Model 4MV Quadrajet—Exploded View Choke shaft & lever assembly Air valve lockout lever roll pin Air valve lockout lever Choke rod clip (upper) Choke valve 6 Choke valve screw (2) Air horn-long screw 7 8 Secondary metering rod holder & screw Air horn-short screw 10 Air horn-countersunk screw (2) 11 Dash pot lever roll pin Dash pot actuating Air valve rod clip 14 Air valve rod Idle vent valve lever 24 22 Pump actuating lever 17 Pump lever roll pin 18 Idle vent valve screw 25 19 Idle vent valve Idle vent valve (thermostatic type) 20 26 21 Air horn assembly Secondary metering rod (2) 22 23 Early dashpot assembly Pump assembly 30 25 Pump return spring 26 Air horn gasket 27 Float assembly Float assembly hinge pin 36 29 Primary metering rod retainer spring 30 Float bowl insert 31 Idle compensator cover screw (2) 39 32 Idle compensator cover 33 Idle compensator assembly 34 Idle compensator seal 33 35 Choke rod 36 Secondary bores baffle 37 Choke rod lever (lower end) 63 38 Primary metering rod (2) 52 39 Primary main metering jet (2) Power piston assembly 50 Power piston spring Pump discharge ball retainer Pump discharge ball Pull clip float needle (early) Float needle diaphragm retainer screw (early) 59 Float needle assembly retainer (early) 47 Float needle and diaphragm assembly 51 (early) Needle and seat assembly (standard) 49 Float bowl assembly 50 Vacuum break control screw 66 51 Vacuum control hose 52 Vacuum break control assembly Vacuum break control rod 54 Vacuum break rod clip 67 Fast idle lever 67 55 Vacuum break diaphragm Cam and fast idle lever attaching screw 56 Fast idle cam 69 Cam and fast idle lever spring Secondary lockout lever 70 Fast idle screw spring Fuel inlet filter nut 71 Fast idle adjusting screw Filter nut gasket 72 Fast idle cam follower lever Fuel filter gasket Idle mixture needle spring (2) Fuel inlet filter Idle mixture needle (2) Filter relief spring 75 Throttle-body-to-bowl attaching screw

Idle adjusting screw spring

Throttle-body-to-bowl gasket

Idle adjusting screw

Throttle body assembly

76

78

Primary throttle lever

Pump rod clip

79 Pump rod

Throttle lever attaching screw