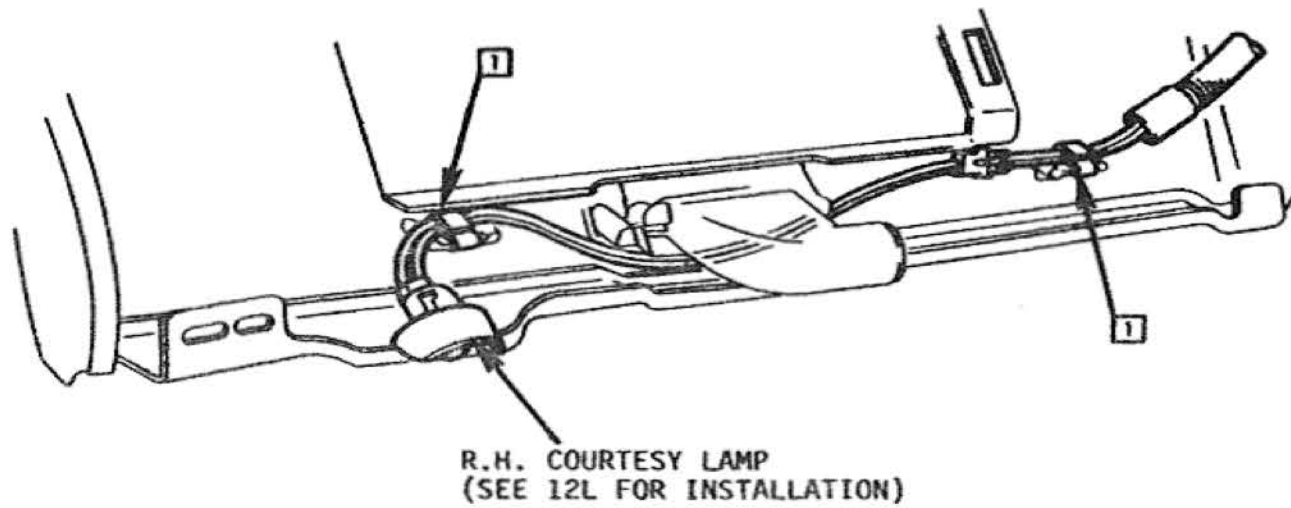
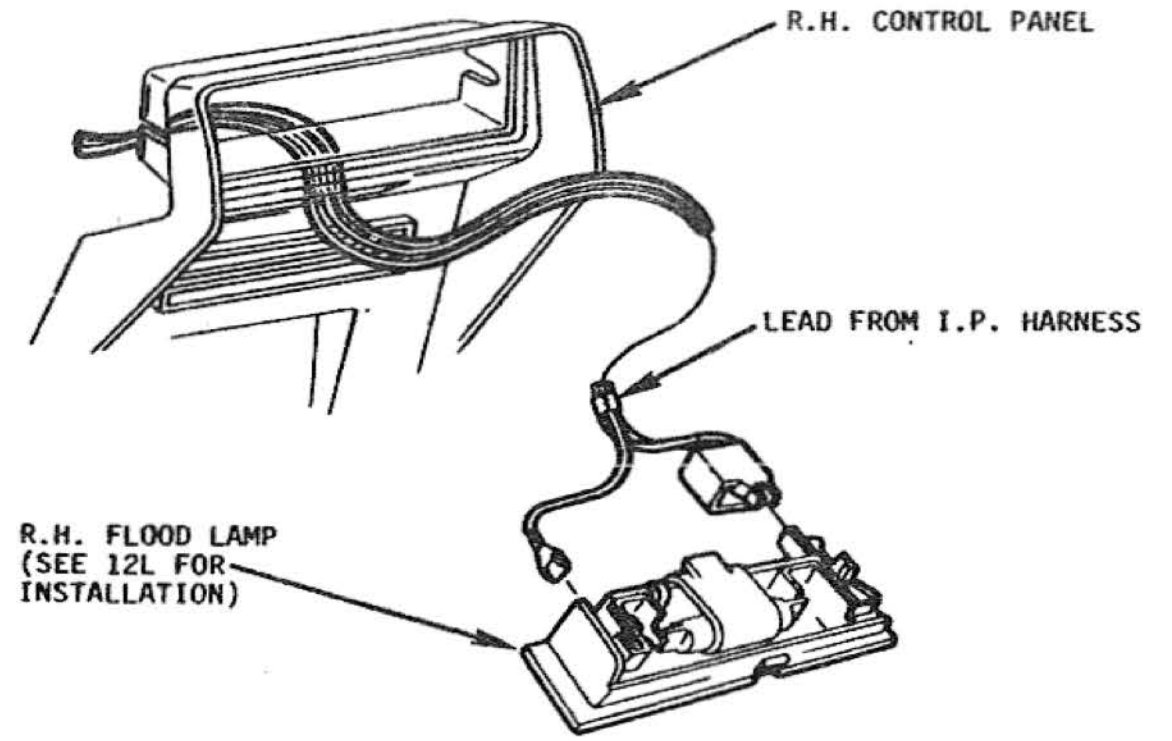
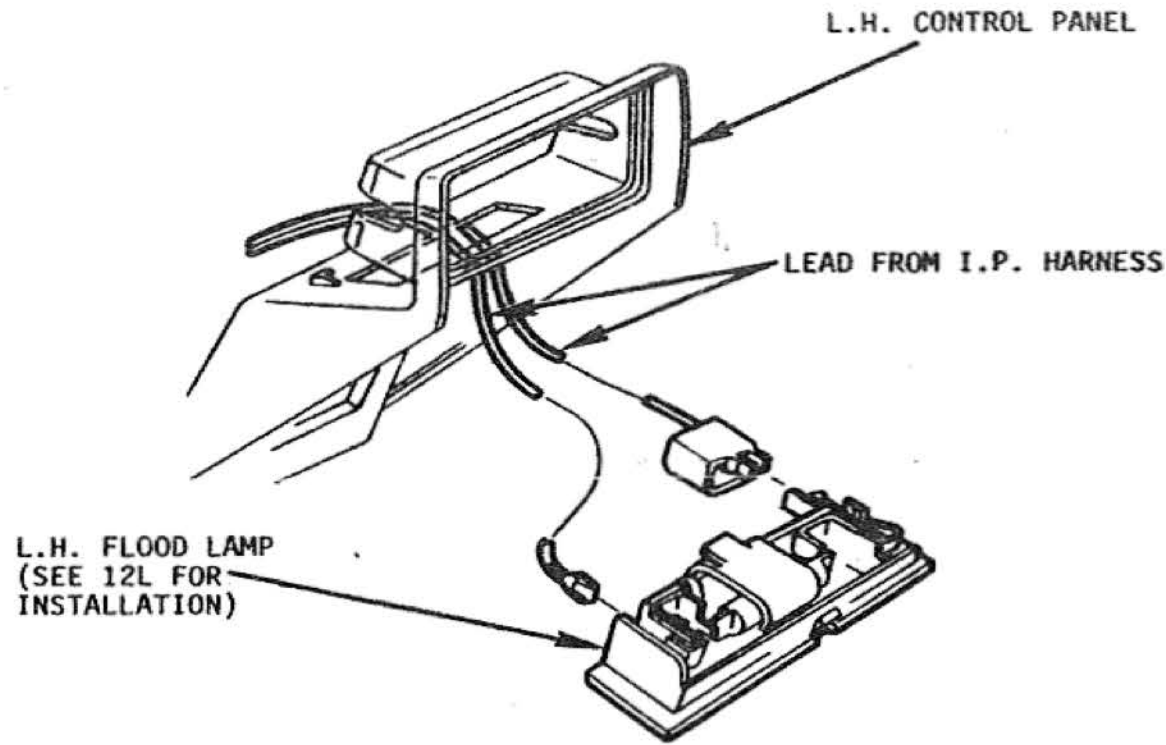
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
		2-2-75	A3	UOS INFO. ADDED	2443	PL	DT	FEB. 19, 1975	HORNS		
		6-5-75	B1	HORNS REPOSITIONED	2742	PL	DT	DR. P. LOCATELLI			
		7-11-75	C	WAS 9423312-SCREW	2918	PL	DT	CK. <i>[Signature]</i>			
		8-5-75	D3	UOS INFO. REMOVED	2980	PL	SM	APPR. <i>[Signature]</i>			
								REF. <i>[Signature]</i>			
<div style="display: flex; justify-content: space-between;"> <div> <p><input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED</p> </div> <div> <p>Oldsmobile</p> </div> </div>									PART NO. 552392 YEAR 1976	SERIES A UPC 12G	SHEET 2



NOTE:
WHEN TAPING BACK UNUSED LEADS,
CONNECTORS MUST BE COMPLETELY
COVERED WITH TAPE - 9985025

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								JAN. 24, 1975	INSTRUMENT PANEL HARNESS - LEAD TAPE BACK	552392	A	1976	12H	4
								DR. P. LOCATELLI						
								CHK. <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								APPR. <i>[Signature]</i> REC.						
								REF.						
								<i>Oldsmobile</i>						

- 1 570204- CLIP (2)
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	▲							JAN. 24, 1975	FLOOD & COURTESY LAMP WIRING
								DR. P. LOCATELLI	
								CR. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i> REC	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF. Oldsmobile	UPC 12H
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 5

- ① 12000957-JUMPER ASH
- ② 9985025-TAPE
- ③ 406726-CLIP
- ④

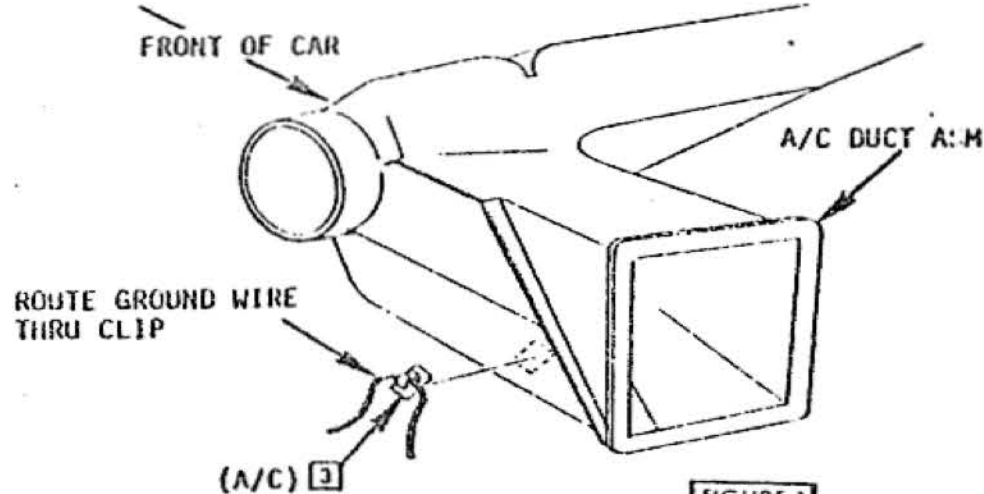
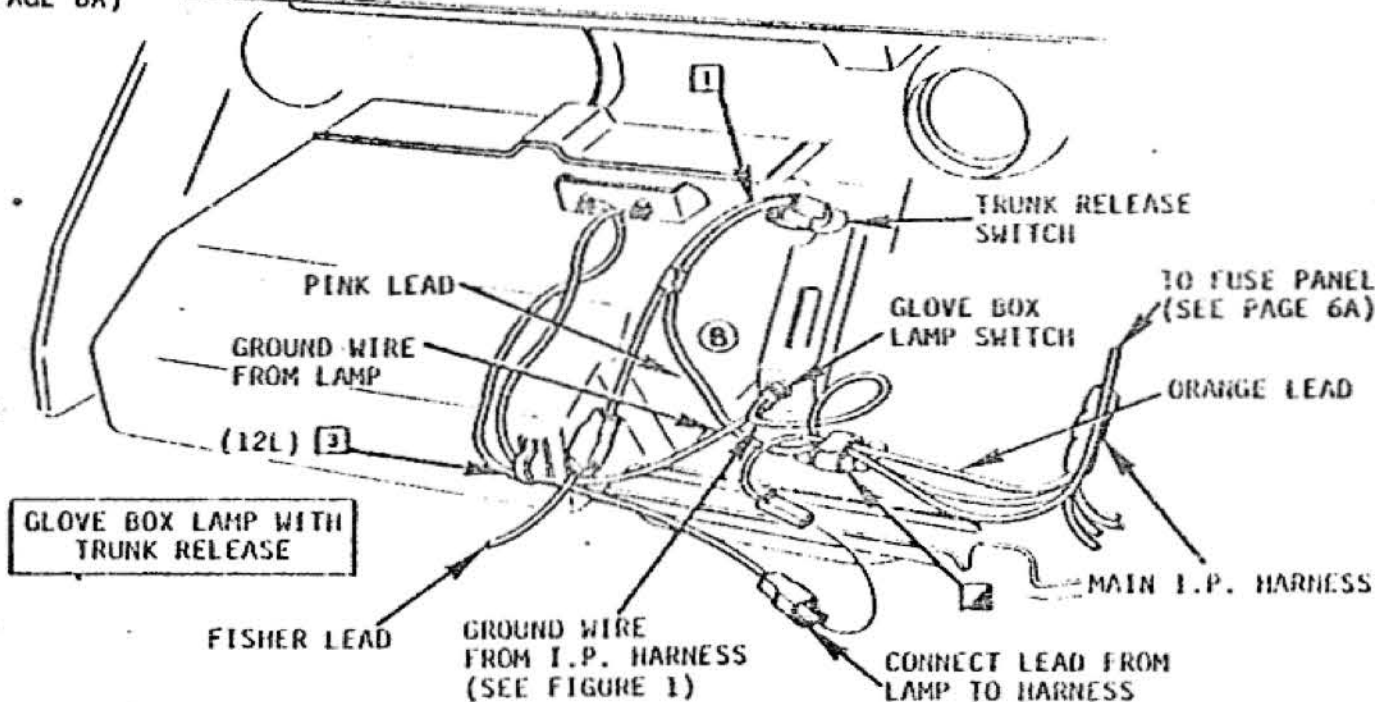
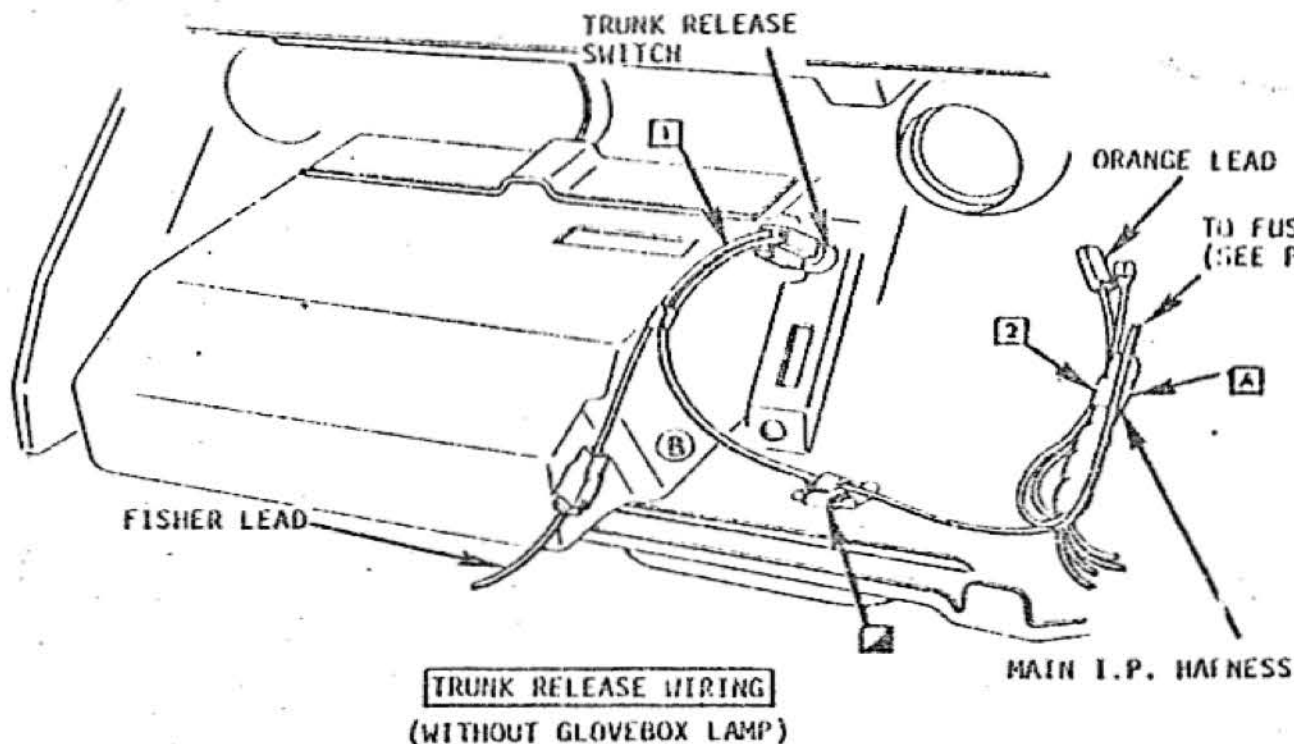
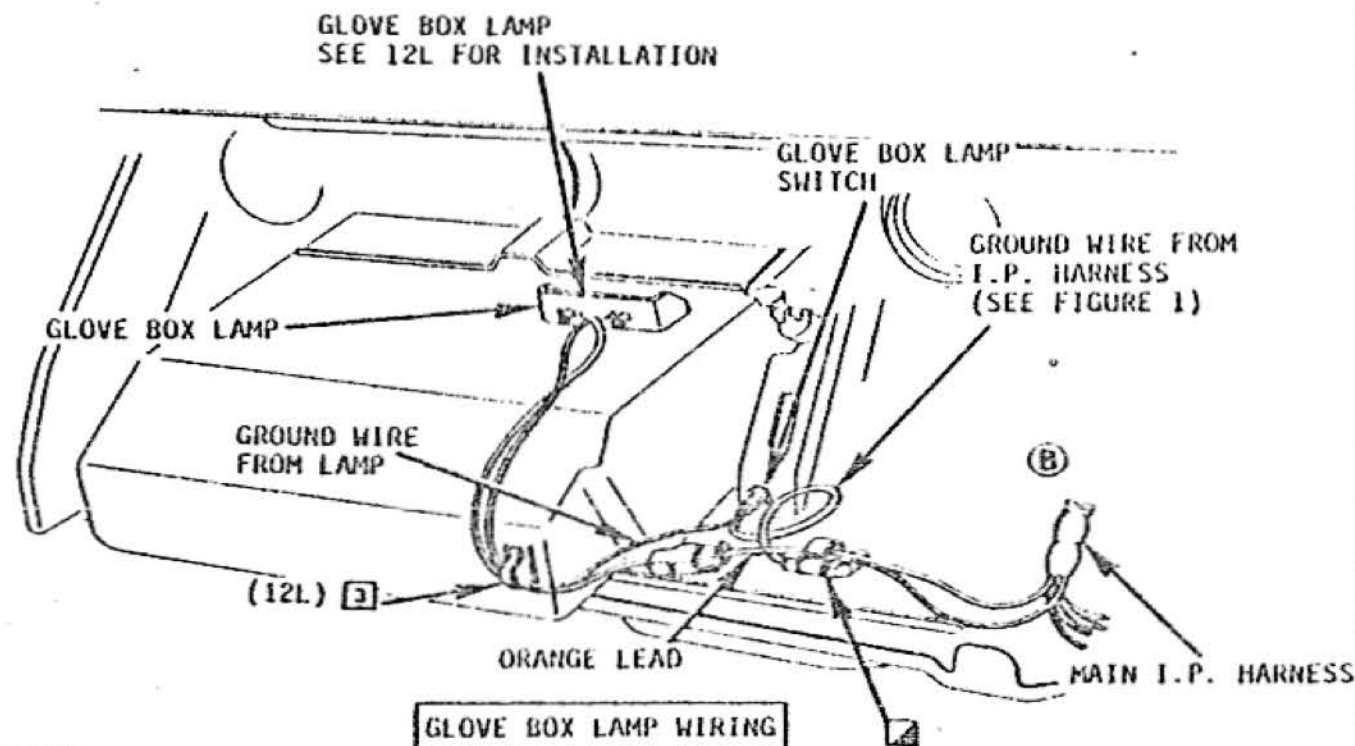


FIGURE 1
(A/C ONLY)

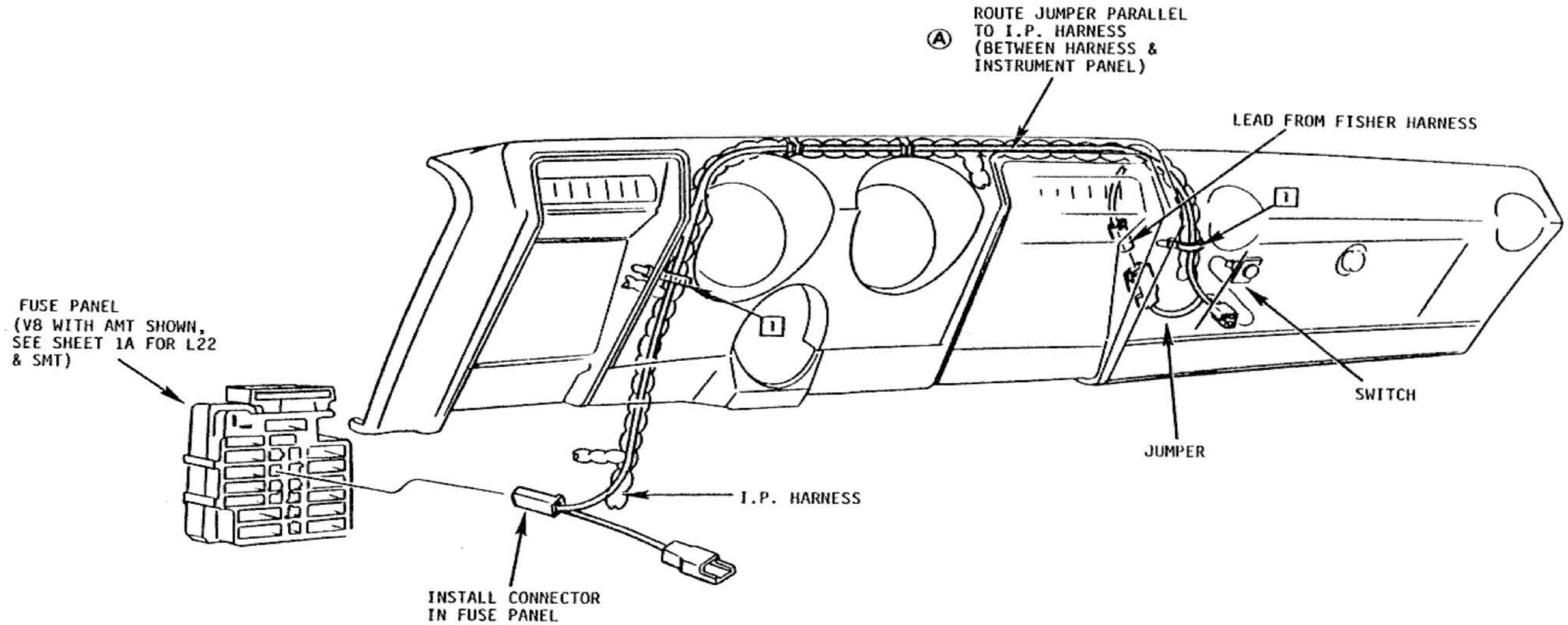
▣ TAPE UNUSED LEADS TO HARNESS AS SHOWN



DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲	▲	4-8-75	A	WAS 8910683-JUMPER	2470	PL	ST	CAN 24 1975	GLOVE BOX LAMP & TRUNK RELEASE WIRING
▲	▲	5-8-75	B	WIRING REVISED	2606	PL	DT	DR P. LOCATELLI	
▲	▲	5-8-75	C	WAS 72006844-JUMPER	2606	PL	DT	DR P. LOCATELLI	
								APPR P. L. P. E. O.	PART NO
								REF	552392
									SERIES
									A
									YEAR
									1976
									UPC
									12H
									SHEET
									6

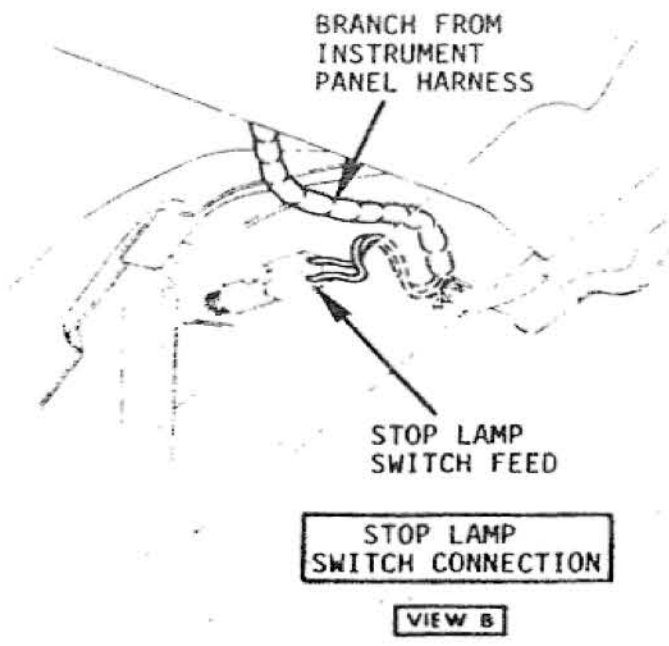
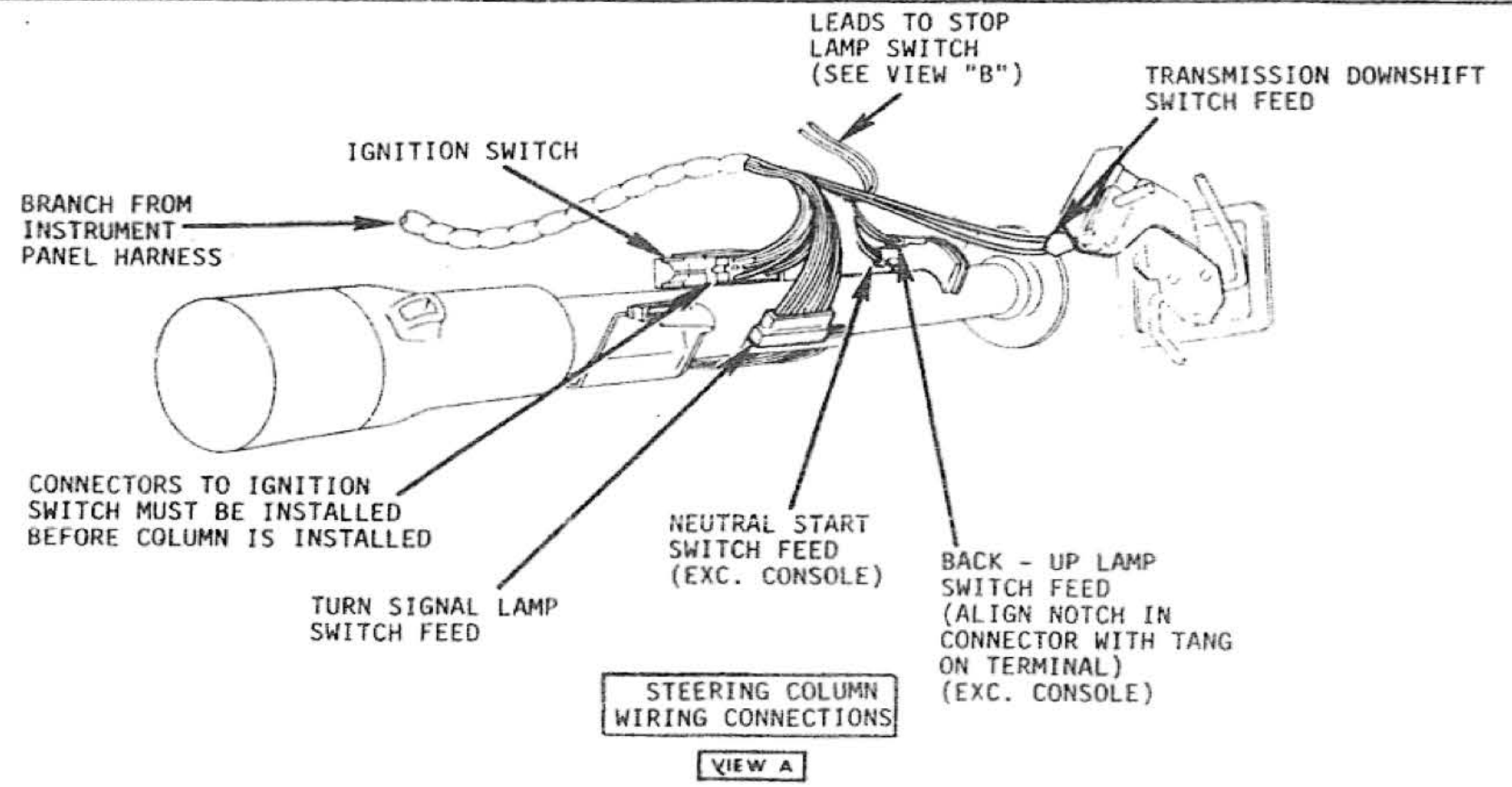
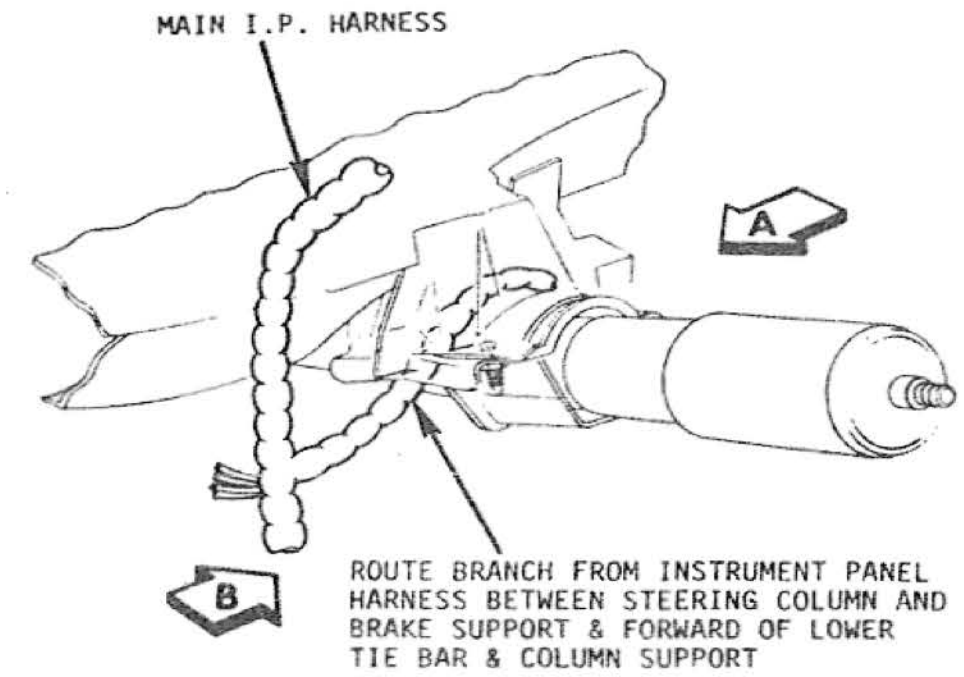
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 409706-BAND
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



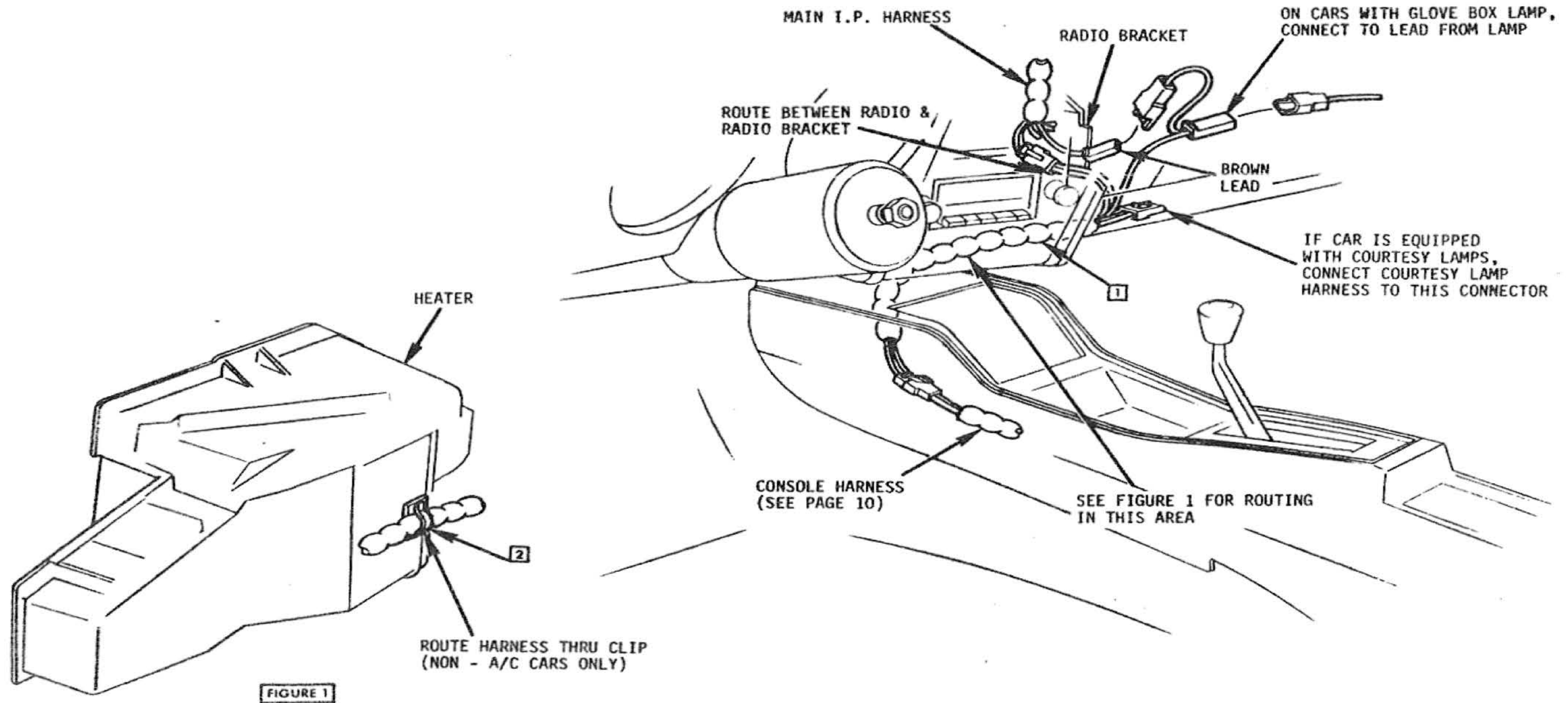
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
		8-15-75	A	NOTE REVISED	3105	PL	DT	MAY 8, 1975	TRUNK RELEASE WIRING	552392	A	1976	12H	6A
								DR P. LOCATELLI						
								CK. J. Titus						
								APPR. [Signature]						
								APPR. [Signature] REC (2606)						
								Oldsmobile						

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
 FULLY DRIVEN, SEATED AND NOT STRIPPED	 FULLY DRIVEN, SEATED AND NOT STRIPPED							JAN 24 1975	INSTRUMENT PANEL WIRING	
								DR. P. LOCATELLI		
								CR. John Ames		
								APPR. Beverly R.E.C.	PART NO. 552392	SERIES A
								APPR. [Signature]	YEAR 1976	UPC 12H

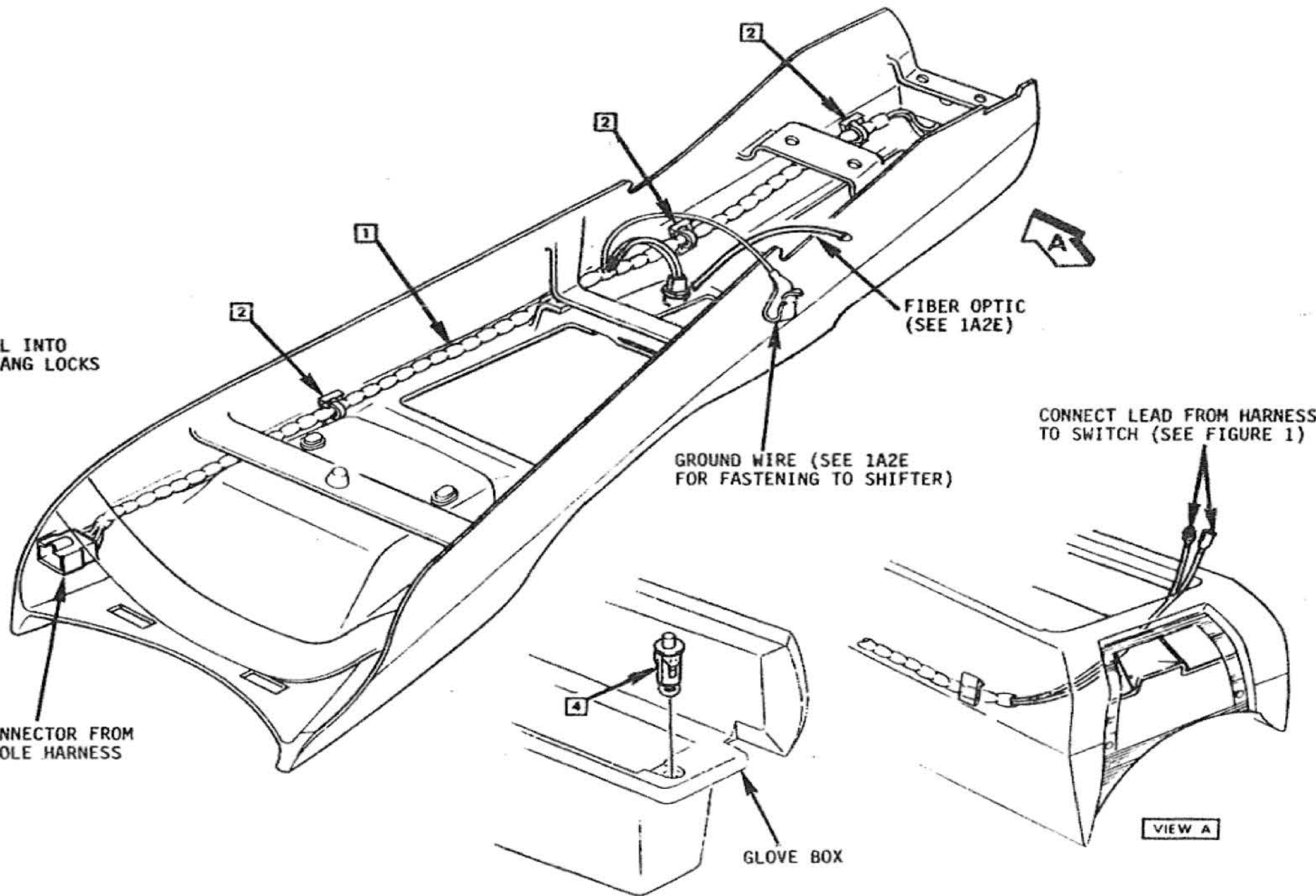
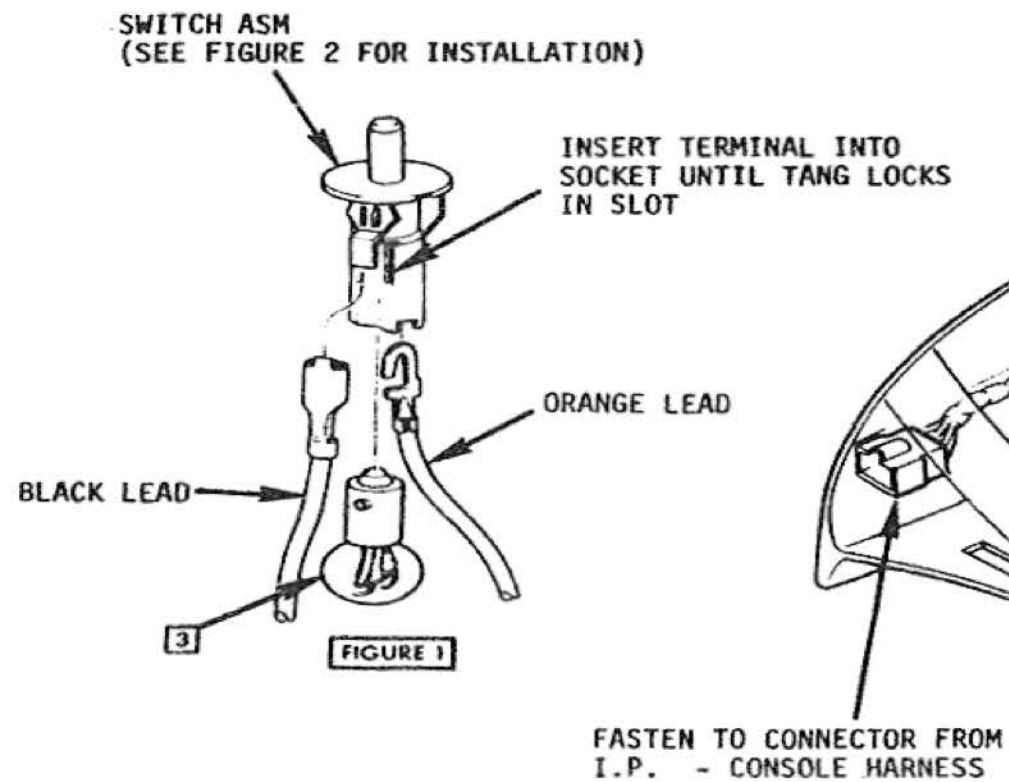
- 1 12000747- JUMPER - CONSOLE
- 2 406726- CLIP (EXC. A/C)
- 3
- 4
- 5



DYNAMIC (Installation)-LBS.	HAIRD (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								AN. 24, 1975	CONSOLE WIRE ROUTING
								DR. P. LOCATELLI	
								CR. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i> R.E.C.	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF.	UPC 12H
								Oldsmobile	SHEET 9

FULLY DRIVEN, SEATED AND NOT STRIPPED

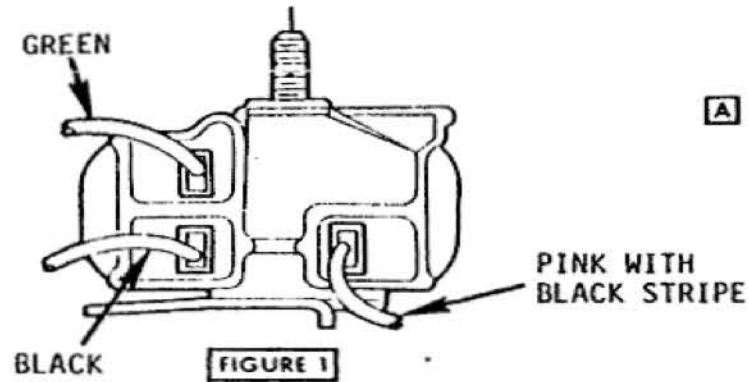
- 1 12000748- HARNESS ASM - CONSOLE
- 2 406726- CLIP
- 3 9416927- BULB - CONSOLE BOX LAMP
- 4 1244006- SWITCH (12L)
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 24, 1975	CONSOLE WIRING
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO 552392-5
								APPR. <i>[Signature]</i>	SERIES A-X
								APPR. <i>[Signature]</i>	YEAR 1976
								REF.	UPC 12H
									SHEET 10
FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	

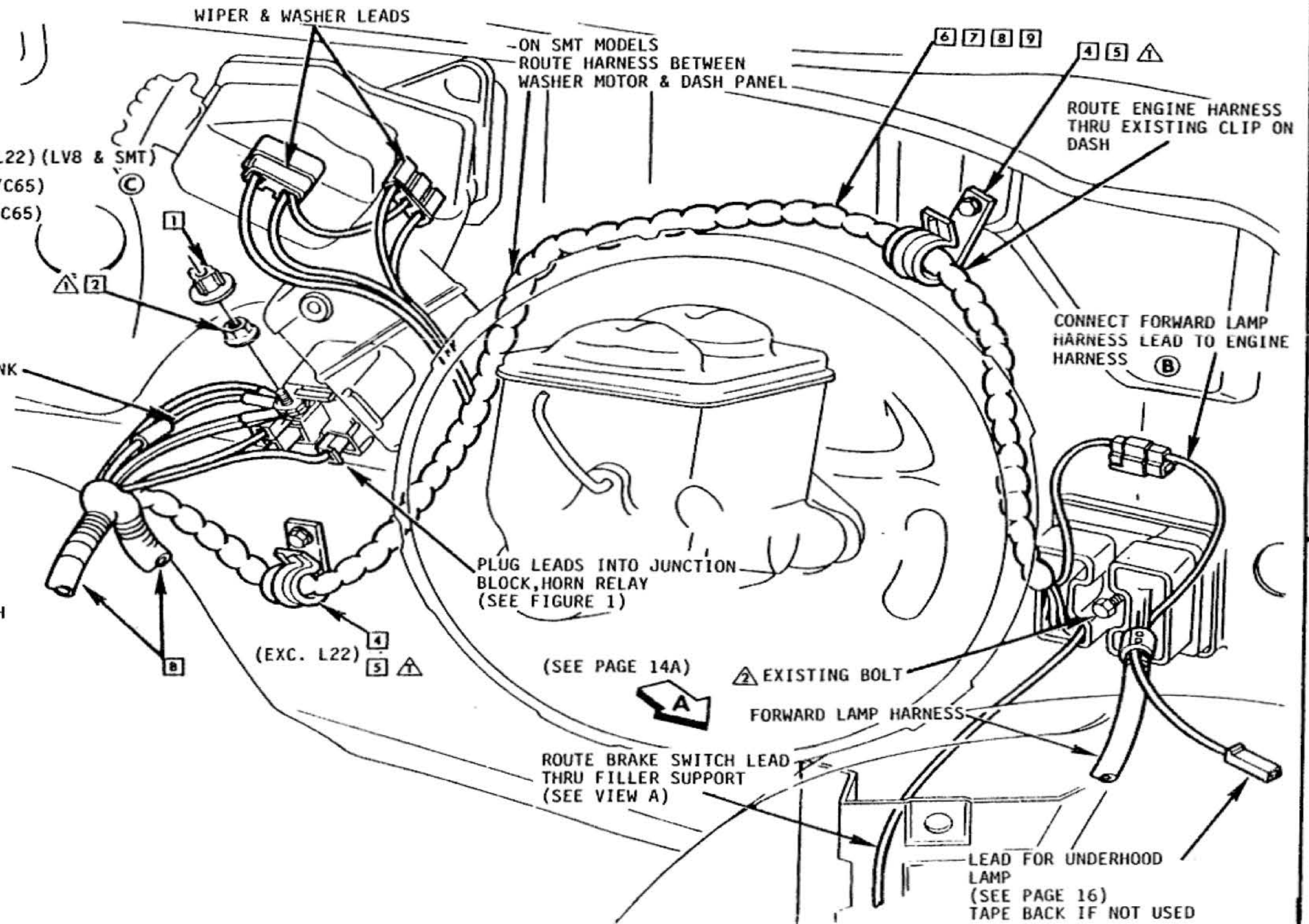
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 404095- PROTECTOR
- 2 9418840- NUT
- 3
- 4 409584- CLIP
- 5 9422707- SCREW
- 6 12000480- HARNESS ASM - ENGINE (EXC. C60/C65/L22) (LV8 & SMT)
- 7 12000478- HARNESS ASM - ENGINE (M38 WITH C60/C65)
- 8 12000479- HARNESS ASM - ENGINE (M40 WITH C60/C65)
- 9 12000481- HARNESS ASM - ENGINE (L22 ONLY)



FUSIBLE LINK REPAIR

- A TO REPAIR A DAMAGED FUSIBLE LINK, REPLACE WITH 8915136-SINGLE LEAD (16 GAGE). USE STA-KON PLIERS TO CRIMP SECURELY, ONE EACH SIDE OF RIDGE (2 PLACES).
- B FOR HARNESS TO ENGINE AND TRANSMISSION SEE SHEETS 19 & 20 (EXC. L22)(FOR L22 SEE SHEET 46)



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 60 - 80 IN.	▲ 50 - 70 IN.	12-75	A	VIEW REMOVED	2530	PL	PL	FEB 20 1975	DASH PANEL WIRING - ENGINE HARNESS
▲	▲	7-30-75	B	LEADS ADDED	2988	PL	PL	OR P. LOCATELLI	
▲	▲	10-75	C	WAS MIS	3305	PL	PL	APPR R. J. TITUS	PART NO. 552392
▲	▲							APPR R. J. TITUS	SERIES A
▲	▲							REF	YEAR 1976
▲	▲								UPC 12H
▲	▲								SHEET 14

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

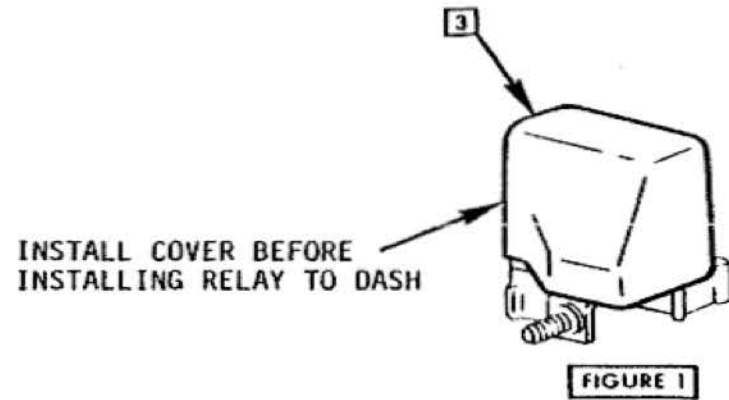
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

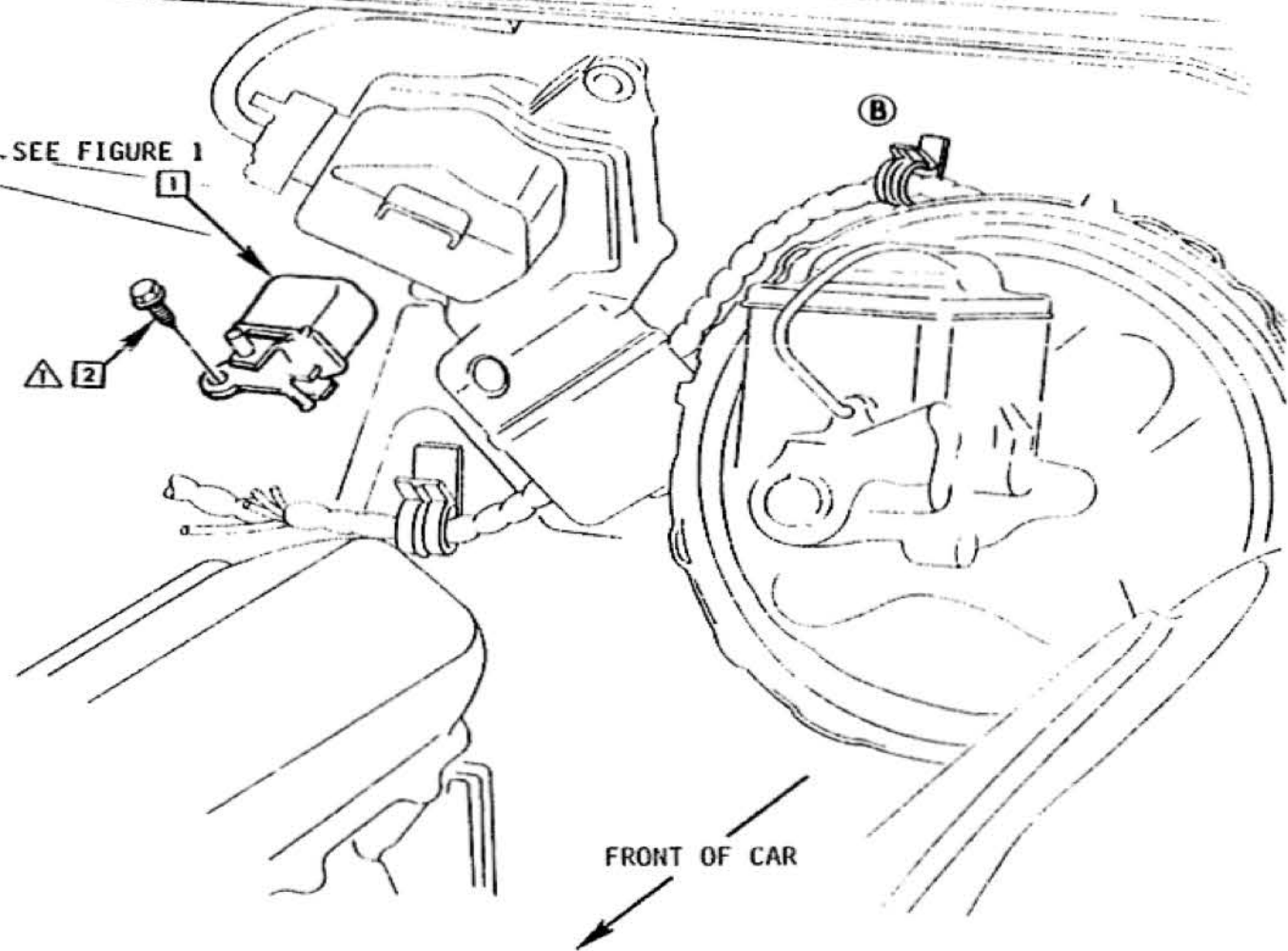
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1115882-BLOCK ASM
- 2 9420415-SCREW
- 3 414269- COVER
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DASH PANEL

SEE FIGURE 1



INSTALL COVER BEFORE
INSTALLING RELAY TO DASH

FIGURE 1

FILLER PLATE

BRAKE SWITCH
LEAD

BRAKE SWITCH & BALANCE
VALVE ASSEMBLY

FRAME

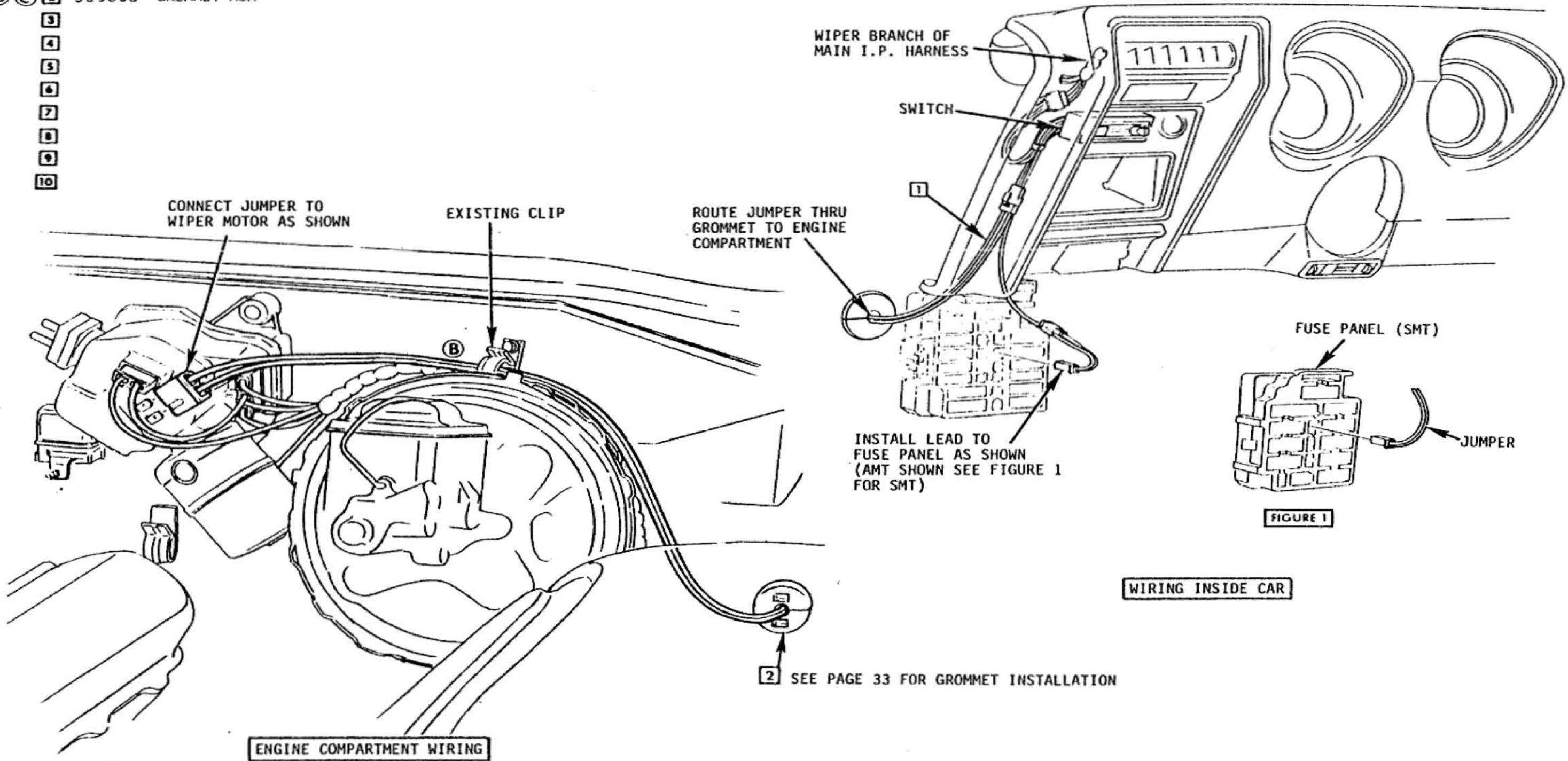
VIEW A

(VIEW FROM SHT. 14)

DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	REC.	PLM	PLM	JAN 24 1975	JUNCTION BLOCK
		8-15-75	B	BACKGROUND REVISED	3103	PLM	PLM	DR P. LOCATELLI	
								CK CYCOP FERRA	PART NO 552392
								APPR [Signature]	SERIES A
								APPR [Signature]	YEAR 1976
								REF	UPC 12H
								Oldsmobile	SHEET 14A

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 8915080- JUMPER ASM
- (D) (C) 2 555858- GROMMET ASM
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

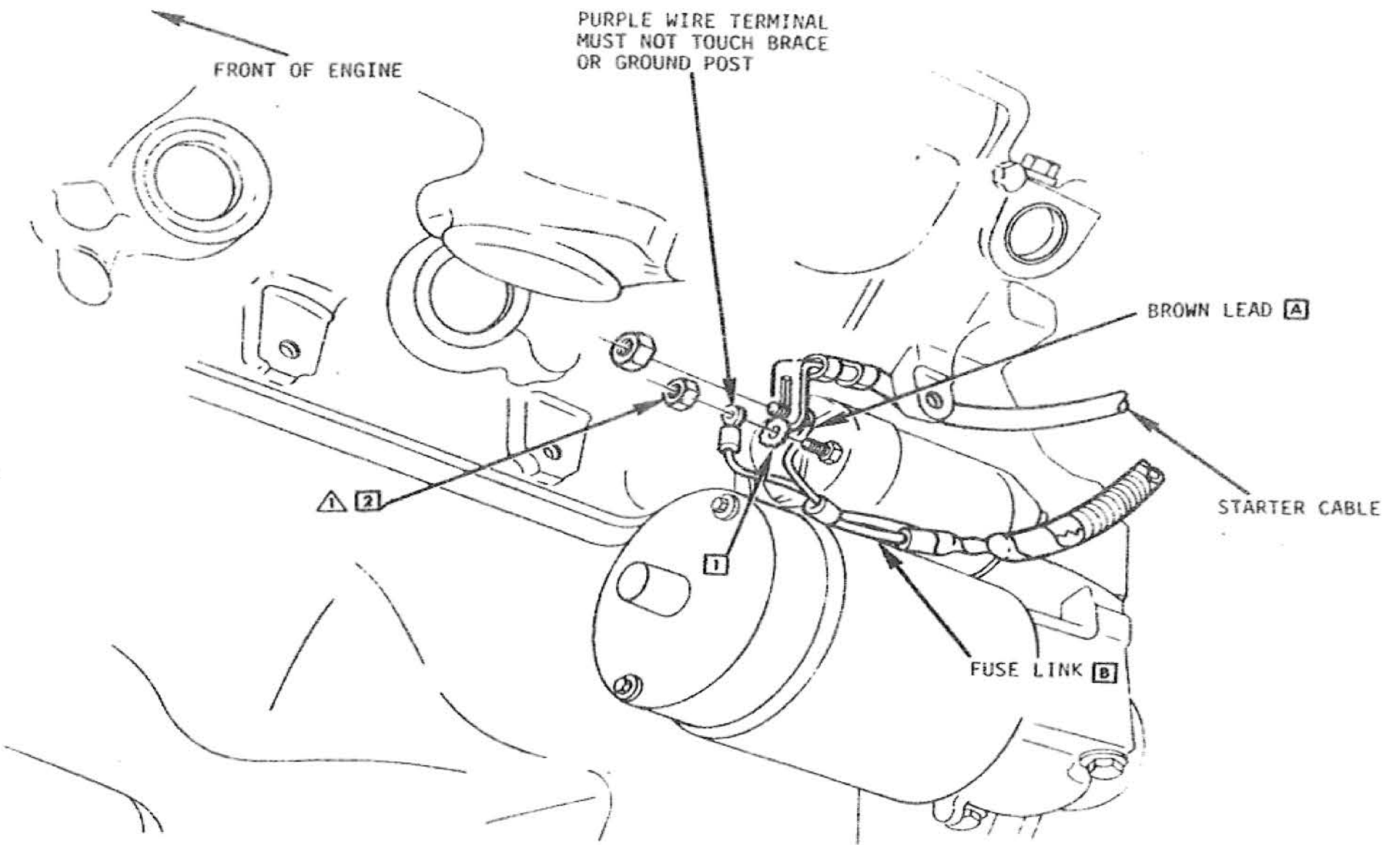


2 SEE PAGE 33 FOR GROMMET INSTALLATION

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
		8-1-75	A	REISSUED NO CHANGE	R.E.C.	PL	PL	JAN. 24, 1975	PULSE WIPER WIRING		
		8-15-75	B	CLIP REVISED	3103	PL	PL	DR. P. LOCATELLI			
		9-18-75	C	GROMMET ADDED	3220	PL	PL	CK. <i>[Signature]</i>			
		1-26-76	D	WAS 409561 GROMMET	3503	PL	PL	APPR. <i>[Signature]</i>			
								REF			
<div style="display: flex; justify-content: space-between;"> <div> <p><input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED</p> </div> <div style="text-align: center;"> <p>Oldsmobile</p> </div> </div>									PART NO. 552392 YEAR 1976	SERIES A UPC 12H	SHEET 15

- 1 138479-L. WASHER
- 2 120622-NUT
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

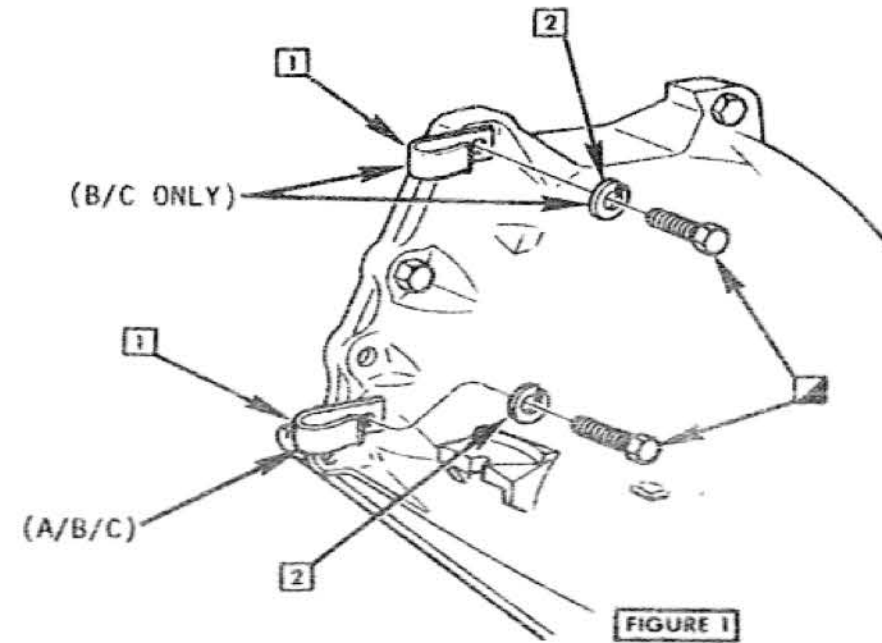
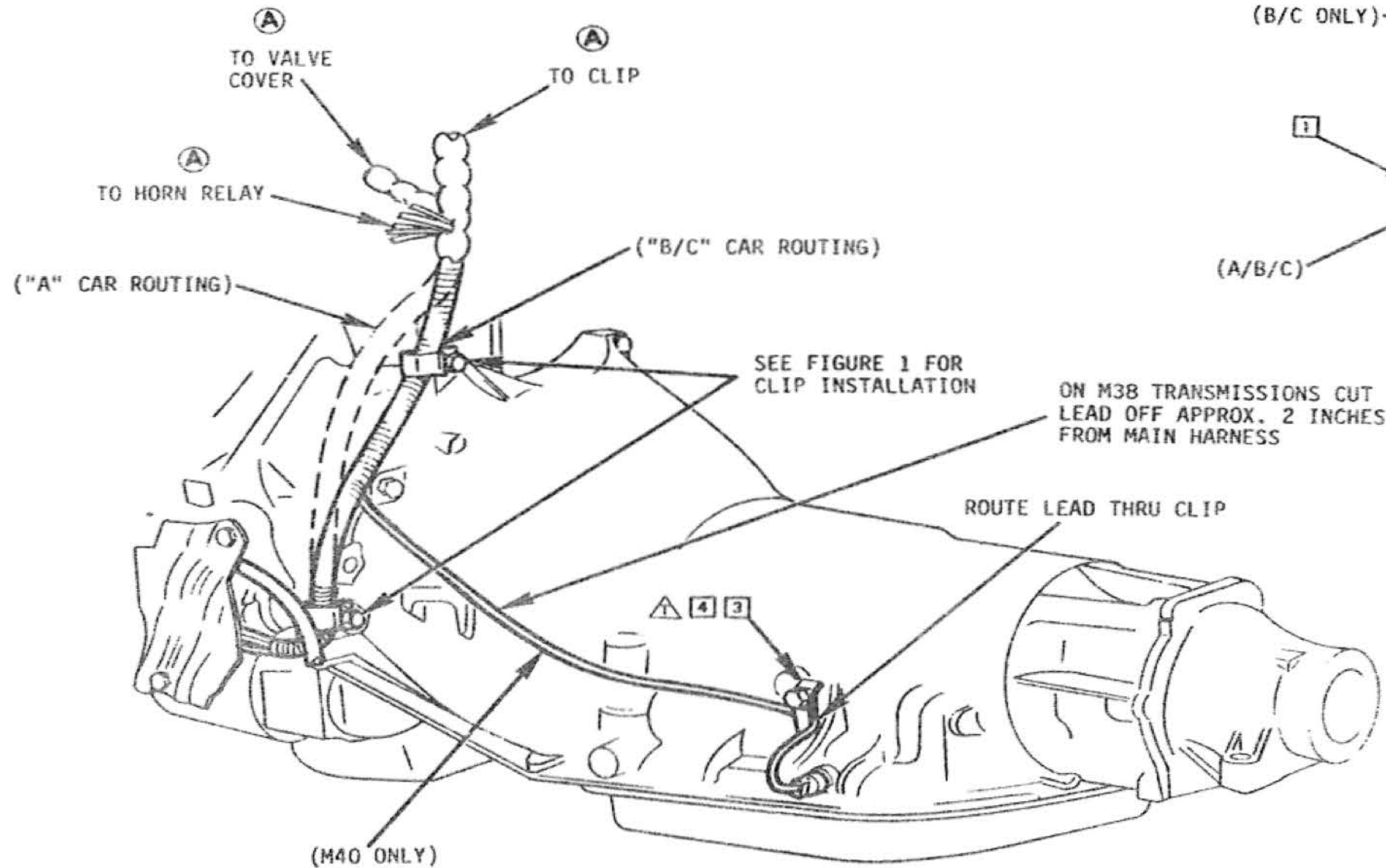
- A FASTEN UNDER STARTER CABLE (12A)
- B TO REPAIR A DAMAGED FUSIBLE LINK, REPLACE WITH 8915135 SINGLE LEAD LINK (14 GAGE) 12H ITEM. USE STA-KON PLIERS TO CRIMP SECURELY, ONE ON EACH SIDE OF RIDGE. (2 PLACES)



DYNAMIC (Installation)—LBS.	WIND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲▲▲▲▲ 15 - 20 IN.							CAN 24 1975	V8 STARTER WIRING
								DR. P. LOCATELLI	
								CK. [Signature]	PART NO 552392-3
								APPR. PHILIP REC.	SERIES A-B-C
								APPR. [Signature]	YEAR 1976
								REF.	UPC 12H
								Oldsmobile	SHEET 17

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 2281863- CLIP
- 2 103321- LOCK WASHER
- 3 9787673-CLIP (M40 ONLY)
- 4 9419320-SCREW (M40 ONLY) (B)
- 5
- 6
- 7
- 8
- 9
- 10



ON M38 TRANSMISSIONS CUT LEAD OFF APPROX. 2 INCHES FROM MAIN HARNESS

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE
		3-11-75	A3	NOTES ADDED	2289	PL	DR	CAN. 24, 1975	V8 HARNESS TO TRANSMISSION (AMT)
		3-11-75	B	WAS TA ITEM	2289	PL	DR	DR. P. LOCATELLI	
								CR. J. P. B. B. B.	
								APPR. Kelly REC.	PART NO
								APPR. [Signature]	552392-3
								REF.	SERIES
									A-B-C
									YEAR
									1976
									UPC
									12H
									SHEET
									18

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- (C) (B) 1 11501906- STRAP
 2 9418967- SCREW
 3
 4
 5
 6
 7
 8
 9
 10

(D) (A) CUT OFF EXCESS STRAP AFTER INSTALLATION

SEE PAGE 18 FOR PART NUMBERS

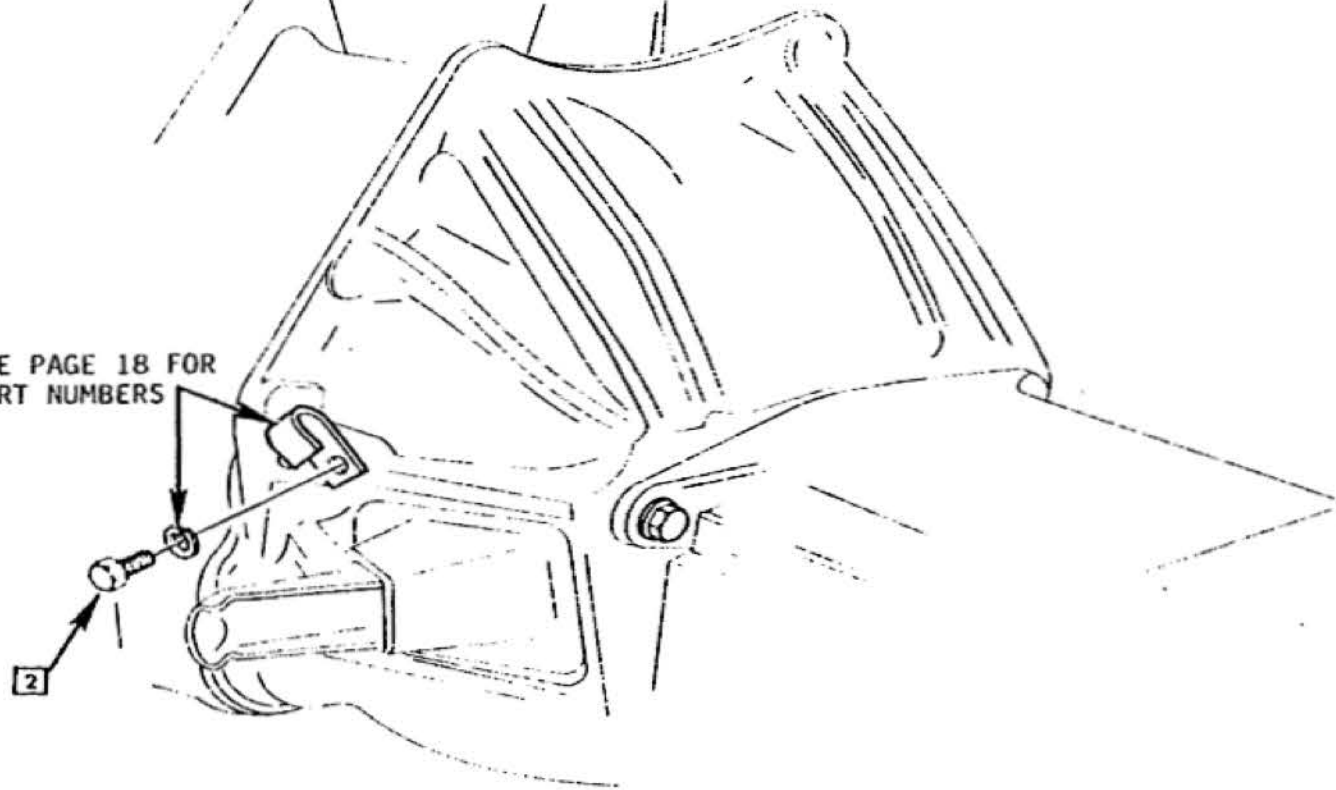
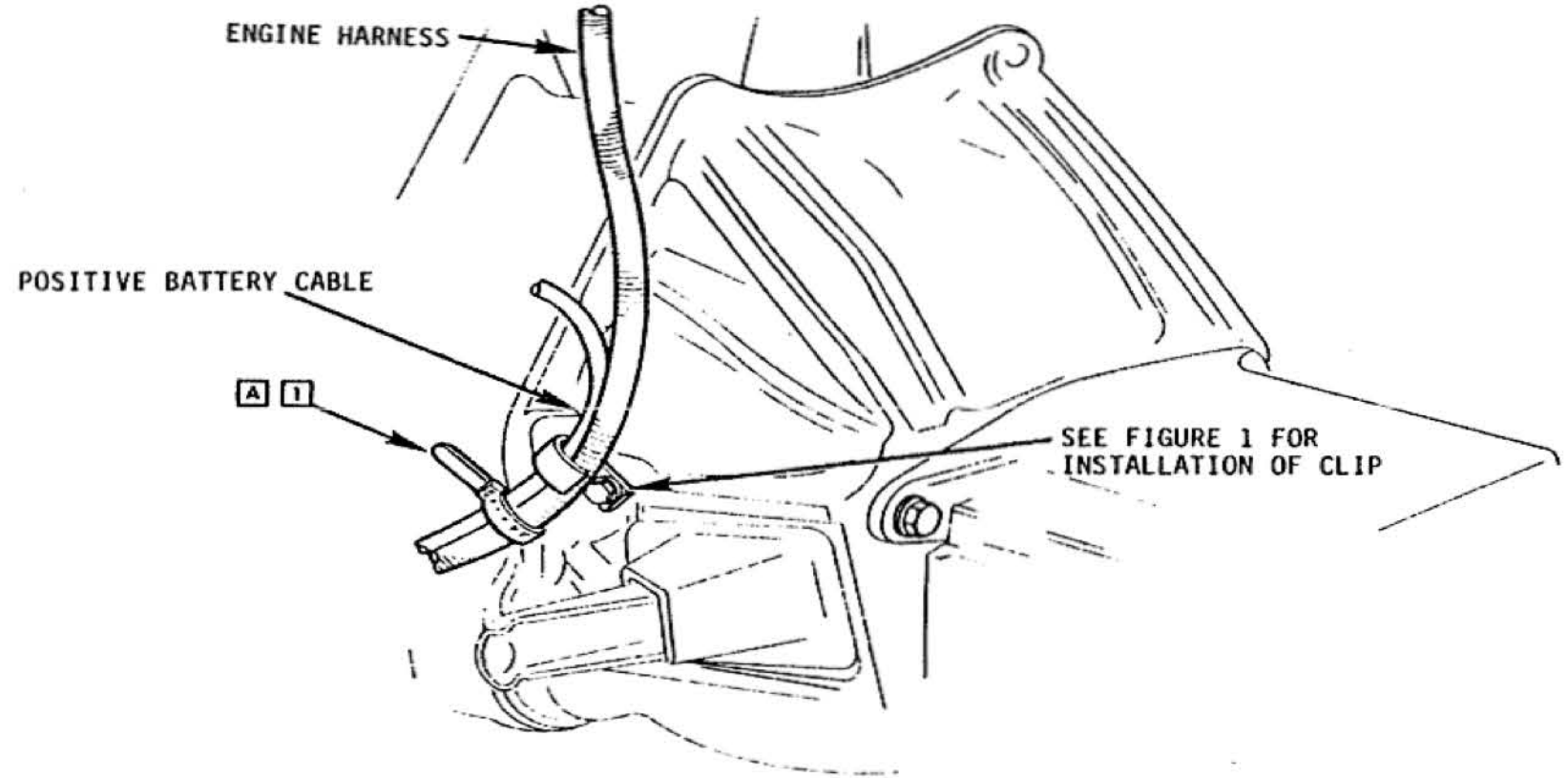
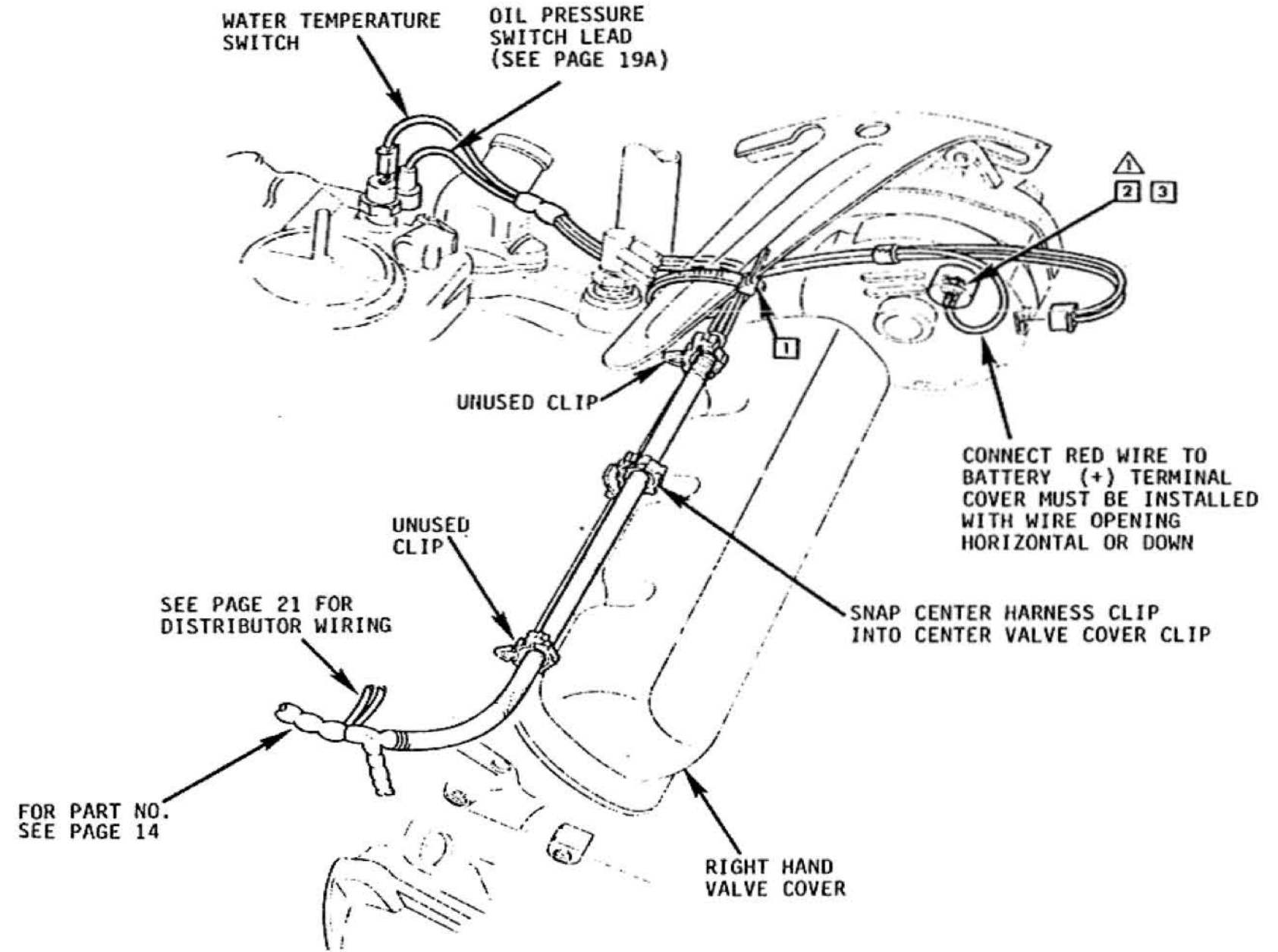


FIGURE 1

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	REC	PL	PL	JAN. 24, 1975	HARNES TO TRANSMISSION (SMT)
		9-1-75	B	WAS 1239007-STRAP	3159	PL	PL	DR. P. LOCATELLI	
		9-29-75	C	WAS 554193-STRAP	3271	PL	PL	CK. <i>[Signature]</i>	
		3-2-76	D	NOTE ADDED	3748	PL	PL	APPR. <i>[Signature]</i> REC.	
								REF	
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 12H SHEET 18A <i>Oldsmobile</i>

- ① 11501906- STRAP
- ② 9426329- NUT
- ③ 497628- COVER (EXC. K97)
- ④
- ⑤



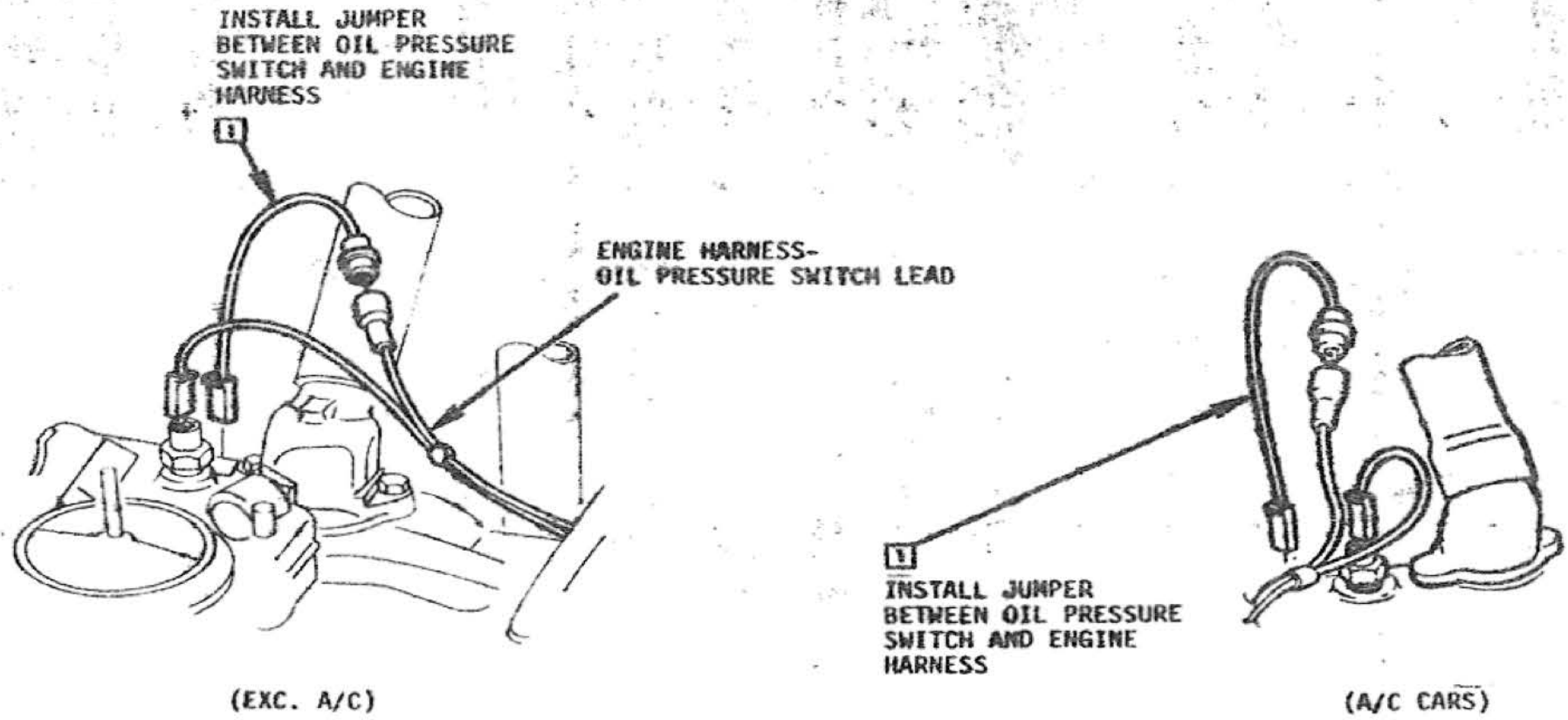
DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
④ △ 40 - 50 IN.		5-6-75	A	WAS 394529-COVER	2600	PL	DT	JAN. 24, 1975	LV8/L34/L74 ENGINE WIRING (EXC. A/C) (GENERATOR AND SWITCHES)	552392-3	A-B-C	1976	12H	19
		9-4-75	B	WAS 1239007-STRAP	3159	PL	DT							
		9-29-75	C	WAS 534197-STRAP	3271	PL	DT							
		10-21-75	D	WAS 30-40 IN.	3338	PL	DT							

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

1 8904317-JUMPER

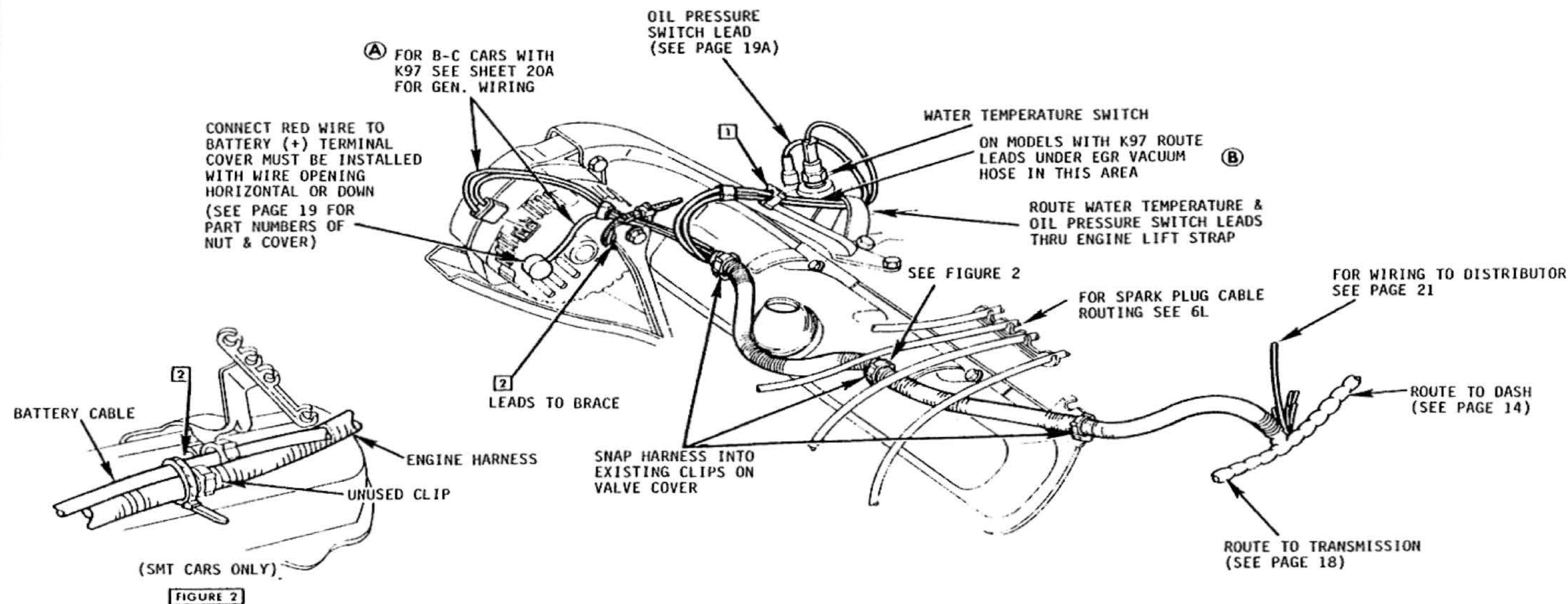
- 2
- 3
- 4
- 5



DYNAMIC (Institution)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								<i>CAN. 24, 1975</i>	ENGINE WIRING (U21)
								<i>DR. P. LOCATELLI</i>	
								<i>CK. John Forman</i>	
								<i>APPR. Rick REC.</i>	PART NO. 552392
								<i>APPR. [Signature]</i>	SERIES A
								<i>Oldsmobile</i>	YEAR 1976
									UPC 12H
									SHEET 19A

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 413994-CLIP (WITH K30)(EXC K97) (B)
- (D) 2 11501906- STRAP (EXC. B-C WITH K97) (A)
- 3
- 4
- 5



DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-6-75	A	NOTE ADDED / USAGE REVISED	2275	PL	PL	JAN. 24, 1975	LV8/L34/L74 ENGINE WIRING (A/C) (GENERATOR AND SWITCHES)
		8-9-75	B	NOTE ADDED - USAGE REVISED	2474	PL	PL	DR. P. LOCATELLI	
		9-9-75	C	WAS 1239007	3159	PL	PL	CK. C. J. ...	
		9-22-75	D	WAS 554143 - STRAP	3271	PL	PL	APPR. R. ...	
									PART NO 552392-3
									SERIES A-B-C
									YEAR 1976
									UPC 12H
									SHEET 20

FULLY DRIVEN, SEATED AND NOT STRIPPED

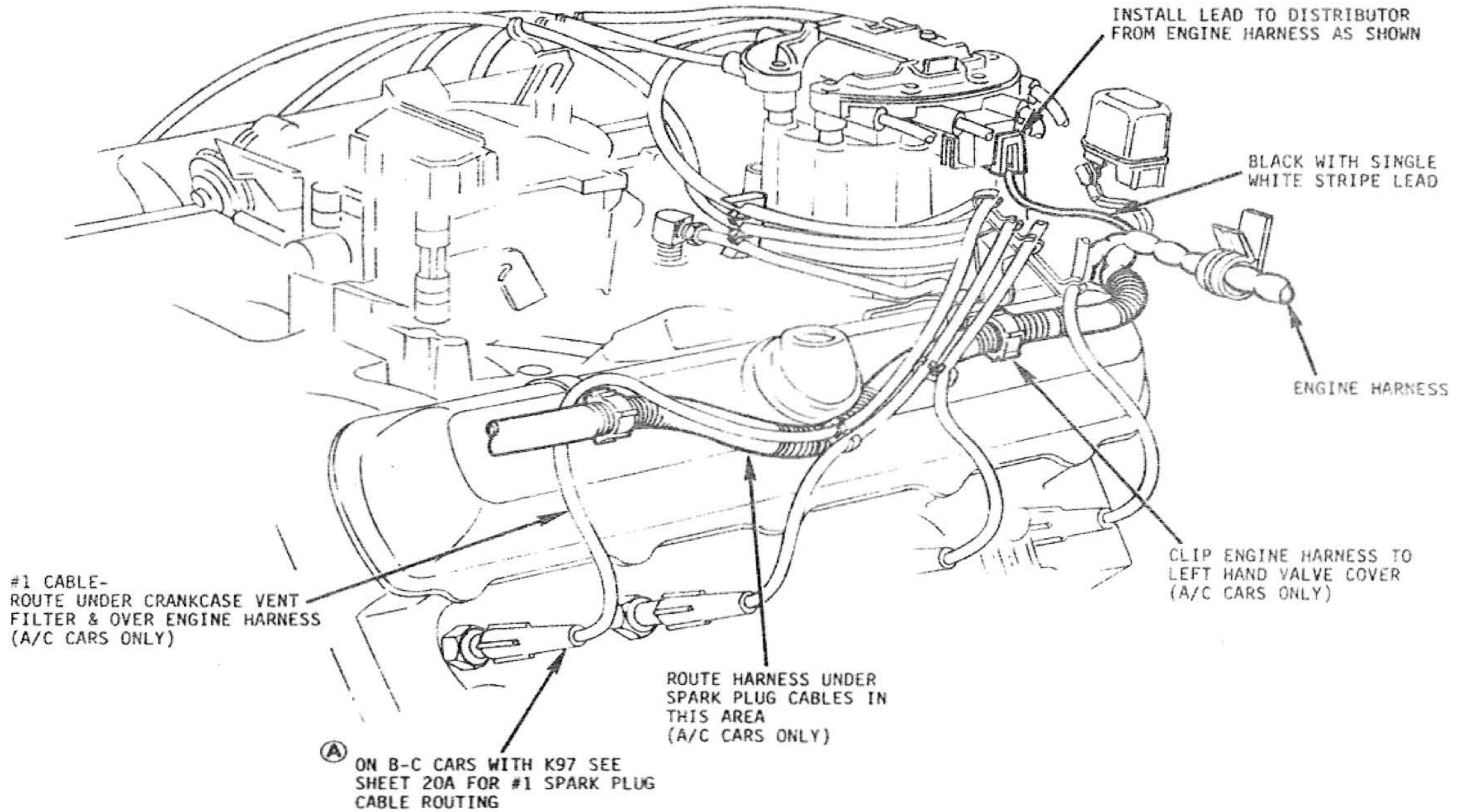
Oldsmobile

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

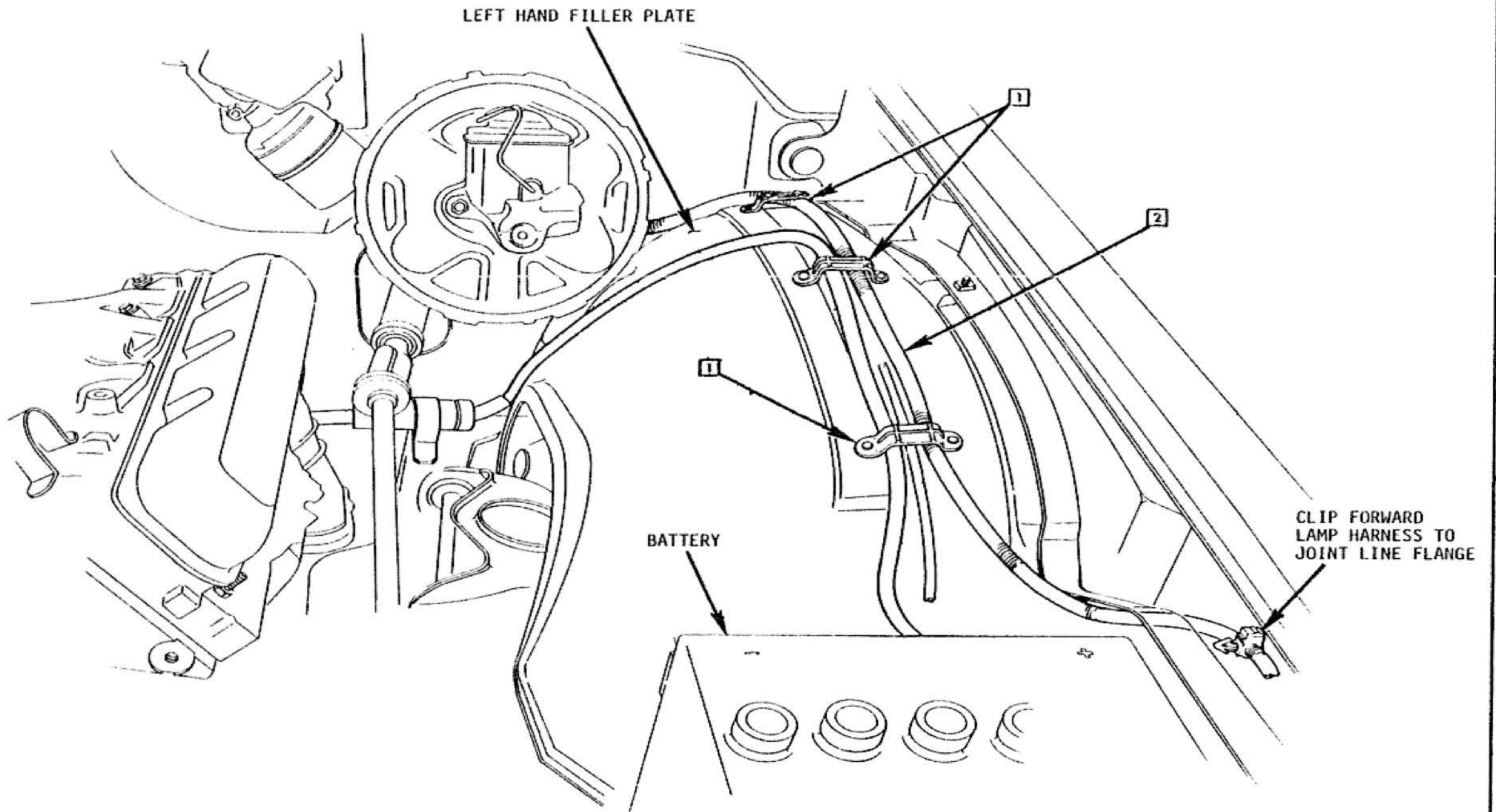
□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING



DYNAMIC (Installation)—LBS	HAIRD (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-21-76	A	NOTE ADDED	2368			JAN. 24, 1975	LVS/L34/L74 ENGINE WIRING (DISTRIBUTOR)
								DR. P. LOCATELLI	
								CK. C. [Signature]	
								APPR. K. [Signature] R.E.C.	PART NO 552392-3
								APPR. [Signature]	SERIES A-B-C
								REF.	YEAR 1976
								Oldsmobile	UPC 12H
									SHEET 21

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 403106- CLIP (3)
- Ⓐ 2 12002293 - HARNESS ASSEMBLY - FORWARD LAMP
- 3
- 4

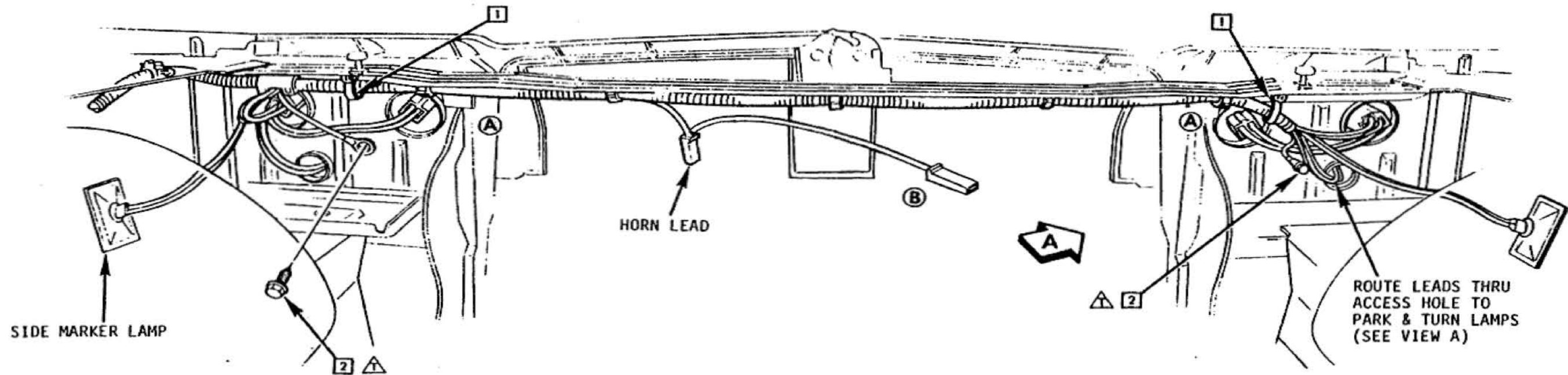
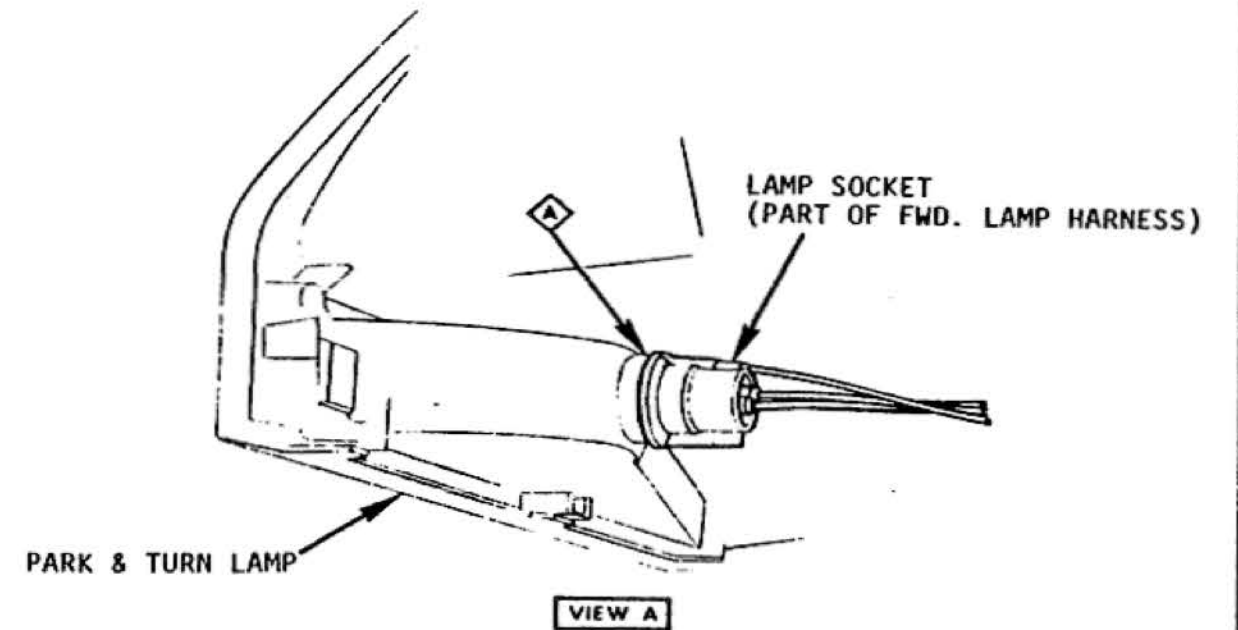


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-27-75	A	WAS 12000982 - HARNESS	2980	PLM/S		JAN. 28, 1976	FORWARD LAMP HARNESS
								DR. D. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO
								APPR. <i>[Signature]</i>	552392
								REF. <i>[Signature]</i>	SERIES
									A
								Oldsmobile	YEAR
									1976
									UPC
									12H
									SHEET
									23

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 3830786- RETAINER
- 2 9419305- SCREW
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

A 9985038- GREASE
(APPLY TO LAMP SOCKET SEAL)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		1-1-77	AE	CLIPS ADDED	2447	PL	AT	FEB. 11, 1975	FORWARD LAMP HARNESS
		10-17-75	B	HORN LEAD REVISED	3328	PL	BT	DR. P. LOCATELLI	
		1-30-76	C	WAS 9421485-SCREW	3588	PL	JW	CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i> R.E.C.	SERIES A
								REF.	YEAR 1976
									UPC 12H
									SHEET 24

A FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

- 1 12000155-HARNESS ASM
- D 2 11501906- STRAP
- A 3 9420415- SCREW
- E 4 555858- GROMMET ASM
- 5

CONNECTOR INDEXED FOR INSTALLATION TO FUSE PANEL

SEE FIGURE 2

I.P. HARNESS

SEE PAGE 33 FOR GROMMET INSTALLATION

FOR CONNECTION TO SWITCH SEE FIGURE 1

GROUND WIRE (SEE PAGE 2)

LEAD FROM STEERING COLUMN (SEE 6N4)

CRUISE CONTROL WIRING INSIDE OF CAR

CRUISE CONTROL RELEASE SWITCH (SEE 6N4)

LEAD FROM CRUISE CONTROL HARNESS

STOP LAMP LEAD

FIGURE 2

LEAD FROM CRUISE CONTROL HARNESS

CRUISE CONTROL SWITCH (SEE 6N4)

L.H. CONTROL PANEL

FIGURE 1

ROUTE HARNESS THRU CLIPS AS SHOWN

REGULATOR (SEE 6N4)

ENGINE COMPARTMENT WIRING

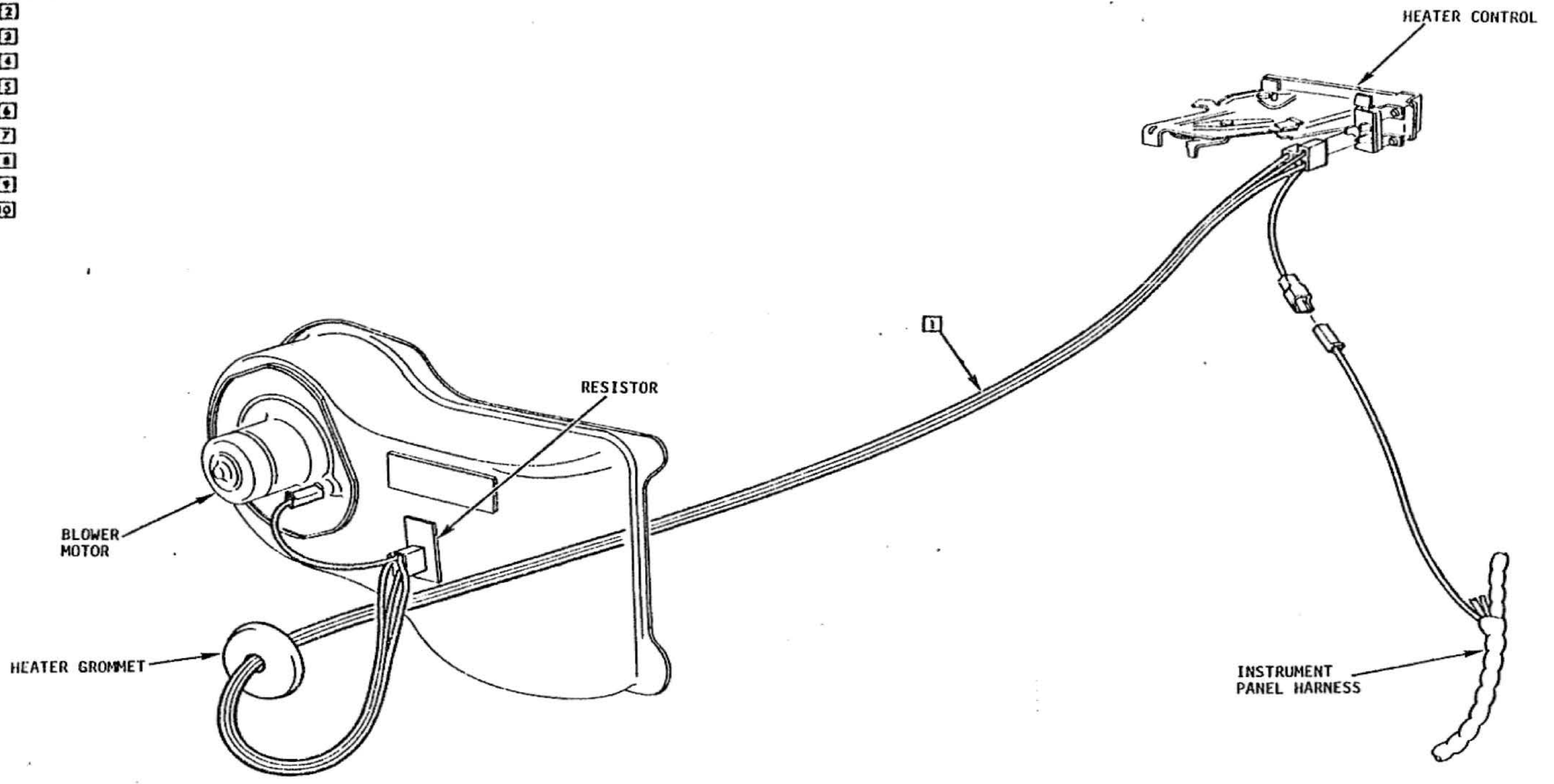
ROUTE GROUND WIRE UNDER VACUUM HOSES

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-10-75	A	WAS 9420415 - SCREW	2480	PL	DR	JAN. 25, 1975	CRUISE CONTROL WIRING
		5-9-75	B	GROUND WIRE RELOCATED - ROUTING REV	2621	PL	DR	DR P. LOCATELLI	
		9-4-75	C	WAS 1239007 - STRAP	3159	PL	DR	CK C. J. B. B. B.	
		9-29-75	D	WAS 559193 - STRAP	3271	PL	DR	APPR. R. E. C.	PART NO. 552392
		1-26-76	E	WAS 409561 - GROMMET	3563	PL	DR	APPR. R. E. C.	SERIES A
									YEAR 1976
									UPC 12H
									SHEET 29

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

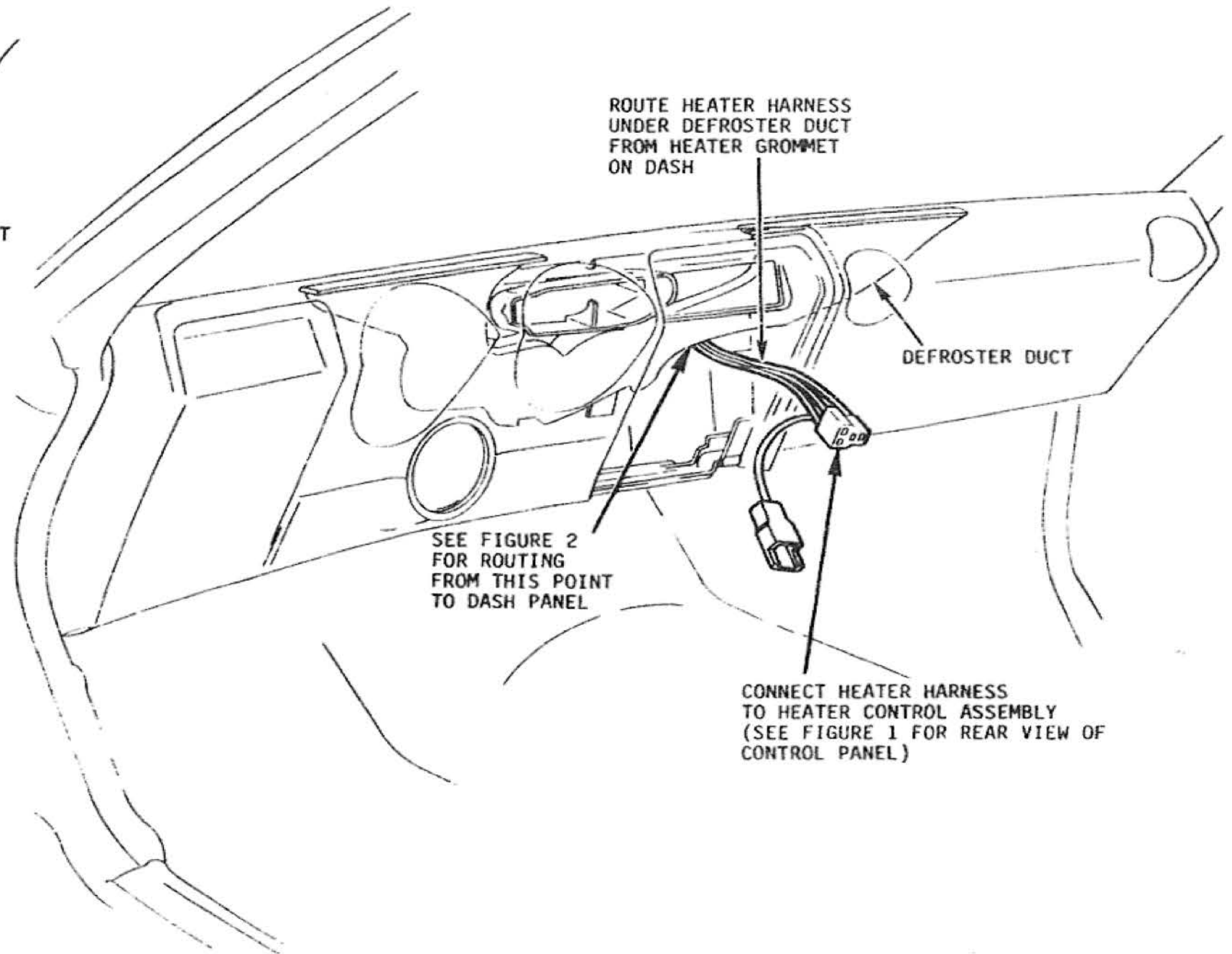
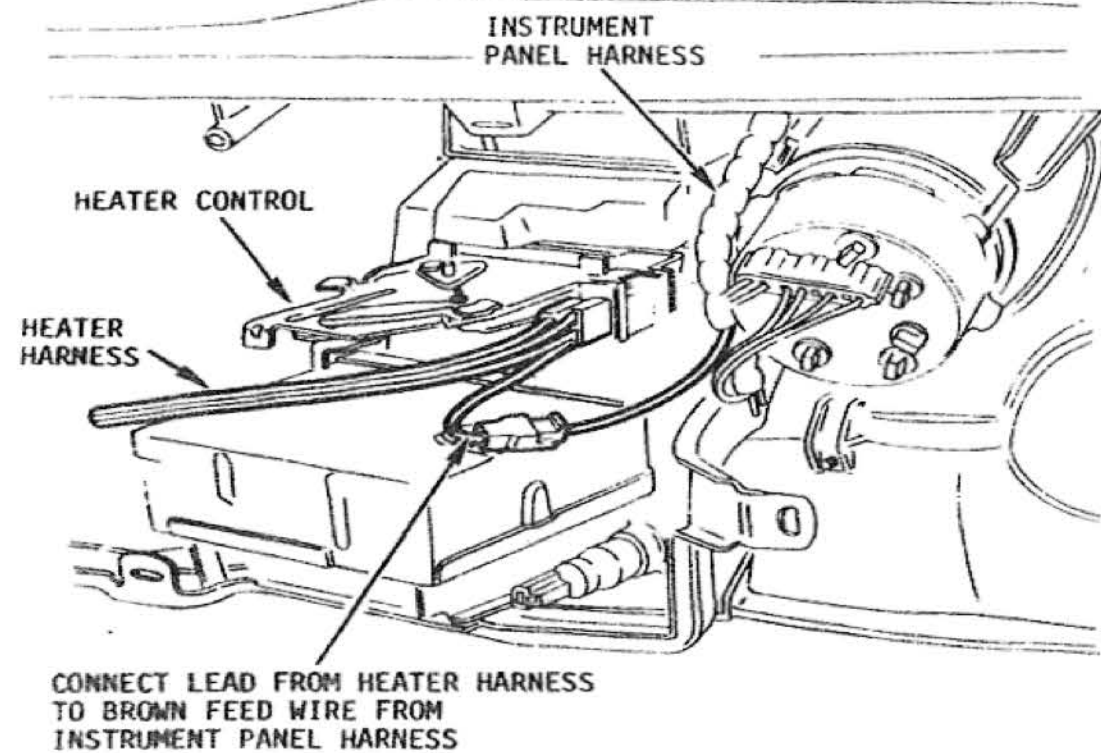
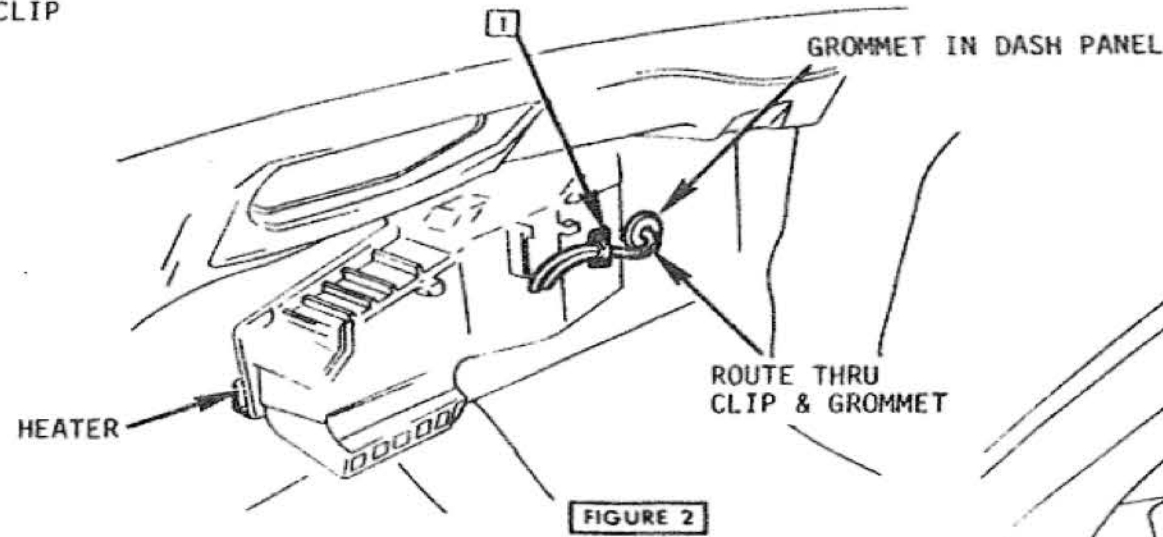
- (A) 1 8910601- HARNESS ASM
- 2
- 3
- 4
- 5
- 6
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- 9
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DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-6-75	A	WAS 1200399- HARNESS ASM	2601	PZ	IV	CAN. 28, 1975	HEATER WIRING DIAGRAM
								DR. P. LOCATELLI	
								CK. J. J. JAMES	
								APPR. S. J. JAMES	PART NO. 552392
								APPR. H. J. JAMES	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 12H
									SHEET 31

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 406726- CLIP
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JAN. 28, 1975	HEATER HARNESS - INSIDE CAR ROUTING
								DR. P. LOCATELLI	
								EX. John K. Jones	PART NO. 552392
								APPR. [Signature]	SERIES A
								APPR. [Signature]	YEAR 1976
								REF. Oldsmobile	UPC 12H
									SHEET 32

FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

⑧ 1 555858- GROMMET ASM

- 2
- 3
- 4

BLOWER FEED WIRE -
CONNECT WIRE TO BLOWER
ON CARS WITHOUT RADIO
PLUG WIRE INTO CAPACITOR
ON CARS WITH RADIO.
(SEE 12L FOR CAPACITOR)

SEE FIGURE 1 1

RESISTOR

HEATER HARNESS

INSTALL GROMMET WITH SLIT
IN A HORIZONTAL POSITION
AND CRIMP GROMMET SECURELY

DASH PANEL

FRONT OF CAR

FIGURE 1 ⑧

(TYPICAL GROMMET INSTALLATION)

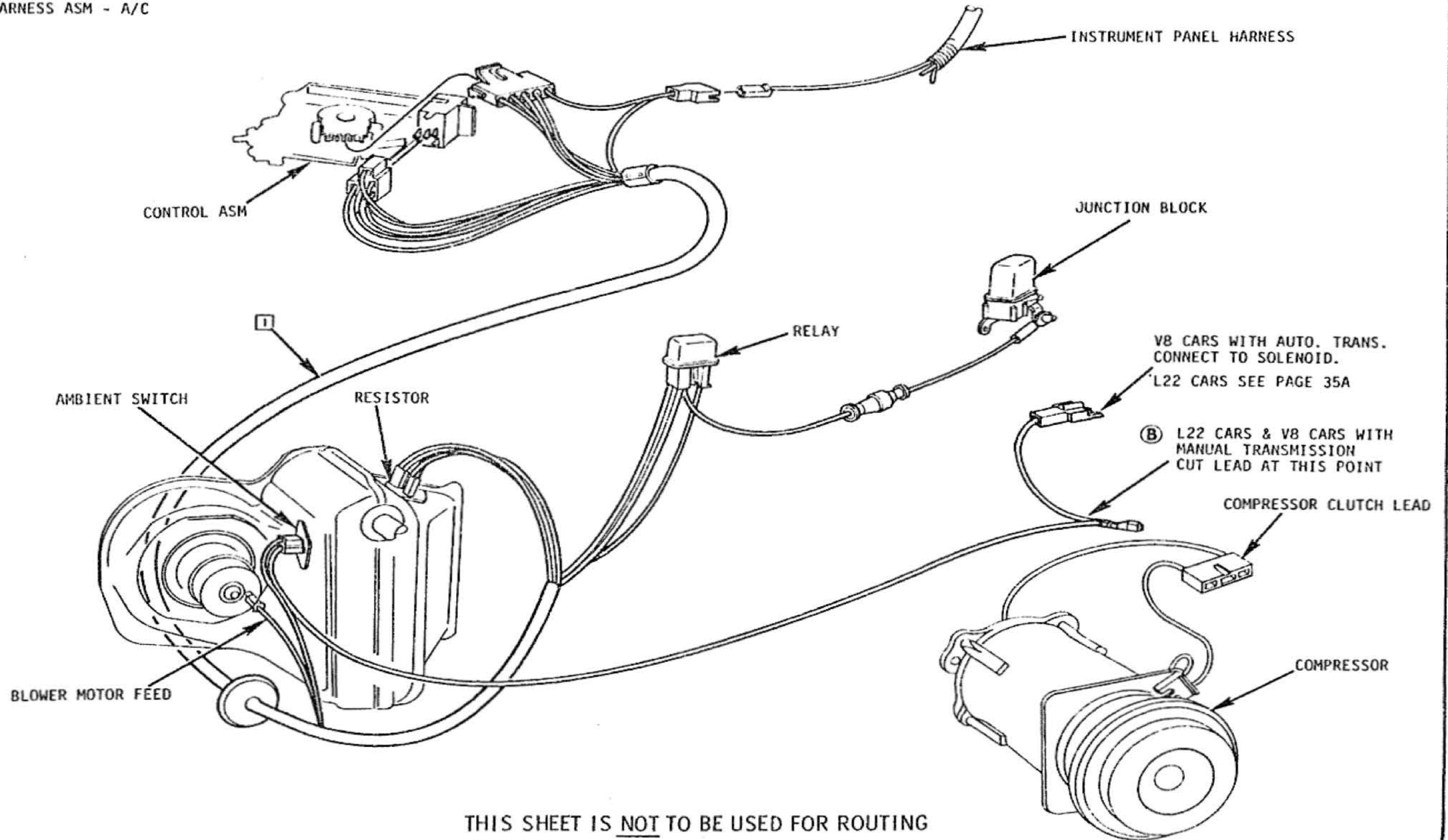
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGES	REC. PLM/B			CAN. 25, 1975	HEATER HARNESS-ENGINE COMPARTMENT ROUTING
		1-24-76	B2	WAS 409561 - GROMMET-VIEW REV.	3563	PLM/B		DR. P. LOCATELLI	
								CK. C. J. ...	PART NO. 552392
								APPR. ...	SERIES A
								REF. ...	YEAR 1976
									UPC 12H
									SHEET 33

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

(A) 1 12000642 - HARNESS ASM - A/C

- 2
- 3
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- 8
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- 10

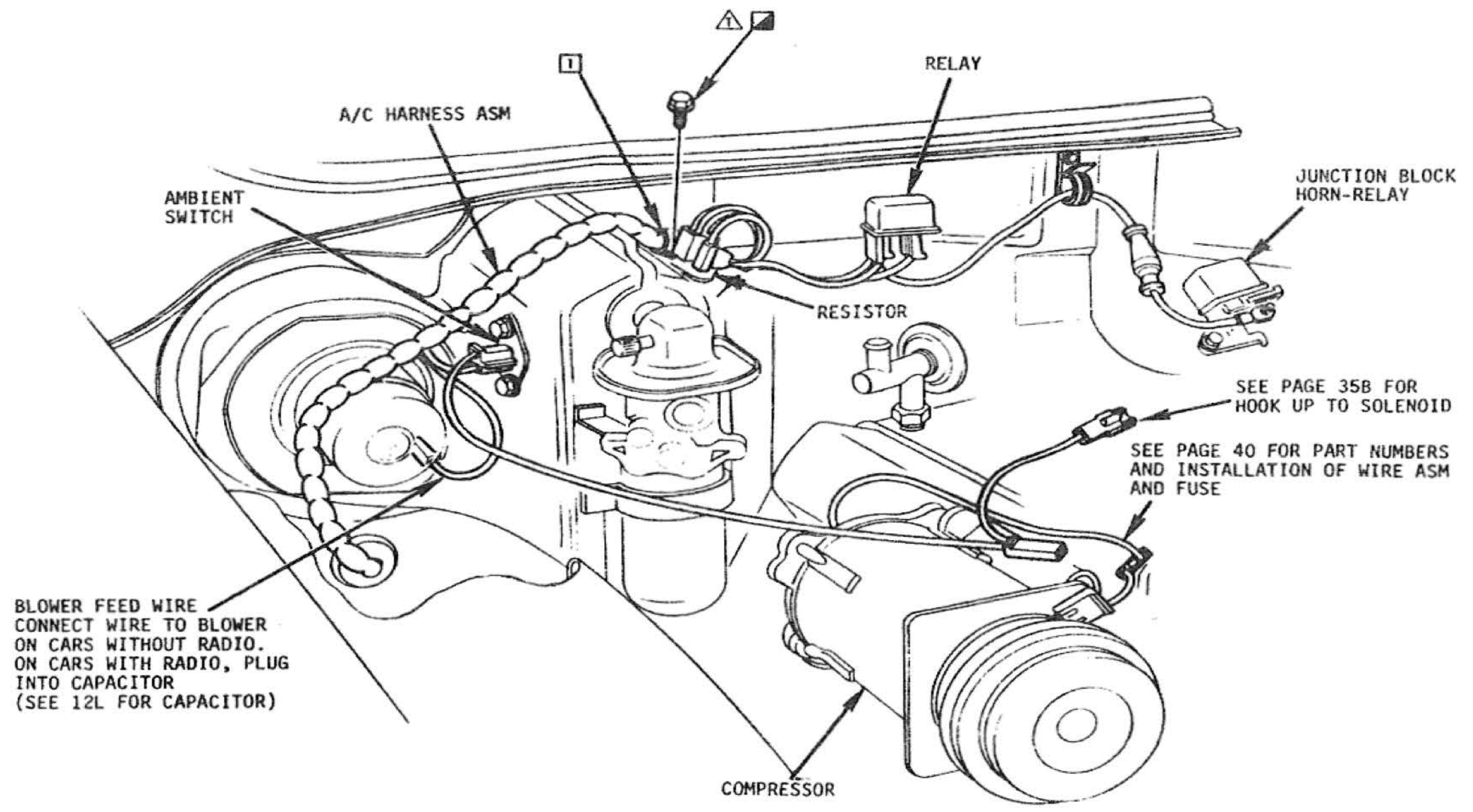


THIS SHEET IS NOT TO BE USED FOR ROUTING

DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-7-75	A	PART NO. RELEASED	2460	PL	BT	CAN. 23, 1975	A/C SCHEMATIC WIRING DIAGRAM
		4-22-75	B	NOTE REVISED	2518	PL	MS	OR P. LOCATELLI CK C. J. ...	
								APPR APPR REF	PART NO. 552392
									SERIES A
								Oldsmobile	YEAR 1976
									UPC 12H
									SHEET 34

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 409611- CLIP
- 2
- 3
- 4
- 5



BLOWER FEED WIRE
CONNECT WIRE TO BLOWER
ON CARS WITHOUT RADIO.
ON CARS WITH RADIO, PLUG
INTO CAPACITOR
(SEE 12L FOR CAPACITOR)

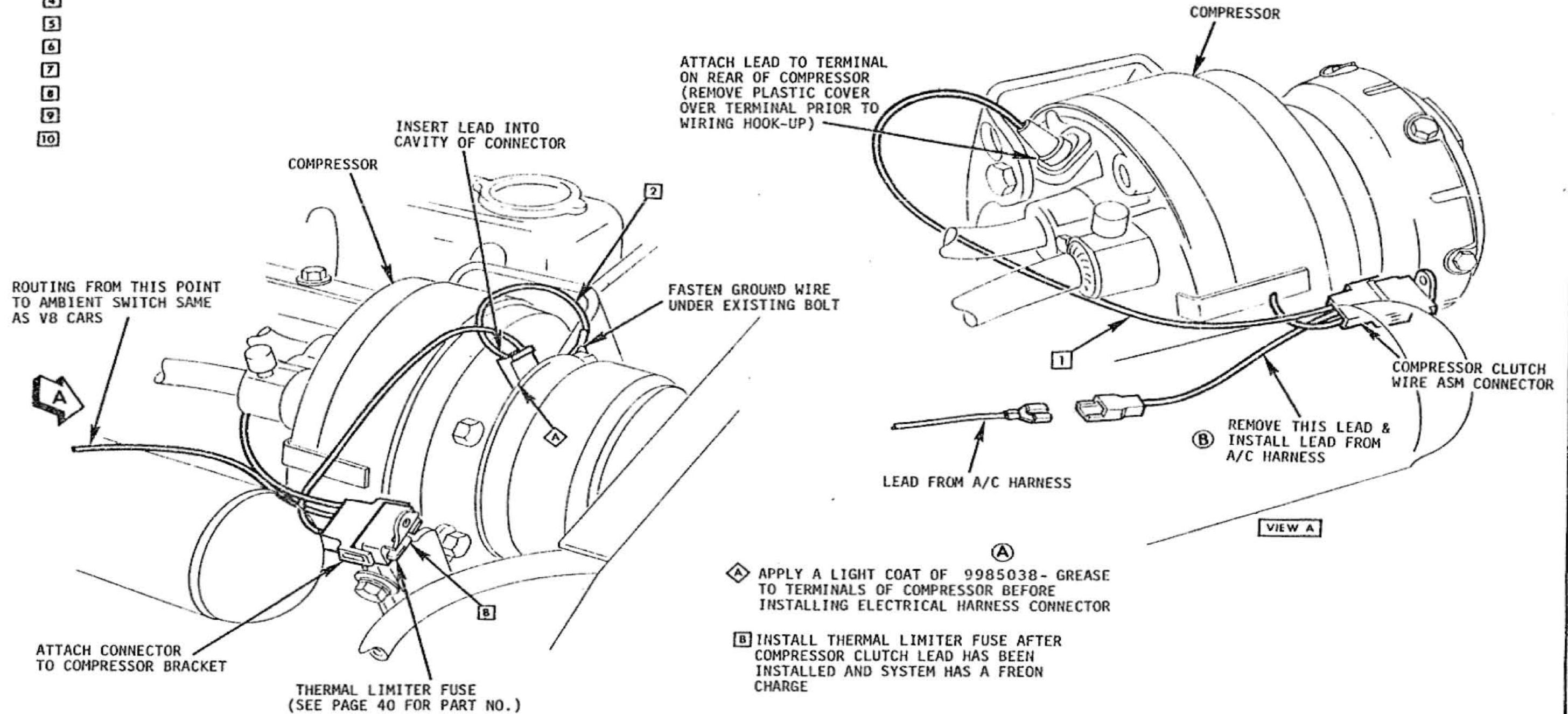
SEE PAGE 35B FOR
HOOK UP TO SOLENOID

SEE PAGE 40 FOR PART NUMBERS
AND INSTALLATION OF WIRE ASM
AND FUSE

SYMBOL (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
▲								JAN. 25, 1975	A/C HARNESS ROUTING (ENGINE COMPARTMENT)	552392	A	1976	12H	35
▲								DR. P. LOCATELLI						
▲								CR. John P. ...						
▲								APPR. Sch ...						
▲								APPR. ...						
▲								REF						
▲								Oldsmobile						

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 8908597- WIRE ASM
- 2 8908598- WIRE ASM
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10



- A APPLY A LIGHT COAT OF 9985038- GREASE TO TERMINALS OF COMPRESSOR BEFORE INSTALLING ELECTRICAL HARNESS CONNECTOR
- B INSTALL THERMAL LIMITER FUSE AFTER COMPRESSOR CLUTCH LEAD HAS BEEN INSTALLED AND SYSTEM HAS A FREON CHARGE

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-6-75	A	WAI 9985236-GREASE	2270	PL	ST	JAN 28, 1975	COMPRESSOR WIRING (L22)
		4-22-75	B	NOTE ADDED	2519	PL	FB	OR P. LOCATELLI	
									PART NO. 552392-5
									SERIES A-X
Oldsmobile									YEAR 1976
									UPC 12H
									SHEET 35A

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

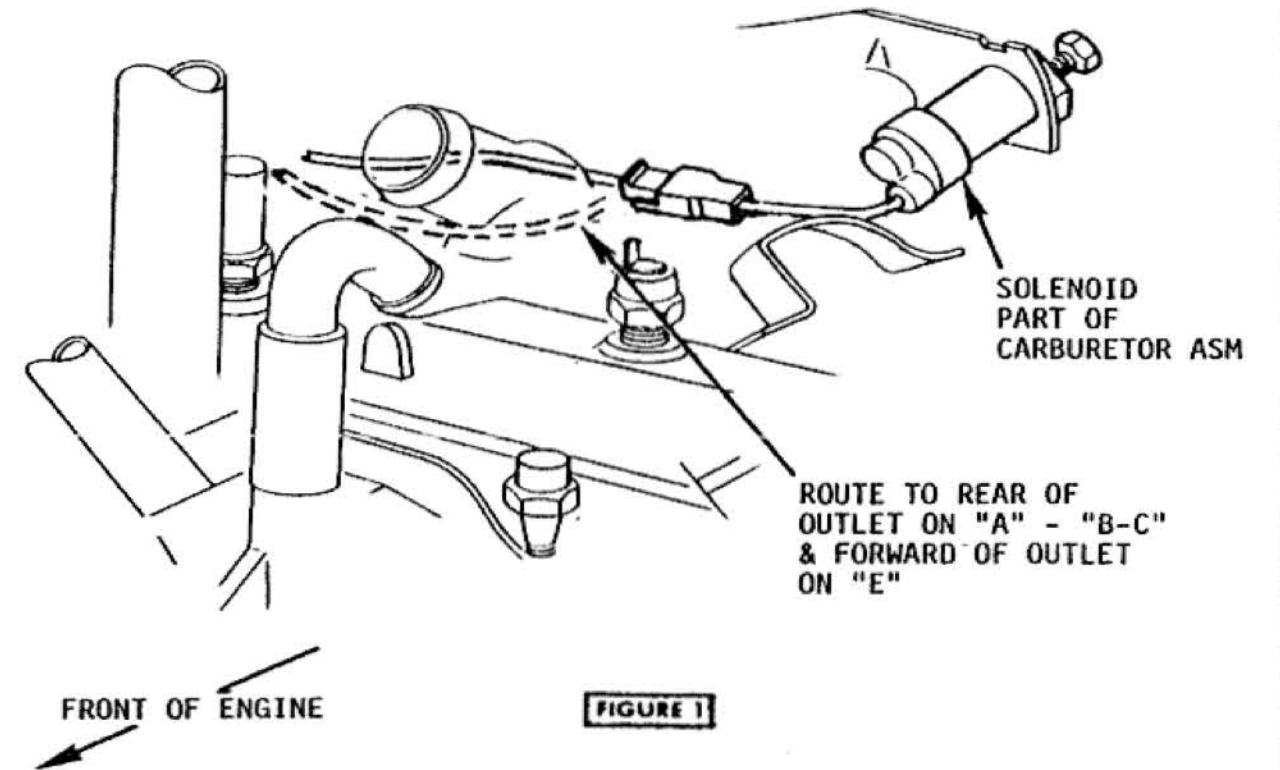
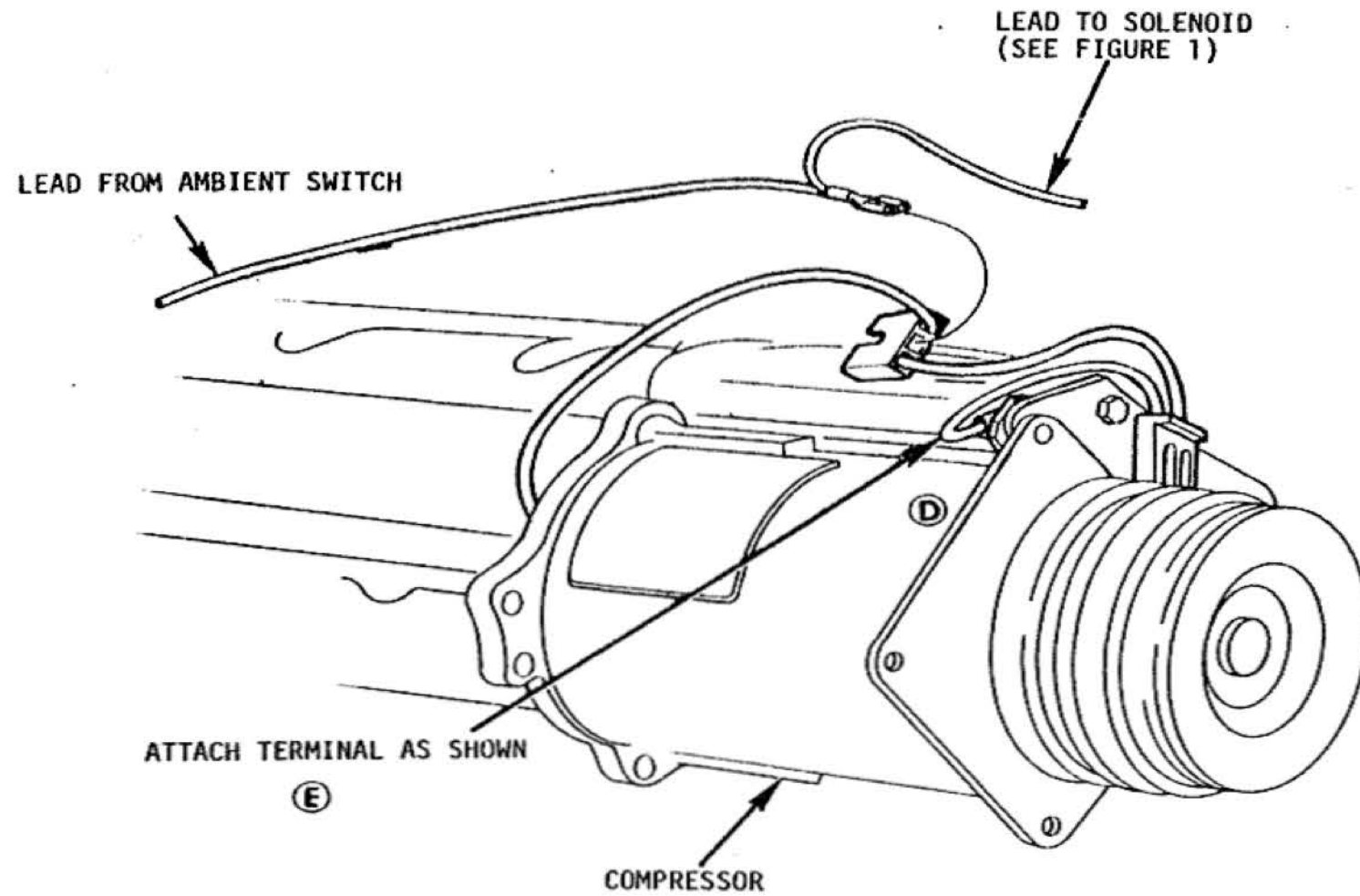
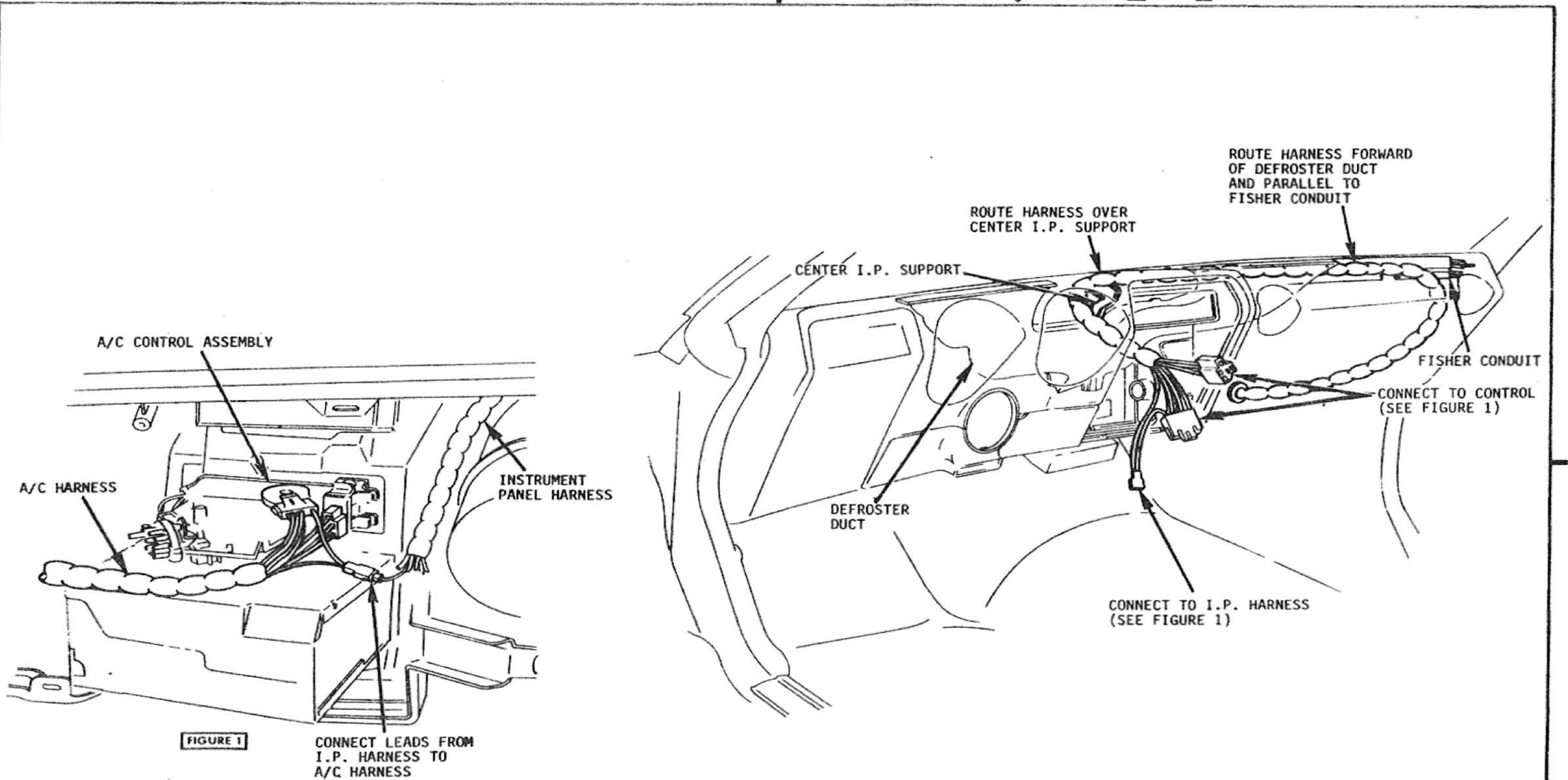


FIGURE 1

NOTE:
DO NOT CONNECT SOLENOID LEAD ON NON A/C "E" CARS & NON A/C Y72 "A" - "B-C" CARS

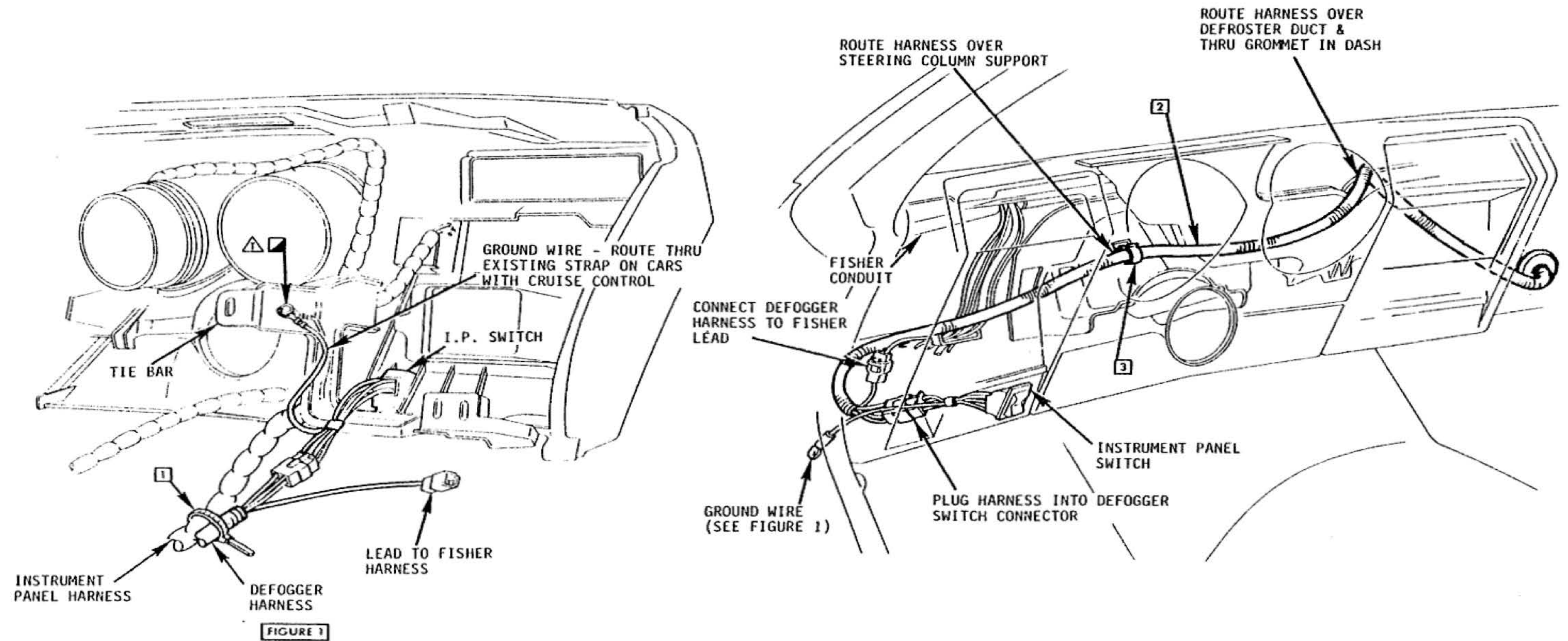
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-12-75	A	JUMPER REMOVED	2176	PL	DT	JAN. 25, 1975	VB IDLE STOP SOLENOID WIRING
		2-12-75	B	TITLE REVISED	2176	PL	DT	DR. P. LOCATELLI	
		8-4-75	C	REISSUED NO CHANGE	R.E.C.	PL	DT	CK. <i>[Signature]</i>	
		8-13-75	D	FASTENING REVISED	3087	PL	DT	APPR. <i>[Signature]</i> REC.	PART NO. 552392-3-4
		8-13-75	E	NOTE ADDED	3087	PL	DT	REF.	SERIES A-B-C-E
									YEAR 1976
									UPC 12H
									SHEET 35B

Oldsmobile



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JAN. 25, 1975	A/C HARNESS ROUTING (INSIDE OF CAR)	552392	A	1976	12H	36
								DR. P. LOCATELLI						
								CHK. [Signature]						
								APPR. [Signature]						
								REF. [Signature]						
								Oldsmobile						

- ① 11501906- STRAP (EXC. K30)
- ② 8915764- HARNESS ASM
- ③ 570204- CLIP
- ④

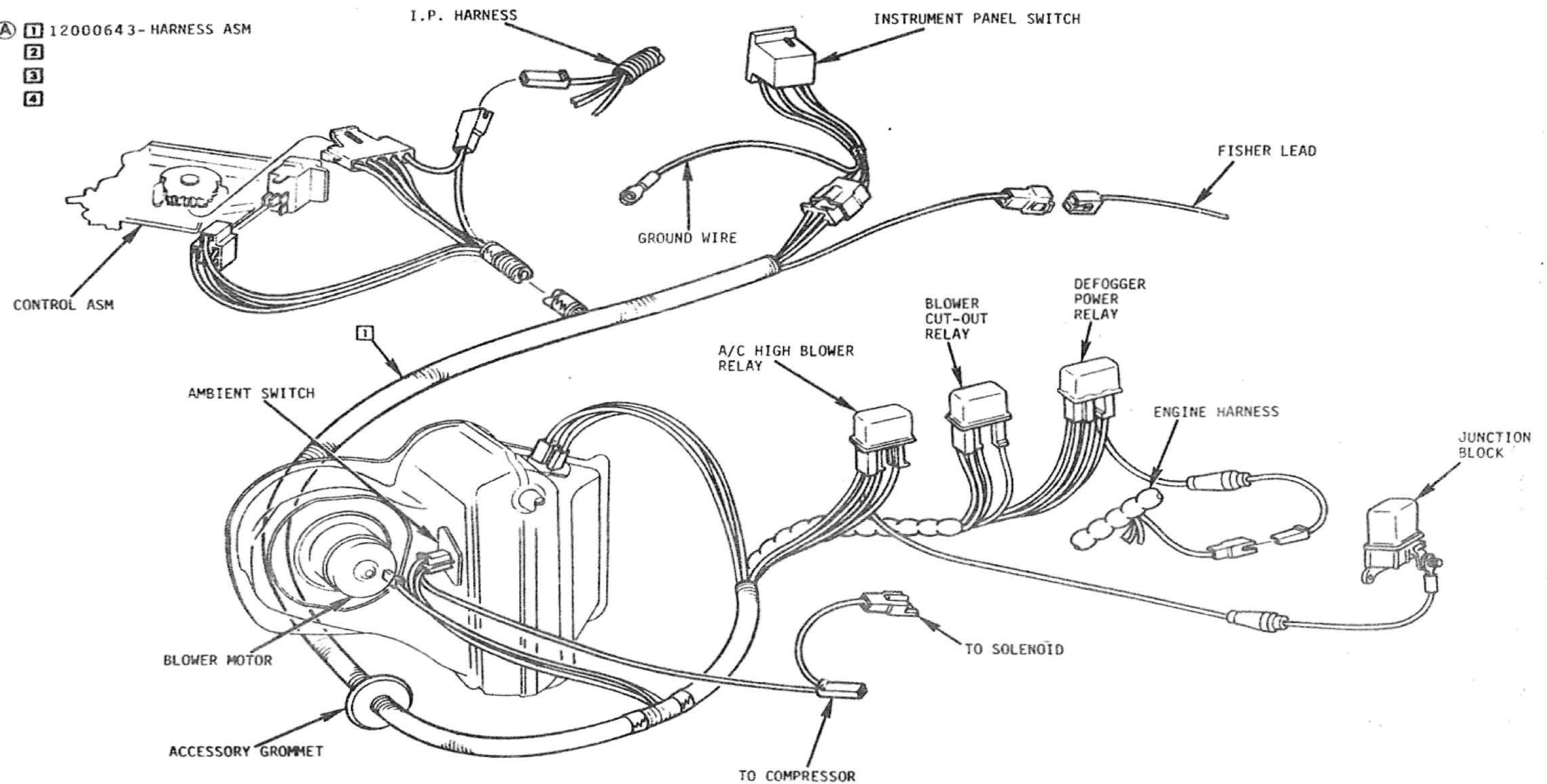


DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	REC.	PLM/B		JAN. 25, 1976	C49 REAR WINDOW DEFOGGER WIRING (INSIDE OF CAR)
		9-1-75	B	WAS 1239007-STRAP	3159	PLM/B		DR P. LOCATELLI	
		9-29-75	C	WAS 554193-STRAP	3271	PLM/B		CK C. [unclear]	
								APPR. S. [unclear]	PART NO. 552392
								APPR. [unclear]	SERIES A
								REF	YEAR 1976
									UPC 12H
									SHEET 38

FULLY DRIVEN, SEATED AND NOT STRIPPED

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF QP EXISTING

- ① 12000643- HARNESS ASM
- ②
- ③
- ④



THIS SHEET IS NOT TO BE USED FOR ROUTING

DYNAMIC (Installation)—LBS.	MAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-7-75	A	PART NO RELEASED	2460	PL	BT	JAN 28 1975	SCHEMATIC WIRING DIAGRAM AIR CONDITIONING WITH C49
									DR. P. LOCATELLI
									CC John P. Miller
									APPR. <i>[Signature]</i>
									APPR. <i>[Signature]</i>
									REF.
									Oldsmobile
								YEAR	1976
								UPC	12H
								SHEET	39
								PART NO.	552392
								SERIES	A

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

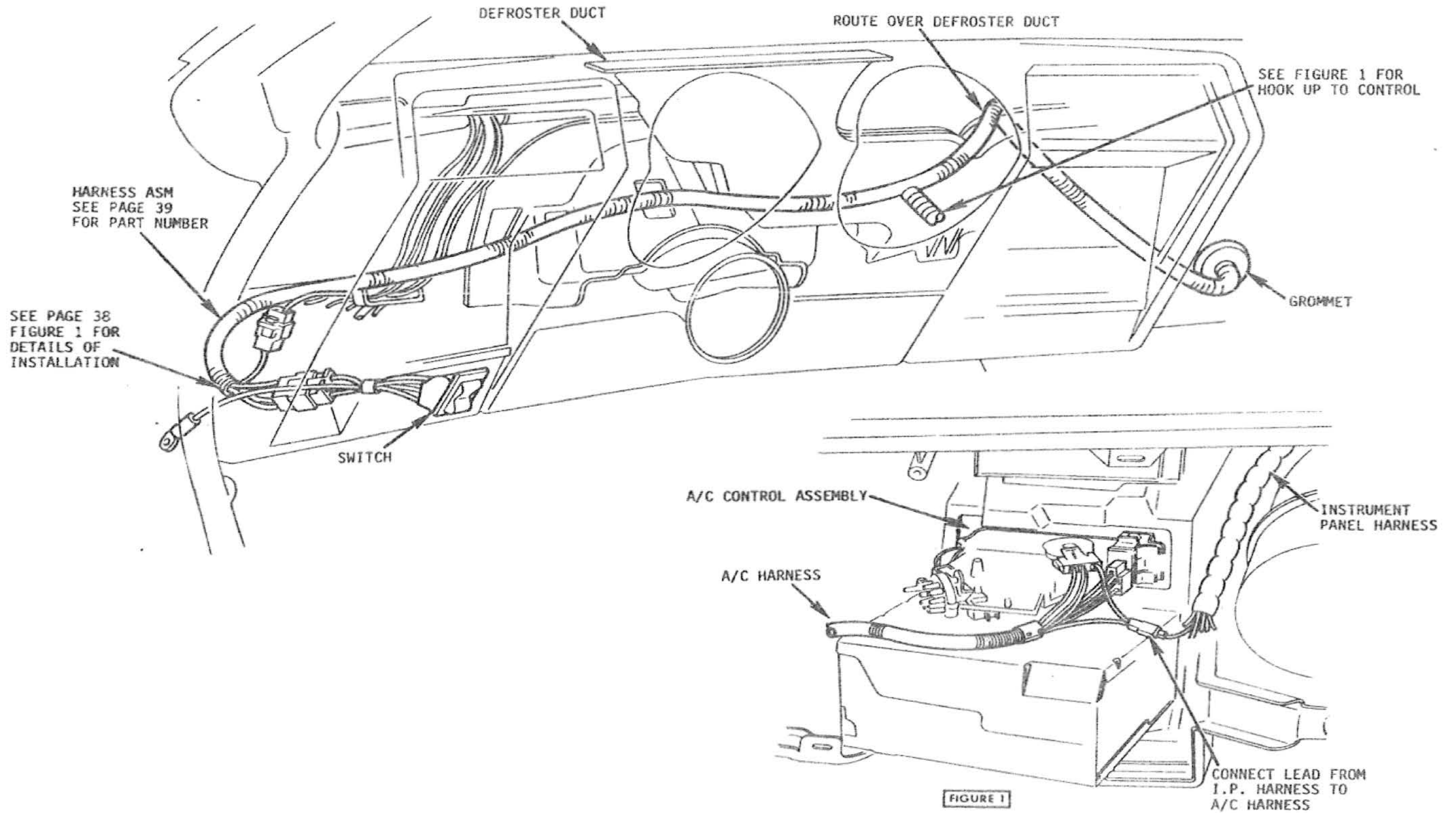
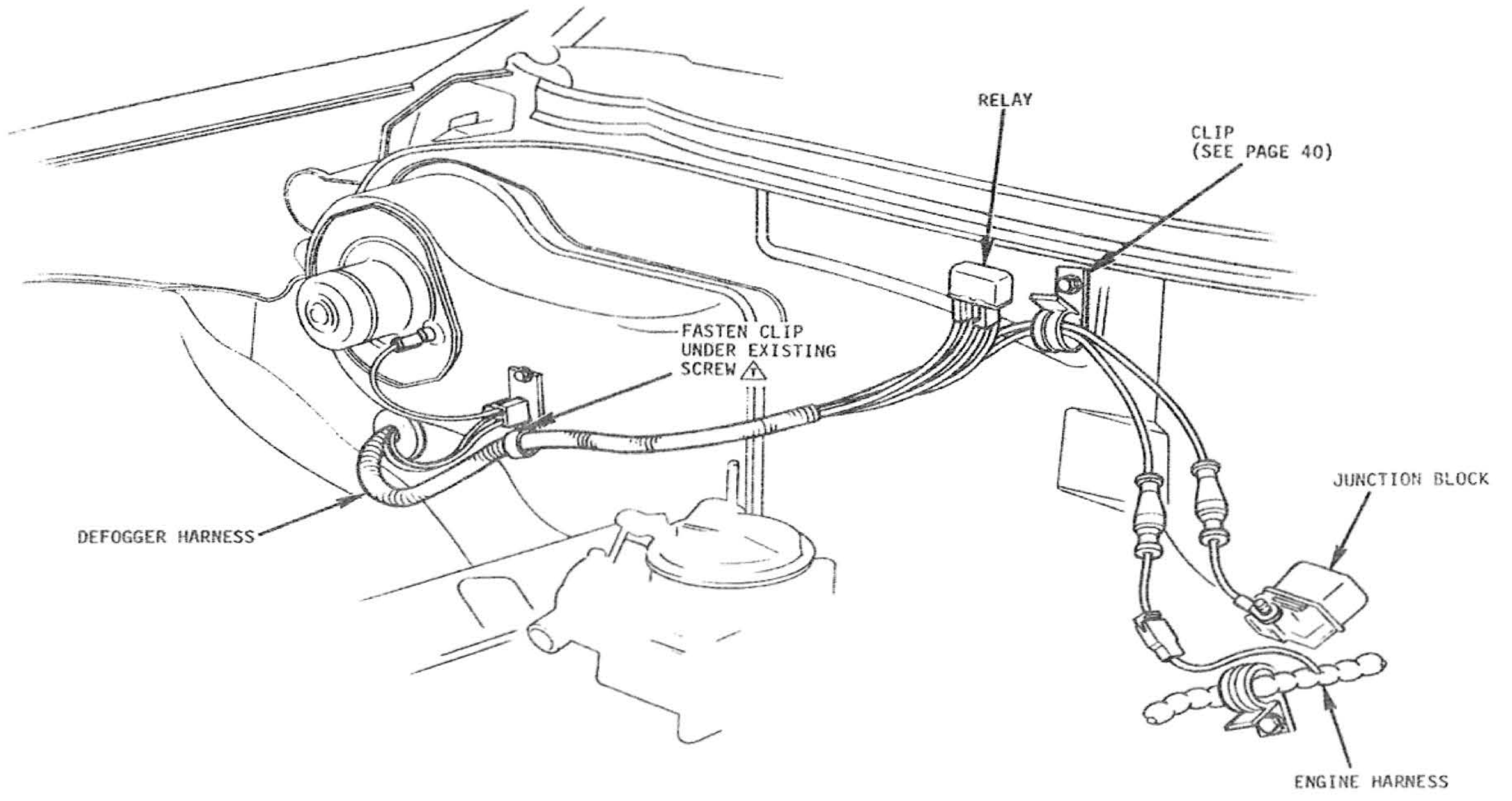


FIGURE 1

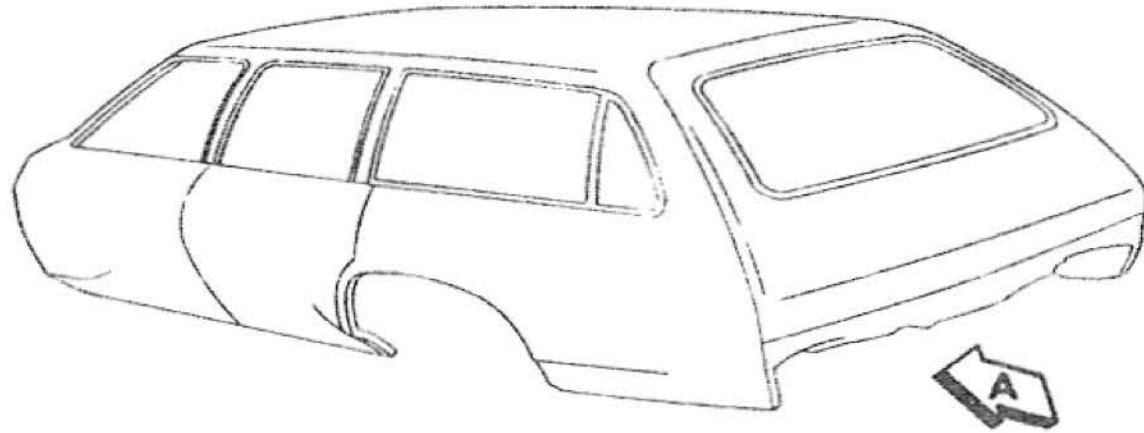
DYNAMIC (Installation)—LBS	INSPECTION (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								CAN 27/1975	WIRE ROUTING INSIDE CAR AIR CONDITIONING WITH C49	552392	A	1976	12H	40A
								DR. P. LOCATELLI						
								CR. O. J. ...						
								APPR. ...						
								APPR. ...						
								REF.						
								Oldsmobile						



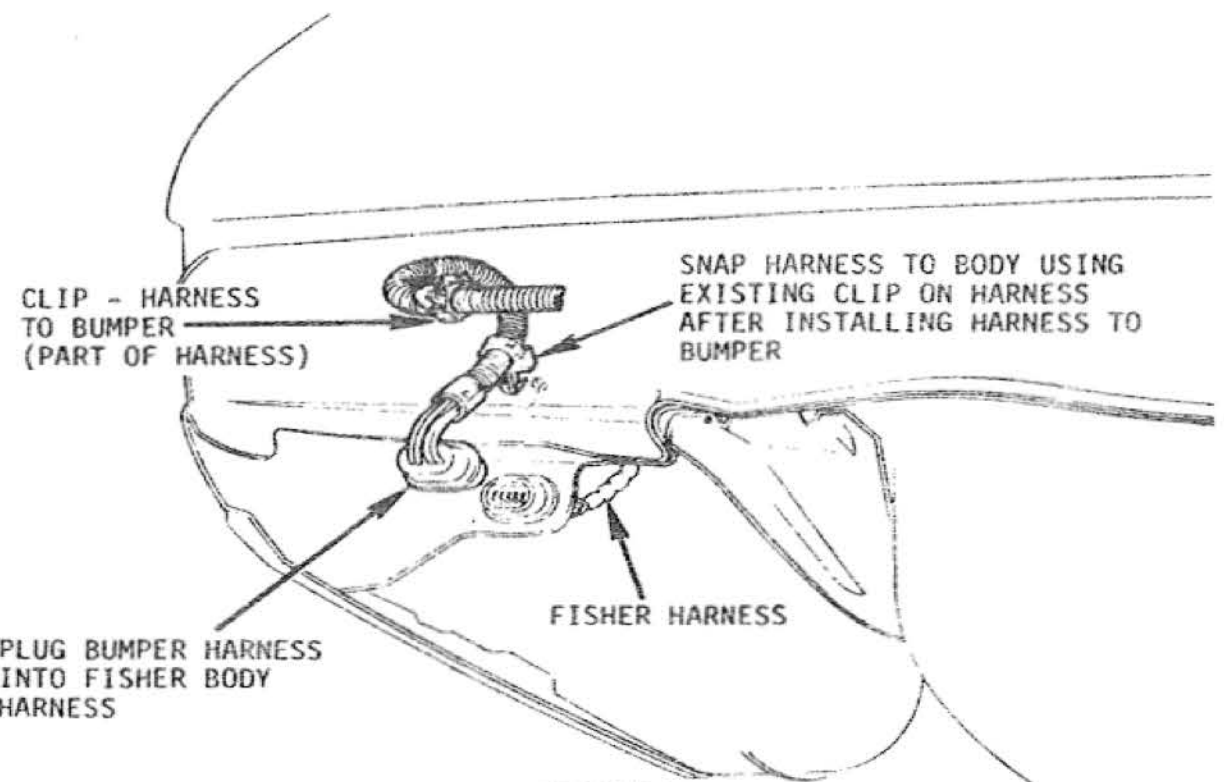
DYNAMIC (Installation)—LBS	STATIC (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								APR 23, 1975	REAR WINDOW DEFOGGER WIRE ROUTING (ENGINE COMPARTMENT)	552392	A	1976	12H	41
DR. P. LOCATELLI CK. <i>[Signature]</i> APPR. <i>[Signature]</i> REF. <i>[Signature]</i>									Oldsmobile					

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

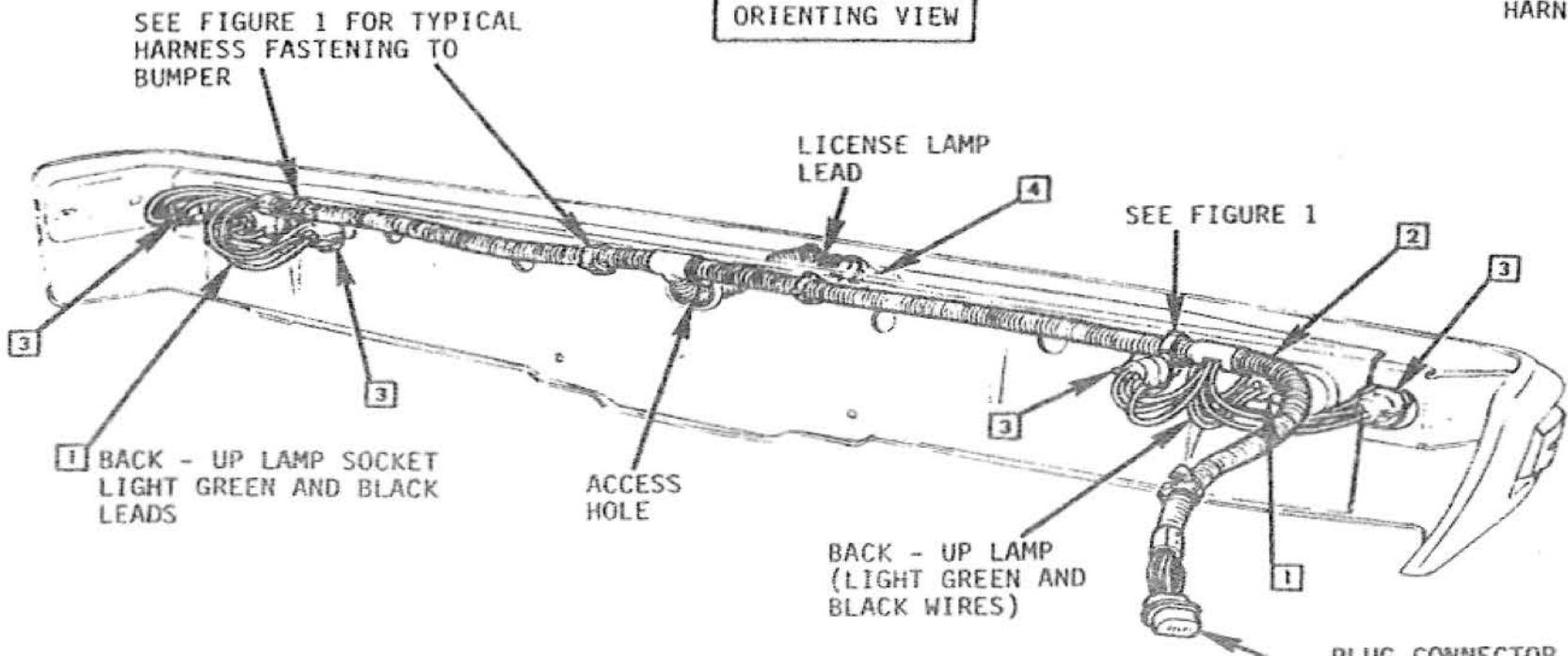
- 1 9417866-BULB-BACK UP LAMP (2)
- 2 8915292-HARNESS ASSEMBLY
- 3 9428902-BULB - SIGNAL LAMP (4)
- 4 9421330-BULB (LICENSE LAMP)
- 5



ORIENTING VIEW



VIEW A



REAR VIEW OF BUMPER

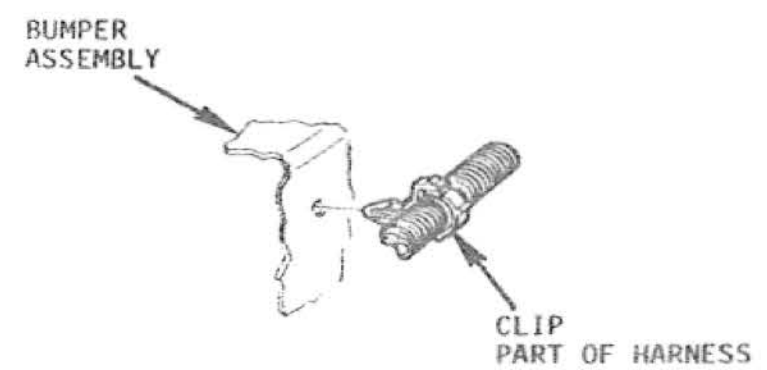
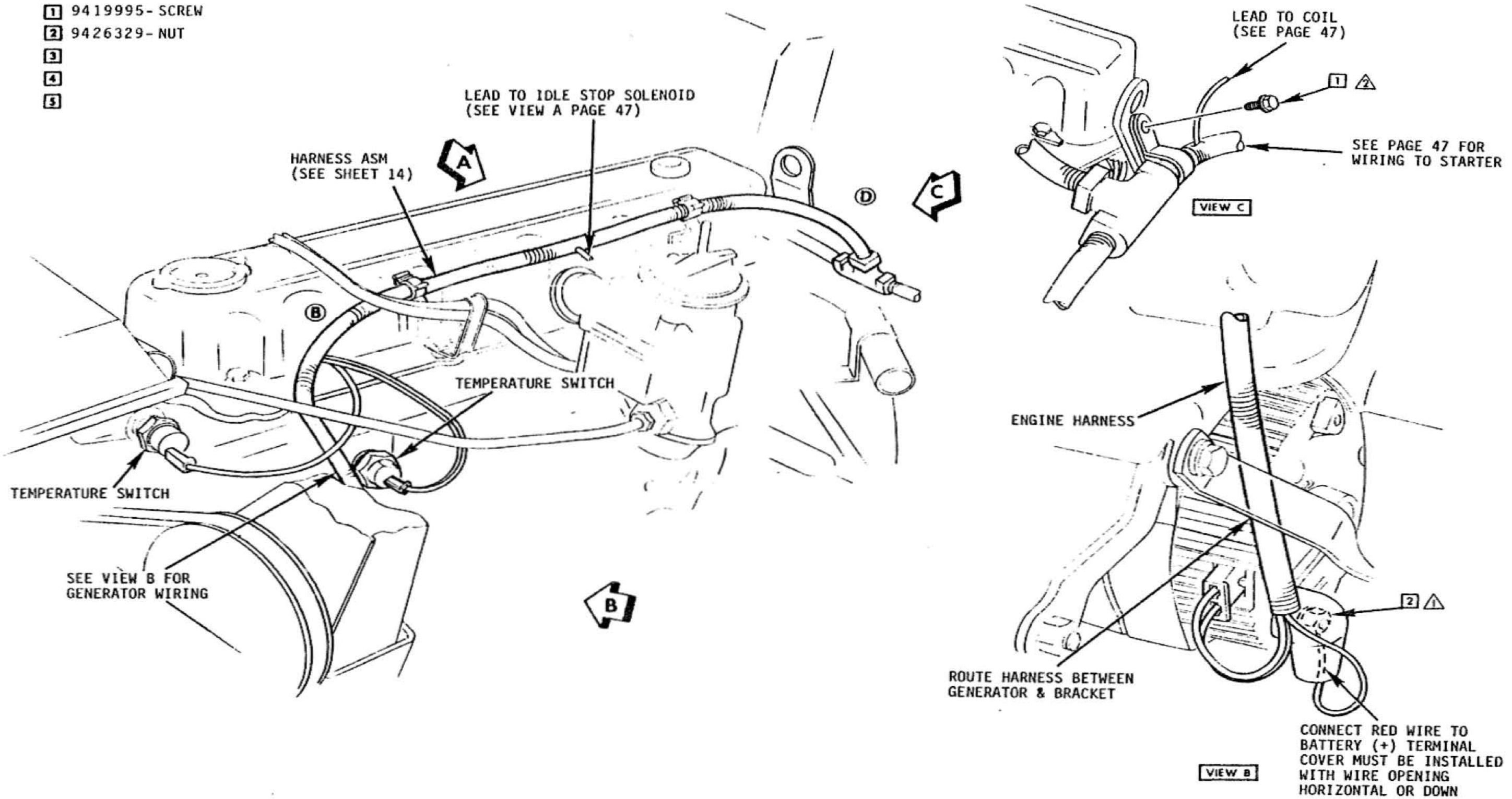


FIGURE 1

DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE	
								CAN. 25, 1975	REAR BUMPER HARNESS - STATION WAGON ONLY	
								P. LOCATELLI		
								CR. [Signature]		
								APPR. R.E.C.	PART NO. 552392	SERIES A
								REF. [Signature]	YEAR 1976	UPC 12H

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9419995- SCREW
- 2 9426329- NUT
- 3
- 4
- 5



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
③ △	40 - 50 IN.	5-6-75	A	TORQUE REVISED	2485	PL	DT	JAN. 27, 1975	ENGINE WIRING (L22)
△	15 - 22 FT.	5-6-75	B	ROUTING REVISED	2485	PL	DT	DR P. LOCATELLI	
△		10-21-75	C	WAS 30-40 IN	3338	PL	DT	CK Clom/Emel	
△		11-6-75	D	BACKGROUND REVISED	3406	PL	DT	APPR R. E. C.	PART NO. 552392
△								APPR. [Signature]	SERIES A
△								REF.	YEAR 1976
△									UPC 12H
△									SHEET 46

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

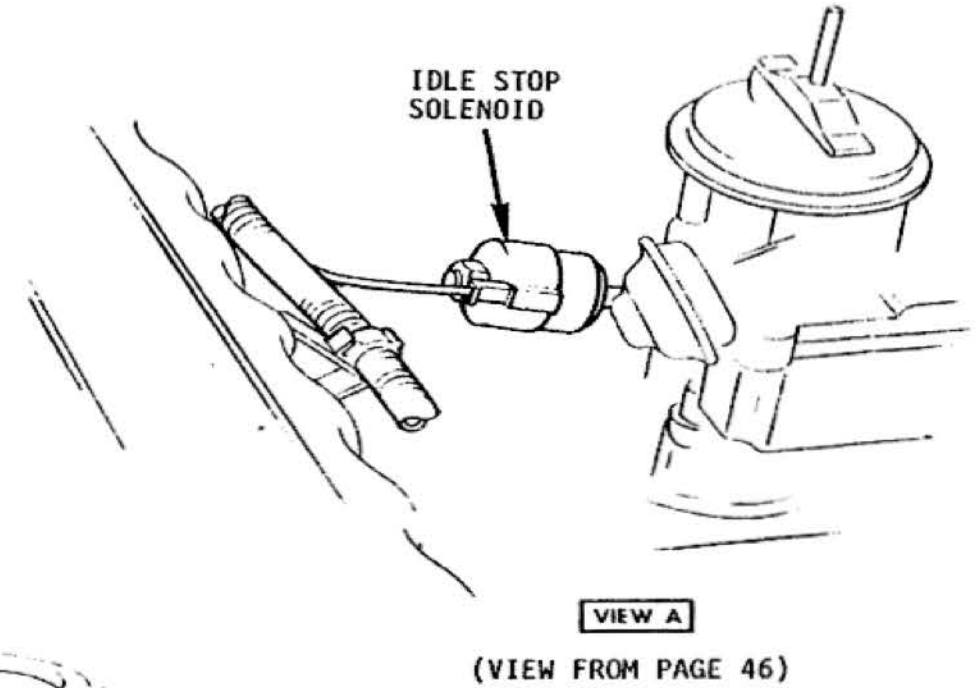
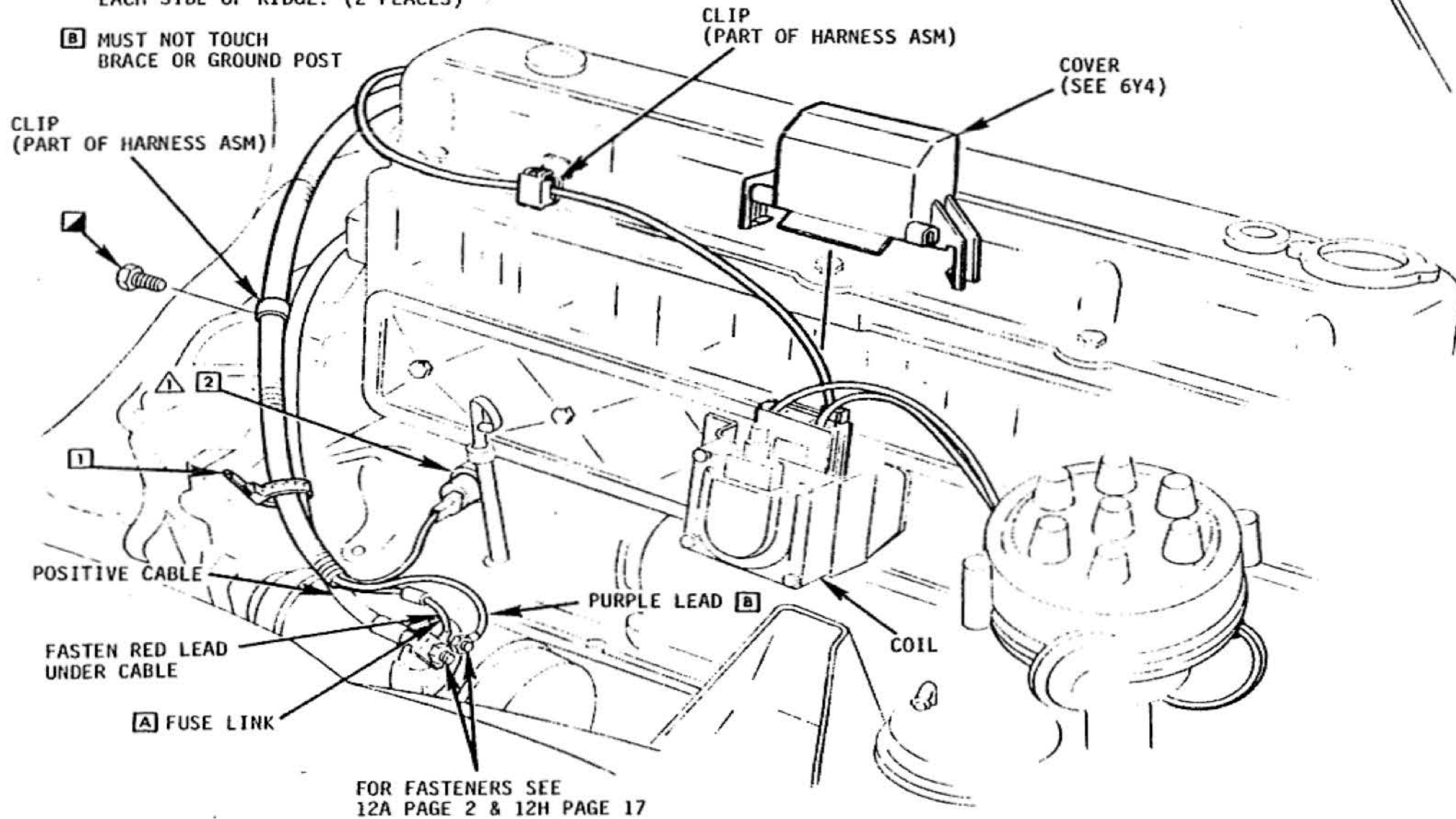
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- ④ ③ ① 11501906- STRAP
- ② 5653197-OIL PRESSURE SWITCH (12J)
- 3815936-OIL PRESSURE SWITCH (OPT)(12J)

① TO REPAIR A DAMAGED FUSIBLE LINK, REPLACE WITH 8915135 SINGLE LEAD LINK (14 GAGE)12H USE STA-KON PLIERS TO CRIMP SECURELY, ONE ON EACH SIDE OF RIDGE. (2 PLACES)

② MUST NOT TOUCH BRACE OR GROUND POST

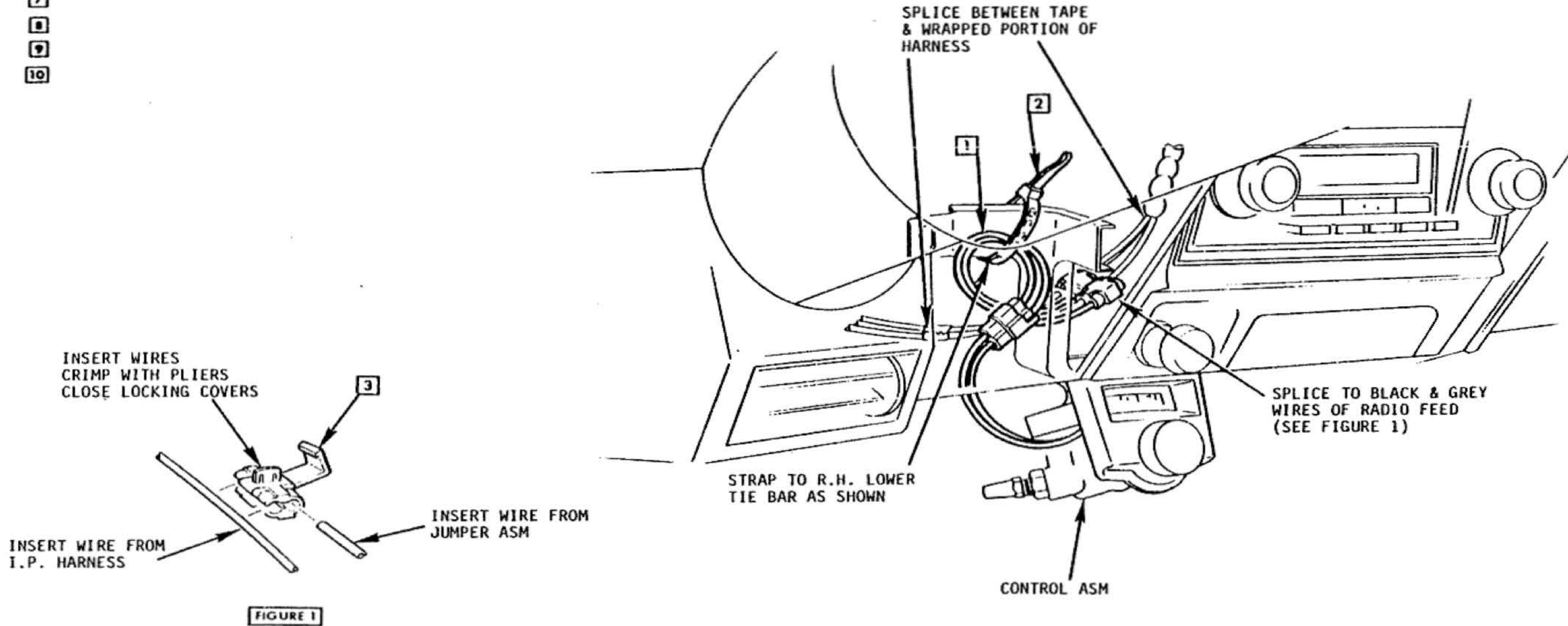


FOR FASTENERS SEE 12A PAGE 2 & 12H PAGE 17

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	100 - 125 IN. ②	7-1-75	A	LEAD REMOVED	2875	PL	BT	JAN. 27, 1975	ENGINE WIRING (L22)
		7-1-75	B	TORQUE ADDED	2875	PL	BT		
		9-1-75	C	WAS 1239007-STRAP	3159	PL	BT		
		9-29-75	D	WAS 5541906-STRAP	3271	PL	BT		
DR. P. LOCATELLI CK. <i>Copied from</i> APPR. <i>R. E. L.</i> R.E.C. APPR. <i>Barbara</i> REF.									PART NO. 552392 SERIES A
YEAR 1976 UPC 12H SHEET 47									Oldsmobile

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 12002274- JUMPER ASM
- (B) (A) 2 11501906- STRAP
- 3 3927320- CONNECTOR (2)
- 4
- 5
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		9-1-75	A	WAS 1239007-STRAP	3159	PL	BT	AUGUST 1, 1975	CONTROL WIRING (GN3)
		9-28-75	B	WAS 554143-STRAP	3271	PL	BT	DR P. LOCATELLI CK P. Barnhart	
								APPR. <i>[Signature]</i> APPR. <i>[Signature]</i> REC. REF.	PART NO. 552392 SERIES A
								<i>Oldsmobile</i>	YEAR 1976 UPC 12H SHEET 50

SPEEDOMETER DRIVEN GEAR										
3 SPEED FULLY SYNCHRONIZED TRANSMISSION (M15)						5 SPEED FULLY SYNCHRONIZED TRANSMISSION (M75)				
Ⓓ 368094 (UX)						553305 (SU) Ⓒ Ⓕ				
AXLE RATIO	SPEEDO DRIVE GEAR (28 PITCH) 9 TOOTH									
	E78-14	ER78-14		FR78-14	FR78-15	G78-14	GR78-15	GR70-15		
2.56 (41:16)										
2.73 (41:15)	3987919 Ⓕ	3987920		3987919 Ⓕ	3987919	3987919	3987918 Ⓕ	3987918 Ⓕ		
3.08 (40:13)	3987922	3987922		3987922	3987921 Ⓕ	3987921	3987921	3987921		
3.23 (42:13)										
3.42 (41:12)	3987921 Ⓔ	3987919 Ⓘ		3987921 Ⓔ	3987918 Ⓘ	3987918 Ⓘ	3987918 Ⓘ	3987918 Ⓘ		

DRIVEN GEAR	NO. TEETH	COLOR CODE
3987918	18	BROWN
3987919	19	NATURAL
3987920	20	BLUE
3987921	21	RED
3987922	22	GRAY

Ⓔ SPEEDO DRIVEN GEAR FITTING
ASSEMBLY 338975
3869912 OPT. (MANDATORY WITH ADAPTER)

- Ⓘ .7692 - ADAPTER 535615 (YELLOW)
- Ⓔ .8653 - ADAPTER 535617 (BLUE)
- Ⓕ .9743 - ADAPTER 326569 (NO COLOR CODE) "X" SERIES
- Ⓖ .9743 - ADAPTER 3950354 (CODE Y) "A" SERIES

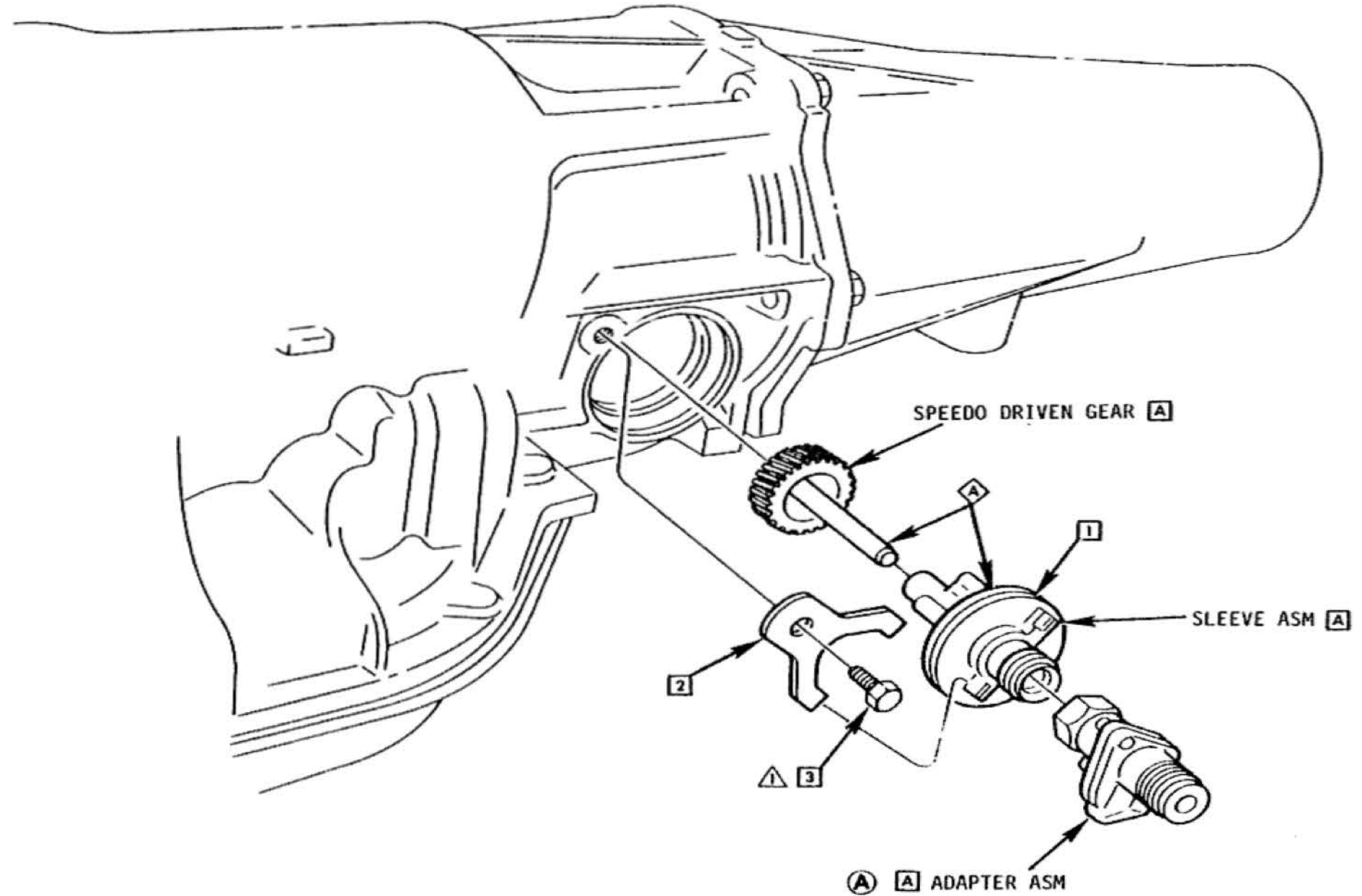
Ⓑ SHEET 3

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEB 17, 1975	TITLE
		11-25	A	ADAPTER INFO REVISED		TC	CR	DR. T. CHAPMAN	CHART - SPEEDOMETER GEAR USAGE
		11-25	B	WAS SHEET 2.		TC	CR	CK. J. J. J. J.	
		7-23-75	C	CODE ADDED		TC	CR	APP. D. E. Kapp	
		7-23-75	D	WAS 355543 (CN)		TC	CR	APP. J. J. J. J.	
		3-26-75	E	NOTE REVISED		TC	CR	REF. J. J. J. J.	
		5-27-75	F	WAS CODE (SA)		TC	CR		
								Oldsmobile	PART NO. 553563
								YEAR 1976	SERIES A-X
								UPC 12 J	SHEET 1B

- 1 1240561- SEAL
- 2 1362215- RETAINER
- 3 9419029- BOLT
- 4
- 5
- 6
- 7
- 8
- 9
- 10

LUBRICATE DRIVEN GEAR SHAFT AND SEAL AT ASSEMBLY WITH 9985252 OIL.

FOR SPEEDO DRIVEN GEAR, ADAPTER ASM AND SLEEVE ASM USAGE, SEE CHART IN FRONT OF SECTION.



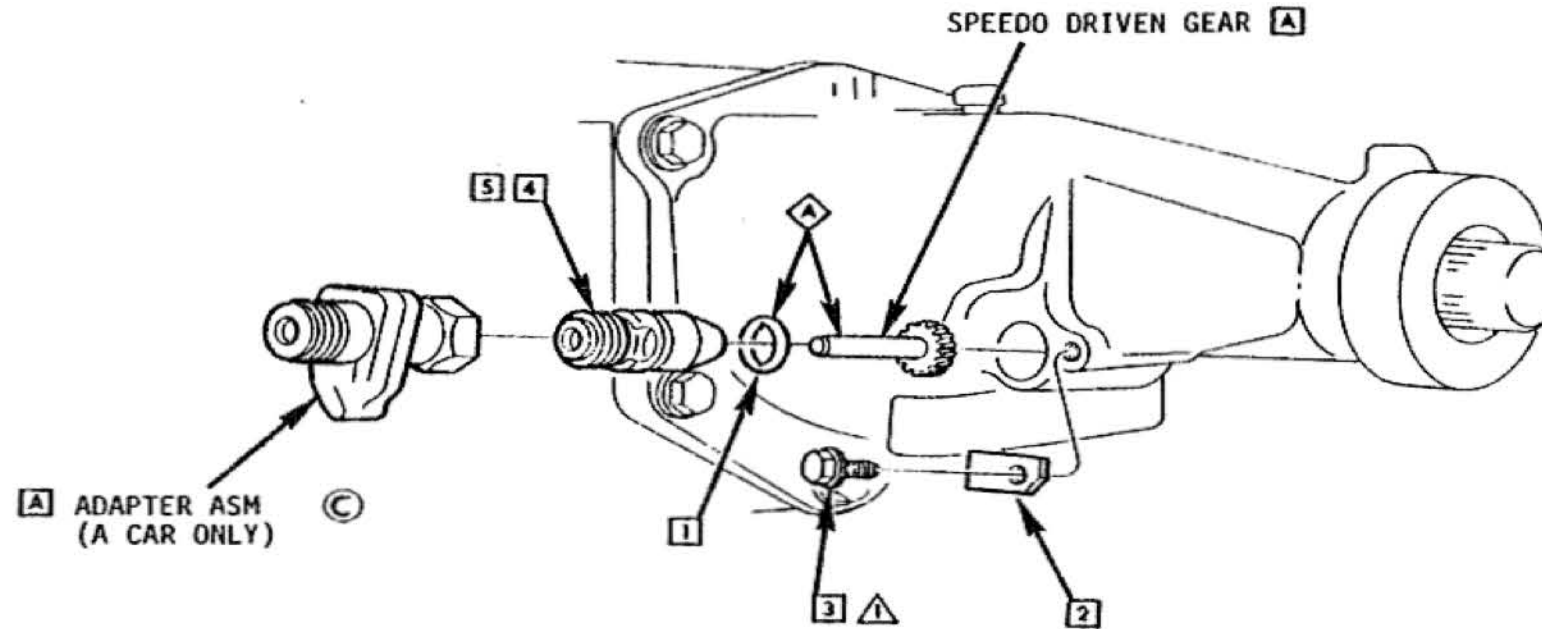
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	120 - 180 IN.	10-27-75	A	ADAPTER ADDED	3281	PL	10	CAN. 30, 1975	SPEEDOMETER DRIVEN GEAR (AMT)
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO
								APPR. <i>[Signature]</i>	552392-3
								APPR. <i>[Signature]</i>	SERIES
								REF. <i>[Signature]</i>	A-B-C
									YEAR
									1976
									UPC
									12J
									SHEET
									2

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 6264903-SEAL
- 2 3708148-RETAINER
- 3 94C9107-SCREW ASM
- 4 338975-FITTING (USE WITHOUT ADAPTER)
- ① 3 3869912-FITTING (USE WITH ADAPTER)
- 6
- 7
- 8
- 9
- 10

◆ LUBRICATE DRIVEN GEAR SHAFT AND SEAL AT ASSEMBLY WITH 9985252 OIL

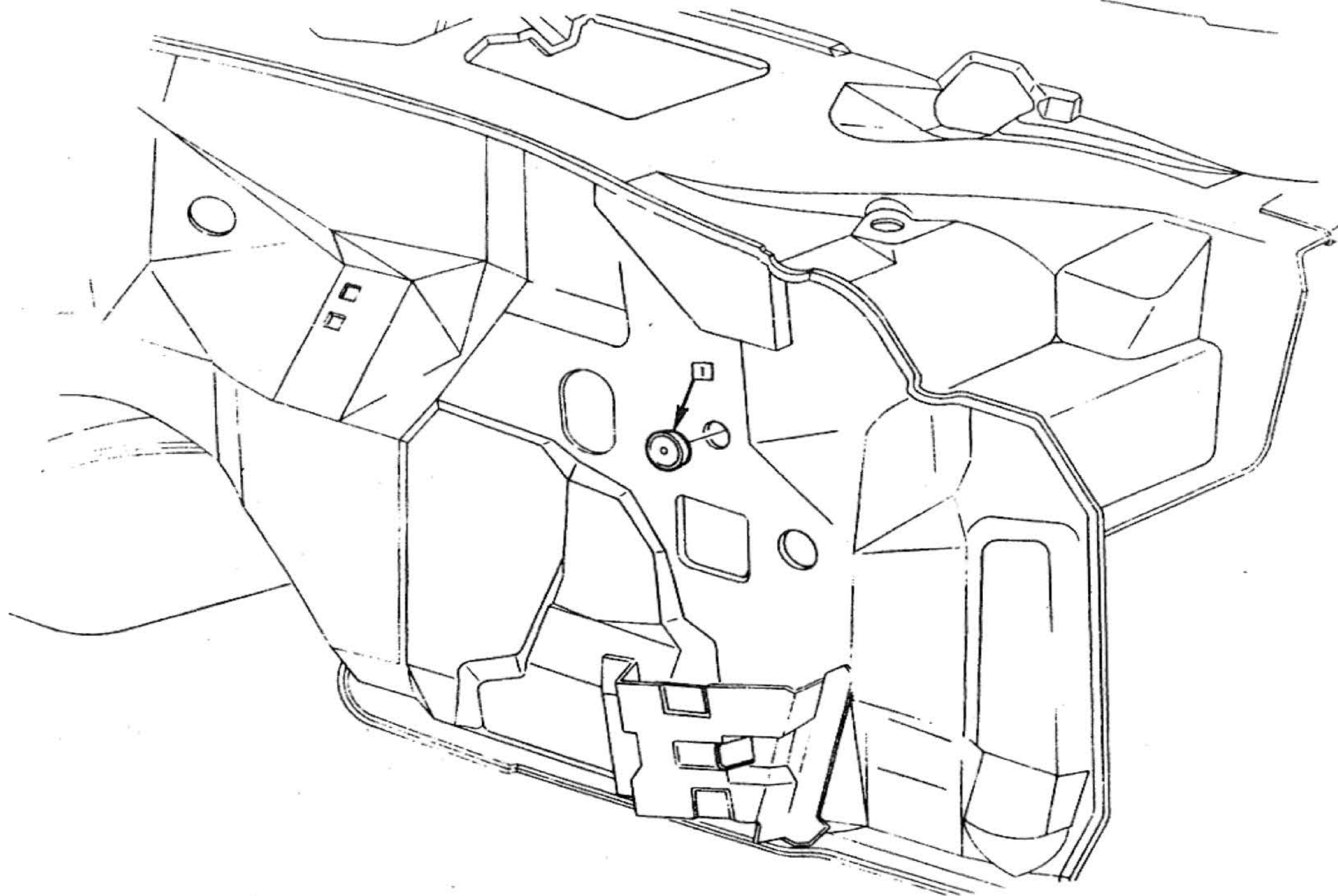
▲ FOR SPEEDO DRIVEN GEAR AND ADAPTER ASM USAGE SEE CHART IN FRONT OF SECTION



⑤

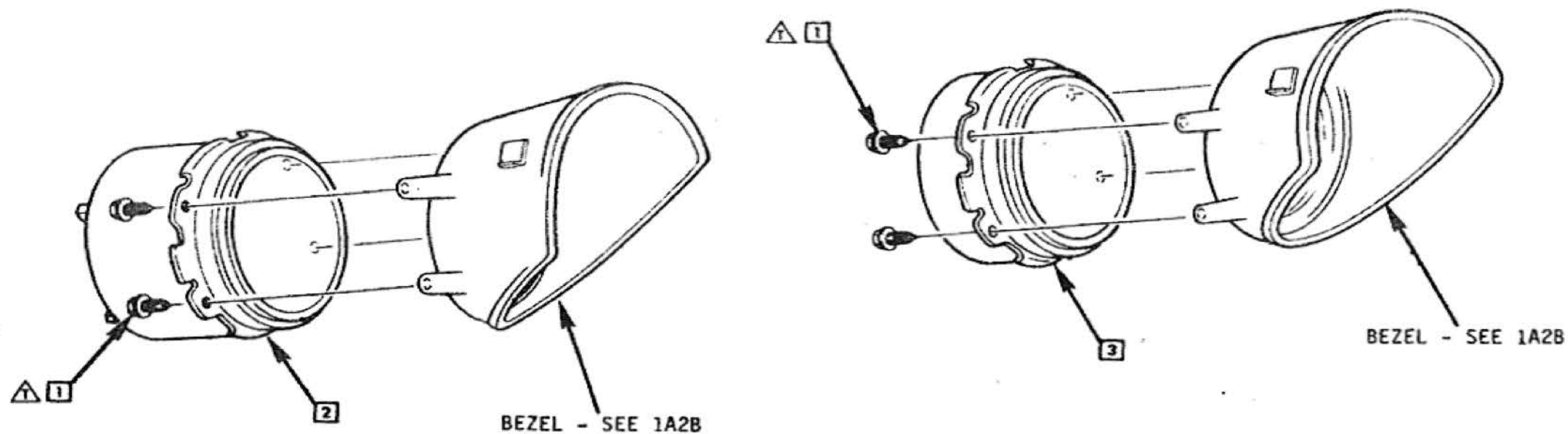
DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	30 - 50 IN.	2-6-75	A	"X" CAR INFORMATION REMOVED	2136	PL	DT	JAN. 30, 1975	SPEEDOMETER GEAR AND ADAPTER (SMT)
		2-19-75	B	"X" CAR INFORMATION ADDED	2201	PL	DT		
		2-19-75	C	NOTE REVISED	2201	PL	DT		
		7-31-75	D	FITTING ADDED	3006	PL	M3		
		7-31-75	E	(SMT) WAS (MIS)	3006	PL	M3		
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392-5 SERIES A-X YEAR 1976 UPC 12J SHEET 2A Oldsmobile

- 1 332650- GROMMET
- 2
- 3
- 4
- 5



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JAN. 28, 1975	SPEEDOMETER CABLE GROMMET	552392	A	1976	12J	3
								DR. P. LOCATELLI						
								CK. <i>John Finner</i>						
								APPR. <i>W. T. ...</i>						
								APPR. <i>Frank ...</i>						
								REF						
								<i>Oldsmobile</i>						

- 1 9427711- SCREW ASM
- 2 CLUSTER ASM - SPEEDOMETER
(SEE PARTS LIST FOR USAGE)
- 3 FUEL GAGE AND TELLTALE ASM
(SEE PARTS LIST FOR USAGE)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
								CAN. 28, 1975	INSTRUMENT CLUSTERS	
								DR P. LOCATELLI		
								CK <i>John P. ...</i>	PART NO. 552392	
								APPR M. W. Thomas	SERIES A	
								APPR <i>...</i>	YEAR 1976	
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED									UPC 12J	SHEET 4

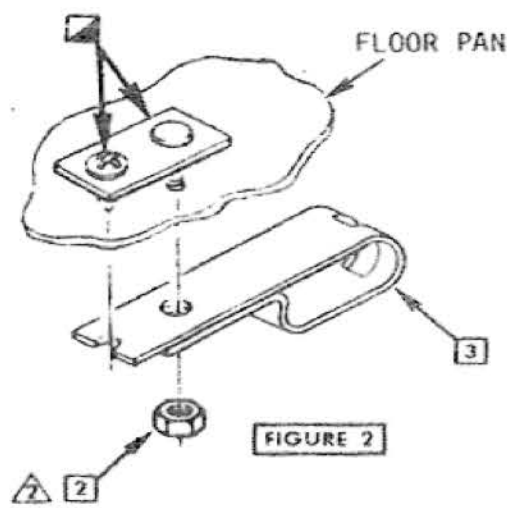
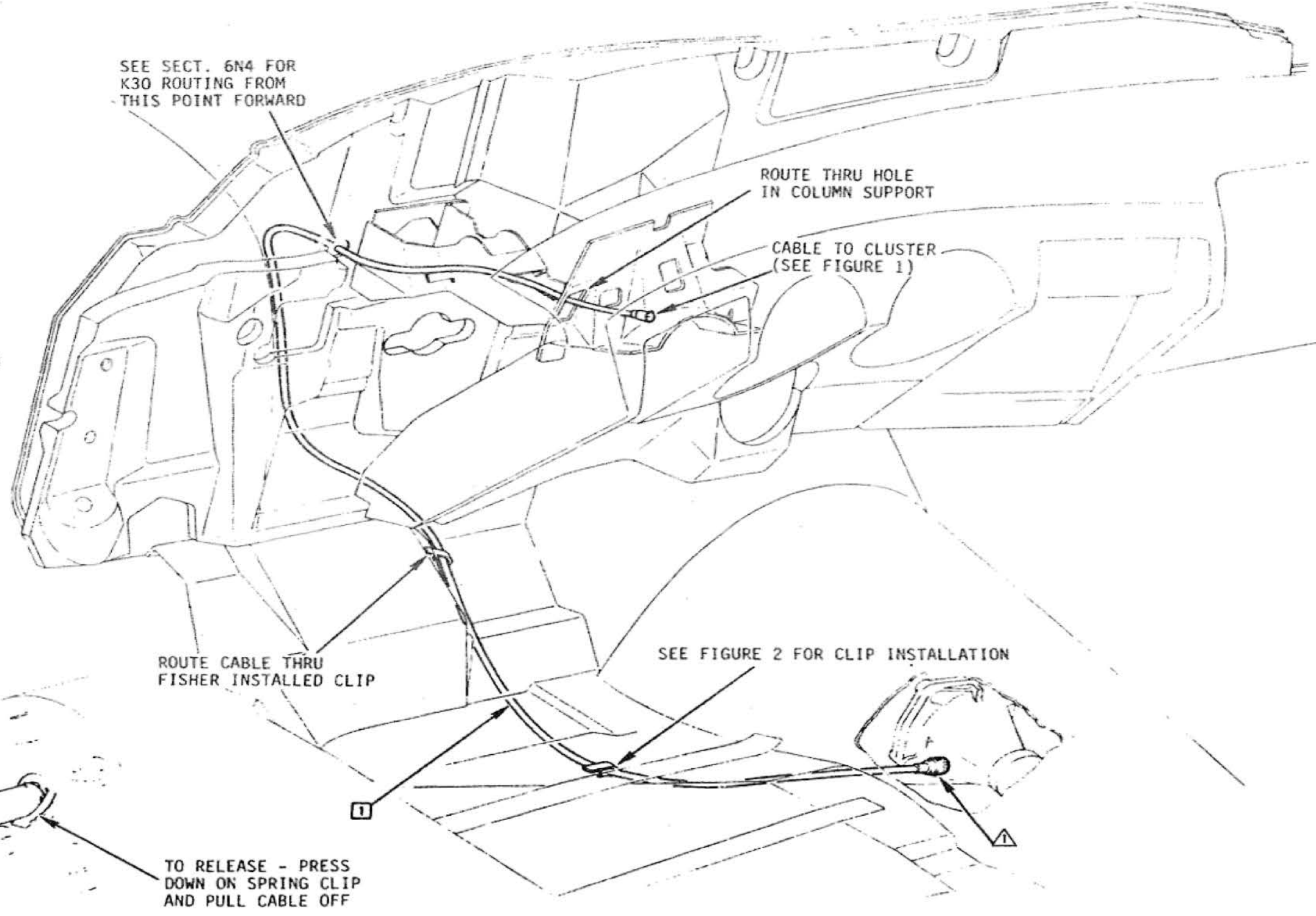
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

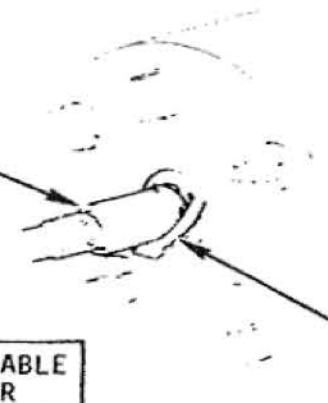
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 6478628- CABLE ASM
6274140- CABLE ASM (OPT)
- 2 9420418- NUT
- 3 334964- CLIP
- 4



PUSH CABLE ONTO CLUSTER UNTIL SPRING CLIP SLIPS OVER RIDGE ON CABLE TO SECURE CABLE TO CLUSTER



SPEEDOMETER CABLE TO CLUSTER

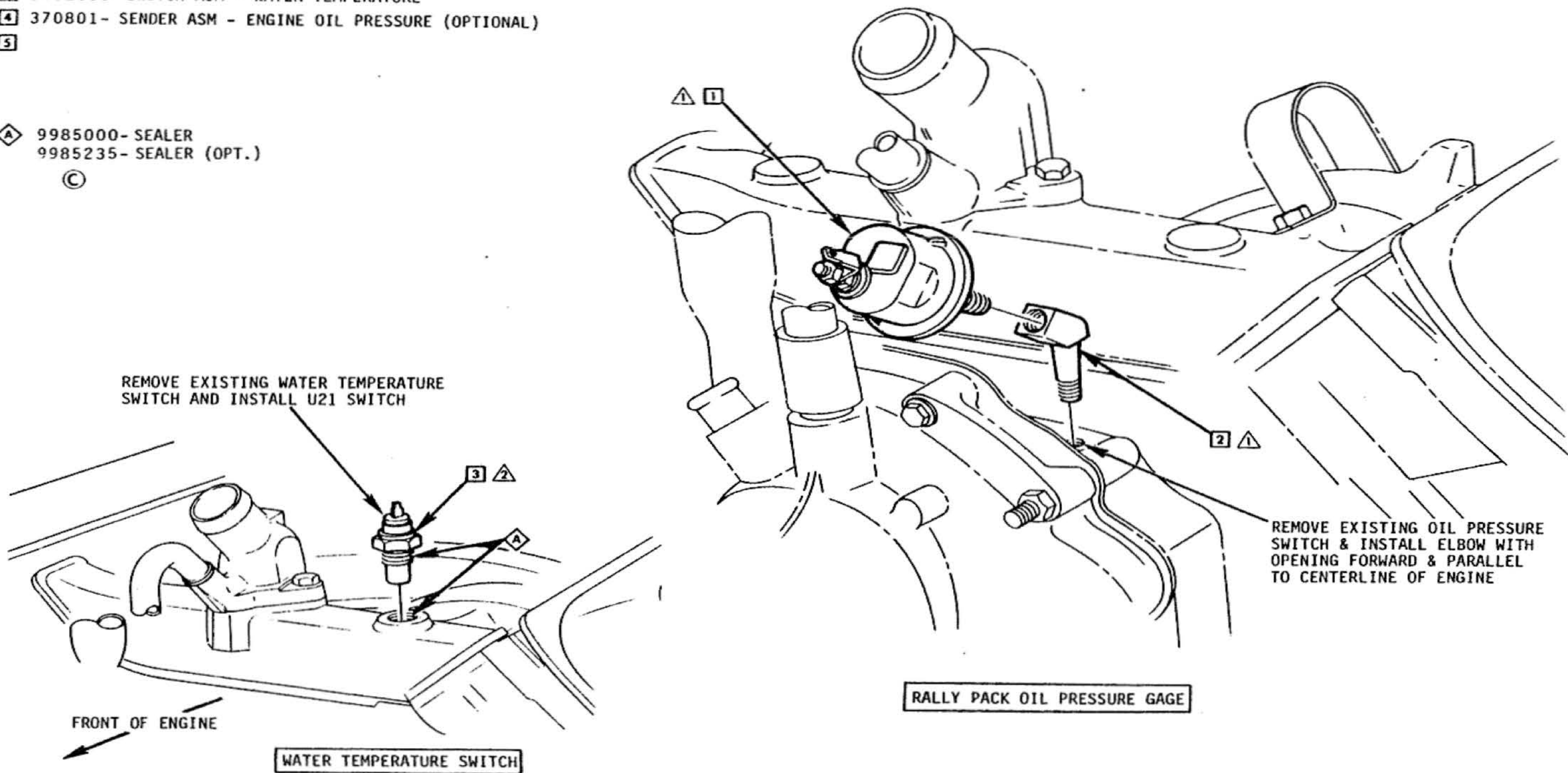
DYNAMIC (Installation)-LBS	HAND (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO	SERIES	YEAR	UPC	SHEET
	△ 20 - 80 IN. △ 20 - 30 IN.							JAN. 30, 1975	SPEEDOMETER CABLE ROUTING	552392	A	1976	12J	5
DR. P. LOCATELLI CK. <i>[Signature]</i> APPR. <i>[Signature]</i> REF. <i>[Signature]</i>									REC.		Oldsmobile			

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 6464643- SENDER - ENGINE OIL PRESSURE
- 2 401559- ELBOW
- 3 6402383- SWITCH ASM - WATER TEMPERATURE
- 4 370801- SENDER ASM - ENGINE OIL PRESSURE (OPTIONAL)
- 5

- A 9985000- SEALER
- 9985235- SEALER (OPT.)

C

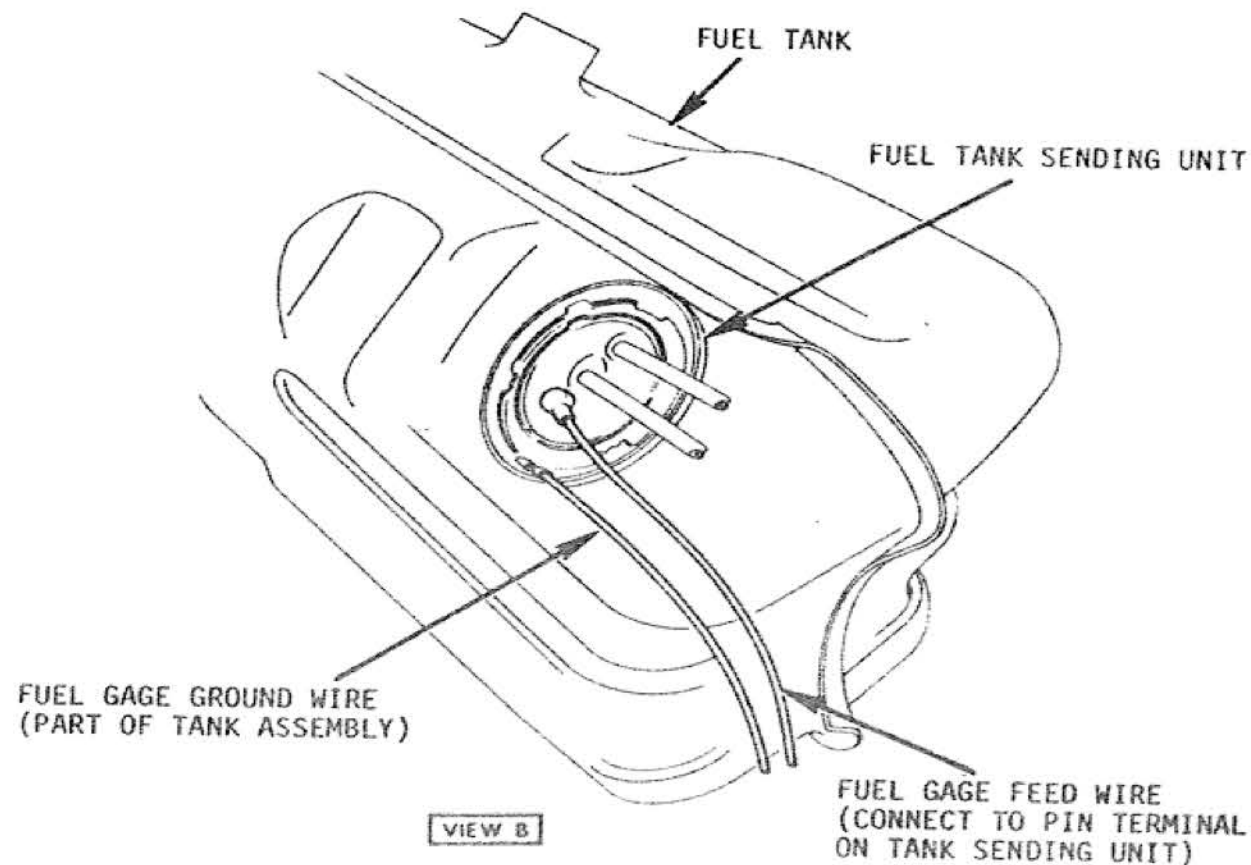
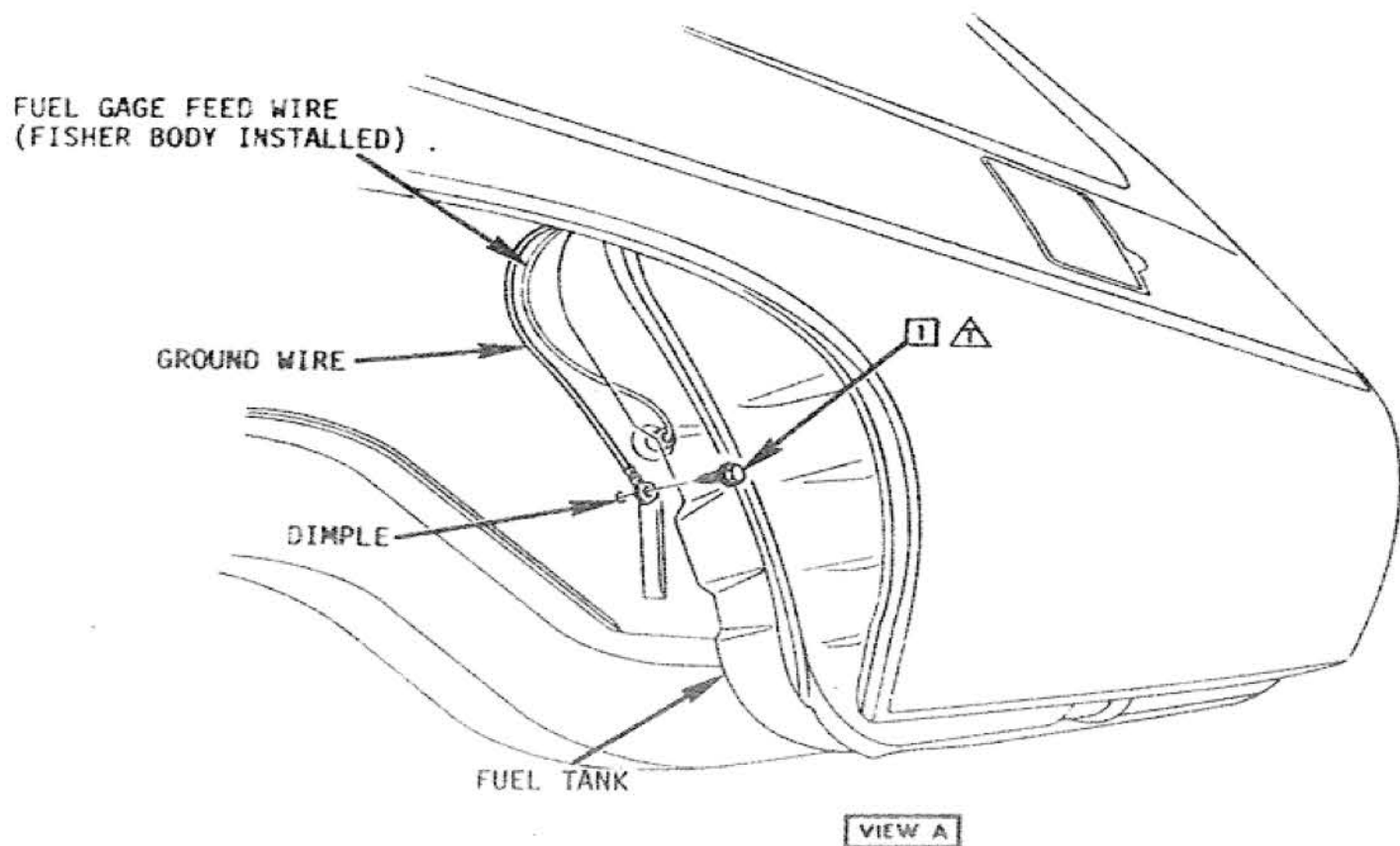
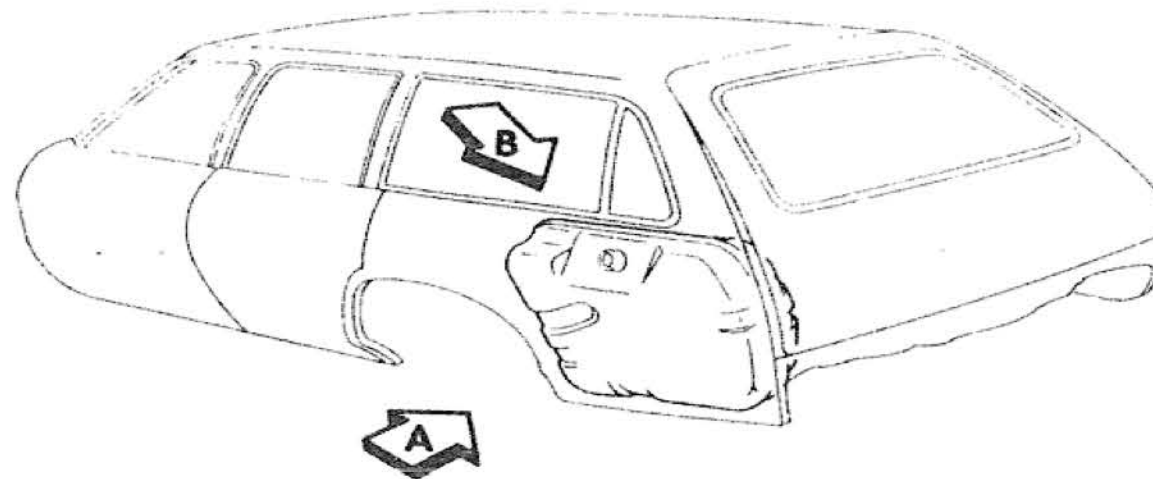


DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	100 - 125 IN.	8-1-75	A	REDRAWN NO CHANGE	R.E.C.	PL	PL	8-29-75	U21 GAGE
	14 - 20 FT.	8-4-75	B	370801-SENDER ADDED	3015	PL	PL		
		3-18-76	C	OPT. SEALER ADDED	3529	PL	PL		

PART NO. 552392		SERIES A	
YEAR 1976	UPC 12J	SHEET 7	

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 9415162- SCREW
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

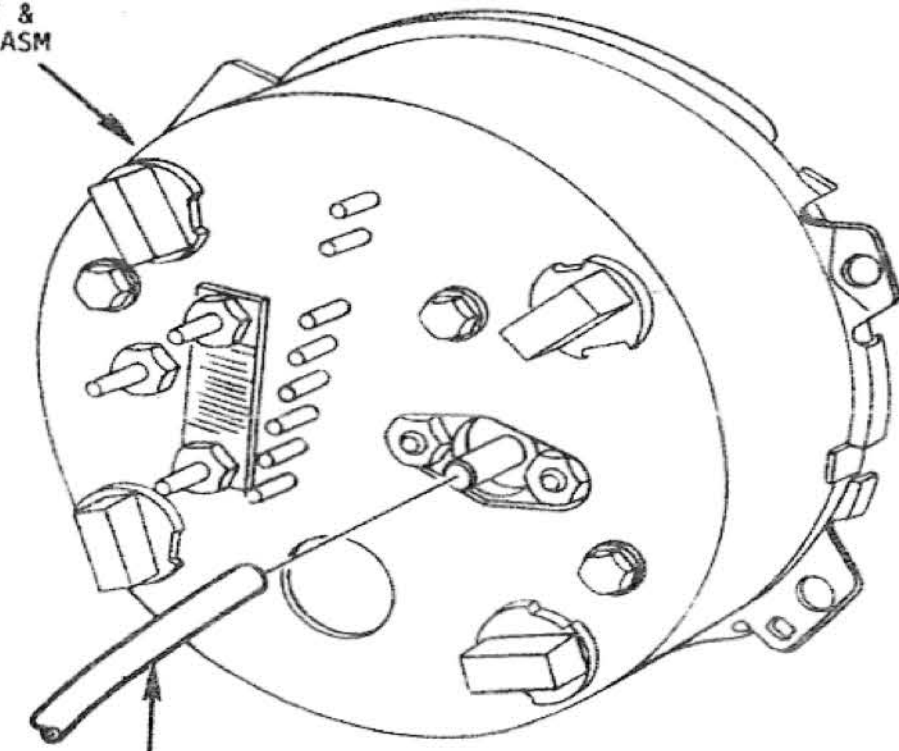
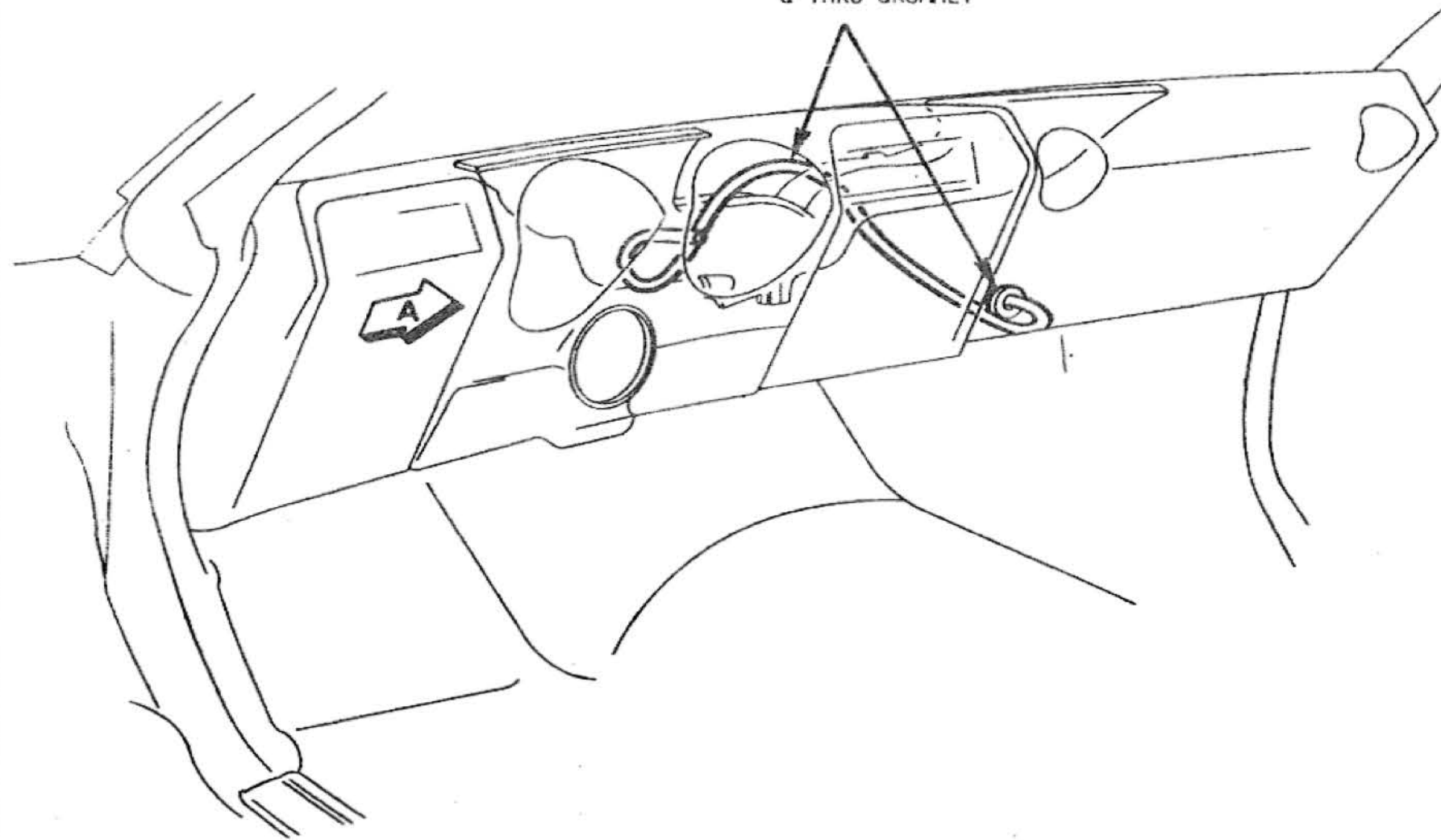


DYNAMIC (Installation)—LBS	HAIRD (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
								JAN. 29, 1976	FUEL GAGE WIRE - STATION WAGON ONLY		
								DR. P. LOCATELLI			
								CR. C. J. ...			
								APPR. ...	PART NO. 552392		
								REF. ...	SERIES A		
FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976	UPC 12J	SHEET 10

- 1 553138- HOSE ASM
- 2
- 3
- 4
- 5
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- 7
- 8
- 9
- 10

ROUTE HOSE OVER
DEFROSTER DUCT
& THRU GROMMET

FUEL GAGE &
TELLTALE ASM

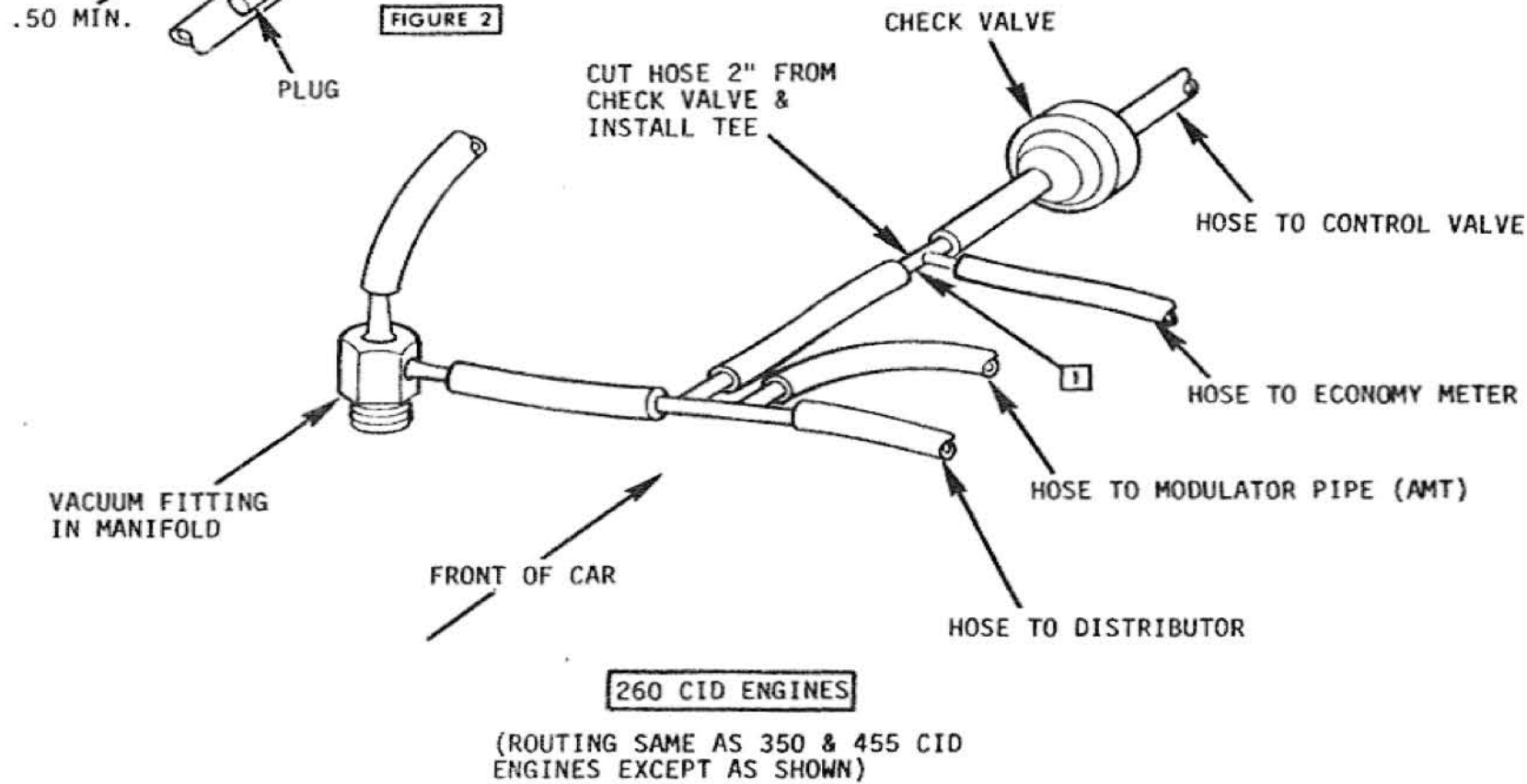
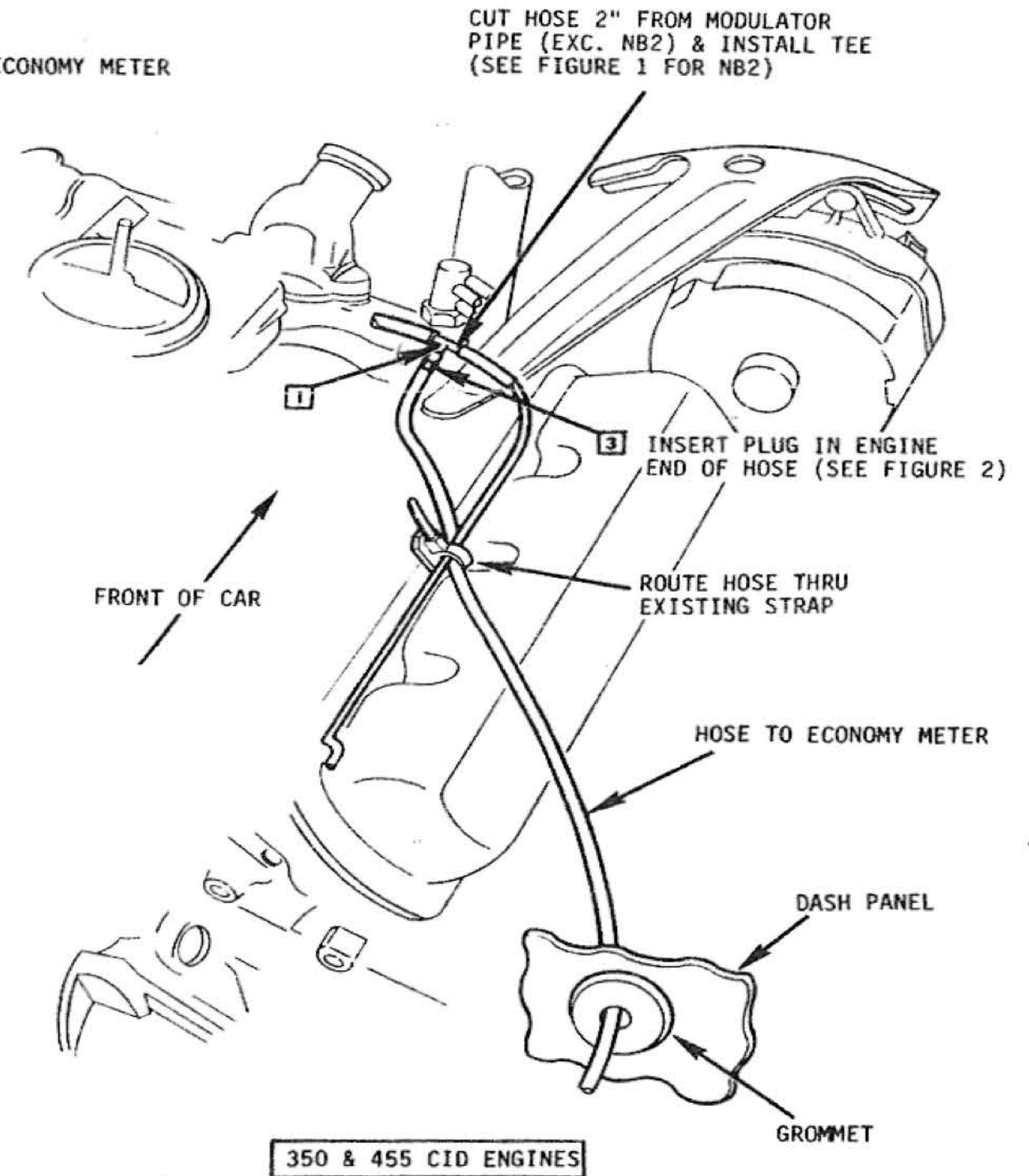
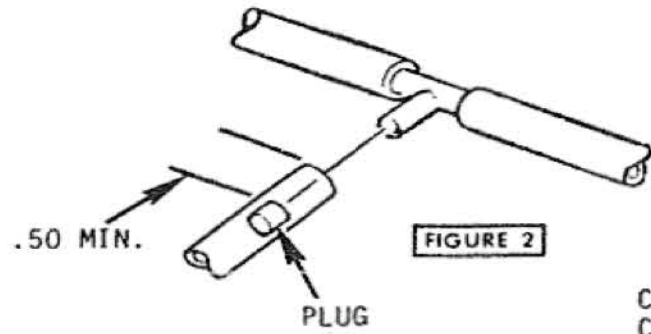
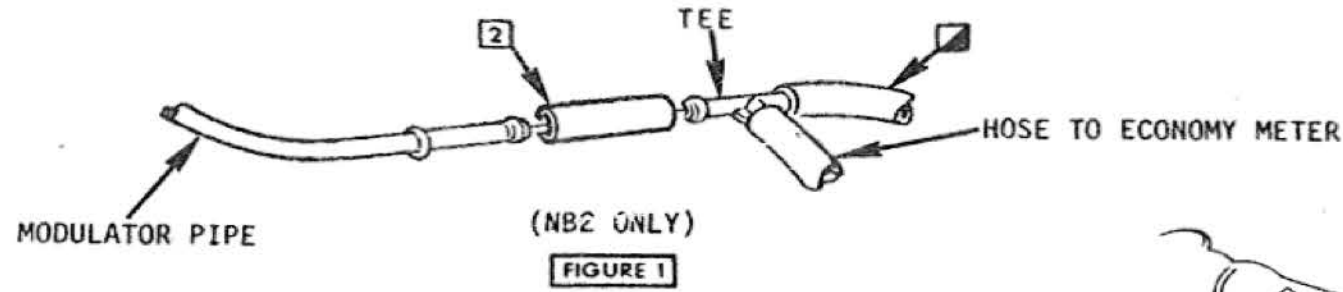


INSTALL HOSE ASM ONTO
THE GAGE UNTIL THE
NIPPLE END BOTTOMS.

VIEW A

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JAN. 29, 1975	ECONOMY METER HOSE ROUTING (INSIDE OF CAR)	552392	A	1976	12J	11
								DR. P. LOCATELLI						
								CK. <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								REC. <i>[Signature]</i>						
								REF. <i>[Signature]</i>						
								Oldsmobile						

- 1 406026- TEE
391779- TEE (OPTIONAL)
- 2 550537- HOSE
- 3 6464275- PLUG

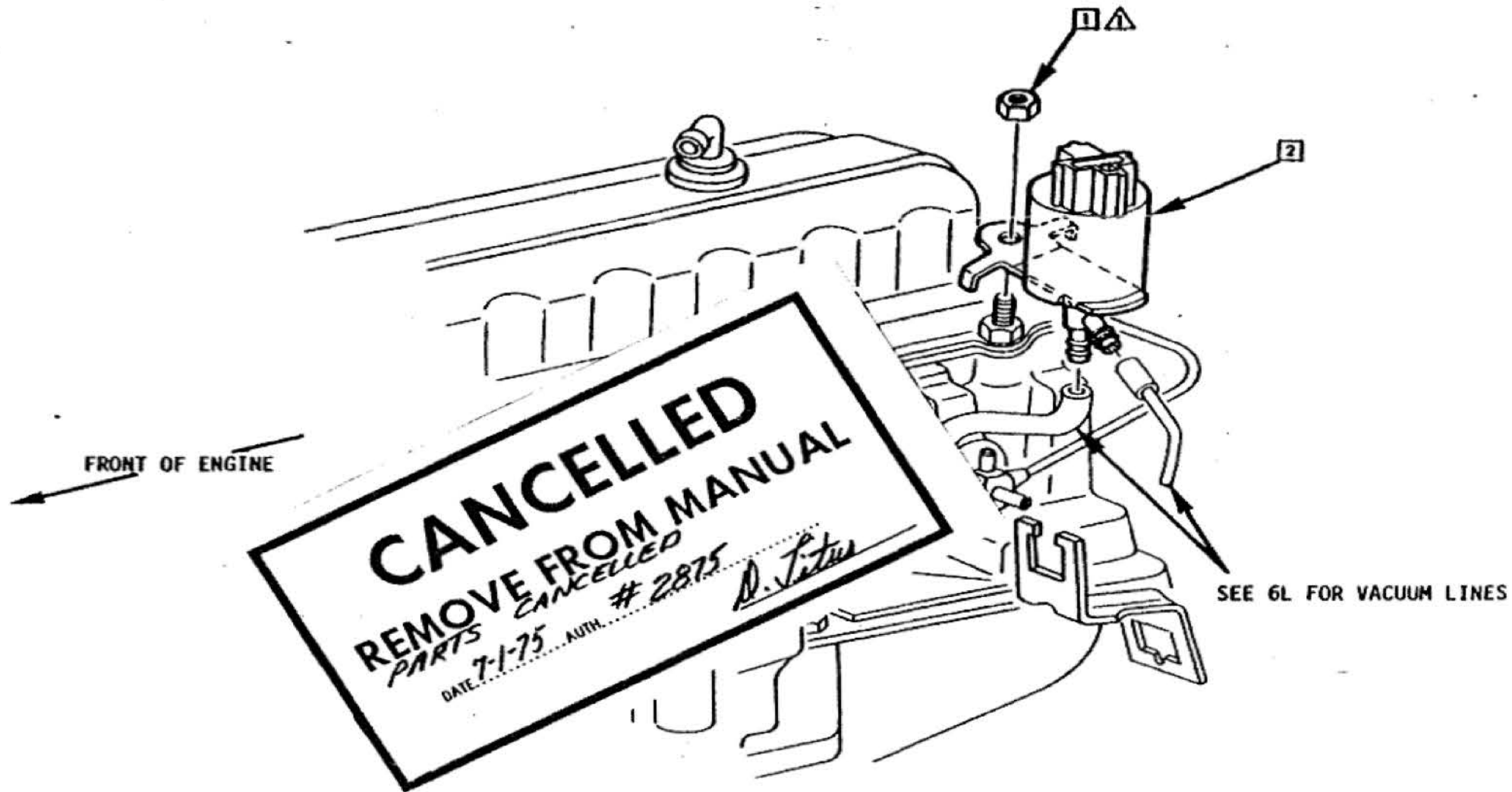


260 CID ENGINES

(ROUTING SAME AS 350 & 455 CID ENGINES EXCEPT AS SHOWN)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	PART NO.	SERIES	YEAR	UPC	SHEET
								JAN. 29 1975	ECONOMY METER HOSE ROUTING (ENGINE COMPARTMENT)	552392	A	1976	12J	12
								DR. P. LOCATELLI						
								CK. <i>[Signature]</i>						
								APPR. <i>[Signature]</i>						
								APPR. <i>[Signature]</i> R.E.C.						
								REF.						
								<i>Oldsmobile</i>						

- 1 9418892- NUT
- 2 1997449- SOLENOID ASM
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 0



DYNAMIC (Inspection)—LBS.	WAMP (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ ▲ ▲ ▲ ▲	10 - 15 FT.							JAN. 30, 1975	HEAT VALVE SOLENOID (L22)
DR. P. LOCATELLI CK. <i>John Jones</i> APPR. <i>John Jones</i> REF. <i>Random REC.</i>									PART NO. 552392
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									SERIES A
Oldsmobile									YEAR 1976
									UIC 12J
									SHEET 14

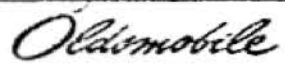
SPEEDOMETER DRIVEN GEAR									
3 SPEED FULLY SYNCHRONIZED TRANSMISSION (M15)					5 SPEED FULLY SYNCHRONIZED TRANSMISSION (M75)				
ⓓ 368094 (UX)					553305 (SA) Ⓒ				
AXLE RATIO	SPEEDO DRIVE GEAR (28 PITCH) 9 TOOTH								
	E78-14	ER78-14		FR78-14	FR78-15	G78-14	GR78-15	GR70-15	
2.56 (41:16)									
2.73 (41:15)	3987919 ⓓ	3987920		3987919 ⓓ	3987919	3987919	3987918 ⓓ	3987918 ⓓ	
3.08 (40:13)	3987922	3987922		3987922	3987921 ⓓ	3987921	3987921	3987921	
3.23 (42:13)									
3.42 (41:12)	3987921 ⓓ	3987919 ⓓ		3987921 ⓓ	3987918 ⓓ	3987918 ⓓ	3987918 ⓓ	3987918 ⓓ	

DRIVEN GEAR	NO. TEETH	COLOR CODE
3987918	18	BROWN
3987919	19	NATURAL
3987920	20	BLUE
3987921	21	RED
3987922	22	GRAY

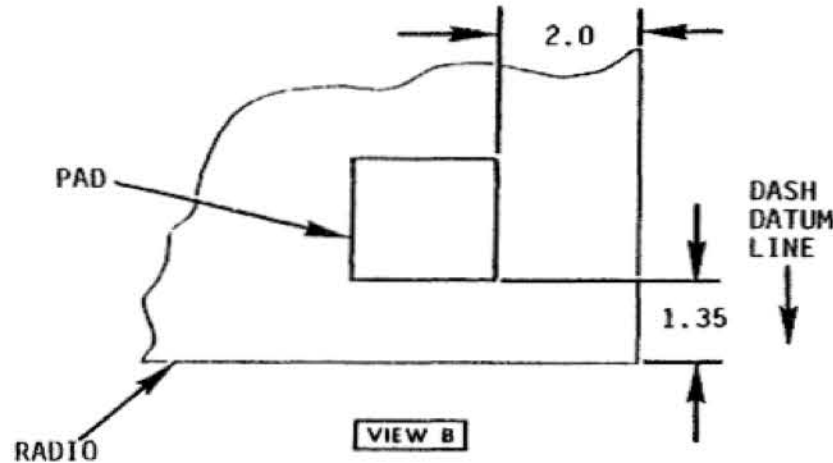
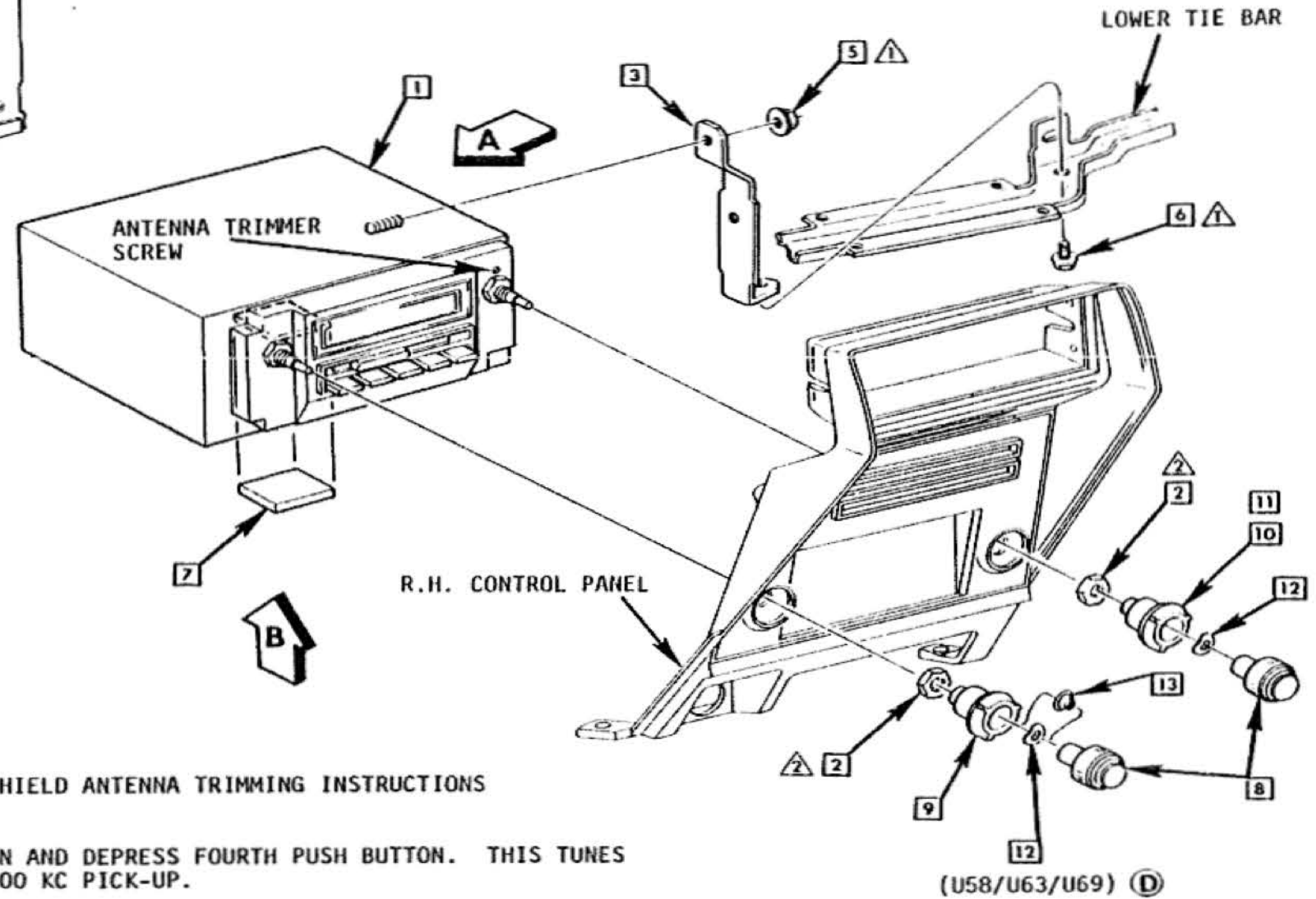
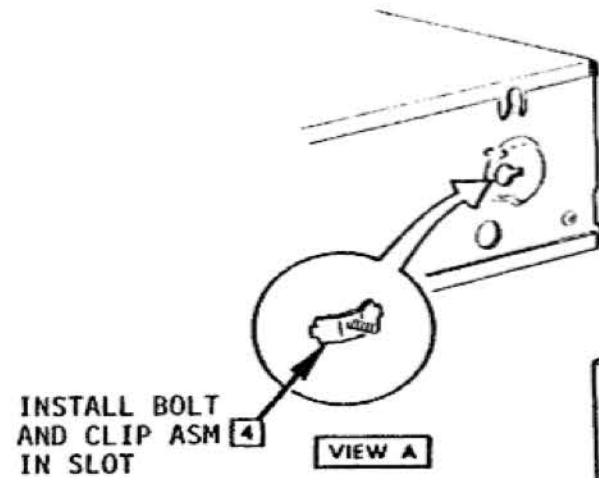
ⓔ SPEEDO DRIVEN GEAR FITTING
ASSEMBLY 338975
3869912 OPT. (MANDATORY WITH ADAPTER)

- ⓓ .7692 - ADAPTER 535615 (YELLOW)
- ⓓ .8653 - ADAPTER 535617 (BLUE)
- ⓓ .9743 - ADAPTER 326569 (NO COLOR CODE) "X" SERIES
- ⓓ .9743 - ADAPTER 3950354 (CODE Y) "A" SERIES

ⓑ SHEET 3

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEB 17, 1975	TITLE
		11-25	A	ADAPTER INFO REVISED		TC	CH	DR. T. CHAPMAN	CHART - SPEEDOMETER GEAR USAGE
		11-25	B	WAS SHEET 2		TC	CH	DR. T. CHAPMAN	
		7-23-75	C	CODE ADDED		TC	CH	DR. T. CHAPMAN	
		7-23-75	D	WAS 355543 (CH)		TC	CH	DR. T. CHAPMAN	
		11-25	E	NOTE REVISED		TC	CH	DR. T. CHAPMAN	
									PART NO. 553563 SERIES A-X YEAR 1976 UPC 12 J SHEET 1B

- 1 RECEIVER ASM - RADIO
9346763 - U58
9346733 - U63 WITH U80
9346723 - U63 WITHOUT U80
7895363 - UM1
7895373 - UM2
9346743 - U69 WITHOUT U80
9346753 - U69 WITH U80
- 2 7279805 - NUT
- 3 410358 - BRACKET
- 4 9343160 - BOLT & CLIP ASM
- 5 274329 - NUT
- 6 9427711 - SCREW
- 7 400846 - PAD (UM1, UM2)
- 8 410170 - KNOB ASM - TUNE AND VOLUME
- 9 410171 - KNOB - TONE CONTROL
- 10 410172 - KNOB - BALANCE CONTROL
(U58, UM1, UM2)(U63, U69 WITH U80)
- 11 410173 - KNOB DUMMY (U63, U69 EXC. U80)
- 12 7278015 - WASHER
- 13 1602231 - SPRING (UM1/UM2)



PAD LOCATION ON BOTTOM OF TAPE PLAYER RADIO

WINDSHIELD ANTENNA TRIMMING INSTRUCTIONS

1. TURN RADIO ON AND DEPRESS FOURTH PUSH BUTTON. THIS TUNES RADIO FOR 1400 KC PICK-UP.
2. PLACE R.F. GENERATOR ON I.P. OVER R.H. SPEAKER (E)
3. ADVANCE VOLUME CONTROL UNTIL READING REGISTERS ON METER.
4. CAREFULLY TURN ANTENNA TRIMMING SCREW BACK AND FORTH UNTIL MAXIMUM DEFLECTION OF NEEDLE IS OBSERVED. SET TRIMMER AT PEAK DEFLECTION.

NOTE: IF METER NEEDLE PINS (FULL DEFLECTION) PRIOR TO TRIMMING OR WHILE TRIMMING, DECREASE VOLUME CONTROL TO KEEP NEEDLE ON SCALE.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	8 - 15 IN.	1-24-75	A	WAS 9346773 - RECEIVER	2532	PL	BY	CAN. 29/1/75	RADIO TO R.H. CONTROL PANEL
	36 - 72 IN.	1-24-75	B	WAS 9346783 - RECEIVER	2532	PL	BY	DR P. LOCATELLI	
		1-24-75	C	SPRING ADDED	2532	PL	BY	CK Clayton P. Jones	
		1-24-75	D	USAGE REVISED	2532	PL	BY	APPR. [Signature]	PART NO. 552392
		8-19-75	E	NOTE REVISED	3114	PL	BY	APPR. [Signature]	SERIES A
								REF	YEAR 1976
									UPC 12L
									SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 410264- GASKET
- 2 9344333- SPEAKER ASM
- 3 9427711- SCREW ASM
- 4 414481- SPEAKER HOLE COVER
(EXC. U58,U63,UM1,UM2,U69)

A REMOVE BACKING PAPER AND APPLY TO UNDERSIDE OF GRILLE ON BOTH ENDS OF PANEL COVER

INSTALL R.H. SPEAKER SO THAT TERMINAL LEADS ARE TOWARD FRONT OF CAR


INSTRUMENT PANEL COVER

INSTALL L.H. SPEAKER WITH TERMINALS TOWARD OUTBOARD SIDE

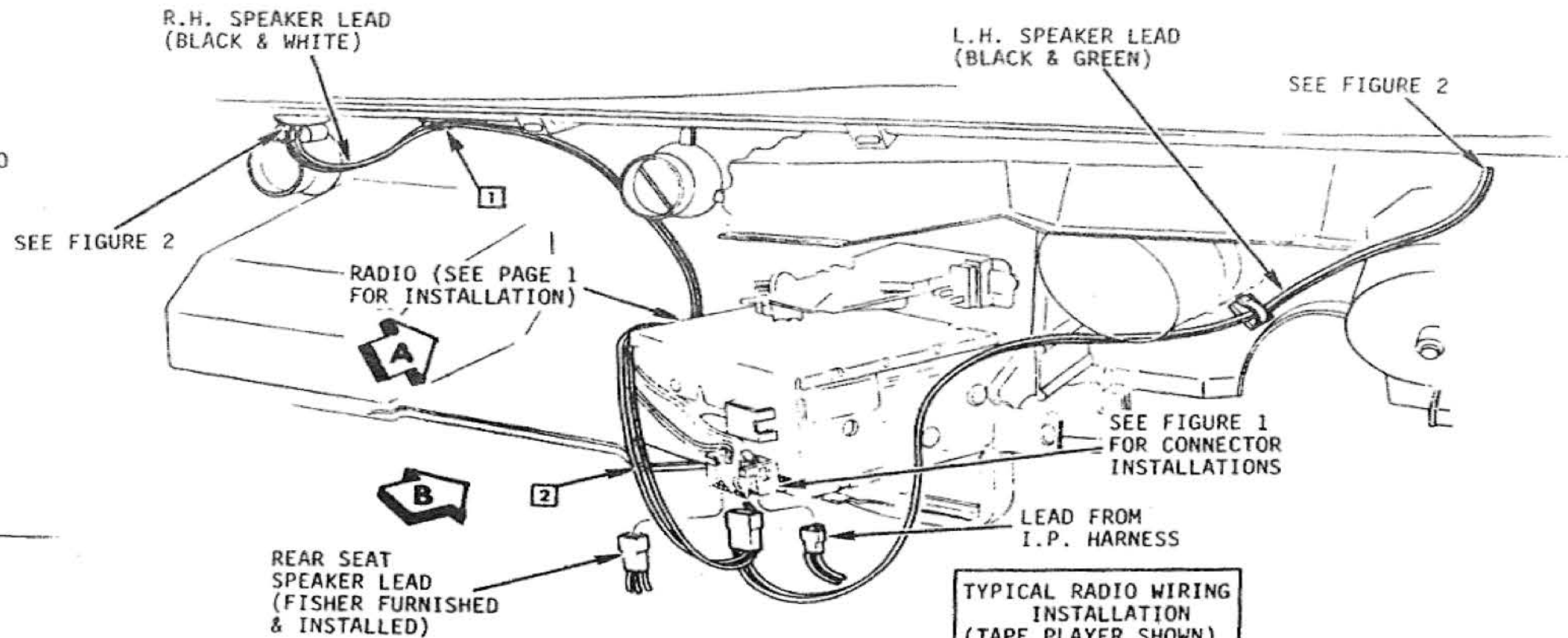
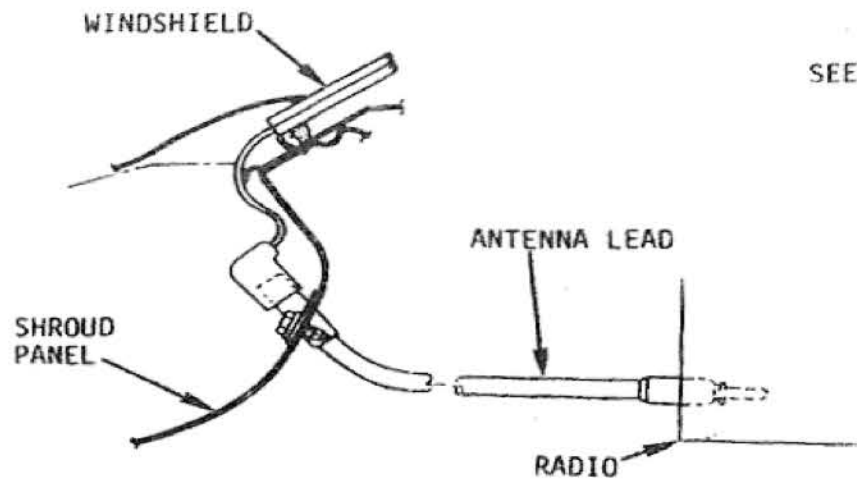
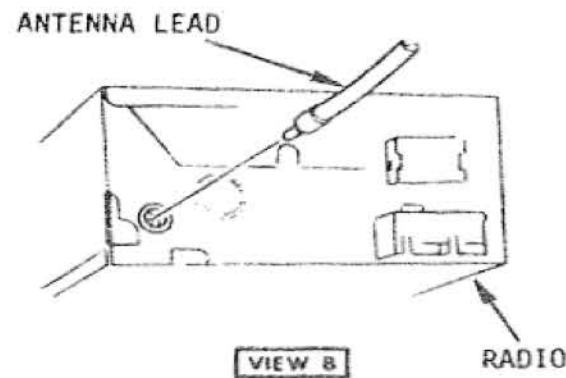
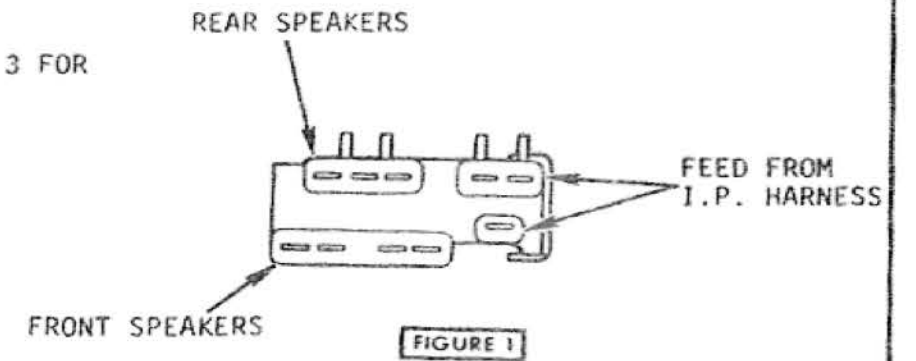
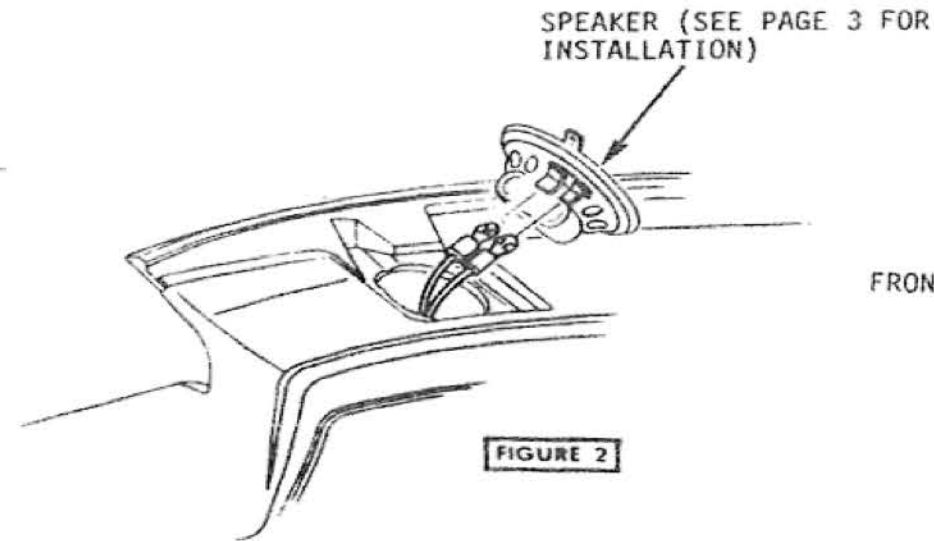
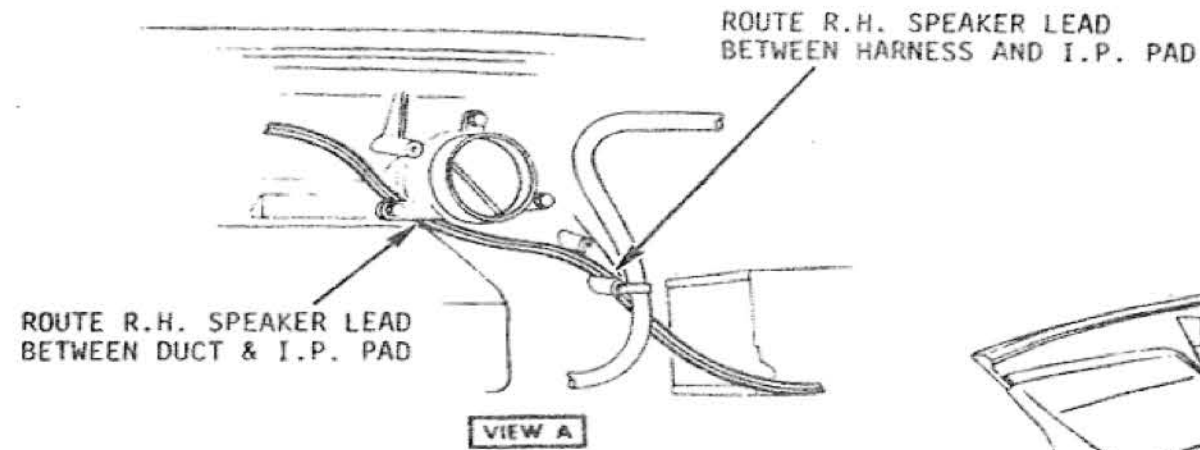
A 1

VIEW A

INSTRUMENT PANEL COVER

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE		
								29/1975	SPEAKERS TO PAD ASSEMBLY		
								P. LOCATELLI			
								John P. ...			
								APPR ...	PART NO 552392		
								REF ...	SERIES A		
△ FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976	UPC 12L	SHEET 3

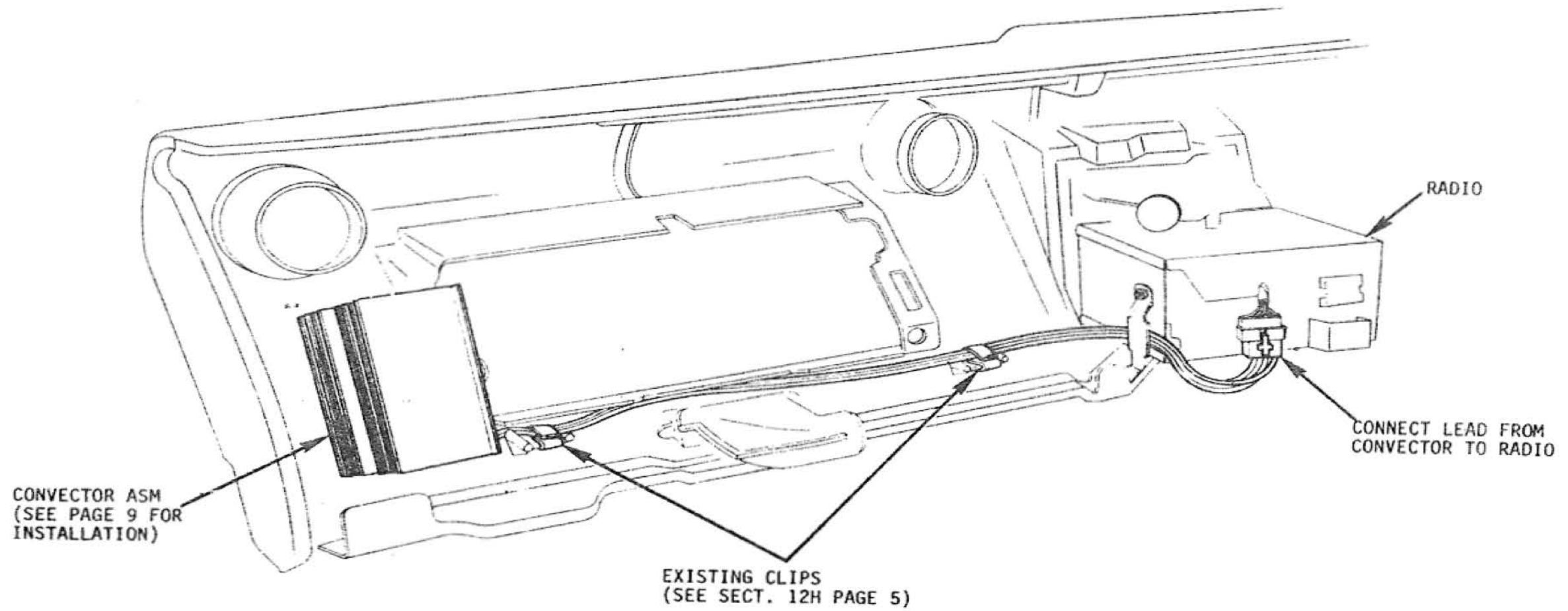
- 1 406726- CLIP (2)
- 2 8915199- HARNESS
- 3
- 4



DYNAMIC (Installation)-LBS	HAIRD (Inspection)-LBS	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEB 3, 1975	RADIO WIRING
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF. <i>[Signature]</i> REC.	YEAR 1976
									UPC 12L
									SHEET 4

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1
- 2
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- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS	HAND (Inspection)—LBS	DATE	SYM	REVISION	AUTH	DR	CR	DATE	TITLE
								FEB. 3, 1975	STEREO TAPE PLAYER WIRING
								DR. P. LOCATELLI	
								CR. John P. ...	PART NO 552392 SERIES A
								APPR. ...	
								REF. ...	
FULLY DRIVEN, SEATED AND NOT STRIPPED								Oldsmobile	YEAR 1976 SHEET 4A

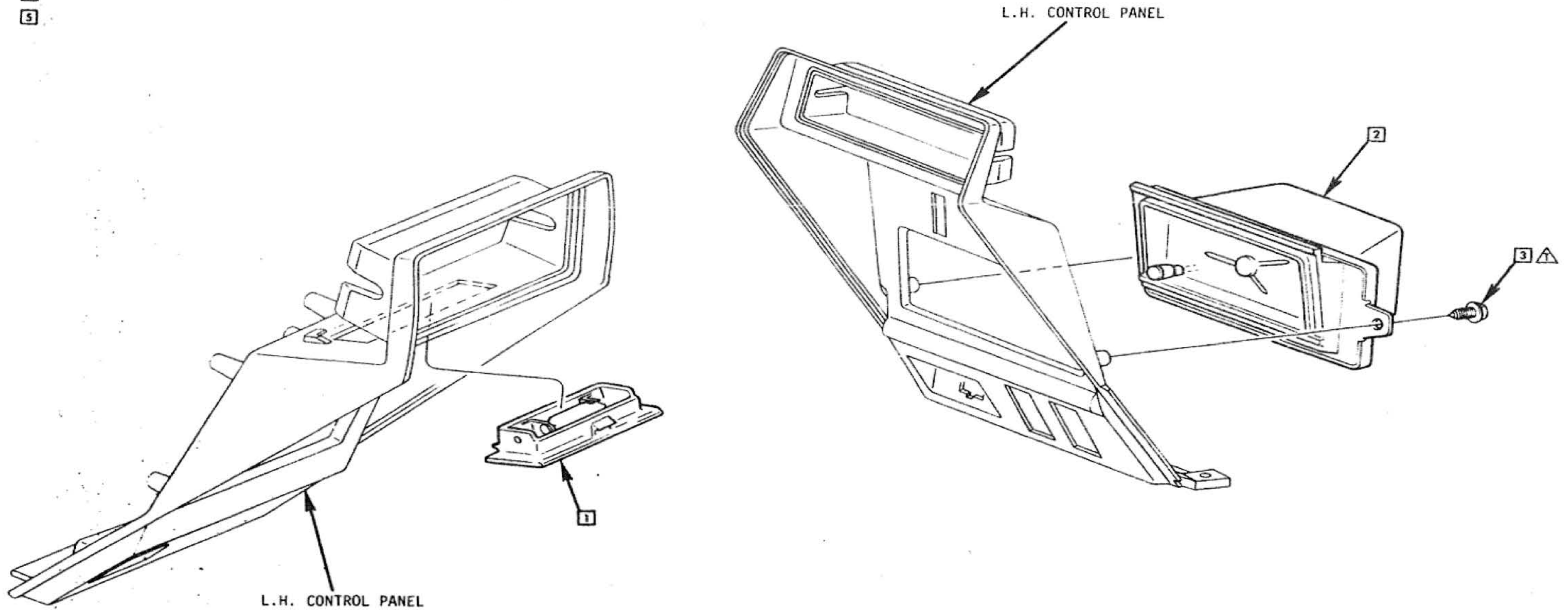
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

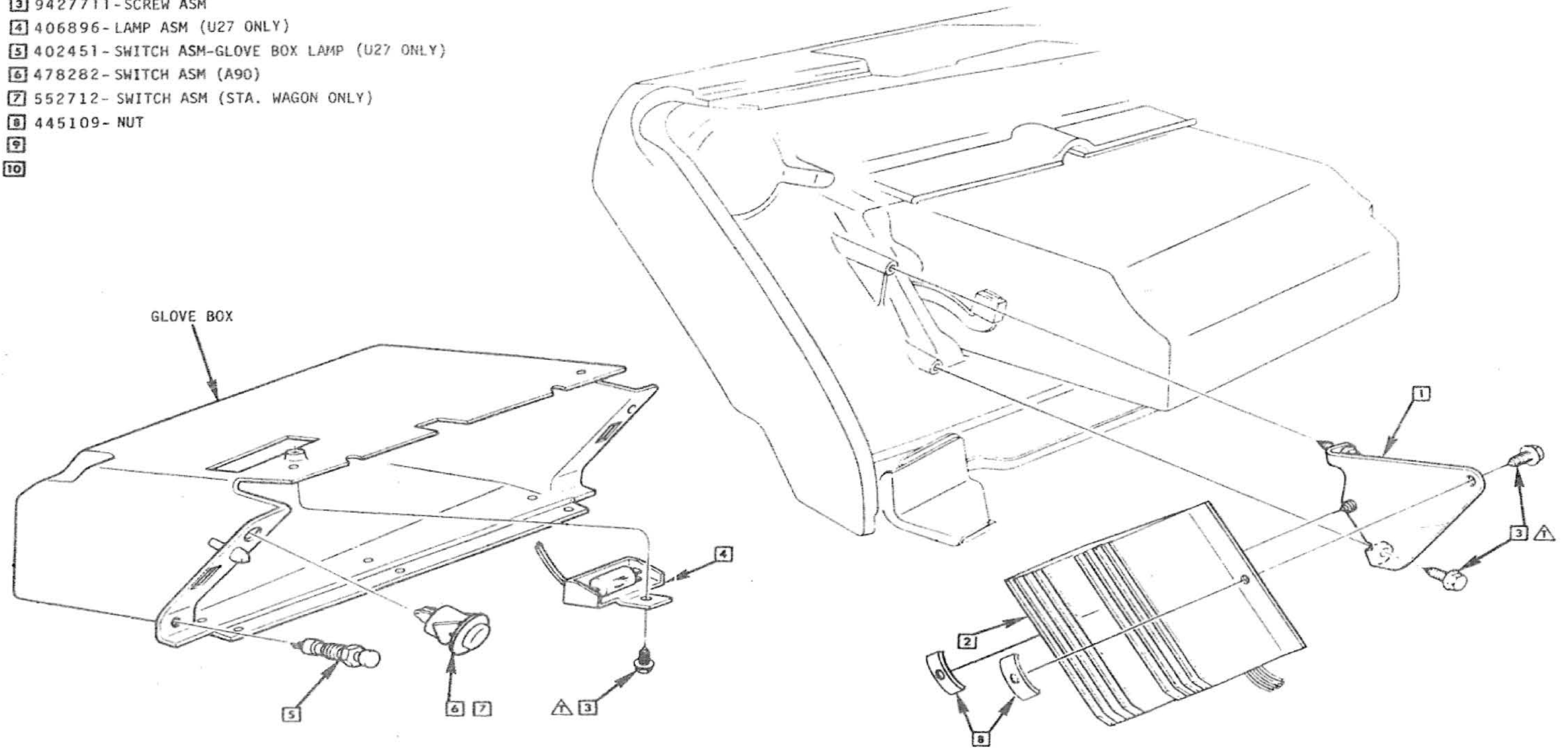
□ ITEM REFERENCE ◇ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 8917403- FLOOD LAMP ASSEMBLY
- 2 40999E- CLOCK ASSEMBLY
- 3 9427711- SCREW ASSEMBLY
- 4
- 5



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED	▲							FEB. 3, 1975	L.H. CONTROL PANEL	
								DR. P. LOCATELLI		
								CK. John F. ...		
								APPR. ...	PART NO. 552392	
								REF. ...	SERIES A	
							Oldsmobile	YEAR 1976	UPC 12L	SHEET 7

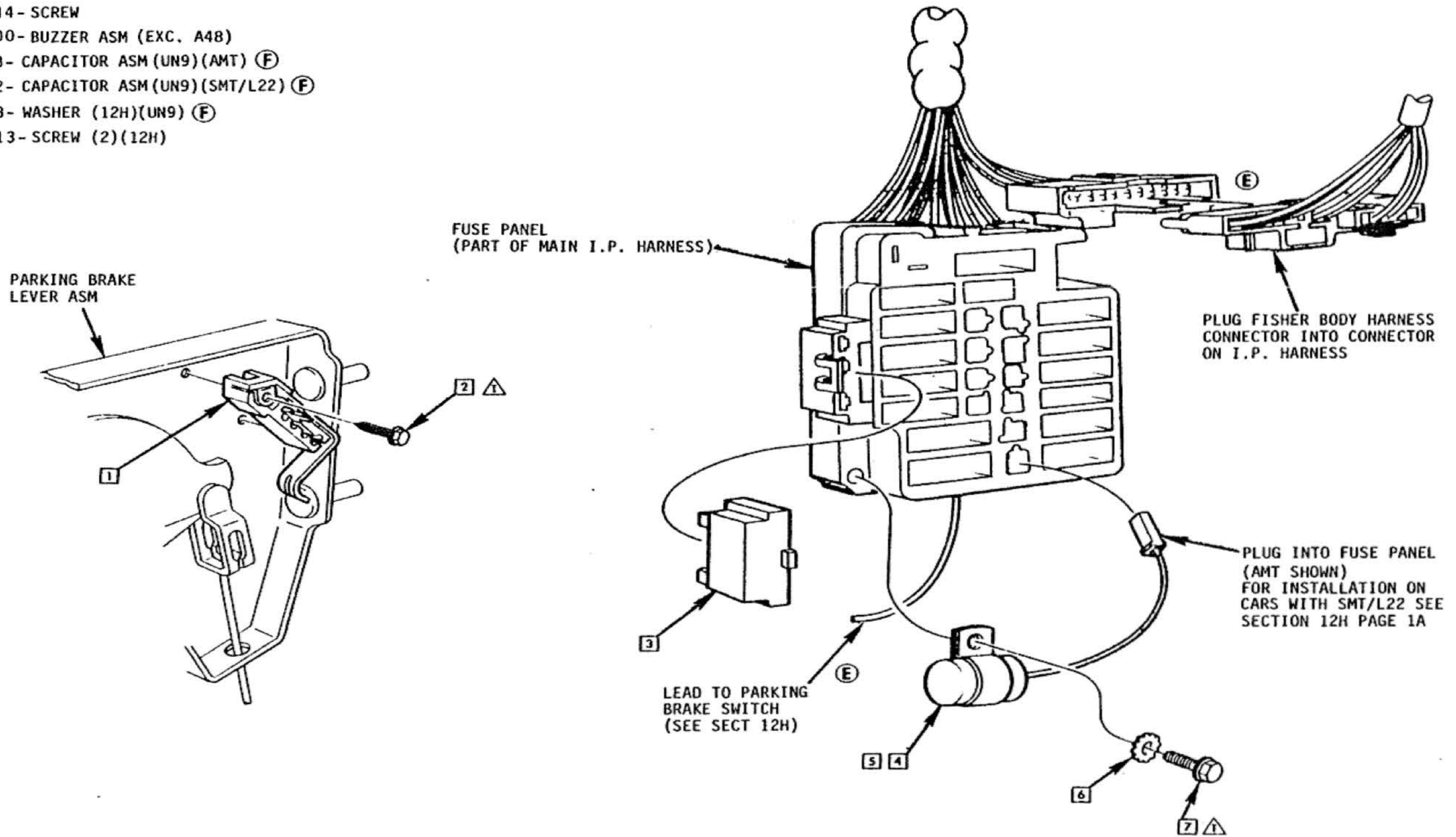
- 1 410375-BRACKET-CONVECTOR (WITH 35UM1, UM2)
- 2 7936742-CONVECTOR ASM (WITH 35UM1, UM2)
- 3 9427711-SCREW ASM
- 4 406896-LAMP ASM (U27 ONLY)
- 5 402451-SWITCH ASM-GLOVE BOX LAMP (U27 ONLY)
- 6 478282-SWITCH ASM (A90)
- 7 552712-SWITCH ASM (STA. WAGON ONLY)
- 8 445109-NUT
- 9
- 10



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								FEB. 3, 1975	GLOVE BOX LAMP & SWITCHES & STEREO CONVECTOR
								DR. P. LOCATELLI	
								CR. <i>[Signature]</i>	PART NO 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF. <i>[Signature]</i>	YEAR 1976
									UPC 12L
									SHEET 9

FULLY DRIVEN, SEATED AND NOT STRIPPED

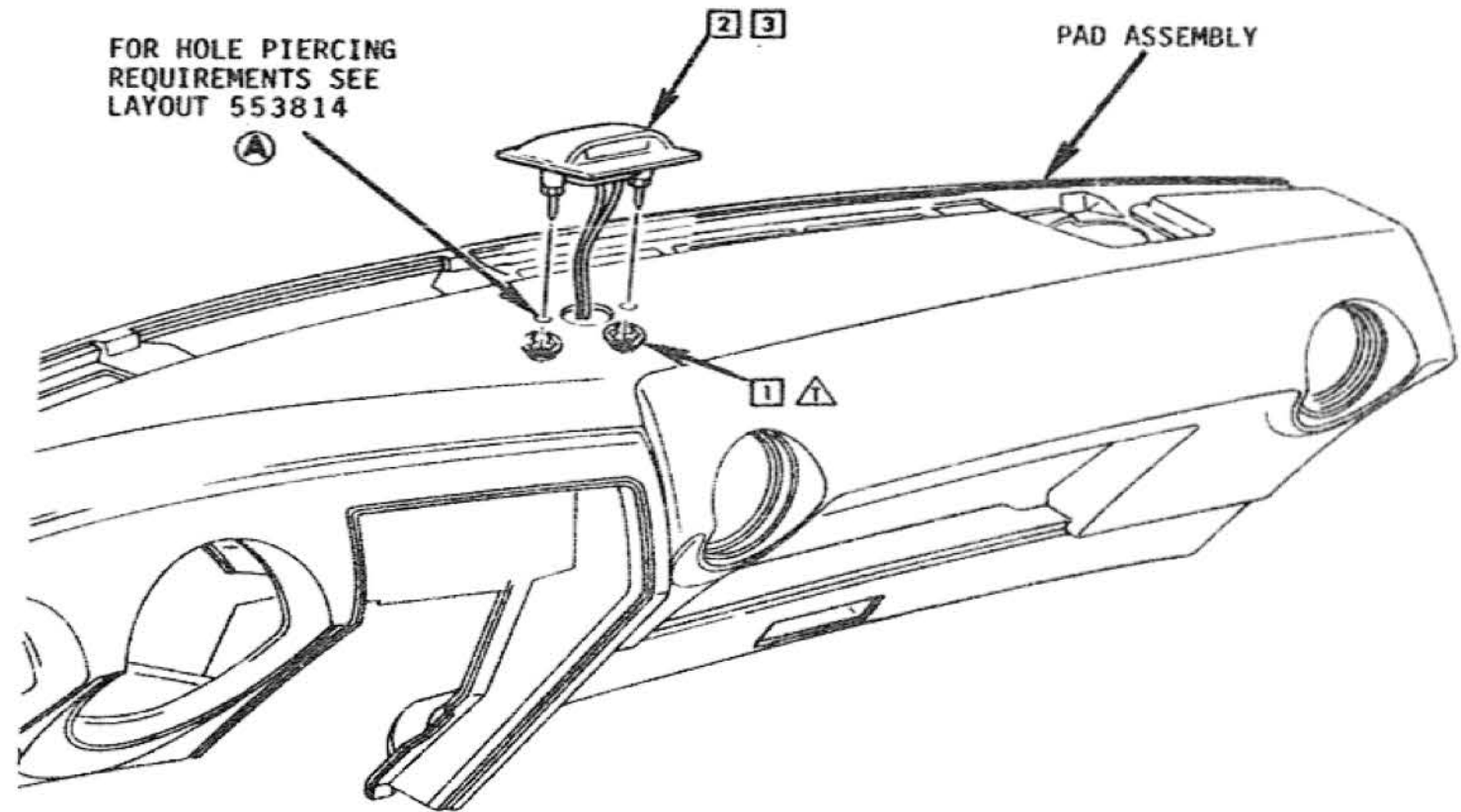
- 1 1241639- SWITCH ASM
- 2 9418944- SCREW
- ③ 1604900- BUZZER ASM (EXC. A48)
- 4 551153- CAPACITOR ASM (UN9) (AMT) (F)
- 5 551282- CAPACITOR ASM (UN9) (SMT/L22) (F)
- ⑥ 121753- WASHER (12H) (UN9) (F)
- ⑦ 9428613- SCREW (2) (12H)
- 8



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	R.E.C.	PL	PL	FEB. 3, 1975	PARKING BRAKE LEVER SWITCH & FUSE PANEL COMPONENTS
		8-4-75	B	UN9 ADDED	3019	PL	PL	DR. P. LOCATELLI	
		9-23-75	C	WASHER ADDED	3232	PL	PL	CK. C. M. ...	PART NO. 552392 SERIES A
		9-23-75	D	SCREW ADDED	3232	PL	PL	APPR. ...	
		9-23-75	E	WIRING REVISED	3232	PL	PL	REF.	YEAR 1976 UPC 12L SHEET 11
		9-23-75	F	USAGE REVISED	3232	PL	PL		
		9-26-75	G	WAS 6258251- BUZZER	3261	PL	PL		

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 1242910- NUT
- 2 HOUSING & BASE ASM - TAILGATE AJAR (S.W.)
(SEE PARTS LIST FOR COLORS AND PART NUMBERS)
- 3 HOUSING & BASE ASM - SEAT BELT WARNING (U21)(EXC. S.W.)
(SEE PARTS LIST FOR COLORS AND PART NUMBERS)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		3-20-75	A	WAS BR51986	2345	PL		FEB. 3, 1975	SEAT BELT WARNING & TAILGATE AJAR
								DR. P. LOCATELLI	
								CHK (John) P. F. M. A.	PART NO. 552392
								APPR. R. E. G.	SERIES A
								APPR. [Signature]	
								REF.	
								Oldsmobile	YEAR 1976
									UPC 12L
									SHEET 14

FULLY DRIVEN, SEATED AND NOT STRIPPED

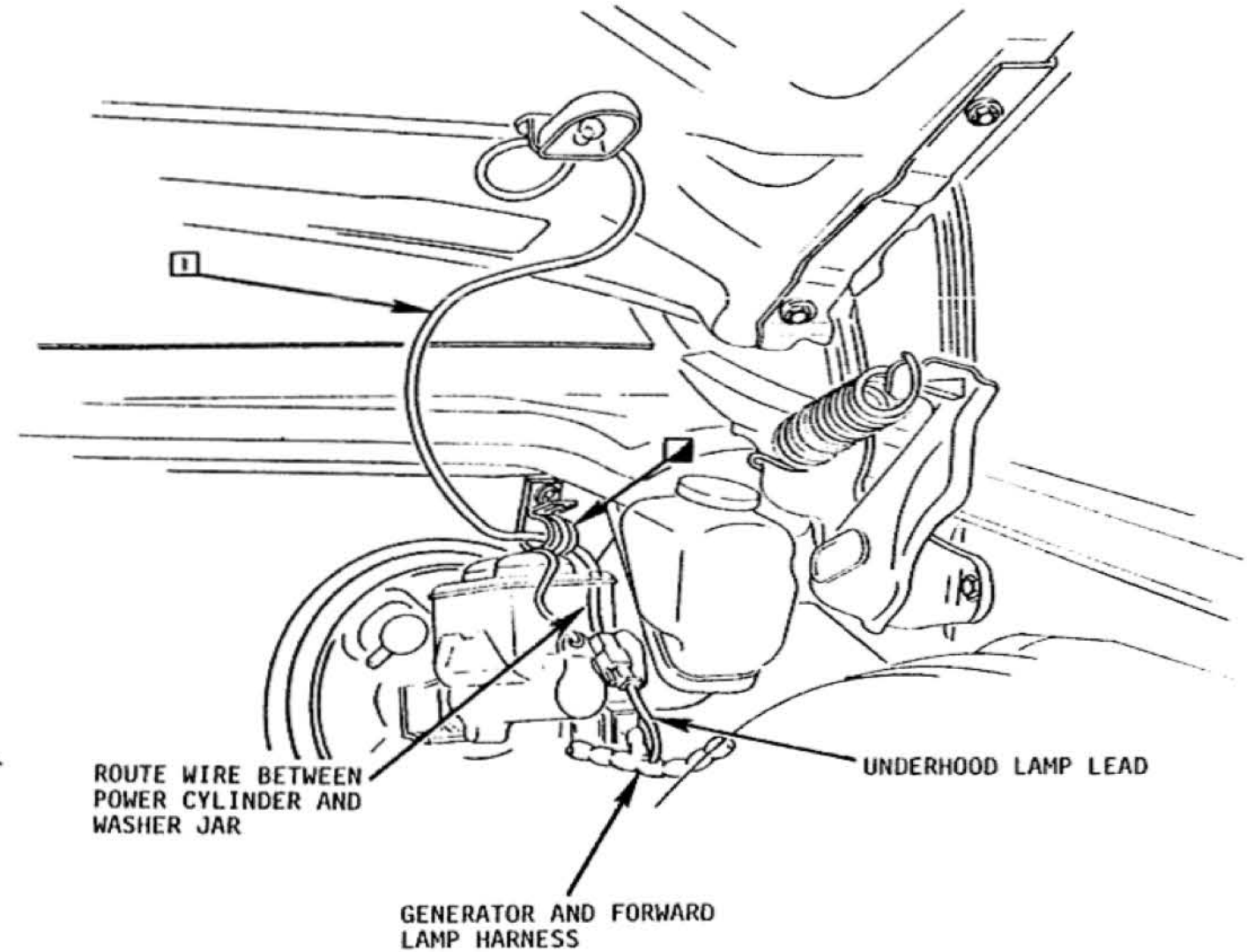
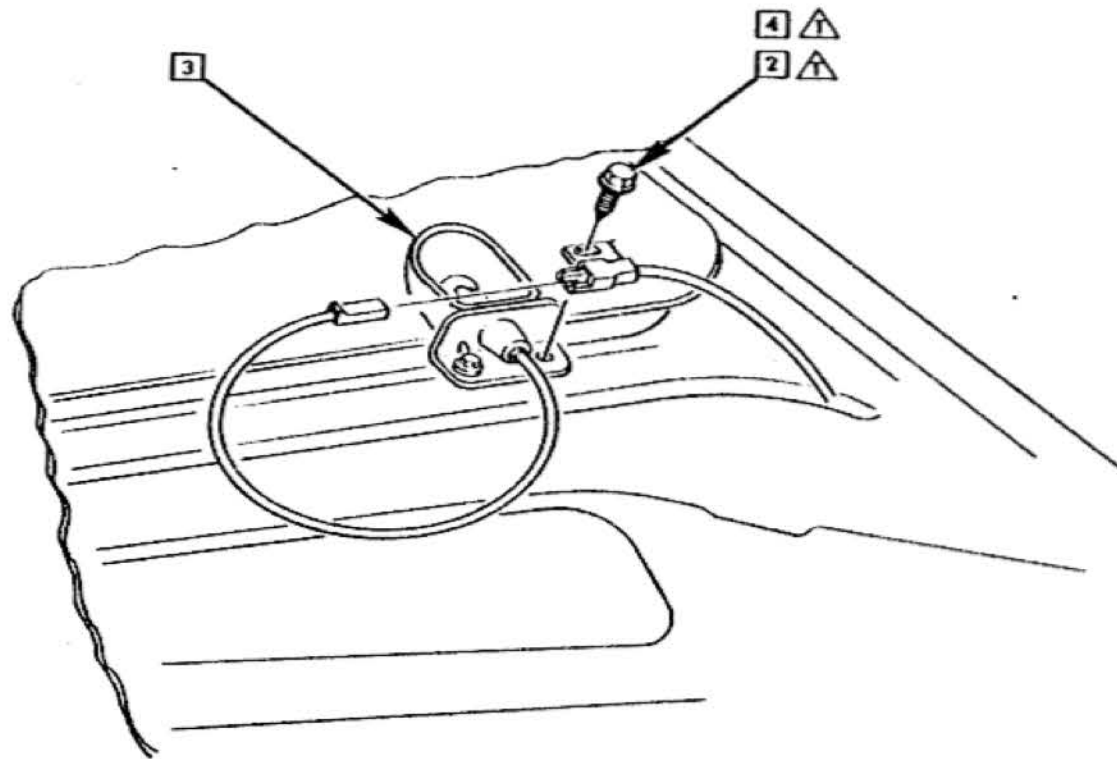
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 8903686- CABLE ASM
- ③ 2 9421485- SCREW (2)(LANSING)
- 3 393035- LAMP ASM
- ④ 4 9419305- SCREW (2)(GMAD)
- 5



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-1-75	A	REISSUED NO CHANGE	REC.	PL	BY	FEB. 3, 1975	UNDERHOOD LAMP (U26)
		9-25-75	B	SCREW ADDED	3247	PL	BY	DR. P. LOCATELLI	
		9-25-75	C	USAGE REVISED	3247	PL	BY	CK. C. [Signature]	
								APPR. [Signature] R.E.C.	PART NO. 552392
								REF.	SERIES A
								Oldsmobile	YEAR 1976
									UPC 12L
									SHEET 16

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

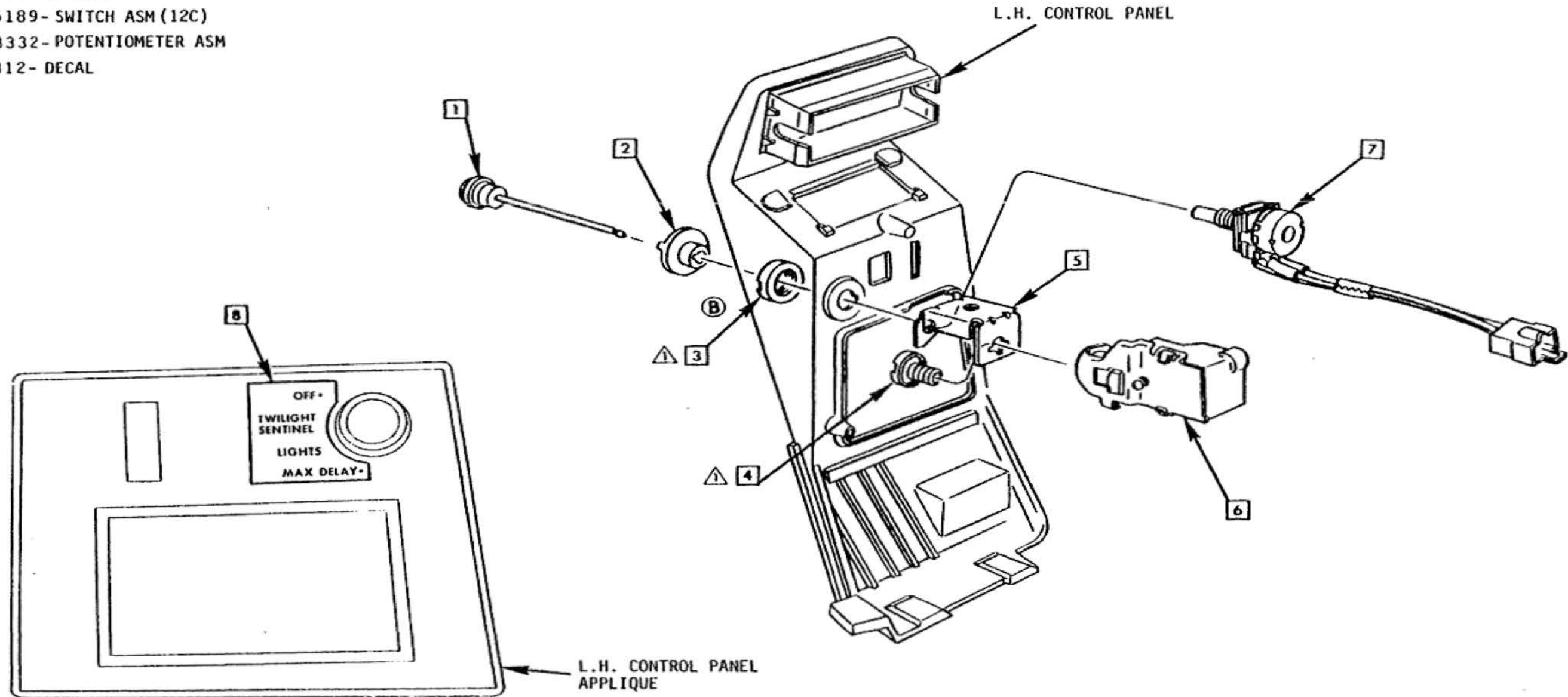
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

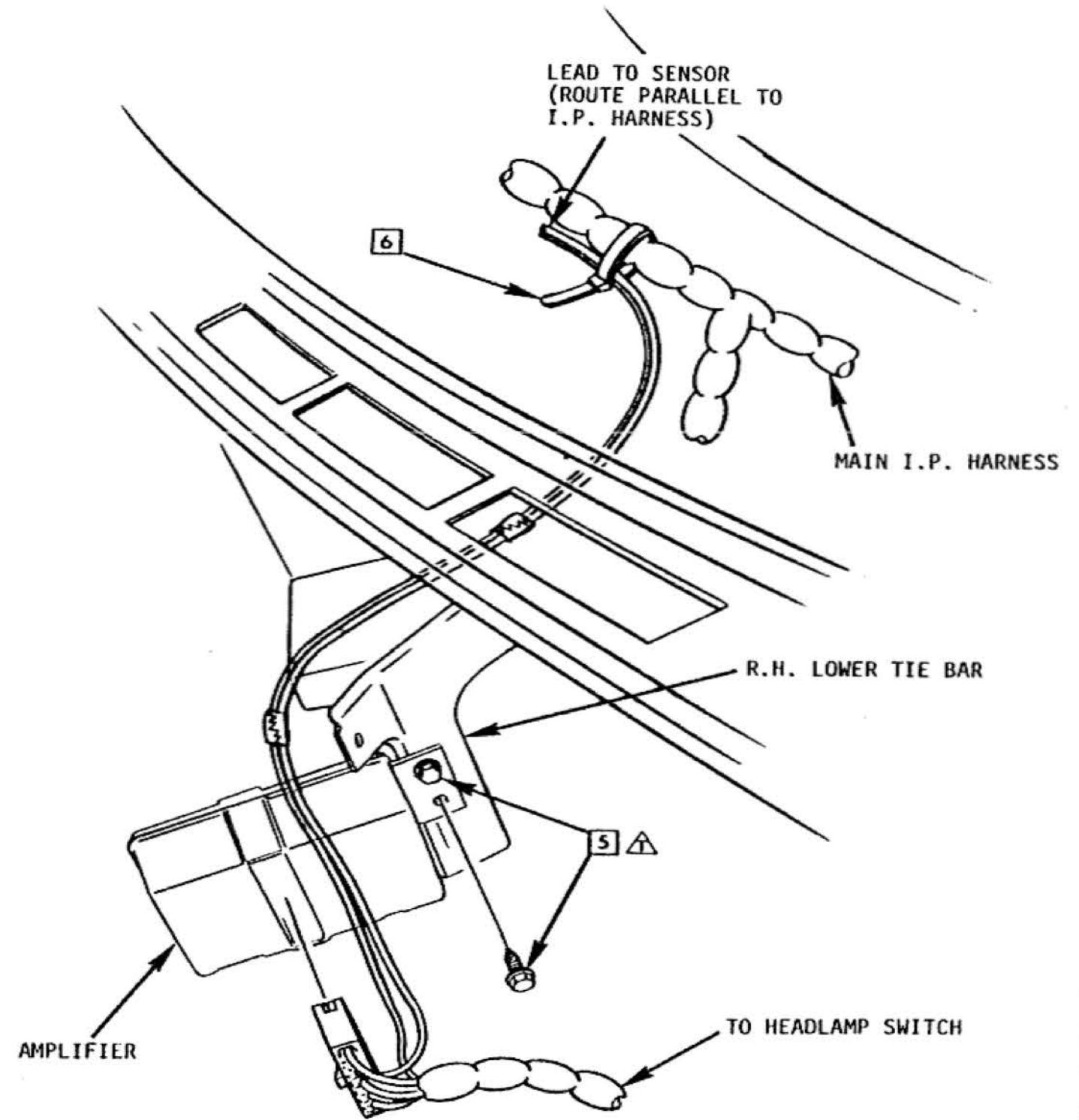
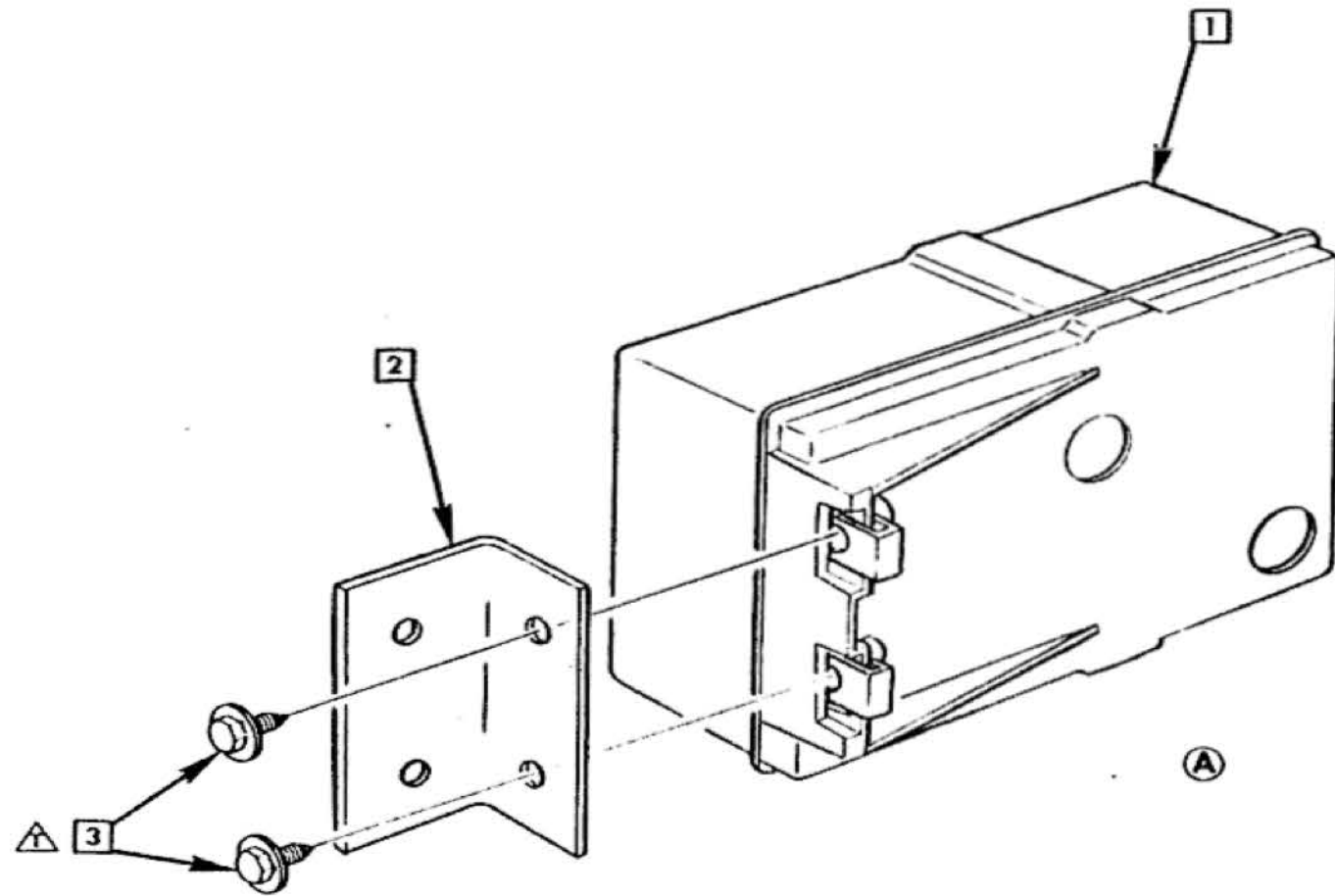
- 1 554263- CONTROL ASM (12C)
- 2 554269- KNOB ASM
- 3 1480671- NUT
- 4 3919021- NUT (12C)
- 5 554265- BRACKET
- 6 1995189- SWITCH ASM (12C)
- Ⓐ 7 5968332- POTENTIOMETER ASM
- 8 554312- DECAL
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 36 - 48 IN.	7-15-75	A	WAS 5963492 POTENTIOMETER	2929	PL	PL	JUNE 23, 1975	HEADLAMP SWITCH (T82)
		8-26-75	B	NUT REVISED	3137	APL	PL	DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF. REC (8920)	YEAR 1976
								Oldsmobile	UPC 12L
									SHEET 21

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

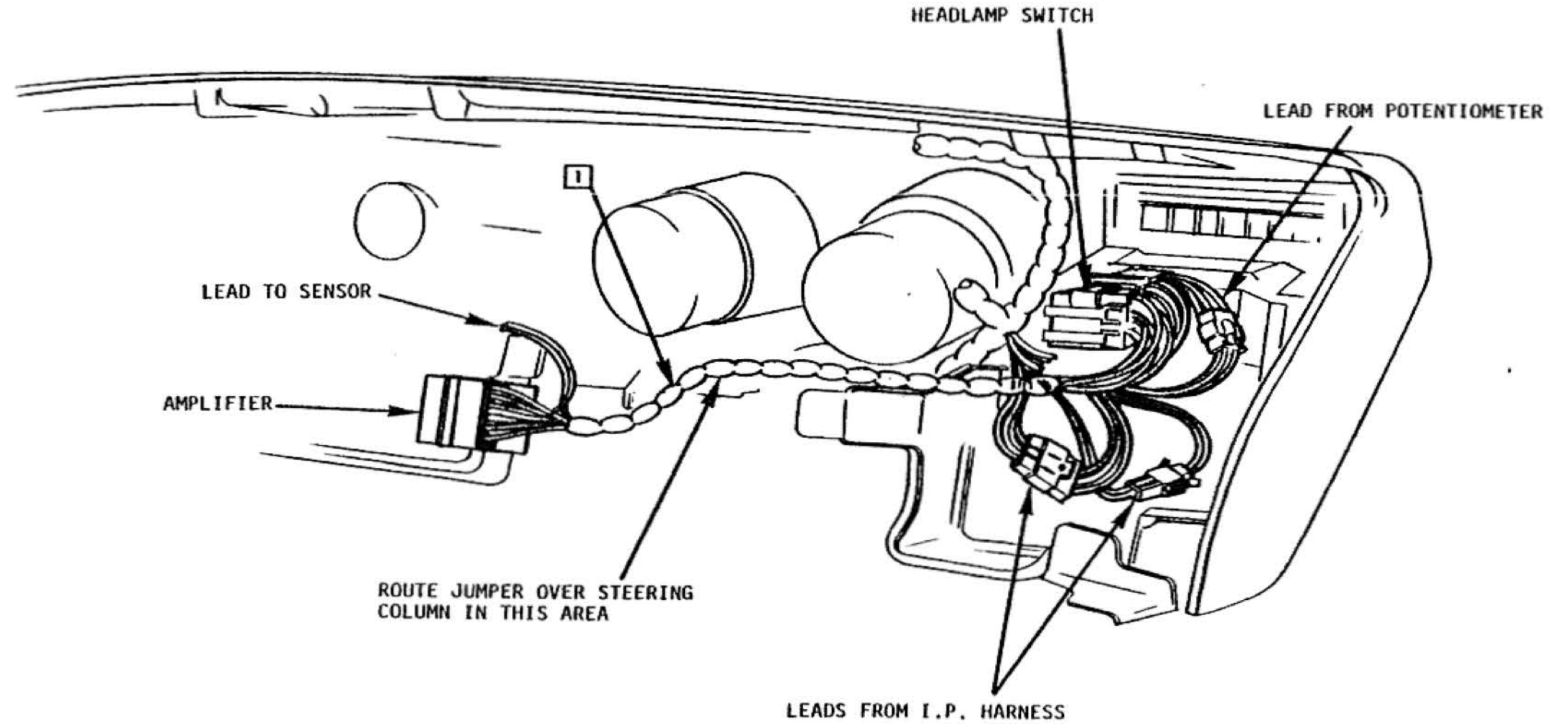
- 1 5967770-AMPLIFIER ASM
- 2 554264-BRACKET
- 3 9432373-SCREW ASM
- 4
- 5 9433347-SCREW
- 6 409706-STRAP
- 7
- 8
- 9
- 10



DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-13-75	A	NUTS REMOVED	308B	PL	DT	JUNE 23, 1975	AMPLIFIER (T82)
		8-13-75	B	WAS 9433279-SCREW	308B	PL	DT	DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								REF. REC. (2020)	YEAR 1976
								Oldsmobile	UPC 12L
									SHEET 22

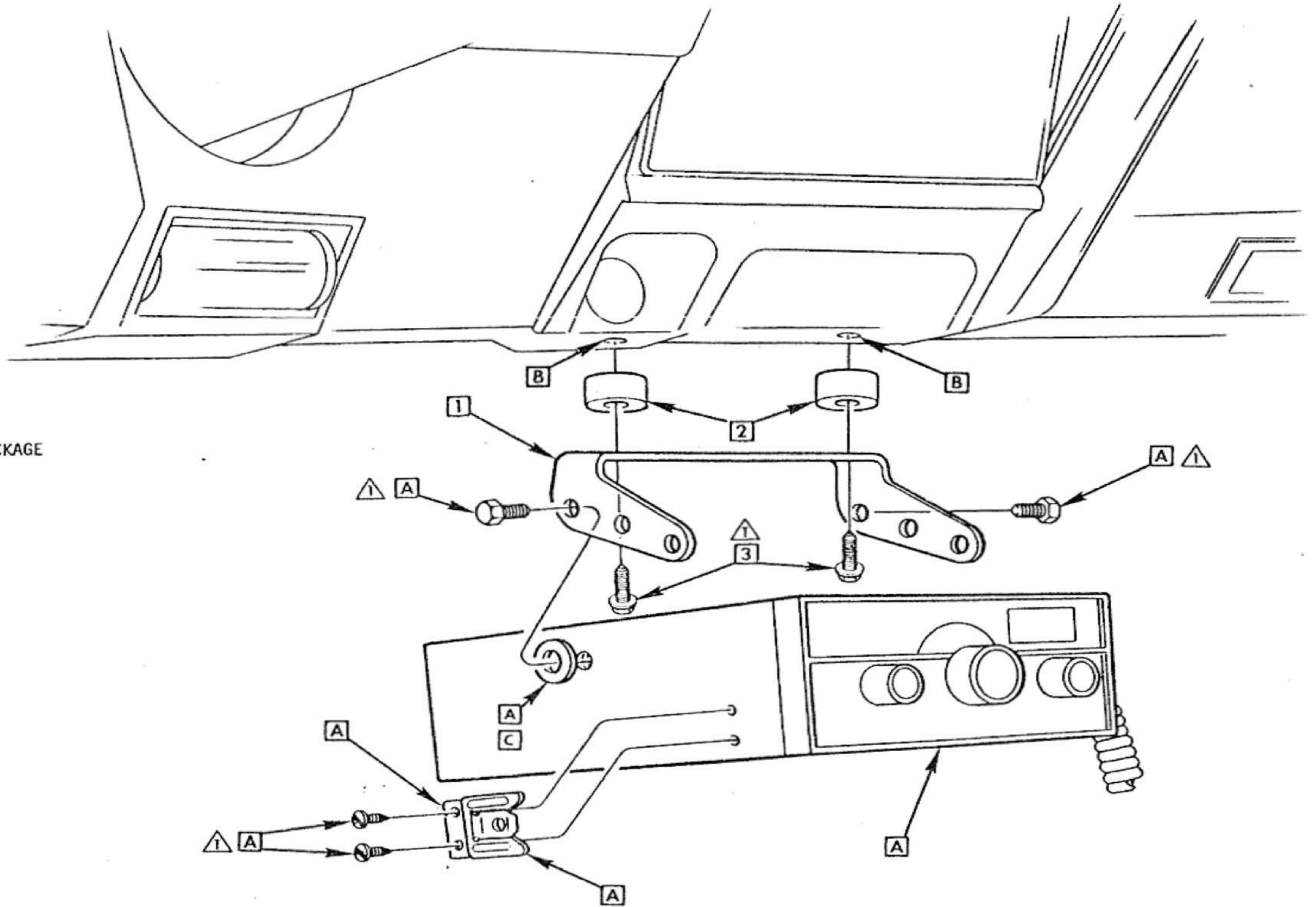
FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 12002207-JUMPER ASM
- 2
- 3
- 4
- 3
- 6
- 7
- 8
- 9
- 10



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								JUNE 23, 1975	TWILIGHT SENTINEL WIRING
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	YEAR 1976
								REF. R.E.C. (2820)	UPC 12L
								Oldsmobile	SHEET 23

- 1 7898256- BRACKET
- 2 556768- SPACER
- 3 9418944- SCREW (2)
- 4
- 5
- 6
- 7
- 8
- 9
- 10



A PART OF 7898630-TRANSCEIVER PACKAGE

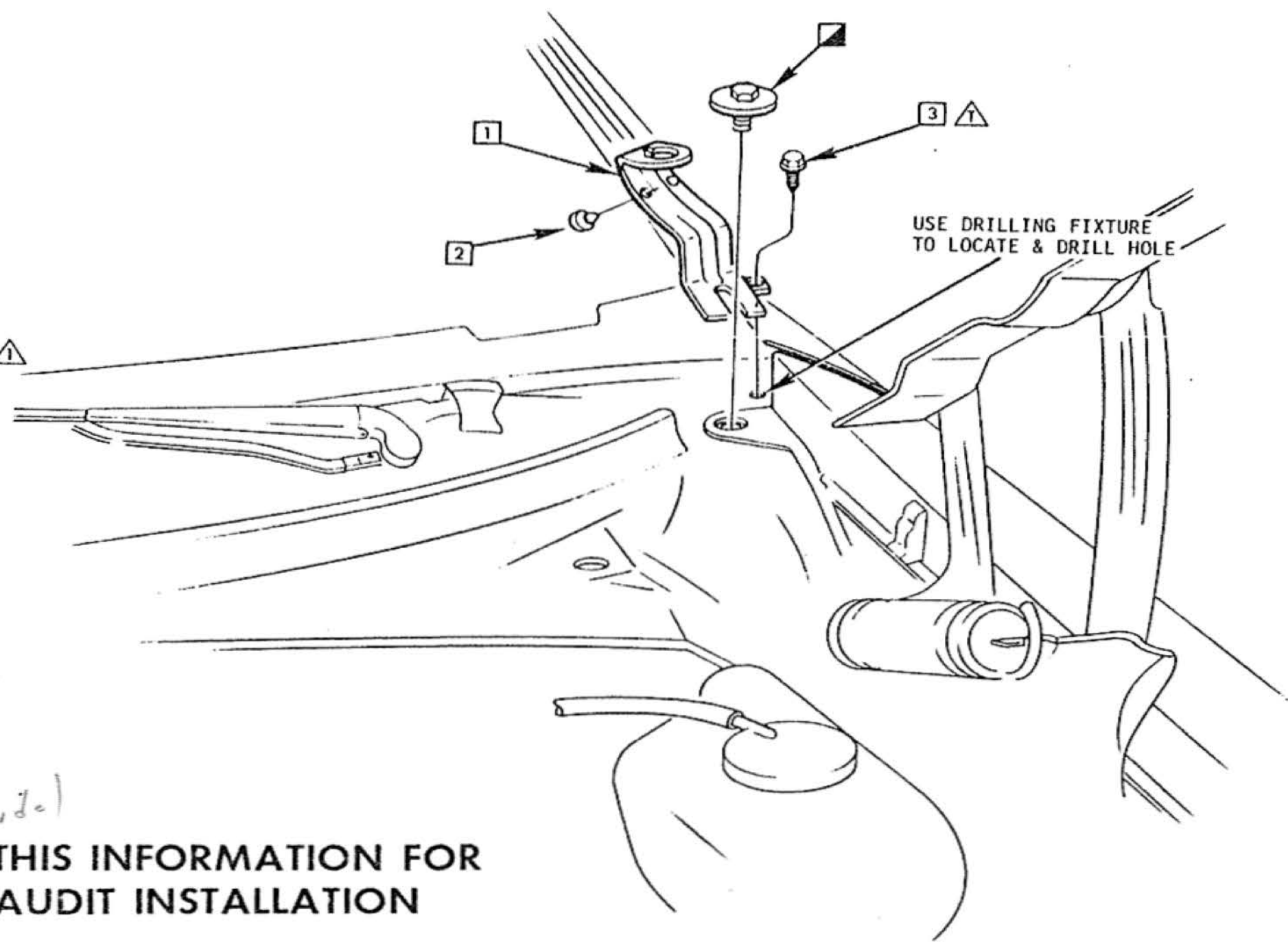
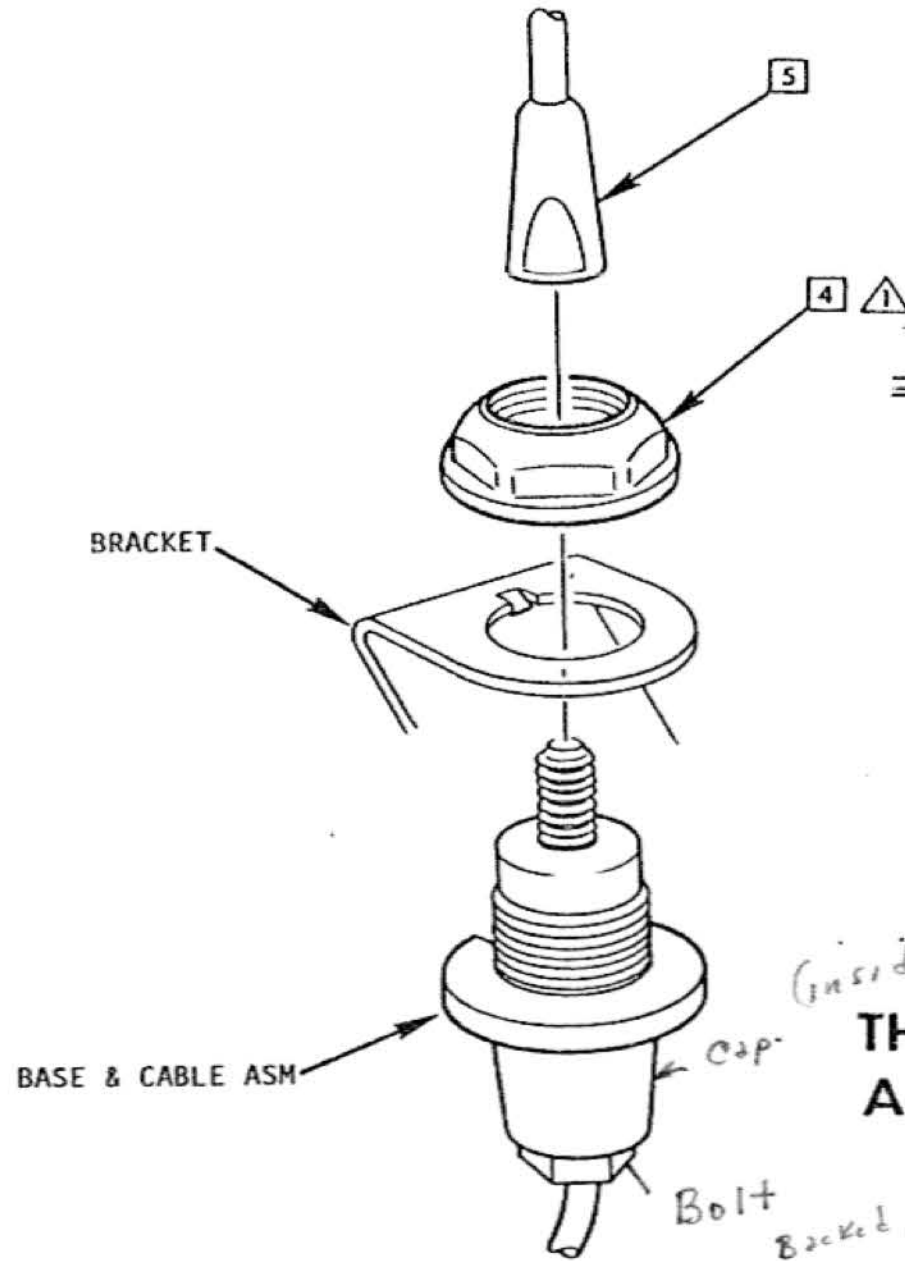
B SEE 411514-PIERCING LAYOUT FOR HOLE LOCATIONS

C REMOVE PROTECTIVE BACKING AND APPLY ADHESIVE SIDE OF WASHER TO TRANSCEIVER ASM

DYNAMIC (Installation)—LBS.	MANIP (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	60 - 90 IN.							APR. 22, 1976	CB TRANSCEIVER TO INSTRUMENT PANEL
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	
								APPR. <i>[Signature]</i>	PART NO. 552392
								APP. <i>[Signature]</i>	SERIES A
								REF. R.E.G. (4125)	YEAR 1976
								Oldsmobile	UPC 12L
									SHEET 25

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 556634-BRACKET
- 2 9721743- BUMPER (2)
- 3 9423204- SCREW
- 4 556740- NUT
- 5 556738- MAST ASM
- 6

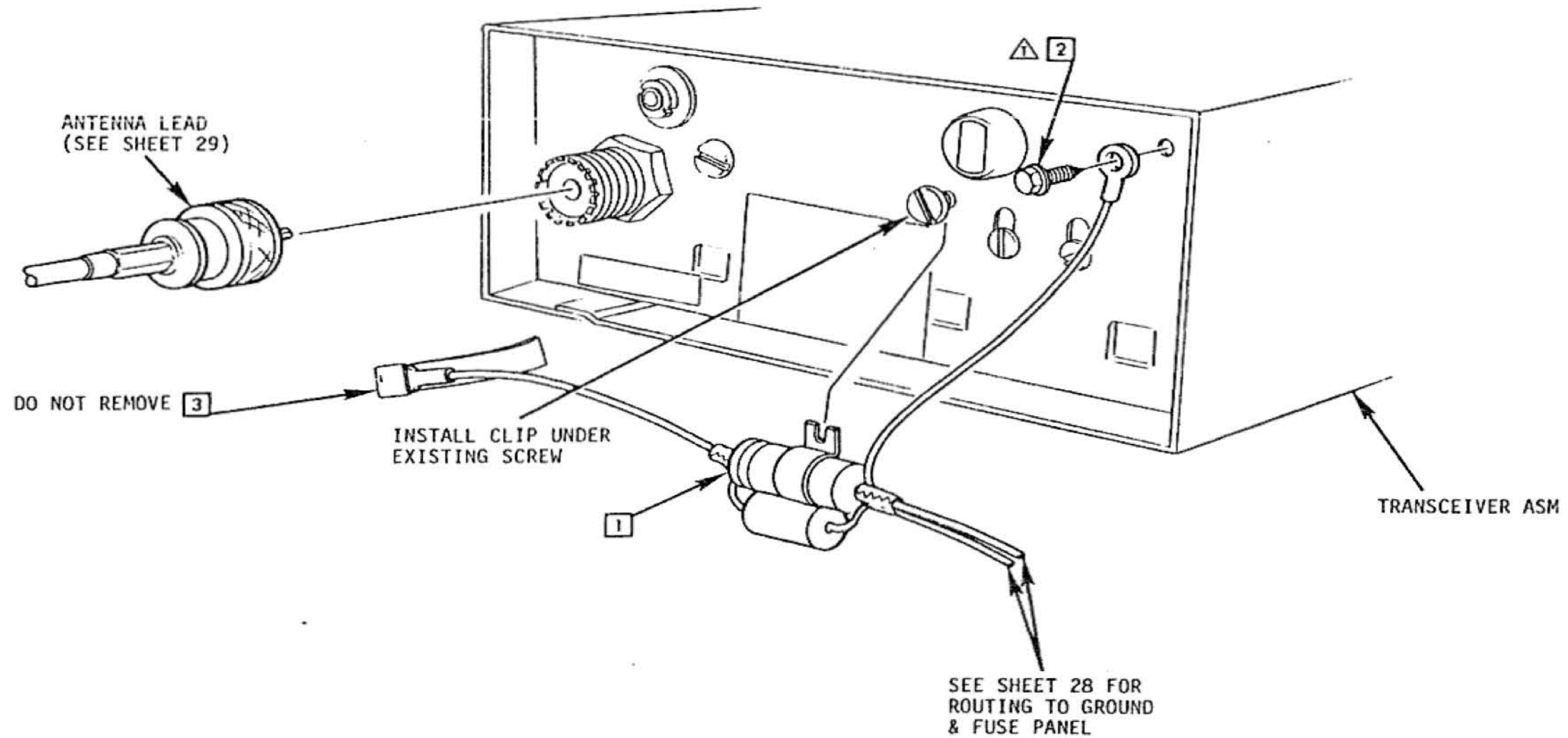


**THIS INFORMATION FOR
AUDIT INSTALLATION**

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	8 - 12 FT.							APR. 22, 1976	ANTENNA MAST & BRACKET
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. <i>[Signature]</i>	
								REF. R.E.C. (4129)	
								Oldsmobile	YEAR 1976
									UPC 12L
									SHEET 26.

FULLY DRIVEN, SEATED AND NOT STRIPPED

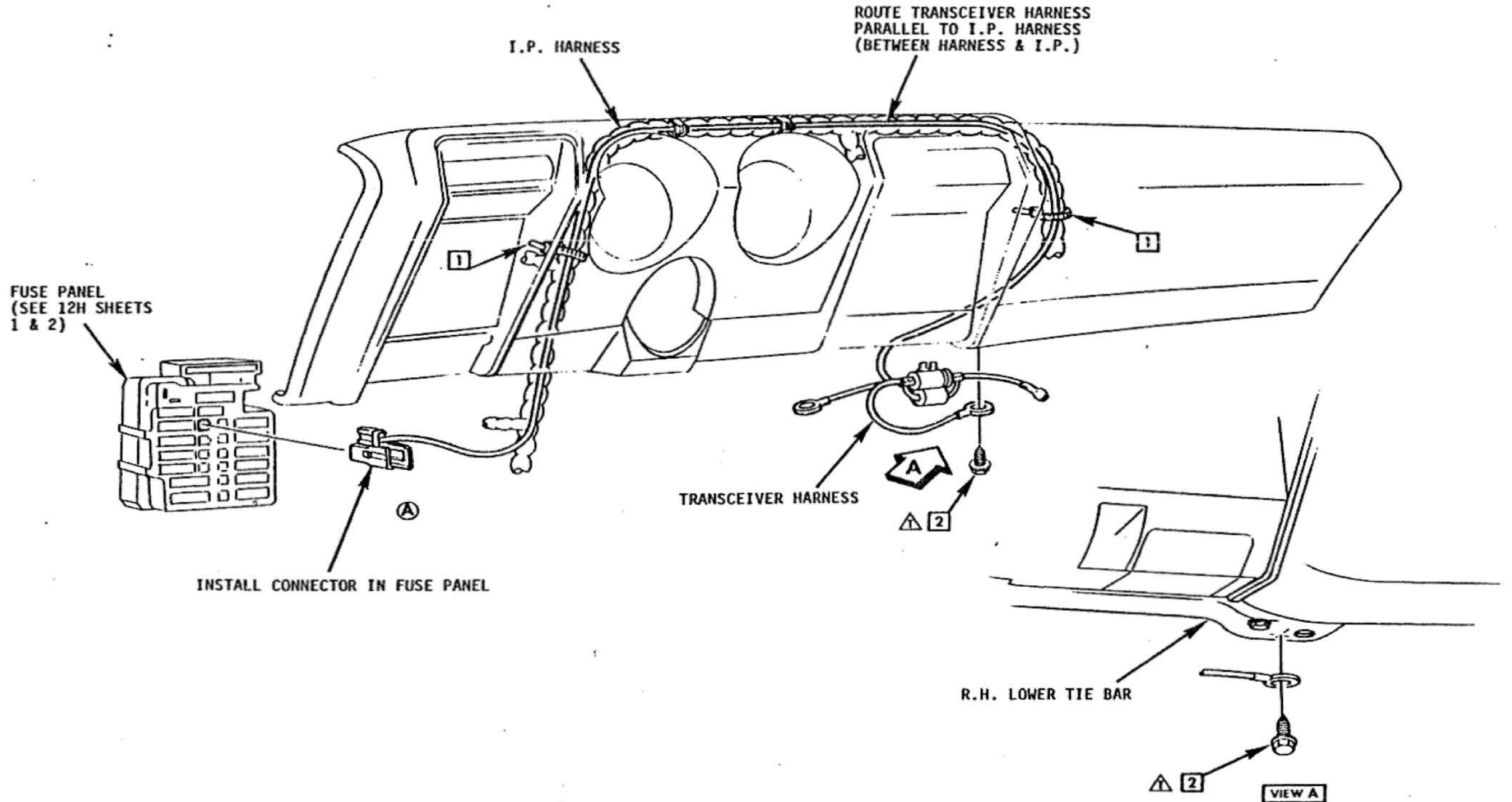
- 1 7898257 - HARNESS ASM
- 2 9422046 - SCREW
- 3 TAG (SEE SECT. OB SHEET 11)
- 4
- 5



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
								APR. 23, 1976	CB RADIO WIRING
								DR. P. LOCATELLI	
								CK. R. T. TAYLOR	
								APPR. D. J. QUINN	PART NO. 552392
								APPR. G. J. QUINN	SERIES A
								REF. R.E.C. (4/74)	YEAR 1976
								Oldsmobile	UPC 12L
									SHEET 27

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 409706- BAND
- 2 9423204- SCREW
- 3
- 4



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-27-76	A	FUSE PANEL CONNECTION REVISED	4420	PL	27	APR. 22, 1976	CB TRANSCIEVER HARNESS ROUTING
								DR. P. LOCATELLI	
								CK. <i>aly...</i>	PART NO. 552392
								APPR. <i>D. J. Burns</i>	SERIES A
								APPR. <i>...</i>	YEAR 1976
								REF. R.E.C. (9176)	UPC 12L
								Oldsmobile	SHEET 28

FULLY DRIVEN, SEATED AND NOT STRIPPED

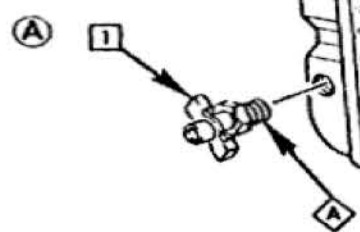
- 1 9427524 COCK ASM
- 2 6410685 CAP ASM
- 3
- 4
- 5

A

B 9985000- SEALER

(POSITION CAP PER INSTRUCTIONS GIVEN ON CAP LABEL) 2

RADIATOR ASM
SEE CHART ON SHEET 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-19-75	A2	9985000-SEALER REMOVED	2676			JAN. 21, 1975	RADIATOR COMPONENTS
		9-26-75	B	9985000-SEALER ADDED	3260				
									PART NO. 552392-3-4
									SERIES A-B-C-E
									YEAR 1976
									UPC 13A
									SHEET 2

FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◊ PROCESS MATERIAL ▲ TORQUE ▣ PART OF OR EXISTING

- 1 3786276- CLAMP
- Ⓒ 2 554491- HOSE-RADIATOR TO RESERVOIR
- Ⓓ 3 556671- RESERVOIR & CAP ASM
- 4 413420- BRACKET
- 5 3968521- SCREW
- 6
- 7
- 8
- 9
- 10

HOSE TO RADIATOR
OVERFLOW PIPE, SEE FIG. 1

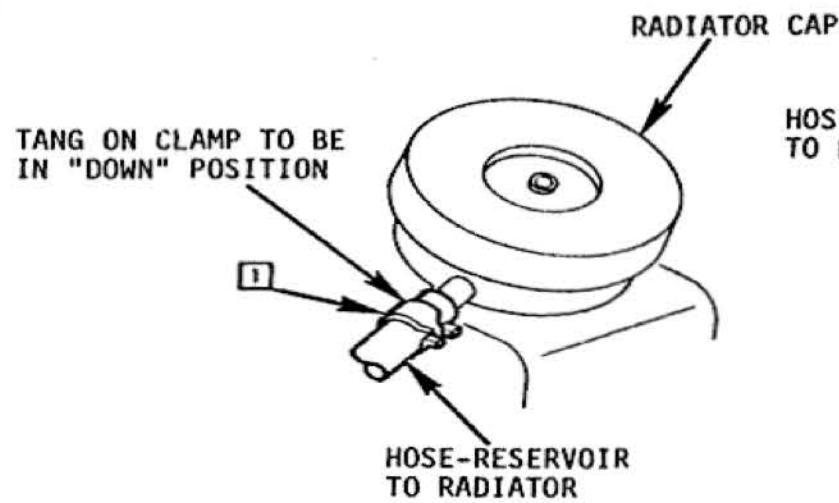
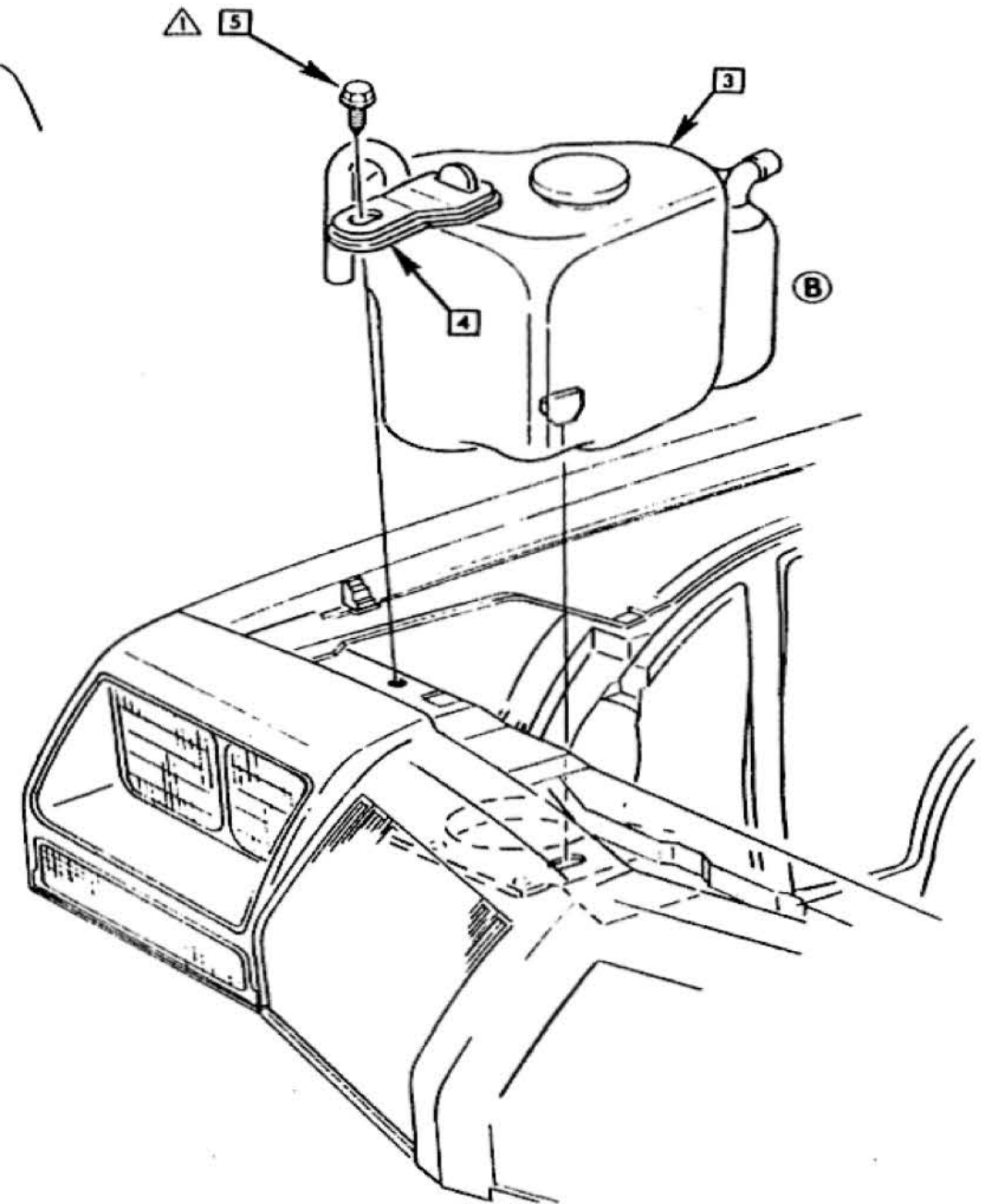
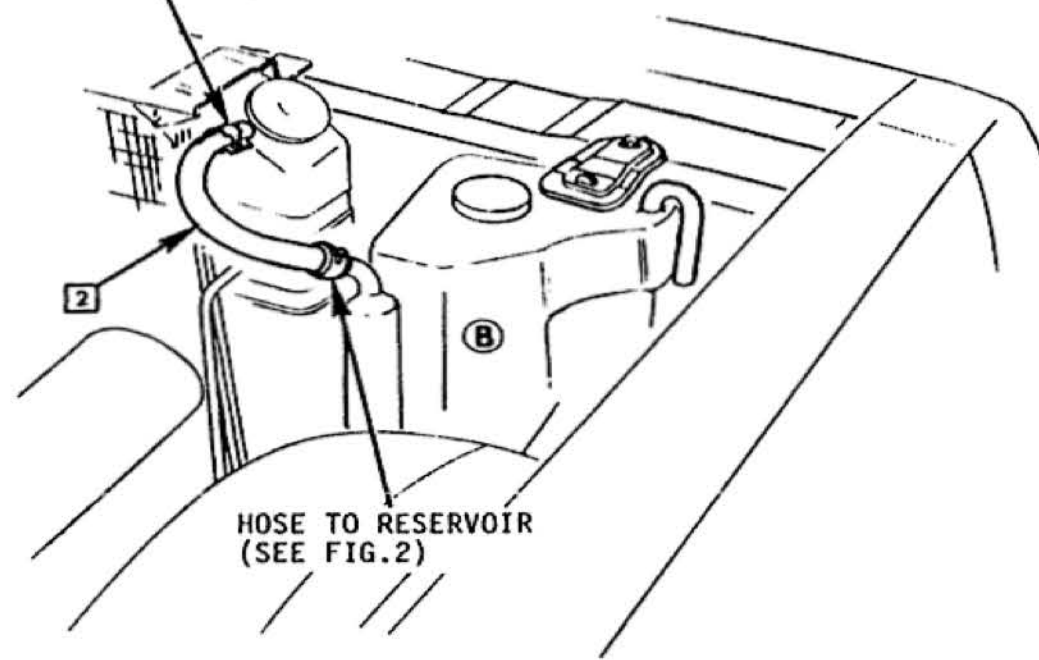


FIGURE 1

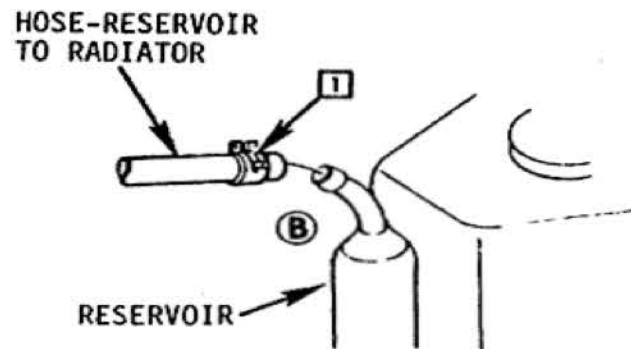


FIGURE 2

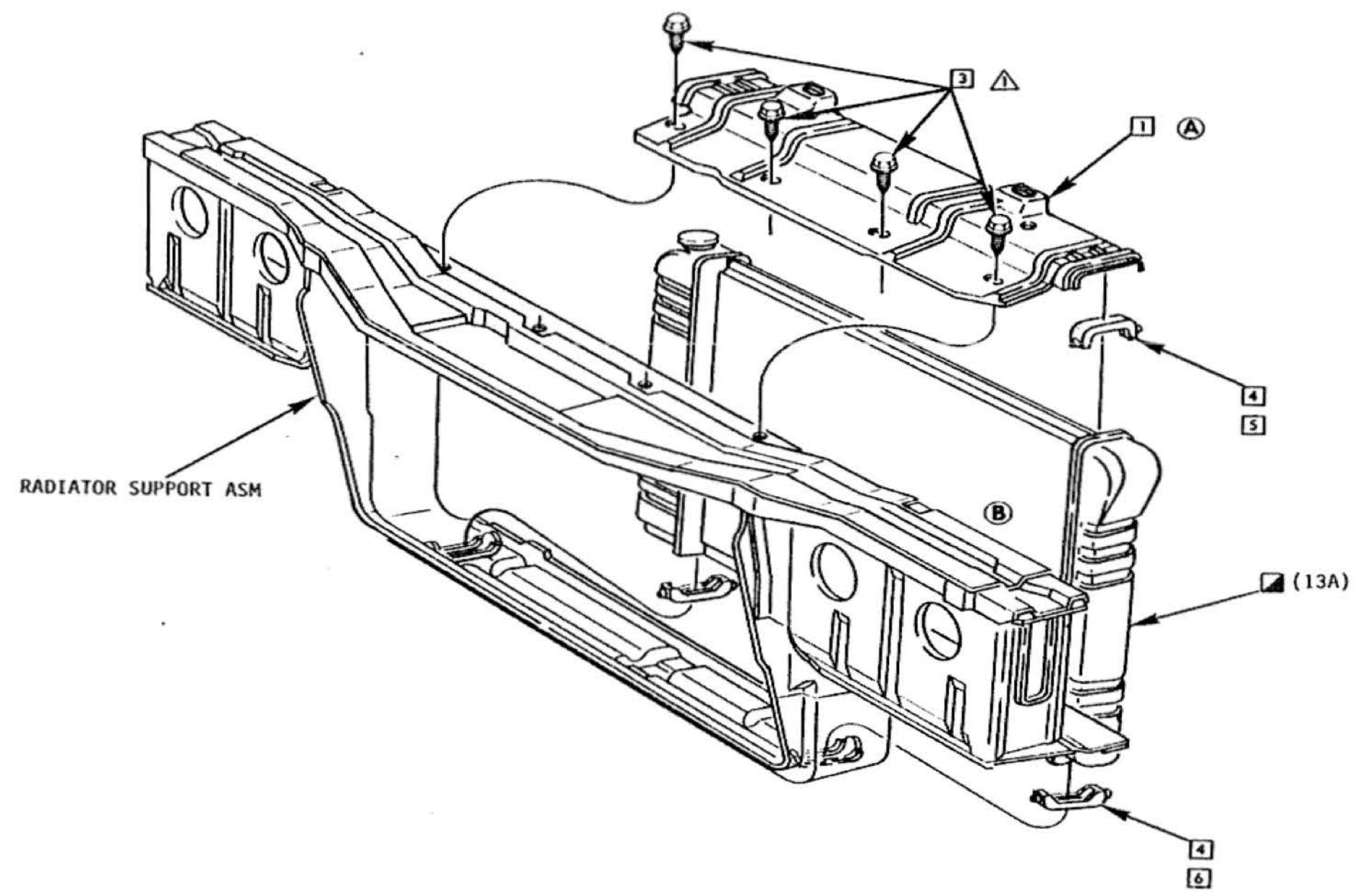
TYPICAL RESERVOIR
INSTALLATION

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
▲ 15 - 22 FT.		2-17-75	A ₂	ITEM 3, 4'S AND VIEW ADDED	2190	DR	CK	JAN 21 1975	CLOSED RADIATOR SYSTEM
		5-6-75	B ₃	RESERVOIR REVISED TO DETAIL	2597	DR	CK		
		7-15-75	C	WAS 410981- HOSE - RADIATOR TO RESERVOIR 2935	0860	DR	CK		PART NO. 552392
		3-29-76	D	WAS 552697- RESERVOIR	3874	DR	CK		SERIES A
▲ FULLY DRIVEN, SEATED AND NOT STRIPPED									YEAR 1976 UPC 13A SHEET 4

Oldsmobile

- 1 551108- SUPPORT-RADIATOR UPPER
- 2
- 3 3960314- SCREW(4)
- 4 553362- INSULATOR(4) **A**
- 5 553364- INSULATOR(2)(UPPER) **A**
- 6 553363- INSULATOR(2)(LOWER) **A**
- 7
- 8
- 9
- 10

Ⓒ **A** SEE PARTS LIST FOR USAGE



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	15 - 22 FT.	3-5-75	A2	ITEM # 2 USAGE REMOVED	2263	ASB		FEB. 12, 1975	RADIATOR, UPPER SUPPORT & FAN GUARD
		3-19-75	B	SUPPORT ASM REVISED	2335	ASB		DR. A. S. Paltokay	
		8-27-75	C2	NOTE ADDED - USAGE REMOVED	2397	ASB		CK. J. J. Jones	
		7-15-75	D	REDRAWN-NO CHANGE	R.E.C.	ASB		APPR. R.E. Corvelli	
								REF.	PART NO. 552392
									SERIES A
									YEAR 1976
									UPC 13B
									SHEET 1

FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

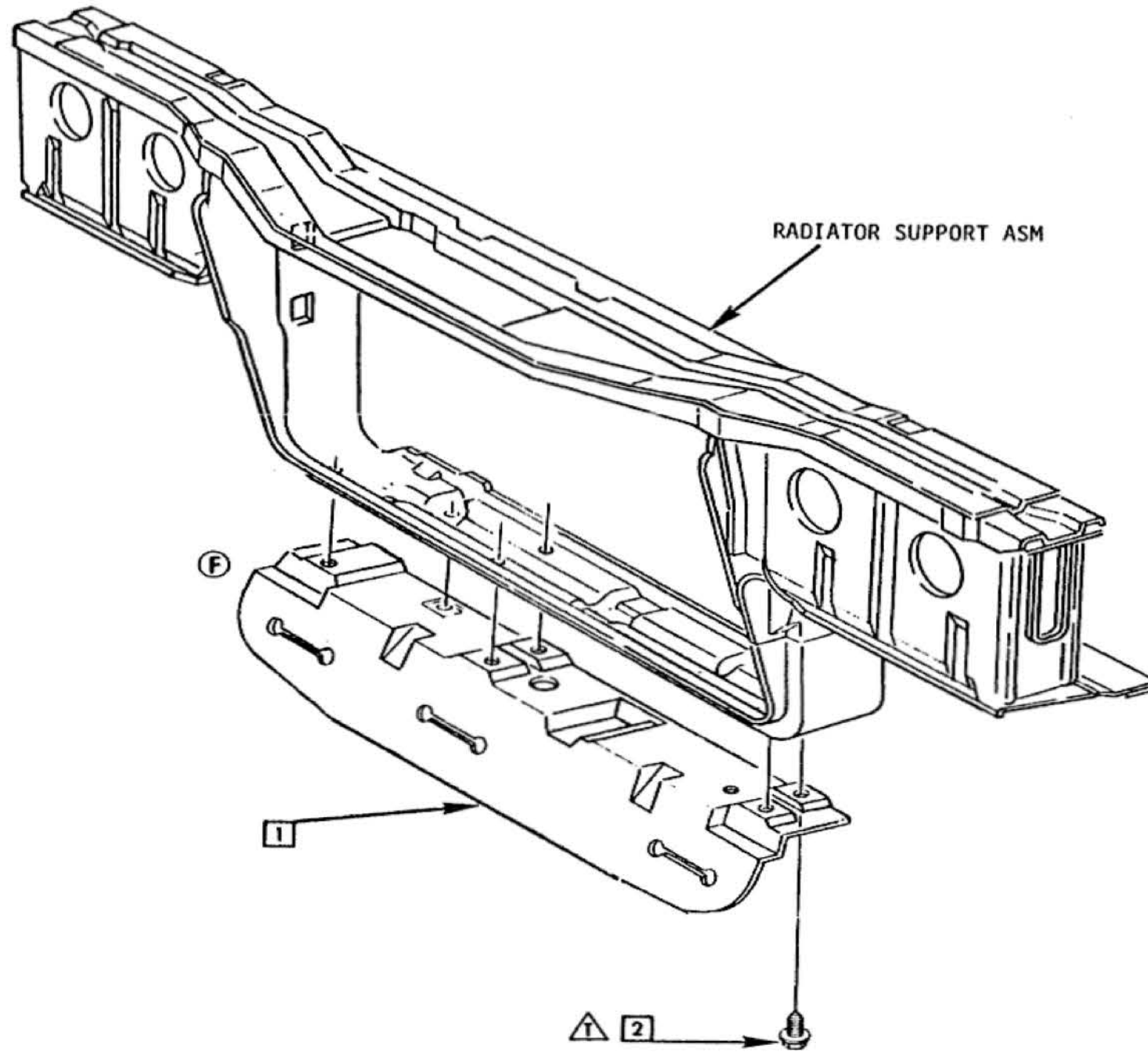
OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- ⑤ ① 556417 - DEFLECTOR-RADIATOR LOWER AIR
- ② 9421985 - SCREW(6)
- ③
- ④
- ⑤



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE	
		3-19-75	A	SUPPORT ASM REVISED	2332	184	187	MAR 3 1975	RADIATOR LOWER AIR DEFLECTOR & SIDE SEAL	
		6-20-75	B	WAS 9434111-SCREW	2910	184	187	DR. A. F. Paltelky		
		7-15-75	C	RE DRAWN-NO CHANGE	K.E.C.	184	187	CK. J. J. Jones		
		10-31-75	D	DEFLECTOR REV TO DETAIL	3394	184	187	APPR. L. C. Collins	PART NO. 552392	
		3-2-76	E	WAS 523759-DEFLECTOR	3133	184	187	APPR. R. E. Cornell	SERIES A	
		3-30-76	F	REVISED TO DETAIL	3981	184	187	REF.	YEAR 1976	
<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> △ FULLY DRIVEN, SEATED AND NOT STRIPPED </div> <div style="margin-right: 10px;"> △ 2 </div> <div style="font-size: 2em; margin-right: 10px;"> ① ② ③ ④ ⑤ </div> <div style="font-size: 2em;"> Oldsmobile </div> </div>									UPC 13C	SHEET 1

UPC & SHEET	DESCRIPTION
14A1-1	ENERGY ABSORBER TO FRAME
14A1-2	RESTRICTOR TO SIDE BAFFLE
14A1-3	REINFORCEMENT TO ENERGY ABSORBER
14A1-4	PRIMARY BAR TO REINFORCEMENT
14A1-5	INSERT TO PRIMARY BAR
14A1-6	FRONT BUMPER GUARDS
14A1-7	FILLERS TO BUMPER
14A1-8	FILLERS TO FENDERS
14A2-1	REINFORCEMENT & INSERTS TO PRIMARY BAR (SEDAN)
14A2-2	FILLER SUPPORTS TO REINFORCEMENT (SEDAN)
14A2-3	ENERGY ABSORBER TO BUMPER & FRAME (SEDAN & COUPE) ©
14A2-4	INSERTS & REINFORCEMENTS TO PRIMARY BAR (STATION WAGON) (-V30, VG8)
14A2-5	ENERGY ABSORBER TO BUMPER & FRAME (STATION WAGON)
14A2-6	REAR BUMPER PROTECTOR (SEDAN)
14A2-7	BUMPER GUARDS & INSERTS (V30 & VG8) ©
14A2-8	BUMPER & INSERT TO REINFORCEMENT (COUPE)
14A2-9	RESTRICTOR BRACKET TO REINFORCEMENT (COUPE)
14A2-10	FILLERS TO BUMPER & REINFORCEMENT (COUPE)
14A2-11	BUMPER GUARDS (COUPE)
14B	GASOLINE (SEE OA-38)
14B	FACTORY ENGINE OIL TOPPING (SEE 6G7-1)
14B	A/C SYSTEM REFRIGERANT (SEE OA-15)
14B	A/C "O" RING LUBE (SEE 1A2K-2,3,4,5)
14C	BRACKET, LICENSE PLATE PARTS PKG. & TRIM PLATE (SEE OC-1)

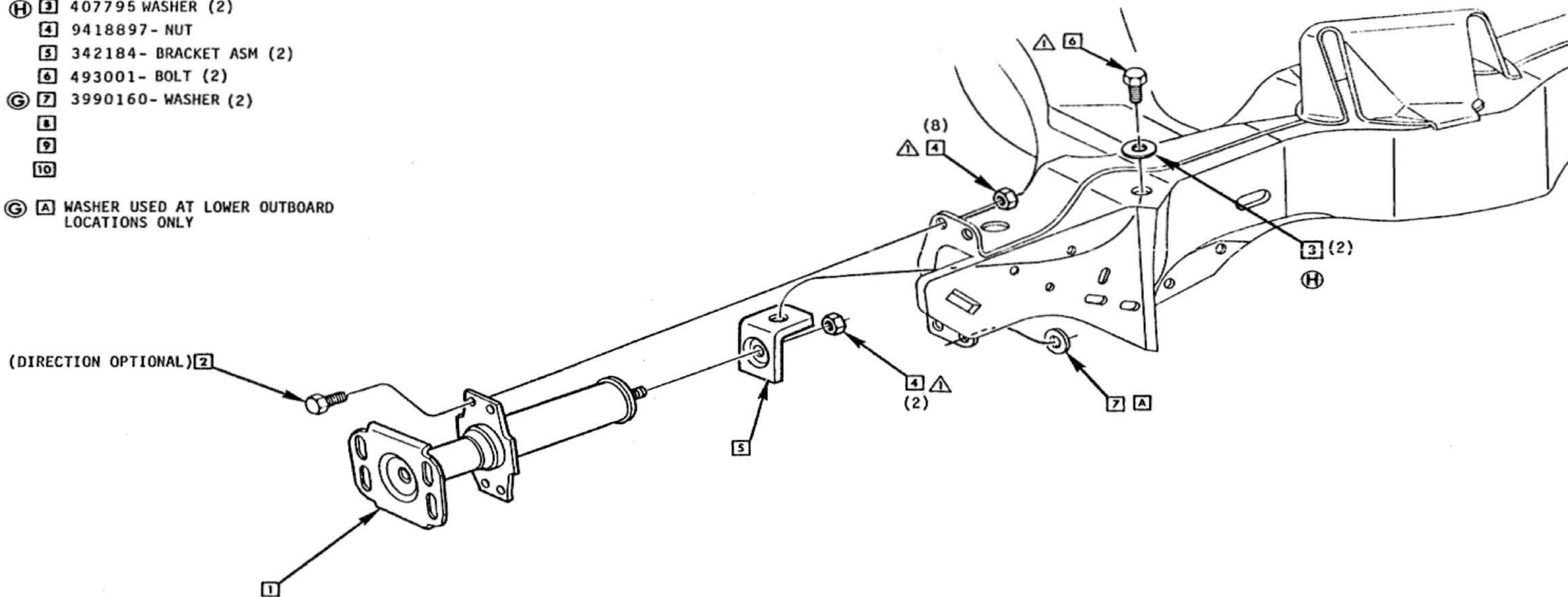
UPC & SHEET	DESCRIPTION
14D	V55 LUGGAGE CARRIER PKG. (SEE OC-1)
14E	JACK INSTRUCTION LABEL (SEE OB-20)
14E-1	TOOL KIT STOWAGE (EXC. S.W.)
14E-2	TOOL KIT STOWAGE (S.W.)
14E-3	TOOL KIT STOWAGE (N65)
14F	V.I.N. PLATE (SEE OB-23)
14F	VEHICLE CERT. LABEL & OVERLAY (SEE OB-2 & 3)
14F	FUEL ECONOMY & EXPORT LABELS (SEE OB-4)
14F-1	V.I.N. PLATE
14G-1	LH CARPET PROTECTORS
14Z-1	FRONT BUMPER CLEARANCES
ⓑ 14Z-2, 2A, 2B	REAR BUMPER CLEARANCES
14Z-3	BUMPER HEIGHT SPEC. CHART
14Z-4	OPEN
14Z-5	BUMPER CODING CHART
14Z-6	BUMPER HEIGHT CORRECTION RESPONSE CHART
14Z-7	SPRING SUBSTITUTION PROCEDURE
14Z-8	BUMPER HEIGHT PREP. & MEASURE PROCEDURE CHART

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-20-75	A	ITEM ADDED	2710	PL	PL	MARCH 7, 1975	DR. P. LOCATELLI
		8-15-75	B	SHEETS 2A + 2B ADDED	3102	PL	PL		CK. J. Barnhart
		9-11-75	C	V30 ADDED	3193	WG	PL		APPR. R.E. Cornell
									REF.
									Oldsmobile

CONTENTS	
PART NO.	SERIES
552392	A
YEAR	UPC
1976	14
SHEET	
1	

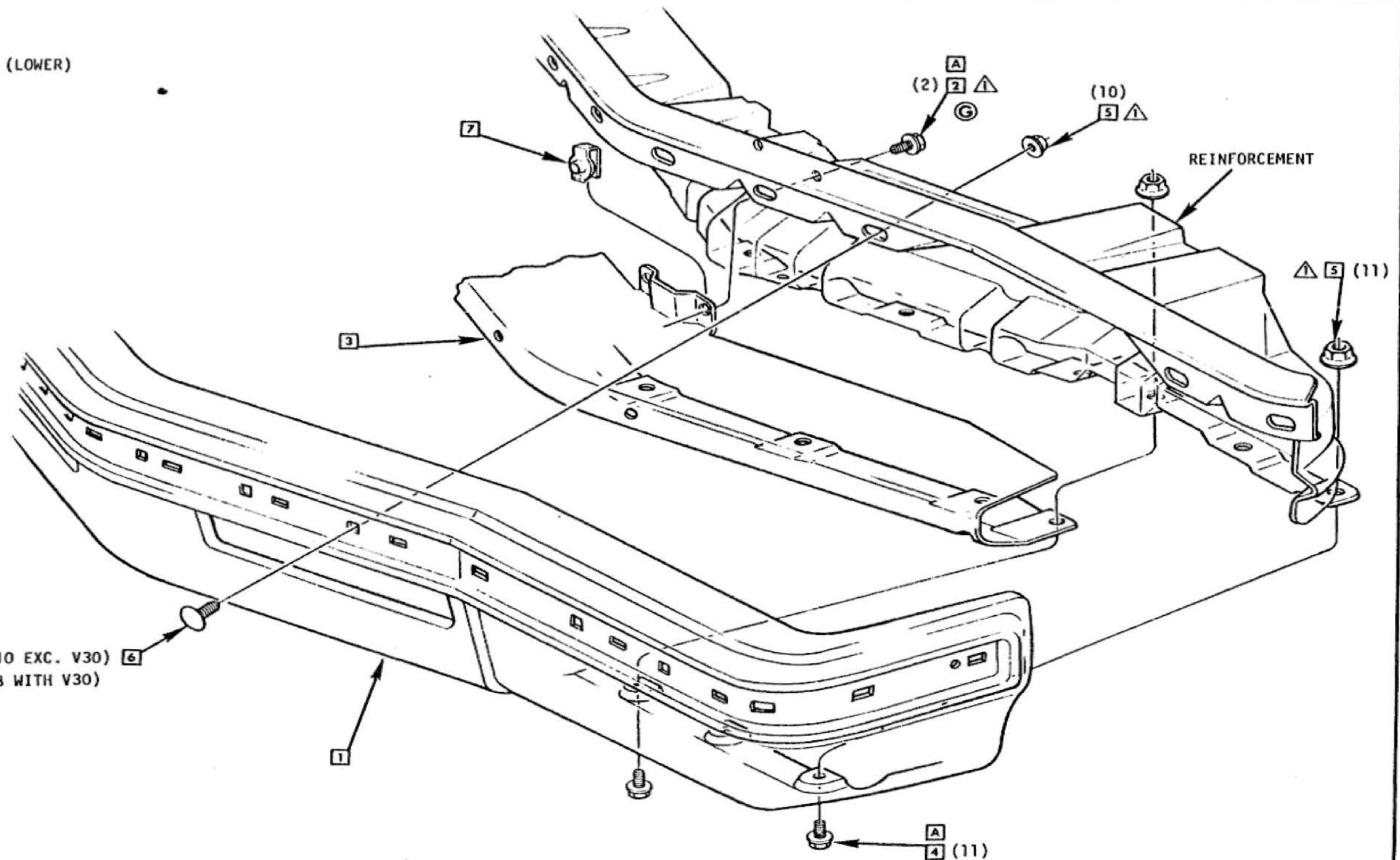
- 1 4975653- ABSORBER ASM (2)
- 2 9419073- BOLT (8)
- H 3 407795 WASHER (2)
- 4 9418897- NUT
- 5 342184- BRACKET ASM (2)
- 6 493001- BOLT (2)
- G 7 3990160- WASHER (2)
- 8
- 9
- 10

G A WASHER USED AT LOWER OUTBOARD LOCATIONS ONLY



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED <input type="checkbox"/> 45 - 60 FT.		6-25-75	A	WAS 9419073 BOLT	2848	PL	MY3	FEBRUARY 21, 1975	ENERGY ABSORBER TO FRAME
		6-25-75	B	WASHER ADDED	2848	PL	MY3	DR. P. LOCATELLI	
		7-1-75	C	TORQUE ADDED	2876	PL	MY3	CK. MY3 anhair	
		8-13-75	D	WASHER ADDED	3081	PL	MY3	APPR. C. Pates	PART NO. 552392
		8-13-75	E	NOTE ADDED	3081	PL	MY3	APPR.	SERIES A
		9-4-75	F	345356 NUT REMOVED	3167	PL	MY3	REF.	YEAR 1976
		9-5-75	G2	NOTE ADDED EQUANTITY REVISED	3170	PL	MY3		UPC 14A1
	10-14-75	H2	WAS 3990160 WASHER [7]	3322	PL	MY3	Oldsmobile	SHEET 1	

- 1 550349- BAR
- 2 9423547 BOLT
- 3 551567-REINFORCEMENT (LOWER)
- 4 9419885- BOLT
- 5 488919- NUT
- 6 9433481-BOLT
- 7 1494254- NUT (2)
- 8
- 9
- 10



A USE 492746-BOLT AS REQD. FOR REPAIR

(10 EXC. V30) 6
(8 WITH V30)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
<input type="checkbox"/> FULLY DRIVEN, SEATED AND NOT STRIPPED <input type="checkbox"/> 25 - 35 FT.		2-28-75	A	PART NO. REMOVED	PRELIM	PL	MS	FEBRUARY 21, 1975	PRIMARY BAR TO REINFORCEMENT
		2-28-75	B	BAR AND USAGE REVISED	PRELIM	PL	MS	DR. P. LOCATELLI	
		3-18-75	C	REPAIR BOLT ADDED	2320	PL	MS	CK. P. Bamhart	
		4-23-75	D	REDRAWN - NO CHANGE	R.E.C.	PL	MS	APPR. C. P. ...	
		8-21-75	E	FASTENING REVISED	3117	PL	MS	APP.	
		9-18-75	F2	WAS 9423547 / 9433482 BOLTS	3218	PL	MS	REF.	
		10-30-75	G	WAS ITEM 141	3373	PL	MS		
							Oldsmobile	PART NO. 552392	SHEET 4
								YEAR 1976	UPC 14A1

OLDSMOBILE DIVISION

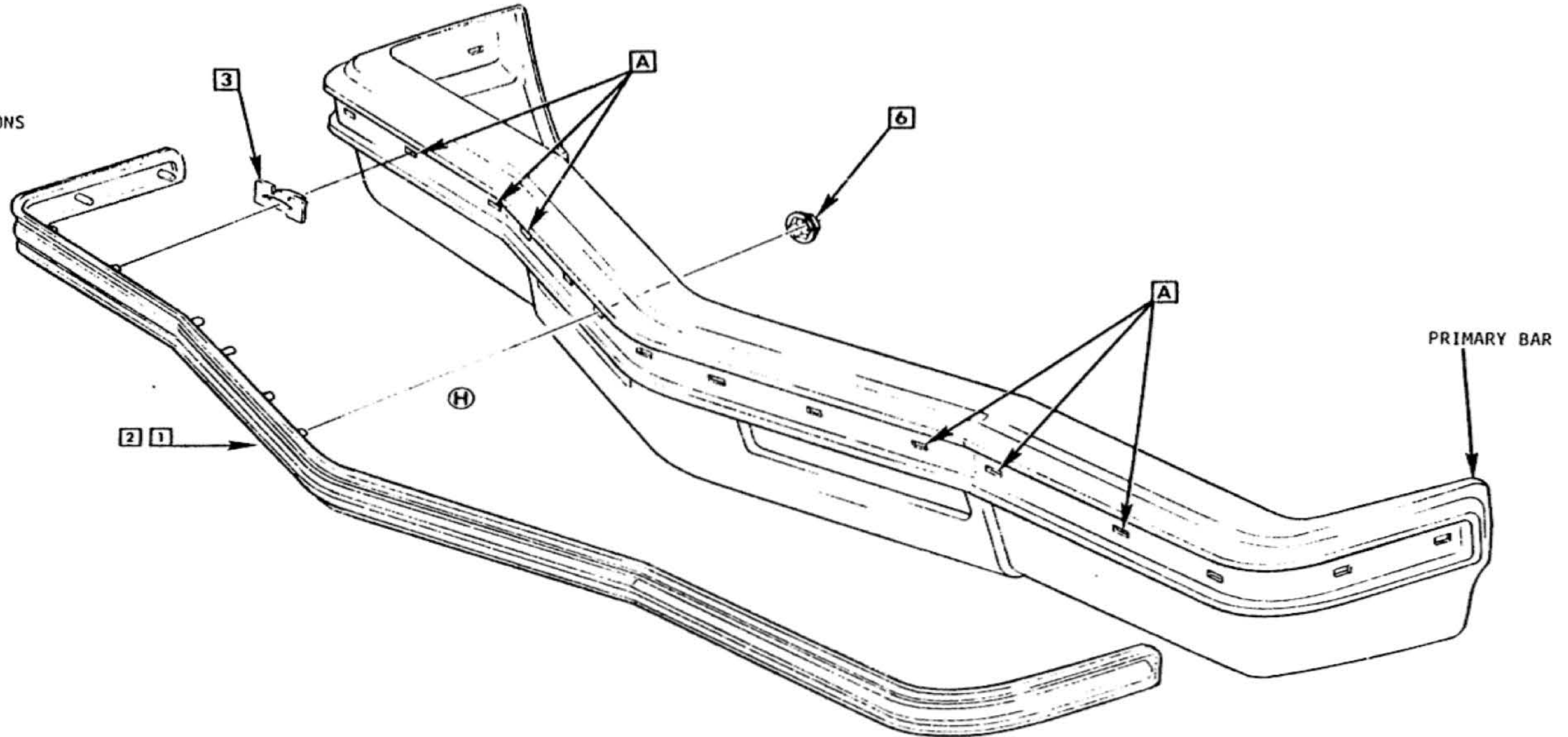
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- ⓐ 1 550407 INSERT (EXC. V30/VG7)
- ⓐ 2 552818 INSERT (WITH V30/VG7)
- ⓐ 3 554343- CLIP
- ⓐ 4
- ⓐ 5
- ⓐ 6 9420253 NUT (11)
- ⓐ 7
- ⓐ 8
- ⓐ 9
- ⓐ 10

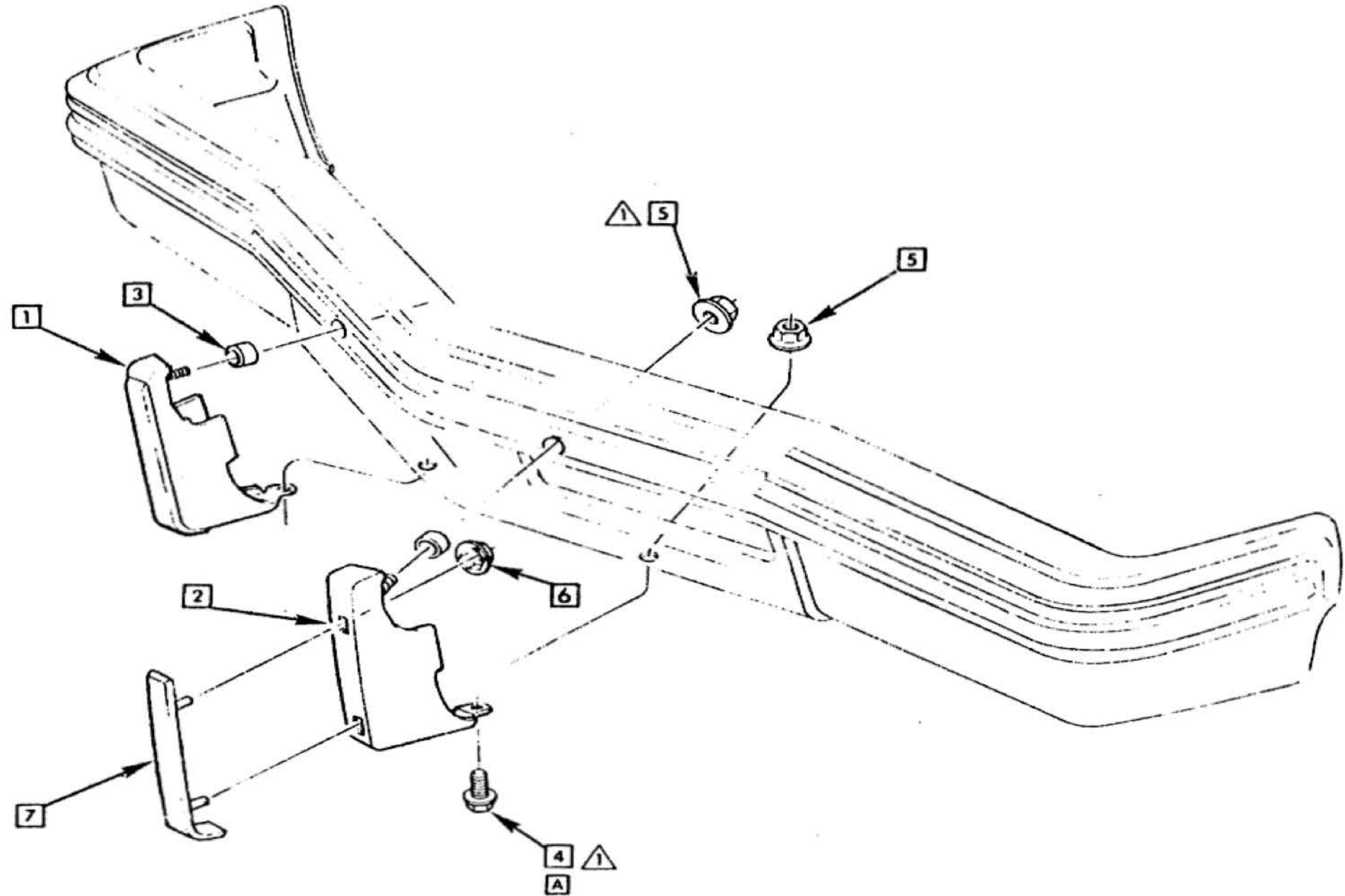
ⓐ A CLIP USED AT THESE LOCATIONS



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		2-29-75	A	WAS 1193 CLIPS	3248	PL	MTB	FEBRUARY 19, 1975	DR. P. LOCATELLI
		5-21-75	B	REDRAWN NO CHANGE	R.E.C.	PL	MTB		CK MT Barnhart
		6-24-75	C	WAS 1241972-CLIP	2836	PL	MTB		APPR. C. Porter
		10-30-75	D	USAGE REVISED & 555089, 555090 ADDED	3382	JV	MTB		APP. R.E. Cornell
		12-22-75	E	USAGE REVISED	3492	JV	MTB		REF.
		12-22-75	F	9420253 NUT ADDED	3492	JV	MTB		
		1-28-76	G	PART NOS REMOVED & USAGE REVISED	3580	JV	MTB		
		3-17-76	H	CLIP REMOVED & USAGE REVISED	3805	JV	MTB		
FULLY DRIVEN, SEATED AND NOT STRIPPED								PART NO. 552392 SERIES A	
								YEAR 1976 UPC 14A1 SHEET 5	

- 1 552800- GUARD ASM (R.H.)
- 2 552801- GUARD ASM (L.H.)
- 3 553101- SPACER (2)
- 4 9423547- BOLT (2)
- 5 488919- NUT (4)
- 6 9420253 NUT (4)
- 7 552798- INSERT (2)
- 8
- 9
- 10

A USE 492746-BOLT AS REQD. FOR REPAIR



L

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 35 FT	12-22-75	H	USAGE REVISED	3492	VG	MB	FEBRUARY 21, 1975	V30 & VG7 FRONT BUMPER GUARDS
		12-22-75	J	9420253 NUT ADDED	3492	VG	MB	DR. P. LOCATELLI	
		3-13-76	K2	PHIL. NUT REMOVED USAGE REVISED	3805	VG	BT	CK. MB Bunker	
		3-12-76	L	TITLE CHANGE	3805	VG	BT	APPR. C. Porter	PART NO. 552392
								REF.	SERIES A
									YEAR 1976
									UPC 14A1
									SHEET 6

FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

OLDSMOBILE DIVISION

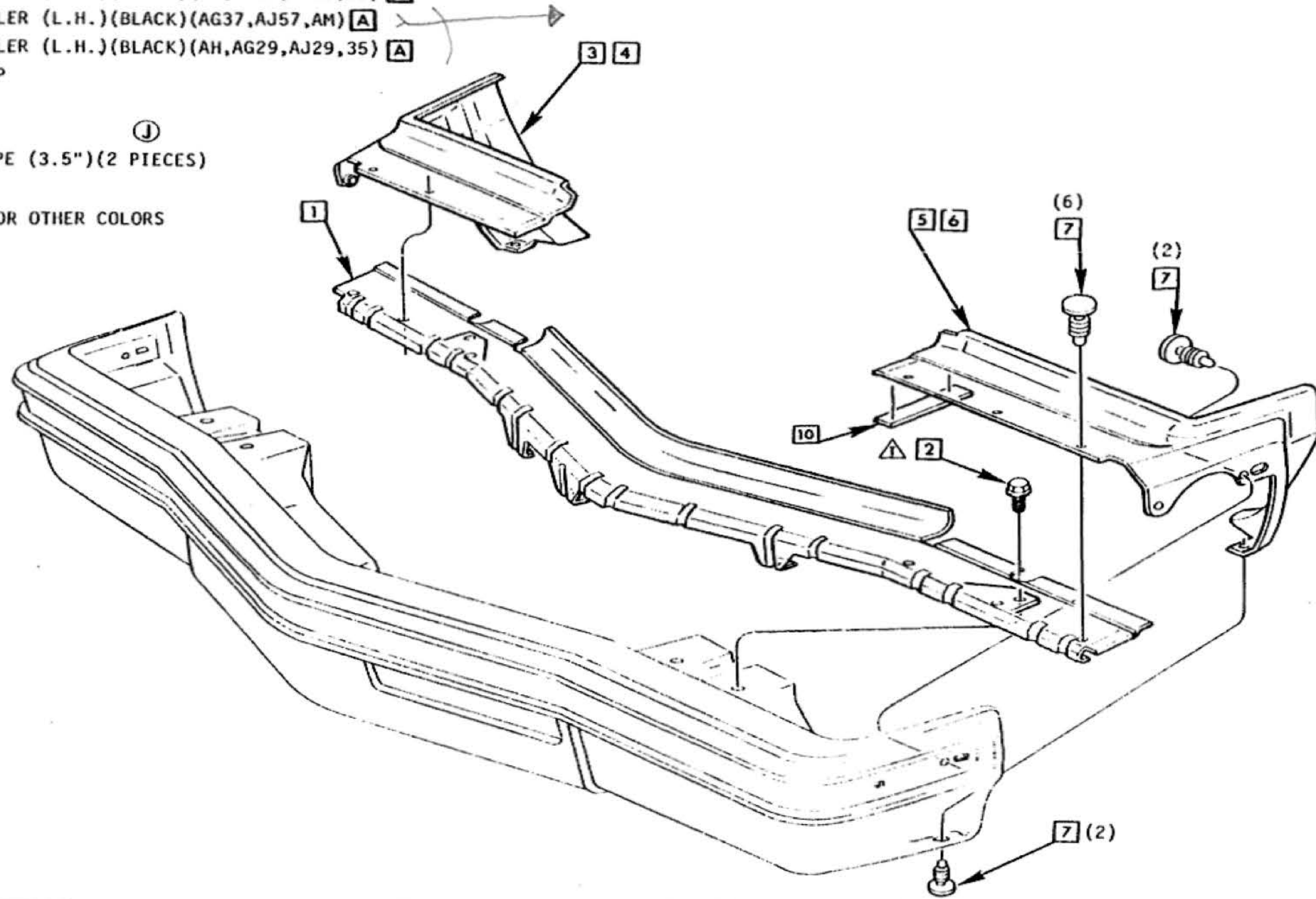
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 551510- FILLER (CENTER)
- 2 9422232- SCREW (5)
- 3 552906- FILLER (R.H.)(BLACK)(AG37,AJ57,AM) A
- 4 552992- FILLER (R.H.)(BLACK)(AH,AG29,AJ29,35) A
- 5 552907- FILLER (L.H.)(BLACK)(AG37,AJ57,AM) A
- 6 552993- FILLER (L.H.)(BLACK)(AH,AG29,AJ29,35) A
- 7 411700- CLIP

- 8
- 9
- 10 9985324- TAPE (3.5")(2 PIECES)
- 11
- A SEE PARTS LIST FOR OTHER COLORS

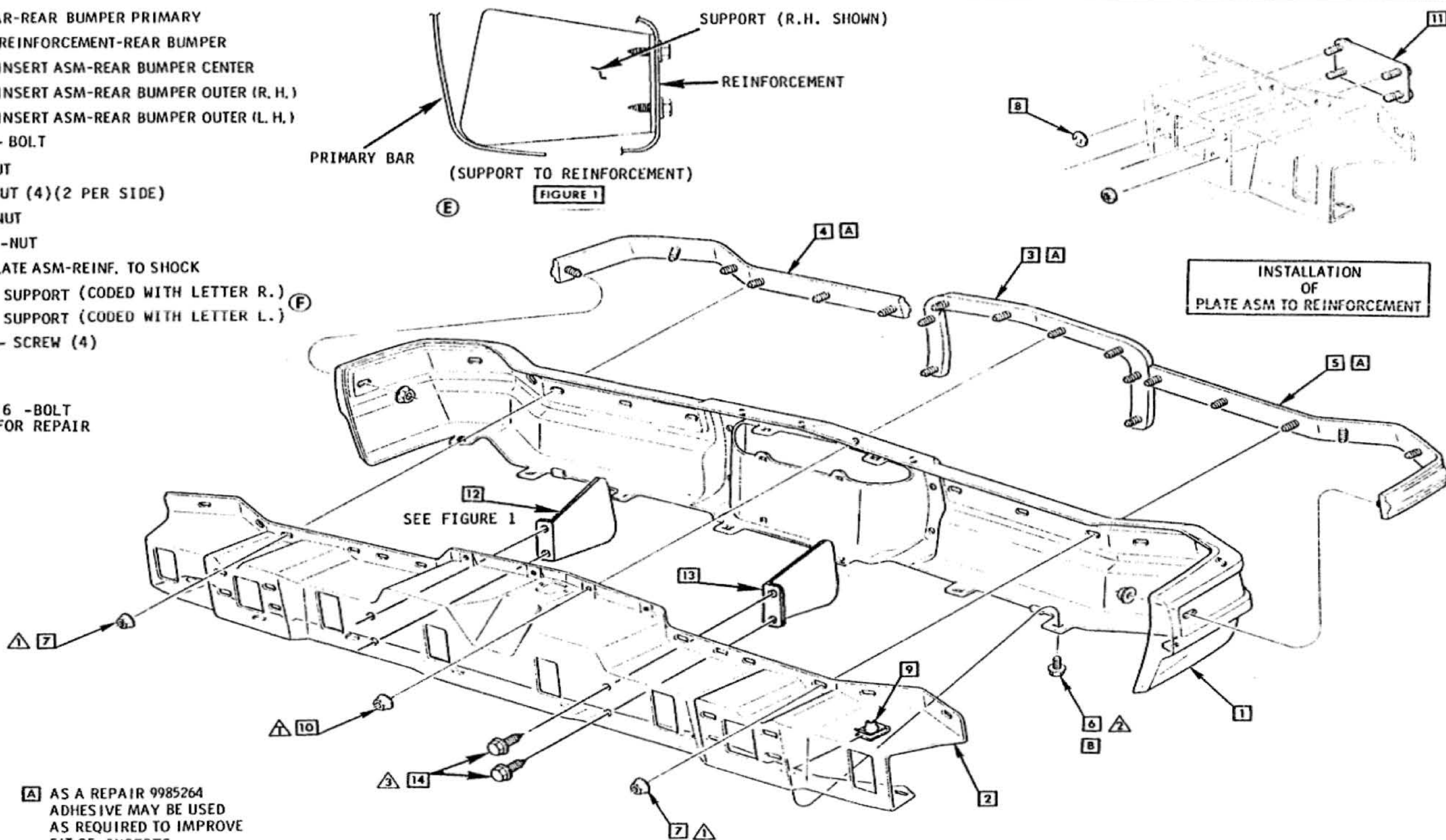


DYNAMIC (Installation)-LBS.	HAND (Inspection)-LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-29-70	J2	554781 STAPLE ADD. & USAGE REVISED	3146	AG	PTB	FEBRUARY 26, 1975	FILLERS TO BUMPER
		10-6-75	KE	FASTENERS & STAPLES REMOVED	3296	AG	PTB	DR. P. LOCATELLI	
								CK. J. Barnhart	
								APPR. <i>Sebastian</i>	PART NO. 552392
								APP.	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 14A1
									SHEET 7

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 414391-BAR-REAR BUMPER PRIMARY
- 2 554334 -REINFORCEMENT-REAR BUMPER
- 3 552766 -INSERT ASM-REAR BUMPER CENTER
- 4 552764 -INSERT ASM-REAR BUMPER OUTER (R. H.)
- 5 552765 -INSERT ASM-REAR BUMPER OUTER (L. H.)
- 6 9423547- BOLT
- 7 488919-NUT
- 8 345556 NUT (4)(2 PER SIDE)
- 9 1494254-NUT
- 10 9419143 -NUT
- 11 494250-PLATE ASM-REINF. TO SHOCK
- 12 554206- SUPPORT (CODED WITH LETTER R.)
- 13 554207- SUPPORT (CODED WITH LETTER L.)
- 14 9418901- SCREW (4)

8 USE 492746 -BOLT AS REQ'D FOR REPAIR



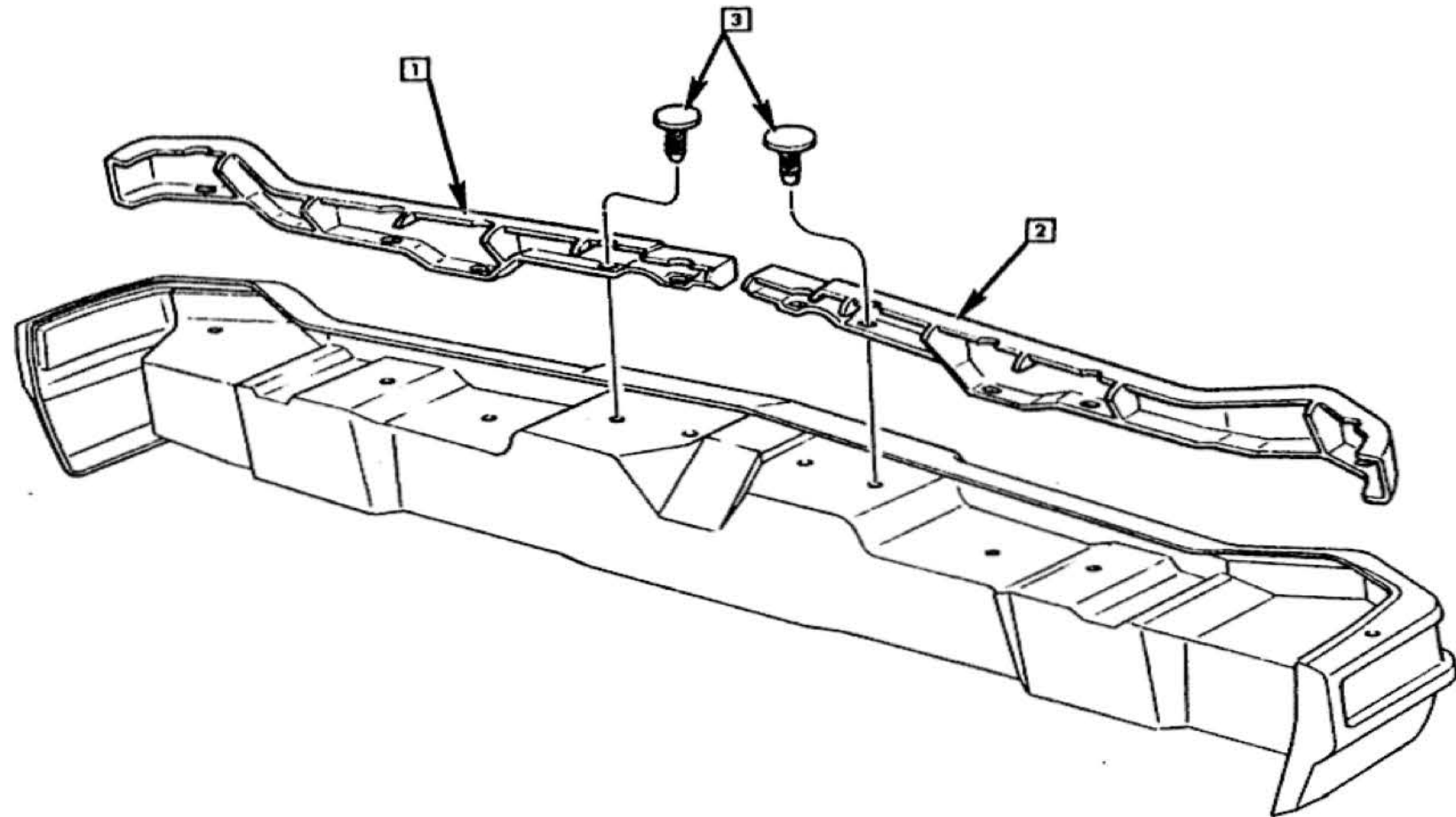
△ AS A REPAIR 9985264
ADHESIVE MAY BE USED
AS REQUIRED TO IMPROVE
FIT OF INSERTS.

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE FEBRUARY 26, 1975	TITLE
	△ 18-25 FT	3-10-75	A	WAS (4)	2281	DL	MB	DR. P. LOCATELLI	REAR BUMPER (SEDANS ONLY)
	△ 25-35 FT	5-19-75	B	SUPPORTS + FASTENERS ADDED	2668	DL	MB	CK. M. Barnhart	
	△ 15-20 FT.	6-6-75	C	SUPPORTS REVISED	2752	PL	MB	APPR. C. Pate	PART NO. 552392
		6-24-75	D	WAS 414392 - REINFORCEMENT	2832	PL	MB	APPR. R.E. Cornell	SERIES A
		8-9-75	E	FIGURE 1 ADDED	3039	PL	MB	REF.	YEAR 1976
		9-22-75	F	NOTES ADDED	3039	PL	MB		UPC 14A2
		10-30-75	G	QUANTITY ADDED	3342	PL	MB		SHEET 1

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

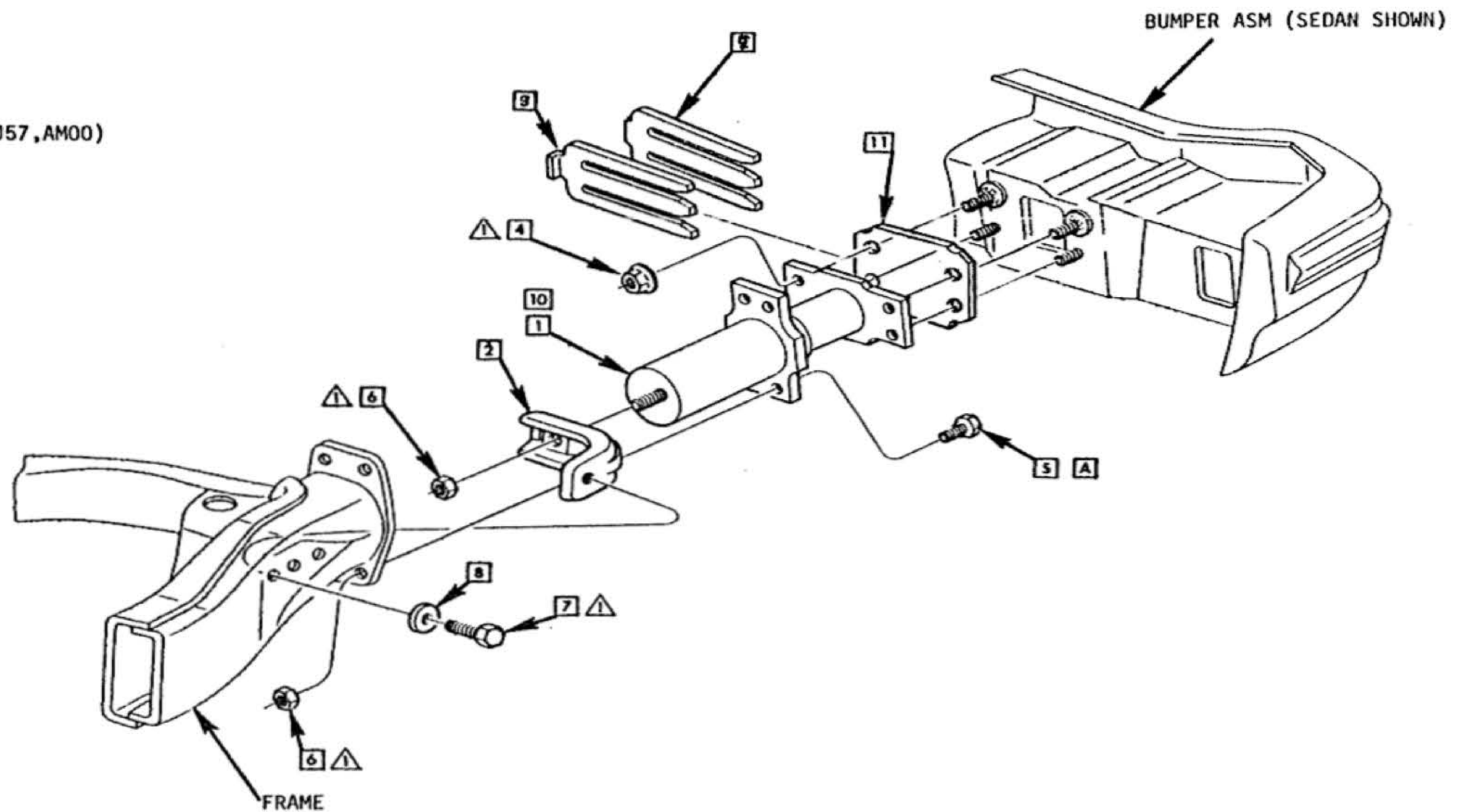
- 1 416014 SUPPORT-REAR BUMPER FILLER (RH)
- 2 416015 SUPPORT-REAR BUMPER FILLER (LH)
- Ⓐ 3 411700 CLIP (10)



DYNAMIC (Installation)--LBS.	HAND (Inspection)--LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		12-11-75	A	WAS 332364	3458	JG	MB	FEBRUARY 26, 1975	REAR BUMPER (SEDANS ONLY)
								DR. P. LOCATELLI	PART NO. 552392
								CR. J. Barnhart	SERIES A
								APPR. C. [Signature]	YEAR 1976
								APPR. R. E. Cornell	UPC 14A2
								REF.	SHEET 2
								Oldsmobile	

- 1 4975714 ABSORBER ASM-ENERGY (AG29,AJ29)(SHOWN)
- 2 492976 BRACKET ASM-SHOCK TO FRAME
- 3 493267 SHIM-REINF. TO SHOCK-AS REQUIRED
- 4 3930109 NUT
- 5 9419073 BOLT
- 6 9418897 NUT
- 7 493001 BOLT
- 8 407795 WASHER (2)
- 9 1246325 SHIM-AS REQUIRED (TAPERED)
- 10 4975631- ABSORBER ASM-ENERGY (AG37,AJ57,AM00)
- 11 554324-PLATE (2) (AG29,AJ29)

© B

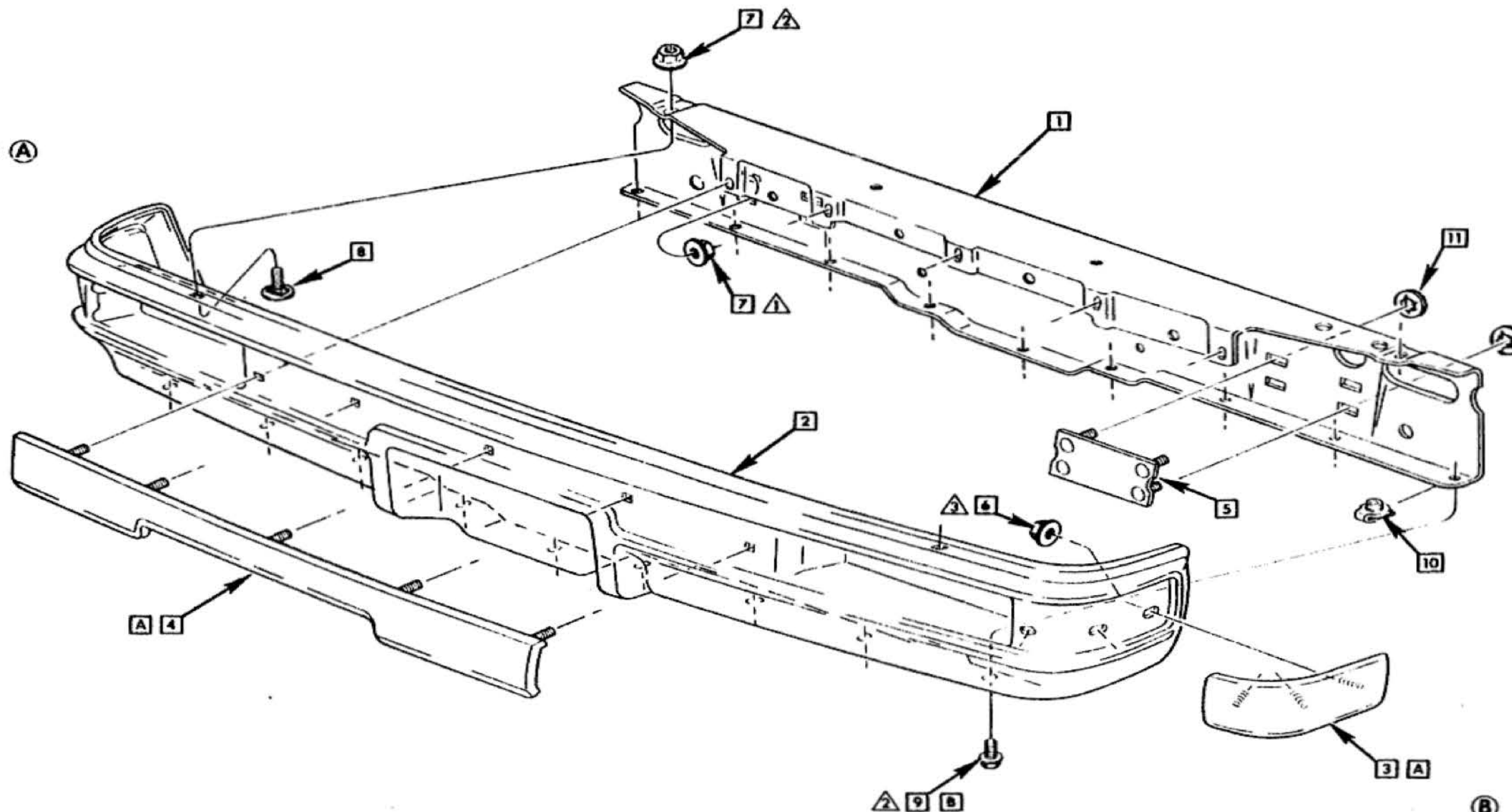


A DIRECTION OF BOLT OPTIONAL

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	45-60 FT	6-24-75	A	PLATE ADDED	2831	PL	PLB	MARCH 3, 1975	REAR BUMPER (EXC. STA. WAG.)
		6-25-75	B	WAS 407795 - WASHER	2848	PL	PLB	DR. P. LOCATELLI	
		10-14-75	C	WAS 3990160 WASHER	3322	PL	PLB	CK. M. Barnhart	
								APPR. M. J. Madigan	PART NO. 552392
								APPR. R. E. Cornell	SERIES A
								REF.	YEAR 1976
								Oldsmobile	UPC 14A2
									SHEET 3

FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 496376 REINFORCEMENT
- 2 498244-BAR ASM
- 3 340161-L.H.-INSERT ASM-OUTER (EXC.V30 & VG8) (B)
340162-R.H.
- 4 340163-INSERT ASM-CENTER (EXC.V30 & VG8) (B)
- 5 494250-PLATE ASM (2)
- 6 9419844-NUT (6)
- 7 488919- NUT
- 8 9433482-BOLT (2)
- 9 9423547- BOLT
- 10 1494254-NUT (9)
- 11 345556 NUT (PUSH ON)(AS REOD.) (A)



(A) AS A REPAIR 9985264-ADHESIVE MAY BE USED AS REQUIRED TO IMPROVE FIT OF INSERTS.

(B) USE 492746-BOLT AS REQD. FOR REPAIR

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	▲ 18-25 FT	3-10-75	A	WAS (4)	2281	PL	PLB	FEBRUARY 27, 1975	REAR BUMPER-STATION WAGON (EXC.V30 & VG8)
	▲ 25-35 FT	9-11-75	B3	V30 EXCEPTION ADDED	3193	PL	PLB	DR. P. LOCATELLI	
	▲ 40-60 IN							CK. P. J. ORNSTEIN	PART NO. 552392
								APPR. C. P. ...	SERIES A
								APPR. R. E. CORNELL	YEAR 1976
								REF.	UPC 14A2
								Oldsmobile	SHEET 4

▲ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

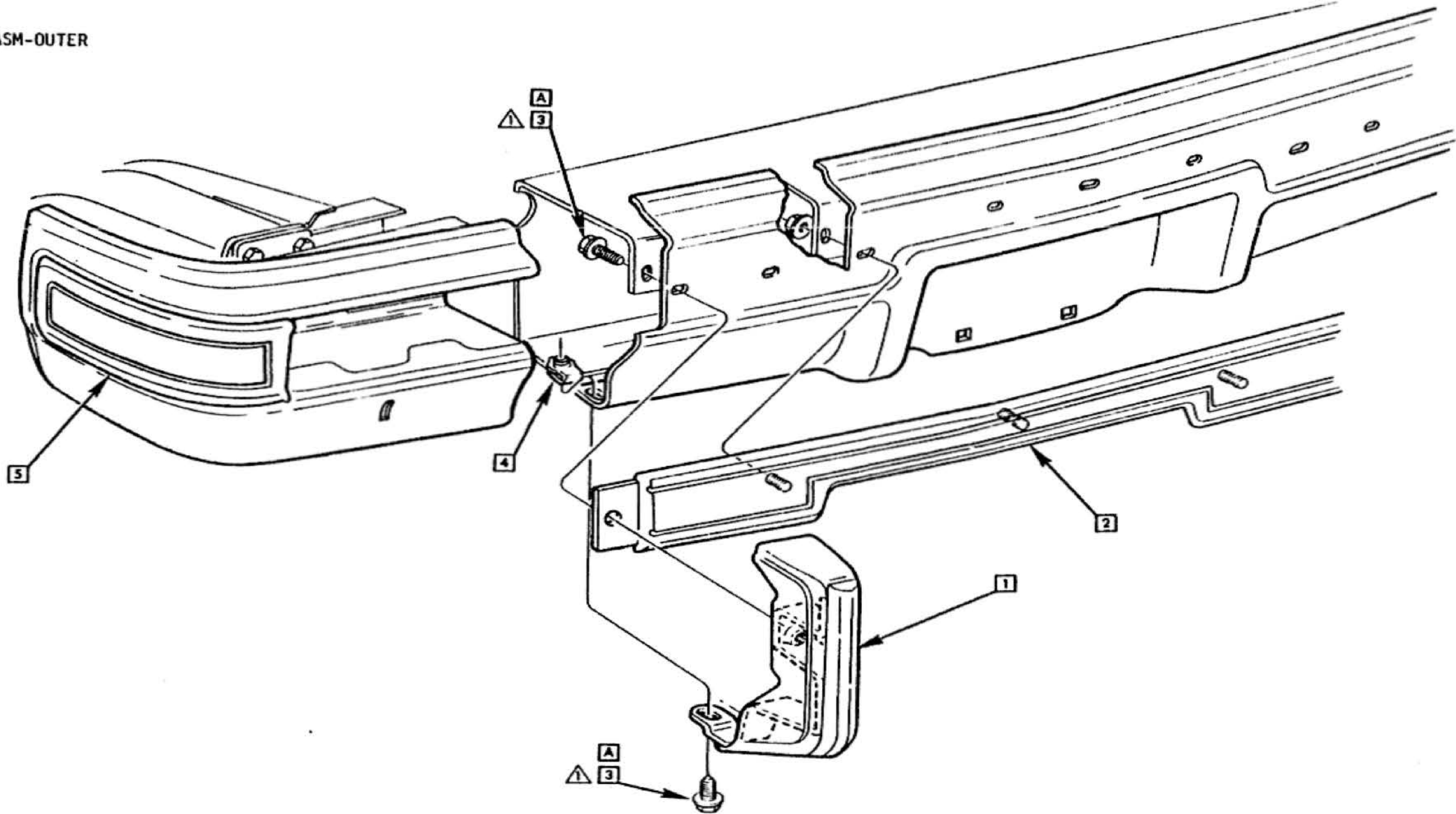
PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 1244964 - R.H. - GUARD ASM
1244965 - L.H.
- 2 1248468 - CUSHION ASM-CENTER
- 3 9423547 - BOLT
- 4 1494254 - NUT
- 5 1248466 - R.H. - CUSHION ASM-OUTER
1248467 - L.H.

NOTE:
BALANCE OF ATTACHING
PARTS SAME AS SHOWN
ON SHEET 4

A USE 492746 - BOLT
AS REQD. FOR REPAIR

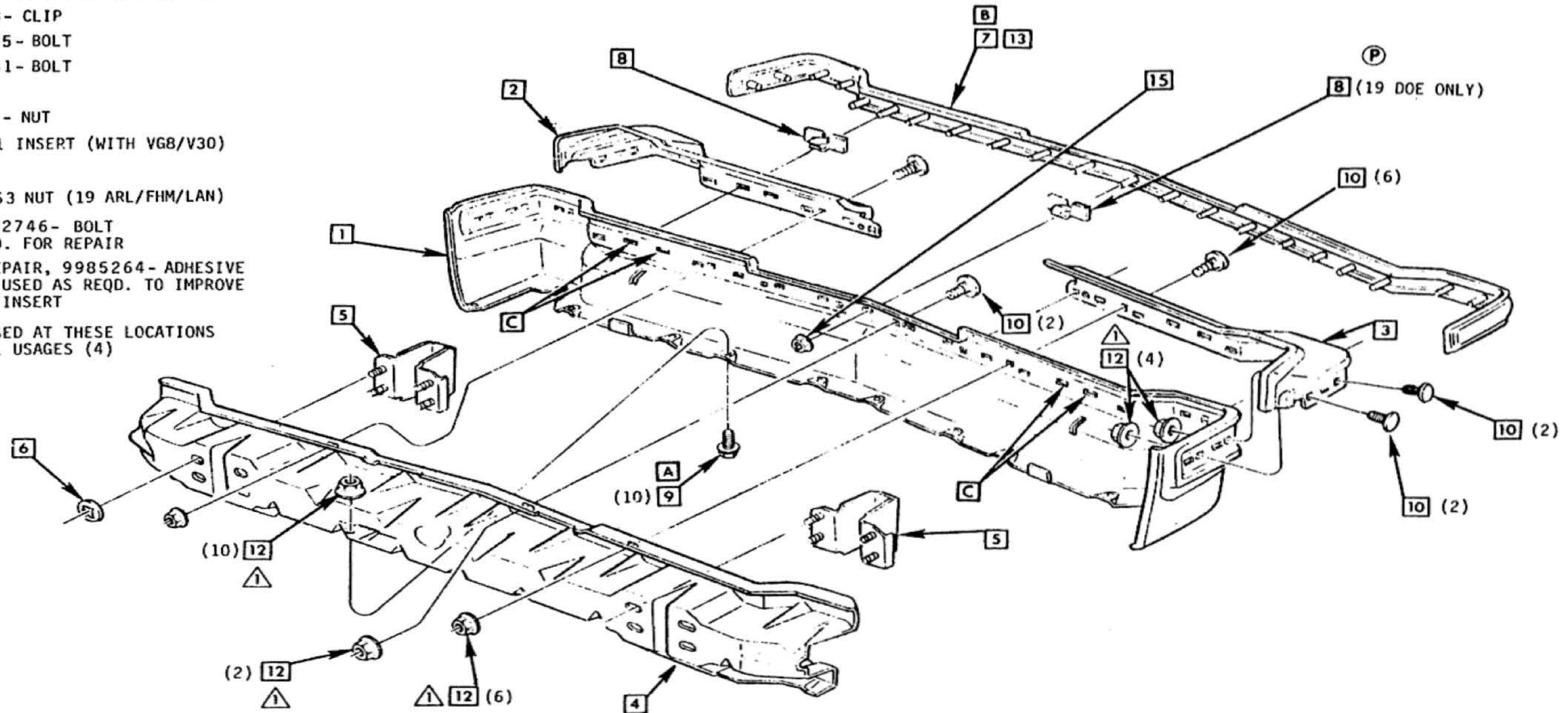


DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	△ 25-35 FT	9-11-75	A	V30 ADDED	3193	46713		FEBRUARY 27, 1975	REAR BUMPER-STATION WAGON (V30 & VGB ONLY)
								DR. P. LOCATELLI	
								CK. P. Barnhart	PART NO. 552392
								APPR. C. Porter	SERIES A
								APPR. R. E. Cornell	YEAR 1976
								REF.	UPC 14A2
								Oldsmobile	SHEET 7

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

- 1 550323- BAR (PRIMARY)
- 2 550580- BAR (UPPER R.H.)
- 3 550581- BAR (UPPER L.H.)
- 4 551047- REINFORCEMENT
- 5 551144- REINFORCEMENT - OUTER
- 6 345556- NUT (AS REQD.)
- (N) 7 551090 INSERT (EXC.VG8/V30)
- 8 554343- CLIP
- 9 9419885- BOLT
- 10 9433481- BOLT
- (N) 11
- 12 488919- NUT
- (N) 13 552941 INSERT (WITH VG8/V30)
- (N) 14
- (P) 15 9420253 NUT (19 ARL/FHM/LAN)

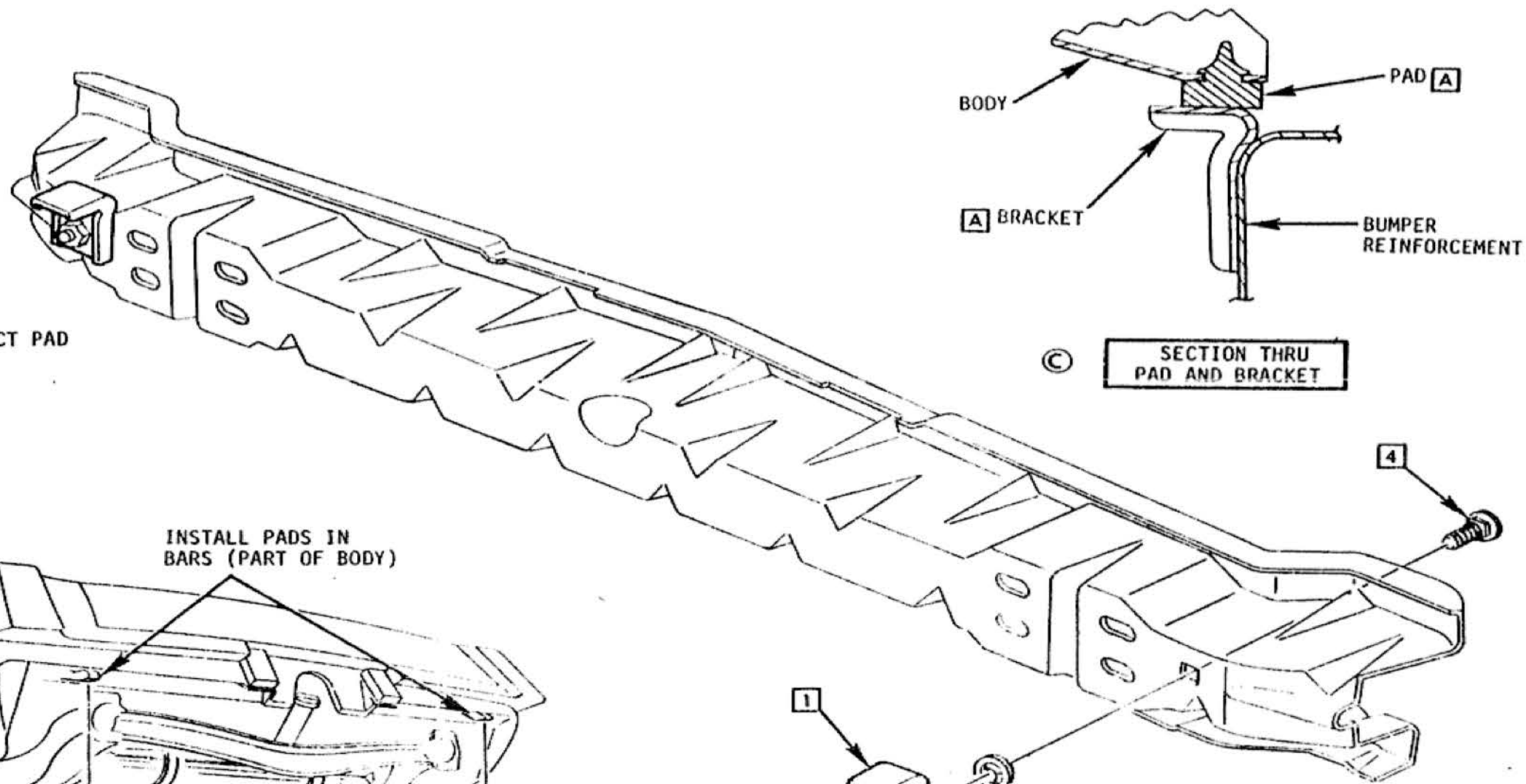
- A USE 492746- BOLT AS REQD. FOR REPAIR
- B AS A REPAIR, 9985264- ADHESIVE MAY BE USED AS REQD. TO IMPROVE FIT OF INSERT
- C CLIP USED AT THESE LOCATIONS FOR ALL USAGES (4)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 35 FT.	10-14-75	J2	VG8 USAGE ADDED	3321	VG	MB	FEBRUARY 28, 1975	BUMPER & INSERT TO REINFORCEMENT (AG37, AJ57, AM00)
		10-30-75	K4	USAGE REVISED & 555091, 555092 ADDED	3362	VG	MB	DR. R LOCATELLI	
		12-22-75	L2	USAGE REVISED	3492	VG	MB	CK. MB Barnhart	
		12-22-75	M	9420253 NUT ADDED	3492	VG	MB	APPR. C. Porter	PART NO. 552392
		1-28-76	N4	INSERTS REMOVED & USAGE REVISED	3580	VG	MB	APPR. K.E. Cornell	SERIES A
		3-13-76	P2	USAGE REVISED	3805	VG	MB	REF.	YEAR 1976
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									SHEET 8

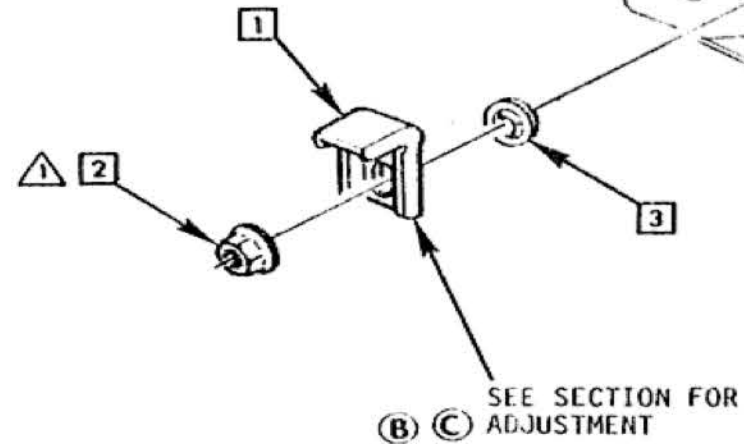
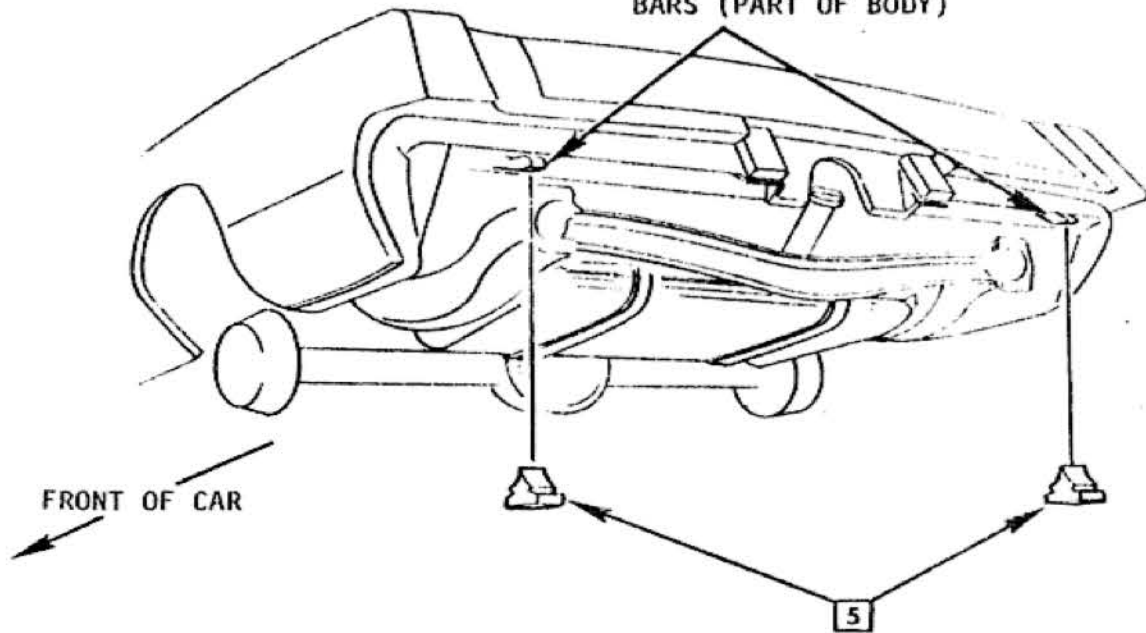
Oldsmobile

- 1 553036- BRACKET (2)
- 2 488919- NUT (2)
- 3 1385587- RETAINER (2)
- 4 9433482- BOLT (2)
- 5 551517- PAD
- 6
- 7
- 8
- 9
- 10



Ⓒ A ADJUST BRACKET UP TO CONTACT PAD AFTER BUMPER HAS BEEN SET.

INSTALL PADS IN BARS (PART OF BODY)



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 35 FT.	7-1-75	A	TORQUE ADDED	2877	PL	PLB	MARCH 4, 1975	RESTRICTOR BRACKET TO REINFORCEMENT (AG37, AJ57, AM00)
		8-15-75	B	NOTE ADDED	3104	PL	PLB	DR. P. LOCATELLI	
		8-27-75	C	SECTION A NOTE ADDED & NOTE REVISED	3140	PL	PLB	CK. M. Barnhart	
								APPR. (M. J. Wiskum)	PART NO. 552392
								REF.	SERIES A
									YEAR 1976
									UPC 14A2
									SHEET 9

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

Oldsmobile

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 551188 FILLER (CENTER)
- 2 552826 FILLER (R.H.) (BLACK) [A]
- 3 552827 FILLER (L.H.) (BLACK) [A]
- 4 411700 CLIP
- AA 5 556883 STAPLE
- 6 9422232 SCREW (6)
- 7 554781 STAPLE
- B 9985324 TAPE (AS REQ.)
- 9 555694 PROTECTOR (2) (SECOND TYPE)
- Y 10 554848 SHIM (AS REQUIRED)
- 11 551474 PROTECTOR (AS REQ.) (1ST TYPE)

[A] FOR OTHER COLORS SEE PARTS LIST

[B] TAPE TO BE USED ON PROTECTOR AS NEEDED

SEE FIG. 1

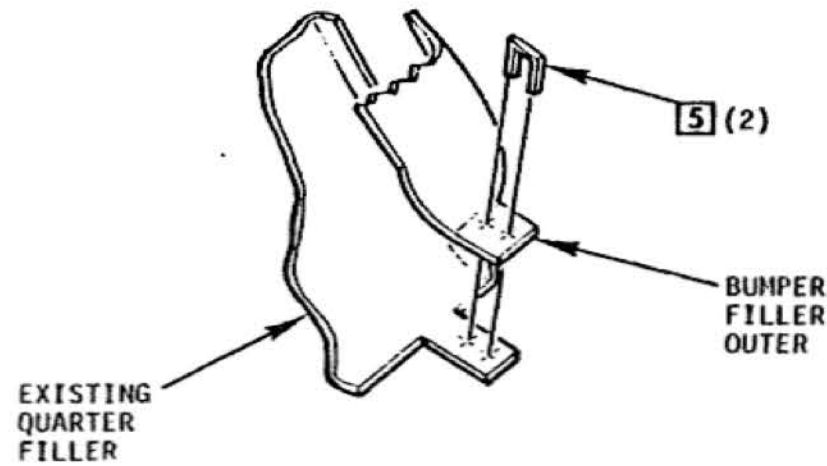
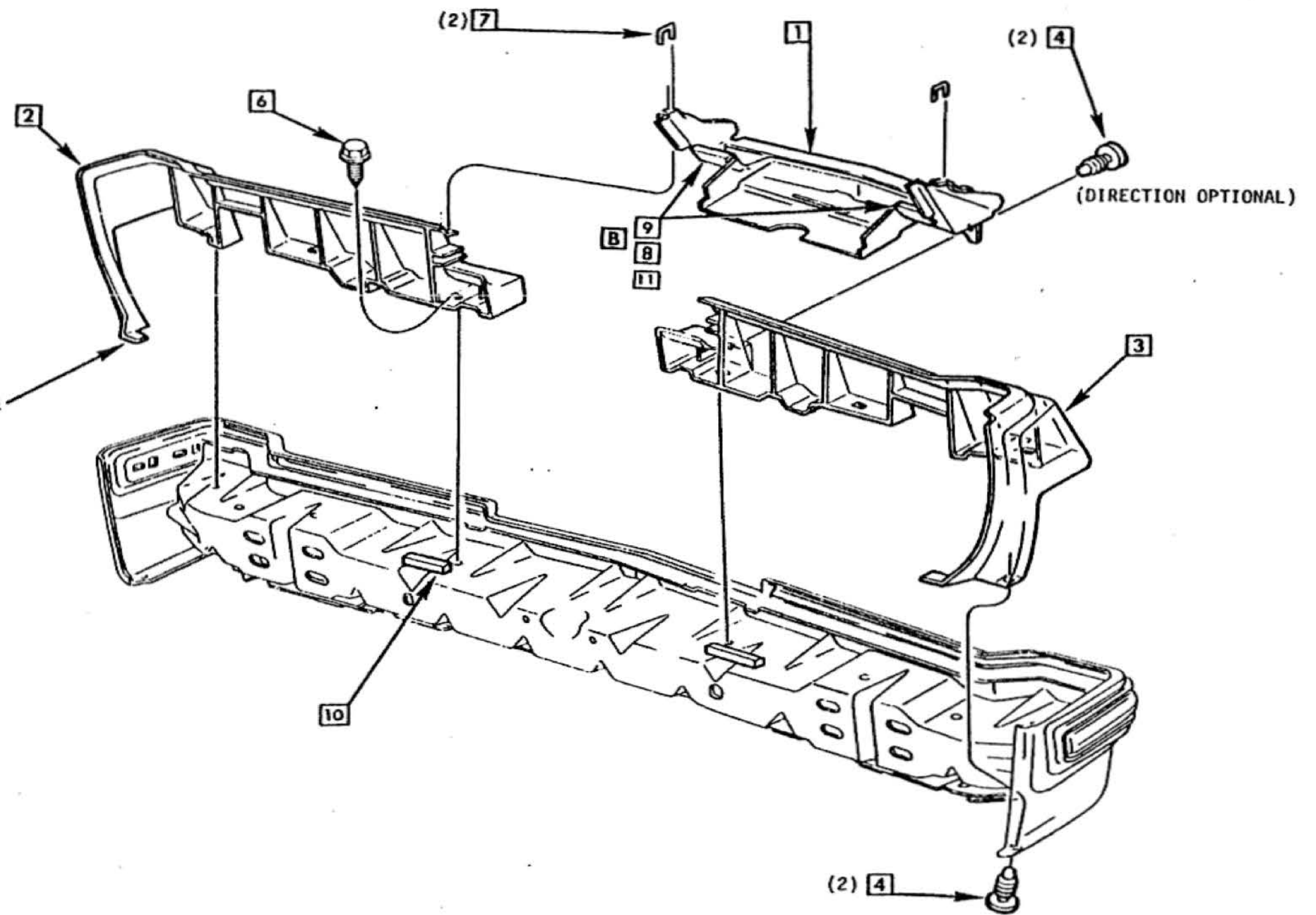


FIGURE 1



DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		11-3-75	T	QUANTITY ADDED (4)	3398	JVG	MTJ	MARCH 4, 1975	FILLERS TO BUMPER & REINFORCEMENT (AG37, AJ57, AM00)
		12-10-75	U	9985324 TAPE ADDED	3457	JVG	MTJ	DR. R. LOCATELLI	
		12-10-75	V	555694 PROTECTOR ADDED	3457	JVG	MTJ	CK. M. B. BARNETT	
		2-16-76	W2	551474 PROTECTOR R & SECOND TYPE ADDED	3668	JVG	MTJ	APPR. R. E. CORNELL	
		3-13-76	X	554139 SUPPORT REMOVED	3806	JVG	MTJ	REF.	
		4-12-76	Y	USA35 REVISED WAS (2)	4035	JVG	MTJ		
		4-12-76	Z	9434256 ADDED WAS 554781	4036	JVG	MTJ		
		5-18-76	AA	WAS 9434256	4331	JVG	MTJ		

PART NO. 552392		SERIES A	
YEAR 1976	UPC 14A2	SHEET 10	

△ FULLY DRIVEN, SEATED AND NOT STRIPPED

OLDSMOBILE DIVISION

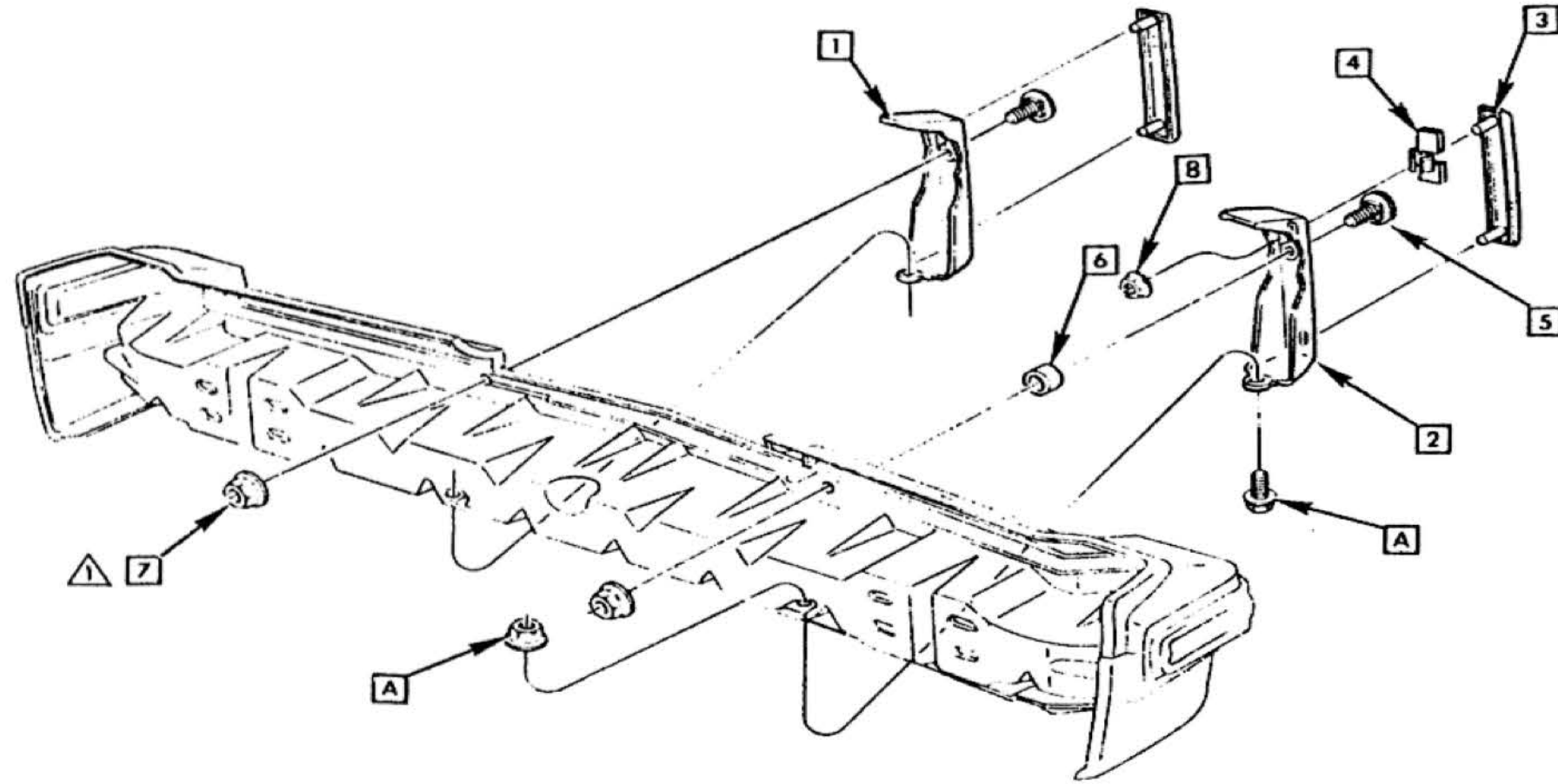
GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 552816- GUARD ASM (R.H.)
- 2 552817- GUARD ASM (L.H.)
- 3 552813- INSERT (2)
- ④ 4 554343 CLIP (4) (DOE ONLY)
- 5 9437022- BOLT (2)
- 6 553101- SPACER (2)
- 7 488919- NUT (2)
- ⑤ 8 9420253 NUT (4)(ARL/FHM/LAN)
- 9
- 10

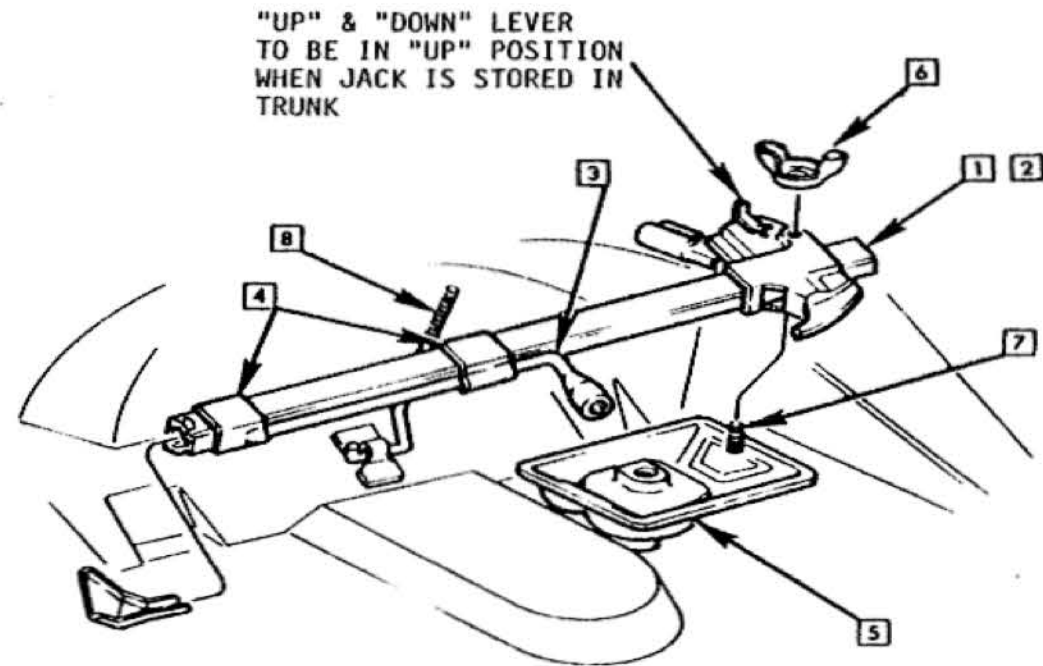
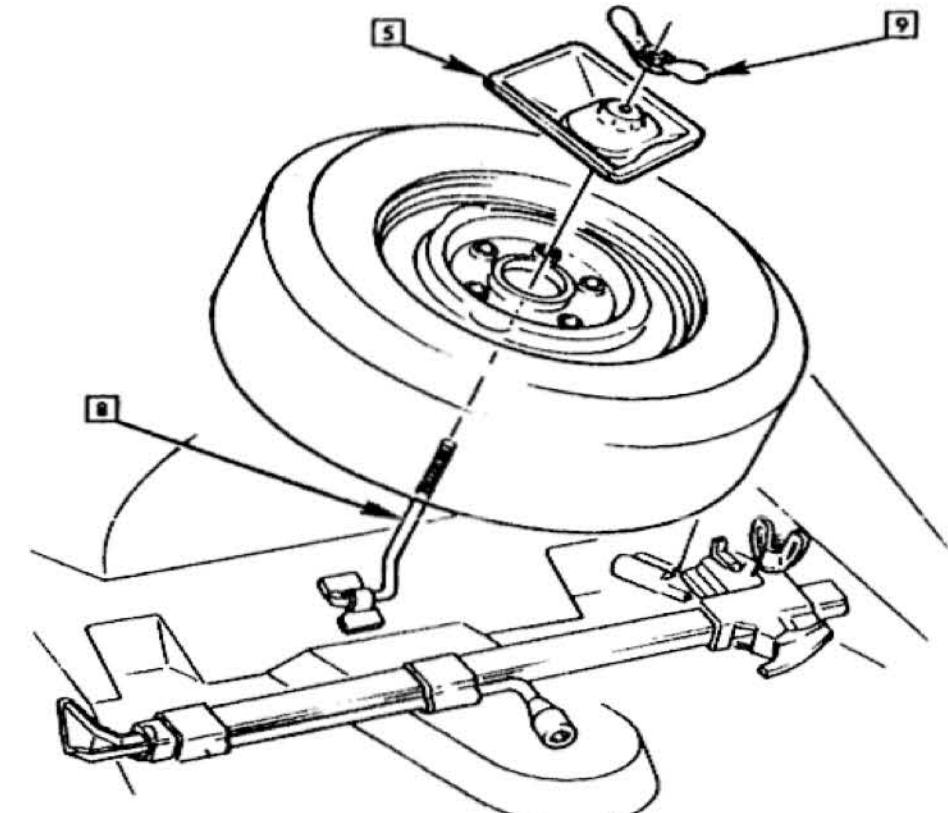
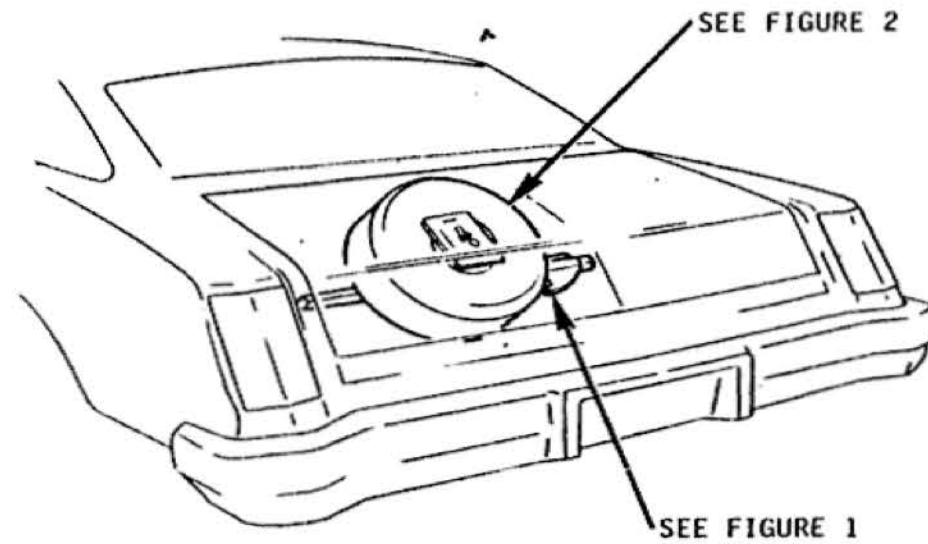
Ⓐ EXISTING FASTENER (SEE PAGE 8)



Ⓒ

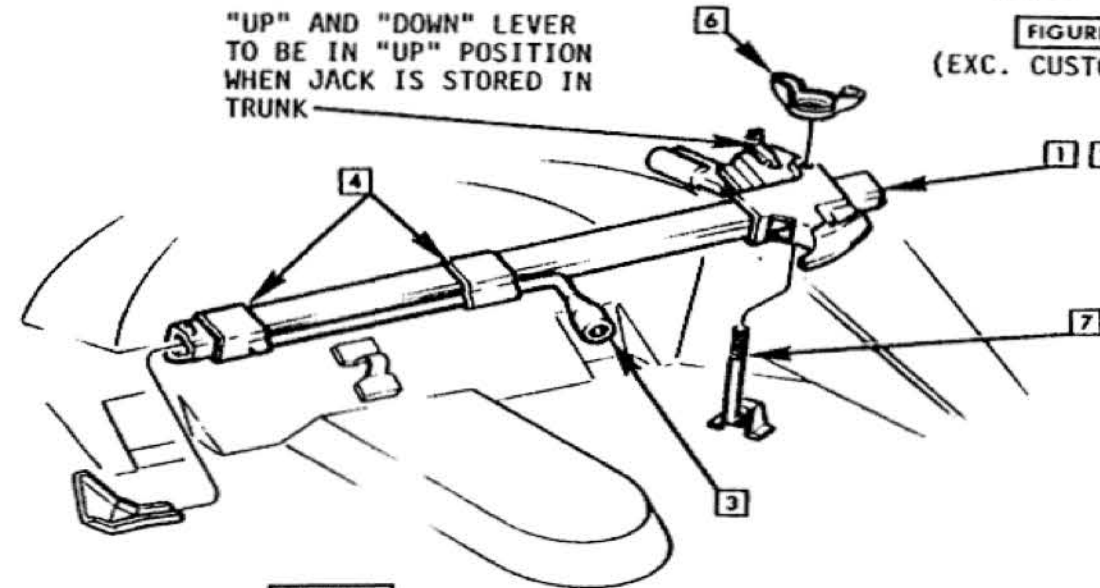
DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
	25 - 35 FT.	6-24-75	A	WAS 1241972-CLIP	2836	PL	DR. P. LOCATELLI	MARCH 3, 1975	V30/VG8 BUMPER GUARDS (AG37, AJ57 & AM00)
		8-12-75	B	TORQUE ADDED	3065	PL	CK M. Barnhart		
		10-14-75	C	VG8 USAGE ADDED	3321	VG	APP. M. J. ...		
		12-22-75	D	USAGE REVISED	3492	VG	APP. K. E. Cornell		
		12-22-75	E	9420253 NUT ADDED	3492	VG	REF.		
		3-13-76	F	USAGE REVISED	3805	VG			
△ FULLY DRIVEN, SEATED AND NOT STRIPPED									PART NO. 552392 SERIES A YEAR 1976 UPC 14A2 SHEET 11

- 1 416706 JACK & COLUMN ASM
- 2 416707 JACK & COLUMN ASM (OPTIONAL)
- 3 326740-WRENCH (GMAD)
377008-WRENCH (LANSING)
- 4 736635 SLEEVE (2)
- 5 332302 BASE ASM
- 6 9418700 NUT (WING)
- 7 417103 BOLT
- 8 BOLT (U.P.C. 10E)
- 9 NUT (WING) (U.P.C. 10E)
- 10



"UP" & "DOWN" LEVER
TO BE IN "UP" POSITION
WHEN JACK IS STORED IN
TRUNK

FIGURE 1
(CUSTOM WHEEL)



"UP" AND "DOWN" LEVER
TO BE IN "UP" POSITION
WHEN JACK IS STORED IN
TRUNK

FIGURE 1
(EXC CUSTOM WHEEL)

FIGURE 2
(EXC. CUSTOM WHEEL)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		4-2-75	A	WAS 3987070-WRENCH	2437	PL	PL	FEBRUARY 27, 1975	TOOL KIT. STOWAGE (EXC. STATION WAGON/N65)
		5-30-75	B	N65 ADDED	2710	PL	PL	DR. R. LOCATELLI	
		7-1-75	C	377008-WRENCH ADDED	2878	PL	PL	CK. P. BARNHART	
		7-9-75	D	WAS 9432647-NUT	2901	PL	PL	APPR. P. J. Schelling	PART NO. 552392
								APPR. R. E. Cornell	SERIES A
								REF.	YEAR 1976
									UPC 14E
									SHEET 1

Oldsmobile

ⓑ

OLDSMOBILE DIVISION

GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

PRODUCT DESCRIPTION MANUAL

□ ITEM REFERENCE ◇ PROCESS MATERIAL △ TORQUE ▣ PART OF OR EXISTING

- 1 416706- JACK & COLUMN ASM
- 2 416707- JACK & COLUMN ASM (OPTIONAL)
- 3 326740- WRENCH (GMAD)
- 377008- WRENCH (LANSING)

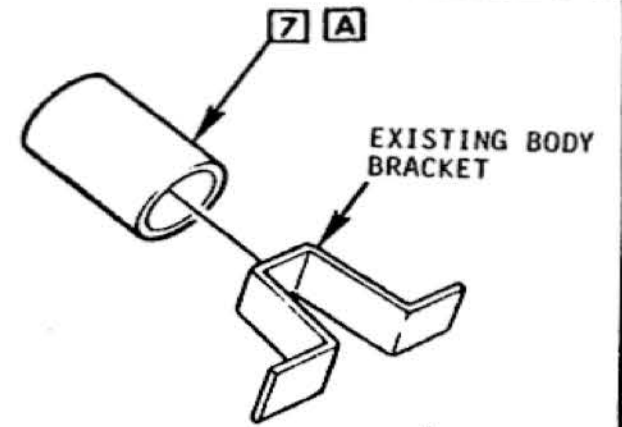
- F 4 556394 SLEEVE
- 3 332302- BASE ASM

- H 4
- E 7 555476 SLEEVE

- 8
- 9
- 10

A SLIP SLEEVE OVER BODY BRACKET BEFORE INSTALLING COLUMN ASM

H B COLUMN MUST BE INSERTED INTO UPPER BRACKET PRIOR TO THE WHEEL WRENCH. REVERSE ABOVE PROCEDURE TO REMOVE THE JACK & COLUMN ASSEMBLY. POSITION WRENCH IN SLEEVE ON COLUMN ASM SO WRENCH ACTS AS WEDGE TO PREVENT RATTLES.



E FIGURE 2

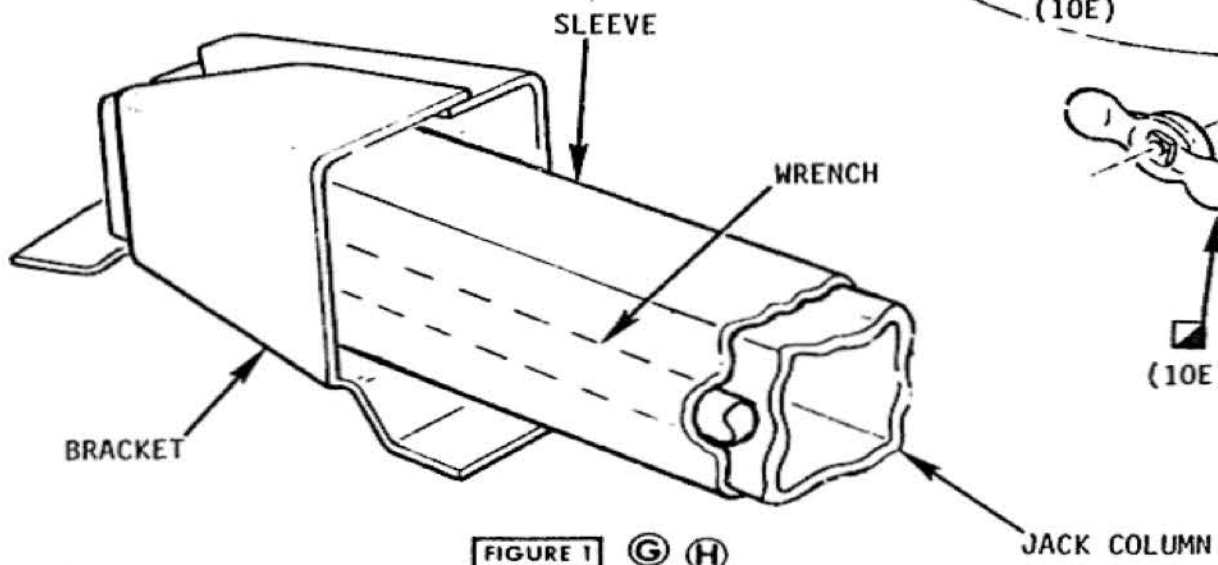
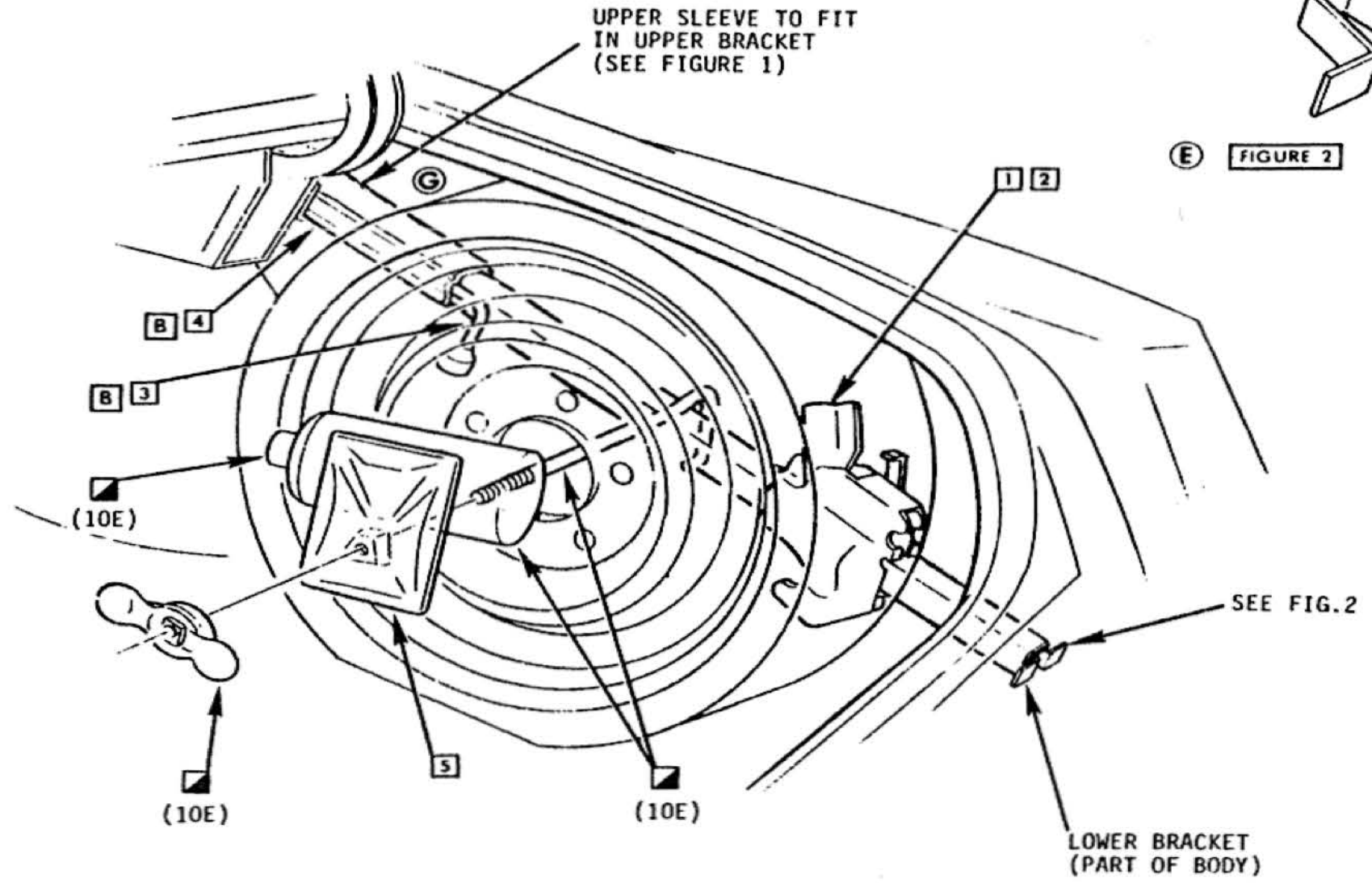
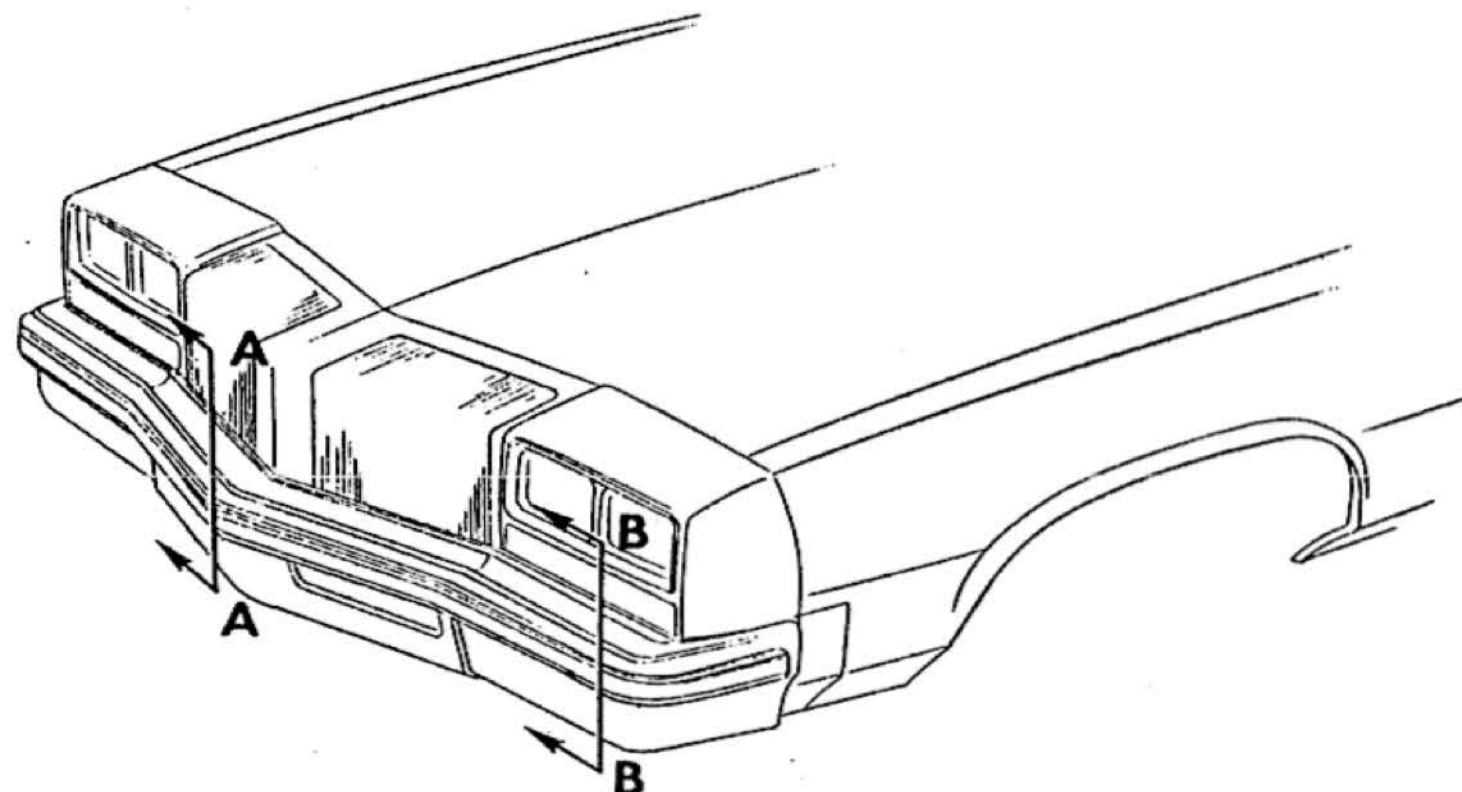


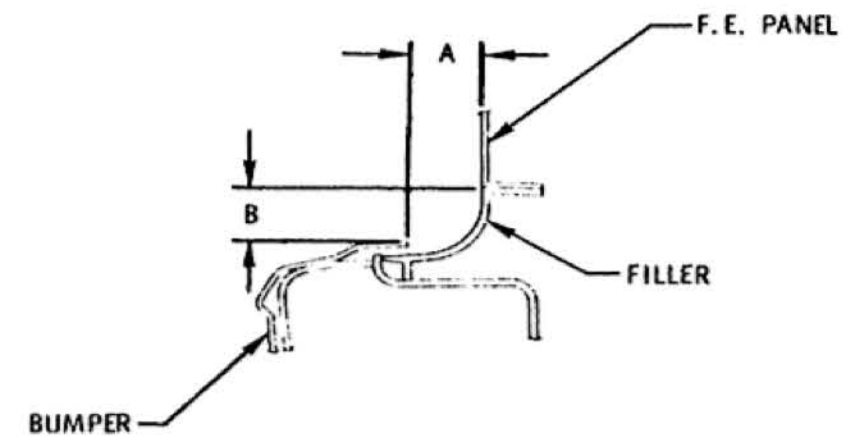
FIGURE 1 G H

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		7-1-75	A	377008-WRENCH ADDED	2878	PL	MB	MAY 30, 1975	TOOL KIT STOWAGE (N65)
		7-9-75	B	STRAP ADDED	2907	PL	DT	DR. P. LOCATELLI	
		7-9-75	C	FIGURE 1 ADDED	2907	PL	DT	CK. MB	PART NO. 552392 SERIES A
		8-18-75	D	WRENCH + STRAP REPOSITIONED	3107	PL	MB	APPR. R. E. CORNELIUS	
		12-9-75	E	555476 SLEEVE FIG. 2 ADDED	3450	WVG	MB	REF. 2710	YEAR 1976 UPC 14E SHEET 3
		3-2-76	F	WAS 796,335 SLEEVES (2)	3743	WVG	MB	Oldsmobile	
		3-2-76	G	FIGURE 1 REVISED & WRENCH RELOCATED	3743	WVG	MB		
		3-18-76	H	FIG. 1 REVISED, 339419 REMOVED & NOTE ADD.	3632	WVG	DT		

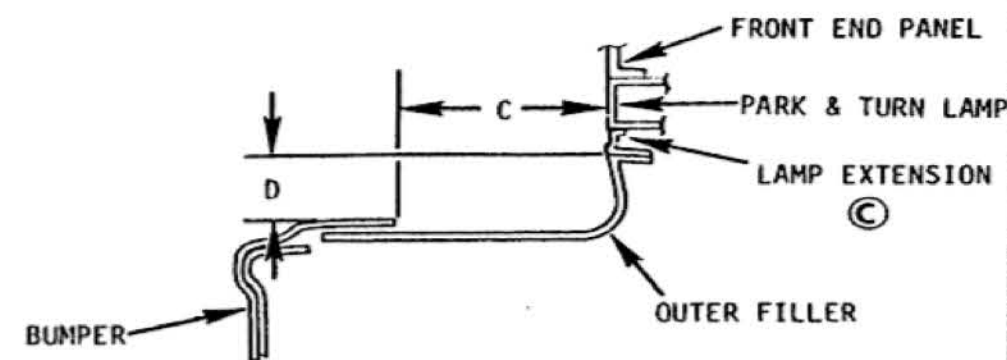


NOTE: ALL DIMENSIONS ARE $\begin{matrix} -.00 \\ +.25 \end{matrix}$

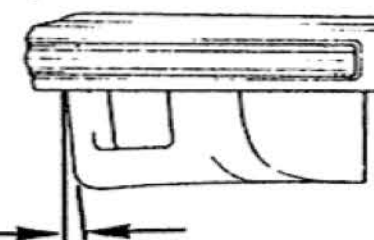
DIM	COUPE	SEDAN	S/W
[Ⓔ] A	1.57 (AJ57, AM57) 1.67 (EXC. AJ57, AM57)	1.57 (EXC. AG29) 1.67 (AG29)	1.57
B	1.00	1.00	1.00
C	1.70	1.70	1.70
D	1.00	1.00	1.00



SECTION A-A
(CENTER LINE OF CAR)



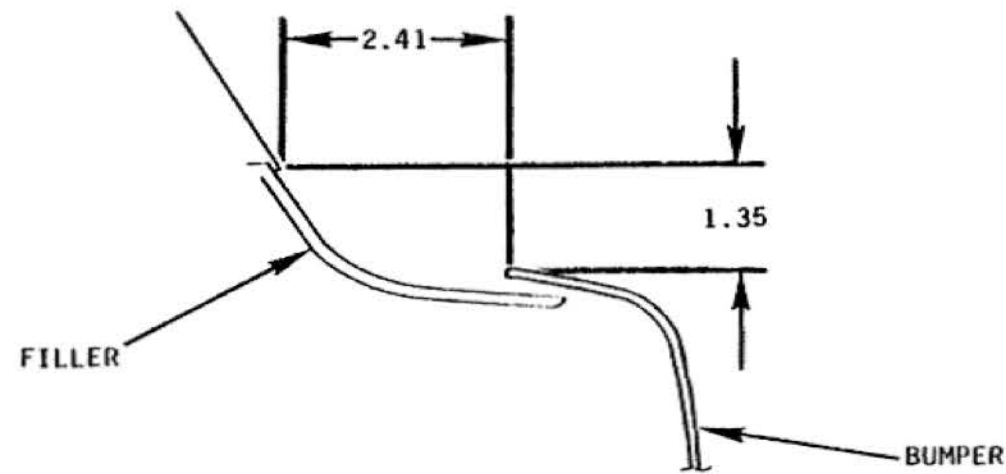
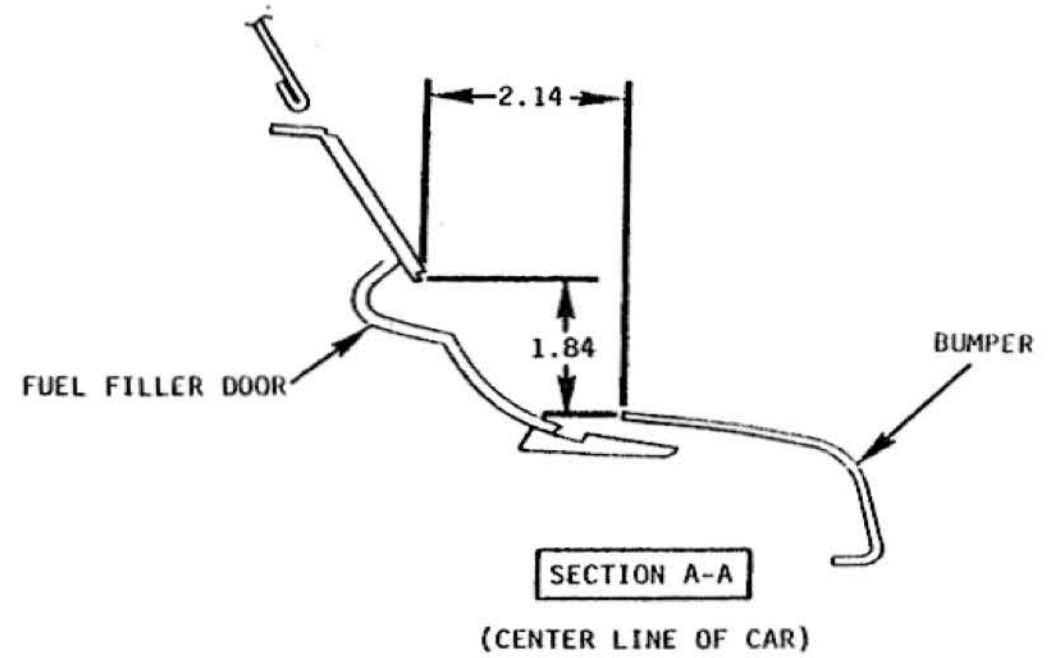
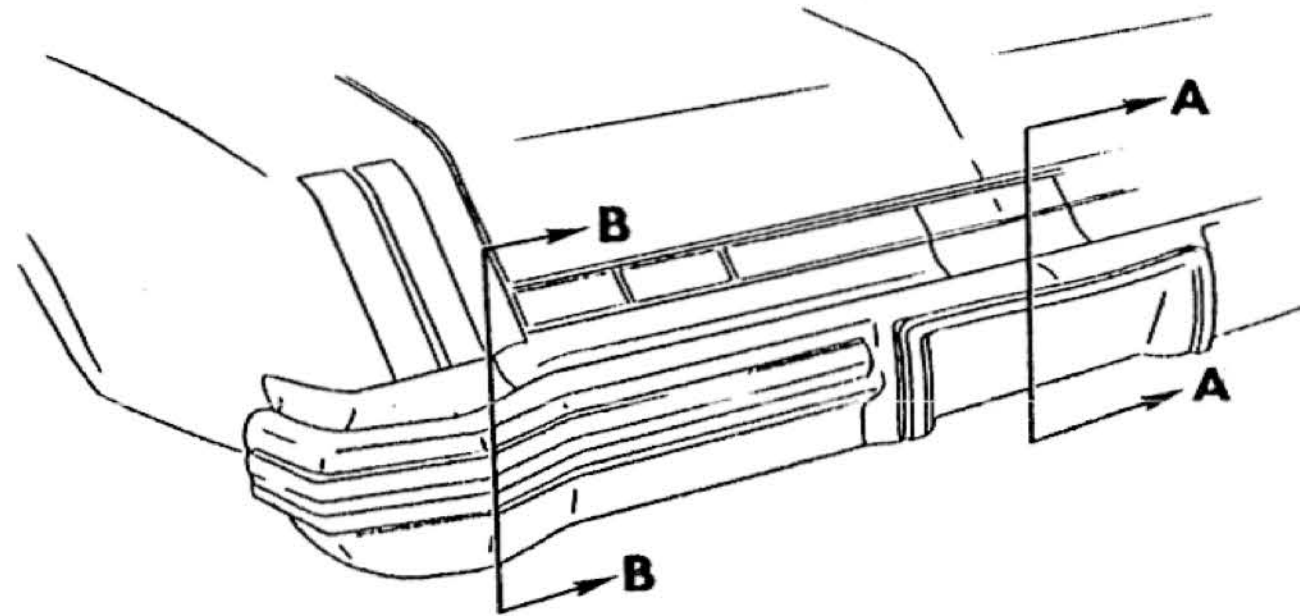
SECTION B-B
(CENTER LINE OF OUTBOARD HEADLAMP)



[Ⓓ] MUST NOT EXCEED 8.0° FOR PLANT BUILD

ANGULARITY DIMENSIONS
(TO BE CHECKED AT \bar{E} OF CAR)

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		5-5-75	A	SECTION REVISED.	2589	PL	MB	MARCH 7, 1975	FRONT BUMPER CLEARANCES
		5-30-75	B	DIMENSIONS REVISED	2709	PL	MB	DR. P. LOCATELLI	
		9-2-75	C	EXTENSION ADDED	3051	PL	MB	CK. MB	
		10-7-75	D	WAS 7.2°	3301	PL	MB	APPR. [Signature]	
		2-4-76	E	AM57 MODEL USAGE ADDED	3610	PL	MB	APPR. R.E. Cornell	
								REF. 2+54	
								Oldsmobile	
								YEAR 1976	
								UPC 14Z	
								SHEET 1	



ALL DIMENSIONS ARE $\begin{matrix} -.00 \\ +.25 \end{matrix}$

DYNAMIC (Installation)—LBS.	HAND (Inspection)—LBS.	DATE	SYM	REVISION	AUTH	DR	CK	DATE	TITLE
		8-15-75	A	REVISED + REDRAWN	3102	PL	ST	MARCH 31, 1975	REAR BUMPER CLEARANCES (SEDAN)
								DR. P. LOCATELLI	
								CK. <i>[Signature]</i>	PART NO. 552392
								APPR. <i>[Signature]</i>	SERIES A
								APPR. R.E. Cornell	YEAR 1976
								REF. 2454	UPC 14Z
								Oldsmobile	SHEET 2

